

# ADEQ

ARKANSAS  
Department of Environmental Quality

**MAY 10 2016**

Billy Ferguson, Environmental Manager  
Arkansas Steel Associates, LLC  
2803 Van Dyke Road  
Newport, AR 72112

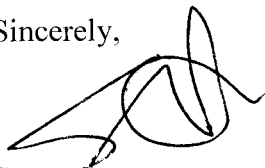
Dear Mr. Ferguson:

The enclosed Permit No. 0035-AOP-R14 is your authority to construct, operate, and maintain the equipment and/or control apparatus as set forth in your application initially received on 9/1/2015.

After considering the facts and requirements of A.C.A. §8-4-101 et seq. as referenced by §8-4-304, and implementing regulations, I have determined that Permit No. 0035-AOP-R14 for the construction and operation of equipment at Arkansas Steel Associates, LLC shall be issued and effective on the date specified in the permit, unless a Commission review has been properly requested under Arkansas Department of Pollution Control & Ecology Commission's Administrative Procedures, Regulation 8, within thirty (30) days after service of this decision.

The applicant or permittee and any other person submitting public comments on the record may request an adjudicatory hearing and Commission review of the final permitting decisions as provided under Chapter Six of Regulation No. 8, Administrative Procedures, Arkansas Pollution Control and Ecology Commission. Such a request shall be in the form and manner required by Regulation 8.603, including filing a written Request for Hearing with the APC&E Commission Secretary at 101 E. Capitol Ave., Suite 205, Little Rock, Arkansas 72201. If you have any questions about filing the request, please call the Commission at 501-682-7890.

Sincerely,



Stuart Spencer  
Associate Director, Office of Air Quality

Enclosure: Final Permit

# ADEQ OPERATING AIR PERMIT

Pursuant to the Regulations of the Arkansas Operating Air Permit Program, Regulation 26:

Permit No. : 0035-AOP-R14

IS ISSUED TO:

Arkansas Steel Associates, LLC  
2803 Van Dyke Road  
Newport, AR 72112  
Jackson County  
AFIN: 34-00033

THIS PERMIT AUTHORIZES THE ABOVE REFERENCED PERMITTEE TO INSTALL, OPERATE, AND MAINTAIN THE EQUIPMENT AND EMISSION UNITS DESCRIBED IN THE PERMIT APPLICATION AND ON THE FOLLOWING PAGES. THIS PERMIT IS VALID BETWEEN:

**MAY 10 2016**

AND

**MAY - 9 2021**

THE PERMITTEE IS SUBJECT TO ALL LIMITS AND CONDITIONS CONTAINED HEREIN.

Signed:



Stuart Spencer  
Associate Director, Office of Air Quality

**MAY 10 2016**

Date

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#### List of Acronyms and Abbreviations

|                  |   |
|------------------|---|
| Ark. Code Ann.   | Arkansas Code Annotated                     |
| AFIN             | ADEQ Facility Identification Number         |
| C.F.R.           | Code of Federal Regulations                 |
| CO               | Carbon Monoxide                             |
| HAP              | Hazardous Air Pollutant                     |
| lb/hr            | Pound Per Hour                              |
| MVAC             | Motor Vehicle Air Conditioner               |
| No.              | Number                                      |
| NO <sub>x</sub>  | Nitrogen Oxide                              |
| PM               | Particulate Matter                          |
| PM <sub>10</sub> | Particulate Matter Smaller Than Ten Microns |
| SNAP             | Significant New Alternatives Program (SNAP) |
| SO <sub>2</sub>  | Sulfur Dioxide                              |
| SSM              | Startup, Shutdown, and Malfunction Plan     |
| Tpy              | Tons Per Year                               |
| UTM              | Universal Transverse Mercator               |
| VOC              | Volatile Organic Compound                   |

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**SECTION I: FACILITY INFORMATION**

PERMITTEE: Arkansas Steel Associates, LLC

AFIN: 34-00033

PERMIT NUMBER: 0035-AOP-R14

FACILITY ADDRESS: 2803 Van Dyke Road  
Newport, AR 72112

MAILING ADDRESS: 2803 Van Dyke Road  
Newport, AR 72112

COUNTY: Jackson County

CONTACT NAME: Billy Ferguson

CONTACT POSITION: Environmental Manager

TELEPHONE NUMBER: (870) 523-3693

REVIEWING ENGINEER: Shawn Hutchings

UTM North South (Y): Zone 15: 3946063.33 m

UTM East West (X): Zone 15: 658918.87 m

**SECTION II: INTRODUCTION**

**Summary of Permit Activity**

Arkansas Steel Associates, LLC (hereinafter “Arkansas Steel or “ASA”) located at 2803 Van Dyke Road in Newport, Arkansas owns and operates a steel mill. This permit is the Title V renewal for the facility there were no physical modification only the emission rates for SN-08, 09, and 10 were corrected, unpermitted emissions for SN-03 were added, and HAPs from combustion of natural gas were added.

**Regulations**

The following table contains the regulations applicable to this permit.

| Regulations  |
|--|
| Arkansas Air Pollution Control Code, Regulation 18, effective March 14, 2016   |
| Regulations of the Arkansas Plan of Implementation for Air Pollution Control, Regulation 19, effective March 14, 2016  |
| Regulations of the Arkansas Operating Air Permit Program, Regulation 26, effective March 14, 2016  |
| 40 CFR 52.21, <i>Prevention of Significant Deterioration</i>   |
| 40 CFR Part 60 Subpart AA- <i>Standards of Performance for Steel Plants: Electric Arc Furnaces Constructed After October 21, 1974, and on or Before August 17, 1983.</i> |
| 40 CFR part 60 Subpart JJJJ – <i>Standards of Performance for Stationary Spark Ignition Internal Combustion Engines</i>  |
| 40 CFR Part 63, Subpart ZZZZ, <i>National Emission Standards for Hazardous Air Pollutants for Reciprocating Internal Combustion Engines</i>                              |
| 40 CFR Part 63, Subpart YYYYYY, <i>National Emission Standards for Hazardous Air Pollutants for Area Sources: Electric Arc Furnace Steel Making Facilities</i>           |
| 40 CFR Part 63, Subpart CCCCCC, <i>National Emission Standards for Hazardous Air Pollutants for Source Category: Gasoline Dispensing Facilities</i>                      |
| 40 CFR Part 64, <i>Compliance Assurance Monitoring</i>   |

**Emission Summary**

The following table is a summary of emissions from the facility. This table, in itself, is not an enforceable condition of the permit.

| EMISSION SUMMARY          |                          |                  |                |        |
|---------------------------|--------------------------|------------------|----------------|--------|
| Source Number             | Description              | Pollutant        | Emission Rates |        |
|                           |                          |                  | lb/hr          | tpy    |
| Total Allowable Emissions |                          | PM               | 19.8           | 79.6   |
|                           |                          | PM <sub>10</sub> | 16.3           | 64.6   |
|                           |                          | SO <sub>2</sub>  | 45.1           | 162.3  |
|                           |                          | VOC              | 171.9          | 98.3   |
|                           |                          | CO               | 475.0          | 1797.0 |
|                           |                          | NO <sub>x</sub>  | 83.8           | 248.4  |
|                           |                          | Pb               | 0.41           | 1.52   |
| HAPs                      |                          | Arsenic          | 0.0005         | 0.002  |
|                           |                          | Cadmium          | 0.0004         | 0.002  |
|                           |                          | Manganese        | 0.03           | 0.08   |
|                           |                          | HAPs             | 1.0            | 2.8    |
| SN-01                     | EAF Baghouse             | PM               | 11.3           | 49.2   |
|                           |                          | PM <sub>10</sub> | 11.3           | 49.2   |
|                           |                          | SO <sub>2</sub>  | 41.0           | 152.0  |
|                           |                          | VOC              | 25.0           | 92.0   |
|                           |                          | CO               | 420.0          | 1600.0 |
|                           |                          | NO <sub>x</sub>  | 50.0           | 181.5  |
|                           |                          | Pb               | 0.4            | 1.5    |
|                           |                          | Arsenic          | 0.0005         | 0.002  |
|                           |                          | Cadmium          | 0.0004         | 0.002  |
| Manganese                 | 0.03                     | 0.08             |                |        |
| SN-01b                    | EAF Shell Burner         | PM               | 0.3            | 1.0    |
|                           |                          | PM <sub>10</sub> | 0.3            | 1.0    |
|                           |                          | SO <sub>2</sub>  | 0.1            | 0.1    |
|                           |                          | VOC              | 0.2            | 0.8    |
|                           |                          | CO               | 2.6            | 11.1   |
|                           |                          | NO <sub>x</sub>  | 1.5            | 6.6    |
|                           |                          | HAPs             | 0.2            | 0.6    |
| SN-03                     | Ladle Metallurgy Station | PM               | 1.0            | 4.5    |
|                           |                          | PM <sub>10</sub> | 0.8            | 3.4    |
|                           |                          | SO <sub>2</sub>  | 2.5            | 9.3    |
|                           |                          | VOC              | 0.3            | 0.9    |
|                           |                          | CO               | 42.0           | 160.0  |
|                           |                          | NO <sub>x</sub>  | 1.7            | 6.4    |

| EMISSION SUMMARY |                                       |                  |                |      |
|------------------|---------------------------------------|------------------|----------------|------|
| Source Number    | Description                           | Pollutant        | Emission Rates |      |
|                  |                                       |                  | lb/hr          | tpy  |
| SN-04            | Reheat Furnace                        | PM               | 1.0            | 4.2  |
|                  |                                       | PM <sub>10</sub> | 1.0            | 4.2  |
|                  |                                       | SO <sub>2</sub>  | 0.1            | 0.2  |
|                  |                                       | VOC              | 0.4            | 1.7  |
|                  |                                       | CO               | 4.3            | 18.0 |
|                  |                                       | NO <sub>x</sub>  | 14.0           | 43.0 |
|                  |                                       | HAPs             | 0.4            | 1.6  |
| SN-05            | Ladle Preheaters                      | PM               | 0.2            | 0.7  |
|                  |                                       | PM <sub>10</sub> | 0.2            | 0.7  |
|                  |                                       | SO <sub>2</sub>  | 0.1            | 0.1  |
|                  |                                       | VOC              | 0.1            | 0.4  |
|                  |                                       | CO               | 1.4            | 5.9  |
|                  |                                       | NO <sub>x</sub>  | 1.6            | 7.0  |
|                  |                                       | HAPs             | 0.1            | 0.4  |
| SN-08            | Unpaved Roads                         | PM               | 2.0            | 8.6  |
|                  |                                       | PM <sub>10</sub> | 0.6            | 2.6  |
| SN-09            | Paved Roads                           | PM               | 1.9            | 8.2  |
|                  |                                       | PM <sub>10</sub> | 0.4            | 1.6  |
| SN-10            | Slag Processing                       | PM               | 0.6            | 2.0  |
|                  |                                       | PM <sub>10</sub> | 0.3            | 1.0  |
| SN-11            | Baghouse Dust Handling                | PM               | 0.2            | 0.5  |
|                  |                                       | PM <sub>10</sub> | 0.1            | 0.2  |
|                  |                                       | Pb               | 0.01           | 0.02 |
| SN-13            | Tie Plate Dipping Process             | VOC              | 141.6          | 1.7  |
| SN-14            | LMS/FCE Emergency Generator           | PM               | 0.4            | 0.1  |
|                  |                                       | PM <sub>10</sub> | 0.4            | 0.1  |
|                  |                                       | SO <sub>2</sub>  | 0.4            | 0.1  |
|                  |                                       | VOC              | 0.5            | 0.1  |
|                  |                                       | CO               | 1.2            | 0.2  |
|                  |                                       | NO <sub>x</sub>  | 5.3            | 0.8  |
| SN-15            | DEC Cooling Water Emergency Generator | PM               | 0.2            | 0.1  |
|                  |                                       | PM <sub>10</sub> | 0.2            | 0.1  |
|                  |                                       | SO <sub>2</sub>  | 0.2            | 0.1  |
|                  |                                       | VOC              | 0.3            | 0.1  |
|                  |                                       | CO               | 1.0            | 0.1  |
|                  |                                       | NO <sub>x</sub>  | 2.7            | 0.4  |



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| EMISSION SUMMARY |  |                  |                |     |
|------------------|--|------------------|----------------|-----|
| Source Number    | Description                                  | Pollutant        | Emission Rates |     |
|                  |  |                  | lb/hr          | tpy |
| SN-16            | Reheat Furnace<br>Emergency Generator        | PM               | 0.4            | 0.1 |
|                  |  | PM <sub>10</sub> | 0.4            | 0.1 |
|                  |  | SO <sub>2</sub>  | 0.4            | 0.1 |
|                  |  | VOC              | 0.5            | 0.1 |
|                  |  | CO               | 1.2            | 0.2 |
|                  |  | NO <sub>x</sub>  | 5.4            | 1.0 |
| SN-17            | Emergency Lighting<br>Generators             | PM               | 0.1            | 0.1 |
|                  |  | PM <sub>10</sub> | 0.1            | 0.1 |
|                  |  | SO <sub>2</sub>  | 0.1            | 0.1 |
|                  |  | VOC              | 0.1            | 0.1 |
|                  |  | CO               | 0.2            | 0.1 |
| SN-18            | Emergency Water Spray<br>Emergency Generator | PM               | 0.1            | 0.1 |
|                  |  | PM <sub>10</sub> | 0.1            | 0.1 |
|                  |  | SO <sub>2</sub>  | 0.1            | 0.1 |
|                  |  | VOC              | 0.1            | 0.1 |
|                  |  | CO               | 0.8            | 0.1 |
| SN-19            | Ladle and Tundish Drying<br>System           | NO <sub>x</sub>  | 0.1            | 0.1 |
|                  |  | PM               | 0.1            | 0.2 |
|                  |  | PM <sub>10</sub> | 0.1            | 0.2 |
|                  |  | SO <sub>2</sub>  | 0.1            | 0.1 |
|                  |  | VOC              | 0.1            | 0.1 |
|                  |  | CO               | 0.3            | 1.3 |
|                  |  | NO <sub>x</sub>  | 0.4            | 1.5 |
| HAPs             | 0.1  | 0.1              |                |     |
| SN-20            | Gasoline Tank                                | VOC              | 2.7            | 0.2 |
|                  |  | HAPs             | 0.2            | 0.1 |

\*HAPs included in the VOC totals. Other HAPs are not included in any other totals unless specifically stated.

\*\*Air Contaminants such as ammonia, acetone, and certain halogenated solvents are not VOCs or HAPs.

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### **SECTION III: PERMIT HISTORY**

The facility began operations in 1971, and Arkansas Steel Associates (ASA) purchased the facility in 1989 from Razorback Steel Corporation. The mill had two electric arc furnaces with a holding capacity of 35 tons each. The furnaces were equipped with side draft hoods for evacuating the emissions during melting and refining.

In December of 1993, emission testing was done on the EAF baghouse, melt shop roof monitor, caster, and the reheat furnace, for the purpose of establishing an emission baseline.

#### **Permit 35-A**

Permit 35-A was issued on November 20, 1970.

#### **Permit 174-A**

Permit 174-A was issued on December 22, 1973 to Tennessee Forging Steel Corp. At some point the name on the permit was changed to Razorback Steel Corp. This permit states it supersedes permit 35-A.

#### **Permit 35-AR-1**

This permit was on September 20, 1985. This permit stated it rescinded both permit 35-A and 174-A.

Another permit, 35-AR-1, was issued on August 28, 1987. This permit added maintenance requirements for the EAF Baghouse.

#### **Permit 35-AR-2**

Permit 35-AR-2 was issued on October 31, 1989. This permit was a transfer of ownership to Arkansas Steel Corp from Razorback Steel. It has the same conditions as the second permit 35-AR-1.

#### **Permit 35-AR-3**

On June 2, 1994, Permit #35-AR-3 was issued for the installation of a used 50 ton electric arc furnace, and utilizing the existing arc furnaces as a ladle metallurgy station. The installation of the new EAF increased the mill's production capacity and affected the potential emissions from most sources at the mill. One source not affected by this project was the reheat furnace. Although a ladle metallurgy station (LMS) was proposed in the application for 35-AR-3, that source was never constructed. When permit 35-AR-3 was issued in 1994, it was believed that the modernization project did not constitute a "major modification" as defined in 40 CFR 52.21. Emissions were estimated based on standard EPA estimation methods and field testing, and the

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proposed emission increases were less than the major modification thresholds in 40 CFR 52.21(b)(23)(i).

The new electric arc furnace was purchased from the Armco facility at Baltimore Works second hand at a capital cost of less than 50% of the capital cost of a new electric arc furnace. The reconstruction cost was estimated at \$5,095,498, while the cost of a new furnace was estimated at \$14,275,998. Despite this cost analysis, the arc furnace was constructed at the Armco facility during the applicable period of 40 CFR Subpart AA--Standards of Performance for Steel Plants: Electric Arc Furnaces Constructed After October 21, 1974, and On or Before August 17, 1983. It is the Department's contention that this is construction of an affected facility and therefore subject to the above referenced regulation.

### **Permit 35-AOP-R0**

After the new EAF was installed and began operating, the facility was tested for PM, CO, and NO<sub>x</sub> emissions. Results of testing on January 5 and 6, 1995, indicated that actual emissions of CO and NO<sub>x</sub> were substantially greater than original estimates. ASA then was required to submit a PSD application. This application triggered the baseline date for NO<sub>2</sub> and SO<sub>2</sub>. The minor source baseline date (NO<sub>2</sub> and SO<sub>2</sub>) is 5/10/96 for Jackson County. Permit 35-AOP-R0 was issued on 9/24/98. This permit was the first Title V Operating Air Permit and the first PSD permit issued for this facility. This permit also included an EPA approved alternative monitoring plan for the EAF baghouse. This alternative monitoring plan included daily opacity observations on the melt shop emissions as a substitute for electric arc furnace pressure monitoring. This alternative monitoring plan was approved by this Department and the EPA Region VI.

### **Summary of PSD Issues Addressed in Permit 35-AOP-R0**

In 1994, ASA requested authorization from this Department to modernize the facility and increase production capacity. At that time, ASA proposed that a used 50 ton electric arc furnace (EAF) be installed and the existing EAF be converted to a ladle metallurgy station (LMS). The proposed modification was authorized June 2, 1994, with permit No. 35-AR-3. The 50 ton EAF was subsequently installed and began operating. The proposed conversion of the old EAF to a LMS had not yet occurred.

The installation of the new EAF increased production capacity and affected the potential emissions from most sources at the mill. Emissions from the EAF and meltshop fugitives were affected by the changes to the operations and production capacity increase. The existing natural gas fired ladle preheaters were modernized, and a third preheater was added. Fugitive emissions from roads increased due to increased traffic. The increased production capacity also increased the potential emissions from slag processing and baghouse dust handling operations.

One source not affected by the 1994 project was the reheat furnace. Potential throughput and emissions from the reheat furnace were not affected, so the reheat furnace was not included in the sources affected by PSD issues addressed in ASA's Title V Operating Air Permit No. 35-AOP-R0.

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When the permit application was prepared in 1994, it was believed that the modernization project did not constitute a major modification as defined in 40 CFR 52.21 because the estimated emission increases were less than the significant levels. After permit 35-AR-3 was issued, the testing showed emission rate increases greater than the PSD significant levels; therefore, permit 35-AOP-R0 was a retroactive PSD permitting action.

Arkansas Steel is considered a major stationary source under the prevention of significant (PSD) regulations. Sulfur dioxide (SO<sub>2</sub>), carbon monoxide (CO), nitrogen dioxide (NO<sub>2</sub>), and volatile organic compound (VOC) emission increases associated with the 1994 modifications were 122 tpy, 777.9 tpy, 191.7 tpy, and 44 tpy, respectively. These increases exceeded the PSD significance levels and were subject to PSD review. Emission increases of 44 tpy volatile organic compounds (VOC) associated with the 1994 modification were below 100 tpy; therefore, monitoring was not required for ozone. The particulate and lead emissions decreased with the 1994 modification.

The PSD regulations mandate that a case-by-case Best Available Control Technology (BACT) analysis be performed on all sources which were directly associated with the 1994 modernization project. These sources included the electric arc furnace and the miscellaneous natural gas fired equipment. BACT was not required for the roads, slag processing, or baghouse dust handling because they do not emit a pollutant subject to PSD review. The previous reheat furnace was not affected by this project, so it was not subject to PSD review either. The BACT determination is summarized below.

| Summary of BACT Determination |  |   |  |                          |
|-------------------------------|--|---|--|--------------------------|
| Source                        | Description  | Pollutant                                       | Control Technology   | BACT Limit               |
| SN-01                         | Electric Arc Furnace                                 | VOC   | Direct Evacuation System (DEC) with air gap for long residence time. | 0.35 lb/ton              |
|                               |  | SO <sub>2</sub>                                 | DEC with no add-on controls  | 0.7 lb/ton               |
|                               |  | CO  | DEC with air gap for CO combustion                                   | 6.0 lb/ton               |
|                               |  | NO <sub>x</sub>                                 | DEC with no add-on controls  | 1.0 lb/ton               |
| SN-05<br>SN-06<br>SN-07       | Ladle Preheaters<br>Ladle Dryer<br>Tundish Preheater | VOC<br>SO <sub>2</sub><br>CO<br>NO <sub>x</sub> | Natural Gas Combustion   | Good Combustion Practice |

### Permit 35-AOP-R1

Permit 35-AOP-R1 was issued on March 15, 1999, for the construction and operation of a new reheat furnace (SN-04). This new reheat furnace replaced the old reheat furnace. The new reheat furnace has a rated heat input capacity of 68 MMBtu/hr and will combust natural gas. The permittee submitted a PSD netting analysis demonstrating that the furnace replacement does not

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trigger PSD review. The results of this netting demonstration (as modified) resulted in a net emission increase of 29 tpy of nitrogen oxides, which is below the significant level of 40 tpy. Consequently, this modification is not subject to PSD review. The netting analysis referred to herein was submitted to the Department as an appendix to ASA's Application for Modification of Draft Operating Air Permit, 35-AOP-R0, dated March 9, 1998, and modified by subsequent submittal in January, 1999.

Permit 35-AOP-R1 also involved several pollution control projects undertaken on the EAF baghouse system in the melt shop. These changes were a new water cooled duct, a new duct and damper coming off the EAF fourth hole, new air moving fans, a new damper valve for the canopy hood, magnehelic gauges as replacements for the existing manometric pressure sensing devices, and a computerized programmable logic control (PLC) system.

### **35-AOP-R2**

Permit 35-AOP-R2 was issued to Arkansas Steel on June 29, 2000. This permit modification added a new tundish dryer, SN-12, to replace their ladle dryer, SN-06, to correctly permit SN-07, the tundish preheaters, as two separate preheaters which cannot, by design, operate simultaneously and to add the tie plate dipping process, SN-13, which was previously permitted as an insignificant activity.

### **35-AOP-R3**

Permit 35-AOP-R3 was issued to Arkansas Steel on January 5, 2001. This modification to Arkansas Steel's permit included a Ladle Metallurgy Station, SN-03, and a production increase at the facility. Emissions of CO, PM<sub>10</sub>, and lead increased above the PSD significance level and will require the facility to undergo PSD review for those pollutants. The increase in emissions from all other pollutants was below the PSD significance level.

### **Summary of PSD Issues Addressed in Permit 35-AOP-R3**

The Arkansas Steel facility has undergone PSD review under previous permits. Summaries of the PSD issues of these permits are in the Permit History section of this permit. This modification to the Arkansas Steel facility added the Ladle Metallurgy Station, SN-03, and an increase in production. This modification was significant only for CO, PM<sub>10</sub>, and lead emissions. All other pollutants increases in emissions were below the PSD significance level.

### **Best Available Control Technology**

The PSD regulations mandate that a case-by-case Best Available Control Technology (BACT) analysis be performed on all new or modified affected sources at which a net emissions increase will occur. The following table is a summary of the BACT determinations made in this permit for Arkansas Steel. BACT determinations for the facility made in previous permits can be found in the Permit History section of this permit.

| BACT Analysis Summary      |  |                          |                                    |                                       |
|----------------------------|--|--------------------------|------------------------------------|---------------------------------------|
| Source                     | Description  | Pollutant                | Control Technology                 | Bact Limit                            |
| 01                         | EAF Baghouse   | PM <sub>10</sub><br>Lead | Baghouse<br>Baghouse               | 0.0052 gr/dscf<br>3% of baghouse dust |
|                            |  | CO                       | DEC with air gap for CO combustion | 6.0 lb/ton                            |
| 03                         | Ladle Metallurgy Station   | PM <sub>10</sub>         | Baghouse                           | 0.0052 gr/dscf                        |
|                            |  | CO                       | DEC with air gap for CO combustion | 0.6 lb/ton                            |
| 04<br>05<br>06<br>07<br>12 | Reheat Furnace<br>Ladle Preheaters<br>Ladle Dryer<br>Tundish Preheaters<br>Tundish Dryer | PM <sub>10</sub><br>CO   | Natural Gas Combustion             | Good Combustion Practice              |
| 08<br>09                   | Paved and Unpaved Roads  | PM <sub>10</sub>         | Water Applications                 | 6.9 tpy                               |
| 10                         | Slag Processing  | PM <sub>10</sub>         | Water Applications                 | 4.1 tpy                               |
| 11                         | Baghouse Dust Handling   | PM <sub>10</sub><br>lead | No feasible controls               | 0.4 tpy                               |

#### BACT Requirements for PM<sub>10</sub> and Lead Emissions

Particulate and lead emissions from SN-01, the electric arc furnace, EAF, are controlled by a baghouse. This is the only type of add on controls found for EAFs on the RACT/BACT/LAER clearinghouse. Since baghouses represent the highest level of particulate control, it is BACT for this source.

The emissions from SN-02, the Meltshop Fugitives, are un-captured emissions from the EAF, SN-01, the LMS, SN-03, and the natural gas combustion sources at the facility. Both the EAF and the LMS are controlled by baghouses. For the other sources, natural gas combustion is used to control particulate emissions. There were no additional controls found on the RACT/BACT/LAER clearinghouse for this type of source. The amount of airflow through the roof monitor, SN-02, make add on controls for this source unfeasible.

Particulate and lead emissions from SN-02, the Ladle Metallurgy Station (LMS), will be controlled by a baghouse. This is the only type of add on controls found for a LMS on the RACT/BACT/LAER clearinghouse. Since baghouses represent the highest level of particulate control, it is BACT for this source.

Sources SN-04, 05, 06, 07, and 12 are all combustion sources. BACT for these sources was found to be natural gas combustion to control particulate emissions.

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Arkansas Steel currently employs water sprays to reduce fugitive emission from their slag processing operation, SN-10. This type of control is consistent with those found on the RACT/BACT/LAER clearinghouse and is BACT for this source.

Arkansas Steel also currently applies water to their roads to reduce fugitive emissions caused by traffic on SN-8 and 9. This type of control will provide dust suppression equal to the level of control found on the RACT/BACT/LAER clearinghouse for this type of source and is BACT for this source.

#### BACT Requirements for CO Emissions

The only type of controls for carbon monoxide emissions found for electric arc furnace and the ladle metallurgy station on the RACT/BACT/LAER clearinghouse was a direct evacuation chamber DEC system. The DEC system represents BACT for these sources.

Sources SN-04, 05, 06, 07, and 12 are all combustion sources. BACT for these sources was found to be natural gas combustion combined with good combustion practice to control carbon monoxide emissions.

#### **35-AOP-R3 Administrative Amendment**

An Administrative Amendment to 35-AOP-R3 was issued on March 9, 2001. This amendment corrected a number of typographical errors in the permit.

#### **35-AOP-R4**

Permit 35-AOP-R4 was issued on August 21, 2002. This modification to Arkansas Steel's permit changed the rated heat input capacity for the ladle preheaters, SN-05, to allow both of the tundish preheaters, SN-07, to operate simultaneously, and to add a new tundish dryer, SN-12a. The emissions from the new tundish dryer and allowing both preheaters to operate simultaneously were not large enough to trigger PSD review and did not debottleneck or increase capacity at the facility. The ladle preheater has undergone PSD review for some pollutants. The source was given PSD limits at its actual capacity.

#### **35-AOP-R5**

Permit 35-AOP-R5 was issued on January 13, 2005. This permit was the Title V renewal permit for the facility. Arkansas Steel made a few changes to the permit in the renewal. These changes included adding an additional baghouse to act in parallel with the existing baghouse for SN-01. The new baghouse has its own stack. The old baghouse still exhausts through its 16 existing stacks. With this modification the canopy hood inside the meltshop also was enlarged to increase the capture efficiency of particulate matter. Airflow is divided roughly equally between the two baghouses. There is no associated emission increase with this project. Arkansas Steel also added two additional oxygen lances to their Electric Arc Furnaces. These lances may create NO<sub>x</sub> emissions greater than current actual levels but should still be below permitted levels.

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### **35-AOP-R6**

Permit 35-AOP-R6 was issued on March 7, 2006. In this permit modification Arkansas Steel increased the amount of coatings that can be received for the Tie Plate Dipping Process, SN-13, from 250 gallons per year to 1000 gallons per year.

### **35-AOP-R7**

Permit 35-AOP-R7 was issued on March 9, 2011. This permit was the Title V renewal for the facility. In this renewal a number of changes were made. First a number of emergency generators which were previously unpermitted were added as sources due to being subject to the MACT Subpart ZZZZ. Requirements of MACT Subpart YYYYYY were added to the permit.

Sources SN-02, 05, 06, 07, 12, and 12a were accounted for in SN-01 the EAF Baghouse. Previous changes to the meltshop canopy increased the collection efficiency in the meltshop. As a result all roof monitors were closed. Individual emission limits for these sources were removed. BACT limits apply to all these sources except SN-12a. If physical changes are made to vent these sources to the atmosphere through stacks other than SN-01 the BACT limits for these sources should be reinstated.

### **35-AOP-R8**

Permit 35-AOP-R8 was issued on May 5, 2011. This modification added ten 32 hp natural gas fired emergency generators as SN-17.

### **35-AOP-R9**

Permit 35-AOP-R8 was issued on June 10, 2011. This administrative amendment added two Plantwide Conditions left out of the last revision.

### **35-AOP-R10**

Permit 35-AOP-R10 was issued on November 15, 2011. This permit was an administrative amendment to remove six of the ten generators which make up SN-17 as they were never installed.

### **35-AOP-R11**

Permit 35-AOP-R11 was issued on December 6, 2012. This permit added a 150 kW natural gas fired Emergency Water Spray Generator, SN-18.

### **35-AOP-R12**



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Permit 35-AOP-R12 was issued on October 1, 2013. This permit added a new ladle and tundish drying system, SN-19, and ducted SN-05 outside instead of into the melt shop. The ladle preheater was previously included in the emissions for SN-01. Now with a separate stack its emission rates have been set to its previous BACT limits.

### **35-AOP-R13**

Permit 35-AOP-R13 was issued on October 19, 2015. This permit added a 30 mmBTU/hr natural gas fired EAF Shell Burner, SN-01b, and a gasoline tank, SN-20.

## **SECTION IV: SPECIFIC CONDITIONS**

### **SN-01**

#### **EAF Baghouses**

##### **Source Description**

The electric arc furnace (EAF) that Arkansas Steel Associates operates has a rated capacity of 50 tons and has a tap-to-tap time of approximately 45 to 55 minutes. The EAF typically requires three phases or periods of operation: scrap charging, melting and refining, and tapping.

During charging, the roof of the EAF is opened and the furnace is charged with recycled scrap material. The charge is dropped into the furnace from a large crane bucket. Most of the resulting plume is captured in a deep storage canopy hood. Gases evacuated from the deep storage canopy hood are directed to two EAF baghouses, which have a combined flow rate capacity of 500,000 ACFM. That airflow is divided, roughly equally, between the two baghouses.

During melting and refining, the furnace remains covered. The direct evacuation system (DEC) pulls exhaust gases at approximately 3500°F from the "fourth hole" located at the top of the furnace. Because of the high temperature, a water-cooled duct is utilized. Combustion air is added to the duct at the "air gap" in order to combust carbon monoxide and volatile organic compounds coming from the furnace. Because of the residence time and high temperature, this is especially effective in destroying CO and VOC emissions. The DEC also increases particulate control by providing close capture of process emissions.

Exhaust gas from the DEC then enters a spark box. The spark box allows large particles to drop and provides additional residence time for CO combustion. The hot furnace gas is then mixed with approximately 380,000 ACFM of dilution air from the canopy hood. The dilution air lowers the overall temperature of the gas to about 250 degrees F before it enters the EAF baghouses. Of the two EAF baghouses one is a positive pressure shaker-type baghouse with 16 compartments. Each compartment of that baghouse has its own exhaust stack. The other baghouse is a negative pressure, pulse jet-type, baghouse with 12 compartments and a single stack.

After the melting and refining period is completed, the steel melted in the EAF is tapped into a refractory lined ladle. It then goes to the ladle metallurgy station (SN-03). The molten steel is then cast into billets in the casting area of the facility. Though refining can take place in the EAF, the majority of refining takes place at the ladle metallurgy station, SN-03.

A number of natural gas fired sources and the Meltshop, SN-02 are accounted for with the emissions from SN-01 the EAF baghouses. These sources include: Ladle Preheaters, SN-05; Ladle Dryer, SN-06; Tundish Preheaters, SN-07; and Tundish Dryers, SN-12 and 12a. These sources except SN-12a all have BACT limits which apply. If these sources are ever vented to the

atmosphere separately from SN-01 the BACT limits will still apply. The following table lists all the natural gas fired sources and their sizes.

| Source Number | Description        | Burner Size                 |
|---------------|--------------------|-----------------------------|
| SN-05         | Ladle Preheaters   | 3 burners 5.4 MMBTU/hr each |
| SN-06         | Ladle Dryer        | 3.36 MMBTU/hr               |
| SN-07         | Tundish Preheaters | 4.47 and 3.3 MMBTU/hr       |
| SN-12         | Tundish Dryer      | 2.8 MMBTU/hr                |
| SN-12a        | Tundish Dryer      | 2.8 MMBTU/hr                |

### Specific Conditions

1. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Conditions 3, 6, 10, 11, 12, 13, 14, and 15. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description   | Pollutant        | lb/hr | tpy    |
|-------|---------------|------------------|-------|--------|
| SN-01 | EAF Baghouses | PM               | 11.3  | 49.2   |
|       |               | PM <sub>10</sub> | 11.3  | 49.2   |
|       |               | SO <sub>2</sub>  | 41.0  | 152.0  |
|       |               | VOC              | 25.0  | 92.0   |
|       |               | CO               | 420.0 | 1600.0 |
|       |               | NO <sub>x</sub>  | 50.0  | 181.5  |
|       |               | Pb               | 0.4   | 1.5    |

2. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Conditions 20 and 22. [Reg.18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

| SN    | Description   | Pollutant | lb/hr  | tpy   |
|-------|---------------|-----------|--------|-------|
| SN-01 | EAF Baghouses | Arsenic   | 0.0005 | 0.002 |
|       |               | Cadmium   | 0.0004 | 0.002 |
|       |               | Manganese | 0.03   | 0.08  |

3. The permittee shall measure the particulate emissions from the EAF baghouses, SN-01, every twelve months. The sampling time and sample volume for each run shall be at least 4 hours and 4.50 dscm (160 dscf). Each test shall consist of three runs. The permittee shall test the single stack from the new baghouse with Method 5 and shall test 12 stacks from the old baghouse with Method 5D. The 12 stacks tested on the old baghouse are to be chosen at random, by the Department. Each of the three runs on the old baghouse shall be conducted on a group of 4 of those 12 stacks. Each run shall be

- conducted on four stacks not tested in a previous run. Each of the 4 stacks in a run shall be tested for at least one hour. The permittee shall notify the Department, in writing, at least 15 days prior to performing the tests. [Reg.19.702 and 40 C.F.R. § 52 Subpart E]
4. The particulate concentration in the exhaust of SN-01 shall not exceed 0.0052 gr/dscf. Compliance with this condition shall be demonstrated by Method 5 and 5D testing as described in Specific Condition 3. [Reg.19.304 and 40 C.F.R. § 60.272(a)(1)]
  5. The permittee shall not emit carbon monoxide emissions from SN-01 in excess of 6.0 pounds of CO per ton of steel produced, 0.35 pounds of VOC per ton of steel produced, 0.58 pounds of SO<sub>2</sub> per ton of steel produced or 0.5 pound of NO<sub>x</sub> per ton of steel produced. The particulate concentration in the exhaust of SN-01 shall not exceed 0.0052 gr/dscf. The lead content of the baghouse dust shall not exceed 3.0% by weight. Compliance with this condition will be shown by Specific Conditions 3, 6, and 12. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]
  6. The permittee shall measure the VOC, CO, NO<sub>x</sub>, and SO<sub>2</sub> emissions from SN-01 using method 25A, 10, 7E, and 6C, respectively, every twelve months. The permittee shall notify the Department, in writing, at least 15 days prior to performing the tests. The testing of the new baghouse shall be conducted with the testing of the existing baghouse on the annual schedule already established. [Reg.19.702 and 40 C.F.R. § 52 Subpart E]
  7. The permittee shall not emit any gasses from SN-01 which have an opacity greater than 3%, as measured by Method 9. Visible emission observations shall be conducted on SN-01 at least once per day by a certified visible emission observer when the furnace is operating in the melting and refining period and records of these observations shall be kept on site and available for inspection. It shall be noted on the observation form that the readings were taken during the melting and refining period. These observations shall be performed for at least three 6-minute periods. These observations are only required on one of the seventeen baghouse stacks provided the observations are made for the stack of highest opacity that directly relates to the cause (or locations) of visible emissions observed during a single incident. These observations shall not be required when ASA personnel are receiving training. [Reg.19.304 and 40 C.F.R. § 60.272(a)(2)]
  8. The permittee shall submit a written report of exceedances of the EAF baghouse opacity to the Department semi-annually. All reports shall be postmarked by the 30<sup>th</sup> day following the end of each calendar half (July 30 and January 30). For the purposes of these reports, exceedances are defined as all 6-minute periods during which the average baghouse opacity is equal to 3% or greater during melting and refining periods. The permittee shall also comply with the reporting requirements in General Provision 7 of this permit. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]
  9. The opacity limit specified in Specific Condition 7 shall not apply during periods of startup, shutdown, and malfunction. [Reg.19.304 and 40 C.F.R. § 60.8(c)]

10. The permittee shall perform monthly operational status inspections of the equipment that is important to the total capture system (i.e., pressure sensors, dampers, and damper switches). This inspection shall include observations of the physical appearance of the equipment (e.g., presence of holes in ductwork or hoods, flow constrictions caused by dents or accumulated dust in ductwork, and fan erosion). [Reg.19.304 and 40 C.F.R. §§ 60.274(e), and 64]
11. The permittee shall, during any emission or opacity testing on SN-01, monitor and record the following information for all heats covered by the tests:
  1. Charge weights and materials, and tap weights and materials.
  2. Heat times, including start and stop times, and a log of process operation, including periods of no operation during testing.
  3. Control device operation log.
  4. Continuous monitor or Reference Method 9 data. [Reg.19.304 and 40 C.F.R. § 60.274(i)]
12. The permittee shall check and record on a once-per-shift basis the baghouse fan motor amperes and either damper positions or magnehelic pressure gauge readings. The permittee may check and record magnehelic pressure gauge readings on the baghouse ductwork instead of damper positions as an indicator of correct damper positions. For the new baghouse, a single magnehelic pressure gauge reading that provides the pressure drop across the entire baghouse shall suffice. For the old baghouse, either 16 magnehelic pressure gauge readings (one for each compartment) or a computer generated average of those 16 readings shall suffice. Operation of baghouse fan motor amperes values exceeding " 15 percent of the value established during the last Method 5 test may be considered unacceptable operation and maintenance of the total capture system. Operation at such values shall be reported to the Department semiannually. All reports shall be postmarked by the 30<sup>th</sup> day following the end of each calendar half (July 30 and January 30). The permittee shall also comply with the reporting requirements in General Provision 7 of this permit. [Reg.19.304 and 40 C.F.R. §§ 60.274(b), 60.274(a), and 64]
13. The permittee shall demonstrate compliance with the lead emission limits by either 1) measure the lead concentration in the baghouse dust and calculate lead emissions by multiplying the measured particulate emissions by the lead concentration percentage in the baghouse dust, or 2) perform stack testing using Reference Method 12. These demonstrations shall be conducted on an annual basis. The testing of the new baghouse shall be conducted with the testing of the existing baghouse on the annual schedule already established [Reg.19.702 and 40 C.F.R. § 52 Subpart E]
14. The permittee shall not exceed 526,000 tons per year of steel production based on a rolling 12-month total. Compliance with this condition shall be demonstrated on a monthly basis by totaling the steel production for the previous 12 months. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

15. The permittee shall maintain daily records of the tonnage of steel produced. The permittee shall also maintain monthly records of the tonnage of steel produced each month and the consecutive 12 month total of steel produced. These records should be updated by the 20<sup>th</sup> day of the month following the month the records represent and shall be submitted in accordance with General Condition 7 [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]
16. The permittee shall for metallic scrap utilized in the EAF prepare and implement a pollution prevention plan as required in §63.10685(a)(1) or the scrap restrictions of §63.10685(a)(2). [Reg.19.304 and 40 C.F.R. § 63 Subpart YYYYYY]
17. The permittee shall for scrap containing motor vehicle scrap participate in and purchase motor vehicle scrap from providers who participate in a program for the removal of mercury switches as required in §63.10685(b)(2) that is approved by the Administrator of 40 CFR Part 63, Subpart YYYYYY or certify the scrap does not contain motor vehicle scrap. For scrap that does not contain motor vehicle scrap the permittee must maintain records of documentation that the scrap does not contain motor vehicle scrap. [Reg.19.304 and 40 C.F.R. § 63 Subpart YYYYYY]
18. The permittee shall maintain the records required in §63.10 and records which demonstrate compliance with the requirements of the pollution prevention plan and scrap restrictions of Specific Condition 16 and with the mercury requirements in Specific Condition 17. Additionally the permittee must maintain records identifying each scrap provider and documenting the scrap provider's participation in an approved mercury switch program. If the motor vehicle scrap is purchased from a broker, the permittee must maintain records identifying each broker and documentation that all scrap provided by the broker was provided by other scrap providers who participate in an approved mercury switch removal program. [Reg.19.304 and 40 C.F.R. § 63 Subpart YYYYYY]
19. The permittee must submit semiannual compliance reports to the Administrator of 40 CFR Part 63, Subpart YYYYYY for the control of contaminants from scrap according to the requirements of §63.10(3). The report must clearly identify any deviation from the requirements of §63.10685(a) and (b) outlined in Specific Conditions 16 and 17. [Reg.19.304 and 40 C.F.R. § 63 Subpart YYYYYY]
20. The permittee must install, operate, and maintain a capture system that collects the emissions from each EAF and conveys the collected emissions to a pollutant control device for the removal of particulate matter. [Reg.19.304 and 40 C.F.R. § 63 Subpart YYYYYY]
21. The permittee must not discharge from SN-01 any gasses from an EAF which exhibit a 6% opacity or greater or contain in excess of 0.0052 gr/dscf. [Reg.19.304 and 40 C.F.R. § 63 Subpart YYYYYY]

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22. The permittee must monitor the baghouses, SN-01 according to the compliance assurance monitoring requirements outlined in Specific Conditions 10 and 12. [Reg.19.304 and 40 C.F.R. § 63 Subpart YYYYYY]

**SN-01b  
 EAF Shell Burner**

Source Description

This source is a 30 mmBtu/hr natural gas fired burner.

Specific Conditions

23. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by combustion of natural gas only. [Reg.19.501 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN  | Description      | Pollutant        | lb/hr | tpy  |
|-----|------------------|------------------|-------|------|
| 01b | EAF Shell Burner | PM <sub>10</sub> | 0.3   | 1.0  |
|     |                  | SO <sub>2</sub>  | 0.1   | 0.1  |
|     |                  | VOC              | 0.2   | 0.8  |
|     |                  | CO               | 2.6   | 11.1 |
|     |                  | NO <sub>x</sub>  | 1.5   | 6.6  |

24. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by combustion of natural gas only. [Reg.18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

| SN  | Description      | Pollutant | lb/hr | tpy |
|-----|------------------|-----------|-------|-----|
| 01b | EAF Shell Burner | PM        | 0.3   | 1.0 |
|     |                  | HAPs      | 0.2   | 0.6 |

25. The permittee shall not emit any gases from the SN-01b, gases which exhibit an opacity of 5% or greater. [Reg.18.501 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
26. ASA shall monitor the emissions of CO that could increase as a result of the installation of the EAF Shell Burner project and that is emitted by any emissions unit identified in 40 C.F.R Part 52.21(r)(6)(i)(b); and calculate and maintain a record of the annual emissions, in tons per year on a calendar year basis, for a period of 5 years following resumption of regular operations after the change, or for a period of 10 years following resumption of regular operations after the change if the project increases the design capacity or potential to emit that regulated NSR pollutant at such emissions unit. [Reg.19.705 and Reg.19.901; 40 C.F.R. § 52.21(r)(6)(iii); Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311; and 40 C.F.R. § 70.6]



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27. ASA shall submit a report to the Administrator if the annual emissions, in tons per year, of the EAF Shell Burner project, exceed the baseline actual emissions (as documented and maintained pursuant to 40 CFR Part 52.21(r)(6)(i)(c)), by a significant amount (as defined in paragraph 40 CFR Part 52.21(b)(23)) for that regulated NSR pollutant, and if such emissions differ from the preconstruction projection as documented and maintained pursuant to 40 CFR Part 52.21(r)(6)(i)(c). Such report shall be submitted to the Administrator within 60 days after the end of such year. The report shall contain the following:
- a. The name, address and telephone number of the major stationary source;
  - b. The annual emissions as calculated pursuant to 40 CFR Part 52.21(r)(6)(iii); and
  - c. Any other information that the owner or operator wishes to include in the report (e.g., an explanation as to why the emissions differ from the preconstruction projection).

[Reg.19.705 and Reg.19.901; 40 C.F.R. § 52.21(r)(6)(iii); Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311; and 40 C.F.R. § 70.6]

**SN-02**  
**Meltshop Fugitive Emissions**

**Source Description**

Modifications to the EAF canopy increased collection efficiency of emissions in the meltshop and the roof monitors were closed as a result. Emissions from the meltshop are now accounted from the EAF baghouses, SN-01. Opacity limits are still required by the NSPS Subpart AA. An alternative monitoring plan has been approved by EPA for this facility, which allows daily opacity readings on the meltshop during melting and refining as an alternative to monitoring the pressure in the free space inside the electric arc furnace.

**Specific Conditions**

28. The permittee shall not emit any gases from the melt shop during melting and refining phases which have an opacity of 6% or greater. At least once per day when the furnace is operating in the melting and refining period, an observer certified in accordance with EPA Method 9 shall conduct visible emissions observations to determine the shop opacity. These observations shall be taken in accordance with EPA Method 9 for at least three 6-minute periods. Melting and refining phases shall mean the time period commencing at the termination of the initial charging period and ending at the initiation of the tapping period, excluding any intermediate charging periods. The opacity shall be recorded for any point(s) where visible emissions are observed. Where it is possible to determine that a number of visible emission sites relate to only one incident of the visible emissions, only one set of three 6-minute observations will be required. In this case, EPA Method 9 observations must be made for the site of highest opacity that directly relates to the cause (or location) of visible emissions observed during a single incident. These opacity observations shall be recorded on a visible emission observations form. The information presented in Figures 9-1 and 9-2 to EPA Method 9 shall be recorded. Compliance with this condition shall be demonstrated by Specific Condition 31. These observations shall not be required when ASA personnel are receiving training. [Reg.19.304 and 40 C.F.R. § 60 Subpart AA]
29. The permittee shall not emit any gases from the melt shop during charging periods which have an opacity of 20% or greater. At least once per week when the furnace is in the charging period, an observer certified in accordance with EPA Method 9 shall conduct visible emissions observations to determine the shop opacity. These observations shall be taken in accordance with EPA Method 9 for at least one 6-minute period. Charging period shall mean the time period commencing at the moment the EAF starts to open and ending either three minutes after the EAF roof is returned to its closed position or six minutes after commencement of opening the roof, whichever is longer. Compliance with this condition shall be demonstrated by Specific Condition 31. These observations shall not be required when ASA personnel are receiving training. [Reg.19.304 and 40 C.F.R. § 60 Subpart AA]

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30. The permittee shall not emit any gases from the melt shop during tapping periods which have an opacity of 40% or greater. At least once per week when the furnace is in the tapping period, an observer certified in accordance with EPA Method 9 shall conduct visible emissions observations to determine the shop opacity. These observations shall be taken in accordance with EPA Method 9 for at least one 6-minute period. Tapping period shall mean the time period commencing at the moment the EAF begins to tilt to pour and ending either three minutes after the EAF returns to an upright position or six minutes after commencing to tilt, whichever is longer. Compliance with this condition shall be demonstrated by Specific Condition 31. These observations shall not be required when ASA personnel are receiving training. [Reg.19.304 and 40 C.F.R. § 60 Subpart AA]
31. The permittee shall keep records of all opacity readings taken on the meltshop. The period when the opacity readings are performed shall be clearly marked on the opacity form. The period shall be marked either melting and refining, charging, or tapping. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]
32. The permittee shall submit a written report of exceedances of the shop opacity to the Department semi-annually. All reports shall be postmarked by the 30<sup>th</sup> day following the end of each calendar half (July 30 and January 30). For the purposes of these reports, exceedances are defined as all 6-minute periods during which the average shop opacity is equal to 6% or greater during melting and refining periods, 20% or greater during charging periods, and 40% or greater during tapping periods. These reports shall clearly indicate which period the exceedance occurred in. The permittee shall also comply with the reporting requirements in General Provision 7 of this permit. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]
33. The opacity limits specified in Specific Conditions, 28, 29, and 30 shall not apply during periods of startup, shutdown, and malfunction. [Reg.19.304 and 40 C.F.R. § 60.8(c)]

**SN-03  
 Ladle Metallurgy Station**

**Source Description**

Before proceeding to the caster, the partially processed steel must typically undergo refining. This refining takes place in the Ladle Metallurgy Station (LMS), SN-03. At the LMS, the ladle is paused and another triad of carbon electrodes with a special roof for the ladle are set in place over the ladle and the partially processed molten steel. At this point, further alloying and refining of the steel to the desired metallurgical chemistry takes place. Emissions from this source are controlled by a baghouse.

In some instances, when further refining is not necessary, the molten steel may proceed directly to the caster without a pause at the LMS.

**Specific Conditions**

34. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by complying with Specific Condition 14 and Specific Condition 40. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description              | Pollutant        | lb/hr | tpy   |
|-------|--------------------------|------------------|-------|-------|
| SN-03 | Ladle Metallurgy Station | PM               | 1.0   | 4.5   |
|       |                          | PM <sub>10</sub> | 0.8   | 3.4   |
|       |                          | CO               | 42.0  | 160.0 |

35. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition 14. [Reg.19.501 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description              | Pollutant       | lb/hr | tpy |
|-------|--------------------------|-----------------|-------|-----|
| SN-03 | Ladle Metallurgy Station | SO <sub>2</sub> | 2.5   | 9.3 |
|       |                          | VOC             | 0.3   | 0.9 |
|       |                          | NO <sub>x</sub> | 1.7   | 6.4 |

36. The permittee shall not emit any gases from SN-03, the Ladle Metallurgy Station, which exhibit an opacity of 5% or greater. Compliance with this condition will be shown by Specific Condition 38. [Reg.18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
37. The permittee shall not emit carbon monoxide emissions from SN-03 in excess of 0.6 pounds of CO per ton of steel produced nor shall the particulate concentration in the

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exhaust of SN-03 exceed 0.0052 gr/dscf. Compliance with this condition will be shown by Specific Condition 40. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

38. The permittee shall conduct weekly observations of the opacity from SN-03. These weekly observations shall be conducted in accordance with EPA Reference Method 9. If visible emissions in excess of the permitted opacity are detected, the permittee shall immediately take action to identify the cause of the excess visible emissions, implement corrective action, and document that the visible emissions did not exceed the permitted opacity following the corrective action. These observations shall not be required when ASA personnel are receiving training. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]
39. The permittee shall maintain records which demonstrate compliance with Specific Condition 38. These records shall contain the following items.
  - i. The date and time of the observation;
  - ii. if visible emissions above the permitted limit were detected;
  - iii. if visible emissions above the permitted limits, list the cause of the exceedance of the opacity limits, the corrective action taken, and if the visible emissions are below the permitted limit after the corrective actions was taken; and
  - iv. the person conducting the opacity observations.

These records shall be updated weekly, kept on site, and made available to Department personnel upon request. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]

40. The permittee shall measure the particulate and CO emissions from the LMS baghouse, SN-03, using EPA Reference Method 5 and 10 respectively. This test shall be conducted within sixty (60) days of achieving the maximum production rate, but in no event later than 180 days after initial start-up, and every 12 months thereafter. The permittee shall notify the Department, in writing, at least 15 days prior to performing the tests. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

**SN-04  
 Reheat Furnace**

**Source Description**

After leaving the caster, the steel billets are processed through a natural gas fired reheat furnace. With the exception of startup, shutdown, and malfunction conditions, the rated heat input capacity of the reheat furnace is 67.97 MMBtu/hr. The reheat furnace was manufactured by Danieli Centro Combustion. All combustion products are routed to a single stack.

Specific Conditions

41. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Conditions 45 and 46. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description    | Pollutant        | lb/hr | tpy  |
|-------|----------------|------------------|-------|------|
| SN-04 | Reheat Furnace | PM               | 1.0   | 4.2  |
|       |                | PM <sub>10</sub> | 1.0   | 4.2  |
|       |                | CO               | 4.3   | 18.0 |

42. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Conditions 45 and 46. [Reg.19.501 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description    | Pollutant       | lb/hr | tpy  |
|-------|----------------|-----------------|-------|------|
| SN-04 | Reheat Furnace | SO <sub>2</sub> | 0.1   | 0.2  |
|       |                | VOC             | 0.4   | 1.7  |
|       |                | NO <sub>x</sub> | 14.0  | 43.0 |

43. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by combustion of natural gas only. [Reg.18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

| SN    | Description    | Pollutant | lb/hr | tpy |
|-------|----------------|-----------|-------|-----|
| SN-04 | Reheat Furnace | HAPs      | 0.4   | 1.6 |

44. The permittee shall not exceed 5% opacity from SN-04. Compliance with this condition shall be demonstrated by Specific Conditions 45. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

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45. The permittee shall combust only pipeline quality natural gas at SN-04. [Reg.19.705, Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 70.6]
46. The permittee shall not combust more than 596 million cubic feet of natural gas during any consecutive 12 month period at the reheat furnace. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]
47. The permittee shall maintain records of the amount of natural gas combusted at the reheat furnace during each consecutive 12 month period. Each 12 month total shall be updated on a monthly basis. These records should be updated by the 20<sup>th</sup> day of the month following the month the records represent and shall be submitted in accordance with General Condition 7. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]

**SN-05  
 Ladle Preheaters**

Source Description

The ladle preheaters are three 5.4 MMBTU natural gas fired burners used to preheat ladles before they contact molten steel.

Specific Conditions

48. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Plantwide Condition 5. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description      | Pollutant        | lb/hr | tpy |
|-------|------------------|------------------|-------|-----|
| SN-05 | Ladle Preheaters | PM               | 0.2   | 0.7 |
|       |                  | PM <sub>10</sub> | 0.2   | 0.7 |
|       |                  | SO <sub>2</sub>  | 0.1   | 0.1 |
|       |                  | VOC              | 0.1   | 0.4 |
|       |                  | CO               | 1.4   | 5.9 |
|       |                  | NO <sub>x</sub>  | 1.6   | 7.0 |

49. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by combustion of natural gas only. [Reg.18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

| SN    | Description      | Pollutant | lb/hr | tpy |
|-------|------------------|-----------|-------|-----|
| SN-05 | Ladle Preheaters | HAPs      | 0.1   | 0.4 |

50. The permittee shall not emit any gases from the Ladle Preheaters, SN-05, gases which exhibit an opacity of 5% or greater. [Reg.18.501 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]



**SN-08  
Unpaved Roads**

**Source Description**

This source accounts for emission from unpaved roads at the facility.

**Specific Conditions**

51. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Condition 52. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description   | Pollutant        | lb/hr | tpy |
|-------|---------------|------------------|-------|-----|
| SN-08 | Unpaved Roads | PM               | 2.0   | 8.6 |
|       |               | PM <sub>10</sub> | 0.6   | 2.6 |

52. The permittee shall water all unpaved roads as necessary to prevent fugitive emissions from leaving the property boundary. [Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

**SN-09  
Paved Roads**

**Source Description**

This source accounts for emissions from paved roads at the facility.

**Specific Conditions**

53. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Condition 54. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description | Pollutant        | lb/hr | tpy |
|-------|-------------|------------------|-------|-----|
| SN-09 | Paved Roads | PM               | 1.9   | 8.2 |
|       |             | PM <sub>10</sub> | 0.4   | 1.6 |

54. The permittee shall water all paved roads as necessary to prevent fugitive emissions from leaving the property boundary. [Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

**SN-10  
 Slag Processing**

**Source Description**

Slag produced during the steel making process is handled at the mill and generates particulate emissions. Slag processing includes the loading and unloading of slag piles and also the crushing, conveying and screening of the material. Emissions from unpaved roads within the slag area are accounted for in SN-08. The slag represents approximately 11% of the total steel production.

Specific Conditions

55. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Conditions 57 and 58. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description     | Pollutant        | lb/hr | tpy |
|-------|-----------------|------------------|-------|-----|
| SN-10 | Slag Processing | PM               | 0.6   | 2.0 |
|       |                 | PM <sub>10</sub> | 0.3   | 1.0 |

56. The opacity from slag processing shall not exceed 20%, as measured by EPA Reference Method 9. Slag processing shall include slag dumping (loading/unloading piles) and slag handling (conveying, screening). Compliance will be demonstrated by using water sprays as necessary as outlined in Specific Condition 57. [Reg.19.503 and 40 C.F.R. § 52 Subpart E]
57. The permittee shall use water sprays as necessary to comply with the opacity limit for SN-10. [Reg.19.705, Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 70.6]
58. The permittee shall not process more than 57,860 tons of slag per year based on a rolling 12 month total. The permittee shall demonstrate compliance with this condition by compliance with Specific Condition 59. [Reg.19.705, Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 70.6]
59. The permittee shall keep records on the amount of slag processed each month and each 12 month period. These records shall be kept on site and be made available to Department personnel upon request. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]

**SN-11**  
**Baghouse Dust Handling**

**Source Description**

Arkansas Steel collects baghouse dust in hoppers beneath each of the baghouse modules. Intermittently, the hoppers are emptied by screw conveyors that collect the dust and dump it deep into a stationary, covered, hopper-bottom railcar or other suitable container. The rotary air locks and screw conveyor are sealed to minimize emissions. The railcar is almost fully enclosed in a metal housing to minimize emissions from wind disturbing the transfer of dust. This source is subject to New Source Performance Standards-Subpart AA.

**Specific Conditions**

60. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by complying with Specific Condition 14. [Reg.19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description            | Pollutant        | lb/hr | tpy  |
|-------|------------------------|------------------|-------|------|
| SN-11 | Baghouse Dust Handling | PM               | 0.2   | 0.5  |
|       |                        | PM <sub>10</sub> | 0.1   | 0.2  |
|       |                        | Pb               | 0.01  | 0.02 |

61. The permittee shall not emit any gases from the dust handling equipment servicing the EAF baghouse which have an opacity of 10% or greater, as measured by Method 9. [Reg.19.304 and 40 C.F.R. § 60 Subpart AA]
62. The permittee shall conduct daily observations of the opacity from the dust handling equipment, and keep a record of these observations. For the purposes of this condition, the dust handling equipment shall include any equipment used to handle particulate matter collected by the baghouses and located at or near the baghouses. If visible emissions are detected, then the permittee shall conduct a 6-minute opacity reading in accordance with EPA Reference Method 9. The results of these observations shall be kept on site and made available for inspection upon request. These observations shall not be required when ASA personnel are receiving training on Method 9. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]

**SN-13  
Tie Plate Dipping Process**

**Source Description**

Tie plates for certain customers of Arkansas Steel are dipped into a coating solution. The coating solution is applied to retard corrosion the tie plates during overseas transport. The coating solution is an oil-based liquid. The Tie Plate Dipping Process typically is run no more often than once per year, 8 hours per day, over a 10 day period. The Tie Plate Dipping Process is carried out in a portion of the Rolling Mill south of the shipping offices.

Hourly emissions from this source assume all the allowable annual emissions are released in one day. Emissions also take into account the storage of the coatings since the emissions are based on the assumption that all VOC and HAPs in the purchased coatings are released to the atmosphere.

**Specific Conditions**

63. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Condition 64. [Reg.19.501 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description               | Pollutant | lb/hr | tpy |
|-------|---------------------------|-----------|-------|-----|
| SN-13 | Tie Plate Dipping Process | VOC       | 141.6 | 1.7 |

64. The permittee shall not receive more than 1000 gallons VOC containing material for use in the Tie Plate Dipping Process, SN-13, in any consecutive 12 month period. The permittee shall not use a material in the Tie Plate Dipping Process, SN-13, with a VOC content greater than 3.37 pounds per gallon. Compliance with this condition will be demonstrated by Specific Condition 65. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]
65. The permittee shall maintain monthly records of all VOC containing materials purchased for use in the Tie Plate Dipping Process, SN-13. These records shall show the VOC content in pounds per gallon as demonstrated by the manufactures MSDS sheet or equivalent, the total purchased each month and the 12 month rolling total. These records should be updated by the twentieth day of the month following the month the records represent and shall be submitted in accordance with General Condition 7. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]

**SN-14, 15, 16, 17, and 18**

**LMS/FCE, DEC Cooling Water, Reheat Furnace Emergency Generators, Emergency Lighting Generators, and Emergency Water Spray Generator**

**Source Description**

The LMS/FCE Emergency Generator, SN-14, is a 170 hp diesel-fired emergency generator.

The DEC Cooling Water Emergency Generator, SN-15, is a 87 hp diesel-fired emergency generator

Reheat Furnace Emergency Generator, SN-16, is a 170 hp diesel-fired emergency generator.

The Emergency Lighting Generators, SN-17, are four 32 hp natural gas fired emergency generators.

The Emergency Water Spray Generator, SN-18, is a 150 kW natural gas fired emergency generator to provide electricity for the emergency water spray.

**Specific Conditions**

66. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Conditions 69, 71, 72, and 74. [Reg.19.501 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description                                 | Pollutant        | lb/hr | tpy |
|-------|---|------------------|-------|-----|
| SN-14 | LMS/FCE<br>Emergency<br>Generator           | PM <sub>10</sub> | 0.4   | 0.1 |
|       |   | SO <sub>2</sub>  | 0.4   | 0.1 |
|       |   | VOC              | 0.5   | 0.1 |
|       |   | CO               | 1.2   | 0.2 |
|       |   | NO <sub>x</sub>  | 5.3   | 0.8 |
| SN-15 | DEC Cooling<br>Water Emergency<br>Generator | PM <sub>10</sub> | 0.2   | 0.1 |
|       |   | SO <sub>2</sub>  | 0.2   | 0.1 |
|       |   | VOC              | 0.3   | 0.1 |
|       |   | CO               | 1.0   | 0.1 |
|       |   | NO <sub>x</sub>  | 2.7   | 0.4 |
| SN-16 | Reheat Furnace<br>Emergency<br>Generator    | PM <sub>10</sub> | 0.4   | 0.1 |
|       |   | SO <sub>2</sub>  | 0.4   | 0.1 |
|       |   | VOC              | 0.5   | 0.1 |
|       |   | CO               | 1.2   | 0.2 |
|       |   | NO <sub>x</sub>  | 5.4   | 1.0 |

| SN    | Description                               | Pollutant        | lb/hr | tpy |
|-------|---|------------------|-------|-----|
| SN-17 | Emergency Lighting Generators             | PM <sub>10</sub> | 0.1   | 0.1 |
|       |   | SO <sub>2</sub>  | 0.1   | 0.1 |
|       |   | VOC              | 0.1   | 0.1 |
|       |   | CO               | 0.2   | 0.1 |
|       |   | NO <sub>x</sub>  | 1.1   | 0.1 |
| SN-18 | Emergency Water Spray Emergency Generator | PM <sub>10</sub> | 0.1   | 0.1 |
|       |   | SO <sub>2</sub>  | 0.1   | 0.1 |
|       |   | VOC              | 0.1   | 0.1 |
|       |   | CO               | 0.8   | 0.1 |
|       |   | NO <sub>x</sub>  | 0.1   | 0.1 |

67. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Conditions 69, 71, 72, and 74. [Reg.18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

| SN    | Description                               | Pollutant | lb/hr | tpy |
|-------|---|-----------|-------|-----|
| SN-14 | LMS/FCE Emergency Generator               | PM        | 0.4   | 0.1 |
| SN-15 | DEC Cooling Water Emergency Generator     | PM        | 0.2   | 0.1 |
| SN-16 | Reheat Furnace Emergency Generator        | PM        | 0.4   | 0.1 |
| SN-17 | Emergency Lighting Generators             | PM        | 0.1   | 0.1 |
| SN-18 | Emergency Water Spray Emergency Generator | PM        | 0.1   | 0.1 |

68. Visible emissions may not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 9. Compliance will be demonstrated by burning only natural gas for SN-17 and Plantwide Condition 5.

| SN                      | Limit | Regulatory Citation                     |
|-------------------------|-------|---|
| SN-14, SN-15, and SN-16 | 20%   | Reg.19.503 and 40 C.F.R. § 52 Subpart E |

|                    |    |  |
|--------------------|----|--|
| SN-17 and<br>SN-18 | 5% | Reg.18.501 and Ark. Code Ann. §<br>8-4-203 as referenced by Ark.<br>Code Ann. §§ 8-4-304 and 8-4-<br>311 |
|--------------------|----|--|

69. The permittee shall not operate any single one of the Emergency Generators, SN-14, SN-15, and SN-16 more than 500 hours in any consecutive 12 month period. The permittee shall not operate any engine part of SN-17 and SN-18 more than 100 hours each. The permittee shall maintain records of the hours of operation of each generator each month. These records shall be updated by the 15<sup>th</sup> day of the month following the month that the records represent, kept on site, made available to Department personnel upon request and in accordance with General Provision 7. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]
70. The Emergency Generators, SN-14, SN-15, and SN-16, are subject to 40 CFR Part 63, Subpart ZZZZ. As these are existing sources the compliance date is May 3, 2013. Specific Conditions 71 through 78 take effect after the compliance date. The permittee is not required to comply with those conditions till then. The Emergency Lighting Generators, SN-17 and the Emergency Water Spray Generator, SN-18, are new sources under the MACT. Specific Condition 79 applies upon issuance of this permit. [Reg.19.304 and 40 C.F.R. § 63,Subpart ZZZZ]
71. The permittee must meet the following maintenance requirements for the Emergency Generators, SN-14, SN-15, and SN-16: Change the oil and filter every 500 hours of operation or annually, whichever comes first; inspect the air cleaner every 1,000 hours of operation or annually, whichever comes first; and inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary. [Reg.19.304 and 40 C.F.R. § 63,Subpart ZZZZ]
72. The permittee must for the Emergency Generators, SN-14, SN-15, SN-16, minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. [Reg.19.304 and 40 C.F.R. § 63,Subpart ZZZZ]
73. The permittee is to comply with the operating limitations of 40 CFR Part 63, Subpart ZZZZ that apply at all times and maintain any affected source including any associated air pollution control equipment and monitoring equipment in a manner consistent with safety and good air pollution control practices for minimizing emissions. [Reg.19.304 and 40 C.F.R. § 63,Subpart ZZZZ]
74. The permittee must maintain the Emergency Generators, SN-14, SN-15, SN-16, according to the manufacturer's emission-related written instructions or develop their own maintenance plan according to 40 CFR 63.6625(e). [Reg.19.304 and 40 C.F.R. § 63,Subpart ZZZZ]



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75. The permittee must install on each of the Emergency Generators, SN-14, SN-15, SN-16, a non-resettable hour meter. [Reg.19.304 and 40 C.F.R. § 63,Subpart ZZZZ]
76. The permittee may utilize an oil analysis program in order to extend the specified oil change requirements in Specific Condition 71. This analysis program shall be conducted as required in §63.6625(i). [Reg.19.304 and 40 C.F.R. § 63,Subpart ZZZZ]
77. The permittee may operate the Emergency Generators, SN-14, SN-15, SN-16, 100 hours per year for maintenance and readiness checks. The permittee may operate the generators 50 hours per year in non-emergency situations as outlined in §63.6640(f)(4). Those 50 hours must be included in the 100 hours for maintenance and readiness checks. There is no limit on emergency operation due to Subpart ZZZZ. The operation limit in Specific Condition 69 still applies. [Reg.19.304 and 40 C.F.R. § 63,Subpart ZZZZ]
78. The permittee shall submit reports as outlined in §63.6650. [Reg.19.304 and 40 C.F.R. § 63,Subpart ZZZZ]
79. The Emergency Power Generators, SN-17, and the Emergency Water Spray Generator, SN-18, are subject to and shall comply with the provisions of NSPS Subpart JJJJ. SN-17 and SN-18 are also subject to 40 CFR Part 63 Subpart ZZZZ. Compliance with Subpart ZZZZ is demonstrated by complying with NSPS Subpart JJJJ. [Reg.19.304 and 40 C.F.R. §§ 60 Subpart JJJJ, and 40 C.F.R. 63 Subpart ZZZZ]
80. SN-17 and SN-18 shall comply with the emission standards of 60.4231(a). The permittee must operate SN-17 so that it complies with those standards over the entire life of the engine. [Reg.19.304 and 40 C.F.R. §§ 60.4233(a) and 60.4234]
81. If the Emergency Generators, SN-17, and the Emergency Water Spray Generator, SN-18, do not meet the standards applicable to non-emergency engines, the permittee must install a non-resettable hour meter upon startup of the engine. [Reg.19.304 and 40 C.F.R. § 60.4237(c)]
82. If the permittee operates and maintains the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, the permittee must keep records of conducted maintenance to demonstrate compliance. If the permittee does not operate and maintain SN-17 and SN-18 according to the manufacturer's emission-related written instructions, the engine will be considered a non-certified engine, and you must demonstrate compliance by keeping a maintenance plan and records of conducted maintenance to demonstrate compliance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. [Reg.19.304 and 40 C.F.R. § 60.4243(a)]
83. The permittee may operate the Emergency Generators, SN-17, and the Emergency Water Spray Generator, SN-18, for the purpose of maintenance checks and readiness testing,

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provided that the tests are recommended by Federal, State or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of such units is limited to 100 hours per year. There is no NSPS required time limit on the use of emergency stationary ICE in emergency situations. The 100 hour of operation limit of the permit still applies. SN-17 may operate up to 50 hours per year in non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for non-emergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity. For owners and operators of emergency engines, any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year except as allowed in this paragraph is prohibited. [Reg.19.304 and 40 C.F.R. § 60.4243(d)]

**SN-19**

**Ladle and Tundish Drying System**

**Source Description**

The ladle and tundish drying system is a 3.4 MMBTU/hr natural gas fired heater which dries new refractory linings in the ladles and tundishes.

**Specific Conditions**

84. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Plantwide Condition 5. [Reg.19.501 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN    | Description                     | Pollutant        | lb/hr | tpy |
|-------|---------------------------------|------------------|-------|-----|
| SN-19 | Ladle and Tundish Drying System | PM <sub>10</sub> | 0.1   | 0.2 |
|       |                                 | SO <sub>2</sub>  | 0.1   | 0.1 |
|       |                                 | VOC              | 0.1   | 0.1 |
|       |                                 | CO               | 0.3   | 1.3 |
|       |                                 | NO <sub>x</sub>  | 0.4   | 1.5 |

85. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Plantwide Condition 5. [Reg.18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

| SN    | Description                     | Pollutant | lb/hr | tpy |
|-------|---------------------------------|-----------|-------|-----|
| SN-19 | Ladle and Tundish Drying System | PM        | 0.1   | 0.2 |
|       |                                 | HAPs      | 0.1   | 0.1 |

86. The permittee shall not emit any gases from SN-19, Ladle and Tundish Drying System, which exhibit an opacity of 5% or greater. [Reg.18.501 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
87. The permittee shall not operate the tundish and ladle dryers SN-06, SN-12, and SN-12a accounted for along with the EAF Baghouse, SN-01, after SN-19 begins operation. [Reg.19.705, Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 70.6]

**SN-20  
 Gasoline Storage Tank**

Source Description

SN-20 is a 500-gallon gasoline storage tank.

Specific Conditions

88. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition 90. [Reg.19.501 *et seq.* and 40 C.F.R. § 52 Subpart E]

| SN | Description           | Pollutant | lb/hr | tpy |
|----|-----------------------|-----------|-------|-----|
| 20 | Gasoline Storage Tank | VOC       | 2.7   | 0.2 |

89. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition 90. [Reg.18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

| SN | Description           | Pollutant | lb/hr | tpy |
|----|-----------------------|-----------|-------|-----|
| 20 | Gasoline Storage Tank | HAPs      | 0.2   | 0.1 |

90. The permittee shall not exceed a throughput of 60,000 gallons of gasoline per rolling 12 month period. [Reg.19.705, Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 70.6]
91. The permittee shall maintain monthly records to demonstrate compliance with Specific Condition 90. The permittee shall update these records by the fifteenth day of the month following the month to which the records pertain. The twelve month rolling totals and each individual month's data shall be maintained on-site, made available to Department personnel upon request, and submitted in accordance with General Provision 7. [Reg.19.705 and 40 C.F.R. § 52 Subpart E]
92. You must not allow gasoline to be handled in a manner that would result in vapor releases to the atmosphere for extended periods of time. Measures to be taken include, but are not limited to, the following:

- (1) Minimize gasoline spills;

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- (2) Clean up spills as expeditiously as practicable;
- (3) Cover all open gasoline containers and all gasoline storage tank fill-pipes with a gasketed seal when not in use;
- (4) Minimize gasoline sent to open waste collection systems that collect and transport gasoline to reclamation and recycling devices, such as oil/water separators.

The permittee must have records available within 24 hours of a request by the Administrator to document your gasoline throughput.

The permittee must comply with the requirements of this subpart by the applicable dates specified in 40 C.F.R. § 63.11113.

Portable gasoline containers that meet the requirements of 40 CFR part 59, subpart F, are considered acceptable for compliance with paragraph (a)(3) of this 40 C.F.R. § 63.11116.

[Reg.19.304 and 40 C.F.R. § 63 Subpart CCCCCC]

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## **SECTION V: COMPLIANCE PLAN AND SCHEDULE**

Arkansas Steel Associates, LLC will continue to operate in compliance with those identified regulatory provisions. The facility will examine and analyze future regulations that may apply and determine their applicability with any necessary action taken on a timely basis.

## SECTION VI: PLANTWIDE CONDITIONS

1. The permittee shall notify the Director in writing within thirty (30) days after commencing construction, completing construction, first placing the equipment and/or facility in operation, and reaching the equipment and/or facility target production rate. [Reg.19.704, 40 C.F.R. § 52 Subpart E, and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
2. If the permittee fails to start construction within eighteen months or suspends construction for eighteen months or more, the Director may cancel all or part of this permit. [Reg.19.410(B) and 40 C.F.R. § 52 Subpart E]
3. The permittee must test any equipment scheduled for testing, unless otherwise stated in the Specific Conditions of this permit or by any federally regulated requirements, within the following time frames: (1) new equipment or newly modified equipment within sixty (60) days of achieving the maximum production rate, but no later than 180 days after initial start up of the permitted source or (2) operating equipment according to the time frames set forth by the Department or within 180 days of permit issuance if no date is specified. The permittee must notify the Department of the scheduled date of compliance testing at least fifteen (15) business days in advance of such test. The permittee shall submit the compliance test results to the Department within thirty (30) calendar days after completing the testing. [Reg.19.702 and/or Reg.18.1002 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
4. The permittee must provide:
  - a. Sampling ports adequate for applicable test methods;
  - b. Safe sampling platforms;
  - c. Safe access to sampling platforms; and
  - d. Utilities for sampling and testing equipment.

[Reg.19.702 and/or Reg.18.1002 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
5. The permittee must operate the equipment, control apparatus and emission monitoring equipment within the design limitations. The permittee shall maintain the equipment in good condition at all times. [Reg.19.303 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
6. This permit subsumes and incorporates all previously issued air permits for this facility. [Reg. 26 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

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### SECTION VII: INSIGNIFICANT ACTIVITIES

The following sources are insignificant activities. Any activity that has a state or federal applicable requirement shall be considered a significant activity even if this activity meets the criteria of Reg.26.304 or listed in the table below. Insignificant activity determinations rely upon the information submitted by the permittee in an application dated September 12, 2015

| Description  | Category |
|--|----------|
| (8) Cooling Towers (8)   | A-13     |
| (2) 1100 gallon diesel storage tank  | A-3      |
| (1) 120 gallon diesel storage tank   | A-3      |
| (1) 220 gallon used oil tank   | A-3      |
| (1) 580-gallon diesel storage tank   | A-3      |
| Parts washers that use a low vapor pressure organic solvent  | A-13     |
| 15,000 gallon used oil tank  | A-13     |
| Materials handling operations at the site including those associated with raw material, product moving and scrap handling. | A-13     |



## SECTION VIII: GENERAL PROVISIONS

1. Any terms or conditions included in this permit which specify and reference Arkansas Pollution Control & Ecology Commission Regulation 18 or the Arkansas Water and Air Pollution Control Act (Ark. Code Ann. § 8-4-101 *et seq.*) as the sole origin of and authority for the terms or conditions are not required under the Clean Air Act or any of its applicable requirements, and are not federally enforceable under the Clean Air Act. Arkansas Pollution Control & Ecology Commission Regulation 18 was adopted pursuant to the Arkansas Water and Air Pollution Control Act (Ark. Code Ann. § 8-4-101 *et seq.*). Any terms or conditions included in this permit which specify and reference Arkansas Pollution Control & Ecology Commission Regulation 18 or the Arkansas Water and Air Pollution Control Act (Ark. Code Ann. § 8-4-101 *et seq.*) as the origin of and authority for the terms or conditions are enforceable under this Arkansas statute. [40 C.F.R. § 70.6(b)(2)]
2. This permit shall be valid for a period of five (5) years beginning on the date this permit becomes effective and ending five (5) years later. [40 C.F.R. § 70.6(a)(2) and Reg.26.701(B)]
3. The permittee must submit a complete application for permit renewal at least six (6) months before permit expiration. Permit expiration terminates the permittee's right to operate unless the permittee submitted a complete renewal application at least six (6) months before permit expiration. If the permittee submits a complete application, the existing permit will remain in effect until the Department takes final action on the renewal application. The Department will not necessarily notify the permittee when the permit renewal application is due. [Reg.26.406]
4. Where an applicable requirement of the Clean Air Act, as amended, 42 U.S.C. 7401, *et seq.* (Act) is more stringent than an applicable requirement of regulations promulgated under Title IV of the Act, the permit incorporates both provisions into the permit, and the Director or the Administrator can enforce both provisions. [40 C.F.R. § 70.6(a)(1)(ii) and Reg.26.701(A)(2)]
5. The permittee must maintain the following records of monitoring information as required by this permit.
  - a. The date, place as defined in this permit, and time of sampling or measurements;
  - b. The date(s) analyses performed;
  - c. The company or entity performing the analyses;
  - d. The analytical techniques or methods used;
  - e. The results of such analyses; and
  - f. The operating conditions existing at the time of sampling or measurement.

[40 C.F.R. § 70.6(a)(3)(ii)(A) and Reg.26.701(C)(2)]

6. The permittee must retain the records of all required monitoring data and support information for at least five (5) years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. [40 C.F.R. § 70.6(a)(3)(ii)(B) and Reg.26.701(C)(2)(b)]
7. The permittee must submit reports of all required monitoring every six (6) months. If the permit establishes no other reporting period, the reporting period shall end on the last day of the month six months after the issuance of the initial Title V permit and every six months thereafter. The report is due on the first day of the second month after the end of the reporting period. The first report due after issuance of the initial Title V permit shall contain six months of data and each report thereafter shall contain 12 months of data. The report shall contain data for all monitoring requirements in effect during the reporting period. If a monitoring requirement is not in effect for the entire reporting period, only those months of data in which the monitoring requirement was in effect are required to be reported. The report must clearly identify all instances of deviations from permit requirements. A responsible official as defined in Reg.26.2 must certify all required reports. The permittee will send the reports to the address below:

Arkansas Department of Environmental Quality  
Air Division  
ATTN: Compliance Inspector Supervisor  
5301 Northshore Drive  
North Little Rock, AR 72118-5317

[40 C.F.R. § 70.6(a)(3)(iii)(A) and Reg.26.701(C)(3)(a)]

8. The permittee shall report to the Department all deviations from permit requirements, including those attributable to upset conditions as defined in the permit.
  - a. For all upset conditions (as defined in Reg.19.601), the permittee will make an initial report to the Department by the next business day after the discovery of the occurrence. The initial report may be made by telephone and shall include:
    - i. The facility name and location;
    - ii. The process unit or emission source deviating from the permit limit;
    - iii. The permit limit, including the identification of pollutants, from which deviation occurs;
    - iv. The date and time the deviation started;
    - v. The duration of the deviation;
    - vi. The emissions during the deviation;
    - vii. The probable cause of such deviations;

- viii. Any corrective actions or preventive measures taken or being taken to prevent such deviations in the future; and
- ix. The name of the person submitting the report.

The permittee shall make a full report in writing to the Department within five (5) business days of discovery of the occurrence. The report must include, in addition to the information required by the initial report, a schedule of actions taken or planned to eliminate future occurrences and/or to minimize the amount the permit's limits were exceeded and to reduce the length of time the limits were exceeded. The permittee may submit a full report in writing (by facsimile, overnight courier, or other means) by the next business day after discovery of the occurrence, and the report will serve as both the initial report and full report.

- b. For all deviations, the permittee shall report such events in semi-annual reporting and annual certifications required in this permit. This includes all upset conditions reported in 8a above. The semi-annual report must include all the information as required by the initial and full reports required in 8a.

[Reg.19.601, Reg.19.602, Reg.26.701(C)(3)(b), and 40 C.F.R. § 70.6(a)(3)(iii)(B)]

- 9. If any provision of the permit or the application thereof to any person or circumstance is held invalid, such invalidity will not affect other provisions or applications hereof which can be given effect without the invalid provision or application, and to this end, provisions of this Regulation are declared to be separable and severable. [40 C.F.R. § 70.6(a)(5), Reg.26.701(E), and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
- 10. The permittee must comply with all conditions of this Part 70 permit. Any permit noncompliance with applicable requirements as defined in Regulation 26 constitutes a violation of the Clean Air Act, as amended, 42 U.S.C. § 7401, *et seq.* and is grounds for enforcement action; for permit termination, revocation and reissuance, for permit modification; or for denial of a permit renewal application. [40 C.F.R. § 70.6(a)(6)(i) and Reg.26.701(F)(1)]
- 11. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity to maintain compliance with the conditions of this permit. [40 C.F.R. § 70.6(a)(6)(ii) and Reg.26.701(F)(2)]
- 12. The Department may modify, revoke, reopen and reissue the permit or terminate the permit for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. [40 C.F.R. § 70.6(a)(6)(iii) and Reg.26.701(F)(3)]

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13. This permit does not convey any property rights of any sort, or any exclusive privilege. [40 C.F.R. § 70.6(a)(6)(iv) and Reg.26.701(F)(4)]
14. The permittee must furnish to the Director, within the time specified by the Director, any information that the Director may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee must also furnish to the Director copies of records required by the permit. For information the permittee claims confidentiality, the Department may require the permittee to furnish such records directly to the Director along with a claim of confidentiality. [40 C.F.R. § 70.6(a)(6)(v) and Reg.26.701(F)(5)]
15. The permittee must pay all permit fees in accordance with the procedures established in Regulation 9. [40 C.F.R. § 70.6(a)(7) and Reg.26.701(G)]
16. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes provided for elsewhere in this permit. [40 C.F.R. § 70.6(a)(8) and Reg.26.701(H)]
17. If the permit allows different operating scenarios, the permittee shall, contemporaneously with making a change from one operating scenario to another, record in a log at the permitted facility a record of the operational scenario. [40 C.F.R. § 70.6(a)(9)(i) and Reg.26.701(I)(1)]
18. The Administrator and citizens may enforce under the Act all terms and conditions in this permit, including any provisions designed to limit a source's potential to emit, unless the Department specifically designates terms and conditions of the permit as being federally unenforceable under the Act or under any of its applicable requirements. [40 C.F.R. § 70.6(b) and Reg.26.702(A) and (B)]
19. Any document (including reports) required by this permit must contain a certification by a responsible official as defined in Reg.26.2. [40 C.F.R. § 70.6(c)(1) and Reg.26.703(A)]
20. The permittee must allow an authorized representative of the Department, upon presentation of credentials, to perform the following: [40 C.F.R. § 70.6(c)(2) and Reg.26.703(B)]
  - a. Enter upon the permittee's premises where the permitted source is located or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
  - b. Have access to and copy, at reasonable times, any records required under the conditions of this permit;
  - c. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit; and

- d. As authorized by the Act, sample or monitor at reasonable times substances or parameters for assuring compliance with this permit or applicable requirements.
21. The permittee shall submit a compliance certification with the terms and conditions contained in the permit, including emission limitations, standards, or work practices. The permittee must submit the compliance certification annually. If the permit establishes no other reporting period, the reporting period shall end on the last day of the anniversary month of the initial Title V permit. The report is due on the first day of the second month after the end of the reporting period. The permittee must also submit the compliance certification to the Administrator as well as to the Department. All compliance certifications required by this permit must include the following: [40 C.F.R. § 70.6(c)(5) and Reg.26.703(E)(3)]
  - a. The identification of each term or condition of the permit that is the basis of the certification;
  - b. The compliance status;
  - c. Whether compliance was continuous or intermittent;
  - d. The method(s) used for determining the compliance status of the source, currently and over the reporting period established by the monitoring requirements of this permit; and
  - e. Such other facts as the Department may require elsewhere in this permit or by § 114(a)(3) and § 504(b) of the Act.
22. Nothing in this permit will alter or affect the following: [Reg.26.704(C)]
  - a. The provisions of Section 303 of the Act (emergency orders), including the authority of the Administrator under that section;
  - b. The liability of the permittee for any violation of applicable requirements prior to or at the time of permit issuance;
  - c. The applicable requirements of the acid rain program, consistent with § 408(a) of the Act; or
  - d. The ability of EPA to obtain information from a source pursuant to § 114 of the Act.
23. This permit authorizes only those pollutant emitting activities addressed in this permit. [Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
24. The permittee may request in writing and at least 15 days in advance of the deadline, an extension to any testing, compliance or other dates in this permit. No such extensions are authorized until the permittee receives written Department approval. The Department may grant such a request, at its discretion in the following circumstances:
  - a. Such an extension does not violate a federal requirement;
  - b. The permittee demonstrates the need for the extension; and

- c. The permittee documents that all reasonable measures have been taken to meet the current deadline and documents reasons it cannot be met.

[Reg.18.314(A), Reg.19.416(A), Reg.26.1013(A), Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 52 Subpart E]

25. The permittee may request in writing and at least 30 days in advance, temporary emissions and/or testing that would otherwise exceed an emission rate, throughput requirement, or other limit in this permit. No such activities are authorized until the permittee receives written Department approval. Any such emissions shall be included in the facility's total emissions and reported as such. The Department may grant such a request, at its discretion under the following conditions:

- a. Such a request does not violate a federal requirement;
- b. Such a request is temporary in nature;
- c. Such a request will not result in a condition of air pollution;
- d. The request contains such information necessary for the Department to evaluate the request, including but not limited to, quantification of such emissions and the date/time such emission will occur;
- e. Such a request will result in increased emissions less than five tons of any individual criteria pollutant, one ton of any single HAP and 2.5 tons of total HAPs; and
- f. The permittee maintains records of the dates and results of such temporary emissions/testing.

[Reg.18.314(B), Reg.19.416(B), Reg.26.1013(B), Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 52 Subpart E]

26. The permittee may request in writing and at least 30 days in advance, an alternative to the specified monitoring in this permit. No such alternatives are authorized until the permittee receives written Department approval. The Department may grant such a request, at its discretion under the following conditions:

- a. The request does not violate a federal requirement;
- b. The request provides an equivalent or greater degree of actual monitoring to the current requirements; and
- c. Any such request, if approved, is incorporated in the next permit modification application by the permittee.

[Reg.18.314(C), Reg.19.416(C), Reg.26.1013(C), Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 52 Subpart E]

## Appendix A

**§ 60.266 Test methods and procedures.**

(a) During any performance test required in § 60.8, the owner or operator shall not allow gaseous diluents to be added to the effluent gas stream after the fabric in an open pressurized fabric filter collector unless the total gas volume flow from the collector is accurately determined and considered in the determination of emissions.

(b) In conducting the performance tests required in § 60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in § 60.8(b).

(c) The owner or operator shall determine compliance with the particulate matter standards in § 60.262 as follows:

(1) The emission rate (E) of particulate matter shall be computed for each run using the following equation:

$$E = \left[ \sum_{i=1}^N C_{si} Q_{sdi} \right] / (PK)$$

where:

E=emission rate of particulate matter, kg/MW-hr (lb/MW-hr).

n=total number of exhaust streams at which emissions are quantified.

$C_{si}$ =concentration of particulate matter from exhaust stream "i", g/dscm (gr/dscf).

$Q_{sdi}$ =volumetric flow rate of effluent gas from exhaust stream "i", dscm/hr (dscf/hr).

P=average furnace power input, MW.

K=conversion factor, 1000 g/kg (7000 gr/lb).

(2) Method 5 shall be used to determine the particulate matter concentration ( $C_{si}$ ) and volumetric flow rate ( $Q_{sdi}$ ) of the effluent gas, except that the heating systems specified in sections 2.1.2 and 2.1.6 are not to be used when the carbon monoxide content of the gas stream exceeds 10 percent by volume, dry basis. If a flare is used to comply with § 60.263, the sampling site shall be upstream of the flare. The sampling time shall include an integral number of furnace cycles.

(i) When sampling emissions from open electric submerged arc furnaces with wet scrubber control devices, sealed electric submerged arc furnaces, or semienclosed electric arc furnaces, the sampling time and sample volume for each run shall be at least 60 minutes and 1.80 dscm (63.6 dscf).

(ii) When sampling emissions from other types of installations, the sampling time and sample volume for each run shall be at least 200 minutes and 5.66 dscm (200 dscf).

(3) The measurement device of § 60.265(b) shall be used to determine the average furnace power input (P) during each run.

(4) Method 9 and the procedures in § 60.11 shall be used to determine opacity.

(5) The emission rate correction factor, integrated sampling procedure of Method 3B shall be used to determine the CO concentration. The sample shall be taken simultaneously with each particulate matter sample.

(d) During the particulate matter run, the maximum open hood area (in hoods with segmented or otherwise moveable sides) under which the process is expected to be operated and remain in compliance with all standards shall be recorded. Any future operation of the hooding system with open areas in excess of the maximum is not permitted.

(e) To comply with § 60.265 (d) or (f), the owner or operator shall use the monitoring devices in § 60.265 (c) or (e) to make the required measurements as determined during the performance test.

[54 FR 6671, Feb. 14, 1989; 54 FR 21344, May 17, 1989, as amended at 55 FR 5212, Feb. 14, 1990; 65 FR 61758, Oct. 17, 2000]

**Subpart AA—Standards of Performance for Steel Plants: Electric Arc Furnaces Constructed After October 21, 1974, and On or Before August 17, 1983**

**§ 60.270 Applicability and designation of affected facility.**

(a) The provisions of this subpart are applicable to the following affected facilities in steel plants that produce carbon, alloy, or specialty steels: electric arc furnaces and dust-handling systems.

(b) The provisions of this subpart apply to each affected facility identified in paragraph (a) of this section



that commenced construction, modification, or reconstruction after October 21, 1974, and on or before August 17, 1983.

[49 FR 43843, Oct. 31, 1984]

**§ 60.271 Definitions.**

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

(a) *Electric arc furnace (EAF)* means a furnace that produces molten steel and heats the charge materials with electric arcs from carbon electrodes. Furnaces that continuously feed direct-reduced iron ore pellets as the primary source of iron are not affected facilities within the scope of this definition.

(b) *Dust-handling equipment* means any equipment used to handle particulate matter collected by the control device and located at or near the control device for an EAF subject to this subpart.

(c) *Control device* means the air pollution control equipment used to remove particulate matter generated by an EAF(s) from the effluent gas stream.

(d) *Capture system* means the equipment (including ducts, hoods, fans, dampers, etc.) used to capture or transport particulate matter generated by an EAF to the air pollution control device.

(e) *Charge* means the addition of iron and steel scrap or other materials into the top of an electric arc furnace.

(f) *Charging period* means the time period commencing at the moment an EAF starts to open and ending either three minutes after the EAF roof is returned to its closed position or six minutes after commencement of opening of the roof, whichever is longer.

(g) *Tap* means the pouring of molten steel from an EAF.

(h) *Tapping period* means the time period commencing at the moment an EAF begins to pour molten steel and ending either three minutes after steel ceases to flow from an EAF, or six minutes after steel begins to flow, whichever is longer.

(i) *Meltdown and refining* means that phase of the steel production cycle when charge material is melted and undesirable elements are removed from the metal.

(j) *Meltdown and refining period* means the time period commencing at the termination of the initial charging period and ending at the initiation of the tapping period, excluding any intermediate charging periods and times when power to the EAF is off.

(k) *Shop opacity* means the arithmetic average of 24 or more opacity observations of emissions from the shop taken in accordance with Method 9 of appendix A of this part for the applicable time periods.

(l) *Heat time* means the period commencing when scrap is charged to an empty EAF and terminating when the EAF tap is completed.

(m) *Shop* means the building which houses one or more EAF's.

(n) *Direct shell evacuation system* means any system that maintains a negative pressure within the EAF above the slag or metal and ducts these emissions to the control device.

(o) *Bag leak detection system* means a system that is capable of continuously monitoring relative particulate matter (dust) loadings in the exhaust of a baghouse to detect bag leaks and other conditions that result in increases in particulate loadings. A bag leak detection system includes, but is not limited to, an instrument that operates on triboelectric, electrodynamic, light scattering, light transmittance, or other effect to continuously monitor relative particulate matter loadings.

[40 FR 43852, Sept. 23, 1975, as amended at 49 FR 43843, Oct. 31, 1984; 64 FR 10109, Mar. 2, 1999; 70 FR 8530, Feb. 22, 2005]

**§ 60.272 Standard for particulate matter.**

(a) On and after the date on which the performance test required to be conducted by § 60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from an electric arc furnace any gases which:

(1) Exit from a control device and contain particulate matter in excess of 12 mg/dscm (0.0052 gr/dscf).

(2) Exit from a control device and exhibit three percent opacity or greater.

(3) Exit from a shop and, due solely to operations of any EAF(s), exhibit 6 percent opacity or greater except:

(i) Shop opacity less than 20 percent may occur during charging periods.

(ii) Shop opacity less than 40 percent may occur during tapping periods.

(iii) The shop opacity standards under paragraph (a)(3) of this section shall apply only during periods when the monitoring parameter limits specified in § 60.274(b) are being established according to § 60.274(c) and (g), unless the owner or operator elects to perform daily shop opacity observations in lieu of furnace static pressure monitoring as provided for under § 60.273(d).

(iv) Where the capture system is operated such that the roof of the shop is closed during the charge and the tap, and emissions to the atmosphere are prevented until the roof is opened after completion of the charge or tap, the shop opacity standards under paragraph (a)(3) of this section shall apply when the roof is opened and shall continue to apply for the length of time defined by the charging and/or tapping periods.

(b) On and after the date on which the performance test required to be conducted by § 60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from dust-handling equipment any gases which exhibit 10 percent opacity or greater.

[40 FR 43852, Sept. 23, 1975, as amended at 49 FR 43843, Oct. 31, 1984; 64 FR 10109, Mar. 2, 1999]

#### § 60.273 Emission monitoring.

(a) A continuous monitoring system for the measurement of the opacity of emissions discharged into the atmosphere from the control device(s) shall be installed, calibrated, maintained, and operated by the owner or operator subject to the provisions of this subpart.

(b) For the purpose of reports under § 60.7(c), all six-minute periods during which the average opacity is three percent or greater shall indicate a period of excess emission, and shall be reported to the Administrator semi-annually.

(c) A continuous monitoring system for the measurement of the opacity of emissions discharged into the atmosphere from the control device(s) is not

required on any modular, multi-stack, negative-pressure or positive-pressure fabric filter if observations of the opacity of the visible emissions from the control device are performed by a certified visible emission observer; or on any single-stack fabric filter if visible emissions from the control device are performed by a certified visible emission observer and the owner installs and continuously operates a bag leak detection system according to paragraph (e) of this section. Visible emission observations shall be conducted at least once per day for at least three 6-minute periods when the furnace is operating in the melting and refining period. All visible emissions observations shall be conducted in accordance with Method 9 of appendix A to this part. If visible emissions occur from more than one point, the opacity shall be recorded for any points where visible emissions are observed. Where it is possible to determine that a number of visible emission sites relate to only one incident of the visible emission, only one set of three 6-minute observations will be required. In that case, the Method 9 observations must be made for the site of highest opacity that directly relates to the cause (or location) of visible emissions observed during a single incident. Records shall be maintained of any 6-minute average that is in excess of the emission limit specified in § 60.272(a).

(d) A furnace static pressure monitoring device is not required on any EAF equipped with a DEC system if observations of shop opacity are performed by a certified visible emission observer as follows: Shop opacity observations shall be conducted at least once per day when the furnace is operating in the meltdown and refining period. Shop opacity shall be determined as the arithmetic average of 24 or more consecutive 15-second opacity observations of emissions from the shop taken in accordance with Method 9. Shop opacity shall be recorded for any point(s) where visible emissions are observed in proximity to an affected EAF. Where it is possible to determine that a number of visible emission sites relate to only one incident of visible emissions, only one observation of shop opacity will be required. In this case, the shop opacity observations must be

made for the site of highest opacity that directly relates to the cause (or location) of visible emissions observed during a single incident.

(e) A bag leak detection system must be installed and continuously operated on all single-stack fabric filters if the owner or operator elects not to install and operate a continuous opacity monitoring system as provided for under paragraph (c) of this section. In addition, the owner or operator shall meet the visible emissions observation requirements in paragraph (c) of this section. The bag leak detection system must meet the specifications and requirements of paragraphs (e)(1) through (8) of this section.

(1) The bag leak detection system must be certified by the manufacturer to be capable of detecting particulate matter emissions at concentrations of 1 milligram per actual cubic meter (0.00044 grains per actual cubic foot) or less.

(2) The bag leak detection system sensor must provide output of relative particulate matter loadings and the owner or operator shall continuously record the output from the bag leak detection system using electronic or other means (e.g., using a strip chart recorder or a data logger.)

(3) The bag leak detection system must be equipped with an alarm system that will sound when an increase in relative particulate loading is detected over the alarm set point established according to paragraph (e)(4) of this section, and the alarm must be located such that it can be heard by the appropriate plant personnel.

(4) For each bag leak detection system required by paragraph (e) of this section, the owner or operator shall develop and submit to the Administrator or delegated authority, for approval, a site-specific monitoring plan that addresses the items identified in paragraphs (i) through (v) of this paragraph (e)(4). For each bag leak detection system that operates based on the triboelectric effect, the monitoring plan shall be consistent with the recommendations contained in the U.S. Environmental Protection Agency guidance document "Fabric Filter Bag Leak Detection Guidance" (EPA-454/R-98-015). The owner or operator shall op-

erate and maintain the bag leak detection system according to the site-specific monitoring plan at all times. The plan shall describe:

(i) Installation of the bag leak detection system;

(ii) Initial and periodic adjustment of the bag leak detection system including how the alarm set-point will be established;

(iii) Operation of the bag leak detection system including quality assurance procedures;

(iv) How the bag leak detection system will be maintained including a routine maintenance schedule and spare parts inventory list; and

(v) How the bag leak detection system output shall be recorded and stored.

(5) The initial adjustment of the system shall, at a minimum, consist of establishing the baseline output by adjusting the sensitivity (range) and the averaging period of the device, and establishing the alarm set points and the alarm delay time (if applicable).

(6) Following initial adjustment, the owner or operator shall not adjust the averaging period, alarm set point, or alarm delay time without approval from the Administrator or delegated authority except as provided for in paragraphs (e)(6)(i) and (ii) of this section.

(i) Once per quarter, the owner or operator may adjust the sensitivity of the bag leak detection system to account for seasonal effects including temperature and humidity according to the procedures identified in the site-specific monitoring plan required under paragraphs (e)(4) of this section.

(ii) If opacities greater than zero percent are observed over four consecutive 15-second observations during the daily opacity observations required under paragraph (c) of this section and the alarm on the bag leak detection system does not sound, the owner or operator shall lower the alarm set point on the bag leak detection system to a point where the alarm would have sounded during the period when the opacity observations were made.

(7) For negative pressure, induced air baghouses, and positive pressure baghouses that are discharged to the atmosphere through a stack, the bag

leak detection sensor must be installed downstream of the baghouse and upstream of any wet scrubber.

(8) Where multiple detectors are required, the system's instrumentation and alarm may be shared among detectors.

(f) For each bag leak detection system installed according to paragraph (e) of this section, the owner or operator shall initiate procedures to determine the cause of all alarms within 1 hour of an alarm. Except as provided for in paragraph (g) of this section, the cause of the alarm must be alleviated within 3 hours of the time the alarm occurred by taking whatever corrective action(s) are necessary. Corrective actions may include, but are not limited to the following:

(1) Inspecting the baghouse for air leaks, torn or broken bags or filter media, or any other condition that may cause an increase in particulate emissions;

(2) Sealing off defective bags or filter media;

(3) Replacing defective bags or filter media or otherwise repairing the control device;

(4) Sealing off a defective baghouse compartment;

(5) Cleaning the bag leak detection system probe or otherwise repairing the bag leak detection system; or

(6) Shutting down the process producing the particulate emissions.

(g) In approving the site-specific monitoring plan required in paragraph (e)(4) of this section, the Administrator or delegated authority may allow owners or operators more than 3 hours to alleviate specific conditions that cause an alarm if the owner or operator identifies the condition that could lead to an alarm in the monitoring plan, adequately explains why it is not feasible to alleviate the condition within 3 hours of the time the alarm occurred, and demonstrates that the requested additional time will ensure alleviation of the condition as expeditiously as practicable.

[40 FR 43852, Sept. 23, 1975, as amended at 49 FR 43843, Oct. 31, 1984; 54 FR 6672, Feb. 14, 1989; 64 FR 10109, Mar. 2, 1999; 70 FR 8530, Feb. 22, 2005]

#### § 60.274 Monitoring of operations.

(a) The owner or operator subject to the provisions of this subpart shall maintain records daily of the following information:

(1) Time and duration of each charge;

(2) Time and duration of each tap;

(3) All flow rate data obtained under paragraph (b) of this section, or equivalent obtained under paragraph (d) of this section; and

(4) All pressure data obtained under paragraph (f) of this section.

(b) Except as provided under paragraph (d) of this section, the owner or operator subject to the provisions of this subpart shall check and record on a once-per-shift basis furnace static pressure (if a DEC system is in use, and a furnace static pressure gauge is installed according to paragraph (f) of this section) and either: check and record the control system fan motor amperes and damper positions on a once-per-shift basis; install, calibrate, and maintain a monitoring device that continuously records the volumetric flow rate through each separately ducted hood; or install, calibrate, and maintain a monitoring device that continuously records the volumetric flow rate at the control device inlet and check and record damper positions on a once-per-shift basis. The monitoring device(s) may be installed in any appropriate location in the exhaust duct such that reproducible flow rate monitoring will result. The flow rate monitoring device(s) shall have an accuracy of  $\pm 10$  percent over its normal operating range and shall be calibrated according to the manufacturer's instructions. The Administrator may require the owner or operator to demonstrate the accuracy of the monitoring device(s) relative to Methods 1 and 2 of appendix A of this part.

(c) When the owner or operator of an affected facility is required to demonstrate compliance with the standards under § 60.272(a)(3) and at any other time that the Administrator may require (under section 114 of the CAA, as amended) either: the control system fan motor amperes and all damper positions, the volumetric flow rate through each separately ducted hood, or the volumetric flow rate at the control device inlet and all damper positions

shall be determined during all periods in which a hood is operated for the purpose of capturing emissions from the affected facility subject to paragraph (b) of this section. The owner or operator may petition the Administrator for reestablishment of these parameters whenever the owner or operator can demonstrate to the Administrator's satisfaction that the EAF operating conditions upon which the parameters were previously established are no longer applicable. The values of these parameters as determined during the most recent demonstration of compliance shall be maintained at the appropriate level for each applicable period. Operation at other than baseline values may be subject to the requirements of § 60.276(a).

(d) The owner or operator may petition the Administrator to approve any alternative method that will provide a continuous record of operation of each emission capture system.

(e) The owner or operator shall perform monthly operational status inspections of the equipment that is important to the performance of the total capture system (i.e., pressure sensors, dampers, and damper switches). This inspection shall include observations of the physical appearance of the equipment (e.g., presence of hole in ductwork or hoods, flow constrictions caused by dents or accumulated dust in ductwork, and fan erosion). Any deficiencies shall be noted and proper maintenance performed.

(f) Except as provided for under § 60.273(d), where emissions during any phase of the heat time are controlled by use of a direct shell evacuation system, the owner or operator shall install, calibrate, and maintain a monitoring device that continuously records the pressure in the free space inside the EAF. The pressure shall be recorded as 15-minute integrated averages. The monitoring device may be installed in any appropriate location in the EAF or DEC duct prior to the introduction of ambient air such that reproducible results will be obtained. The pressure monitoring device shall have an accuracy of  $\pm 5$  mm of water gauge over its normal operating range and shall be calibrated according to the manufacturer's instructions.

(g) Except as provided for under § 60.273(d), when the owner or operator of an EAF is required to demonstrate compliance with the standard under § 60.272(a)(3) and at any other time the Administrator may require (under section 114 of the Act, as amended), the pressure in the free space inside the furnace shall be determined during the meltdown and refining period(s) using the monitoring device under paragraph (f) of this section. The owner or operator may petition the Administrator for reestablishment of the 15-minute integrated average pressure whenever the owner or operator can demonstrate to the Administrator's satisfaction that the EAF operating conditions upon which the pressures were previously established are no longer applicable. The pressure determined during the most recent demonstration of compliance shall be maintained at all times the EAF is operating in a meltdown and refining period. Operation at higher pressures may be considered by the Administrator to be unacceptable operation and maintenance of the affected facility.

(h) Where the capture system is designed and operated such that all emissions are captured and ducted to a control device, the owner or operator shall not be subject to the requirements of this section.

(i) During any performance test required under § 60.8, and for any report thereof required by § 60.276(c) of this subpart or to determine compliance with § 60.272(a)(3) of this subpart, the owner or operator shall monitor the following information for all heats covered by the test:

- (1) Charge weights and materials, and tap weights and materials;
- (2) Heat times, including start and stop times, and a log of process operation, including periods of no operation during testing and the pressure inside the furnace where direct-shell evacuation systems are used;
- (3) Control device operation log; and
- (4) Continuous opacity monitor or Method 9 data.

[40 FR 43852, Sept. 23, 1975, as amended at 49 FR 43843, Oct. 31, 1984; 64 FR 10110, Mar. 2, 1999; 65 FR 61758, Oct. 17, 2000; 70 FR 8532, Feb. 22, 2005]

## § 60.275 Test methods and procedures.

(a) During performance tests required in § 60.8, the owner or operator shall not add gaseous diluent to the effluent gas after the fabric in any pressurized fabric collector, unless the amount of dilution is separately determined and considered in the determination of emissions.

(b) When emissions from any EAF(s) are combined with emissions from facilities not subject to the provisions of this subpart but controlled by a common capture system and control device, the owner or operator shall use either or both of the following procedures during a performance test (see also § 60.276(b)):

(1) Determine compliance using the combined emissions.

(2) Use a method that is acceptable to the Administrator and that compensates for the emissions from the facilities not subject to the provisions of this subpart.

(c) When emissions from any EAF(s) are combined with emissions from facilities not subject to the provisions of this subpart, the owner or operator shall use either or both of the following procedures to demonstrate compliance with § 60.272(a)(3):

(1) Determine compliance using the combined emissions.

(2) Shut down operation of facilities not subject to the provisions of this subpart during the performance test.

(d) In conducting the performance tests required in § 60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in § 60.8(b).

(e) The owner or operator shall determine compliance with the particulate matter standards in § 60.272 as follows:

(1) Method 5 shall be used for negative-pressure fabric filters and other types of control devices and Method 5D shall be used for positive-pressure fabric filters to determine the particulate matter concentration and, if applicable, the volumetric flow rate of the effluent gas. The sampling time and sample volume for each run shall be at least 4 hours and 4.5 dscm (160 dscf) and, when a single EAF is sampled, the

sampling time shall include an integral number of heats.

(2) When more than one control device serves the EAF(s) being tested, the concentration of particulate matter shall be determined using the following equation:

$$c_{st} = \left[ \sum_{i=1}^n (c_{si} Q_{sdi}) \right] / \sum_{i=1}^n Q_{sdi}$$

where:

$c_{st}$  = average concentration of particulate matter, mg/dscm (gr/dscf).

$c_{si}$  = concentration of particulate matter from control device "i", mg/dscm (gr/dscf).

$n$  = total number of control devices tested.

$Q_{sdi}$  = volumetric flow rate of stack gas from control device "i", dscm/hr (dscf/hr).

(3) Method 9 and the procedures of § 60.11 shall be used to determine opacity.

(4) To demonstrate compliance with § 60.272(a) (1), (2), and (3), the Method 9 test runs shall be conducted concurrently with the particulate matter test runs, unless inclement weather interferes.

(f) To comply with § 60.274 (c), (d), (g), and (i), the owner or operator shall obtain the information in these paragraphs during the particulate matter runs.

(g) Where emissions from any EAF(s) are combined with emissions from facilities not subject to the provisions of this subpart but controlled by a common capture system and control device, the owner or operator may use any of the following procedures during a performance test:

(1) Base compliance on control of the combined emissions.

(2) Utilize a method acceptable to the Administrator which compensates for the emissions from the facilities not subject to the provisions of this subpart.

(3) Any combination of the criteria of paragraphs (g)(1) and (g)(2) of this section.

(h) Where emissions from any EAF(s) are combined with emissions from facilities not subject to the provisions of this subpart, the owner or operator may use any of the following procedures for demonstrating compliance with § 60.272(a)(3):

(1) Base compliance on control of the combined emissions.

(2) Shut down operation of facilities not subject to the provisions of this subpart.

(3) Any combination of the criteria of paragraphs (h)(1) and (h)(2) of this section.

(i) If visible emissions observations are made in lieu of using a continuous opacity monitoring system, as allowed for by § 60.273(c), visible emission observations shall be conducted at least once per day for at least three 6-minute periods when the furnace is operating in the melting and refining period. All visible emissions observations shall be conducted in accordance with Method 9. If visible emissions occur from more than one point, the opacity shall be recorded for any points where visible emissions are observed. Where it is possible to determine that a number of visible emission sites relate to only one incident of the visible emission, only one set of three 6-minute observations will be required. In that case, the Method 9 observations must be made for the site of highest opacity that directly relates to the cause (or location) of visible emissions observed during a single incident. Records shall be maintained of any 6-minute average that is in excess of the emission limit specified in § 60.272(a).

(j) Unless the presence of inclement weather makes concurrent testing infeasible, the owner or operator shall conduct concurrently the performance tests required under § 60.8 to demonstrate compliance with § 60.272(a) (1), (2), and (3) of this subpart.

[40 FR 43852, Sept. 23, 1975, as amended at 49 FR 43844, Oct. 31, 1984; 54 FR 6672, Feb. 14, 1989; 54 FR 21344, May 17, 1989; 65 FR 61758, Oct. 17, 2000; 70 FR 8532, Feb. 22, 2005]

**§ 60.276 Recordkeeping and reporting requirements.**

(a) Operation at a furnace static pressure that exceeds the value established under § 60.274(g) and either operation of control system fan motor amperes at values exceeding  $\pm 15$  percent of the value established under § 60.274(c) or operation at flow rates lower than those established under § 60.274(c) may be considered by the Administrator to be unacceptable operation and maintenance

of the affected facility. Operation at such values shall be reported to the Administrator semiannually.

(b) When the owner or operator of an EAF is required to demonstrate compliance with the standard under § 60.275 (b)(2) or a combination of (b)(1) and (b)(2), the owner or operator shall obtain approval from the Administrator of the procedure(s) that will be used to determine compliance. Notification of the procedure(s) to be used must be postmarked at least 30 days prior to the performance test.

(c) For the purpose of this subpart, the owner or operator shall conduct the demonstration of compliance with § 60.272(a) of this subpart and furnish the Administrator a written report of the results of the test. This report shall include the following information:

- (1) Facility name and address;
- (2) Plant representative;
- (3) Make and model of process, control device, and continuous monitoring equipment;
- (4) Flow diagram of process and emission capture equipment including other equipment or process(es) ducted to the same control device;
- (5) Rated (design) capacity of process equipment;
- (6) Those data required under § 60.274(i) of this subpart;
  - (i) List of charge and tap weights and materials;
  - (ii) Heat times and process log;
  - (iii) Control device operation log; and
  - (iv) Continuous opacity monitor or Method 9 data.
- (7) Test dates and test times;
- (8) Test company;
- (9) Test company representative;
- (10) Test observers from outside agency;
- (11) Description of test methodology used, including any deviation from standard reference methods
- (12) Schematic of sampling location;
- (13) Number of sampling points;
- (14) Description of sampling equipment;
- (15) Listing of sampling equipment calibrations and procedures;
- (16) Field and laboratory data sheets;
- (17) Description of sample recovery procedures;

(18) Sampling equipment leak check results;

(19) Description of quality assurance procedures;

(20) Description of analytical procedures;

(21) Notation of sample blank corrections; and

(22) Sample emission calculations.

(d) The owner or operator shall maintain records of all shop opacity observations made in accordance with § 60.273(d). All shop opacity observations in excess of the emission limit specified in § 60.272(a)(3) of this subpart shall indicate a period of excess emission, and shall be reported to the Administrator semi-annually, according to § 60.7(c).

(e) The owner or operator shall maintain the following records for each bag leak detection system required under § 60.273(e):

(1) Records of the bag leak detection system output;

(2) Records of bag leak detection system adjustments, including the date and time of the adjustment, the initial bag leak detection system settings, and the final bag leak detection system settings; and

(3) An identification of the date and time of all bag leak detection system alarms, the time that procedures to determine the cause of the alarm were initiated, if procedures were initiated within 1 hour of the alarm, the cause of the alarm, an explanation of the actions taken, the date and time the cause of the alarm was alleviated, and if the alarm was alleviated within 3 hours of the alarm.

[49 FR 43844, Oct. 31, 1984, as amended at 54 FR 6672, Feb. 14, 1989; 64 FR 10110, Mar. 2, 1999; 65 FR 61758, Oct. 17, 2000; 70 FR 8532, Feb. 22, 2005]

**Subpart AAa—Standards of Performance for Steel Plants: Electric Arc Furnaces and Argon-Oxygen Decarburization Vessels Constructed After August 17, 1983**

SOURCE: 49 FR 43845, Oct. 31, 1984, unless otherwise noted.

**§ 60.270a Applicability and designation of affected facility.**

(a) The provisions of this subpart are applicable to the following affected facilities in steel plants that produce carbon, alloy, or specialty steels: electric arc furnaces, argon-oxygen decarburization vessels, and dust-handling systems.

(b) The provisions of this subpart apply to each affected facility identified in paragraph (a) of this section that commences construction, modification, or reconstruction after August 17, 1983.

**§ 60.271a Definitions.**

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

*Argon-oxygen decarburization vessel* (AOD vessel) means any closed-bottom, refractory-lined converter vessel with submerged tuyeres through which gaseous mixtures containing argon and oxygen or nitrogen may be blown into molten steel for further refining.

*Bag leak detection system* means a system that is capable of continuously monitoring relative particulate matter (dust) loadings in the exhaust of a baghouse to detect bag leaks and other conditions that result in increases in particulate loadings. A bag leak detection system includes, but is not limited to, an instrument that operates on triboelectric, electrodynamic, light scattering, light transmittance, or other effect to continuously monitor relative particulate matter loadings.

*Capture system* means the equipment (including ducts, hoods, fans, dampers, etc.) used to capture or transport particulate matter generated by an electric arc furnace or AOD vessel to the air pollution control device.

*Charge* means the addition of iron and steel scrap or other materials into the top of an electric arc furnace or the addition of molten steel or other materials into the top of an AOD vessel.

*Control device* means the air pollution control equipment used to remove particulate matter from the effluent gas stream generated by an electric arc furnace or AOD vessel.

*Direct-shell evacuation control system* (DEC system) means a system that



## Appendix B

**Subpart JJJJ—Standards of Performance for Stationary Spark Ignition Internal Combustion Engines**

SOURCE: 73 FR 3591, Jan. 18, 2008, unless otherwise noted.

**WHAT THIS SUBPART COVERS**

**§ 60.4230 Am I subject to this subpart?**

(a) The provisions of this subpart are applicable to manufacturers, owners, and operators of stationary spark ignition (SI) internal combustion engines (ICE) as specified in paragraphs (a)(1) through (5) of this section. For the purposes of this subpart, the date that construction commences is the date the engine is ordered by the owner or operator.

(1) Manufacturers of stationary SI ICE with a maximum engine power less than or equal to 19 kilowatt (KW) (25 horsepower (HP)) that are manufactured on or after July 1, 2008.

(2) Manufacturers of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) that are gasoline fueled or that are rich burn engines fueled by liquefied petroleum gas (LPG), where the date of manufacture is:

(i) On or after July 1, 2008; or

(ii) On or after January 1, 2009, for emergency engines.

(3) Manufacturers of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) that are not gasoline fueled and are not rich burn engines fueled by LPG, where the manufacturer participates in the voluntary manufacturer certification program described in this subpart and where the date of manufacture is:

(i) On or after July 1, 2007, for engines with a maximum engine power greater than or equal to 500 HP (except lean burn engines with a maximum engine power greater than or equal to 500 HP and less than 1,350 HP);

(ii) On or after January 1, 2008, for lean burn engines with a maximum engine power greater than or equal to 500 HP and less than 1,350 HP;

(iii) On or after July 1, 2008, for engines with a maximum engine power less than 500 HP; or

(iv) On or after January 1, 2009, for emergency engines.

(4) Owners and operators of stationary SI ICE that commence construction after June 12, 2006, where the stationary SI ICE are manufactured:

(i) On or after July 1, 2007, for engines with a maximum engine power greater than or equal to 500 HP (except lean burn engines with a maximum engine power greater than or equal to 500 HP and less than 1,350 HP);

(ii) on or after January 1, 2008, for lean burn engines with a maximum engine power greater than or equal to 500 HP and less than 1,350 HP;

(iii) on or after July 1, 2008, for engines with a maximum engine power less than 500 HP; or

(iv) on or after January 1, 2009, for emergency engines with a maximum engine power greater than 19 KW (25 HP).

(5) Owners and operators of stationary SI ICE that commence modification or reconstruction after June 12, 2006.

(b) The provisions of this subpart are not applicable to stationary SI ICE being tested at an engine test cell/stand.

(c) If you are an owner or operator of an area source subject to this subpart, you are exempt from the obligation to obtain a permit under 40 CFR part 70 or 40 CFR part 71, provided you are not required to obtain a permit under 40 CFR 70.3(a) or 40 CFR 71.3(a) for a reason other than your status as an area source under this subpart. Notwithstanding the previous sentence, you must continue to comply with the provisions of this subpart as applicable.

(d) For the purposes of this subpart, stationary SI ICE using alcohol-based fuels are considered gasoline engines.

(e) Stationary SI ICE may be eligible for exemption from the requirements of this subpart as described in 40 CFR part 1068, subpart C (or the exemptions described in 40 CFR parts 90 and 1048, for engines that would need to be certified to standards in those parts), except that owners and operators, as well as manufacturers, may be eligible to request an exemption for national security.

(f) Owners and operators of facilities with internal combustion engines that

are acting as temporary replacement units and that are located at a stationary source for less than 1 year and that have been properly certified as meeting the standards that would be applicable to such engine under the appropriate nonroad engine provisions, are not required to meet any other provisions under this subpart with regard to such engines.

EMISSION STANDARDS FOR MANUFACTURERS

§ 60.4231 What emission standards must I meet if I am a manufacturer of stationary SI internal combustion engines or equipment containing such engines?

(a) Stationary SI internal combustion engine manufacturers must certify their stationary SI ICE with a maximum engine power less than or equal to 19 KW (25 HP) manufactured on or after July 1, 2008 to the certification emission standards and other requirements for new nonroad SI engines in 40 CFR part 90 or 1054, as follows:

| If engine replacement is . . .   | and manufacturing dates are . . .           | the engine must meet emission standards and related requirements for nonhandheld engines under . . . |
|----------------------------------|---|--|
| (1) below 225 cc . . . . .       | July 1, 2008 to December 31, 2011 . . . . . | 40 CFR part 90.  |
| (2) below 225 cc . . . . .       | January 1, 2012 or later . . . . .          | 40 CFR part 1054.  |
| (3) at or above 225 cc . . . . . | July 1, 2008 to December 31, 2010 . . . . . | 40 CFR part 90.  |
| (4) at or above 225 cc . . . . . | January 1, 2011 or later . . . . .          | 40 CFR part 1054.  |

(b) Stationary SI internal combustion engine manufacturers must certify their stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) (except emergency stationary ICE with a maximum engine power greater than 25 HP and less than 130 HP) that use gasoline and that are manufactured on or after the applicable date in § 60.4230(a)(2), or manufactured on or after the applicable date in § 60.4230(a)(4) for emergency stationary ICE with a maximum engine power greater than or equal to 130 HP, to the certification emission standards and other requirements for new nonroad SI engines in 40 CFR part 1048. Stationary SI internal combustion engine manufacturers must certify their emergency stationary SI ICE with a maximum engine power greater than 25 HP and less than 130 HP that are manufactured on or after the applicable date in § 60.4230(a)(4) to the Phase I emission standards in 40 CFR 90.103, applicable to class II engines, and other requirements for new nonroad SI engines in 40 CFR part 90. Stationary SI internal combustion engine manufacturers may certify their stationary SI ICE with a maximum engine power less than or equal to 30 KW (40 HP) with a total displacement less than or equal to 1,000

cubic centimeters (cc) to the certification emission standards and other requirements for new nonroad SI engines in 40 CFR part 90 or 1054, as appropriate.

(c) Stationary SI internal combustion engine manufacturers must certify their stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) (except emergency stationary ICE with a maximum engine power greater than 25 HP and less than 130 HP) that are rich burn engines that use LPG and that are manufactured on or after the applicable date in § 60.4230(a)(2), or manufactured on or after the applicable date in § 60.4230(a)(4) for emergency stationary ICE with a maximum engine power greater than or equal to 130 HP, to the certification emission standards and other requirements for new nonroad SI engines in 40 CFR part 1048. Stationary SI internal combustion engine manufacturers must certify their emergency stationary SI ICE with a maximum engine power greater than 25 HP and less than 130 HP that are manufactured on or after the applicable date in § 60.4230(a)(4) to the Phase I emission standards in 40 CFR 90.103, applicable to class II engines, and other requirements for new nonroad SI engines in 40

CFR part 90. Stationary SI internal combustion engine manufacturers may certify their stationary SI ICE with a maximum engine power less than or equal to 30 KW (40 HP) with a total displacement less than or equal to 1,000 cc to the certification emission standards and other requirements for new nonroad SI engines in 40 CFR part 90 or 1054, as appropriate.

(d) Stationary SI internal combustion engine manufacturers who choose to certify their stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) and less than 75 KW (100 HP) (except gasoline and rich burn engines that use LPG and emergency stationary ICE with a maximum engine power greater than 25 HP and less than 130 HP) under the voluntary manufacturer certification program described in this subpart must certify those engines to the certification emission standards for new nonroad SI engines in 40 CFR part 1048. Stationary SI internal combustion engine manufacturers who choose to certify their emergency stationary SI ICE greater than 25 HP and less than 130 HP, must certify those engines to the Phase 1 emission standards in 40 CFR 90.103, applicable to class II engines, for new nonroad SI engines in 40 CFR part 90. Stationary SI internal combustion engine manufacturers may certify their stationary SI ICE with a maximum engine power less than or equal to 30 KW (40 HP) with a total displacement less than or equal to 1,000 cc to the certification emission standards for new nonroad SI engines in 40 CFR part 90 or 1054, as appropriate. For stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) and less than 75 KW (100 HP) (except gasoline and rich burn engines that use LPG and emergency stationary ICE with a maximum engine power greater than 25 HP and less than 130 HP) manufactured prior to January 1, 2011, manufacturers may choose to certify these engines to the standards in Table 1 to this subpart applicable to engines with a maximum engine power greater than or equal to 10 HP and less than 500 HP.

(e) Stationary SI internal combustion engine manufacturers who choose to certify their stationary SI ICE with a maximum engine power greater than

or equal to 75 KW (100 HP) (except gasoline and rich burn engines that use LPG) under the voluntary manufacturer certification program described in this subpart must certify those engines to the emission standards in Table 1 to this subpart. Stationary SI internal combustion engine manufacturers may certify their stationary SI ICE with a maximum engine power greater than or equal to 75 KW (100 HP) that are lean burn engines that use LPG to the certification emission standards for new nonroad SI engines in 40 CFR part 1048. For stationary SI ICE with a maximum engine power greater than or equal to 100 HP (75 KW) and less than 500 HP (373 KW) manufactured prior to January 1, 2011, and for stationary SI ICE with a maximum engine power greater than or equal to 500 HP (373 KW) manufactured prior to July 1, 2010, manufacturers may choose to certify these engines to the certification emission standards for new nonroad SI engines in 40 CFR part 1048 applicable to engines that are not severe duty engines.

(f) Manufacturers of equipment containing stationary SI internal combustion engines meeting the provisions of 40 CFR part 1054 must meet the provisions of 40 CFR part 1060, to the extent they apply to equipment manufacturers.

[73 FR 3591, Jan. 18, 2008, as amended by 73 FR 59175, Oct. 8, 2008]

**§ 60.4232 How long must my engines meet the emission standards if I am a manufacturer of stationary SI internal combustion engines?**

Engines manufactured by stationary SI internal combustion engine manufacturers must meet the emission standards as required in § 60.4231 during the certified emissions life of the engines.

**EMISSION STANDARDS FOR OWNERS AND OPERATORS**

**§ 60.4233 What emission standards must I meet if I am an owner or operator of a stationary SI internal combustion engine?**

(a) Owners and operators of stationary SI ICE with a maximum engine power less than or equal to 19 KW (25 HP) manufactured on or after July 1,

2008, must comply with the emission standards in § 60.4231(a) for their stationary SI ICE.

(b) Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) manufactured on or after the applicable date in § 60.4230(a)(4) that use gasoline must comply with the emission standards in § 60.4231(b) for their stationary SI ICE.

(c) Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) manufactured on or after the applicable date in § 60.4230(a)(4) that are rich burn engines that use LPG must comply with the emission standards in § 60.4231(c) for their stationary SI ICE.

(d) Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) and less than 75 KW (100 HP) (except gasoline and rich burn engines that use LPG) must comply with the emission standards for field testing in 40 CFR 1048.101(c) for their non-emergency stationary SI ICE and with the emission standards in Table 1 to this subpart for their emergency stationary SI ICE. Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) and less than 75 KW (100 HP) manufactured prior to January 1, 2011, that were certified to the standards in Table 1 to this subpart applicable to engines with a maximum engine power greater than or equal to 100 HP and less than 500 HP, may optionally choose to meet those standards.

(e) Owners and operators of stationary SI ICE with a maximum engine power greater than or equal to 75 KW (100 HP) (except gasoline and rich burn engines that use LPG) must comply with the emission standards in Table 1 to this subpart for their stationary SI ICE. For owners and operators of stationary SI ICE with a maximum engine power greater than or equal to 100 HP (except gasoline and rich burn engines that use LPG) manufactured prior to January 1, 2011 that were certified to the certification emission standards in 40 CFR part 1048 applicable to engines that are not severe duty engines, if such stationary SI ICE was certified to a carbon monoxide (CO) standard above

the standard in Table 1 to this subpart, then the owners and operators may meet the CO certification (not field testing) standard for which the engine was certified.

(f) Owners and operators of any modified or reconstructed stationary SI ICE subject to this subpart must meet the requirements as specified in paragraphs (f)(1) through (5) of this section.

(1) Owners and operators of stationary SI ICE with a maximum engine power less than or equal to 19 KW (25 HP), that are modified or reconstructed after June 12, 2006, must comply with the same emission standards as those specified in paragraph (a) of this section.

(2) Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) that use gasoline engines, that are modified or reconstructed after June 12, 2006, must comply with the same emission standards as those specified in paragraph (b) of this section.

(3) Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) that are rich burn engines that use LPG, that are modified or reconstructed after June 12, 2006, must comply with the same emission standards as those specified in paragraph (c) of this section.

(4) Owners and operators of stationary SI natural gas and lean burn LPG engines with a maximum engine power greater than 19 KW (25 HP), that are modified or reconstructed after June 12, 2006, must comply with the same emission standards as those specified in paragraph (d) or (e) of this section, except that such owners and operators of non-emergency engines and emergency engines greater than or equal to 130 HP must meet a nitrogen oxides (NO<sub>x</sub>) emission standard of 3.0 grams per HP-hour (g/HP-hr), a CO emission standard of 4.0 g/HP-hr (5.0 g/HP-hr for non-emergency engines less than 100 HP), and a volatile organic compounds (VOC) emission standard of 1.0 g/HP-hr, or a NO<sub>x</sub> emission standard of 250 ppmvd at 15 percent oxygen (O<sub>2</sub>), a CO emission standard 540 ppmvd at 15 percent O<sub>2</sub> (675 ppmvd at 15 percent O<sub>2</sub> for non-emergency engines less than 100 HP), and a VOC emission standard

§ 60.4234

of 86 ppmvd at 15 percent O<sub>2</sub>, where the date of manufacture of the engine is:

(i) Prior to July 1, 2007, for non-emergency engines with a maximum engine power greater than or equal to 500 HP;

(ii) Prior to July 1, 2008, for non-emergency engines with a maximum engine power less than 500 HP;

(iii) Prior to January 1, 2009, for emergency engines.

(5) Owners and operators of stationary SI landfill/digester gas ICE engines with a maximum engine power greater than 19 KW (25 HP), that are modified or reconstructed after June 12, 2006, must comply with the same emission standards as those specified in paragraph (e) of this section for stationary landfill/digester gas engines.

(g) Owners and operators of stationary SI wellhead gas ICE engines may petition the Administrator for approval on a case-by-case basis to meet emission standards no less stringent than the emission standards that apply to stationary emergency SI engines greater than 25 HP and less than 130 HP due to the presence of high sulfur levels in the fuel, as specified in Table 1 to this subpart. The request must, at a minimum, demonstrate that the fuel has high sulfur levels that prevent the use of aftertreatment controls and also that the owner has reasonably made all attempts possible to obtain an engine that will meet the standards without the use of aftertreatment controls. The petition must request the most stringent standards reasonably applicable to the engine using the fuel.

(h) Owners and operators of stationary SI ICE that are required to meet standards that reference 40 CFR 1048.101 must, if testing their engines in use, meet the standards in that section applicable to field testing, except as indicated in paragraph (e) of this section.

**§ 60.4234 How long must I meet the emission standards if I am an owner or operator of a stationary SI internal combustion engine?**

Owners and operators of stationary SI ICE must operate and maintain stationary SI ICE that achieve the emission standards as required in § 60.4233 over the entire life of the engine.

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OTHER REQUIREMENTS FOR OWNERS AND OPERATORS

**§ 60.4235 What fuel requirements must I meet if I am an owner or operator of a stationary SI gasoline fired internal combustion engine subject to this subpart?**

Owners and operators of stationary SI ICE subject to this subpart that use gasoline must use gasoline that meets the per gallon sulfur limit in 40 CFR 80.195.

**§ 60.4236 What is the deadline for importing or installing stationary SI ICE produced in the previous model year?**

(a) After July 1, 2010, owners and operators may not install stationary SI ICE with a maximum engine power of less than 500 HP that do not meet the applicable requirements in § 60.4233.

(b) After July 1, 2009, owners and operators may not install stationary SI ICE with a maximum engine power of greater than or equal to 500 HP that do not meet the applicable requirements in § 60.4233, except that lean burn engines with a maximum engine power greater than or equal to 500 HP and less than 1,350 HP that do not meet the applicable requirements in § 60.4233 may not be installed after January 1, 2010.

(c) For emergency stationary SI ICE with a maximum engine power of greater than 19 KW (25 HP), owners and operators may not install engines that do not meet the applicable requirements in § 60.4233 after January 1, 2011.

(d) In addition to the requirements specified in §§ 60.4231 and 60.4233, it is prohibited to import stationary SI ICE less than or equal to 19 KW (25 HP), stationary rich burn LPG SI ICE, and stationary gasoline SI ICE that do not meet the applicable requirements specified in paragraphs (a), (b), and (c) of this section, after the date specified in paragraph (a), (b), and (c) of this section.

(e) The requirements of this section do not apply to owners and operators of stationary SI ICE that have been modified or reconstructed, and they do not apply to engines that were removed from one existing location and re-installed at a new location.

**§ 60.4237** What are the monitoring requirements if I am an owner or operator of an emergency stationary SI internal combustion engine?

(a) Starting on July 1, 2010, if the emergency stationary SI internal combustion engine that is greater than or equal to 500 HP that was built on or after July 1, 2010, does not meet the standards applicable to non-emergency engines, the owner or operator must install a non-resettable hour meter.

(b) Starting on January 1, 2011, if the emergency stationary SI internal combustion engine that is greater than or equal to 130 HP and less than 500 HP that was built on or after January 1, 2011, does not meet the standards applicable to non-emergency engines, the owner or operator must install a non-resettable hour meter.

(c) If you are an owner or operator of an emergency stationary SI internal combustion engine that is less than 130 HP, was built on or after July 1, 2008, and does not meet the standards applicable to non-emergency engines, you must install a non-resettable hour meter upon startup of your emergency engine.

COMPLIANCE REQUIREMENTS FOR  
MANUFACTURERS

**§ 60.4238** What are my compliance requirements if I am a manufacturer of stationary SI internal combustion engines ≤19 KW (25 HP) or a manufacturer of equipment containing such engines?

Stationary SI internal combustion engine manufacturers who are subject to the emission standards specified in § 60.4231(a) must certify their stationary SI ICE using the certification procedures required in 40 CFR part 90, subpart B, or 40 CFR part 1054, subpart C, as applicable, and must test their engines as specified in those parts. Manufacturers of equipment containing stationary SI internal combustion engines meeting the provisions of 40 CFR part 1054 must meet the provisions of 40 CFR part 1060, subpart C, to the extent they apply to equipment manufacturers.

[73 FR 59176, Oct. 8, 2008]

**§ 60.4239** What are my compliance requirements if I am a manufacturer of stationary SI internal combustion engines >19 KW (25 HP) that use gasoline or a manufacturer of equipment containing such engines?

Stationary SI internal combustion engine manufacturers who are subject to the emission standards specified in § 60.4231(b) must certify their stationary SI ICE using the certification procedures required in 40 CFR part 1048, subpart C, and must test their engines as specified in that part. Stationary SI internal combustion engine manufacturers who certify their stationary SI ICE with a maximum engine power less than or equal to 30 KW (40 HP) with a total displacement less than or equal to 1,000 cc to the certification emission standards and other requirements for new nonroad SI engines in 40 CFR part 90 or 40 CFR part 1054, and manufacturers of stationary SI emergency engines that are greater than 25 HP and less than 130 HP who meet the Phase 1 emission standards in 40 CFR 90.103, applicable to class II engines, must certify their stationary SI ICE using the certification procedures required in 40 CFR part 90, subpart B, or 40 CFR part 1054, subpart C, as applicable, and must test their engines as specified in those parts. Manufacturers of equipment containing stationary SI internal combustion engines meeting the provisions of 40 CFR part 1054 must meet the provisions of 40 CFR part 1060, subpart C, to the extent they apply to equipment manufacturers.

[73 FR 59176, Oct. 8, 2008]

**§ 60.4240** What are my compliance requirements if I am a manufacturer of stationary SI internal combustion engines >19 KW (25 HP) that are rich burn engines that use LPG or a manufacturer of equipment containing such engines?

Stationary SI internal combustion engine manufacturers who are subject to the emission standards specified in § 60.4231(c) must certify their stationary SI ICE using the certification procedures required in 40 CFR part 1048, subpart C, and must test their engines as specified in that part. Stationary SI internal combustion engine

manufacturers who certify their stationary SI ICE with a maximum engine power less than or equal to 30 KW (40 HP) with a total displacement less than or equal to 1,000 cc to the certification emission standards and other requirements for new nonroad SI engines in 40 CFR part 90 or 40 CFR part 1054, and manufacturers of stationary SI emergency engines that are greater than 25 HP and less than 130 HP who meet the Phase 1 emission standards in 40 CFR 90.103, applicable to class II engines, must certify their stationary SI ICE using the certification procedures required in 40 CFR part 90, subpart B, or 40 CFR part 1054, subpart C, as applicable, and must test their engines as specified in those parts. Manufacturers of equipment containing stationary SI internal combustion engines meeting the provisions of 40 CFR part 1054 must meet the provisions of 40 CFR part 1060, subpart C, to the extent they apply to equipment manufacturers.

[73 FR 59176, Oct. 8, 2008]

**§ 60.4241 What are my compliance requirements if I am a manufacturer of stationary SI internal combustion engines participating in the voluntary certification program or a manufacturer of equipment containing such engines?**

(a) Manufacturers of stationary SI internal combustion engines with a maximum engine power greater than 19 KW (25 HP) that do not use gasoline and are not rich burn engines that use LPG can choose to certify their engines to the emission standards in § 60.4231(d) or (e), as applicable, under the voluntary certification program described in this subpart. Manufacturers who certify their engines under the voluntary certification program must meet the requirements as specified in paragraphs (b) through (g) of this section. In addition, manufacturers of stationary SI internal combustion engines who choose to certify their engines under the voluntary certification program, must also meet the requirements as specified in § 60.4247.

(b) Manufacturers of engines other than those certified to standards in 40 CFR part 90 or 40 CFR part 1054 must certify their stationary SI ICE using the certification procedures required in

40 CFR part 1048, subpart C, and must follow the same test procedures that apply to large SI nonroad engines under 40 CFR part 1048, but must use the D-1 cycle of International Organization of Standardization 8178-4: 1996(E) (incorporated by reference, see 40 CFR 60.17) or the test cycle requirements specified in Table 5 to 40 CFR 1048.505, except that Table 5 of 40 CFR 1048.505 applies to high load engines only. Stationary SI internal combustion engine manufacturers who certify their stationary SI ICE with a maximum engine power less than or equal to 30 KW (40 HP) with a total displacement less than or equal to 1,000 cc to the certification emission standards and other requirements for new nonroad SI engines in 40 CFR part 90 or 40 CFR part 1054, and manufacturers of emergency engines that are greater than 25 HP and less than 130 HP who meet the Phase 1 standards in 40 CFR 90.103, applicable to class II engines, must certify their stationary SI ICE using the certification procedures required in 40 CFR part 90, subpart B, or 40 CFR part 1054, subpart C, as applicable, and must test their engines as specified in those parts. Manufacturers of equipment containing stationary SI internal combustion engines meeting the provisions of 40 CFR part 1054 must meet the provisions of 40 CFR part 1060, subpart C, to the extent they apply to equipment manufacturers.

(c) Certification of stationary SI ICE to the emission standards specified in § 60.4231(d) or (e), as applicable, is voluntary, but manufacturers who decide to certify are subject to all of the requirements indicated in this subpart with regard to the engines included in their certification. Manufacturers must clearly label their stationary SI engines as certified or non-certified engines.

(d) Manufacturers of natural gas fired stationary SI ICE who conduct voluntary certification of stationary SI ICE to the emission standards specified in § 60.4231(d) or (e), as applicable, must certify their engines for operation using fuel that meets the definition of pipeline-quality natural gas. The fuel used for certifying stationary SI natural gas engines must meet the definition of pipeline-quality natural gas as



described in § 60.4248. In addition, the manufacturer must provide information to the owner and operator of the certified stationary SI engine including the specifications of the pipeline-quality natural gas to which the engine is certified and what adjustments the owner or operator must make to the engine when installed in the field to ensure compliance with the emission standards.

(e) Manufacturers of stationary SI ICE that are lean burn engines fueled by LPG who conduct voluntary certification of stationary SI ICE to the emission standards specified in § 60.4231(d) or (e), as applicable, must certify their engines for operation using fuel that meets the specifications in 40 CFR 1065.720.

(f) Manufacturers may certify their engines for operation using gaseous fuels in addition to pipeline-quality natural gas; however, the manufacturer must specify the properties of that fuel and provide testing information showing that the engine will meet the emission standards specified in § 60.4231(d) or (e), as applicable, when operating on that fuel. The manufacturer must also provide instructions for configuring the stationary engine to meet the emission standards on fuels that do not meet the pipeline-quality natural gas definition. The manufacturer must also provide information to the owner and operator of the certified stationary SI engine regarding the configuration that is most conducive to reduced emissions where the engine will be operated on gaseous fuels with different quality than the fuel that it was certified to.

(g) A stationary SI engine manufacturer may certify an engine family solely to the standards applicable to landfill/digester gas engines as specified in § 60.4231(d) or (e), as applicable, but must certify their engines for operation using landfill/digester gas and must add a permanent label stating that the engine is for use only in landfill/digester gas applications. The label must be added according to the labeling requirements specified in 40 CFR 1048.135(b).

(h) For purposes of this subpart, when calculating emissions of volatile

organic compounds, emissions of formaldehyde should not be included.

(i) For engines being certified to the voluntary certification standards in Table 1 of this subpart, the VOC measurement shall be made by following the procedures in 40 CFR 1065.260 and 1065.265 in order to determine the total NMHC emissions by using a flame-ionization detector and non-methane cutter. As an alternative to the non-methane cutter, manufacturers may use a gas chromatograph as allowed under 40 CFR 1065.267 and may measure ethane, as well as methane, for excluding such levels from the total VOC measurement.

[73 FR 3591, Jan. 18, 2008, as amended by 73 FR 59176, Oct. 8, 2008]

**§ 60.4242 What other requirements must I meet if I am a manufacturer of stationary SI internal combustion engines or equipment containing stationary SI internal combustion engines or a manufacturer of equipment containing such engines?**

(a) Stationary SI internal combustion engine manufacturers must meet the provisions of 40 CFR part 90, 40 CFR part 1048, or 40 CFR part 1054, as applicable, as well as 40 CFR part 1068 for engines that are certified to the emission standards in 40 CFR part 1048 or 1054, except that engines certified pursuant to the voluntary certification procedures in § 60.4241 are subject only to the provisions indicated in § 60.4247 and are permitted to provide instructions to owners and operators allowing for deviations from certified configurations, if such deviations are consistent with the provisions of paragraphs § 60.4241(c) through (f). Manufacturers of equipment containing stationary SI internal combustion engines meeting the provisions of 40 CFR part 1054 must meet the provisions of 40 CFR part 1060, as applicable. Labels on engines certified to 40 CFR part 1048 must refer to stationary engines, rather than or in addition to nonroad engines, as appropriate.

(b) An engine manufacturer certifying an engine family or families to standards under this subpart that are identical to standards applicable under 40 CFR part 90, 40 CFR part 1048, or 40 CFR part 1054 for that model year may

certify any such family that contains both nonroad and stationary engines as a single engine family and/or may include any such family containing stationary engines in the averaging, banking and trading provisions applicable for such engines under those parts. This provision also applies to equipment or component manufacturers certifying to standards under 40 CFR part 1060.

(c) Manufacturers of engine families certified to 40 CFR part 1048 may meet the labeling requirements referred to in paragraph (a) of this section for stationary SI ICE by either adding a separate label containing the information required in paragraph (a) of this section or by adding the words "and stationary" after the word "nonroad" to the label.

(d) For all engines manufactured on or after January 1, 2011, and for all engines with a maximum engine power greater than 25 HP and less than 130 HP manufactured on or after July 1, 2008, a stationary SI engine manufacturer that certifies an engine family solely to the standards applicable to emergency engines must add a permanent label stating that the engines in that family are for emergency use only. The label must be added according to the labeling requirements specified in 40 CFR 1048.135(b).

(e) All stationary SI engines subject to mandatory certification that do not meet the requirements of this subpart must be labeled according to 40 CFR 1068.230 and must be exported under the provisions of 40 CFR 1068.230. Stationary SI engines subject to standards in 40 CFR part 90 may use the provisions in 40 CFR 90.909. Manufacturers of stationary engines with a maximum engine power greater than 25 HP that are not certified to standards and other requirements under 40 CFR part 1048 are subject to the labeling provisions of 40 CFR 1048.20 pertaining to excluded stationary engines.

(f) For manufacturers of gaseous-fueled stationary engines required to meet the warranty provisions in 40 CFR 90.1103 or 1054.120, we may establish an hour-based warranty period equal to at least the certified emissions life of the engines (in engine operating hours) if we determine that

these engines are likely to operate for a number of hours greater than the applicable useful life within 24 months. We will not approve an alternate warranty under this paragraph (f) for nonroad engines. An alternate warranty period approved under this paragraph (f) will be the specified number of engine operating hours or two years, whichever comes first. The engine manufacturer shall request this alternate warranty period in its application for certification or in an earlier submission. We may approve an alternate warranty period for an engine family subject to the following conditions:

(1) The engines must be equipped with non-resettable hour meters.

(2) The engines must be designed to operate for a number of hours substantially greater than the applicable certified emissions life.

(3) The emission-related warranty for the engines may not be shorter than any published warranty offered by the manufacturer without charge for the engines. Similarly, the emission-related warranty for any component shall not be shorter than any published warranty offered by the manufacturer without charge for that component.

[73 FR 3591, Jan. 18, 2008, as amended by 73 FR 59177, Oct. 8, 2008]

#### COMPLIANCE REQUIREMENTS FOR OWNERS AND OPERATORS

##### § 60.4243 What are my compliance requirements if I am an owner or operator of a stationary SI internal combustion engine?

(a) If you are an owner or operator of a stationary SI internal combustion engine that is manufactured after July 1, 2008, and must comply with the emission standards specified in § 60.4233(a) through (c), you must comply by purchasing an engine certified to the emission standards in § 60.4231(a) through (c), as applicable, for the same engine class and maximum engine power. You must also meet the requirements as specified in 40 CFR part 1068, subparts A through D, as they apply to you. If you adjust engine settings according to and consistent with the manufacturer's instructions, your stationary SI internal combustion engine will not be considered out of compliance. In addition,

you must meet one of the requirements specified in (a)(1) and (2) of this section.

(1) If you operate and maintain the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, you must keep records of conducted maintenance to demonstrate compliance, but no performance testing is required if you are an owner or operator.

(2) If you do not operate and maintain the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, your engine will be considered a non-certified engine, and you must demonstrate compliance according to (a)(2)(i) through (iii) of this section, as appropriate.

(i) If you are an owner or operator of a stationary SI internal combustion engine less than 100 HP, you must keep a maintenance plan and records of conducted maintenance to demonstrate compliance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions, but no performance testing is required if you are an owner or operator.

(ii) If you are an owner or operator of a stationary SI internal combustion engine greater than or equal to 100 HP and less than or equal to 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test within 1 year of engine startup to demonstrate compliance.

(iii) If you are an owner or operator of a stationary SI internal combustion engine greater than 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test within 1 year of en-

gine startup and conduct subsequent performance testing every 8,760 hours or 3 years, whichever comes first, thereafter to demonstrate compliance.

(b) If you are an owner or operator of a stationary SI internal combustion engine and must comply with the emission standards specified in § 60.4233(d) or (e), you must demonstrate compliance according to one of the methods specified in paragraphs (b)(1) and (2) of this section.

(1) Purchasing an engine certified according to procedures specified in this subpart, for the same model year and demonstrating compliance according to one of the methods specified in paragraph (a) of this section.

(2) Purchasing a non-certified engine and demonstrating compliance with the emission standards specified in § 60.4233(d) or (e) and according to the requirements specified in § 60.4244, as applicable, and according to paragraphs (b)(2)(i) and (ii) of this section.

(i) If you are an owner or operator of a stationary SI internal combustion engine greater than 25 HP and less than or equal to 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test to demonstrate compliance.

(ii) If you are an owner or operator of a stationary SI internal combustion engine greater than 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test and conduct subsequent performance testing every 8,760 hours or 3 years, whichever comes first, thereafter to demonstrate compliance.

(c) If you are an owner or operator of a stationary SI internal combustion engine that must comply with the emission standards specified in § 60.4233(f), you must demonstrate compliance according paragraph (b)(2)(i) or (ii) of this section, except that if you

comply according to paragraph (b)(2)(i) of this section, you demonstrate that your non-certified engine complies with the emission standards specified in § 60.4233(f).

(d) Emergency stationary ICE may be operated for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by Federal, State or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of such units is limited to 100 hours per year. There is no time limit on the use of emergency stationary ICE in emergency situations. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency ICE beyond 100 hours per year. Emergency stationary ICE may operate up to 50 hours per year in non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for non-emergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity. For owners and operators of emergency engines, any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as permitted in this section, is prohibited.

(e) Owners and operators of stationary SI natural gas fired engines may operate their engines using propane for a maximum of 100 hours per year as an alternative fuel solely during emergency operations, but must keep records of such use. If propane is used for more than 100 hours per year in an engine that is not certified to the emission standards when using propane, the owners and operators are required to conduct a performance test to demonstrate compliance with the emission standards of § 60.4233.

(f) If you are an owner or operator of a stationary SI internal combustion engine that is less than or equal to 500 HP and you purchase a non-certified engine or you do not operate and maintain your certified stationary SI internal combustion engine and control device according to the manufacturer's written emission-related instructions, you are required to perform initial performance testing as indicated in this section, but you are not required to conduct subsequent performance testing unless the stationary engine is rebuilt or undergoes major repair or maintenance. A rebuilt stationary SI ICE means an engine that has been rebuilt as that term is defined in 40 CFR 94.11(a).

(g) It is expected that air-to-fuel ratio controllers will be used with the operation of three-way catalysts/non-selective catalytic reduction. The AFR controller must be maintained and operated appropriately in order to ensure proper operation of the engine and control device to minimize emissions at all times.

(h) If you are an owner/operator of a stationary SI internal combustion engine with maximum engine power greater than or equal to 500 HP that is manufactured after July 1, 2007 and before July 1, 2008, and must comply with the emission standards specified in sections 60.4233(b) or (c), you must comply by one of the methods specified in paragraphs (h)(1) through (h)(4) of this section.

(1) Purchasing an engine certified according to 40 CFR part 1048. The engine must be installed and configured according to the manufacturer's specifications.

(2) Keeping records of performance test results for each pollutant for a test conducted on a similar engine. The test must have been conducted using the same methods specified in this subpart and these methods must have been followed correctly.

(3) Keeping records of engine manufacturer data indicating compliance with the standards.

(4) Keeping records of control device vendor data indicating compliance with the standards.

TESTING REQUIREMENTS FOR OWNERS  
AND OPERATORS**§ 60.4244 What test methods and other procedures must I use if I am an owner or operator of a stationary SI internal combustion engine?**

Owners and operators of stationary SI ICE who conduct performance tests must follow the procedures in paragraphs (a) through (f) of this section.

(a) Each performance test must be conducted within 10 percent of 100 percent peak (or the highest achievable) load and according to the requirements in § 60.8 and under the specific conditions that are specified by Table 2 to this subpart.

(b) You may not conduct performance tests during periods of startup,

shutdown, or malfunction, as specified in § 60.8(c). If your stationary SI internal combustion engine is non-operational, you do not need to startup the engine solely to conduct a performance test; however, you must conduct the performance test immediately upon startup of the engine.

(c) You must conduct three separate test runs for each performance test required in this section, as specified in § 60.8(f). Each test run must be conducted within 10 percent of 100 percent peak (or the highest achievable) load and last at least 1 hour.

(d) To determine compliance with the NO<sub>x</sub> mass per unit output emission limitation, convert the concentration of NO<sub>x</sub> in the engine exhaust using Equation 1 of this section:

$$ER = \frac{C_a \times 1.912 \times 10^{-3} \times Q \times T}{HP-hr} \quad (\text{Eq. 1})$$

Where:

ER = Emission rate of NO<sub>x</sub> in g/HP-hr.

C<sub>a</sub> = Measured NO<sub>x</sub> concentration in parts per million by volume (ppmv).

1.912×10<sup>-3</sup> = Conversion constant for ppm NO<sub>x</sub> to grams per standard cubic meter at 20 degrees Celsius.

Q = Stack gas volumetric flow rate, in standard cubic meter per hour, dry basis.

T = Time of test run, in hours.

HP-hr = Brake work of the engine, horsepower-hour (HP-hr).

(e) To determine compliance with the CO mass per unit output emission limitation, convert the concentration of CO in the engine exhaust using Equation 2 of this section:

$$ER = \frac{C_a \times 1.164 \times 10^{-3} \times Q \times T}{HP-hr} \quad (\text{Eq. 2})$$

Where:

ER = Emission rate of CO in g/HP-hr.

C<sub>a</sub> = Measured CO concentration in ppmv.

1.164×10<sup>-3</sup> = Conversion constant for ppm CO to grams per standard cubic meter at 20 degrees Celsius.

Q = Stack gas volumetric flow rate, in standard cubic meters per hour, dry basis.

T = Time of test run, in hours.

HP-hr = Brake work of the engine, in HP-hr.

(f) For purposes of this subpart, when calculating emissions of VOC, emissions of formaldehyde should not be included. To determine compliance with the VOC mass per unit output emission limitation, convert the concentration of VOC in the engine exhaust using Equation 3 of this section:

$$ER = \frac{C_a \times 1.833 \times 10^{-3} \times Q \times T}{HP-hr} \quad (\text{Eq. 3})$$

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Where:

ER = Emission rate of VOC in g/HP-hr.  
 $C_d$  = VOC concentration measured as propane in ppmv.  
 $1.33 \times 10^{-3}$  = Conversion constant for ppm VOC measured as propane, to grams per standard cubic meter at 20 degrees Celsius.  
 $Q$  = Stack gas volumetric flow rate, in standard cubic meters per hour, dry basis.  
 $T$  = Time of test run, in hours.  
 HP-hr = Brake work of the engine, in HP-hr.

(g) If the owner/operator chooses to measure VOC emissions using either Method 18 of 40 CFR part 60, appendix A, or Method 320 of 40 CFR part 63, appendix A, then it has the option of correcting the measured VOC emissions to account for the potential differences in measured values between these methods and Method 25A. The results from Method 18 and Method 320 can be corrected for response factor differences using Equations 4 and 5 of this section. The corrected VOC concentration can then be placed on a propane basis using Equation 6 of this section.

$$RF_i = \frac{C_{M_i}}{C_{A_i}} \quad (\text{Eq. 4})$$

Where:

$RF_i$  = Response factor of compound  $i$  when measured with EPA Method 25A.  
 $C_{M_i}$  = Measured concentration of compound  $i$  in ppmv as carbon.  
 $C_{A_i}$  = True concentration of compound  $i$  in ppmv as carbon.

$$C_{\text{corr}} = RF_i \times C_{\text{meas}} \quad (\text{Eq. 5})$$

Where:

$C_{\text{corr}}$  = Concentration of compound  $i$  corrected to the value that would have been measured by EPA Method 25A, ppmv as carbon.  
 $C_{\text{meas}}$  = Concentration of compound  $i$  measured by EPA Method 320, ppmv as carbon.

$$C_{\text{PEQ}} = 0.6098 \times C_{\text{corr}} \quad (\text{Eq. 6})$$

Where:

$C_{\text{PEQ}}$  = Concentration of compound  $i$  in mg of propane equivalent per DSCM.

NOTIFICATION, REPORTS, AND RECORDS FOR OWNERS AND OPERATORS

§ 60.4245 What are my notification, reporting, and recordkeeping requirements if I am an owner or operator of a stationary SI internal combustion engine?

Owners or operators of stationary SI ICE must meet the following notification, reporting and recordkeeping requirements.

(a) Owners and operators of all stationary SI ICE must keep records of the information in paragraphs (a)(1) through (4) of this section.

(1) All notifications submitted to comply with this subpart and all documentation supporting any notification.

(2) Maintenance conducted on the engine.

(3) If the stationary SI internal combustion engine is a certified engine, documentation from the manufacturer that the engine is certified to meet the emission standards and information as required in 40 CFR parts 90, 1048, 1054, and 1060, as applicable.

(4) If the stationary SI internal combustion engine is not a certified engine or is a certified engine operating in a non-certified manner and subject to § 60.4243(a)(2), documentation that the engine meets the emission standards.

(b) For all stationary SI emergency ICE greater than or equal to 500 HP manufactured on or after July 1, 2010, that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. For all stationary SI emergency ICE greater than or equal to 130 HP and less than 500 HP manufactured on or after July 1, 2011 that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. For all stationary SI emergency ICE greater than 25 HP and less than 130 HP manufactured on or after July 1, 2008, that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The

owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation.

(c) Owners and operators of stationary SI ICE greater than or equal to 500 HP that have not been certified by an engine manufacturer to meet the emission standards in § 60.4231 must submit an initial notification as required in § 60.7(a)(1). The notification must include the information in paragraphs (c)(1) through (5) of this section.

(1) Name and address of the owner or operator;

(2) The address of the affected source;

(3) Engine information including make, model, engine family, serial number, model year, maximum engine power, and engine displacement;

(4) Emission control equipment; and

(5) Fuel used.

(d) Owners and operators of stationary SI ICE that are subject to performance testing must submit a copy of each performance test as conducted in § 60.4244 within 60 days after the test has been completed.

[73 FR 3591, Jan. 18, 2008, as amended by 73 FR 59177, Oct. 8, 2008]

#### GENERAL PROVISIONS

##### § 60.4246 What parts of the General Provisions apply to me?

Table 3 to this subpart shows which parts of the General Provisions in §§ 60.1 through 60.19 apply to you.

#### MOBILE SOURCE PROVISIONS

##### § 60.4247 What parts of the mobile source provisions apply to me if I am a manufacturer of stationary SI internal combustion engines or a manufacturer of equipment containing such engines?

(a) Manufacturers certifying to emission standards in 40 CFR part 90, including manufacturers certifying emergency engines below 130 HP, must meet the provisions of 40 CFR part 90. Manufacturers certifying to emission standards in 40 CFR part 1054 must meet the provisions of 40 CFR part 1054. Manufacturers of equipment containing stationary SI internal combustion engines meeting the provisions of 40 CFR part

1054 must meet the provisions of 40 CFR part 1060 to the extent they apply to equipment manufacturers.

(b) Manufacturers required to certify to emission standards in 40 CFR part 1048 must meet the provisions of 40 CFR part 1048. Manufacturers certifying to emission standards in 40 CFR part 1048 pursuant to the voluntary certification program must meet the requirements in Table 4 to this subpart as well as the standards in 40 CFR 1048.101.

(c) For manufacturers of stationary SI internal combustion engines participating in the voluntary certification program and certifying engines to Table 1 to this subpart, Table 4 to this subpart shows which parts of the mobile source provisions in 40 CFR parts 1048, 1065, and 1068 apply to you. Compliance with the deterioration factor provisions under 40 CFR 1048.205(n) and 1048.240 will be required for engines built new on and after January 1, 2010. Prior to January 1, 2010, manufacturers of stationary internal combustion engines participating in the voluntary certification program have the option to develop their own deterioration factors based on an engineering analysis.

[73 FR 3591, Jan. 18, 2008, as amended by 73 FR 59177, Oct. 8, 2008]

#### DEFINITIONS

##### § 60.4248 What definitions apply to this subpart?

As used in this subpart, all terms not defined herein shall have the meaning given them in the CAA and in subpart A of this part.

*Certified emissions life* means the period during which the engine is designed to properly function in terms of reliability and fuel consumption, without being remanufactured, specified as a number of hours of operation or calendar years, whichever comes first. The values for certified emissions life for stationary SI ICE with a maximum engine power less than or equal to 19 KW (25 HP) are given in 40 CFR 90.105, 40 CFR 1054.107, and 40 CFR 1060.101, as appropriate. The values for certified emissions life for stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) certified to 40 CFR part 1048 are given in 40 CFR

1048.101(g). The certified emissions life for stationary SI ICE with a maximum engine power greater than 75 KW (100 HP) certified under the voluntary manufacturer certification program of this subpart is 5,000 hours or 7 years, whichever comes first.

*Certified stationary internal combustion engine* means an engine that belongs to an engine family that has a certificate of conformity that complies with the emission standards and requirements in this part, or of 40 CFR part 90, 40 CFR part 1048, or 40 CFR part 1054, as appropriate.

*Combustion turbine* means all equipment, including but not limited to the turbine, the fuel, air, lubrication and exhaust gas systems, control systems (except emissions control equipment), and any ancillary components and sub-components comprising any simple cycle combustion turbine, any regenerative/recuperative cycle combustion turbine, the combustion turbine portion of any cogeneration cycle combustion system, or the combustion turbine portion of any combined cycle steam/electric generating system.

*Compression ignition* means relating to a type of stationary internal combustion engine that is not a spark ignition engine.

*Diesel fuel* means any liquid obtained from the distillation of petroleum with a boiling point of approximately 150 to 360 degrees Celsius. One commonly used form is number 2 distillate oil.

*Digester gas* means any gaseous by-product of wastewater treatment typically formed through the anaerobic decomposition of organic waste materials and composed principally of methane and carbon dioxide (CO<sub>2</sub>).

*Emergency stationary internal combustion engine* means any stationary internal combustion engine whose operation is limited to emergency situations and required testing and maintenance. Examples include stationary ICE used to produce power for critical networks or equipment (including power supplied to portions of a facility) when electric power from the local utility (or the normal power source, if the facility runs on its own power production) is interrupted, or stationary ICE used to pump water in the case of fire or flood, etc. Stationary SI ICE used for peak

shaving are not considered emergency stationary ICE. Stationary ICE used to supply power to an electric grid or that supply power as part of a financial arrangement with another entity are not considered to be emergency engines.

*Engine manufacturer* means the manufacturer of the engine. See the definition of "manufacturer" in this section.

*Four-stroke engine* means any type of engine which completes the power cycle in two crankshaft revolutions, with intake and compression strokes in the first revolution and power and exhaust strokes in the second revolution.

*Gasoline* means any fuel sold in any State for use in motor vehicles and motor vehicle engines, or nonroad or stationary engines, and commonly or commercially known or sold as gasoline.

*Landfill gas* means a gaseous by-product of the land application of municipal refuse typically formed through the anaerobic decomposition of waste materials and composed principally of methane and CO<sub>2</sub>.

*Lean burn engine* means any two-stroke or four-stroke spark ignited engine that does not meet the definition of a rich burn engine.

*Liquefied petroleum gas* means any liquefied hydrocarbon gas obtained as a by-product in petroleum refining of natural gas production.

*Manufacturer* has the meaning given in section 216(1) of the Clean Air Act. In general, this term includes any person who manufactures a stationary engine for sale in the United States or otherwise introduces a new stationary engine into commerce in the United States. This includes importers who import stationary engines for resale.

*Maximum engine power* means maximum engine power as defined in 40 CFR 1048.801.

*Model year* means either: The calendar year in which the engine was originally produced, or the annual new model production period of the engine manufacturer if it is different than the calendar year. This must include January 1 of the calendar year for which the model year is named. It may not begin before January 2 of the previous calendar year, and it must end by December 31 of the named calendar year. For



an engine that is converted to a stationary engine after being placed into service as a nonroad or other non-stationary engine, model year means the calendar year or new model production period in which the engine was originally produced.

*Natural gas* means a naturally occurring mixture of hydrocarbon and non-hydrocarbon gases found in geologic formations beneath the Earth's surface, of which the principal constituent is methane. Natural gas may be field or pipeline quality.

*Other internal combustion engine* means any internal combustion engine, except combustion turbines, which is not a reciprocating internal combustion engine or rotary internal combustion engine.

*Pipeline-quality natural gas* means a naturally occurring fluid mixture of hydrocarbons (e.g., methane, ethane, or propane) produced in geological formations beneath the Earth's surface that maintains a gaseous state at standard atmospheric temperature and pressure under ordinary conditions, and which is provided by a supplier through a pipeline. Pipeline-quality natural gas must either be composed of at least 70 percent methane by volume or have a gross calorific value between 950 and 1,100 British thermal units per standard cubic foot.

*Rich burn engine* means any four-stroke spark ignited engine where the manufacturer's recommended operating air/fuel ratio divided by the stoichiometric air/fuel ratio at full load conditions is less than or equal to 1.1. Engines originally manufactured as rich burn engines, but modified prior to June 12, 2006, with passive emission control technology for NO<sub>x</sub> (such as pre-combustion chambers) will be considered lean burn engines. Also, existing engines where there are no manufacturer's recommendations regarding air/fuel ratio will be considered a rich burn engine if the excess oxygen content of the exhaust at full load conditions is less than or equal to 2 percent.

*Rotary internal combustion engine* means any internal combustion engine which uses rotary motion to convert heat energy into mechanical work.

*Spark ignition* means relating to either: a gasoline-fueled engine; or any

other type of engine with a spark plug (or other sparking device) and with operating characteristics significantly similar to the theoretical Otto combustion cycle. Spark ignition engines usually use a throttle to regulate intake air flow to control power during normal operation. Dual-fuel engines in which a liquid fuel (typically diesel fuel) is used for compression ignition and gaseous fuel (typically natural gas) is used as the primary fuel at an annual average ratio of less than 2 parts diesel fuel to 100 parts total fuel on an energy equivalent basis are spark ignition engines.

*Stationary internal combustion engine* means any internal combustion engine, except combustion turbines, that converts heat energy into mechanical work and is not mobile. Stationary ICE differ from mobile ICE in that a stationary internal combustion engine is not a nonroad engine as defined at 40 CFR 1068.30 (excluding paragraph (2)(ii) of that definition), and is not used to propel a motor vehicle or a vehicle used solely for competition. Stationary ICE include reciprocating ICE, rotary ICE, and other ICE, except combustion turbines.

*Stationary internal combustion engine test cell/stand* means an engine test cell/stand, as defined in subpart PPPPP of this part, that test stationary ICE.

*Stoichiometric* means the theoretical air-to-fuel ratio required for complete combustion.

*Subpart* means 40 CFR part 60, subpart JJJJ.

*Two-stroke engine* means a type of engine which completes the power cycle in single crankshaft revolution by combining the intake and compression operations into one stroke and the power and exhaust operations into a second stroke. This system requires auxiliary scavenging and inherently runs lean of stoichiometric.

*Volatile organic compounds* means volatile organic compounds as defined in 40 CFR 51.100(s).

*Voluntary certification program* means an optional engine certification program that manufacturers of stationary SI internal combustion engines with a maximum engine power greater than 19 KW (25 HP) that do not use gasoline and are not rich burn engines that use

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LPG can choose to participate in to standards in §60.4231(d) or (e), as applicable. certify their engines to the emission

[73 FR 3591, Jan. 18, 2008, as amended by 73 FR 59177, Oct. 8, 2008]

TABLE 1 TO SUBPART JJJJ OF PART 60—NO<sub>x</sub>, CO, AND VOC EMISSION STANDARDS FOR STATIONARY NON-EMERGENCY SI ENGINES ≥100 HP (EXCEPT GASOLINE AND RICH BURN LPG), STATIONARY SI LANDFILL/DIGESTER GAS ENGINES, AND STATIONARY EMERGENCY ENGINES >25 HP

| Engine type and fuel   | Maximum engine power | Manufacture date | Emission standards <sup>a</sup> |     |                  |                             |     |                  |
|--|----------------------|------------------|---------------------------------|-----|------------------|-----------------------------|-----|------------------|
|  |                      |                  | g/HP-hr                         |     |                  | ppmvd at 15% O <sub>2</sub> |     |                  |
|  |                      |                  | NO <sub>x</sub>                 | CO  | VOC <sup>c</sup> | NO <sub>x</sub>             | CO  | VOC <sup>d</sup> |
| Non-Emergency SI Natural Gas <sup>b</sup> and Non-Emergency SI Lean Burn LPG <sup>b</sup> .      | 100≤HP<500 ...       | 7/1/2008         | 2.0                             | 4.0 | 1.0              | 160                         | 540 | 86               |
|  |                      | 1/1/2011         | 1.0                             | 2.0 | 0.7              | 82                          | 270 | 60               |
| Non-Emergency SI Lean Burn Natural Gas and LPG.  | 500≥HP<1,350         | 1/1/2008         | 2.0                             | 4.0 | 1.0              | 160                         | 540 | 86               |
|  |                      | 7/1/2010         | 1.0                             | 2.0 | 0.7              | 82                          | 270 | 60               |
| Non-Emergency SI Natural Gas and Non-Emergency SI Lean Burn LPG (except lean burn 500≥HP<1,350). | HP≥500 .....         | 7/1/2007         | 2.0                             | 4.0 | 1.0              | 160                         | 540 | 86               |
|  | HP≥500 .....         | 7/1/2010         | 1.0                             | 2.0 | 0.7              | 82                          | 270 | 60               |
| Landfill/Digester Gas (except lean burn 500≥HP<1,350).   | HP<500 .....         | 7/1/2008         | 3.0                             | 5.0 | 1.0              | 220                         | 610 | 80               |
|  |                      | 1/1/2011         | 2.0                             | 5.0 | 1.0              | 150                         | 610 | 80               |
|  | HP≥500 .....         | 7/1/2007         | 3.0                             | 5.0 | 1.0              | 220                         | 610 | 80               |
|  |                      | 7/1/2010         | 2.0                             | 5.0 | 1.0              | 150                         | 610 | 80               |
| Landfill/Digester Gas Lean Burn .....  | 500≥HP<1,350         | 1/1/2008         | 3.0                             | 5.0 | 1.0              | 220                         | 610 | 80               |
|  |                      | 7/1/2010         | 2.0                             | 5.0 | 1.0              | 150                         | 610 | 80               |
| Emergency .....  | 25>HP<130 .....      | 1/1/2009         | 10                              | 387 | N/A              | N/A                         | N/A | N/A              |
|  | HP≥130 .....         |                  | 2.0                             | 4.0 | 1.0              | 160                         | 540 | 86               |

<sup>a</sup> Owners and operators of stationary non-certified SI engines may choose to comply with the emission standards in units of either g/HP-hr or ppmvd at 15 percent O<sub>2</sub>.

<sup>b</sup> Owners and operators of new or reconstructed non-emergency lean burn SI stationary engines with a site rating of greater than or equal to 250 brake HP located at a major source that are meeting the requirements of 40 CFR part 63, subpart ZZZZ, Table 2A do not have to comply with the CO emission standards of Table 1 of this subpart.

<sup>c</sup> The emission standards applicable to emergency engines between 25 HP and 130 HP are in terms of NO<sub>x</sub>+HC.

<sup>d</sup> For purposes of this subpart, when calculating emissions of volatile organic compounds, emissions of formaldehyde should not be included.

TABLE 2 TO SUBPART JJJJ OF PART 60—REQUIREMENTS FOR PERFORMANCE TESTS

[As stated in § 60.4244, you must comply with the following requirements for performance tests within 10 percent of 100 percent peak (or the highest achievable) load]

| For each   | Complying with the requirement to  | You must  | Using  | According to the following requirements  |
|--|--|---|--|--|
| 1. Stationary SI internal combustion engine demonstrating compliance according to § 60.4244. | <p>a. limit the concentration of NO<sub>x</sub> in the stationary SI internal combustion engine exhaust;</p> <p>ii. Determine the O<sub>2</sub> concentration of the stationary internal combustion engine exhaust at the sampling port location;</p> <p>iii. Determine the exhaust flowrate of the stationary internal combustion engine exhaust;</p> <p>iv. If necessary, measure moisture content of the stationary internal combustion engine exhaust at the sampling port location; and</p> <p>v. Measure NO<sub>x</sub> at the exhaust of the stationary internal combustion engine.</p> | <p>i. Select the sampling port location and the number of traverse points;</p> <p>(2) Method 3, 3A, or 3B<sup>5</sup> of 40 CFR part 60, appendix A or ASTM Method D6522-00(2005)*.</p> <p>(3) Method 2 or 19 of 40 CFR part 60.</p> <p>(4) Method 4 of 40 CFR part 60, appendix A, Method 320 of 40 CFR part 63, appendix A, or ASTM D6348-03 (incorporated by reference, see § 60.17).</p> <p>(5) Method 7E of 40 CFR part 60, appendix A, Method D6522-00(2005)*, Method 320 of 40 CFR part 63, appendix A, or ASTM D6348-03 (incorporated by reference, see § 60.17).</p> | <p>(1) Method 1 or 1A of 40 CFR part 60, appendix A or ASTM Method D6522-00(2005)*.</p> <p>(b) Measurements to determine O<sub>2</sub> concentration must be made at the same time as the measurements for NO<sub>x</sub> concentration.</p> <p>(c) Measurements to determine moisture must be made at the same time as the measurement for NO<sub>x</sub> concentration.</p> <p>(d) Results of this test consist of the average of the three 1-hour or longer runs.</p> | <p>(a) If using a control device, the sampling site must be located at the outlet of the control device.</p> |
|  | <p>b. limit the concentration of CO in the stationary SI internal combustion engine exhaust.</p> <p>ii. Determine the O<sub>2</sub> concentration of the stationary internal combustion engine exhaust at the sampling port location;</p> <p>iii. Determine the exhaust flowrate of the stationary internal combustion engine exhaust;</p> <p>iv. If necessary, measure moisture content of the stationary internal combustion engine exhaust at the sampling port location; and</p> <p>v. Measure CO at the exhaust of the stationary internal combustion engine.</p>                         | <p>i. Select the sampling port location and the number of traverse points;</p> <p>(2) Method 3, 3A, or 3Bb of 40 CFR part 60, appendix A or ASTM Method D6522-00(2005)*.</p> <p>(3) Method 2 or 19 of 40 CFR part 60.</p> <p>(4) Method 4 of 40 CFR part 60, appendix A, Method 320 of 40 CFR part 63, appendix A, or ASTM D6348-03 (incorporated by reference, see § 60.17).</p> <p>(5) Method 10 of 40 CFR part 60, appendix A, ASTM Method D6522-00(2005)*, Method 320 of 40 CFR part 63, appendix A, or ASTM D 6348-03 (incorporated by reference, see § 60.17).</p>      | <p>(1) Method 1 or 1A of 40 CFR part 60, appendix A.</p> <p>(b) Measurements to determine O<sub>2</sub> concentration must be made at the same time as the measurements for CO concentration.</p> <p>(c) Measurements to determine moisture must be made at the same time as the measurement for CO concentration.</p> <p>(d) Results of this test consist of the average of the three 1-hour or longer runs.</p>  | <p>(a) If using a control device, the sampling site must be located at the outlet of the control device.</p> |

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[As stated in § 60.4244, you must comply with the following requirements for performance tests within 10 percent of 100 percent peak (or the highest achievable) load]

| For each | Complying with the requirement to  | You must  | Using   | According to the following requirements  |
|----------|--|---|---|--|
|          | <p>c. limit the concentration of VOC in the stationary SI internal combustion engine exhaust;</p> <p>ii. Determine the O<sub>2</sub> concentration of the stationary internal combustion engine exhaust at the sampling port location;</p> <p>iii. Determine the exhaust flowrate of the stationary internal combustion engine exhaust;</p> <p>iv. If necessary, measure moisture content of the stationary internal combustion engine exhaust at the sampling port location; and</p> <p>v. Measure VOC at the exhaust of the stationary internal combustion engine.</p> | <p>i. Select the sampling port location and the number of traverse points;</p> <p>(2) Method 3, 3A, or 3B<sup>b</sup> of 40 CFR part 60, appendix A or ASTM Method D6522-00(2005)<sup>a</sup>;</p> <p>(3) Method 2 or 19 of 40 CFR part 60.</p> <p>(4) Method 4 of 40 CFR part 60, appendix A, Method 320 of 40 CFR part 63, appendix A, or ASTM D6348-03 (incorporated by reference, see § 60.17).</p> <p>(5) Methods 25A and 18 of 40 CFR part 60, appendix A, Method 25A with the use of a methane cutter as described in 40 CFR 1065.265, Method 18 or 40 CFR part 60, appendix A,<sup>c,d</sup> Method 320 of 40 CFR part 63, appendix A, or ASTM D6348-03 (incorporated by reference, see § 60.17).</p> | <p>(1) Method 1 or 1A of 40 CFR part 60, appendix A.</p> <p>(b) Measurements to determine O<sub>2</sub> concentration must be made at the same time as the measurements for VOC concentration.</p> <p>(c) Measurements to determine moisture must be made at the same time as the measurement for VOC concentration.</p> <p>(d) Results of this test consist of the average of the three 1-hour or longer runs.</p> | <p>(a) If using a control device, the sampling site must be located at the outlet of the control device.</p> |

<sup>a</sup>ASTM D6522-00 is incorporated by reference; see 40 CFR 60.17. Also, you may petition the Administrator for approval to use alternative methods for portable analyzer.

<sup>b</sup>You may use ASME PTC 19.10-1981, Flue and Exhaust Gas Analyses, for measuring the O<sub>2</sub> content of the exhaust gas as an alternative to EPA Method 3B.

<sup>c</sup>You may use EPA Method 18 of 40 CFR part 60, appendix A, provided that you conduct an adequate presurvey test prior to the emissions test, such as the one described in OTM 11 on EPA's Web site (<http://www.epa.gov/ttr/emo/prelim/otm11.pdf>).

<sup>d</sup>You may use ASTM D6420-99 (2004), Test Method for Determination of Gaseous Organic Compounds by Direct Interface Gas Chromatography/Mass Spectrometry as an alternative to EPA Method 18 for measuring total nonmethane organic.

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Pl. 60, Subpt. JJJJ, Table 4

TABLE 3 TO SUBPART JJJJ OF PART 60—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART JJJJ

[As stated in § 60.4246, you must comply with the following applicable General Provisions]

| General provisions citation | Subject of citation                                     | Applies to subpart | Explanation   |
|-----------------------------|---|--------------------|---|
| § 60.1                      | General applicability of the General Provisions.        | Yes.               |   |
| § 60.2                      | Definitions   | Yes                | Additional terms defined in § 60.4248.  |
| § 60.3                      | Units and abbreviations                                 | Yes.               |   |
| § 60.4                      | Address   | Yes.               |   |
| § 60.5                      | Determination of construction or modification.          | Yes.               |   |
| § 60.6                      | Review of plans   | Yes.               |   |
| § 60.7                      | Notification and Record-keeping.                        | Yes                | Except that § 60.7 only applies as specified in § 60.4245.  |
| § 60.8                      | Performance tests                                       | Yes                | Except that § 60.8 only applies to owners and operators who are subject to performance testing in subpart JJJJ. |
| § 60.9                      | Availability of information                             | Yes.               |   |
| § 60.10                     | State Authority   | Yes.               |   |
| § 60.11                     | Compliance with standards and maintenance requirements. | Yes                | Requirements are specified in subpart JJJJ.   |
| § 60.12                     | Circumvention   | Yes.               |   |
| § 60.13                     | Monitoring requirements                                 | No.                |   |
| § 60.14                     | Modification  | Yes.               |   |
| § 60.15                     | Reconstruction  | Yes.               |   |
| § 60.16                     | Priority list   | Yes.               |   |
| § 60.17                     | Incorporations by reference                             | Yes.               |   |
| § 60.18                     | General control device requirements.                    | No.                |   |
| § 60.19                     | General notification and reporting requirements.        | Yes.               |   |

TABLE 4 TO SUBPART JJJJ OF PART 60—APPLICABILITY OF MOBILE SOURCE PROVISIONS FOR MANUFACTURERS PARTICIPATING IN THE VOLUNTARY CERTIFICATION PROGRAM AND CERTIFYING STATIONARY SI ICE TO EMISSION STANDARDS IN TABLE 1 OF SUBPART JJJJ

[As stated in § 60.4247, you must comply with the following applicable mobile source provisions if you are a manufacturer participating in the voluntary certification program and certifying stationary SI ICE to emission standards in Table 1 of subpart JJJJ]

| Mobile source provisions citation | Subject of citation                          | Applies to subpart | Explanation                             |
|-----------------------------------|--|--------------------|---|
| 1048 subpart A                    | Overview and Applicability                   | Yes.               |   |
| 1048 subpart B                    | Emission Standards and Related Requirements. | Yes                | Except for the specific sections below. |
| 1048.101                          | Exhaust Emission Standards                   | No.                |   |
| 1048.105                          | Evaporative Emission Standards.              | No.                |   |
| 1048.110                          | Diagnosing Malfunctions                      | No.                |   |
| 1048.140                          | Certifying Blue Sky Series Engines.          | No.                |   |
| 1048.145                          | Interim Provisions                           | No.                |   |
| 1048 subpart C                    | Certifying Engine Families                   | Yes                | Except for the specific sections below. |
| 1048.205(b)                       | AECD reporting                               | Yes.               |   |
| 1048.205(c)                       | OBD Requirements                             | No.                |   |
| 1048.205(n)                       | Deterioration Factors                        | Yes                | Except as indicated in 60.4247(c).      |
| 1048.205(p)(1)                    | Deterioration Factor Discussion.             | Yes.               |   |
| 1048.205(p)(2)                    | Liquid Fuels as they require                 | No.                |   |
| 1048.240(b)(c)(d)                 | Deterioration Factors                        | Yes.               |   |
| 1048 subpart D                    | Testing Production-Line Engines.             | Yes.               |   |
| 1048 subpart E                    | Testing In-Use Engines                       | No.                |   |
| 1048 subpart F                    | Test Procedures                              | Yes.               |   |

[As stated in § 60.4247, you must comply with the following applicable mobile source provisions if you are a manufacturer participating in the voluntary certification program and certifying stationary SI ICE to emission standards in Table 1 of subpart JJJ.]

| Mobile source provisions citation | Subject of citation  | Applies to subpart | Explanation                             |
|-----------------------------------|--|--------------------|---|
| 1065.5(a)(4)                      | Raw sampling (refers reader back to the specific emissions regulation for guidance). | Yes.               |   |
| 1048 subpart G                    | Compliance Provisions  | Yes.               |   |
| 1048 subpart H                    | Reserved.  |                    |   |
| 1048 subpart I                    | Definitions and Other Reference Information.   | Yes.               |   |
| 1048 appendix I and II            | Yes.   |                    |   |
| 1065 (all subparts)               | Engine Testing Procedures  | Yes                | Except for the specific section below.  |
| 1065.715                          | Test Fuel Specifications for Natural Gas.  | No.                |   |
| 1068 (all subparts)               | General Compliance Provisions for Nonroad Programs.                                  | Yes                | Except for the specific sections below. |
| 1068.245                          | Hardship Provisions for Unusual Circumstances.                                       | No.                |   |
| 1068.250                          | Hardship Provisions for Small-Volume Manufacturers.                                  | No.                |   |
| 1068.255                          | Hardship Provisions for Equipment Manufacturers and Secondary Engine Manufacturers.  | No.                |   |

**Subpart KKKK—Standards of Performance for Stationary Combustion Turbines**

SOURCE: 71 FR 38497, July 6, 2006, unless otherwise noted.

**INTRODUCTION**

**§ 60.4300 What is the purpose of this subpart?**

This subpart establishes emission standards and compliance schedules for the control of emissions from stationary combustion turbines that commenced construction, modification or reconstruction after February 18, 2005.

**APPLICABILITY**

**§ 60.4305 Does this subpart apply to my stationary combustion turbine?**

(a) If you are the owner or operator of a stationary combustion turbine with a heat input at peak load equal to or greater than 10.7 gigajoules (10 MMBtu) per hour, based on the higher heating value of the fuel, which commenced construction, modification, or reconstruction after February 18, 2005, your turbine is subject to this subpart. Only heat input to the combustion turbine should be included when deter-

mining whether or not this subpart is applicable to your turbine. Any additional heat input to associated heat recovery steam generators (HRSG) or duct burners should not be included when determining your peak heat input. However, this subpart does apply to emissions from any associated HRSG and duct burners.

(b) Stationary combustion turbines regulated under this subpart are exempt from the requirements of subpart GG of this part. Heat recovery steam generators and duct burners regulated under this subpart are exempted from the requirements of subparts Da, Db, and Dc of this part.

**§ 60.4310 What types of operations are exempt from these standards of performance?**

(a) Emergency combustion turbines, as defined in § 60.4420(1), are exempt from the nitrogen oxides (NO<sub>x</sub>) emission limits in § 60.4320.

(b) Stationary combustion turbines engaged by manufacturers in research and development of equipment for both combustion turbine emission control techniques and combustion turbine efficiency improvements are exempt from the NO<sub>x</sub> emission limits in

## Appendix C

## SUBCHAPTER C—AIR PROGRAMS (CONTINUED)

### PART 63—NATIONAL EMISSION STANDARDS FOR HAZARDOUS AIR POLLUTANTS FOR SOURCE CATEGORIES (CONTINUED)

#### Subpart ZZZZ—National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

##### WHAT THIS SUBPART COVERS

###### Sec.

- 63.6580 What is the purpose of subpart ZZZZ?
- 63.6585 Am I subject to this subpart?
- 63.6590 What parts of my plant does this subpart cover?
- 63.6595 When do I have to comply with this subpart?

##### EMISSION LIMITATIONS

- 63.6600 What emission limitations and operating limitations must I meet if I own or operate a stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions?
- 63.6601 What emission limitations must I meet if I own or operate a 4SLB stationary RICE with a site rating of greater than or equal to 250 brake HP and less than 500 brake HP located at a major source of HAP emissions?
- 63.6602 What emission limitations must I meet if I own or operate an existing stationary CI RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions?
- 63.6603 What emission limitations and operating limitations must I meet if I own or operate an existing stationary CI RICE located at an area source of HAP emissions?
- 63.6604 What fuel requirements must I meet if I own or operate an existing stationary CI RICE?

##### GENERAL COMPLIANCE REQUIREMENTS

- 63.6605 What are my general requirements for complying with this subpart?

##### TESTING AND INITIAL COMPLIANCE REQUIREMENTS

- 63.6610 By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate a stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions?

- 63.6611 By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate a 4SLB SI stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at a major source of HAP emissions?
- 63.6612 By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate an existing stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing stationary RICE located at an area source of HAP emissions?
- 63.6615 When must I conduct subsequent performance tests?
- 63.6620 What performance tests and other procedures must I use?
- 63.6625 What are my monitoring, installation, collection, operation, and maintenance requirements?
- 63.6630 How do I demonstrate initial compliance with the emission limitations and operating limitations?

##### CONTINUOUS COMPLIANCE REQUIREMENTS

- 63.6635 How do I monitor and collect data to demonstrate continuous compliance?
- 63.6640 How do I demonstrate continuous compliance with the emission limitations and operating limitations?

##### NOTIFICATION, REPORTS, AND RECORDS

- 63.6645 What notifications must I submit and when?
- 63.6650 What reports must I submit and when?
- 63.6655 What records must I keep?
- 63.6660 In what form and how long must I keep my records?

##### OTHER REQUIREMENTS AND INFORMATION

- 63.6665 What parts of the General Provisions apply to me?
- 63.6670 Who implements and enforces this subpart?
- 63.6675 What definitions apply to this subpart?

TABLE 1A TO SUBPART ZZZZ OF PART 63—EMISSION LIMITATIONS FOR EXISTING, NEW, AND RECONSTRUCTED SPARK IGNITION, 4SRB STATIONARY RICE >500 HP LOCATED AT A MAJOR SOURCE OF HAP EMISSIONS

TABLE 1B TO SUBPART ZZZZ OF PART 63—OPERATING LIMITATIONS FOR EXISTING, NEW, AND RECONSTRUCTED SPARK IGNITION, 4SRB STATIONARY RICE >500 HP LOCATED AT A MAJOR SOURCE OF HAP EMISSIONS



TABLE 2A TO SUBPART ZZZZ OF PART 63—EMISSION LIMITATIONS FOR NEW AND RECONSTRUCTED 2SLB AND COMPRESSION IGNITION STATIONARY RICE >500 HP AND NEW AND RECONSTRUCTED 4SLB STATIONARY RICE ≥250 HP LOCATED AT A MAJOR SOURCE OF HAP EMISSIONS

TABLE 2B TO SUBPART ZZZZ OF PART 63—OPERATING LIMITATIONS FOR NEW AND RECONSTRUCTED 2SLB AND COMPRESSION IGNITION STATIONARY RICE >500 HP LOCATED AT A MAJOR SOURCE OF HAP EMISSIONS, EXISTING NON-EMERGENCY COMPRESSION IGNITION STATIONARY RICE >500 HP, AND NEW AND RECONSTRUCTED 4SLB BURN STATIONARY RICE ≥250 HP LOCATED AT A MAJOR SOURCE OF HAP EMISSIONS

TABLE 2C TO SUBPART ZZZZ OF PART 63—REQUIREMENTS FOR EXISTING COMPRESSION IGNITION STATIONARY RICE LOCATED AT MAJOR SOURCES OF HAP EMISSIONS

TABLE 2D TO SUBPART ZZZZ OF PART 63—REQUIREMENTS FOR EXISTING COMPRESSION IGNITION STATIONARY RICE LOCATED AT AREA SOURCES OF HAP EMISSIONS

TABLE 3 TO SUBPART ZZZZ OF PART 63—SUBSEQUENT PERFORMANCE TESTS

TABLE 4 TO SUBPART ZZZZ OF PART 63—REQUIREMENTS FOR PERFORMANCE TESTS

TABLE 5 TO SUBPART ZZZZ OF PART 63—INITIAL COMPLIANCE WITH EMISSION LIMITATIONS AND OPERATING LIMITATIONS

TABLE 6 TO SUBPART ZZZZ OF PART 63—CONTINUOUS COMPLIANCE WITH EMISSION LIMITATIONS AND OPERATING LIMITATIONS

TABLE 7 TO SUBPART ZZZZ OF PART 63—REQUIREMENTS FOR REPORTS

TABLE 8 TO SUBPART ZZZZ OF PART 63—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART ZZZZ

**Subpart AAAAA—National Emission Standards for Hazardous Air Pollutants for Lime Manufacturing Plants**

**WHAT THIS SUBPART COVERS**

- 63.7080 What is the purpose of this subpart?
- 63.7081 Am I subject to this subpart?
- 63.7082 What parts of my plant does this subpart cover?
- 63.7083 When do I have to comply with this subpart?

**EMISSION LIMITATIONS**

- 63.7090 What emission limitations must I meet?

**GENERAL COMPLIANCE REQUIREMENTS**

- 63.7100 What are my general requirements for complying with this subpart?

**TESTING AND INITIAL COMPLIANCE REQUIREMENTS**

- 63.7110 By what date must I conduct performance tests and other initial compliance demonstrations?

- 63.7111 When must I conduct subsequent performance tests?

- 63.7112 What performance tests, design evaluations, and other procedures must I use?

- 63.7113 What are my monitoring installation, operation, and maintenance requirements?

- 63.7114 How do I demonstrate initial compliance with the emission limitations standard?

**CONTINUOUS COMPLIANCE REQUIREMENTS**

- 63.7120 How do I monitor and collect data to demonstrate continuous compliance?

- 63.7121 How do I demonstrate continuous compliance with the emission limitations standard?

**NOTIFICATIONS, REPORTS, AND RECORDS**

- 63.7130 What notifications must I submit and when?

- 63.7131 What reports must I submit and when?

- 63.7132 What records must I keep?

- 63.7133 In what form and for how long must I keep my records?

**OTHER REQUIREMENTS AND INFORMATION**

- 63.7140 What parts of the General Provisions apply to me?

- 63.7141 Who implements and enforces this subpart?

- 63.7142 What are the requirements for claiming area source status?

- 63.7143 What definitions apply to this subpart?

TABLE 1 TO SUBPART AAAAA OF PART 63—EMISSION LIMITS

TABLE 2 TO SUBPART AAAAA OF PART 63—OPERATING LIMITS

TABLE 3 TO SUBPART AAAAA OF PART 63—INITIAL COMPLIANCE WITH EMISSION LIMITS

TABLE 4 TO SUBPART AAAAA OF PART 63—REQUIREMENTS FOR PERFORMANCE TESTS

TABLE 5 TO SUBPART AAAAA OF PART 63—CONTINUOUS COMPLIANCE WITH OPERATING LIMITS

TABLE 6 TO SUBPART AAAAA OF PART 63—PERIODIC MONITORING FOR COMPLIANCE WITH OPACITY AND VISIBLE EMISSIONS LIMITS

TABLE 7 TO SUBPART AAAAA OF PART 63—REQUIREMENTS FOR REPORTS

TABLE 8 TO SUBPART AAAAA OF PART 63—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART AAAAA

**Subpart BBBB—National Emission Standards for Hazardous Air Pollutants for Semiconductor Manufacturing**

**WHAT THIS SUBPART COVERS**

- 63.7180 What is the purpose of this subpart?
- 63.7181 Am I subject to this subpart?

- 63.7182 What parts of my facility does this subpart cover?
- 63.7183 When do I have to comply with this subpart?

EMISSION STANDARDS

- 63.7184 What emission limitations, operating limits, and work practice standards must I meet?

COMPLIANCE REQUIREMENTS

- 63.7185 What are my general requirements for complying with this subpart?
- 63.7186 By what date must I conduct performance tests or other initial compliance demonstrations?
- 63.7187 What performance tests and other compliance procedures must I use?
- 63.7188 What are my monitoring installation, operation, and maintenance requirements?

APPLICATIONS, NOTIFICATIONS, REPORTS, AND RECORDS

- 63.7189 What applications and notifications must I submit and when?
- 63.7190 What reports must I submit and when?
- 63.7191 What records must I keep?
- 63.7192 In what form and how long must I keep my records?

OTHER REQUIREMENTS AND INFORMATION

- 63.7193 What parts of the General Provisions apply to me?
- 63.7194 Who implements and enforces this subpart?
- 63.7195 What definitions apply to this subpart?

TABLE 1 TO SUBPART BBBBB OF PART 63—REQUIREMENTS FOR PERFORMANCE TESTS  
 TABLE 2 TO SUBPART BBBBB OF PART 63—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART BBBBB

**Subpart CCCCC—National Emission Standards for Hazardous Air Pollutants for Coke Ovens: Pushing, Quenching, and Battery Stacks**

WHAT THIS SUBPART COVERS

- 63.7280 What is the purpose of this subpart?
- 63.7281 Am I subject to this subpart?
- 63.7282 What parts of my plant does this subpart cover?
- 63.7283 When do I have to comply with this subpart?

EMISSION LIMITATIONS AND WORK PRACTICE STANDARDS

- 63.7290 What emission limitations must I meet for capture systems and control devices applied to pushing emissions?
- 63.7291 What work practice standards must I meet for fugitive pushing emissions if I

have a by-product coke oven battery with vertical flues?

- 63.7292 What work practice standards must I meet for fugitive pushing emissions if I have a by-product coke oven battery with horizontal flues?
- 63.7293 What work practice standards must I meet for fugitive pushing emissions if I have a non-recovery coke oven battery?
- 63.7294 What work practice standard must I meet for soaking?
- 63.7295 What requirements must I meet for quenching?
- 63.7296 What emission limitations must I meet for battery stacks?

OPERATION AND MAINTENANCE REQUIREMENTS

- 63.7300 What are my operation and maintenance requirements?

GENERAL COMPLIANCE REQUIREMENTS

- 63.7310 What are my general requirements for complying with this subpart?

INITIAL COMPLIANCE REQUIREMENTS

- 63.7320 By what date must I conduct performance tests or other initial compliance demonstrations?
- 63.7321 When must I conduct subsequent performance tests?
- 63.7322 What test methods and other procedures must I use to demonstrate initial compliance with the emission limits for particulate matter?
- 63.7323 What procedures must I use to establish operating limits?
- 63.7324 What procedures must I use to demonstrate initial compliance with the opacity limits?
- 63.7325 What test methods and other procedures must I use to demonstrate initial compliance with the TDS or constituent limits for quench water?
- 63.7326 How do I demonstrate initial compliance with the emission limitations that apply to me?
- 63.7327 How do I demonstrate initial compliance with the work practice standards that apply to me?
- 63.7328 How do I demonstrate initial compliance with the operation and maintenance requirements that apply to me?

CONTINUOUS COMPLIANCE REQUIREMENTS

- 63.7330 What are my monitoring requirements?
- 63.7331 What are the installation, operation, and maintenance requirements for my monitors?
- 63.7332 How do I monitor and collect data to demonstrate continuous compliance?
- 63.7333 How do I demonstrate continuous compliance with the emission limitations that apply to me?

- 63.7334 How do I demonstrate continuous compliance with the work practice standards that apply to me?
- 63.7335 How do I demonstrate continuous compliance with the operation and maintenance requirements that apply to me?
- 63.7336 What other requirements must I meet to demonstrate continuous compliance?

## NOTIFICATIONS, REPORTS, AND RECORDS

- 63.7340 What notifications must I submit and when?
- 63.7341 What reports must I submit and when?
- 63.7342 What records must I keep?
- 63.7343 In what form and how long must I keep my records?

## OTHER REQUIREMENTS AND INFORMATION

- 63.7350 What parts of the General Provisions apply to me?
- 63.7351 Who implements and enforces this subpart?
- 63.7352 What definitions apply to this subpart?

TABLE 1 TO SUBPART CCCCC OF PART 63—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART CCCCC

**Subpart DDDDD—National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers and Process Heaters**

## WHAT THIS SUBPART COVERS

- 63.7480 What is the purpose of this subpart?
- 63.7485 Am I subject to this subpart?
- 63.7490 What is the affected source of this subpart?
- 63.7491 Are any boilers or process heaters not subject to this subpart?
- 63.7495 When do I have to comply with this subpart?

## EMISSION LIMITS AND WORK PRACTICE STANDARDS

- 63.7499 What are the subcategories of boilers and process heaters?
- 63.7500 What emission limits, work practice standards, and operating limits must I meet?

## GENERAL COMPLIANCE REQUIREMENTS

- 63.7505 What are my general requirements for complying with this subpart?
- 63.7506 Do any boilers or process heaters have limited requirements?
- 63.7507 What are the health-based compliance alternatives for the hydrogen chloride (HCl) and total selected metals (TSM) standards?

## TESTING, FUEL ANALYSES, AND INITIAL COMPLIANCE REQUIREMENTS

- 63.7510 What are my initial compliance requirements and by what date must I conduct them?
- 63.7515 When must I conduct subsequent performance tests or fuel analyses?
- 63.7520 What performance tests and procedures must I use?
- 63.7521 What fuel analyses and procedures must I use?
- 63.7522 Can I use emission averaging to comply with this subpart?
- 63.7525 What are my monitoring, installation, operation, and maintenance requirements?
- 63.7530 How do I demonstrate initial compliance with the emission limits and work practice standards?

## CONTINUOUS COMPLIANCE REQUIREMENTS

- 63.7535 How do I monitor and collect data to demonstrate continuous compliance?
- 63.7540 How do I demonstrate continuous compliance with the emission limits and work practice standards?
- 63.7541 How do I demonstrate continuous compliance under the emission averaging provision?

## NOTIFICATIONS, REPORTS, AND RECORDS

- 63.7545 What notifications must I submit and when?
- 63.7550 What reports must I submit and when?
- 63.7555 What records must I keep?
- 63.7560 In what form and how long must I keep my records?

## OTHER REQUIREMENTS AND INFORMATION

- 63.7565 What parts of the General Provisions apply to me?
- 63.7570 Who implements and enforces this subpart?
- 63.7575 What definitions apply to this subpart?

TABLE 1 TO SUBPART DDDDD OF PART 63—EMISSION LIMITS AND WORK PRACTICE STANDARDS

TABLE 2 TO SUBPART DDDDD OF PART 63—OPERATING LIMITS FOR BOILERS AND PROCESS HEATERS WITH PARTICULATE MATTER EMISSION LIMITS

TABLE 3 TO SUBPART DDDDD OF PART 63—OPERATING LIMITS FOR BOILERS AND PROCESS HEATERS WITH MERCURY EMISSION LIMITS AND BOILERS AND PROCESS HEATERS THAT CHOOSE TO COMPLY WITH THE ALTERNATIVE TOTAL SELECTED METALS EMISSION LIMITS

TABLE 4 TO SUBPART DDDDD OF PART 63—OPERATING LIMITS FOR BOILERS AND PROCESS HEATERS WITH HYDROGEN CHLORIDE EMISSION LIMITS

- TABLE 5 TO SUBPART DDDDD OF PART 63—PERFORMANCE TESTING REQUIREMENTS
- TABLE 6 TO SUBPART DDDDD OF PART 63—FUEL ANALYSIS REQUIREMENTS
- TABLE 7 TO SUBPART DDDDD OF PART 63—ESTABLISHING OPERATING LIMITS
- TABLE 8 TO SUBPART DDDDD OF PART 63—DEMONSTRATING CONTINUOUS COMPLIANCE
- TABLE 9 TO SUBPART DDDDD OF PART 63—REPORTING REQUIREMENTS
- TABLE 10 TO SUBPART DDDDD OF PART 63—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART DDDDD
- APPENDIX A TO SUBPART DDDDD—METHODOLOGY AND CRITERIA FOR DEMONSTRATING ELIGIBILITY FOR THE HEALTH-BASED COMPLIANCE ALTERNATIVES

**Subpart EEEEE—National Emission Standards for Hazardous Air Pollutants for Iron and Steel Foundries**

**WHAT THIS SUBPART COVERS**

- 63.7680 What is the purpose of this subpart?
- 63.7681 Am I subject to this subpart?
- 63.7682 What parts of my foundry does this subpart cover?
- 63.7683 When do I have to comply with this subpart?

**EMISSIONS LIMITATIONS**

- 63.7690 What emissions limitations must I meet?

**WORK PRACTICE STANDARDS**

- 63.7700 What work practice standards must I meet?

**OPERATION AND MAINTENANCE REQUIREMENTS**

- 63.7710 What are my operation and maintenance requirements?

**GENERAL COMPLIANCE REQUIREMENTS**

- 63.7720 What are my general requirements for complying with this subpart?

**INITIAL COMPLIANCE REQUIREMENTS**

- 63.7730 By what date must I conduct performance tests or other initial compliance demonstrations?
- 63.7731 When must I conduct subsequent performance tests?
- 63.7732 What test methods and other procedures must I use to demonstrate initial compliance with the emissions limitations?
- 63.7733 What procedures must I use to establish operating limits?
- 63.7734 How do I demonstrate initial compliance with the emissions limitations that apply to me?
- 63.7735 How do I demonstrate initial compliance with the work practice standards that apply to me?

- 63.7736 How do I demonstrate initial compliance with the operation and maintenance requirements that apply to me?

**CONTINUOUS COMPLIANCE REQUIREMENTS**

- 63.7740 What are my monitoring requirements?
- 63.7741 What are the installation, operation, and maintenance requirements for my monitors?
- 63.7742 How do I monitor and collect data to demonstrate continuous compliance?
- 63.7743 How do I demonstrate continuous compliance with the emissions limitations that apply to me?
- 63.7744 How do I demonstrate continuous compliance with the work practice standards that apply to me?
- 63.7745 How do I demonstrate continuous compliance with the operation and maintenance requirements that apply to me?
- 63.7746 What other requirements must I meet to demonstrate continuous compliance?
- 63.7747 How do I apply for alternative monitoring requirements for a continuous emissions monitoring system?

**NOTIFICATIONS, REPORTS, AND RECORDS**

- 63.7750 What notifications must I submit and when?
- 63.7751 What reports must I submit and when?
- 63.7752 What records must I keep?
- 63.7753 In what form and for how long must I keep my records?

**OTHER REQUIREMENTS AND INFORMATION**

- 63.7760 What parts of the General Provisions apply to me?
- 63.7761 Who implements and enforces this subpart?

**DEFINITIONS**

- 63.7765 What definitions apply to this subpart?

- TABLE 1 TO SUBPART EEEEE OF PART 63—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART EEEEE

**Subpart FFFFF—National Emission Standards for Hazardous Air Pollutants for Integrated Iron and Steel Manufacturing Facilities**

**WHAT THIS SUBPART COVERS**

- 63.7780 What is the purpose of this subpart?
- 63.7781 Am I subject to this subpart?
- 63.7782 What parts of my plant does this subpart cover?
- 63.7783 When do I have to comply with this subpart?

## EMISSION LIMITATIONS

63.7790 What emission limitations must I meet?

## OPERATION AND MAINTENANCE REQUIREMENTS

63.7800 What are my operation and maintenance requirements?

## GENERAL COMPLIANCE REQUIREMENTS

63.7810 What are my general requirements for complying with this subpart?

## INITIAL COMPLIANCE REQUIREMENTS

63.7820 By what date must I conduct performance tests or other initial compliance demonstrations?

63.7821 When must I conduct subsequent performance tests?

63.7822 What test methods and other procedures must I use to demonstrate initial compliance with the emission limits for particulate matter?

63.7823 What test methods and other procedures must I use to demonstrate initial compliance with the opacity limits?

63.7824 What test methods and other procedures must I use to establish and demonstrate initial compliance with the operating limits?

63.7825 How do I demonstrate initial compliance with the emission limitations that apply to me?

63.7826 How do I demonstrate initial compliance with the operation and maintenance requirements that apply to me?

## CONTINUOUS COMPLIANCE REQUIREMENTS

63.7830 What are my monitoring requirements?

63.7831 What are the installation, operation, and maintenance requirements for my monitors?

63.7832 How do I monitor and collect data to demonstrate continuous compliance?

63.7833 How do I demonstrate continuous compliance with the emission limitations that apply to me?

63.7834 How do I demonstrate continuous compliance with the operation and maintenance requirements that apply to me?

63.7835 What other requirements must I meet to demonstrate continuous compliance?

## NOTIFICATIONS, REPORTS, AND RECORDS

63.7840 What notifications must I submit and when?

63.7841 What reports must I submit and when?

63.7842 What records must I keep?

63.7843 In what form and how long must I keep my records?

## OTHER REQUIREMENTS AND INFORMATION

63.7850 What parts of the General Provisions apply to me?

63.7851 Who implements and enforces this subpart?

63.7852 What definitions apply to this subpart?

TABLE 1 TO SUBPART FFFFF OF PART 63—EMISSION AND OPACITY LIMITS

TABLE 2 TO SUBPART FFFFF OF PART 63—INITIAL COMPLIANCE WITH EMISSION AND OPACITY LIMITS

TABLE 3 TO SUBPART FFFFF OF PART 63—CONTINUOUS COMPLIANCE WITH EMISSION AND OPACITY LIMITS

TABLE 4 TO SUBPART FFFFF OF PART 63—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART FFFFF

## Subpart GGGGG—National Emission Standards for Hazardous Air Pollutants: Site Remediation

## WHAT THIS SUBPART COVERS

63.7880 What is the purpose of this subpart?

63.7881 Am I subject to this subpart?

63.7882 What site remediation sources at my facility does this subpart affect?

63.7883 When do I have to comply with this subpart?

## GENERAL STANDARDS

63.7884 What are the general standards I must meet for each site remediation with affected sources?

63.7885 What are the general standards I must meet for my affected process vents?

63.7886 What are the general standards I must meet for my affected remediation material management units?

63.7887 What are the general standards I must meet for my affected equipment leak sources?

63.7888 How do I implement this rule at my facility using the cross-referenced requirements in other subparts?

## PROCESS VENTS

63.7890 What emissions limitations and work practice standards must I meet for process vents?

63.7891 How do I demonstrate initial compliance with the emissions limitations and work practice standards for process vents?

63.7892 What are my inspection and monitoring requirements for process vents?

63.7893 How do I demonstrate continuous compliance with the emissions limitations and work practice standards for process vents?

## TANKS

- 63.7895 What emissions limitations and work practice standards must I meet for tanks?
- 63.7896 How do I demonstrate initial compliance with the emissions limitations and work practice standards for tanks?
- 63.7897 What are my inspection and monitoring requirements for tanks?
- 63.7898 How do I demonstrate continuous compliance with the emissions limitations and work practice standards for tanks?

## CONTAINERS

- 63.7900 What emissions limitations and work practice standards must I meet for containers?
- 63.7901 How do I demonstrate initial compliance with the emissions limitations and work practice standards for containers?
- 63.7902 What are my inspection and monitoring requirements for containers?
- 63.7903 How do I demonstrate continuous compliance with the emissions limitations and work practice standards for containers?

## SURFACE IMPOUNDMENTS

- 63.7905 What emissions limitations and work practice standards must I meet for surface impoundments?
- 63.7906 How do I demonstrate initial compliance with the emissions limitations and work practice standards for surface impoundments?
- 63.7907 What are my inspection and monitoring requirements for surface impoundments?
- 63.7908 How do I demonstrate continuous compliance with the emissions limitations and work practice standards for surface impoundments?

## SEPARATORS

- 63.7910 What emissions limitations and work practice standards must I meet for separators?
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OTHER REQUIREMENTS AND INFORMATION

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- 63.8182 Am I subject to this subpart?
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EMISSION LIMITATIONS AND WORK PRACTICE STANDARDS

63.8190 What emission limitations must I meet?

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OPERATION AND MAINTENANCE REQUIREMENTS

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GENERAL COMPLIANCE REQUIREMENTS

63.8226 What are my general requirements for complying with this subpart?

INITIAL COMPLIANCE REQUIREMENTS

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NOTIFICATIONS, REPORTS, AND RECORDS

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63.8254 What reports must I submit and when?

63.8256 What records must I keep?

63.8258 In what form and how long must I keep my records?

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Subpart IIIII—National Emission Standards for Hazardous Air Pollutants for Brick and Structural Clay Products Manufacturing

WHAT THIS SUBPART COVERS

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63.8385 Am I subject to this subpart?

63.8390 What parts of my plant does this subpart cover?

63.8395 When do I have to comply with this subpart?

EMISSION LIMITATIONS

63.8405 What emission limitations must I meet?

63.8410 What are my options for meeting the emission limitations?

GENERAL COMPLIANCE REQUIREMENTS

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63.8425 What do I need to know about operation, maintenance, and monitoring plans?

TESTING AND INITIAL COMPLIANCE REQUIREMENTS

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63.8440 When must I conduct subsequent performance tests?

63.8445 How do I conduct performance tests and establish operating limits?

63.8450 What are my monitoring installation, operation, and maintenance requirements?

63.8455 How do I demonstrate initial compliance with the emission limitations?

#### CONTINUOUS COMPLIANCE REQUIREMENTS

63.8465 How do I monitor and collect data to demonstrate continuous compliance?

63.8470 How do I demonstrate continuous compliance with the emission limitations?

#### NOTIFICATIONS, REPORTS, AND RECORDS

63.8480 What notifications must I submit and when?

63.8485 What reports must I submit and when?

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63.8495 In what form and for how long must I keep my records?

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##### WHAT THIS SUBPART COVERS

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63.8535 Am I subject to this subpart?

63.8540 What parts of my plant does this subpart cover?

63.8545 When do I have to comply with this subpart?

#### EMISSION LIMITATIONS AND WORK PRACTICE STANDARDS

63.8555 What emission limitations and work practice standards must I meet?

63.8560 What are my options for meeting the emission limitations and work practice standards?

#### GENERAL COMPLIANCE REQUIREMENTS

63.8570 What are my general requirements for complying with this subpart?

63.8575 What do I need to know about operation, maintenance, and monitoring plans?

#### TESTING AND INITIAL COMPLIANCE REQUIREMENTS

63.8585 By what date must I conduct performance tests?

63.8590 When must I conduct subsequent performance tests?

63.8595 How do I conduct performance tests and establish operating limits?

63.8600 What are my monitoring installation, operation, and maintenance requirements?

63.8605 How do I demonstrate initial compliance with the emission limitations and work practice standards?

#### CONTINUOUS COMPLIANCE REQUIREMENTS

63.8615 How do I monitor and collect data to demonstrate continuous compliance?

63.8620 How do I demonstrate continuous compliance with the emission limitations and work practice standards?

#### NOTIFICATIONS, REPORTS, AND RECORDS

63.8630 What notifications must I submit and when?

63.8635 What reports must I submit and when?

63.8640 What records must I keep?

63.8645 In what form and for how long must I keep my records?

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63.8660 Who implements and enforces this subpart?

63.8665 What definitions apply to this subpart?

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TABLE 7 TO SUBPART KKKKK OF PART 63—REQUIREMENTS FOR REPORTS

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**Subpart LLLLL—National Emission Standards for Hazardous Air Pollutants: Asphalt Processing and Asphalt Roofing Manufacturing**

WHAT THIS SUBPART COVERS

- 63.8680 What is the purpose of this subpart?
- 63.8681 Am I subject to this subpart?
- 63.8682 What parts of my plant does this subpart cover?
- 63.8683 When must I comply with this subpart?

EMISSION LIMITATIONS

- 63.8684 What emission limitations must I meet?

GENERAL COMPLIANCE REQUIREMENTS

- 63.8685 What are my general requirements for complying with this subpart?

TESTING AND INITIAL COMPLIANCE REQUIREMENTS

- 63.8686 By what date must I conduct performance tests or other initial compliance demonstrations?
- 63.8687 What performance tests, design evaluations, and other procedures must I use?
- 63.8688 What are my monitoring installation, operation, and maintenance requirements?
- 63.8689 How do I demonstrate initial compliance with the emission limitations?

CONTINUOUS COMPLIANCE REQUIREMENTS

- 63.8690 How do I monitor and collect data to demonstrate continuous compliance?
- 63.8691 How do I demonstrate continuous compliance with the operating limits?

NOTIFICATIONS, REPORTS, AND RECORDS

- 63.8692 What notifications must I submit and when?
- 63.8693 What reports must I submit and when?
- 63.8694 What records must I keep?
- 63.8695 In what form and how long must I keep my records?

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- 63.8696 What parts of the General Provisions apply to me?
- 63.8697 Who implements and enforces this subpart?

- 63.8698 What definitions apply to this subpart?

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TABLE 6 TO SUBPART LLLLL OF PART 63—REQUIREMENTS FOR REPORTS

TABLE 7 TO SUBPART LLLLL OF PART 63—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART LLLLL

**Subpart MMMMM—National Emission Standards for Hazardous Air Pollutants: Flexible Polyurethane Foam Fabrication Operations**

WHAT THIS SUBPART COVERS

- 63.8780 What is the purpose of this subpart?
- 63.8782 Am I subject to this subpart?
- 63.8784 What parts of my plant does this subpart cover?
- 63.8786 When do I have to comply with this subpart?

EMISSION LIMITATIONS

- 63.8790 What emission limitations must I meet?

GENERAL COMPLIANCE REQUIREMENTS

- 63.8794 What are my general requirements for complying with this subpart?

TESTING AND INITIAL COMPLIANCE REQUIREMENTS

- 63.8798 By what date must I conduct performance tests or other initial compliance demonstrations?

- 63.8800 What performance tests and other procedures must I use to demonstrate compliance with the emission limit for flame lamination?

- 63.8802 What methods must I use to demonstrate compliance with the emission limitation for loop slitter adhesive use?

- 63.8806 How do I demonstrate initial compliance with the emission limitations?

CONTINUOUS COMPLIANCE REQUIREMENTS

- 63.8810 How do I monitor and collect data to demonstrate continuous compliance?

- 63.8812 How do I demonstrate continuous compliance with the emission limitations?

NOTIFICATIONS, REPORTS, AND RECORDS

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- 63.8822 In what form and how long must I keep my records?

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- 63.8826 What parts of the General Provisions apply to me?
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- TABLE 1 TO SUBPART MMMMM OF PART 63—EMISSION LIMITS
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- TABLE 7 TO SUBPART MMMMM OF PART 63—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART MMMMM

AUTHORITY: 42 U.S.C. 7401 *et seq.*

SOURCE: 57 FR 51992, Dec. 29, 1992, unless otherwise noted.

**Subpart ZZZZ—National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines**

SOURCE: 69 FR 33506, June 15, 2004, unless otherwise noted.

WHAT THIS SUBPART COVERS

**§ 63.6580 What is the purpose of subpart ZZZZ?**

Subpart ZZZZ establishes national emission limitations and operating limitations for hazardous air pollutants (HAP) emitted from stationary reciprocating internal combustion engines (RICE) located at major and area sources of HAP emissions. This subpart

also establishes requirements to demonstrate initial and continuous compliance with the emission limitations and operating limitations.

[73 FR 3603, Jan. 18, 2008]

**§ 63.6585 Am I subject to this subpart?**

You are subject to this subpart if you own or operate a stationary RICE at a major or area source of HAP emissions, except if the stationary RICE is being tested at a stationary RICE test cell/stand.

(a) A stationary RICE is any internal combustion engine which uses reciprocating motion to convert heat energy into mechanical work and which is not mobile. Stationary RICE differ from mobile RICE in that a stationary RICE is not a non-road engine as defined at 40 CFR 1068.30, and is not used to propel a motor vehicle or a vehicle used solely for competition.

(b) A major source of HAP emissions is a plant site that emits or has the potential to emit any single HAP at a rate of 10 tons (9.07 megagrams) or more per year or any combination of HAP at a rate of 25 tons (22.68 megagrams) or more per year, except that for oil and gas production facilities, a major source of HAP emissions is determined for each surface site.

(c) An area source of HAP emissions is a source that is not a major source.

(d) If you are an owner or operator of an area source subject to this subpart, your status as an entity subject to a standard or other requirements under this subpart does not subject you to the obligation to obtain a permit under 40 CFR part 70 or 71, provided you are not required to obtain a permit under 40 CFR 70.3(a) or 40 CFR 71.3(a) for a reason other than your status as an area source under this subpart. Notwithstanding the previous sentence, you must continue to comply with the provisions of this subpart as applicable.

(e) If you are an owner or operator of a stationary RICE used for national security purposes, you may be eligible to request an exemption from the requirements of this subpart as described in 40 CFR part 1068, subpart C.

[69 FR 33506, June 15, 2004, as amended at 73 FR 3603, Jan. 18, 2008]

**§ 63.6590 What parts of my plant does this subpart cover?**

This subpart applies to each affected source.

(a) *Affected source.* An affected source is any existing, new, or reconstructed stationary RICE located at a major or area source of HAP emissions, excluding stationary RICE being tested at a stationary RICE test cell/stand.

(1) *Existing stationary RICE.*

(i) For stationary RICE with a site rating of more than 500 brake horsepower (HP) located at a major source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before December 19, 2002.

(ii) For stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before June 12, 2006.

(iii) For stationary RICE located at an area source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before June 12, 2006.

(iv) A change in ownership of an existing stationary RICE does not make that stationary RICE a new or reconstructed stationary RICE.

(2) *New stationary RICE.* (i) A stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions is new if you commenced construction of the stationary RICE on or after December 19, 2002.

(ii) A stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions is new if you commenced construction of the stationary RICE on or after June 12, 2006.

(iii) A stationary RICE located at an area source of HAP emissions is new if you commenced construction of the stationary RICE on or after June 12, 2006.

(3) *Reconstructed stationary RICE.* (1) A stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions is reconstructed if you meet the definition of reconstruction in § 63.2 and recon-

struction is commenced on or after December 19, 2002.

(ii) A stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions is reconstructed if you meet the definition of reconstruction in § 63.2 and reconstruction is commenced on or after June 12, 2006.

(iii) A stationary RICE located at an area source of HAP emissions is reconstructed if you meet the definition of reconstruction in § 63.2 and reconstruction is commenced on or after June 12, 2006.

(b) *Stationary RICE subject to limited requirements.* (1) An affected source which meets either of the criteria in paragraphs (b)(1)(i) through (ii) of this section does not have to meet the requirements of this subpart and of subpart A of this part except for the initial notification requirements of § 63.6645(f).

(i) The stationary RICE is a new or reconstructed emergency stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions.

(ii) The stationary RICE is a new or reconstructed limited use stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions.

(2) A new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions which combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis must meet the initial notification requirements of § 63.6645(h) and the requirements of §§ 63.6625(c), 63.6650(g), and 63.6655(c). These stationary RICE do not have to meet the emission limitations and operating limitations of this subpart.

(3) A stationary RICE which is an existing spark ignition 4 stroke rich burn (4SRB) stationary RICE located at an area source of HAP emissions; an existing spark ignition 4SRB stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions; an existing spark ignition 2 stroke lean burn (2SLB) stationary RICE; an existing spark ignition 4 stroke lean burn (4SLB) stationary RICE; an existing

compression ignition emergency stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions; an existing spark ignition emergency or limited use stationary RICE; an existing limited use stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions; an existing stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis; or an existing stationary residential, commercial, or institutional emergency stationary RICE located at an area source of HAP emissions, does not have to meet the requirements of this subpart and of subpart A of this part. No initial notification is necessary.

(c) *Stationary RICE subject to Regulations under 40 CFR Part 60.* An affected source that is a new or reconstructed stationary RICE located at an area source, or is a new or reconstructed stationary RICE located at a major source of HAP emissions and is a spark ignition 2 stroke lean burn (2SLB) stationary RICE with a site rating of less than 500 brake HP, a spark ignition 4 stroke lean burn (4SLB) stationary RICE with a site rating of less than 250 brake HP, or a 4 stroke rich burn (4SRB) stationary RICE with a site rating of less than or equal to 500 brake HP, a stationary RICE with a site rating of less than or equal to 500 brake HP which combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, an emergency or limited use stationary RICE with a site rating of less than or equal to 500 brake HP, or a compression ignition (CI) stationary RICE with a site rating of less than or equal to 500 brake HP, must meet the requirements of this part by meeting the requirements of 40 CFR part 60 subpart IIII, for compression ignition engines or 40 CFR part 60 subpart JJJJ, for spark ignition engines. No further requirements apply for such engines under this part.

[69 FR 33506, June 15, 2004, as amended at 73 FR 3604, Jan. 18, 2008; 75 FR 9674, Mar. 3, 2010; 75 FR 37733, June 30, 2010]

**§ 63.6595 When do I have to comply with this subpart?**

(a) *Affected sources.* (1) If you have an existing stationary RICE, excluding existing non-emergency CI stationary RICE, with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the applicable emission limitations and operating limitations no later than June 15, 2007. If you have an existing non-emergency CI stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, an existing stationary CI RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, or an existing stationary CI RICE located at an area source of HAP emissions, you must comply with the applicable emission limitations and operating limitations no later than May 3, 2013.

(2) If you start up your new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions before August 16, 2004, you must comply with the applicable emission limitations and operating limitations in this subpart no later than August 16, 2004.

(3) If you start up your new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions after August 16, 2004, you must comply with the applicable emission limitations and operating limitations in this subpart upon startup of your affected source.

(4) If you start up your new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions before January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart no later than January 18, 2008.

(5) If you start up your new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions after January 18, 2008, you

must comply with the applicable emission limitations and operating limitations in this subpart upon startup of your affected source.

(6) If you start up your new or reconstructed stationary RICE located at an area source of HAP emissions before January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart no later than January 18, 2008.

(7) If you start up your new or reconstructed stationary RICE located at an area source of HAP emissions after January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart upon startup of your affected source.

(b) *Area sources that become major sources.* If you have an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP, the compliance dates in paragraphs (b)(1) and (2) of this section apply to you.

(1) Any stationary RICE for which construction or reconstruction is commenced after the date when your area source becomes a major source of HAP must be in compliance with this subpart upon startup of your affected source.

(2) Any stationary RICE for which construction or reconstruction is commenced before your area source becomes a major source of HAP must be in compliance with the provisions of this subpart that are applicable to RICE located at major sources within 3 years after your area source becomes a major source of HAP.

(c) If you own or operate an affected source, you must meet the applicable notification requirements in §63.6645 and in 40 CFR part 63, subpart A.

[69 FR 33506, June 15, 2004, as amended at 73 FR 3604, Jan. 18, 2008; 75 FR 9675, Mar. 3, 2010]

#### EMISSION AND OPERATING LIMITATIONS

**§ 63.6600** What emission limitations and operating limitations must I meet if I own or operate a stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions?

Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs

using the testing requirements and procedures in §63.6620 and Table 4 to this subpart.

(a) If you own or operate an existing, new, or reconstructed spark ignition 4SRB stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations in Table 1a to this subpart and the operating limitations in Table 1b to this subpart which apply to you.

(b) If you own or operate a new or reconstructed 2SLB stationary RICE with a site rating of more than 500 brake HP located at major source of HAP emissions, a new or reconstructed 4SLB stationary RICE with a site rating of more than 500 brake HP located at major source of HAP emissions, or a new or reconstructed CI stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations in Table 2a to this subpart and the operating limitations in Table 2b to this subpart which apply to you.

(c) If you own or operate any of the following stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the emission limitations in Tables 1a, 2a, 2c, and 2d to this subpart or operating limitations in Tables 1b and 2b to this subpart: an existing 2SLB stationary RICE; an existing 4SLB stationary RICE; a stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis; an emergency stationary RICE; or a limited use stationary RICE.

(d) If you own or operate an existing non-emergency stationary CI RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations in Table 2c to this subpart and the operating limitations in Table 2b to this subpart which apply to you.

[73 FR 3605, Jan. 18, 2008, as amended at 75 FR 9675, Mar. 3, 2010]

**§ 63.6601** What emission limitations must I meet if I own or operate a 4SLB stationary RICE with a site rating of greater than or equal to 250 brake HP and less than 500 brake HP located at a major source of HAP emissions?

Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs using the testing requirements and procedures in § 63.6620 and Table 4 to this subpart. If you own or operate a new or reconstructed 4SLB stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at major source of HAP emissions manufactured on or after January 1, 2008, you must comply with the emission limitations in Table 2a to this subpart and the operating limitations in Table 2b to this subpart which apply to you.

[73 FR 3605, Jan. 18, 2008, as amended at 75 FR 9675, Mar. 3, 2010]

**§ 63.6602** What emission limitations must I meet if I own or operate an existing stationary CI RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions?

If you own or operate an existing stationary CI RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations in Table 2c to this subpart which apply to you. Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs using the testing requirements and procedures in § 63.6620 and Table 4 to this subpart.

[75 FR 9675, Mar. 3, 2010]

**§ 63.6603** What emission limitations and operating limitations must I meet if I own or operate an existing stationary CI RICE located at an area source of HAP emissions?

Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs using the testing requirements and

procedures in § 63.6620 and Table 4 to this subpart.

(a) If you own or operate an existing stationary CI RICE located at an area source of HAP emissions, you must comply with the requirements in Table 2d to this subpart and the operating limitations in Table 2b to this subpart which apply to you.

(b) If you own or operate an existing stationary non-emergency CI RICE greater than 300 HP located at area sources in areas of Alaska not accessible by the Federal Aid Highway System (FAHS) you do not have to meet the numerical CO emission limitations specified in Table 2d to this subpart. Existing stationary non-emergency CI RICE greater than 300 HP located at area sources in areas of Alaska not accessible by the FAHS must meet the management practices that are shown for stationary non-emergency CI RICE less than or equal to 300 HP in Table 2d to this subpart.

[75 FR 9675, Mar. 3, 2010]

**§ 63.6604** What fuel requirements must I meet if I own or operate an existing stationary CI RICE?

If you own or operate an existing non-emergency CI stationary RICE with a site rating of more than 300 brake HP with a displacement of less than 30 liters per cylinder that uses diesel fuel, you must use diesel fuel that meets the requirements in 40 CFR 80.510(b) for nonroad diesel fuel. Existing non-emergency CI stationary RICE located in Guam, American Samoa, the Commonwealth of the Northern Mariana Islands, or at area sources in areas of Alaska not accessible by the FAHS are exempt from the requirements of this section.

[75 FR 9675, Mar. 3, 2010]

GENERAL COMPLIANCE REQUIREMENTS

**§ 63.6605** What are my general requirements for complying with this subpart?

(a) You must be in compliance with the emission limitations and operating limitations in this subpart that apply to you at all times.

(b) At all times you must operate and maintain any affected source, including associated air pollution control

equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. The general duty to minimize emissions does not require you to make any further efforts to reduce emissions if levels required by this standard have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.

[75 FR 9675, Mar. 3, 2010]

**TESTING AND INITIAL COMPLIANCE  
REQUIREMENTS**

**§ 63.6610** By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate a stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions?

If you own or operate a stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions you are subject to the requirements of this section.

(a) You must conduct the initial performance test or other initial compliance demonstrations in Table 4 to this subpart that apply to you within 180 days after the compliance date that is specified for your stationary RICE in § 63.6595 and according to the provisions in § 63.7(a)(2).

(b) If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004 and own or operate stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must demonstrate initial compliance with either the proposed emission limitations or the promulgated emission limitations no later than February 10, 2005 or no later than 180 days after startup of the source, whichever is later, according to § 63.7(a)(2)(ix).

(c) If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004 and own or operate stationary RICE with a site rating of more than 500 brake HP located at a

major source of HAP emissions, and you chose to comply with the proposed emission limitations when demonstrating initial compliance, you must conduct a second performance test to demonstrate compliance with the promulgated emission limitations by December 13, 2007 or after startup of the source, whichever is later, according to § 63.7(a)(2)(ix).

(d) An owner or operator is not required to conduct an initial performance test on units for which a performance test has been previously conducted, but the test must meet all of the conditions described in paragraphs (d)(1) through (5) of this section.

(1) The test must have been conducted using the same methods specified in this subpart, and these methods must have been followed correctly.

(2) The test must not be older than 2 years.

(3) The test must be reviewed and accepted by the Administrator.

(4) Either no process or equipment changes must have been made since the test was performed, or the owner or operator must be able to demonstrate that the results of the performance test, with or without adjustments, reliably demonstrate compliance despite process or equipment changes.

(5) The test must be conducted at any load condition within plus or minus 10 percent of 100 percent load.

[69 FR 33506, June 15, 2004, as amended at 73 FR 3606, Jan. 18, 2008]

**§ 63.6611** By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate a 4SLB SI stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at a major source of HAP emissions?

If you own or operate a new or reconstructed 4SLB stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at a major source of HAP emissions, you must conduct an initial performance test within 240 days after the compliance date that is specified for your stationary RICE in § 63.6595



§ 63.6612

and according to the provisions specified in Table 4 to this subpart, as appropriate.

[73 FR 3605, Jan. 18, 2008]

**§ 63.6612 By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate an existing stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing stationary RICE located at an area source of HAP emissions?**

If you own or operate an existing CI stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing stationary CI RICE located at an area source of HAP emissions you are subject to the requirements of this section.

(a) You must conduct any initial performance test or other initial compliance demonstration according to Tables 4 and 5 to this subpart that apply to you within 180 days after the compliance date that is specified for your stationary RICE in § 63.6595 and according to the provisions in § 63.7(a)(2).

(b) An owner or operator is not required to conduct an initial performance test on a unit for which a performance test has been previously conducted, but the test must meet all of the conditions described in paragraphs (b)(1) through (4) of this section.

(1) The test must have been conducted using the same methods specified in this subpart, and these methods must have been followed correctly.

(2) The test must not be older than 2 years.

(3) The test must be reviewed and accepted by the Administrator.

(4) Either no process or equipment changes must have been made since the test was performed, or the owner or operator must be able to demonstrate that the results of the performance test, with or without adjustments, reliably demonstrate compliance despite process or equipment changes.

[75 FR 9676, Mar. 3, 2010]

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**§ 63.6615 When must I conduct subsequent performance tests?**

If you must comply with the emission limitations and operating limitations, you must conduct subsequent performance tests as specified in Table 3 of this subpart.

**§ 63.6620 What performance tests and other procedures must I use?**

(a) You must conduct each performance test in Tables 3 and 4 of this subpart that applies to you.

(b) Each performance test must be conducted according to the requirements that this subpart specifies in Table 4 to this subpart. If you own or operate a non-operational stationary RICE that is subject to performance testing, you do not need to start up the engine solely to conduct the performance test. Owners and operators of a non-operational engine can conduct the performance test when the engine is started up again.

(c) [Reserved]

(d) You must conduct three separate test runs for each performance test required in this section, as specified in § 63.7(e)(3). Each test run must last at least 1 hour.

(e)(1) You must use Equation 1 of this section to determine compliance with the percent reduction requirement:

$$\frac{C_i - C_o}{C_i} \times 100 = R \quad (\text{Eq. 1})$$

Where:

$C_i$  = concentration of CO or formaldehyde at the control device inlet,

$C_o$  = concentration of CO or formaldehyde at the control device outlet, and

R = percent reduction of CO or formaldehyde emissions.

(2) You must normalize the carbon monoxide (CO) or formaldehyde concentrations at the inlet and outlet of the control device to a dry basis and to 15 percent oxygen, or an equivalent percent carbon dioxide (CO<sub>2</sub>). If pollutant concentrations are to be corrected to 15 percent oxygen and CO<sub>2</sub> concentration is measured in lieu of oxygen concentration measurement, a CO<sub>2</sub> correction factor is needed. Calculate the CO<sub>2</sub> correction factor as described in paragraphs (e)(2)(i) through (iii) of this section.

(i) Calculate the fuel-specific  $F_o$  value for the fuel burned during the test using values obtained from Method 19, section 5.2, and the following equation:

$$F_o = \frac{0.209 F_d}{F_c} \quad (\text{Eq. 2})$$

Where:

$F_o$  = Fuel factor based on the ratio of oxygen volume to the ultimate  $\text{CO}_2$  volume produced by the fuel at zero percent excess air.

0.209 = Fraction of air that is oxygen, percent/100.

$F_d$  = Ratio of the volume of dry effluent gas to the gross calorific value of the fuel from Method 19,  $\text{dsm}^3/\text{J}$  ( $\text{dscf}/10^6 \text{ Btu}$ ).

$F_c$  = Ratio of the volume of  $\text{CO}_2$  produced to the gross calorific value of the fuel from Method 19,  $\text{dsm}^3/\text{J}$  ( $\text{dscf}/10^6 \text{ Btu}$ ).

(ii) Calculate the  $\text{CO}_2$  correction factor for correcting measurement data to 15 percent oxygen, as follows:

$$X_{\text{CO}_2} = \frac{5.9}{F_o} \quad (\text{Eq. 3})$$

Where:

$X_{\text{CO}_2}$  =  $\text{CO}_2$  correction factor, percent.

5.9 = 20.9-percent  $\text{O}_2$  - 15 percent  $\text{O}_2$ , the defined  $\text{O}_2$  correction value, percent.

(iii) Calculate the  $\text{NO}_x$  and  $\text{SO}_2$  gas concentrations adjusted to 15 percent  $\text{O}_2$  using  $\text{CO}_2$  as follows:

$$C_{\text{adj}} = C_d \frac{X_{\text{CO}_2}}{\% \text{CO}_2} \quad (\text{Eq. 4})$$

Where:

$\% \text{CO}_2$  = Measured  $\text{CO}_2$  concentration measured, dry basis, percent.

(f) If you comply with the emission limitation to reduce CO and you are not using an oxidation catalyst, if you comply with the emission limitation to reduce formaldehyde and you are not using NSCR, or if you comply with the emission limitation to limit the concentration of formaldehyde in the stationary RICE exhaust and you are not using an oxidation catalyst or NSCR, you must petition the Administrator for operating limitations to be established during the initial performance test and continuously monitored thereafter; or for approval of no operating limitations. You must not conduct the initial performance test until after the

petition has been approved by the Administrator.

(g) If you petition the Administrator for approval of operating limitations, your petition must include the information described in paragraphs (g)(1) through (5) of this section.

(1) Identification of the specific parameters you propose to use as operating limitations;

(2) A discussion of the relationship between these parameters and HAP emissions, identifying how HAP emissions change with changes in these parameters, and how limitations on these parameters will serve to limit HAP emissions;

(3) A discussion of how you will establish the upper and/or lower values for these parameters which will establish the limits on these parameters in the operating limitations;

(4) A discussion identifying the methods you will use to measure and the instruments you will use to monitor these parameters, as well as the relative accuracy and precision of these methods and instruments; and

(5) A discussion identifying the frequency and methods for recalibrating the instruments you will use for monitoring these parameters.

(h) If you petition the Administrator for approval of no operating limitations, your petition must include the information described in paragraphs (h)(1) through (7) of this section.

(1) Identification of the parameters associated with operation of the stationary RICE and any emission control device which could change intentionally (*e.g.*, operator adjustment, automatic controller adjustment, etc.) or unintentionally (*e.g.*, wear and tear, error, etc.) on a routine basis or over time;

(2) A discussion of the relationship, if any, between changes in the parameters and changes in HAP emissions;

(3) For the parameters which could change in such a way as to increase HAP emissions, a discussion of whether establishing limitations on the parameters would serve to limit HAP emissions;

(4) For the parameters which could change in such a way as to increase HAP emissions, a discussion of how you could establish upper and/or lower

values for the parameters which would establish limits on the parameters in operating limitations;

(5) For the parameters, a discussion identifying the methods you could use to measure them and the instruments you could use to monitor them, as well as the relative accuracy and precision of the methods and instruments;

(6) For the parameters, a discussion identifying the frequency and methods for recalibrating the instruments you could use to monitor them; and

(7) A discussion of why, from your point of view, it is infeasible or unreasonable to adopt the parameters as operating limitations.

(i) The engine percent load during a performance test must be determined by documenting the calculations, assumptions, and measurement devices used to measure or estimate the percent load in a specific application. A written report of the average percent load determination must be included in the notification of compliance status. The following information must be included in the written report: the engine model number, the engine manufacturer, the year of purchase, the manufacturer's site-rated brake horsepower, the ambient temperature, pressure, and humidity during the performance test, and all assumptions that were made to estimate or calculate percent load during the performance test must be clearly explained. If measurement devices such as flow meters, kilowatt meters, beta analyzers, stain gauges, etc. are used, the model number of the measurement device, and an estimate of its accuracy in percentage of true value must be provided.

[69 FR 33506, June 15, 2004, as amended at 75 FR 9676, Mar. 3, 2010]

**§ 63.6625 What are my monitoring, installation, collection, operation, and maintenance requirements?**

(a) If you elect to install a CEMS as specified in Table 5 of this subpart, you must install, operate, and maintain a CEMS to monitor CO and either oxygen or CO<sub>2</sub> at both the inlet and the outlet of the control device according to the requirements in paragraphs (a)(1) through (4) of this section.

(1) Each CEMS must be installed, operated, and maintained according to

the applicable performance specifications of 40 CFR part 60, appendix B.

(2) You must conduct an initial performance evaluation and an annual relative accuracy test audit (RATA) of each CEMS according to the requirements in § 63.8 and according to the applicable performance specifications of 40 CFR part 60, appendix B as well as daily and periodic data quality checks in accordance with 40 CFR part 60, appendix F, procedure 1.

(3) As specified in § 63.8(c)(4)(ii), each CEMS must complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each successive 15-minute period. You must have at least two data points, with each representing a different 15-minute period, to have a valid hour of data.

(4) The CEMS data must be reduced as specified in § 63.8(g)(2) and recorded in parts per million or parts per billion (as appropriate for the applicable limitation) at 15 percent oxygen or the equivalent CO<sub>2</sub> concentration.

(b) If you are required to install a continuous parameter monitoring system (CPMS) as specified in Table 5 of this subpart, you must install, operate, and maintain each CPMS according to the requirements in § 63.8.

(c) If you are operating a new or reconstructed stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, you must monitor and record your fuel usage daily with separate fuel meters to measure the volumetric flow rate of each fuel. In addition, you must operate your stationary RICE in a manner which reasonably minimizes HAP emissions.

(d) If you are operating a new or reconstructed emergency 4SLB stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at a major source of HAP emissions, you must install a non-resettable hour meter prior to the startup of the engine.

(e) If you own or operate an existing stationary RICE with a site rating of less than 100 brake HP located at a major source of HAP emissions, an existing stationary emergency RICE, or an existing stationary RICE located at

an area source of HAP emissions not subject to any numerical emission standards shown in Table 2d to this subpart, you must operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.

(f) If you own or operate an existing emergency stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing emergency stationary RICE located at an area source of HAP emissions, you must install a non-resettable hour meter if one is not already installed.

(g) If you own or operate an existing non-emergency CI engine greater than or equal to 300 HP that is not equipped with a closed crankcase ventilation system, you must comply with either paragraph (g)(1) or paragraph (g)(2) of this section. Owners and operators must follow the manufacturer's specified maintenance requirements for operating and maintaining the open or closed crankcase ventilation systems and replacing the crankcase filters, or can request the Administrator to approve different maintenance requirements that are as protective as manufacturer requirements. Existing CI engines located at area sources in areas of Alaska not accessible by the FAHS do not have to meet the requirements of paragraph (g) in this section.

(1) Install a closed crankcase ventilation system that prevents crankcase emissions from being emitted to the atmosphere, or

(2) Install an open crankcase filtration emission control system that reduces emissions from the crankcase by filtering the exhaust stream to remove oil mist, particulates, and metals.

(h) If you operate a new or existing stationary engine, you must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after

which time the emission standards applicable to all times other than startup in Tables 1a, 2a, 2c, and 2d to this subpart apply.

(i) If you own or operate a stationary engine that is subject to the work, operation or management practices in items 1, 2, or 4 of Table 2c to this subpart or in items 1 or 4 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil before continuing to use the engine. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.

[69 FR 33506, June 15, 2004, as amended at 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010]

**§ 63.6630 How do I demonstrate initial compliance with the emission limitations and operating limitations?**

(a) You must demonstrate initial compliance with each emission and operating limitation that applies to you according to Table 5 of this subpart.

(b) During the initial performance test, you must establish each operating limitation in Tables 1b and 2b of this subpart that applies to you.

(c) You must submit the Notification of Compliance Status containing the

results of the initial compliance demonstration according to the requirements in § 63.6645.

#### CONTINUOUS COMPLIANCE REQUIREMENTS

##### § 63.6635 How do I monitor and collect data to demonstrate continuous compliance?

(a) If you must comply with emission and operating limitations, you must monitor and collect data according to this section.

(b) Except for monitor malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), you must monitor continuously at all times that the stationary RICE is operating.

(c) You may not use data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities in data averages and calculations used to report emission or operating levels. You must, however, use all the valid data collected during all other periods.

##### § 63.6640 How do I demonstrate continuous compliance with the emission limitations and operating limitations?

(a) You must demonstrate continuous compliance with each emission limitation and operating limitation in Tables 1a and 1b, Tables 2a and 2b, Table 2c, and Table 2d to this subpart that apply to you according to methods specified in Table 6 to this subpart.

(b) You must report each instance in which you did not meet each emission limitation or operating limitation in Tables 1a and 1b, Tables 2a and 2b, Table 2c, and Table 2d to this subpart that apply to you. These instances are deviations from the emission and operating limitations in this subpart. These deviations must be reported according to the requirements in § 63.6650. If you change your catalyst, you must reestablish the values of the operating parameters measured during the initial performance test. When you reestablish the values of your operating parameters, you must also conduct a performance test to demonstrate that you are meeting the required emission lim-

itation applicable to your stationary RICE.

(c) [Reserved]

(d) For new, reconstructed, and rebuilt stationary RICE, deviations from the emission or operating limitations that occur during the first 200 hours of operation from engine startup (engine burn-in period) are not violations. Rebuilt stationary RICE means a stationary RICE that has been rebuilt as that term is defined in 40 CFR 94.11(a).

(e) You must also report each instance in which you did not meet the requirements in Table 8 to this subpart that apply to you. If you own or operate a new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions (except new or reconstructed 4SLB engines greater than or equal to 250 and less than or equal to 500 brake HP), a new or reconstructed stationary RICE located at an area source of HAP emissions, or any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in Table 8 to this subpart: An existing 2SLB stationary RICE, an existing 4SLB stationary RICE, an existing emergency stationary RICE, an existing limited use stationary RICE, or an existing stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis. If you own or operate any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in Table 8 to this subpart, except for the initial notification requirements: a new or reconstructed stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, a new or reconstructed emergency stationary RICE, or a new or reconstructed limited use stationary RICE.

(f) If you own or operate an existing emergency stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, a new emergency stationary RICE with a site rating of more than

500 brake HP located at a major source of HAP emissions that was installed on or after June 12, 2006, or an existing emergency stationary RICE located at an area source of HAP emissions, you must operate the engine according to the conditions described in paragraphs (f)(1) through (4) of this section.

(1) For owners and operators of emergency engines, any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as permitted in this section, is prohibited.

(2) There is no time limit on the use of emergency stationary RICE in emergency situations.

(3) You may operate your emergency stationary RICE for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by Federal, State or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of such units is limited to 100 hours per year. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency RICE beyond 100 hours per year.

(4) You may operate your emergency stationary RICE up to 50 hours per year in non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for non-emergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity; except that owners and operators may operate the emergency engine for a maximum of 15 hours per year as part of a demand response program if the regional transmission organization or equivalent balancing authority and transmission operator has determined there are emergency conditions that could lead to a potential electrical blackout,

such as unusually low frequency, equipment overload, capacity or energy deficiency, or unacceptable voltage level. The engine may not be operated for more than 30 minutes prior to the time when the emergency condition is expected to occur, and the engine operation must be terminated immediately after the facility is notified that the emergency condition is no longer imminent. The 15 hours per year of demand response operation are counted as part of the 50 hours of operation per year provided for non-emergency situations. The supply of emergency power to another entity or entities pursuant to financial arrangement is not limited by this paragraph (f)(4), as long as the power provided by the financial arrangement is limited to emergency power.

[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010]

#### NOTIFICATIONS, REPORTS, AND RECORDS

##### § 63.6645 What notifications must I submit and when?

(a) You must submit all of the notifications in §§ 63.7(b) and (c), 63.8(e), (f)(4) and (f)(6), 63.9(b) through (e), and (g) and (h) that apply to you by the dates specified if you own or operate any of the following:

(1) An existing stationary CI RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions.

(2) An existing stationary CI RICE located at an area source of HAP emissions.

(3) A stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions.

(4) A new or reconstructed 4SLB stationary RICE with a site rating of greater than or equal to 250 HP located at a major source of HAP emissions.

(5) This requirement does not apply if you own or operate an existing stationary CI RICE less than 100 HP, an existing stationary emergency CI RICE, or an existing stationary CI RICE that is not subject to any numerical emission standards.

(b) As specified in § 63.9(b)(2), if you start up your stationary RICE with a site rating of more than 500 brake HP

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located at a major source of HAP emissions before the effective date of this subpart, you must submit an Initial Notification not later than December 13, 2004.

(c) If you start up your new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions on or after August 16, 2004, you must submit an Initial Notification not later than 120 days after you become subject to this subpart.

(d) As specified in § 63.9(b)(2), if you start up your stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions before the effective date of this subpart and you are required to submit an initial notification, you must submit an Initial Notification not later than July 16, 2008.

(e) If you start up your new or reconstructed stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions on or after March 18, 2008 and you are required to submit an initial notification, you must submit an Initial Notification not later than 120 days after you become subject to this subpart.

(f) If you are required to submit an Initial Notification but are otherwise not affected by the requirements of this subpart, in accordance with § 63.6590(b), your notification should include the information in § 63.9(b)(2)(i) through (v), and a statement that your stationary RICE has no additional requirements and explain the basis of the exclusion (for example, that it operates exclusively as an emergency stationary RICE if it has a site rating of more than 500 brake HP located at a major source of HAP emissions).

(g) If you are required to conduct a performance test, you must submit a Notification of Intent to conduct a performance test at least 60 days before the performance test is scheduled to begin as required in § 63.7(b)(1).

(h) If you are required to conduct a performance test or other initial compliance demonstration as specified in Tables 4 and 5 to this subpart, you must submit a Notification of Compliance Status according to § 63.9(h)(2)(ii).

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(1) For each initial compliance demonstration required in Table 5 to this subpart that does not include a performance test, you must submit the Notification of Compliance Status before the close of business on the 30th day following the completion of the initial compliance demonstration.

(2) For each initial compliance demonstration required in Table 5 to this subpart that includes a performance test conducted according to the requirements in Table 3 to this subpart, you must submit the Notification of Compliance Status, including the performance test results, before the close of business on the 60th day following the completion of the performance test according to § 63.10(d)(2).

[73 FR 3606, Jan. 18, 2008, as amended at 75 FR 9677, Mar. 3, 2010]

**§ 63.6650 What reports must I submit and when?**

(a) You must submit each report in Table 7 of this subpart that applies to you.

(b) Unless the Administrator has approved a different schedule for submission of reports under § 63.10(a), you must submit each report by the date in Table 7 of this subpart and according to the requirements in paragraphs (b)(1) through (b)(9) of this section.

(1) For semiannual Compliance reports, the first Compliance report must cover the period beginning on the compliance date that is specified for your affected source in § 63.6595 and ending on June 30 or December 31, whichever date is the first date following the end of the first calendar half after the compliance date that is specified for your source in § 63.6595.

(2) For semiannual Compliance reports, the first Compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date follows the end of the first calendar half after the compliance date that is specified for your affected source in § 63.6595.

(3) For semiannual Compliance reports, each subsequent Compliance report must cover the semiannual reporting period from January 1 through June 30 or the semiannual reporting period from July 1 through December 31.

(4) For semiannual Compliance reports, each subsequent Compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date is the first date following the end of the semiannual reporting period.

(5) For each stationary RICE that is subject to permitting regulations pursuant to 40 CFR part 70 or 71, and if the permitting authority has established dates for submitting semiannual reports pursuant to 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A), you may submit the first and subsequent Compliance reports according to the dates the permitting authority has established instead of according to the dates in paragraphs (b)(1) through (b)(4) of this section.

(6) For annual Compliance reports, the first Compliance report must cover the period beginning on the compliance date that is specified for your affected source in §63.6595 and ending on December 31.

(7) For annual Compliance reports, the first Compliance report must be postmarked or delivered no later than January 31 following the end of the first calendar year after the compliance date that is specified for your affected source in §63.6595.

(8) For annual Compliance reports, each subsequent Compliance report must cover the annual reporting period from January 1 through December 31.

(9) For annual Compliance reports, each subsequent Compliance report must be postmarked or delivered no later than January 31.

(c) The Compliance report must contain the information in paragraphs (c)(1) through (6) of this section.

(1) Company name and address.

(2) Statement by a responsible official, with that official's name, title, and signature, certifying the accuracy of the content of the report.

(3) Date of report and beginning and ending dates of the reporting period.

(4) If you had a malfunction during the reporting period, the compliance report must include the number, duration, and a brief description for each type of malfunction which occurred during the reporting period and which caused or may have caused any applicable emission limitation to be exceed-

ed. The report must also include a description of actions taken by an owner or operator during a malfunction of an affected source to minimize emissions in accordance with §63.6605(b), including actions taken to correct a malfunction.

(5) If there are no deviations from any emission or operating limitations that apply to you, a statement that there were no deviations from the emission or operating limitations during the reporting period.

(6) If there were no periods during which the continuous monitoring system (CMS), including CEMS and CPMS, was out-of-control, as specified in §63.8(c)(7), a statement that there were no periods during which the CMS was out-of-control during the reporting period.

(d) For each deviation from an emission or operating limitation that occurs for a stationary RICE where you are not using a CMS to comply with the emission or operating limitations in this subpart, the Compliance report must contain the information in paragraphs (c)(1) through (4) of this section and the information in paragraphs (d)(1) and (2) of this section.

(1) The total operating time of the stationary RICE at which the deviation occurred during the reporting period.

(2) Information on the number, duration, and cause of deviations (including unknown cause, if applicable), as applicable, and the corrective action taken.

(e) For each deviation from an emission or operating limitation occurring for a stationary RICE where you are using a CMS to comply with the emission and operating limitations in this subpart, you must include information in paragraphs (c)(1) through (4) and (e)(1) through (12) of this section.

(1) The date and time that each malfunction started and stopped.

(2) The date, time, and duration that each CMS was inoperative, except for zero (low-level) and high-level checks.

(3) The date, time, and duration that each CMS was out-of-control, including the information in §63.8(c)(8).

(4) The date and time that each deviation started and stopped, and whether each deviation occurred during a period of malfunction or during another period.



(5) A summary of the total duration of the deviation during the reporting period, and the total duration as a percent of the total source operating time during that reporting period.

(6) A breakdown of the total duration of the deviations during the reporting period into those that are due to control equipment problems, process problems, other known causes, and other unknown causes.

(7) A summary of the total duration of CMS downtime during the reporting period, and the total duration of CMS downtime as a percent of the total operating time of the stationary RICE at which the CMS downtime occurred during that reporting period.

(8) An identification of each parameter and pollutant (CO or formaldehyde) that was monitored at the stationary RICE.

(9) A brief description of the stationary RICE.

(10) A brief description of the CMS.

(11) The date of the latest CMS certification or audit.

(12) A description of any changes in CMS, processes, or controls since the last reporting period.

(f) Each affected source that has obtained a title V operating permit pursuant to 40 CFR part 70 or 71 must report all deviations as defined in this subpart in the semiannual monitoring report required by 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A). If an affected source submits a Compliance report pursuant to Table 7 of this subpart along with, or as part of, the semiannual monitoring report required by 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A), and the Compliance report includes all required information concerning deviations from any emission or operating limitation in this subpart, submission of the Compliance report shall be deemed to satisfy any obligation to report the same deviations in the semiannual monitoring report. However, submission of a Compliance report shall not otherwise affect any obligation the affected source may have to report deviations from permit requirements to the permit authority.

(g) If you are operating as a new or reconstructed stationary RICE which fires landfill gas or digester gas equivalent

to 10 percent or more of the gross heat input on an annual basis, you must submit an annual report according to Table 7 of this subpart by the date specified unless the Administrator has approved a different schedule, according to the information described in paragraphs (b)(1) through (b)(5) of this section. You must report the data specified in (g)(1) through (g)(3) of this section.

(1) Fuel flow rate of each fuel and the heating values that were used in your calculations. You must also demonstrate that the percentage of heat input provided by landfill gas or digester gas is equivalent to 10 percent or more of the total fuel consumption on an annual basis.

(2) The operating limits provided in your federally enforceable permit, and any deviations from these limits.

(3) Any problems or errors suspected with the meters.

[69 FR 33506, June 15, 2004, as amended at 75 FR 9677, Mar. 3, 2010]

**§ 63.6655 What records must I keep?**

(a) If you must comply with the emission and operating limitations, you must keep the records described in paragraphs (a)(1) through (a)(5), (b)(1) through (b)(3) and (c) of this section.

(1) A copy of each notification and report that you submitted to comply with this subpart, including all documentation supporting any Initial Notification or Notification of Compliance Status that you submitted, according to the requirement in § 63.10(b)(2)(xiv).

(2) Records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment.

(3) Records of performance tests and performance evaluations as required in § 63.10(b)(2)(viii).

(4) Records of all required maintenance performed on the air pollution control and monitoring equipment.

(5) Records of actions taken during periods of malfunction to minimize emissions in accordance with § 63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.

(b) For each CEMS or CPMS, you must keep the records listed in paragraphs (b)(1) through (3) of this section.

(1) Records described in § 63.10(b)(2)(vi) through (xi).

(2) Previous (*i.e.*, superseded) versions of the performance evaluation plan as required in § 63.8(d)(3).

(3) Requests for alternatives to the relative accuracy test for CEMS or CPMS as required in § 63.8(f)(6)(i), if applicable.

(c) If you are operating a new or reconstructed stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, you must keep the records of your daily fuel usage monitors.

(d) You must keep the records required in Table 6 of this subpart to show continuous compliance with each emission or operating limitation that applies to you.

(e) You must keep records of the maintenance conducted on the stationary RICE in order to demonstrate that you operated and maintained the stationary RICE and after-treatment control device (if any) according to your own maintenance plan if you own or operate any of the following stationary RICE;

(1) An existing stationary CI RICE with a site rating of less than 100 brake HP located at a major source of HAP emissions.

(2) An existing stationary emergency CI RICE.

(3) An existing stationary CI RICE located at an area source of HAP emissions subject to management practices as shown in Table 2d to this subpart.

(f) If you own or operate any of the stationary RICE in paragraphs (f)(1) or (2) of this section, you must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation. If the engines are used for demand response operation, the owner or operator must keep records of the notification of the emergency situation,

and the time the engine was operated as part of demand response.

(1) An existing emergency stationary CI RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions that does not meet the standards applicable to non-emergency engines.

(2) An existing emergency stationary CI RICE located at an area source of HAP emissions that does not meet the standards applicable to non-emergency engines.

[69 FR 33506, June 15, 2004, as amended at 75 FR 9678, Mar. 3, 2010]

**§ 63.6660 In what form and how long must I keep my records?**

(a) Your records must be in a form suitable and readily available for expeditious review according to § 63.10(b)(1).

(b) As specified in § 63.10(b)(1), you must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.

(c) You must keep each record readily accessible in hard copy or electronic form for at least 5 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to § 63.10(b)(1).

[69 FR 33506, June 15, 2004, as amended at 75 FR 9678, Mar. 3, 2010]

**OTHER REQUIREMENTS AND INFORMATION**

**§ 63.6665 What parts of the General Provisions apply to me?**

Table 8 to this subpart shows which parts of the General Provisions in §§ 63.1 through 63.15 apply to you. If you own or operate a new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions (except new or reconstructed 4SLB engines greater than or equal to 250 and less than or equal to 500 brake HP), a new or reconstructed stationary RICE located at an area source of HAP emissions, or any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with any of the requirements of the General Provisions specified in Table 8: An existing 2SLB stationary

RICE, an existing 4SLB stationary RICE, an existing stationary RICE that combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, an existing emergency stationary RICE, or an existing limited use stationary RICE. If you own or operate any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in the General Provisions specified in Table 8 except for the initial notification requirements: A new stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, a new emergency stationary RICE, or a new limited use stationary RICE.

[75 FR 9678, Mar. 3, 2010]

**§ 63.6670 Who implements and enforces this subpart?**

(a) This subpart is implemented and enforced by the U.S. EPA, or a delegated authority such as your State, local, or tribal agency. If the U.S. EPA Administrator has delegated authority to your State, local, or tribal agency, then that agency (as well as the U.S. EPA) has the authority to implement and enforce this subpart. You should contact your U.S. EPA Regional Office to find out whether this subpart is delegated to your State, local, or tribal agency.

(b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under 40 CFR part 63, subpart E, the authorities contained in paragraph (c) of this section are retained by the Administrator of the U.S. EPA and are not transferred to the State, local, or tribal agency.

(c) The authorities that will not be delegated to State, local, or tribal agencies are:

(1) Approval of alternatives to the non-opacity emission limitations and operating limitations in § 63.6600 under § 63.6(g).

(2) Approval of major alternatives to test methods under § 63.7(e)(2)(ii) and (f) and as defined in § 63.90.

(3) Approval of major alternatives to monitoring under § 63.8(f) and as defined in § 63.90.

(4) Approval of major alternatives to recordkeeping and reporting under § 63.10(f) and as defined in § 63.90.

(5) Approval of a performance test which was conducted prior to the effective date of the rule, as specified in § 63.6610(b).

**§ 63.6675 What definitions apply to this subpart?**

Terms used in this subpart are defined in the Clean Air Act (CAA); in 40 CFR 63.2, the General Provisions of this part; and in this section as follows:

*Area source* means any stationary source of HAP that is not a major source as defined in part 63.

*Associated equipment* as used in this subpart and as referred to in section 112(n)(4) of the CAA, means equipment associated with an oil or natural gas exploration or production well, and includes all equipment from the well bore to the point of custody transfer, except glycol dehydration units, storage vessels with potential for flash emissions, combustion turbines, and stationary RICE.

*Black start engine* means an engine whose only purpose is to start up a combustion turbine.

*CAA* means the Clean Air Act (42 U.S.C. 7401 *et seq.*, as amended by Public Law 101-549, 104 Stat. 2399).

*Compression ignition* means relating to a type of stationary internal combustion engine that is not a spark ignition engine.

*Custody transfer* means the transfer of hydrocarbon liquids or natural gas: After processing and/or treatment in the producing operations, or from storage vessels or automatic transfer facilities or other such equipment, including product loading racks, to pipelines or any other forms of transportation. For the purposes of this subpart, the point at which such liquids or natural gas enters a natural gas processing plant is a point of custody transfer.

*Deviation* means any instance in which an affected source subject to this subpart, or an owner or operator of such a source:

(1) Fails to meet any requirement or obligation established by this subpart, including but not limited to any emission limitation or operating limitation;

(2) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit; or

(3) Fails to meet any emission limitation or operating limitation in this subpart during malfunction, regardless of whether or not such failure is permitted by this subpart.

(4) Fails to satisfy the general duty to minimize emissions established by § 63.6(e)(1)(i).

*Diesel engine* means any stationary RICE in which a high boiling point liquid fuel injected into the combustion chamber ignites when the air charge has been compressed to a temperature sufficiently high for auto-ignition. This process is also known as compression ignition.

*Diesel fuel* means any liquid obtained from the distillation of petroleum with a boiling point of approximately 150 to 360 degrees Celsius. One commonly used form is fuel oil number 2. Diesel fuel also includes any non-distillate fuel with comparable physical and chemical properties (e.g. biodiesel) that is suitable for use in compression ignition engines.

*Digester gas* means any gaseous by-product of wastewater treatment typically formed through the anaerobic decomposition of organic waste materials and composed principally of methane and CO<sub>2</sub>.

*Dual-fuel engine* means any stationary RICE in which a liquid fuel (typically diesel fuel) is used for compression ignition and gaseous fuel (typically natural gas) is used as the primary fuel.

*Emergency stationary RICE* means any stationary internal combustion engine whose operation is limited to emergency situations and required testing and maintenance. Examples include stationary ICE used to produce power for critical networks or equipment (including power supplied to portions of a facility) when electric power from the local utility (or the normal power

source, if the facility runs on its own power production) is interrupted, or stationary ICE used to pump water in the case of fire or flood, etc. Stationary CI ICE used for peak shaving are not considered emergency stationary ICE. Stationary CI ICE used to supply power to an electric grid or that supply non-emergency power as part of a financial arrangement with another entity are not considered to be emergency engines, except as permitted under § 63.6640(f). Emergency stationary RICE with a site-rating of more than 500 brake HP located at a major source of HAP emissions that were installed prior to June 12, 2006, may be operated for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by the manufacturer, the vendor, or the insurance company associated with the engine. Required testing of such units should be minimized, but there is no time limit on the use of emergency stationary RICE in emergency situations and for routine testing and maintenance. Emergency stationary RICE with a site-rating of more than 500 brake HP located at a major source of HAP emissions that were installed prior to June 12, 2006, may also operate an additional 50 hours per year in non-emergency situations. All other emergency stationary RICE must comply with the requirements specified in § 63.6640(f).

*Engine startup* means the time from initial start until applied load and engine and associated equipment reaches steady state or normal operation. For stationary engine with catalytic controls, engine startup means the time from initial start until applied load and engine and associated equipment, including the catalyst, reaches steady state or normal operation.

*Four-stroke engine* means any type of engine which completes the power cycle in two crankshaft revolutions, with intake and compression strokes in the first revolution and power and exhaust strokes in the second revolution.

*Gaseous fuel* means a material used for combustion which is in the gaseous state at standard atmospheric temperature and pressure conditions.

*Gasoline* means any fuel sold in any State for use in motor vehicles and

motor vehicle engines, or nonroad or stationary engines, and commonly or commercially known or sold as gasoline.

*Glycol dehydration unit* means a device in which a liquid glycol (including, but not limited to, ethylene glycol, diethylene glycol, or triethylene glycol) absorbent directly contacts a natural gas stream and absorbs water in a contact tower or absorption column (absorber). The glycol contacts and absorbs water vapor and other gas stream constituents from the natural gas and becomes "rich" glycol. This glycol is then regenerated in the glycol dehydration unit reboiler. The "lean" glycol is then recycled.

*Hazardous air pollutants (HAP)* means any air pollutants listed in or pursuant to section 112(b) of the CAA.

*ISO standard day conditions* means 288 degrees Kelvin (15 degrees Celsius), 60 percent relative humidity and 101.3 kilopascals pressure.

*Landfill gas* means a gaseous by-product of the land application of municipal refuse typically formed through the anaerobic decomposition of waste materials and composed principally of methane and CO<sub>2</sub>.

*Lean burn engine* means any two-stroke or four-stroke spark ignited engine that does not meet the definition of a rich burn engine.

*Limited use stationary RICE* means any stationary RICE that operates less than 100 hours per year.

*Liquefied petroleum gas* means any liquefied hydrocarbon gas obtained as a by-product in petroleum refining of natural gas production.

*Liquid fuel* means any fuel in liquid form at standard temperature and pressure, including but not limited to diesel, residual/crude oil, kerosene/naphtha (jet fuel), and gasoline.

*Major Source*, as used in this subpart, shall have the same meaning as in § 63.2, except that:

(1) Emissions from any oil or gas exploration or production well (with its associated equipment (as defined in this section)) and emissions from any pipeline compressor station or pump station shall not be aggregated with emissions from other similar units, to determine whether such emission points or stations are major sources,

even when emission points are in a contiguous area or under common control;

(2) For oil and gas production facilities, emissions from processes, operations, or equipment that are not part of the same oil and gas production facility, as defined in § 63.1271 of subpart HHH of this part, shall not be aggregated;

(3) For production field facilities, only HAP emissions from glycol dehydration units, storage vessel with the potential for flash emissions, combustion turbines and reciprocating internal combustion engines shall be aggregated for a major source determination; and

(4) Emissions from processes, operations, and equipment that are not part of the same natural gas transmission and storage facility, as defined in § 63.1271 of subpart HHH of this part, shall not be aggregated.

*Malfunction* means any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner which causes, or has the potential to cause, the emission limitations in an applicable standard to be exceeded. Failures that are caused in part by poor maintenance or careless operation are not malfunctions.

*Natural gas* means a naturally occurring mixture of hydrocarbon and non-hydrocarbon gases found in geologic formations beneath the Earth's surface, of which the principal constituent is methane. Natural gas may be field or pipeline quality.

*Non-selective catalytic reduction (NSCR)* means an add-on catalytic nitrogen oxides (NO<sub>x</sub>) control device for rich burn engines that, in a two-step reaction, promotes the conversion of excess oxygen, NO<sub>x</sub>, CO, and volatile organic compounds (VOC) into CO<sub>2</sub>, nitrogen, and water.

*Oil and gas production facility* as used in this subpart means any grouping of equipment where hydrocarbon liquids are processed, upgraded (i.e., remove impurities or other constituents to meet contract specifications), or stored prior to the point of custody transfer; or where natural gas is processed, upgraded, or stored prior to entering the natural gas transmission and storage

source category. For purposes of a major source determination, facility (including a building, structure, or installation) means oil and natural gas production and processing equipment that is located within the boundaries of an individual surface site as defined in this section. Equipment that is part of a facility will typically be located within close proximity to other equipment located at the same facility. Pieces of production equipment or groupings of equipment located on different oil and gas leases, mineral fee tracts, lease tracts, subsurface or surface unit areas, surface fee tracts, surface lease tracts, or separate surface sites, whether or not connected by a road, waterway, power line or pipeline, shall not be considered part of the same facility. Examples of facilities in the oil and natural gas production source category include, but are not limited to, well sites, satellite tank batteries, central tank batteries, a compressor station that transports natural gas to a natural gas processing plant, and natural gas processing plants.

*Oxidation catalyst* means an add-on catalytic control device that controls CO and VOC by oxidation.

*Peaking unit or engine* means any standby engine intended for use during periods of high demand that are not emergencies.

*Percent load* means the fractional power of an engine compared to its maximum manufacturer's design capacity at engine site conditions. Percent load may range between 0 percent to above 100 percent.

*Potential to emit* means the maximum capacity of a stationary source to emit a pollutant under its physical and operational design. Any physical or operational limitation on the capacity of the stationary source to emit a pollutant, including air pollution control equipment and restrictions on hours of operation or on the type or amount of material combusted, stored, or processed, shall be treated as part of its design if the limitation or the effect it would have on emissions is federally enforceable. For oil and natural gas production facilities subject to subpart HH of this part, the potential to emit provisions in §63.760(a) may be used.

For natural gas transmission and storage facilities subject to subpart HHH of this part, the maximum annual facility gas throughput for storage facilities may be determined according to §63.1270(a)(1) and the maximum annual throughput for transmission facilities may be determined according to §63.1270(a)(2).

*Production field facility* means those oil and gas production facilities located prior to the point of custody transfer.

*Production well* means any hole drilled in the earth from which crude oil, condensate, or field natural gas is extracted.

*Propane* means a colorless gas derived from petroleum and natural gas, with the molecular structure  $C_3H_8$ .

*Residential/commercial/institutional emergency stationary RICE* means an emergency stationary RICE used in residential establishments such as homes or residences, commercial establishments such as office buildings, hotels, or stores, or institutional establishments such as medical centers, research centers, and institutions of higher education.

*Responsible official* means responsible official as defined in 40 CFR 70.2.

*Rich burn engine* means any four-stroke spark ignited engine where the manufacturer's recommended operating air/fuel ratio divided by the stoichiometric air/fuel ratio at full load conditions is less than or equal to 1.1. Engines originally manufactured as rich burn engines, but modified prior to December 19, 2002 with passive emission control technology for  $NO_x$  (such as pre-combustion chambers) will be considered lean burn engines. Also, existing engines where there are no manufacturer's recommendations regarding air/fuel ratio will be considered a rich burn engine if the excess oxygen content of the exhaust at full load conditions is less than or equal to 2 percent.

*Site-rated HP* means the maximum manufacturer's design capacity at engine site conditions.

*Spark ignition* means relating to either: A gasoline-fueled engine; or any other type of engine a spark plug (or other sparking device) and with operating characteristics significantly

similar to the theoretical Otto combustion cycle. Spark ignition engines usually use a throttle to regulate intake air flow to control power during normal operation. Dual-fuel engines in which a liquid fuel (typically diesel fuel) is used for CI and gaseous fuel (typically natural gas) is used as the primary fuel at an annual average ratio of less than 2 parts diesel fuel to 100 parts total fuel on an energy equivalent basis are spark ignition engines.

*Stationary reciprocating internal combustion engine (RICE)* means any reciprocating internal combustion engine which uses reciprocating motion to convert heat energy into mechanical work and which is not mobile. Stationary RICE differ from mobile RICE in that a stationary RICE is not a non-road engine as defined at 40 CFR 1068.30, and is not used to propel a motor vehicle or a vehicle used solely for competition.

*Stationary RICE test cell/stand* means an engine test cell/stand, as defined in subpart PPPPP of this part, that tests stationary RICE.

*Stoichiometric* means the theoretical air-to-fuel ratio required for complete combustion.

*Storage vessel with the potential for flash emissions* means any storage ves-

sel that contains a hydrocarbon liquid with a stock tank gas-to-oil ratio equal to or greater than 0.31 cubic meters per liter and an American Petroleum Institute gravity equal to or greater than 40 degrees and an actual annual average hydrocarbon liquid throughput equal to or greater than 79,500 liters per day. Flash emissions occur when dissolved hydrocarbons in the fluid evolve from solution when the fluid pressure is reduced.

*Subpart* means 40 CFR part 63, subpart ZZZZ.

*Surface site* means any combination of one or more graded pad sites, gravel pad sites, foundations, platforms, or the immediate physical location upon which equipment is physically affixed.

*Two-stroke engine* means a type of engine which completes the power cycle in single crankshaft revolution by combining the intake and compression operations into one stroke and the power and exhaust operations into a second stroke. This system requires auxiliary scavenging and inherently runs lean of stoichiometric.

[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3607, Jan. 18, 2008; 75 FR 9679, Mar. 3, 2010]

TABLE 1a TO SUBPART ZZZZ OF PART 63—EMISSION LIMITATIONS FOR EXISTING, NEW, AND RECONSTRUCTED SPARK IGNITION, 4SRB STATIONARY RICE >500 HP LOCATED AT A MAJOR SOURCE OF HAP EMISSIONS

As stated in §§ 63.6600 and 63.6640, you must comply with the following emission limitations for existing, new and reconstructed 4SRB stationary RICE at 100 percent load plus or minus 10 percent:

| For each . . .          | You must meet the following emission limitation, except during periods of startup . . .  | During periods of startup you must . . .  |
|-------------------------|--|---|
| 1. 4SRB stationary RICE | <p>a. Reduce formaldehyde emissions by 75 percent or more. If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004, you may reduce formaldehyde emissions by 75 percent or more until June 15, 2007 or.</p> <p>b. Limit the concentration of formaldehyde in the stationary RICE exhaust to 350 ppbvd or less at 15 percent O<sub>2</sub>.</p> | Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply. <sup>1</sup> |

<sup>1</sup> Sources can petition the Administrator pursuant to the requirements of 40 CFR 63.6(g) for alternative work practices.

[75 FR 9679, Mar. 3, 2010]

**TABLE 1b TO SUBPART ZZZZ OF PART 63—OPERATING LIMITATIONS FOR EXISTING, NEW, AND RECONSTRUCTED SPARK IGNITION, 4SRB STATIONARY RICE >500 HP LOCATED AT A MAJOR SOURCE OF HAP EMISSIONS**

[As stated in §§ 63.6600, 63.6630 and 63.6640, you must comply with the following operating emission limitations for existing, new and reconstructed 4SRB stationary RICE >500 HP located at a major source of HAP emissions]

| For each...  | You must meet the following operating limitation...  |
|--|--|
| 1. 4SRB stationary RICE complying with the requirement to reduce formaldehyde emissions by 75 percent or more (or by 75 percent or more, if applicable) and using NSCR;<br>or .....                  | a. maintain your catalyst so that the pressure drop across the catalyst does not change by more than 2 inches of water at 100 percent load plus or minus 10 percent from the pressure drop across the catalyst measured during the initial performance test; and |
| 4SRB stationary RICE complying with the requirement to limit the concentration of formaldehyde in the stationary RICE exhaust to 350 ppbvd or less at 15 percent O <sub>2</sub> and using NSCR..     | b. maintain the temperature of your stationary RICE exhaust so that the catalyst inlet temperature is greater than or equal to 750 °F and less than or equal to 1250 °F.   |
| 2. 4SRB stationary RICE complying with the requirement to reduce formaldehyde emissions by 75 percent or more (or by 75 percent or more, if applicable) and not using NSCR;<br>or .....              | Comply with any operating limitations approved by the Administrator.   |
| 4SRB stationary RICE complying with the requirement to limit the concentration of formaldehyde in the stationary RICE exhaust to 350 ppbvd or less at 15 percent O <sub>2</sub> and not using NSCR.. |  |

[73 FR 3607, Jan. 18, 2008]

**TABLE 2A TO SUBPART ZZZZ OF PART 63—EMISSION LIMITATIONS FOR NEW AND RECONSTRUCTED 2SLB AND COMPRESSION IGNITION STATIONARY RICE >500 HP AND NEW AND RECONSTRUCTED 4SLB STATIONARY RICE ≥250 HP LOCATED AT A MAJOR SOURCE OF HAP EMISSIONS**

As stated in §§ 63.6600 and 63.6640, you must comply with the following emission limitations for new and reconstructed lean burn and new and reconstructed compression ignition stationary RICE at 100 percent load plus or minus 10 percent:

| For each . . .                | You must meet the following emission limitation, except during periods of startup . . .   | During periods of startup you must . . .  |
|-------------------------------|---|---|
| 1. 2SLB stationary RICE ..... | a. Reduce CO emissions by 58 percent or more; or<br>b. Limit concentration of formaldehyde in the stationary RICE exhaust to 12 ppmvd or less at 15 percent O <sub>2</sub> . If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004, you may limit concentration of formaldehyde to 17 ppmvd or less at 15 percent O <sub>2</sub> until June 15, 2007. | Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply. <sup>1</sup> |
| 2. 4SLB stationary RICE ..... | a. Reduce CO emissions by 93 percent or more; or<br>b. Limit concentration of formaldehyde in the stationary RICE exhaust to 14 ppmvd or less at 15 percent O <sub>2</sub> .  |   |
| 3. CI stationary RICE .....   | a. Reduce CO emissions by 70 percent or more; or<br>b. Limit concentration of formaldehyde in the stationary RICE exhaust to 580 ppbvd or less at 15 percent O <sub>2</sub> .   |   |

<sup>1</sup> Sources can petition the Administrator pursuant to the requirements of 40 CFR 63.6(g) for alternative work practices.

[75 FR 9680, Mar. 3, 2010]



TABLE 2B TO SUBPART ZZZZ OF PART 63—OPERATING LIMITATIONS FOR NEW AND RECONSTRUCTED 2SLB AND COMPRESSION IGNITION STATIONARY RICE >500 HP LOCATED AT A MAJOR SOURCE OF HAP EMISSIONS, EXISTING NON-EMERGENCY COMPRESSION IGNITION STATIONARY RICE >500 HP, AND NEW AND RECONSTRUCTED 4SLB BURN STATIONARY RICE ≥250 HP LOCATED AT A MAJOR SOURCE OF HAP EMISSIONS

As stated in §§ 63.6600, 63.6601, 63.6630, and 63.6640, you must comply with the following operating limitations for new and reconstructed lean burn and existing, new and reconstructed compression ignition stationary RICE:

| For each . . .   | You must meet the following operating limitation . . .   |
|--|--|
| 1. 2SLB and 4SLB stationary RICE and CI stationary RICE complying with the requirement to reduce CO emissions and using an oxidation catalyst; or 2SLB and 4SLB stationary RICE and CI stationary RICE complying with the requirement to limit the concentration of formaldehyde in the stationary RICE exhaust and using an oxidation catalyst.         | a. Maintain your catalyst so that the pressure drop across the catalyst does not change by more than 2 inches of water at 100 percent load plus or minus 10 percent from the pressure drop across the catalyst that was measured during the initial performance test; and<br><br>b. Maintain the temperature of your stationary RICE exhaust so that the catalyst inlet temperature is greater than or equal to 450 °F and less than or equal to 1350 °F. <sup>1</sup> |
| 2. 2SLB and 4SLB stationary RICE and CI stationary RICE complying with the requirement to reduce CO emissions and not using an oxidation catalyst; or 2SLB and 4SLB stationary RICE and CI stationary RICE complying with the requirement to limit the concentration of formaldehyde in the stationary RICE exhaust and not using an oxidation catalyst. | Comply with any operating limitations approved by the Administrator.   |

<sup>1</sup> Sources can petition the Administrator pursuant to the requirements of 40 CFR 63.8(g) for a different temperature range.

[75 FR 9680, Mar. 3, 2010]

TABLE 2C TO SUBPART ZZZZ OF PART 63—REQUIREMENTS FOR EXISTING COMPRESSION IGNITION STATIONARY RICE LOCATED AT MAJOR SOURCES OF HAP EMISSIONS

As stated in §§ 63.6600 and 63.6640, you must comply with the following requirements for existing compression ignition stationary RICE:

| For each . . .  | You must meet the following requirement, except during periods of startup . . .   | During periods of startup you must . . .  |
|---|---|---|
| 1. Emergency CI and black start CI. <sup>1</sup>          | a. Change oil and filter every 500 hours of operation or annually, whichever comes first; <sup>2</sup><br>b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first;<br>c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary. <sup>3</sup>   | Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply. <sup>3</sup> |
| 2. Non-Emergency, non-black start CI < 100 HP.            | a. Change oil and filter every 1,000 hours of operation or annually, whichever comes first; <sup>2</sup><br>b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first;<br>c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary. <sup>3</sup> |   |
| 3. Non-Emergency, non-black start CI RICE 100s-HPs300 HP. | Limit concentration of CO in the stationary RICE exhaust to 230 ppmvd or less at 15 percent O <sub>2</sub> .  |   |
| 4. Non-Emergency, non-black start CI 300-HPs500.          | a. Limit concentration of CO in the stationary RICE exhaust to 49 ppmvd or less at 15 percent O <sub>2</sub> ; or<br>b. Reduce CO emissions by 70 percent or more.  |   |

| For each . . .                                 | You must meet the following requirement, except during periods of startup . . .  | During periods of startup you must . . . |
|--|--|--|
| 5. Non-Emergency, non-black start CI > 500 HP. | <ul style="list-style-type: none"> <li>a. Limit concentration of CO in the stationary RICE exhaust to 23 ppmvd or less at 15 percent O<sub>2</sub>; or</li> <li>b. Reduce CO emissions by 70 percent or more.</li> </ul> |  |

<sup>1</sup> If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the work practice requirements on the schedule required in Table 2c of this subpart, or if performing the work practice on the required schedule would otherwise pose an unacceptable risk under Federal, State, or local law, the work practice can be delayed until the emergency is over or the unacceptable risk under Federal, State, or local law has abated. The work practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State, or local law has abated. Sources must report any failure to perform the work practice on the schedule required and the Federal, State or local law under which the risk was deemed unacceptable.

<sup>2</sup> Sources have the option to utilize an oil analysis program as described in §63.6625(i) in order to extend the specified oil change requirement in Table 2c of this subpart.

<sup>3</sup> Sources can petition the Administrator pursuant to the requirements of 40 CFR 63.6(g) for alternative work practices.

[75 FR 9681, Mar. 3, 2010]

TABLE 2D TO SUBPART ZZZZ OF PART 63—REQUIREMENTS FOR EXISTING COMPRESSION IGNITION STATIONARY RICE LOCATED AT AREA SOURCES OF HAP EMISSIONS

As stated in §§63.6600 and 63.6640, you must comply with the following emission and operating limitations for existing compression ignition stationary RICE:

| For each . . .   | You must meet the following requirement, except during periods of startup   | During periods of startup you must . . .   |
|--|---|--|
| 1. Non-Emergency, non-black start CI ≤ 300 HP.         | <ul style="list-style-type: none"> <li>a. Change oil and filter every 1,000 hours of operation or annually, whichever comes first;<sup>1</sup></li> <li>b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first;</li> <li>c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.</li> </ul>   | Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply. |
| 2. Non-Emergency, non-black start CI 300 < HP < 500.   | <ul style="list-style-type: none"> <li>a. Limit concentration of CO in the stationary RICE exhaust to 49 ppmvd at 15 percent O<sub>2</sub>; or</li> <li>b. Reduce CO emissions by 70 percent or more.</li> </ul>  |  |
| 3. Non-Emergency, non-black start CI > 500 HP.         | <ul style="list-style-type: none"> <li>a. Limit concentration of CO in the stationary RICE exhaust to 23 ppmvd at 15 percent O<sub>2</sub>; or</li> <li>b. Reduce CO emissions by 70 percent or more.</li> </ul>  |  |
| 4. Emergency CI and black start CI. <sup>2</sup> ..... | <ul style="list-style-type: none"> <li>a. Change oil and filter every 500 hours of operation or annually, whichever comes first;<sup>1</sup></li> <li>b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first; and</li> <li>c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.</li> </ul> |  |

<sup>1</sup> Sources have the option to utilize an oil analysis program as described in §63.6625(i) in order to extend the specified oil change requirement in Table 2d of this subpart.

<sup>2</sup> If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the management practice requirements on the schedule required in Table 2d of this subpart, or if performing the management practice on the required schedule would otherwise pose an unacceptable risk under Federal, State, or local law, the management practice can be delayed until the emergency is over or the unacceptable risk under Federal, State, or local law has abated. The management practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State, or local law has abated. Sources must report any failure to perform the management practice on the schedule required and the Federal, State or local law under which the risk was deemed unacceptable.

[75 FR 9681, Mar. 3, 2010]

TABLE 3 TO SUBPART ZZZZ OF PART 63—SUBSEQUENT PERFORMANCE TESTS

As stated in §§ 63.6615 and 63.6620, you must comply with the following subsequent performance test requirements:

| For each . . .  | Complying with the requirement to . . .                                 | You must . . .  |
|---|---|---|
| 1. 2SLB and 4SLB stationary RICE with a brake horsepower >500 located at major sources and new or reconstructed CI stationary RICE with a brake horsepower >500 located at major sources. | Reduce CO emissions and not using a CEMS.                               | Conduct subsequent performance tests semiannually. <sup>1</sup>                         |
| 2. 4SRB stationary RICE with a brake horsepower ≥5,000 located at major sources.  | Reduce formaldehyde emissions . . . . .                                 | Conduct subsequent performance tests semiannually. <sup>1</sup>                         |
| 3. Stationary RICE with a brake horsepower >500 located at major sources.   | Limit the concentration of formaldehyde in the stationary RICE exhaust. | Conduct subsequent performance tests semiannually. <sup>1</sup>                         |
| 4. Existing non-emergency, non-black start CI stationary RICE with a brake horsepower >500 that are not limited use stationary RICE.  | Limit or reduce CO or formaldehyde emissions.                           | Conduct subsequent performance tests every 8,760 hrs or 3 years, whichever comes first. |
| 5. Existing non-emergency, non-black start CI stationary RICE with a brake horsepower >500 that are limited use stationary RICE.  | .....   | Conduct subsequent performance tests every 8,760 hrs or 5 years, whichever comes first. |

<sup>1</sup>After you have demonstrated compliance for two consecutive tests, you may reduce the frequency of subsequent performance tests to annually. If the results of any subsequent annual performance test indicate the stationary RICE is not in compliance with the CO or formaldehyde emission limitation, or you deviate from any of your operating limitations, you must resume semi-annual performance tests.

[75 FR 9682, Mar. 3, 2010]

TABLE 4 TO SUBPART ZZZZ OF PART 63—REQUIREMENTS FOR PERFORMANCE TESTS

As stated in §§ 63.6610, 63.6611, 63.6612, 63.6620, and 63.6640, you must comply with the following requirements for performance tests for stationary RICE for existing sources:

| For each . . .                         | Complying with the requirement to . . . | You must . . .   | Using . . .  | According to the following requirements . . .  |
|--|---|--|--|--|
| 1. 2SLB, 4SLB, and CI stationary RICE. | a. Reduce CO emissions.                 | i. Measure the O <sub>2</sub> at the inlet and outlet of the control device; and | (1) Portable CO and O <sub>2</sub> analyzer..  | (a) Using ASTM D6522-00 (2005) <sup>a</sup> (incorporated by reference, see § 63.14). Measurements to determine O <sub>2</sub> must be made at the same time as the measurements for CO concentration. |
|  |   | ii. Measure the CO at the inlet and the outlet of the control device.            | (1) Portable CO and O <sub>2</sub> analyzer..  | (a) Using ASTM D6522-00 (2005) <sup>a,b</sup> (incorporated by reference, see § 63.14) or Method 10 of 40 CFR appendix A. The CO concentration must be at 15 percent O <sub>2</sub> dry basis.         |
| 2. 4SRB stationary RICE.               | a. Reduce formaldehyde emissions.       | i. Select the sampling port location and the number of traverse points; and      | (1) Method 1 or 1A of 40 CFR part 60, appendix A § 63.7(d)(1)(i).  | (a) Sampling sites must be located at the inlet and outlet of the control device.  |
|  |   | ii. Measure O <sub>2</sub> at the inlet and outlet of the control device; and    | (1) Method 3 or 3A or 3B of 40 CFR part 60, appendix A, or ASTM Method D6522-00 (2005).                          | (a) Measurements to determine O <sub>2</sub> concentration must be made at the same time as the measurements for formaldehyde concentration.   |
|  |   | iii. Measure moisture content at the inlet and outlet of the control device; and | (1) Method 4 of 40 CFR part 60, appendix A, or Test Method 320 of 40 CFR part 63, appendix A, or ASTM D 6348-03. | (a) Measurements to determine moisture content must be made at the same time and location as the measurements for formaldehyde concentration.  |

| For each . . .     | Complying with the requirement to . . .  | You must . . .  | Using . . .  | According to the following requirements . . .  |
|--------------------|--|---|--|--|
| 3. Stationary RICE | a. Limit the concentration of formaldehyde or CO in the stationary RICE exhaust. | iv. Measure formaldehyde at the inlet and the outlet of the control device.<br><br>i. Select the sampling port location and the number of traverse points; and<br><br>ii. Determine the O <sub>2</sub> concentration of the stationary RICE exhaust at the sampling port location; and<br><br>iii. Measure moisture content of the stationary RICE exhaust at the sampling port location; and<br><br>iv. Measure formaldehyde at the exhaust of the stationary RICE; or<br><br>v. Measure CO at the exhaust of the stationary RICE. | (1) Method 320 of 40 CFR part 63, appendix A; or ASTM D6348-03*, provided in ASTM D6348-03 Annex A5 (Analyte Spiking Technique), the percent R must be greater than or equal to 70 and less than or equal to 130.<br><br>(1) Method 1 or 1A of 40 CFR part 60, appendix A § 63.7(d)(1)(i).<br><br>(1) Method 3 or 3A or 3B of 40 CFR part 60, appendix A, or ASTM Method D6522-00 (2005).<br><br>(1) Method 4 of 40 CFR part 60, appendix A, or Test Method 320 of 40 CFR part 63, appendix A, or ASTM D 6348-03.<br><br>(1) Method 320 of 40 CFR part 63, appendix A; or ASTM D6348-03*, provided in ASTM D6348-03 Annex A5 (Analyte Spiking Technique), the percent R must be greater than or equal to 70 and less than or equal to 130.<br><br>(1) Method 10 of 40 CFR part 60, appendix A, ASTM Method D6522-00 (2005)*, Method 320 of 40 CFR part 63, appendix A, or ASTM D6348-03. | (a) Formaldehyde concentration must be at 15 percent O <sub>2</sub> , dry basis. Results of this test consist of the average of the three 1-hour or longer runs.<br><br>(a) If using a control device, the sampling site must be located at the outlet of the control device.<br><br>(a) Measurements to determine O <sub>2</sub> concentration must be made at the same time and location as the measurements for formaldehyde concentration.<br><br>(a) Measurements to determine moisture content must be made at the same time and location as the measurements for formaldehyde concentration.<br><br>(a) Formaldehyde concentration must be at 15 percent O <sub>2</sub> , dry basis. Results of this test consist of the average of the three 1-hour or longer runs.<br><br>(a) CO concentration must be at 15 percent O <sub>2</sub> , dry basis. Results of this test consist of the average of the three 1-hour longer runs. |

\*You may also use Methods 3A and 10 as options to ASTM-D6522-00 (2005). You may obtain a copy of ASTM-D6522-00 (2005) from at least one of the following addresses: American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, or University Microfilms International, 300 North Zeeb Road, Ann Arbor, MI 48106. ASTM-D6522-00 (2005) may be used to test both CI and SI stationary RICE.

†You may also use Method 320 of 40 CFR part 63, appendix A, or ASTM D6348-03.

\*You may obtain a copy of ASTM-D6348-03 from at least one of the following addresses: American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, or University Microfilms International, 300 North Zeeb Road, Ann Arbor, MI 48106.

[75 FR 9682, Mar. 3, 2010]

TABLE 5 TO SUBPART ZZZZ OF PART 63—INITIAL COMPLIANCE WITH EMISSION LIMITATIONS AND OPERATING LIMITATIONS

As stated in §§ 63.6612, 63.6625 and 63.6630, you must initially comply with the emission and operating limitations as required by the following:

| For each . . .  | Complying with the requirement to . . .                                | You have demonstrated initial compliance if . . .   |
|---|--|---|
| 1. 2SLB and 4SLB stationary RICE >500 HP located at a major source and new or reconstructed CI stationary RICE >500 HP located at a major source. | a. Reduce CO emissions and using oxidation catalyst, and using a CPMS. | i. The average reduction of emissions of CO determined from the initial performance test achieves the required CO percent reduction; and<br><br>ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in § 63.6625(b); and |

| For each . . .  | Complying with the requirement to . . .   | You have demonstrated initial compliance if . . .  |
|---|---|--|
| 2. 2SLB and 4SLB stationary RICE >500 HP located at a major source and new or reconstructed CI stationary RICE >500 HP located at a major source. | a. Reduce CO emissions and not using oxidation catalyst.  | <ul style="list-style-type: none"> <li>iii. You have recorded the catalyst pressure drop and catalyst inlet temperature during the initial performance test.</li> <li>i. The average reduction of emissions of CO determined from the initial performance test achieves the required CO percent reduction; and</li> <li>ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the requirements in § 63.6625(b); and</li> <li>iii. You have recorded the approved operating parameters (if any) during the initial performance test.</li> </ul>  |
| 3. 2SLB and 4SLB stationary RICE >500 HP located at a major source and new or reconstructed CI stationary RICE >500 HP located at a major source. | a. Reduce CO emissions, and using a CEMS.   | <ul style="list-style-type: none"> <li>i. You have installed a CEMS to continuously monitor CO and either O<sub>2</sub> or CO<sub>2</sub> at both the inlet and outlet of the oxidation catalyst according to the requirements in § 63.6625(a); and</li> <li>ii. You have conducted a performance evaluation of your CEMS using PS 3 and 4A of 40 CFR part 60, appendix B; and</li> <li>iii. The average reduction of CO calculated using § 63.6620 equals or exceeds the required percent reduction. The initial test comprises the first 4-hour period after successful validation of the CEMS. Compliance is based on the average percent reduction achieved during the 4-hour period.</li> </ul> |
| 4. 4SRB stationary RICE >500 HP located at a major source.  | a. Reduce formaldehyde emissions and using NSCR.  | <ul style="list-style-type: none"> <li>i. The average reduction of emissions of formaldehyde determined from the initial performance test is equal to or greater than the required formaldehyde percent reduction; and</li> <li>ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in § 63.6625(b); and</li> <li>iii. You have recorded the catalyst pressure drop and catalyst inlet temperature during the initial performance test.</li> </ul>  |
| 5. 4SRB stationary RICE >500 HP located at a major source.  | a. Reduce formaldehyde emissions and not using NSCR.  | <ul style="list-style-type: none"> <li>i. The average reduction of emissions of formaldehyde determined from the initial performance test is equal to or greater than the required formaldehyde percent reduction; and</li> <li>ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the requirements in § 63.6625(b); and</li> <li>iii. You have recorded the approved operating parameters (if any) during the initial performance test.</li> </ul>  |
| 6. Stationary RICE >500 HP located at a major source.   | a. Limit the concentration of formaldehyde in the stationary RICE exhaust and using oxidation catalyst or NSCR. | <ul style="list-style-type: none"> <li>i. The average formaldehyde concentration, corrected to 15 percent O<sub>2</sub>, dry basis, from the three test runs is less than or equal to the formaldehyde emission limitation; and</li> <li>ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in § 63.6625(b); and</li> <li>iii. You have recorded the catalyst pressure drop and catalyst inlet temperature during the initial performance test.</li> </ul>   |

| For each . . .  | Complying with the requirement to . . .   | You have demonstrated initial compliance if . . .   |
|---|---|---|
| 7. Stationary RICE >500 HP located at a major source.   | a. Limit the concentration of formaldehyde in the stationary RICE exhaust and not using oxidation catalyst or NSCR. | i. The average formaldehyde concentration, corrected to 15 percent O <sub>2</sub> , dry basis, from the three test runs is less than or equal to the formaldehyde emission limitation; and<br>ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the requirements in §63.6625(b); and<br>iii. You have recorded the approved operating parameters (if any) during the initial performance test. |
| 8. Existing stationary non-emergency RICE ≥100 HP located at a major source, existing non-emergency CI stationary RICE >500 HP, and existing stationary non-emergency RICE ≥100 HP located at an area source. | a. Reduce CO or formaldehyde emissions.   | i. The average reduction of emissions of CO or formaldehyde, as applicable determined from the initial performance test is equal to or greater than the required CO or formaldehyde, as applicable, percent reduction.  |
| 9. Existing stationary non-emergency RICE ≥100 HP located at a major source, existing non-emergency CI stationary RICE >500 HP, and existing stationary non-emergency RICE ≥100 HP located at an area source. | a. Limit the concentration of formaldehyde or CO in the stationary RICE exhaust.                                    | i. The average formaldehyde or CO concentration, as applicable, corrected to 15 percent O <sub>2</sub> , dry basis, from the three test runs is less than or equal to the formaldehyde or CO emission limitation, as applicable.  |

[75 FR 9684, Mar. 3, 2010]

TABLE 6 TO SUBPART ZZZZ OF PART 63—CONTINUOUS COMPLIANCE WITH EMISSION LIMITATIONS AND OPERATING LIMITATIONS

As stated in §63.6640, you must continuously comply with the emissions and operating limitations as required by the following:

| For each . . .   | Complying with the requirement to . . .                                       | You must demonstrate continuous compliance by . . .   |
|--|---|---|
| 1. 2SLB and 4SLB stationary RICE >500 HP located at a major source and CI stationary RICE >500 HP located at a major source. | a. Reduce CO emissions and using an oxidation catalyst, and using a CPMS.     | i. Conducting semiannual performance tests for CO to demonstrate that the required CO percent reduction is achieved*; and<br>ii. Collecting the catalyst inlet temperature data according to §63.6625(b); and<br>iii. Reducing these data to 4-hour rolling averages; and<br>iv. Maintaining the 4-hour rolling averages within the operating limitations for the catalyst inlet temperature; and<br>v. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test. |
| 2. 2SLB and 4SLB stationary RICE >500 HP located at a major source and CI stationary RICE >500 HP located at a major source. | a. Reduce CO emissions and not using an oxidation catalyst, and using a CPMS. | i. Conducting semiannual performance tests for CO to demonstrate that the required CO percent reduction is achieved*; and<br>ii. Collecting the approved operating parameter (if any) data according to §63.6625(b); and<br>iii. Reducing these data to 4-hour rolling averages; and<br>iv. Maintaining the 4-hour rolling averages within the operating limitations for the operating parameters established during the performance test.  |

| For each . . .   | Complying with the requirement to . . .  | You must demonstrate continuous compliance by . . .  |
|--|--|--|
| 3. 2SLB and 4SLB stationary RICE >500 HP located at a major source and CI stationary RICE >500 HP located at a major source. | a. Reduce CO emissions and using a CEMS.   | i. Collecting the monitoring data according to §63.6625(a), reducing the measurements to 1-hour averages, calculating the percent reduction of CO emissions according to §63.6620; and<br>ii. Demonstrating that the catalyst achieves the required percent reduction of CO emissions over the 4-hour averaging period; and<br>iii. Conducting an annual RATA of your CEMS using PS 3 and 4A of 40 CFR part 60, appendix B, as well as daily and periodic data quality checks in accordance with 40 CFR part 60, appendix F, procedure 1.  |
| 4. 4SRB stationary RICE >500 HP located at a major source.   | a. Reduce formaldehyde emissions and using NSCR.   | i. Collecting the catalyst inlet temperature data according to §63.6625(b); and<br>ii. Reducing these data to 4-hour rolling averages; and<br>iii. Maintaining the 4-hour rolling averages within the operating limitations for the catalyst inlet temperature; and<br>iv. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test.   |
| 5. 4SRB stationary RICE >500 HP located at a major source.   | a. Reduce formaldehyde emissions and not using NSCR.   | i. Collecting the approved operating parameter (if any) data according to §63.6625(b); and<br>ii. Reducing these data to 4-hour rolling averages; and<br>iii. Maintaining the 4-hour rolling averages within the operating limitations for the operating parameters established during the performance test.   |
| 6. 4SRB stationary RICE with a brake HP ≥5,000 located at a major source.  | Reduce formaldehyde emissions . . . . .  | Conducting semiannual performance tests for formaldehyde to demonstrate that the required formaldehyde percent reduction is achieved.*   |
| 7. Stationary RICE >500 HP located at a major source.  | Limit the concentration of formaldehyde in the stationary RICE exhaust and using oxidation catalyst or NSCR.     | i. Conducting semiannual performance tests for formaldehyde to demonstrate that your emissions remain at or below the formaldehyde concentration limit*; and<br>ii. Collecting the catalyst inlet temperature data according to §63.6625(b); and<br>iii. Reducing these data to 4-hour rolling averages; and<br>iv. Maintaining the 4-hour rolling averages within the operating limitations for the catalyst inlet temperature; and<br>v. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test. |
| 8. Stationary RICE >500 HP located at a major source.  | Limit the concentration of formaldehyde in the stationary RICE exhaust and not using oxidation catalyst or NSCR. | i. Conducting semiannual performance tests for formaldehyde to demonstrate that your emissions remain at or below the formaldehyde concentration limit*; and<br>ii. Collecting the approved operating parameter (if any) data according to §63.6625(b); and  |

| For each . . .   | Complying with the requirement to . . .  | You must demonstrate continuous compliance by . . .  |
|--|--|--|
| 9. Existing stationary CI RICE not subject to any numerical emission limitations.  | a. Work or Management practices . . . . .  | ii. Reducing these data to 4-hour rolling averages; and<br>iv. Maintaining the 4-hour rolling averages within the operating limitations for the operating parameters established during the performance test.<br>i. Operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or<br>ii. Develop and follow your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions. |
| 10. Existing stationary RICE >500 HP that are not limited use stationary RICE, except 4SRB >500 HP located at major sources. | a. Reduce CO or formaldehyde emissions; or<br>b. Limit the concentration of formaldehyde or CO in the stationary RICE exhaust. | i. Conducting performance tests every 8,760 hours or 3 years, whichever comes first, for CO or formaldehyde, as appropriate, to demonstrate that the required CO or formaldehyde, as appropriate, percent reduction is achieved or that your emissions remain at or below the CO or formaldehyde concentration limit.  |
| 11. Existing limited use stationary RICE >500 HP that are limited use CI stationary RICE.                                    | a. Reduce CO or formaldehyde emissions; or<br>b. Limit the concentration of formaldehyde or CO in the stationary RICE exhaust. | i. Conducting performance tests every 8,760 hours or 5 years, whichever comes first, for CO or formaldehyde, as appropriate, to demonstrate that the required CO or formaldehyde, as appropriate, percent reduction is achieved or that your emissions remain at or below the CO or formaldehyde concentration limit.  |

\*After you have demonstrated compliance for two consecutive tests, you may reduce the frequency of subsequent performance tests to annually. If the results of any subsequent annual performance test indicate the stationary RICE is not in compliance with the CO or formaldehyde emission limitation, or you deviate from any of your operating limitations, you must resume semi-annual performance tests.

[75 FR 9685, Mar. 3, 2010]

TABLE 7 TO SUBPART ZZZZ OF PART 63—REQUIREMENTS FOR REPORTS

As stated in § 63.6650, you must comply with the following requirements for reports:

| You must submit a(n) . . .     | The report must contain . . .  | You must submit the report . . .  |
|--------------------------------|--|---|
| 1. Compliance report . . . . . | a. If there are no deviations from any emission limitations or operating limitations that apply to you, a statement that there were no deviations from the emission limitations or operating limitations during the reporting period. If there were no periods during which the CMS, including CEMS and CPMS, was out-of-control, as specified in § 63.8(c)(7), a statement that there were not periods during which the CMS was out-of-control during the reporting period; or<br>b. If you had a deviation from any emission limitation or operating limitation during the reporting period, the information in § 63.6650(d). If there were periods during which the CMS, including CEMS and CPMS, was out-of-control, as specified in § 63.8(c)(7), the information in § 63.6650(e); or | i. Semiannually according to the requirements in § 63.6650(b)(1)–(5) for engines that are not limited use stationary CI RICE subject to numerical emission limitations; and<br>ii. Annually according to the requirements in § 63.6650(b)(6)–(9) for engines that are limited use stationary CI RICE subject to numerical emission limitations.<br><br>i. Semiannually according to the requirements in § 63.6650(b). |



| You must submit a(n) . . . | The report must contain . . .  | You must submit the report . . .  |
|----------------------------|--|---|
| 2. Report . . . . .        | <p>c. If you had a malfunction during the reporting period, the information in § 63.6650(c)(4).</p> <p>a. The fuel flow rate of each fuel and the heating values that were used in your calculations, and you must demonstrate that the percentage of heat input provided by landfill gas or digester gas, is equivalent to 10 percent or more of the gross heat input on an annual basis; and</p> <p>b. The operating limits provided in your Federally enforceable permit, and any deviations from these limits; and</p> <p>c. Any problems or errors suspected with the meters.</p> | <p>i. Semiannually according to the requirements in § 63.6650(b).</p> <p>i. Annually, according to the requirements in § 63.6650.</p> <p>i. See item 2.a.i.</p> <p>i. See item 2.a.i.</p> |

[75 FR 9687, Mar. 3, 2010]

TABLE 8 TO SUBPART ZZZZ OF PART 63—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART ZZZZ.

As stated in § 63.6665, you must comply with the following applicable general provisions.

| General provisions citation | Subject of citation  | Applies to subpart | Explanation   |
|-----------------------------|--|--------------------|---|
| § 63.1 . . . . .            | General applicability of the General Provisions.                                   | Yes.               |   |
| § 63.2 . . . . .            | Definitions . . . . .  | Yes . . . . .      | Additional terms defined in § 63.6675.  |
| § 63.3 . . . . .            | Units and abbreviations . . . . .  | Yes.               |   |
| § 63.4 . . . . .            | Prohibited activities and circumvention.   | Yes.               |   |
| § 63.5 . . . . .            | Construction and reconstruction . . . . .  | Yes.               |   |
| § 63.6(a) . . . . .         | Applicability . . . . .  | Yes.               |   |
| § 63.6(b)(1)–(4) . . . . .  | Compliance dates for new and reconstructed sources.                                | Yes.               |   |
| § 63.6(b)(5) . . . . .      | Notification . . . . .   | Yes.               |   |
| § 63.6(b)(6) . . . . .      | [Reserved]   |                    |   |
| § 63.6(b)(7) . . . . .      | Compliance dates for new and reconstructed area sources that become major sources. | Yes.               |   |
| § 63.6(c)(1)–(2) . . . . .  | Compliance dates for existing sources.   | Yes.               |   |
| § 63.6(c)(3)–(4) . . . . .  | [Reserved]   |                    |   |
| § 63.6(c)(5) . . . . .      | Compliance dates for existing area sources that become major sources.              | Yes.               |   |
| § 63.6(d) . . . . .         | [Reserved]   |                    |   |
| § 63.6(e) . . . . .         | Operation and maintenance . . . . .  | No.                |   |
| § 63.6(f)(1) . . . . .      | Applicability of standards . . . . .   | No.                |   |
| § 63.6(f)(2) . . . . .      | Methods for determining compliance . . . . .                                       | Yes.               |   |
| § 63.6(f)(3) . . . . .      | Finding of compliance . . . . .  | Yes.               |   |
| § 63.6(g)(1)–(3) . . . . .  | Use of alternate standard . . . . .  | Yes.               |   |
| § 63.6(h) . . . . .         | Opacity and visible emission standards.  | No . . . . .       | Subpart ZZZZ does not contain opacity or visible emission standards.              |
| § 63.6(i) . . . . .         | Compliance extension procedures and criteria.                                      | Yes.               |   |
| § 63.6(j) . . . . .         | Presidential compliance exemption . . . . .  | Yes.               |   |
| § 63.7(a)(1)–(2) . . . . .  | Performance test dates . . . . .   | Yes . . . . .      | Subpart ZZZZ contains performance test dates at §§ 63.6610, 63.6611, and 63.6612. |
| § 63.7(a)(3) . . . . .      | CAA section 114 authority . . . . .  | Yes.               |   |
| § 63.7(b)(1) . . . . .      | Notification of performance test . . . . .   | Yes . . . . .      | Except that § 63.7(b)(1) only applies as specified in § 63.6645.                  |
| § 63.7(b)(2) . . . . .      | Notification of rescheduling . . . . .   | Yes . . . . .      | Except that § 63.7(b)(2) only applies as specified in § 63.6645.                  |
| § 63.7(c) . . . . .         | Quality assurance/test plan . . . . .  | Yes . . . . .      | Except that § 63.7(c) only applies as specified in § 63.6645.                     |
| § 63.7(d) . . . . .         | Testing facilities . . . . .   | Yes.               |   |
| § 63.7(e)(1) . . . . .      | Conditions for conducting performance tests.                                       | No. . . . .        | Subpart ZZZZ specifies conditions for conducting performance tests at § 63.6620.  |

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| General provisions citation | Subject of citation   | Applies to subpart  | Explanation  |
|-----------------------------|---|---|--|
| § 63.7(e)(2)                | Conduct of performance tests and reduction of data.                   | Yes   | Subpart ZZZZ specifies test methods at § 63.6620.  |
| § 63.7(e)(3)                | Test run duration   | Yes.  |  |
| § 63.7(e)(4)                | Administrator may require other testing under section 114 of the CAA. | Yes.  |  |
| § 63.7(f)                   | Alternative test method provisions                                    | Yes.  |  |
| § 63.7(g)                   | Performance test data analysis, recordkeeping, and reporting.         | Yes.  |  |
| § 63.7(h)                   | Waiver of tests   | Yes.  | Subpart ZZZZ contains specific requirements for monitoring at § 63.6625.   |
| § 63.8(a)(1)                | Applicability of monitoring requirements.                             | Yes   |  |
| § 63.8(a)(2)                | Performance specifications  | Yes.  |  |
| § 63.8(a)(3)                | [Reserved]  |   |  |
| § 63.8(a)(4)                | Monitoring for control devices  | No.   |  |
| § 63.8(b)(1)                | Monitoring  | Yes.  |  |
| § 63.8(b)(2)-(3)            | Multiple effluents and multiple monitoring systems.                   | Yes.  |  |
| § 63.8(c)(1)                | Monitoring system operation and maintenance.                          | Yes.  |  |
| § 63.8(c)(1)(i)             | Routine and predictable SSM   | Yes.  |  |
| § 63.8(c)(1)(ii)            | SSM not in Startup Shutdown Malfunction Plan.                         | Yes.  |  |
| § 63.8(c)(1)(iii)           | Compliance with operation and maintenance requirements.               | Yes.  | Except that subpart ZZZZ does not require Continuous Opacity Monitoring System (COMS). Subpart ZZZZ does not require COMS. Except that subpart ZZZZ does not require COMS. Except for § 63.8(e)(5)(ii), which applies to COMS. |
| § 63.8(c)(2)-(3)            | Monitoring system installation  | Yes.  |  |
| § 63.8(c)(4)                | Continuous monitoring system (CMS) requirements.                      | Yes   |  |
| § 63.8(c)(5)                | COMS minimum procedures   | No  |  |
| § 63.8(c)(6)-(8)            | CMS requirements  | Yes   |  |
| § 63.8(d)                   | CMS quality control   | Yes.  |  |
| § 63.8(e)                   | CMS performance evaluation  | Yes   |  |
|                             |   | Except that § 63.8(e) only applies as specified in § 63.6645. |  |
| § 63.8(f)(1)-(5)            | Alternative monitoring method   | Yes   |  |
| § 63.8(f)(6)                | Alternative to relative accuracy test                                 | Yes   |  |
| § 63.8(g)                   | Data reduction  | Yes   | Except that provisions for COMS are not applicable. Averaging periods for demonstrating compliance are specified at §§ 63.6635 and 63.6640.  |
| § 63.9(a)                   | Applicability and State delegation of notification requirements.      | Yes.  | Except that § 63.9(b)(3) is reserved.  |
| § 63.9(b)(1)-(5)            | Initial notifications   | Yes   |  |
|                             |   | Except that § 63.9(b) only applies as specified in § 63.6645. |  |
| § 63.9(c)                   | Request for compliance extension                                      | Yes   |  |
| § 63.9(d)                   | Notification of special compliance requirements for new sources.      | Yes   |  |
| § 63.9(e)                   | Notification of performance test                                      | Yes   |  |
| § 63.9(f)                   | Notification of visible emission (VE)/opacity test.                   | No  |  |
| § 63.9(g)(1)                | Notification of performance evaluation                                | Yes   |  |
| § 63.9(g)(2)                | Notification of use of COMS data                                      | No  |  |
| § 63.9(g)(3)                | Notification that criterion for alternative to RATA is exceeded.      | Yes   |  |

| General provisions citation | Subject of citation                                     | Applies to subpart | Explanation   |
|-----------------------------|---|--------------------|---|
| § 63.9(h)(1)-(6)            | Notification of compliance status                       | Yes                | Except that § 63.9(g) only applies as specified in § 63.6645. |
| § 63.9(i)                   | Adjustment of submittal deadlines                       | Yes.               | Except that § 63.9(h) only applies as specified in § 63.6645. |
| § 63.9(j)                   | Change in previous information                          | Yes.               |   |
| § 63.10(a)                  | Administrative provisions for record-keeping/reporting. | Yes.               | For CO standard if using RATA alternative.                    |
| § 63.10(b)(1)               | Record retention  | Yes.               |   |
| § 63.10(b)(2)(i)-(v)        | Records related to SSM                                  | No.                |   |
| § 63.10(b)(2)(vi)-(x)       | Records   | Yes.               |   |
| § 63.10(b)(2)(xii)          | Record when under waiver                                | Yes.               |   |
| § 63.10(b)(2)(xiii)         | Records when using alternative to RATA.                 | Yes                |   |
| § 63.10(b)(2)(xiv)          | Records of supporting documentation                     | Yes.               |   |
| § 63.10(b)(3)               | Records of applicability determination                  | Yes.               |   |
| § 63.10(c)                  | Additional records for sources using CEMS.              | Yes                |   |
| § 63.10(d)(1)               | General reporting requirements                          | Yes.               |   |
| § 63.10(d)(2)               | Report of performance test results                      | Yes.               |   |
| § 63.10(d)(3)               | Reporting opacity or VE observations                    | No                 |   |
| § 63.10(d)(4)               | Progress reports  | Yes.               | Subpart ZZZZ does not require COMS.                           |
| § 63.10(d)(5)               | Startup, shutdown, and malfunction reports.             | No.                |   |
| § 63.10(e)(1) and (2)(i)    | Additional CMS Reports                                  | Yes.               | Except that § 63.10(e)(3)(i) (C) is reserved.                 |
| § 63.10(e)(2)(ii)           | COMS-related report                                     | No                 |   |
| § 63.10(e)(3)               | Excess emission and parameter exceedances reports.      | Yes.               | Subpart ZZZZ does not require COMS.                           |
| § 63.10(e)(4)               | Reporting COMS data                                     | No                 |   |
| § 63.10(f)                  | Waiver for recordkeeping/reporting                      | Yes.               |   |
| § 63.11                     | Flares  | No.                |   |
| § 63.12                     | State authority and delegations                         | Yes.               |   |
| § 63.13                     | Addresses   | Yes.               |   |
| § 63.14                     | Incorporation by reference                              | Yes.               |   |
| § 63.15                     | Availability of information                             | Yes.               |   |

[75 FR 9688, Mar. 3, 2010]

**Subpart AAAAA—National Emission Standards for Hazardous Air Pollutants for Lime Manufacturing Plants**

SOURCE: 69 FR 416, Jan. 5, 2004, unless otherwise noted.

**WHAT THIS SUBPART COVERS**

**§ 63.7080 What is the purpose of this subpart?**

This subpart establishes national emission standards for hazardous air pollutants (NESHAP) for lime manufacturing plants. This subpart also es-

tablishes requirements to demonstrate initial and continuous compliance with the emission limitations.

**§ 63.7081 Am I subject to this subpart?**

(a) You are subject to this subpart if you own or operate a lime manufacturing plant (LMP) that is a major source, or that is located at, or is part of, a major source of hazardous air pollutant (HAP) emissions, unless the LMP is located at a kraft pulp mill, soda pulp mill, sulfite pulp mill, beet sugar manufacturing plant, or only processes sludge containing calcium

## Appendix D

| Citation          | Subject  | Applies to subpart<br>WWWWW | Explanation |
|-------------------|--|-----------------------------|-------------|
| § 63.6(c)(2), (5) | Compliance dates for CAA section 112(f) standards and for area sources that become major.          | No.                         |             |
| § 63.6(c)(3)-(4)  | [Reserved].  |                             |             |
| § 63.6(d)         | [Reserved].  |                             |             |
| § 63.6(e)-(h)     | Alternative nonopacity emission standard.  | No.                         |             |
| § 63.6(i)-(l)     | Compliance extension   | Yes.                        |             |
| § 63.7            | Performance testing requirements.  | No.                         |             |
| § 63.8            | Monitoring requirements  | No.                         |             |
| § 63.9(a)         | Applicability and initial notifications addressees.  | Yes.                        |             |
| § 63.9(b)         | Initial notifications  | No.                         |             |
| § 63.9(c)         | Request for extension of compliance.   | Yes.                        |             |
| § 63.9(d)-(j)     | Other notifications  | No.                         |             |
| § 63.10(a)(1)-(2) | Recordkeeping and reporting requirements, applicability.   | Yes.                        |             |
| § 63.10(a)(3)-(4) | General information  | Yes.                        |             |
| § 63.10(a)(5)-(7) | Recordkeeping and reporting requirements, reporting schedules.                                     | No.                         |             |
| § 63.10(b)(1)     | Retention time   | Yes.                        |             |
| § 63.10(b)(2)-(f) | Recordkeeping and reporting requirements.  | No.                         |             |
| § 63.11           | Control device requirements  | No.                         |             |
| § 63.12           | State authority and delegations  | Yes.                        |             |
| §§ 63.13-63.16    | Addresses, incorporations by reference, availability of information, performance track provisions. | Yes.                        |             |

**Subpart XXXXX [Reserved]**

**Subpart YYYYY—National Emission Standards for Hazardous Air Pollutants for Area Sources: Electric Arc Furnace Steelmaking Facilities**

SOURCE: 72 FR 74111, Dec. 28, 2007, unless otherwise noted.

**APPLICABILITY AND COMPLIANCE DATES**

**§ 63.10680 Am I subject to this subpart?**

(a) You are subject to this subpart if you own or operate an electric arc furnace (EAF) steelmaking facility that is an area source of hazardous air pollutant (HAP) emissions.

(b) This subpart applies to each new or existing affected source. The affected source is each EAF steelmaking facility.

(1) An affected source is existing if you commenced construction or reconstruction of the affected source on or before September 20, 2007.

(2) An affected source is new if you commenced construction or reconstruction of the affected source after September 20, 2007.

(c) This subpart does not apply to research and development facilities, as defined in section 112(c)(7) of the Clean Air Act (CAA).

(d) If you own or operate an area source subject to this subpart, you must have or obtain a permit under 40 CFR part 70 or 40 CFR part 71.

**§ 63.10681 What are my compliance dates?**

(a) Except as provided in paragraph (b) of this section, if you own or operate an existing affected source, you must achieve compliance with the applicable provisions of this subpart by no later than June 30, 2008.

(b) If you own or operate an existing affected source, you must achieve compliance with opacity limit in § 63.10686(b)(2) or (c)(2) by no later than December 28, 2010 if you demonstrate to the satisfaction of the permitting

authority that additional time is needed to install or modify emission control equipment.

(c) If you start up a new affected source on or before December 28, 2007, you must achieve compliance with the applicable provisions of this subpart by no later than December 28, 2007.

(d) If you start up a new affected source after December 28, 2007, you must achieve compliance with the applicable provisions of this subpart upon startup of your affected source.

#### STANDARDS AND COMPLIANCE REQUIREMENTS

##### § 63.10685 What are the requirements for the control of contaminants from scrap?

(a) *Chlorinated plastics, lead, and free organic liquids.* For metallic scrap utilized in the EAF at your facility, you must comply with the requirements in either paragraph (a)(1) or (2) of this section. You may have certain scrap at your facility subject to paragraph (a)(1) of this section and other scrap subject to paragraph (a)(2) of this section provided the scrap remains segregated until charge make-up.

(1) *Pollution prevention plan.* For the production of steel other than leaded steel, you must prepare and implement a pollution prevention plan for metallic scrap selection and inspection to minimize the amount of chlorinated plastics, lead, and free organic liquids that is charged to the furnace. For the production of leaded steel, you must prepare and implement a pollution prevention plan for scrap selection and inspection to minimize the amount of chlorinated plastics and free organic liquids in the scrap that is charged to the furnace. You must submit the scrap pollution prevention plan to the permitting authority for approval. You must operate according to the plan as submitted during the review and approval process, operate according to the approved plan at all times after approval, and address any deficiency identified by the permitting authority within 60 days following disapproval of a plan. You may request approval to revise the plan and may operate according to the revised plan unless and until the revision is disapproved by the permitting authority. You must keep a

copy of the plan onsite, and you must provide training on the plan's requirements to all plant personnel with materials acquisition or inspection duties. Each plan must include the information in paragraphs (a)(1)(i) through (iii) of this section:

(i) Specifications that scrap materials must be depleted (to the extent practicable) of undrained used oil filters, chlorinated plastics, and free organic liquids at the time of charging to the furnace.

(ii) A requirement in your scrap specifications for removal (to the extent practicable) of lead-containing components (such as batteries, battery cables, and wheel weights) from the scrap, except for scrap used to produce leaded steel.

(iii) Procedures for determining if the requirements and specifications in paragraph (a)(1) of this section are met (such as visual inspection or periodic audits of scrap providers) and procedures for taking corrective actions with vendors whose shipments are not within specifications.

(iv) The requirements of paragraph (a)(1) of this section do not apply to the routine recycling of baghouse bags or other internal process or maintenance materials in the furnace. These exempted materials must be identified in the pollution prevention plan.

(2) *Restricted metallic scrap.* For the production of steel other than leaded steel, you must not charge to a furnace metallic scrap that contains scrap from motor vehicle bodies, engine blocks, oil filters, oily turnings, machine shop borings, transformers or capacitors containing polychlorinated biphenyls, lead-containing components, chlorinated plastics, or free organic liquids. For the production of leaded steel, you must not charge to the furnace metallic scrap that contains scrap from motor vehicle bodies, engine blocks, oil filters, oily turnings, machine shop borings, transformers or capacitors containing polychlorinated biphenyls, chlorinated plastics, or free organic liquids. This restriction does not apply to any post-consumer engine blocks, post-consumer oil filters, or oily turnings that are processed or cleaned to the extent practicable such that the materials do not include lead

components, chlorinated plastics, or free organic liquids. This restriction does not apply to motor vehicle scrap that is charged to recover the chromium or nickel content if you meet the requirements in paragraph (b)(3) of this section.

(b) *Mercury requirements.* For scrap containing motor vehicle scrap, you must procure the scrap pursuant to one of the compliance options in paragraphs (b)(1), (2), or (3) of this section for each scrap provider, contract, or shipment. For scrap that does not contain motor vehicle scrap, you must procure the scrap pursuant to the requirements in paragraph (b)(4) of this section for each scrap provider, contract, or shipment. You may have one scrap provider, contract, or shipment subject to one compliance provision and others subject to another compliance provision.

(1) *Site-specific plan for mercury switches.* You must comply with the requirements in paragraphs (b)(1)(i) through (v) of this section.

(i) You must include a requirement in your scrap specifications for removal of mercury switches from vehicle bodies used to make the scrap.

(ii) You must prepare and operate according to a plan demonstrating how your facility will implement the scrap specification in paragraph (b)(1)(i) of this section for removal of mercury switches. You must submit the plan to the permitting authority for approval. You must operate according to this plan as submitted during the review and approval process, operate according to the approved plan at all times after approval, and address any deficiency identified by the permitting authority within 60 days following disapproval of a plan. You may request approval to revise the plan and may operate according to the revised plan unless and until the revision is disapproved by the permitting authority. The permitting authority may change the approval status of the plan upon 90-days written notice based upon the semiannual compliance report or other information. The plan must include:

(A) A means of communicating to scrap purchasers and scrap providers the need to obtain or provide motor vehicle scrap from which mercury switch-

es have been removed and the need to ensure the proper management of the mercury switches removed from that scrap as required under the rules implementing subtitle C of the Resource Conservation and Recovery Act (RCRA) (40 CFR parts 261 through 265 and 268). The plan must include documentation of direction to appropriate staff to communicate to suppliers throughout the scrap supply chain the need to promote the removal of mercury switches from end-of-life vehicles. Upon the request of the permitting authority, you must provide examples of materials that are used for outreach to suppliers, such as letters, contract language, policies for purchasing agents, and scrap inspection protocols;

(B) Provisions for obtaining assurance from scrap providers that motor vehicle scrap provided to the facility meet the scrap specification;

(C) Provisions for periodic inspections or other means of corroboration to ensure that scrap providers and dismantlers are implementing appropriate steps to minimize the presence of mercury switches in motor vehicle scrap and that the mercury switches removed are being properly managed, including the minimum frequency such means of corroboration will be implemented; and

(D) Provisions for taking corrective actions (i.e., actions resulting in scrap providers removing a higher percentage of mercury switches or other mercury-containing components) if needed, based on the results of procedures implemented in paragraph (b)(1)(ii)(C) of this section).

(iii) You must require each motor vehicle scrap provider to provide an estimate of the number of mercury switches removed from motor vehicle scrap sent to your facility during the previous year and the basis for the estimate. The permitting authority may request documentation or additional information at any time.

(iv) You must establish a goal for each scrap provider to remove at least 80 percent of the mercury switches. Although a site-specific plan approved under paragraph (b)(1) of this section may require only the removal of convenience light switch mechanisms, the permitting authority will credit all

documented and verifiable mercury-containing components removed from motor vehicle scrap (such as sensors in anti-locking brake systems, security systems, active ride control, and other applications) when evaluating progress towards the 80 percent goal.

(v) For each scrap provider, you must submit semiannual progress reports to the permitting authority that provide the number of mercury switches removed or the weight of mercury recovered from the switches, the estimated number of vehicles processed, an estimate of the percent of mercury switches removed, and certification that the removed mercury switches were recycled at RCRA-permitted facilities or otherwise properly managed pursuant to RCRA subtitle C regulations referenced in paragraph (b)(1)(ii)(A) of this section. This information can be submitted in aggregated form and does not have to be submitted for each scrap provider, contract, or shipment. The permitting authority may change the approval status of a site-specific plan following 90-days notice based on the progress reports or other information.

(2) *Option for approved mercury programs.* You must certify in your notification of compliance status that you participate in and purchase motor vehicle scrap only from scrap providers who participate in a program for removal of mercury switches that has been approved by the Administrator based on the criteria in paragraphs (b)(2)(i) through (iii) of this section. If you purchase motor vehicle scrap from a broker, you must certify that all scrap received from that broker was obtained from other scrap providers who participate in a program for the removal of mercury switches that has been approved by the Administrator based on the criteria in paragraphs (b)(2)(i) through (iii) of this section. The National Vehicle Mercury Switch Recovery Program and the Vehicle Switch Recovery Program mandated by Maine State law are EPA-approved programs under paragraph (b)(2) of this section unless and until the Administrator disapproves the program (in part or in whole) under paragraph (b)(2)(iii) of this section.

(i) The program includes outreach that informs the dismantlers of the

need for removal of mercury switches and provides training and guidance for removing mercury switches;

(ii) The program has a goal to remove at least 80 percent of mercury switches from the motor vehicle scrap the scrap provider processes. Although a program approved under paragraph (b)(2) of this section may require only the removal of convenience light switch mechanisms, the Administrator will credit all documented and verifiable mercury-containing components removed from motor vehicle scrap (such as sensors in anti-locking brake systems, security systems, active ride control, and other applications) when evaluating progress towards the 80 percent goal; and

(iii) The program sponsor agrees to submit progress reports to the Administrator no less frequently than once every year that provide the number of mercury switches removed or the weight of mercury recovered from the switches, the estimated number of vehicles processed, an estimate of the percent of mercury switches recovered, and certification that the recovered mercury switches were recycled at facilities with permits as required under the rules implementing subtitle C of RCRA (40 CFR parts 261 through 265 and 268). The progress reports must be based on a database that includes data for each program participant; however, data may be aggregated at the State level for progress reports that will be publicly available. The Administrator may change the approval status of a program or portion of a program (e.g., at the State level) following 90-days notice based on the progress reports or on other information.

(iv) You must develop and maintain onsite a plan demonstrating the manner through which your facility is participating in the EPA-approved program.

(A) The plan must include facility-specific implementation elements, corporate-wide policies, and/or efforts coordinated by a trade association as appropriate for each facility.

(B) You must provide in the plan documentation of direction to appropriate staff to communicate to suppliers throughout the scrap supply chain the



need to promote the removal of mercury switches from end-of-life vehicles. Upon the request of the permitting authority, you must provide examples of materials that are used for outreach to suppliers, such as letters, contract language, policies for purchasing agents, and scrap inspection protocols.

(C) You must conduct periodic inspections or provide other means of corroboration to ensure that scrap providers are aware of the need for and are implementing appropriate steps to minimize the presence of mercury in scrap from end-of-life vehicles.

(3) *Option for specialty metal scrap.* You must certify in your notification of compliance status that the only materials from motor vehicles in the scrap are materials recovered for their specialty alloy (including, but not limited to, chromium, nickel, molybdenum, or other alloys) content (such as certain exhaust systems) and, based on the nature of the scrap and purchase specifications, that the type of scrap is not reasonably expected to contain mercury switches.

(4) *Scrap that does not contain motor vehicle scrap.* For scrap not subject to the requirements in paragraphs (b)(1) through (3) of this section, you must certify in your notification of compliance status and maintain records of documentation that this scrap does not contain motor vehicle scrap.

(c) *Recordkeeping and reporting requirements.* In addition to the records required by § 63.10, you must keep records to demonstrate compliance with the requirements for your pollution prevention plan in paragraph (a)(1) of this section and/or for the use of only restricted scrap in paragraph (a)(2) of this section and for mercury in paragraphs (b)(1) through (3) of this section as applicable. You must keep records documenting compliance with paragraph (b)(4) of this section for scrap that does not contain motor vehicle scrap.

(1) If you are subject to the requirements for a site-specific plan for mercury under paragraph (b)(1) of this section, you must:

(i) Maintain records of the number of mercury switches removed or the weight of mercury recovered from the switches and properly managed, the es-

timated number of vehicles processed, and an estimate of the percent of mercury switches recovered; and

(ii) Submit semiannual reports of the number of mercury switches removed or the weight of mercury recovered from the switches and properly managed, the estimated number of vehicles processed, an estimate of the percent of mercury switches recovered, and a certification that the recovered mercury switches were recycled at RCRA-permitted facilities. The semiannual reports must include a certification that you have conducted inspections or taken other means of corroboration as required under paragraph (b)(1)(ii)(C) of this section. You may include this information in the semiannual compliance reports required under paragraph (c)(3) of this section.

(2) If you are subject to the option for approved mercury programs under paragraph (b)(2) of this section, you must maintain records identifying each scrap provider and documenting the scrap provider's participation in an approved mercury switch removal program. If you purchase motor vehicle scrap from a broker, you must maintain records identifying each broker and documentation that all scrap provided by the broker was obtained from other scrap providers who participate in an approved mercury switch removal program.

(3) You must submit semiannual compliance reports to the Administrator for the control of contaminants from scrap according to the requirements in § 63.10(e). The report must clearly identify any deviation from the requirements in paragraphs (a) and (b) of this section and the corrective action taken. You must identify which compliance option in paragraph (b) of this section applies to each scrap provider, contract, or shipment.

**§ 63.10686 What are the requirements for electric arc furnaces and argon-oxygen decarburization vessels?**

(a) You must install, operate, and maintain a capture system that collects the emissions from each EAF (including charging, melting, and tapping operations) and argon-oxygen

decarburization (AOD) vessel and conveys the collected emissions to a control device for the removal of particulate matter (PM).

(b) Except as provided in paragraph (c) of this section, you must not discharge or cause the discharge into the atmosphere from an EAF or AOD vessel any gases which:

(1) Exit from a control device and contain in excess of 0.0052 grains of PM per dry standard cubic foot (gr/dscf); and

(2) Exit from a melt shop and, due solely to the operations of any affected EAF(s) or AOD vessel(s), exhibit 6 percent opacity or greater.

(c) If you own or operate a new or existing affected source that has a production capacity of less than 150,000 tons per year (tpy) of stainless or specialty steel (as determined by the maximum production if specified in the source's operating permit or EAF capacity and maximum number of operating hours per year), you must not discharge or cause the discharge into the atmosphere from an EAF or AOD vessel any gases which:

(1) Exit from a control device and contain particulate matter (PM) in excess of 0.8 pounds per ton (lb/ton) of steel. Alternatively, the owner or operator may elect to comply with a PM limit of 0.0052 grains per dry standard cubic foot (gr/dscf); and

(2) Exit from a melt shop and, due solely to the operations of any affected EAF(s) or AOD vessel(s), exhibit 6 percent opacity or greater.

(d) Except as provided in paragraph (d)(6) of this section, you must conduct performance tests to demonstrate initial compliance with the applicable emissions limit for each emissions source subject to an emissions limit in paragraph (b) or (c) of this section.

(1) You must conduct each PM performance test for an EAF or AOD vessel according to the procedures in § 63.7 and 40 CFR 60.275a using the following test methods in 40 CFR part 60, appendices A-1, A-2, A-3, and A-4:

(i) Method 1 or 1A of appendix A-1 of 40 CFR part 60 to select sampling port locations and the number of traverse points in each stack or duct. Sampling sites must be located at the outlet of the control device (or at the outlet of

the emissions source if no control device is present) prior to any releases to the atmosphere.

(ii) Method 2, 2A, 2C, 2D, 2F, or 2G of appendix A-1 of 40 CFR part 60 to determine the volumetric flow rate of the stack gas.

(iii) Method 3, 3A, or 3B of appendix A-3 of 40 CFR part 60 to determine the dry molecular weight of the stack gas. You may use ANS/ASME PTC 19.10-1981, "Flue and Exhaust Gas Analyses" (incorporated by reference—see § 63.14) as an alternative to EPA Method 3B.

(iv) Method 4 of appendix A-3 of 40 CFR part 60 to determine the moisture content of the stack gas.

(v) Method 5 or 5D of appendix A-3 of 40 CFR part 60 to determine the PM concentration. Three valid test runs are needed to comprise a PM performance test. For EAF, sample only when metal is being melted and refined. For AOD vessels, sample only when the operation(s) are being conducted.

(2) You must conduct each opacity test for a melt shop according to the procedures in § 63.6(h) and Method 9 of appendix A-4 of 40 CFR part 60. When emissions from any EAF or AOD vessel are combined with emissions from emission sources not subject to this subpart, you must demonstrate compliance with the melt shop opacity limit based on emissions from only the emission sources subject to this subpart.

(3) During any performance test, you must monitor and record the information specified in 40 CFR 60.274a(h) for all heats covered by the test.

(4) You must notify and receive approval from the Administrator for procedures that will be used to determine compliance for an EAF or AOD vessel when emissions are combined with those from facilities not subject to this subpart.

(5) To determine compliance with the PM emissions limit in paragraph (c) of this section for an EAF or AOD vessel in a lb/ton of steel format, compute the process-weighted mass emissions ( $E_p$ ) for each test run using Equation 1 of this section:

$$E_p = \frac{C \times Q \times T}{P \times K} \quad (\text{Eq. 1})$$

Where:

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$E_p$  = Process-weighted mass emissions of PM, lb/ton;  
C = Concentration of PM or total metal HAP, gr/dscf;  
Q = Volumetric flow rate of stack gas, dscf/hr;  
T = Total time during a test run that a sample is withdrawn from the stack during steel production cycle, hr;  
P = Total amount of metal produced during the test run, tons; and  
K = Conversion factor, 7,000 grains per pound.

(6) If you own or operate an existing affected source that is subject to the emissions limits in paragraph (b) or (c) of this section, you may certify initial compliance with the applicable emission limit for one or more emissions sources based on the results of a previous performance test for that emissions source in lieu of the requirement for an initial performance test provided that the test(s) were conducted within 5 years of the compliance date using the methods and procedures specified in paragraph (d)(1) or (2) of this section; the test(s) were for the affected facility; and the test(s) were representative of current or anticipated operating processes and conditions. Should the permitting authority deem the prior test data unacceptable to demonstrate compliance with an applicable emissions limit, the owner or operator must conduct an initial performance test within 180 days of the compliance date or within 90 days of receipt of the notification of disapproval of the prior test, whichever is later.

OTHER INFORMATION AND REQUIREMENTS

§ 63.10690 What parts of the General Provisions apply to this subpart?

(a) You must comply with the requirements of the NESHAP General Provisions (40 CFR part 63, subpart A) as provided in Table 1 of this subpart.

(b) The notification of compliance status required by § 63.9(h) must include each applicable certification of compliance, signed by a responsible official, in paragraphs (b)(1) through (6) of this section.

(1) For the pollution prevention plan requirements in § 63.10685(a)(1): "This facility has submitted a pollution prevention plan for metallic scrap selec-

tion and inspection in accordance with § 63.10685(a)(1)";

(2) For the restrictions on metallic scrap in § 63.10685(a)(2): "This facility complies with the requirements for restricted metallic scrap in accordance with § 63.10685(a)(2)";

(3) For the mercury requirements in § 63.10685(b):

(i) "This facility has prepared a site-specific plan for mercury switches in accordance with § 63.10685(b)(1)";

(ii) "This facility participates in and purchases motor vehicle scrap only from scrap providers who participate in a program for removal of mercury switches that has been approved by the EPA Administrator in accordance with § 63.10685(b)(2)" and has prepared a plan demonstrating how the facility participates in the EPA-approved program in accordance with § 63.10685(b)(2)(iv);

(iii) "The only materials from motor vehicles in the scrap charged to an electric arc furnace at this facility are materials recovered for their specialty alloy content in accordance with § 63.10685(b)(3) which are not reasonably expected to contain mercury switches"; or

(iv) "This facility complies with the requirements for scrap that does not contain motor vehicle scrap in accordance with § 63.10685(b)(4)."

(4) This certification of compliance for the capture system requirements in § 63.10686(a), signed by a responsible official: "This facility operates a capture system for each electric arc furnace and argon-oxygen decarburization vessel that conveys the collected emissions to a PM control device in accordance with § 63.10686(a)".

(5) If applicable, this certification of compliance for the performance test requirements in § 63.10686(d)(6): "This facility certifies initial compliance with the applicable emissions limit in § 63.10686(a) or (b) based on the results of a previous performance test in accordance with § 63.10686(d)(6)".

(6) This certification of compliance for the monitoring requirements in § 63.10686(e), signed by a responsible official: "This facility has developed and submitted proposed monitoring information in accordance with 40 CFR part 64".

**§ 63.10691 Who implements and enforces this subpart?**

(a) This subpart can be implemented and enforced by the EPA or a delegated authority such as a State, local, or tribal agency. If the EPA Administrator has delegated authority to a State, local, or tribal agency, then that Agency has the authority to implement and enforce this subpart. You should contact your EPA Regional Office to find out if this subpart is delegated to your State, local, or tribal agency.

(b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under 40 CFR part 63, subpart E, the authorities contained in paragraph (c) of this section are retained by the Administrator and are not transferred to the State, local, or tribal agency.

(c) The authorities that will not be delegated to State, local, or tribal agencies are listed in paragraphs (c)(1) through (6) of this section.

(1) Approval of an alternative non-opacity emissions standard under 40 CFR 63.6(g).

(2) Approval of an alternative opacity emissions standard under § 63.6(h)(9).

(3) Approval of a major change to test methods under § 63.7(e)(2)(ii) and (f). A "major change to test method" is defined in 40 CFR 63.90.

(4) Approval of major change to monitoring under 40 CFR 63.8(f). A "major change to monitoring" is defined in 40 CFR 63.90.

(5) Approval of a major change to recordkeeping/reporting under 40 CFR 63.10(f). A "major change to recordkeeping/reporting" is defined in 40 CFR 63.90.

(6) Approval of a program for the removal of mercury switches under § 63.10685(b)(2).

**§ 63.10692 What definitions apply to this subpart?**

Terms used in this subpart are defined in the Clean Air Act, in § 63.2, and in this section as follows:

*Argon-oxygen decarburization (AOD) vessel* means any closed-bottom, refractory-lined converter vessel with submerged tuyeres through which gaseous mixtures containing argon and oxygen

or nitrogen may be blown into molten steel for further refining.

*Capture system* means the equipment (including ducts, hoods, fans, dampers, etc.) used to capture or transport emissions generated by an electric arc furnace or argon-oxygen decarburization vessel to the air pollution control device.

*Chlorinated plastics* means solid polymeric materials that contain chlorine in the polymer chain, such as polyvinyl chloride (PVC) and PVC copolymers.

*Control device* means the air pollution control equipment used to remove particulate matter from the effluent gas stream generated by an electric arc furnace or argon-oxygen decarburization vessel.

*Deviation* means any instance where an affected source subject to this subpart, or an owner or operator of such a source:

(1) Fails to meet any requirement or obligation established by this subpart, including but not limited to any emissions limitation or work practice standard;

(2) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit; or

(3) Fails to meet any emissions limitation in this subpart during startup, shutdown, or malfunction, regardless of whether or not such failure is permitted by this subpart.

*Electric arc furnace (EAF)* means a furnace that produces molten steel and heats the charge materials with electric arcs from carbon electrodes. An electric arc furnace consists of the furnace shell, roof, and the transformer.

*Electric arc furnace (EAF) steelmaking facility* means a steel plant that produces carbon, alloy, or specialty steels using an EAF. This definition excludes EAF steelmaking facilities at steel foundries and EAF facilities used to produce nonferrous metals.

*Free organic liquids* means material that fails the paint filter test by EPA Method 9095B, (revision 2, dated November 1994) (incorporated by reference—see § 63.14) after accounting for water using a moisture determination

test by ASTM Method D2216-05 (incorporated by reference—see §63.14). If, after conducting a moisture determination test, if any portion of the material passes through and drops from the filter within the 5-minute test period, the material contains *free organic liquids*.

*Leaded steel* means steel that must meet a minimum specification for lead content (typically 0.25 percent or more) and for which lead is a necessary alloy for that grade of steel.

*Mercury switch* means each mercury-containing capsule or switch assembly that is part of a convenience light switch mechanism installed in a vehicle.

*Motor vehicle* means an automotive vehicle not operated on rails and usually operated with rubber tires for use on highways.

*Motor vehicle scrap* means vehicle or automobile bodies, including automobile body hulks, that have been processed through a shredder. *Motor ve-*

*hicle scrap* does not include automobile manufacturing bundles, or miscellaneous vehicle parts, such as wheels, bumpers or other components that do not contain mercury switches.

*Nonferrous metals* means any pure metal other than iron or any metal alloy for which an element other than iron is its major constituent by percent in weight.

*Scrap provider* means the person (including a broker) who contracts directly with a steel mill to provide scrap that contains motor vehicle scrap. Scrap processors such as shredder operators or vehicle dismantlers that do not sell scrap directly to a steel mill are not *scrap providers*.

*Specialty steel* means low carbon and high alloy steel other than stainless steel that is processed in an argon-oxygen decarburization vessel.

*Stainless steel* means low carbon steel that contains at least 10.5 percent chromium.

TABLE 1 TO SUBPART YYYYY OF PART 63—APPLICABILITY OF GENERAL PROVISIONS TO SUBPART YYYYY

As required in §63.10691(a), you must comply with the requirements of the NESHAP General Provisions (40 CFR part 63, subpart A) shown in the following table.

| Citation   | Subject  | Applies to subpart YYYYY? | Explanation                                   |
|--|--|---------------------------|---|
| § 63.1(a)(1), (a)(2), (a)(3), (a)(4), (a)(6), (a)(10)–(a)(12), (b)(1), (b)(3), (c)(1), (c)(2), (c)(5), (e).  | Applicability .....  | Yes.                      |   |
| § 63.1(a)(5), (a)(7)–(a)(9), (b)(2), (c)(3), (c)(4), (d).  | Reserved .....   | No.                       |   |
| § 63.2 .....   | Definitions .....  | Yes.                      |   |
| § 63.3 .....   | Units and Abbreviations .....                                      | Yes.                      |   |
| § 63.4 .....   | Prohibited Activities and Circumvention.                           | Yes.                      |   |
| § 63.5 .....   | Preconstruction Review and Notification Requirements.              | Yes.                      |   |
| § 63.6(a), (b)(1)–(b)(5), (b)(7), (c)(1), (c)(2), (c)(5), (e)(1), (e)(3)(i), (e)(3)(iii)–(e)(3)(v), (f), (g), (h)(1), (h)(2), (h)(5)–(h)(9), (i), (j). | Compliance with Standards and Maintenance Requirements.            | Yes.                      |   |
| § 63.6(b)(6), (c)(3), (c)(4), (d), (e)(2), (e)(3)(ii), (h)(3), (h)(5)(iv).   | Reserved .....   | No.                       |   |
| § 63.7 .....   | Applicability and Performance Test Dates.                          | Yes.                      |   |
| § 63.8(a)(1), (a)(2), (b), (c), (d), (e), (f)(1)–(5), (g).   | Monitoring Requirements .....                                      | Yes .....                 | Requirements apply if a COMS or CEMS is used. |
| § 63.8(e)(3) .....   | [Reserved]   | No.                       |   |
| § 63.8(e)(4) .....   | Additional Monitoring Requirements for Control Devices in § 63.11. | No.                       |   |
| § 63.8(c)(4) .....   | Continuous Monitoring System Requirements.                         | Yes .....                 | Requirements apply if a COMS or CEMS is used. |
| § 63.8(f)(6) .....   | RATA Alternative .....   | Yes .....                 | Requirements apply if a CEMS is used.         |

| Citation   | Subject  | Applies to subpart YYYYY? | Explanation   |
|--|--|---------------------------|---|
| § 63.9(a), (b)(1), (b)(2), (b)(5), (c), (d), (f), (g), (h)(1)-(h)(3), (h)(5), (h)(6), (i), (j).                          | Notification Requirements .....  | Yes.                      |   |
| § 63.9(b)(3), (h)(4) .....   | Reserved .....   | No.                       |   |
| § 63.9(b)(4) .....   | Recordkeeping and Reporting Requirements.  | No.                       |   |
| § 63.10(a), (b)(1), (b)(2)(i)-(v), (b)(2)(xiv), (b)(3), (c)(1), (c)(5)-(c)(8), (c)(10)-(c)(15), (d), (e)(1)-(e)(4), (f). | Recordkeeping and Reporting Requirements.  | Yes .....                 | Additional records for CMS in § 63.10(c) (1)-(6), (9)-(15), and reports in § 63.10(d)(1)-(2) apply if a COMS or CEMS is used. |
| § 63.10(b)(2)(xiii) .....  | CMS Records for RATA Alternative.  | Yes .....                 | Requirements apply if a CEMS is used.   |
| § 63.10(c)(2)-(c)(4), (c)(9) .....   | Reserved .....   | No.                       |   |
| § 63.11 .....  | Control Device Requirements .....  | No.                       |   |
| § 63.12 .....  | State Authority and Delegations  | Yes.                      |   |
| §§ 63.13-63.16 .....   | Addresses, Incorporations by Reference, Availability of Information, Performance Track Provisions. | Yes.                      |   |

**Subpart ZZZZ—National Emission Standards for Hazardous Air Pollutants for Iron and Steel Foundries Area Sources**

SOURCE: 73 FR 252, Jan. 2, 2008, unless otherwise noted.

**APPLICABILITY AND COMPLIANCE DATES**

**§ 63.10880 Am I subject to this subpart?**

(a) You are subject to this subpart if you own or operate an iron and steel foundry that is an area source of hazardous air pollutant (HAP) emissions.

(b) This subpart applies to each new or existing affected source. The affected source is each iron and steel foundry.

(1) An affected source is existing if you commenced construction or reconstruction of the affected source before September 17, 2007.

(2) An affected source is new if you commenced construction or reconstruction of the affected source on or after September 17, 2007. If an affected source is not new pursuant to the preceding sentence, it is not new as a result of a change in its compliance obligations pursuant to § 63.10881(d).

(c) On and after January 2, 2008, if your iron and steel foundry becomes a major source as defined in § 63.2, you must meet the requirements of 40 CFR part 63, subpart EEEEE.

(d) This subpart does not apply to research and development facilities, as

defined in section 112(c)(7) of the Clean Air Act.

(e) You are exempt from the obligation to obtain a permit under 40 CFR part 70 or 40 CFR part 71, provided you are not otherwise required by law to obtain a permit under 40 CFR 70.3(a) or 40 CFR 71.3(a). Notwithstanding the previous sentence, you must continue to comply with the provisions of this subpart.

(f) If you own or operate an existing affected source, you must determine the initial applicability of the requirements of this subpart to a small foundry or a large foundry based on your facility's metal melt production for calendar year 2008. If the metal melt production for calendar year 2008 is 20,000 tons or less, your area source is a small foundry. If your metal melt production for calendar year 2008 is greater than 20,000 tons, your area source is a large foundry. You must submit a written notification to the Administrator that identifies your area source as a small foundry or a large foundry no later than January 2, 2009.

(g) If you own or operate a new affected source, you must determine the initial applicability of the requirements of this subpart to a small foundry or a large foundry based on your facility's annual metal melting capacity at startup. If the annual metal melting capacity is 10,000 tons or less, your area source is a small foundry. If the annual metal melting capacity is greater than 10,000 tons, your area source is a large

**CERTIFICATE OF SERVICE**

I, Pam Owen, hereby certify that a copy of this permit has been mailed by first class mail to Arkansas Steel Associates, LLC, 2803 Van Dyke Road, Newport, AR, 72112, on this 1<sup>st</sup> day of October, 2013.

Pam Owen  
Pam Owen, AAIL, Air Division

**CERTIFICATE OF SERVICE**

I, Cynthia Hook, hereby certify that a copy of this permit has been mailed by first class mail to  
Arkansas Steel Associates, LLC, 2803 Van Dyke Road, Newport, AR, 72112, on this

10<sup>th</sup> day of May, 2016.



\_\_\_\_\_  
Cynthia Hook, ASIII, Air Division