



ENVIRONMENTAL
QUALITY

OFFICE OF WATER QUALITY INSPECTION REPORT

AFIN: 26-00145 PERMIT #: AR0033880 DATE: 8/18/2021
 COUNTY: 26 Garland PDS #: 117880 MEDIA: WN
 GPS LAT: 34.468554 LONG: -93.022429 LOCATION: General Area

FACILITY INFORMATION

NAME:
Alliance Rubber Company
 LOCATION:
210 Carpenter Dam Road
 CITY:
Hot Springs, AR 71903

RESPONSIBLE OFFICIAL

NAME: / TITLE
Mr. Trevor Hamilton / Safety Coordinator
 COMPANY:
Alliance Rubber Company
 MAILING ADDRESS:
PO Box 20950
 CITY, STATE, ZIP:
Hot Springs AR 71903
 PHONE & EXT: / FAX:
501-262-2700 /
 EMAIL:
thamilton@alliance-rubber.com
 CONTACTED DURING INSPECTION: **Yes**

INSPECTION INFORMATION

FACILITY TYPE: **2 - Industrial** INSPECTOR ID#: **34689 S - State**
 FACILITY EVALUATION RATING: **N** INSPECTION TYPE: **Industrial User**
 DATE(S): **8/18/2021** ENTRY TIME: **10:30** EXIT TIME: **10:45** PERMIT EFFECTIVE DATE: **9/1/2018**
 PERMIT EXPIRATION DATE: **8/31/2023**

FAYETTEVILLE SHALE RELATED: *******

FAYETTEVILLE SHALE VIOLATIONS: *******

INSPECTION PARTICIPANTS

NAME/TITLE/PHONE/FAX/EMAIL/ETC.:
Mr. Dennis Brunson/ Pretreatment Coordinator/ 501-262-1881 ext. 2861/ dbrunson@cityhs.net

AREA EVALUATIONS

(S=Satisfactory, M=Marginal, U=Unsatisfactory, N=Not Applicable/Evaluated)

N	PERMIT	N	FLOW MEASUREMENT	N	STORMWATER
N	RECORDS/REPORTS	N	LABORATORY	N	FACILITY SITE REVIEW
N	OPERATION & MAINTENANCE	N	EFFLUENT/RECEIVING WATER	N	SELF-MONITORING PROGRAM
N	SAMPLING	N	SLUDGE HANDLING/DISPOSAL	S	PRETREATMENT
N	OTHER:				

SUMMARY OF FINDINGS

I found no permit violations at the time of inspection.

GENERAL COMMENTS

IU Site Inspection

I conducted a pretreatment system inspection at Alliance Rubber Company on August 18, 2021. This inspection was conducted as part of a PCI at the City of Hot Springs. Mr. Dennis Brunson, Pretreatment Coordinator, conducted the inspection via Facetime due to COVID-19. Mr. Trevor Hamilton, Safety Coordinator, represented Alliance Rubber Company during the inspection. The facility manufactures rubber bands with rubber tubing extruded and rinsed and cooled with city water. The pretreatment system consists of a DAF Unit with holding tank and polymer. Solids are treated at a cake press. The facility is covered under IGP ARR00B007 and discharges process wastewater to the City of Hot Springs POTW (AR0033880).

Pretreatment System Inspection

Mr. Hamilton used his phone to allow us to view the DAF unit, holding tank, polymer storage, and cake press. Mr. Hamilton displayed all treatment components and answered any questions regarding treatment. Mr. Hamilton also displayed the sample collection point.

INSPECTOR'S SIGNATURE: <i>Travis Harmon</i>	DATE: 9/9/2021
SUPERVISOR'S SIGNATURE: <i>Kerri McCabe</i>	DATE: 10/19/2021

Industrial Site Visit

Name of Industry: Alliance Rubber Company

Industry Contacts: Trevor Hamilton, Safety Coordinator

Type of Industry: Significant IU/ Not Categorical- Rubber Band Manufacturing

Date of Visit: Aug 18, 2021

- | | | | | |
|-----|--|-----------|----------|-----------|
| 1. | Significant industrial user: | X_____Yes | _____No | _____N/A |
| 2. | Pretreatment equipment or procedures? | X_____Yes | _____No | _____N/A |
| 3. | Pretreatment equipment maintained and operational? | X_____Yes | _____No | _____N/A |
| 4. | Hazardous waste generated or stored? | _____Yes | X_____No | _____N/A |
| 5. | Proper solid waste disposal? | X_____Yes | _____No | _____N/A |
| 6. | Solvent management/TTO control? | X_____Yes | _____No | _____N/A |
| 7. | Suitable sampling location? | X_____Yes | _____No | _____N/A |
| 8. | Appropriate self-monitoring procedures/equipment? | X_____Yes | _____No | _____N/A |
| 9. | Adequate spill prevention? | _____Yes | _____No | X_____N/A |
| 10. | Industry familiar with limits and requirements? | X_____Yes | _____No | _____N/A |

Additional Comments:

Office of Water Quality Photographic Evidence Sheet

Location:	Alliance Rubber Company			
Photographer:	Travis Harmon	Date:	8/18/2021	
Witness:	Dennis Brunson	Time:	1041	
Description:	View of holding tank.		Photo #:	1



Photographer:	Travis Harmon	Date:	8/18/2021	
Witness:	Dennis Brunson	Time:	1041	
Description:	View of DAF unit.		Photo #:	2

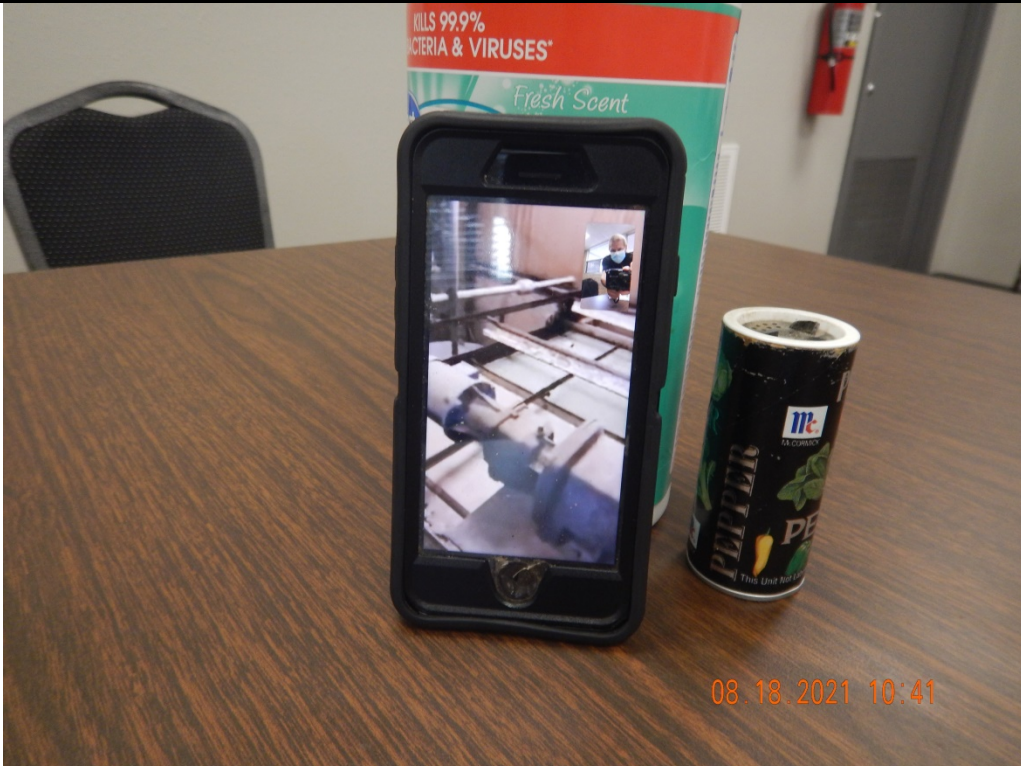


Figure 1. Google Earth location of Alliance Rubber Company.

