

# ADEQ MINOR SOURCE AIR PERMIT

Permit #: 1889-AR-2

IS ISSUED TO:

Tyson Foods, Inc.  
2615 South School Avenue  
Fayetteville, AR 72701  
Washington County  
AFIN: 72-00627

THIS PERMIT IS TYSON FOOD'S AUTHORITY TO CONSTRUCT, MODIFY, OPERATE, AND/OR MAINTAIN THE EQUIPMENT AND/OR FACILITY IN THE MANNER AS SET FORTH IN THE DEPARTMENT'S MINOR SOURCE AIR PERMIT AND THE APPLICATION. THIS PERMIT IS ISSUED PURSUANT TO THE PROVISIONS OF THE ARKANSAS WATER AND AIR POLLUTION CONTROL ACT (ARK. CODE ANN. SEC. 8-4-101 *ET SEQ.*) AND THE REGULATIONS PROMULGATED THEREUNDER, AND IS SUBJECT TO ALL LIMITS AND CONDITIONS CONTAINED HEREIN.

Signed:

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Michael Bonds  
Chief, Air Division

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Date

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**Tyson Foods, Inc. - Fayetteville**  
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**AFIN: 72-00627**

**Section I: FACILITY INFORMATION**

PERMITTEE: Tyson Foods, Inc.

AFIN: 72-00627

PERMIT NUMBER: 1889-AR-2

FACILITY ADDRESS: 2615 South School Avenue  
Fayetteville, AR 72701

COUNTY: Washington

FACILITY CONTACT PERSON: Mike Tubb

FACILITY CONTACT POSITION Plant Manager

TELEPHONE NUMBER: (479)521-0677

FAX NUMBER (479)521-0266

CORPORATE CONTACT PERSON: Carla Bray

CORPORATE CONTACT  
POSITION: Complex Environmental Manager

TELEPHONE NUMBER: (479)636-1620

REVIEWING ENGINEER: Paul Osmon

UTM North-South (Y): Zone 15, 3988.5 km N

UTM East-West (X): Zone 15, 394.6 km E



## Section II: INTRODUCTION

### Summary

Tyson Foods, Inc. owns and operates a food processing, preparation, and packaging facility in Fayetteville which contains two process lines. Currently this site actually consists of two distinct operations, South and Entrée. However, some sources of steam and heat are shared by the facilities; Tyson chose to permit the site under one permit.

This permit modification is issued to allow the addition of five small natural gas fired sources. These sources are: SN-16 - Line #2 Oven (1.5 MMBtu/hr), SN-17 – Die-Cut Oven (2.0 MMBtu/hr), SN-18 – Pre-fried Chip Oven (1.5 MMBtu/hr), SN-19 – Baked Chip Oven (8.5 MMBtu/hr), and SN-20 - Heat Exchanger (2.5 MMBtu/hr). Twelve sources are also to be added to the Insignificant Activities List.

### Process Description

Tyson owns and operates a food processing, preparation, and packaging facility in Fayetteville, Washington County, Arkansas. The site actually consists of two distinct operations, Mexican Original South and Entree. However since some sources of steam and heat are shared by the facilities, Tyson has chosen to permit the site under one permit.

The Mexican Original facility produces tortillas for retail sale. The Entree Division produces packaged culinary meals for consumer use. The sources of emissions to the atmosphere at these two facilities are products of combustion from the numerous gas fired units. The facility currently has a 25.2 MMBtu/hr boiler (SN-01) which is not subject to 40 CFR 60, Subpart Dc because it was installed in 1984. There is also an 8.0 MMBtu/hr Fulton thermal fluid heater (SN-02) which was installed in 1999. There are also twelve ovens (SN-05 through SN-13, SN-15, SN-16 & SN-18) which are each rated 1.5 MMbtu/hr which are used for cooking in the Mexican original south line which were installed between 1990 and 2004. There is a die-cut tortilla oven (SN-17), a baked chip oven (SN-19), and a heat exchanger (SN-20) added in 2004. There is a 1.1 MMBtu/hr Quik Water System (SN-14) (hot water system) installed in 1994. The facility also has a 21.0 MMBtu/hr Cleaver Brooks boiler (SN-04) which is subject to 40 CFR 60, Subpart Dc. A Stein Charmaker (SN-03) (0.4 MMBtu/hr) is considered to be insignificant.

### Regulations

The following table contains the regulations applicable to this permit.

Regulations
Arkansas Air Pollution Control Code, Regulation 18, effective February 15, 1999
Regulations of the Arkansas Plan of Implementation for Air Pollution Control, Regulation 19, effective February 15, 1999
40 CFR 60, Subpart Dc - Standards of Performance for Small-Industrial-Commercial-Institutional Steam Generating Units. (SN-04)

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The following table is a summary of the facility's total emissions.

**Table 1 - Total Allowable Emissions**

<b>Total Allowable Emissions</b>		
<b>Pollutant</b>	<b>Emissions Rates</b>	
	<b>lb/hr</b>	<b>tpy</b>
PM	2.1	4.0
PM <sub>10</sub>	2.1	4.0
SO <sub>2</sub>	1.9	1.9
VOC	2.0	3.0
CO	8.5	33.0
NO <sub>x</sub>	9.4	41.0

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### **Section III: PERMIT HISTORY**

Permit No. 1889-A was issued to Tyson Foods, Inc. on February 22, 2000. The permit was issued to allow the third boiler (SN-04) to be installed which was subject to 40 CFR 60 – Subpart Dc. Permit emissions were: PM/PM<sub>10</sub> – 3.2 tpy, SO<sub>2</sub> – 1.3 tpy, VOC – 2.2 tpy, CO – 26.2 tpy, and NO<sub>x</sub> – 32.7 tpy.

Permit No. 1889-AR-1 was issued to Tyson Foods, Inc. on May 3, 2004. The permit was issued to allow the tenth oven to be installed. Permit emissions were: PM/PM<sub>10</sub> – 3.3 tpy, SO<sub>2</sub> – 1.4 tpy, VOC – 2.3 tpy, CO – 26.8 tpy, and NO<sub>x</sub> – 33.6 tpy.

**Section IV: EMISSION UNIT INFORMATION**

**Specific Conditions**

1. The permittee will not exceed the emission rates set forth in the following table. All equipment is permitted for full time operation at maximum capacity. [§19.501 *et seq.* of the Regulations of the Arkansas Plan of Implementation for Air Pollution Control, effective February 15, 1999 (Regulation 19) and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]

**Table 2 - Criteria Pollutants**

SN	Description	Pollutant	lb/hr	Tpy
01	William and Davis Boiler 25.2 MMBtu/hr	PM <sub>10</sub>	0.2	0.9
		SO <sub>2</sub>	0.1	0.1
		VOC	0.2	0.6
		CO	2.1	9.2
		NO <sub>x</sub>	2.5	11.0
02	Fulton Boiler 8.0 MMBtu/hr	PM <sub>10</sub>	0.1	0.4
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.2
		CO	0.7	3.1
		NO <sub>x</sub>	0.8	3.5
04	Cleaver Brooks Boiler 21.0 MMBtu/hr	PM <sub>10</sub>	0.2	0.9
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.4
		CO	1.8	7.9
		NO <sub>x</sub>	2.1	9.2
05	Line #3 Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.9
06	Line #4 Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.9
07	Line #5 Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.9

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08	Line #6 Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.9
09	Line #7 Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.9
10	Line #8 Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.9
11	Line #9 Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.9
12	Line #10 Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.9
13	Line #11 Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.9
14	Quik Water System 1.1 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.1	0.4
		NO <sub>x</sub>	0.1	0.4
15	Line #2 Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.9
16	Line #2 Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.9



17	Die-Cut Oven 2 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.8
		NO <sub>x</sub>	0.2	0.9
18	Pre-Fried Chip Oven 1.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.7
19	Baked Chip Oven 8.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.3
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.3
		CO	0.8	3.2
		NO <sub>x</sub>	0.9	3.8
20	Heat Exchanger 2.5 MMBtu/hr	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.3	1.0
		NO <sub>x</sub>	0.3	1.1

2. The permittee will not exceed the emission rates set forth in the following table. All equipment is permitted for full time operation at maximum capacity. [§18.801 of the Arkansas Air Pollution Control Code, effective February 15, 1999 (Regulation 18) and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]

**Table 3 - Non-Criteria Pollutants**

SN	Description	Pollutant	lb/hr	tpy
01	William and Davis Boiler 25.2 MMBtu/hr	PM	0.2	0.9
02	Fulton Boiler 8.0 MMBtu/hr	PM	0.1	0.4
04	Cleaver Brooks Boiler 21.0 MMBtu/hr	PM	0.2	0.9
05	Line #3 Oven 1.5 MMBtu/hr	PM	0.1	0.1
06	Line #4 Oven 1.5 MMBtu/hr	PM	0.1	0.1
07	Line #5 Oven 1.5 MMBtu/hr	PM	0.1	0.1
08	Line #6 Oven 1.5 MMBtu/hr	PM	0.1	0.1
09	Line #7 Oven	PM	0.1	0.1

	1.5 MMBtu/hr			
10	Line #8 Oven 1.5 MMBtu/hr	PM	0.1	0.1
11	Line #9 Oven 1.5 MMBtu/hr	PM	0.1	0.1
12	Line #10 Oven 1.5 MMBtu/hr	PM	0.1	0.1
13	Line #11 Oven 1.5 MMBtu/hr	PM	0.1	0.1
14	Quik Water System 1.1 MMBtu/hr	PM	0.1	0.1
15	Line #2 Oven 1.5 MMBtu/hr	PM	0.1	0.1
16	Line #2 Oven 1.5 MMBtu/hr	PM	0.1	0.1
17	Die-Cut Oven 2 MMBtu/hr	PM	0.1	0.1
18	Pre-Fried Chip Oven 1.5 MMBtu/hr	PM	0.1	0.1
19	Baked Chip Oven 8.5 MMBtu/hr	PM	0.1	0.3
20	Heat Exchanger 2.5 MMBtu/hr	PM	0.1	0.1

- Visible emissions will not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 9. [A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]

**Table 4 - Visible Emissions**

SN	Limit	Regulatory Citation
All gas fired sources	5%	§18.501

- The permittee will not cause or permit the emission of air contaminants, including odors or water vapor and including an air contaminant whose emission is not otherwise prohibited by Regulation #18, if the emission of the air contaminant constitutes air pollution within the meaning of A.C.A. §8-4-303. [§18.801 of Regulation 18, and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-31]
- The permittee will not conduct operations in such a manner as to unnecessarily cause air contaminants and other pollutants to become airborne. [§18.901 of Regulation 18, and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]

**SN-04 Conditions – NSPS Requirements**

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6. Pursuant to §19.304 of Regulation 19 and 40 CFR, Part 60, Subpart Dc, SN-04 is subject to 40 CFR 60, Subpart Dc - Standards of Performance for Small-Industrial-Commercial-Institutional Steam Generating Units. The permittee shall comply with all applicable regulation under 40 CFR Part 60, Subpart Dc. Requirements of this subpart for this facility include, but are not limited to, the following: 40 CFR 60.48c(g): records of the amount of fuel combusted for SN-04 and 40 CFRc(i): maintaining these records for at least two years. ADEQ has received permission from the EPA to extend the fuel record keeping interval on small natural gas fired boilers. The permittee is required to keep monthly records of the fuel combusted each month by SN-04 and to maintain those records for at least two years. [Regulation 19, §19.705, A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311, and 40 CFR 60, Subpart Dc]

**Section V: INSIGNIFICANT ACTIVITIES**

The Department deems the following types of activities or emissions as insignificant on the basis of size, emission rate, production rate, or activity in accordance with Group A of the Insignificant Activities list found in Regulation 18 and 19 Appendix A. Insignificant activity emission determinations rely upon the information submitted by the permittee in an application dated July 26, 2004.

**Table 5 - Insignificant Activities**

Description	Category
Stein Charmaker (0.4 MMBtu/hr)	Group A No. 1
SN-21 - Flour Silo No. 1	Group A No. 13
SN-22 - Flour Silo No. 2	
SN-23 - Flour Silo No. 3	
SN-24 - Flour Silo No. 4	
SN-25 - Flour Silo No. 5	
SN-26 - Corn Silo No. 6	
SN-27 - Corn Silo No. 7	
SN-28 - Pull-Push Corn Conveying System	
SN-29 - Cyclone Corn Receiver	
SN-30 - Cyclone Corn Receiver	
SN-31 - Flour Screener	
Sn-32 - Flour Conveyor	

## Section VI: GENERAL CONDITIONS

1. Any terms or conditions included in this permit that specify and reference Arkansas Pollution Control & Ecology Commission Regulation 18 or the Arkansas Water and Air Pollution Control Act (A.C.A. §8-4-101 *et seq.*) as the sole origin of and authority for the terms or conditions are not required under the Clean Air Act or any of its applicable requirements, and are not federally enforceable under the Clean Air Act. Arkansas Pollution Control & Ecology Commission Regulation 18 was adopted pursuant to the Arkansas Water and Air Pollution Control Act (A.C.A. §8-4-101 *et seq.*). Any terms or conditions included in this permit that specify and reference Arkansas Pollution Control & Ecology Commission Regulation 18 or the Arkansas Water and Air Pollution Control Act (A.C.A. §8-4-101 *et seq.*) as the origin of and authority for the terms or conditions are enforceable under this Arkansas statute.
2. This permit does not relieve the owner or operator of the equipment and/or the facility from compliance with all applicable provisions of the Arkansas Water and Air Pollution Control Act and the regulations promulgated under the Act. [A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
3. The permittee will notify the Department in writing within thirty (30) days after commencement of construction, completion of construction, first operation of equipment and/or facility, and first attainment of the equipment and/or facility target production rate. [§19.704 of the Regulations of the Arkansas Plan of Implementation for Air Pollution Control (Regulation 19) and/or A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
4. Construction or modification must commence within eighteen (18) months from the date of permit issuance. [§19.410(B) of Regulation 19 and/or §18.309(B) of the Arkansas Air Pollution Control Code (Regulation 18) and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
5. The permittee must keep records for five years to enable the Department to determine compliance with the terms of this permit; such as hours of operation, throughput, upset conditions, and continuous monitoring data. The Department may use the records, at the discretion of the Department, to determine compliance with the conditions of the permit. [§19.705 of Regulation 19 and/or §18.1004 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
6. A responsible official must certify any reports required by any condition contained in this permit and submit any reports to the Department at the address below. [§19.705 of Regulation 19 and/or §18.1004 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

Arkansas Department of Environmental  
Quality  
Air Division  
ATTN: Compliance Inspector Supervisor  
Post Office Box 8913  
Little Rock, AR 72219

7. The permittee will test any equipment scheduled for testing, unless stated in the Specific Conditions of this permit or by any federally regulated requirements, within the following time frames: (1) newly constructed or modified equipment within sixty (60) days of achieving the maximum production rate, but no later than 180 days after initial start-up of the permitted source or (2) existing equipment already operating according to the time frames set forth by the Department. The permittee must notify the Department of the scheduled date of compliance testing at least fifteen (15) days in advance of such test. The permittee must submit compliance test results to the Department within thirty (30) days after the completion of testing. [§19.702 of Regulation 19 and/or §18.1002 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
8. The permittee will provide: [§19.702 of Regulation 19 and/or §18.1002 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
  - a. Sampling ports adequate for applicable test methods;
  - b. Safe sampling platforms;
  - c. Safe access to sampling platforms;
  - d. Utilities for sampling and testing equipment.
9. The permittee will operate equipment, control apparatus and emission monitoring equipment within their design limitations. The permittee will maintain in good condition at all times equipment, control apparatus and emission monitoring equipment. [§19.303 of Regulation 19 and/or §18.1104 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
10. If the permittee exceeds an emission limit established by this permit, the permittee will be deemed in violation of said permit and will be subject to enforcement action. The Department may forego enforcement action for emissions exceeding any limits established by this permit provided the following requirements are met: [§19.601 of Regulation 19 and/or §18.1101 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
  - a. The permittee demonstrates to the satisfaction of the Department that the emissions resulted from an equipment malfunction or upset and are not the result of negligence or improper maintenance, and the permittee took all reasonable measures to immediately minimize or eliminate the excess emissions.

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- b. The permittee reports the occurrence or upset or breakdown of equipment (by telephone, facsimile, or overnight delivery) to the Department by the end of the next business day after the occurrence or the discovery of the occurrence.
  - c. The permittee must submit to the Department, within five business days after the occurrence or the discovery of the occurrence, a full, written report of such occurrence, including a statement of all known causes and of the scheduling and nature of the actions to be taken to minimize or eliminate future occurrences, including, but not limited to, action to reduce the frequency of occurrence of such conditions, to minimize the amount by which said limits are exceeded, and to reduce the length of time for which said limits are exceeded. If the information is included in the initial report, the information need not be submitted again.
11. The permittee will allow representatives of the Department upon the presentation of credentials: [A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- a. To enter upon the permittee's premises, or other premises under the control of the permittee, where an air pollutant source is located or in which any records are required to be kept under the terms and conditions of this permit;
  - b. To have access to and copy any records required to be kept under the terms and conditions of this permit, or the Act;
  - c. To inspect any monitoring equipment or monitoring method required in this permit;
  - d. To sample any emission of pollutants; and
  - e. To perform an operation and maintenance inspection of the permitted source.
12. The Department issued this permit in reliance upon the statements and presentations made in the permit application. The Department has no responsibility for the adequacy or proper functioning of the equipment or control apparatus. [A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
13. The Department may revoke or modify this permit when, in the judgment of the Department, such revocation or modification is necessary to comply with the applicable provisions of the Arkansas Water and Air Pollution Control Act and the regulations promulgated the Arkansas Water and Air Pollution Control Act. [§19.410(A) of Regulation 19 and/or §18.309(A) of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
14. This permit may be transferred. An applicant for a transfer must submit a written request for transfer of the permit on a form provided by the Department and submit the disclosure statement required by Arkansas Code Annotated §8-1-106 at least thirty (30) days in advance of the proposed transfer date. The permit will be automatically transferred to the new permittee unless the Department denies the request to transfer within thirty (30) days of

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the receipt of the disclosure statement. The Department may deny a transfer on the basis of the information revealed in the disclosure statement or other investigation or, deliberate falsification or omission of relevant information. [§19.407(B) of Regulation 19 and/or §18.307(B) of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

15. This permit shall be available for inspection on the premises where the control apparatus is located. [A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
16. This permit authorizes only those pollutant emitting activities addressed herein. [A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]
17. This permit supersedes and voids all previously issued air permits for this facility. [Regulation 18 and 19 and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]
18. The permittee must pay all permit fees in accordance with the procedures established in Regulation No. 9. [A.C.A §8-1-105(c)]



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**APPENDIX A**

**40 CFR 60 – SUBPART Dc**