


<h1 style="margin:0;">ADEQ</h1> <p style="margin:0;">ARKANSAS Department of Environmental Quality</p>	WATER DIVISION INSPECTION REPORT		
	AFIN: 04-00106	PERMIT #: AR0020273	DATE: 8/20/2019
	COUNTY: 04 Benton	PDS #: 109287	MEDIA: WN
	GPS LAT:	LONG:	LOCATION: *****
FACILITY INFORMATION		INSPECTION INFORMATION	
NAME: City of Siloam Springs PCI LOCATION: 975 Anderson Road CITY: Siloam Springs		FACILITY TYPE: ***** INSPECTOR ID#: 83321 S - State FACILITY EVALUATION RATING: *** INSPECTION TYPE: Industrial User DATE(S): 8/20/2019 ENTRY TIME: 14:00 EXIT TIME: 15:00 PERMIT EFFECTIVE DATE: 10/1/2007 PERMIT EXPIRATION DATE: 9/30/2012	
RESPONSIBLE OFFICIAL		INSPECTION PARTICIPANTS	
NAME / TITLE: Mr. Andy Brashear / Environmental Manager COMPANY: Simmons Food, Inc. MAILING ADDRESS: P.O. Box 430 CITY, STATE, ZIP: Siloam Springs AR 72761 PHONE & EXT: / FAX: / EMAIL:		NAME/TITLE/PHONE/FAX/EMAIL/ETC.: Cole Southerland, Field Inspector, ADEQ Tom Meyers, WW Superintendent, Siloam Springs Tony Brown, Class III WW Operator, Siloam Springs Andy Brashear, Env. Manager, Simmons Food Bill Paczowski, WW Superintendent, Simmons Food	
CONTACTED DURING INSPECTION: Yes			
AREA EVALUATIONS <small>(S=Satisfactory, M=Marginal, U=Unsatisfactory, N=Not Applicable/Evaluated)</small>			
**	PERMIT	**	FLOW MEASUREMENT
**	RECORDS/REPORTS	**	LABORATORY
**	OPERATION & MAINTENANCE	**	EFFLUENT/RECEIVING WATER
**	SAMPLING	**	SLUDGE HANDLING/DISPOSAL
**	OTHER:	**	STORMWATER
		**	FACILITY SITE REVIEW
		**	SELF-MONITORING PROGRAM
		**	PRETREATMENT
SUMMARY OF FINDINGS			
<p>The pretreatment facility receives wastewater from three plants that are on the premises. Plant 1 manufactures pet treats, Plant 2 is the Simmons Feed Ingredients plant, and Plant 3 is the Siloam Springs Further Processing plant. Approximately 400,000 gallons of wastewater per day flows into the pretreatment facility from the three plants. Wastewater is screened and pumped to a series of pits and DAF units prior to being discharged to the City of Siloam Springs' collection system. The facility's flow meter was being repaired at the time of the inspection and they were utilizing a magmeter to monitor flow until repairs were completed and the flow meter was reinstalled. In 2017 the facility was cited in violation by the City of Siloam Springs for effluent violations. Ideally the plant operates at a flow rate of about 250 gallons per minute to maintain consistent treatment. GTS, Inc. is the facility's contract laboratory. They bring in a refrigerated composite sampler typically on Wednesdays. The facility's lab will run a split sample with GTS, Inc. for COD, pH, and TSS. Nebo Services hauls off all solids.</p>			
GENERAL COMMENTS			
INSPECTOR'S SIGNATURE: <small>←Click text to left to add signature</small>		-Inspector Name	DATE:
SUPERVISOR'S SIGNATURE: 		Jason Bolenbaugh	DATE: 9/9/2019

POTW Pretreatment Program

Industrial Site Visit

Name of Industry: SIMMONS FOOD, INC.

Industry Contacts: Mr. Andy Brashear & Mr. Bill Paczowski

Type of Industry: Pet Food Processing

Date of Visit: August 20, 2019

- | | | | | |
|-----|--|---|--|---|
| 1. | Significant industrial user: | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No | <input type="checkbox"/> N/A |
| 2. | Pretreatment equipment or procedures? | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No | <input type="checkbox"/> N/A |
| 3. | Pretreatment equipment maintained and operational? | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No | <input type="checkbox"/> N/A |
| 4. | Hazardous waste generated or stored? | <input type="checkbox"/> Yes | <input checked="" type="checkbox"/> No | <input type="checkbox"/> N/A |
| 5. | Proper solid waste disposal? | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No | <input type="checkbox"/> N/A |
| 6. | Solvent management/TTO control? | <input type="checkbox"/> Yes | <input type="checkbox"/> No | <input checked="" type="checkbox"/> N/A |
| 7. | Suitable sampling location? | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No | <input type="checkbox"/> N/A |
| 8. | Appropriate self-monitoring procedures/equipment? | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No | <input type="checkbox"/> N/A |
| 9. | Adequate spill prevention? | <input type="checkbox"/> Yes | <input type="checkbox"/> No | <input checked="" type="checkbox"/> N/A |
| 10. | Industry familiar with limits and requirements? | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No | <input type="checkbox"/> N/A |

Additional Comments: Simmons Food, Inc. is one of two non-categorical SIUs. Staff are knowledgeable of the pretreatment equipment and procedures and the challenges that arise with operating three plants on a single location. All solids are hauled away by Nebo Services and sampling is conducted by GTS, Inc. The facility had violations of permit parameters in 2017 but appears to have corrected the problems.

Visit Conducted By: Jason Bolenbaugh

Date of Report: September 9, 2019

Water Division Photographic Evidence Sheet

Location:	City of Siloam Springs PCI				
Photographer:	Jason Bolenbaugh	Date:	8/20/2019	Time:	14:05
Witness:				Photo #:	1
Description:	Wastewater flowing into the pretreatment unit.				



Photographer:	Jason Bolenbaugh	Date:	8/20/2019	Time:	14:06
Witness:				Photo #:	2
Description:	Screening equipment.				



Water Division Photographic Evidence Sheet

Location:	City of Siloam Springs PCI		
Photographer:	Jason Bolenbaugh	Date:	8/20/2019
Witness:		Time:	14:06
		Photo #:	3
Description:	View of 18ft deep pit wastewater flows into following screening.		



Photographer:	Jason Bolenbaugh	Date:	8/20/2019
Witness:		Time:	14:09
		Photo #:	4
Description:	First Dissolved Air Floatation (DAF/SAF) unit.		



Water Division Photographic Evidence Sheet

Location:	City of Siloam Springs PCI		
Photographer:	Jason Bolenbaugh	Date:	8/20/2019
Witness:		Time:	14:11
		Photo #:	5
Description:	Second Dissolved Air Floatation unit.		



Photographer:	Jason Bolenbaugh	Date:	8/20/2019
Witness:		Time:	14:11
		Photo #:	6
Description:	Discharge from the second DAF unit.		

