STATEMENT OF BASIS

For the issuance of Draft Air Permit # 0286-AR-3 AFIN: 70-00101

1. PERMITTING AUTHORITY:

Division of Environmental Quality 5301 Northshore Drive North Little Rock, Arkansas 72118-5317

2. APPLICANT:

LANXESS Corporation - West Plant 5821 Schuler Road El Dorado, Arkansas 71730

3. PERMIT WRITER:

Elliott Marshall

4. NAICS DESCRIPTION AND CODE:

NAICS Description: All Other Miscellaneous Chemical Product and Preparation Manufacturing

NAICS Code: 325998

5. ALL SUBMITTALS:

The following is a list of ALL permit applications included in this permit revision.

| Date of Application | Type of Application (New, Renewal, Modification, Deminimis/Minor Mod, or Administrative Amendment) | Short Description of Any Changes That Would Be Considered New or Modified Emissions |
|---------------------|---|--|
| 11/11/2022 | New | -Removing sources SN-102, 506 and 510. -Correct SN-201 Flare pilot size -Revise permit limits at SN-406, 407, and 408 per NSPS IIII. -Add additional pollutants to SN-501 through SN-504 based on sampling data |

6. **REVIEWER'S NOTES:**

LANXESS submitted this application to change from a major source (Title V) classification to a synthetic minor source. In addition the following changes were made:

- 1. Remove sources SN-102, SN-506 and SN-510. These sources are no longer in service.
- 2. Correct SN-201 sour gas flare pilot size from 0.065 MMBtu/hr to 0.13 MMBtu/hr, since the flare has two pilots each with a capacity of 0.065 MMBtu/hr.
- 3. Revise scrubber flow rate condition (Specific Condition #8) to specify compliance is determined by a 3-hour block average of monitored scrubber parameters.
- 4. Revise permit limits for SN-406, 407 and 408 to be based on applicable limits in NSPS IIII.
- 5. Add additional pollutants to Tail Brine cooling towers based on sampling data, SN-501, 502, 503, 504, 507/508.
- 6. Update the maximum circulation rate at SN-501, SN-502, SN-503 and SN-504 to be 2,400 gpm.
- 7. Update the list of insignificant activities.
- 8. Revise opacity conditions at SN-005, SN-301, SN-406, 407 and 408.

Permitted emission rates are increasing/decreasing by 2.9 tpy PM, 3.0 tpy PM_{10} , 8.6 tpy VOC, 1.6 tpy CO, 3.9 tpy NO_x, 2.71 tpy Ammonia, 1.65 tpy Bromine, 0.88 tpy Chlorine, -2.32 tpy Hydrogen Bromide, -4.40 tpy Hydrogen Chloride, 4.43 tpy Hydrogen Sulfide, 0.3 tpy Sulfuric Acid and 10.80 tpy Total other HAPs.

7. COMPLIANCE STATUS:

The following summarizes the current compliance of the facility including active/pending enforcement actions and recent compliance activities and issues.

Previous compliance issues have been resolved: CAO LIS: 22-115 and CAO LIS: 22-081 have been closed.

There are no active or pending enforcement actions.

8. PSD/GHG APPLICABILITY:

a) Did the facility undergo PSD review in this permit (i.e., BACT, Modeling, etc.)? N If yes, were GHG emission increases significant? N

- b) Is the facility categorized as a major source for PSD? N
- Single pollutant \geq 100 tpy and on the list of 28 or single pollutant \geq 250 tpy and not on list

If yes for 8(b), explain why this permit modification is not PSD.

9. SOURCE AND POLLUTANT SPECIFIC REGULATORY APPLICABILITY:

| Source | Pollutant | Regulation (NSPS, NESHAP or PSD) |
|--------|-----------|-------------------------------------|
|--------|-----------|-------------------------------------|

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| Source | Pollutant | Regulation (NSPS, NESHAP or PSD) |
|-----------------------------------|------------|-------------------------------------|
| 105 | NOx and CO | 40 CFR Part 60, Subpart Dc |
| SN-406, SN-407, SN-408 | NOx and CO | 40 CFR Part 60, Subpart IIII |
| SN-404, SN-406, SN-407, SN-408 | HAPs | 40 CFR Part 63, Subpart ZZZZ |
| SN-602 | HAPs | 40 CFR Part 63, Subpart CCCCCC |
| Facility | Benzene | 40 CFR Part 61, Subpart FF |

10. UNCONSTRUCTED SOURCES:

| Unconstructed | Permit | Extension | Extension | If Greater than 18 Months without |
|---------------|-----------|-----------|-----------|-------------------------------------|
| Source | Approval | Requested | Approval | Approval, List Reason for Continued |
| Source | Date | Date | Date | Inclusion in Permit |
| SN-510 | 2/22/2013 | N/A | N/A | Removed upon permit issuance |

11. PERMIT SHIELD – TITLE V PERMITS ONLY:

Did the facility request a permit shield in this application? N (Note - permit shields are not allowed to be added, but existing ones can remain, for minor modification applications or any Rule 18 requirement.)

If yes, are applicable requirements included and specifically identified in the permit? N/A If not, explain why.

For any requested inapplicable regulation in the permit shield, explain the reason why it is not applicable in the table below.

| Source | Inapplicable Regulation | Reason | |
|--------|-------------------------|--------|--|
| N/A | | | |

12. COMPLIANCE ASSURANCE MONITORING (CAM) – TITLE V PERMITS ONLY:

List sources potentially subject to CAM because they use a control device to achieve compliance and have pre-control emissions of at least 100 percent of the major source level. List the pollutant of concern and a brief summary of the CAM plan (temperature monitoring, CEMs, opacity monitoring, etc.) and frequency requirements of § 64.

| Source | Pollutant Controlled | Cite Exemption or CAM Plan Monitoring and Frequency |
|--------|----------------------|--|
| | | N/A |

13. EMISSION CHANGES AND FEE CALCULATION:

See emission change and fee calculation spreadsheet in Appendix A.

14. AMBIENT AIR EVALUATIONS:

The following are results for ambient air evaluations or modeling.

a) NAAQS

A NAAQS evaluation is not required under the Arkansas State Implementation Plan, National Ambient Air Quality Standards, Infrastructure SIPs and NAAQS SIP per Ark. Code Ann. § 8-4-318, dated March 2017 and the DEQ Air Permit Screening Modeling Instructions.

b) Non-Criteria Pollutants:

The non-criteria pollutants listed below were evaluated. Based on Division of Environmental Quality procedures for review of non-criteria pollutants, emissions of all other non-criteria pollutants are below thresholds of concern.

1st Tier Screening (PAER)

Estimated hourly emissions from the following sources were compared to the Presumptively Acceptable Emission Rate (PAER) for each compound. The Division of Environmental Quality has deemed the PAER to be the product, in lb/hr, of 0.11 and the Threshold Limit Value (mg/m³), as listed by the American Conference of Governmental Industrial Hygienists (ACGIH).

| Pollutant | TLV (mg/m ³) | $PAER (lb/hr) = 0.11 \times TLV$ | Proposed lb/hr | Pass? |
|-----------|-----------------------------|----------------------------------|----------------|-------|
| Acrolein | 0.229 | 0.025 | 5.5E-05 | Yes |
| Antimony | 0.5 | 0.055 | 2.55E-05 | Yes |
| Arsenic | 0.01 | 0.0011 | 2.58E-03 | No |
| Beryllium | 0.00005 | 5.50E-06 | 1.55E-04 | No |
| Bromine | 0.654 | 0.0719 | 0.88 | No |
| Cadmium | 0.01 | 0.0011 | 1.42E-02 | No |
| Chlorine | 0.29 | 0.0319 | 1.09 | No |
| Chromium | 0.50 | 0.055 | 1.81E-02 | Yes |
| Cobalt | 0.02 | 0.0022 | 1.08E-03 | Yes |

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| Pollutant | TLV (mg/m ³) | $PAER (lb/hr) = 0.11 \times TLV$ | Proposed lb/hr | Pass? |
|---------------------|-----------------------------|----------------------------------|----------------|-------|
| Hydrogen Sulfide | 13.94* | 0.15334 | 61.1 | No |
| Lead | 0.05 | 0.006 | 3.29E-02 | No |
| Manganese | 0.02 | 0.0022 | 4.95E-03 | No |
| Mercury | 0.01 | 0.011 | 3.35E-03 | Yes |
| Selenium | 0.20 | 0.022 | 3.10E-04 | Yes |
| Sulfuric Acid | 0.20 | 0.022 | 6.79E-02 | No |
| Uranium | 0.20 | 0.022 | 2.84E-05 | Yes |
| POM | 0.20 | 0.022 | 3.56E-02 | No |

*See H₂S modeling in section C.

2nd Tier Screening (PAIL)

AERMOD air dispersion modeling was performed on the estimated hourly emissions from the following sources, in order to predict ambient concentrations beyond the property boundary. The Presumptively Acceptable Impact Level (PAIL) for each compound has been deemed by the Division of Environmental Quality to be one onehundredth of the Threshold Limit Value as listed by the ACGIH.

Modeling was conducted in this revision, 0286-AR-3, for all pollutants listed in the table below and H_2S_1

| Pollutant | PAIL $(\mu g/m^3) = 1/100$ of Threshold Limit ValueModeled Concentration $(\mu g/m^3)$ | | Pass? |
|---------------|--|----------|------------------|
| Arsenic | 0.10 | 0.00030 | Yes |
| Beryllium | 0.0005 | 1.78E-07 | Yes |
| Bromine | 6.54 | 12.806 | No* |
| Cadmium | 0.1 | 0.0016 | Yes |
| Chlorine | 2.9 | 3.14 | No ^{**} |
| Manganese | 0.2 | 0.00262 | Yes |
| Lead 0.05 | | 0.0038 | Yes |
| Sulfuric Acid | 2.0 | 0.97 | Yes |
| РОМ | 2.0 | 0.53311 | Yes |

*See 3rd Tier Screening (AEGL-1 and AEGL-2) – Bromine Analysis section. **See 3rd Tier Screening Review of Additional Standards and Risk Assessment – Chlorine Analysis section.

3rd Tier Screening (AEGL-1 and AEGL-2) - Bromine Analysis

A human health risk assessment was performed to demonstrate that bromine emissions do not result in unacceptable impacts to human health. For this analysis, modeled impacts are compared to the Level 1 and Level 2 Acute Exposure Guideline Levels (AEGL-1 and AEGL-2) as an alternative to PAIL screening levels.

AEGL-1 is the airborne concentration of a substance below which it is not expected that the general population, including susceptible individuals, would experience notable discomfort, irritation, or certain asymptomatic, non-sensory effects.

AEGL-2 is the airborne concentration of a substance below which it is not expected that the general population, including susceptible individuals, would experience irreversible or other serious, long lasting adverse health effects or an impaired ability to escape. Ambient air concentrations of bromine used to assess risk were predicted using air dispersion modeling. The latest version of the AERMOD modeling system (Aermod_19191) was used to estimate maximum ground-level concentrations of bromine for 1-hour, 4-hour, and 8-hour averaging periods. Meteorological data for 2012 through 2016 measured at the Shreveport, LA was used in the model. To determine both the 10minute and 30-minute average concentration, the equation below was used:

$$Cp = Cm (t_m/t_p)^{0.2}$$
 where

 $C_p = 10$ -minute or 30-minute average concentration as appropriate

 $C_m = 1$ -hour average concentration

 $t_m = 60$ minutes

 $t_p = 10$ minutes or 30 minutes as appropriate

| Averaging Period | Highest Modeled Impact (µg/m ³) ¹ | AEGL-1 Value (µg/m ³) | Percent of AEGL-1 | AEGL-2 Value (µg/m ³) | Percent of AEGL-2 | Pass? |
|---------------------|---|---|----------------------|---|----------------------|-------|
| 10-minute | 75.80 | 220 | 34.45% | 3600 | 2.11% | Yes |
| 30-minute | 60.85 | 220 | 27.66% | 3600 | 1.69% | Yes |
| 1-hour | 52.97 | 220 | 24.08% | 3600 | 1.47% | Yes |
| 4-hour | 33.96 | 220 | 15.44% | 3600 | 0.94% | Yes |
| 8-hour | 21.70 | 220 | 9.86% | 3600 | 0.60% | Yes |

¹Modeling was conducted assuming 1.45 lb/hr Br emissions; emissions were revised down during the pre-draft permitting process, but modeling was not redone, as it still demonstrates Br emissions do not cause a condition of pollution.

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> Predicted concentrations at (and beyond) the facility property and the impact at Shuler Road are well below the AEGL-1 and AEGL-2 thresholds for all averaging periods. It is worth noting, that, even when the Shuler Road is out of the property line, the predicted concentrations are as well below the thresholds for all averaging periods.

<u>3rd Tier Screening Review of Additional Standards and Risk Assessment – Chlorine Analysis</u>

Given the potential for a ACGIH TLV standard (worker short term exposure) to be conservative when reviewing chronic health-based impacts, LANXESS reviewed alternative standards for chlorine. A review of available toxicology data for chlorine was completed. Because chlorine is a listed Hazardous Air Pollutant (HAP), there is substantial toxicology data available. The non-carcinogen health-based risks from chlorine exposure are generally categorized as short term (acute) and/or long term (chronic) exposure thresholds. The EPA Office of Air Quality Planning and Standards compiled assessments from air toxics for use in risk assessments. There were noncarcinogenic (acute and chronic) standards available for chlorine (see table below).

| Source | Standard Type | Standard | Units | Standard | Units |
|---------------------|---------------------|----------|-------------------|----------|-------------------|
| MRL, ATSDR | Acute, $1 - 14$ day | 0.17 | mg/m ³ | 170 | μg/m ³ |
| REL, California EPA | Acute, 1-hr | 0.21 | mg/m ³ | 210 | µg/m ³ |
| AEGL-1, EPA | Acute, 1-hr | 1.5 | mg/m ³ | 1,500 | $\mu g/m^3$ |
| AEGL-1, EPA | Acute, 8-hr | 1.5 | mg/m ³ | 1,500 | μg/m ³ |
| AEGL-2, EPA | Acute, 1-hr | 5.8 | mg/m ³ | 5,800 | $\mu g/m^3$ |
| AEGL-2, EPA | Acute, 8-hr | 2.1 | mg/m ³ | 2,100 | $\mu g/m^3$ |
| ERPG-1, US DOE | Acute, 1-hr | 2.9 | mg/m ³ | 2,900 | μg/m ³ |
| ERPG-2, US DOE | Acute, 1-hr | 8.7 | mg/m ³ | 8,700 | μg/m ³ |
| MRL, ATSDR | Chronic, Annual | 0.00015 | mg/m ³ | 0.15 | $\mu g/m^3$ |

The acute standard is based on the US DOE Emergency Removal Program guidelines for irreversible or serious effects (ERPG-2) for 1-hour exposures. The chronic standard is based on the EPA Minimal Risk Level (MLR) is "estimate of daily human exposure to a hazardous substance that is likely to be without an appreciable risk of adverse non-cancer health effects over a specified route and duration of exposure."

AERMOD air dispersion modeling was performed according to the modeling for each of the averaging periods selected (1-hr,8-hr and annual). For non-cancer risks, the maximum modeled impacts are compared directly against the proposed risk standard for each averaging period. As shown in table below the modeled property/fence line concentrations are well below the standards.

| Standard Type | Standard (µg/m ³) | Max Modeled Impacts (µg/m ³) | Percent of Standard |
|---------------|-------------------------------|---|---------------------|
| Acute, 24-hr | 170 | 3.14 | 1.85% |
| Acute, 1-hr | 210 | 20.21 | 9.62% |

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| Standard Type | Standard (µg/m ³) | Max Modeled Impacts (µg/m ³) | Percent of Standard |
|-----------------|-------------------------------|---|---------------------|
| Acute, 1-hr | 1,500 | 20.21 | 1.35% |
| Acute, 8-hr | 1,500 | 6.72 | 0.45% |
| Acute, 1-hr | 5,800 | 20.21 | 0.35% |
| Acute, 8-hr | 2,100 | 6.72 | 0.32% |
| Acute, 1-hr | 2,900 | 20.21 | 0.70% |
| Acute, 1-hr | 8,700 | 20.21 | 0.23% |
| Chronic, Annual | 0.15 | 0.32 | 213% |

As demonstrate above, using EPA's health-based standard the proposed chlorine emissions are well below any health based acute standards. However, due modeled impacts when compared to EPA's chronic standard showing an apparent exceedance, a risk assessment was performed.

Non-industrial receptors are typically defined as a receptor type such as residential, recreational, commercial, business, agricultural, or a school, hospital, day-care center, or church. In addition, receptors in un-zoned or undeveloped areas are generally considered non-industrial. A receptor is a location where the public could be exposed to an air contaminant in the ambient air. Nearby non-industrial receptors within the modeling domain were identified to the East and West. No non-industrial receptors were identified to the North or South within the modeling domain. The maximally affected non-industrial receptor is a household to the West, Receptor ID NI1, with an impact of $0.019 \,\mu\text{g/m3}$ which is 12.6% percent of the EPA chronic standard.

Furthermore, as shown in the map below, the impacts over the proposed standard extend approximately 625 feet East as well as 1,000 ft northwest of the facility property and fall in undeveloped land (largely forested). Due to the long-term nature of the standard and the minimal risk that the undeveloped land would be populated on the long-term basis needed to see an affect from a chronic, annual health standard, LANXESS believes this impact poses minimal risk to public health.



c) H₂S Modeling:

A.C.A. §8-3-103 requires hydrogen sulfide emissions to meet specific ambient standards. Many sources are exempt from this regulation, refer to the Arkansas Code for details.

| Is the facility exempt from the H ₂ S Standards | Ν |
|--|---|
| If exempt, explain: | |

| Pollutant | Threshold value | Modeled Concentration (ppb) | Pass? |
|-----------|--|--------------------------------|-------|
| | 20 parts per million (5-minute average*) | 0.25 ppm | Yes |
| H_2S | 80 parts per billion (8-hour average) residential area | 67.69 ppb | Yes |
| | 100 parts per billion (8-hour average) nonresidential area | 67.69 ppb | Yes |

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*To determine the 5-minute average use the following equation

 $Cp = Cm (t_m/t_p)^{0.2}$ where

 $\begin{array}{l} Cp = 5 \text{-minute average concentration} \\ Cm = 1 \text{-hour average concentration} \\ t_m = 60 \text{ minutes} \\ t_p = 5 \text{ minutes} \end{array}$

15. CALCULATIONS:

| SN | Emission Factor Source (AP-42, testing, etc.) | Emission Factor (lb/ton, lb/hr, etc.) | Control Equipment | Control Equipment Efficiency | Comments |
|-----|---|--|----------------------|------------------------------------|--|
| 005 | Testing at LANXESS facilities | Br: 0.4 lb/hr HBr: 0.0271 lb/hr | | | Cl ₂ and HCl have potential to be present in trace amounts. Emissions for these pollutants is conservatively based on estimated potential emissions for HBr |
| 009 | SOCMI, Table 2-5 | <10,000 ppmv emission factor (kg/hr/source Valves Gas: 0.000131 Light Liquid: 0.00165 Heavy Liquid: 0.00023 Pump seals Light Liquid: 0.00187 Heavy Liquid: 0.00210 <u>Compressor seals</u> Gas: 0.0894 <u>Pressure relief valves</u> Gas: 0.0447 <u>Connectors:</u> All: 0.0000810 <u>Open-ended lines</u> All: 0.00150 | | | |

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| SN | Emission Factor Source (AP-42, testing, etc.) | Emission Factor (lb/ton, lb/hr, etc.) | Control Equipment | Control Equipment Efficiency | Comments |
|------|--|--|----------------------|------------------------------------|---|
| 105 | AP-42 Table 1.4-1 Table 1.4-2 | NOx: 50 lb/MMscf CO: 84 lb/MMscf PM: 7.6 lb/MMscf VOC: 5.5 lb/MMscf SO2: 0.6 lb/ MMft3 | | | |
| 201A | AP-42 Table 1.4-1 Table 1.4-2 | PM/PM ₁₀ : 7.6 lb/MMft ³ CO: 84 lb/ MMft ³ NOx: 100 lb/ MMft ³ VOC: 5.5 lb/ MMft ³ SO ₂ : 0.6 lb/ MMft ³ | | | Two Pilots at 0.065 MMBtu/hr each |
| 201B | AP-42 Table 1.4-2, 3, 4 and Table 13.5-1 and 2 | $\begin{array}{l} PM/PM_{10}{:}\ 11.05\\ lb/MMscf\\ VOC{:}\ 0.84\\ lb/MMBtu_{LHV}\\ CO{:}\ 0.31\\ lb/MMBtu_{LHV}\\ NO_{x}{:} \\ 0.068\\ lb/MMBtu_{HV}\\ Lead{:}\ 5.0E{-}04\\ lb/MMBtu_{HV}\\ H_2S{:}\ 482\ lb/MMscf\\ SO_2{:}\ 44,335\ lb\ SO_2\\ /MMscf\ sour\ gas\ flared\\ (max\ hourly)\\ SO_2{:}\ 35\ ton/12\ month\\ period\\ \end{array}$ | | | |
| 301 | Mass Balance | 36% HCl Solution at 9.84 lb/gal HCl 48% HBr Solution at 12.40 lb/gal | Scrubber | 91.1% | |
| 404 | AP-42 Table 3.3-1 | PM/PM ₁₀ : 2.2E-03 lb/hp-hr CO: 6.68E-03 lb/hp-hr NOx: 3.1E-02 lb/hp-hr VOC: 2.69E-03 lb/hp- hr SO ₂ : 2.05E-03 lb/hp-hr | | | 500 hr/yr operation |

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| SN | Emission Factor Source (AP-42, testing, etc.) | Emission Factor (lb/ton, lb/hr, etc.) | Control Equipment | Control Equipment Efficiency | Comments |
|-------------------------------|--|---|----------------------|------------------------------------|--|
| 406, 407, 408 | AP-42 Chapter 3.4 and NSPS IIII emission standards | <u>lb/hp-hr:</u> PM/PM ₁₀ : 5.84E-04 SO ₂ : 1.21E-05 NO _X : 1.17E-02 CO: 1.02E-02 VOC: 1.17E-02 | | | 500 hr/yr operation, each |
| 501, 502, 503, & 504 | AP-42 | PM/PM ₁₀ : 0.017 lb/2,400 gal circulation water flow | | | |
| 507 & 508 | | Recirculation Rate: 4,000 gal/min Drift Rate: 0.005% | | | 18,000 ppm (hourly) 4,000 ppm (annual) |
| 511 | AP-42 13.4 & vendor | 7,500 gpm 0.005% drift rate | | | 18,000 ppm (hourly) 4,000 ppm (annual) |
| 512 | AP-42 13.4 & vendor | 1,575 gpm 1.7lb/1,000gal H ₂ O drift rate | | | |
| 601 | TANKS | Crude Oil, RVP 5 672,000 gallons/12 months | | | Based on 5 annual turnovers per tank. 13 total tanks. RVP 5 crude oil used to assume PTE |
| 602 | AP-42 7.1 | 2 TO/month 1 hour working losses per turnover (TO) 800 gallon tank 19.200 gallons/vr | | | |

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16. TESTING REQUIREMENTS:

The permit requires testing of the following sources.

| SN | Pollutants | Test Method | Test Interval | Justification |
|----------|------------|--|---------------|---|
| 005 | Bromine | EPA Approved | Every 5 Years | Verify Emissions |
| Facility | Benzene | Approved method in 40 C.F.R. §61.355(c) | Annual | 40 C.F.R. 61 Subpart FF (BWON MACT) |

17. MONITORING OR CEMS:

The permittee must monitor the following parameters with CEMS or other monitoring equipment (temperature, pressure differential, etc.)

| SN | Parameter or Pollutant to be Monitored | Method (CEM, Pressure Gauge, etc.) | Frequency | Report (Y/N) |
|--|--|--|-----------|-----------------|
| 005 | Scrubbing media flow rate | flow meter | 12-hours | Ν |
| 301 | Scrubbing media flow rate | flow meter | weekly | Ν |
| 501, 502, 503, 504, 507/508, 511, 512 | TDS | Sampling | Quarterly | Ν |

18. RECORDKEEPING REQUIREMENTS:

The following are items (such as throughput, fuel usage, VOC content, etc.) that must be tracked and recorded.

| SN | Recorded Item | Permit Limit | Frequency | Report (Y/N) |
|-----|---------------------------------------|--------------------------------------|------------------|-----------------|
| | Scrubbing media flow rate | 2 gpm | 12-hours | Ν |
| 005 | Bromine loading rate | 30 gpm 300,000 B-lots | Monthly | Ν |
| | Volume of sour gas flared | N/A | As needed | Y |
| 201 | Air emissions during sour gas flaring | N/A | As needed | Y |
| 301 | Scrubbing media used | N/A | As needed | Ν |
| 404 | Malfunction | _ | As Applicable | Ν |
| 404 | Hours of operation (SC 33) | Maintenance Check: 100 hours/year | As Needed | N |

| SN | Recorded Item | Permit Limit | Frequency | Report (Y/N) |
|----------------------------|---|--|-----------------|-----------------|
| | | Non-emergency: 50 hours/yr | | |
| 404, | Sulfur Content | 0.5% by weight | Per Shipment | N |
| 406, 407, & 408 | Sulfur Content | 15 ppm | As needed | Ν |
| 404, 406, 407, & 408 | Hours of operation | 500 hours/12month (per engine) | Monthly | Ν |
| 501, 502, 503, & | Max Water Flow Rate | 2,400 gpm at each source, maximum pump capcity | | Ν |
| 504 | TDS concentration | 0.40 lb PM/lb H ₂ O | Quarterly | N |
| 507/508 | TDS Concentration per sample | 18,000 ppm | Quarterly | Ν |
| 507/508 | TDS Concentration per rolling 12 month average | 4,000 ppm | Quarterly | Ν |
| 511 0 510 | TDS concentration per sample | 18,000 ppm | | N |
| 511 & 512 | TDS concentration per rolling 12 month average | 4,000 ppm | Quarterly | N |
| 601 | Throughput | 672,000 gallons/yr | Monthly | Ν |
| 602 | Gasoline Throughput | 10,000 gallons/month | Monthly | N |
| Facility | Records required BWON MACT | As required by § 61.356 | Annual | Yes |

19. OPACITY:

| SN | Opacity | Justification for limit | Compliance Mechanism |
|--------------------|---------|-------------------------|--------------------------------------|
| 105, 201A, 301 | 5% | Dept. Guidance | observations and burning natural gas |
| 005^{1} | 5% | Dept. Guidance | Observation |
| 404, 406, 407, 408 | 20% | Dept. Guidance | Observation |

¹Sources in Bromine recovery operations have opacity limits to ensure proper operation of controls, regardless of there being no particulate emissions.

20. DELETED CONDITIONS:

| | Former SC | Justification for removal |
|--|-----------|---------------------------|
|--|-----------|---------------------------|

| Former SC | Justification for removal |
|-----------|---------------------------|
| | N/A |

21. GROUP A INSIGNIFICANT ACTIVITIES:

The following is a list of Insignificant Activities including revisions by this permit.

| Course | Casua A | | | Emiss | ions (tpy) |) | | |
|---|----------|--------------------------------|-----------------|--------------|------------|-----------------|---------------|--------------|
| Source | Group A | | 50 | VOC | <u> </u> | NO | HA | APs |
| Name | Category | $\mathbf{PM}/\mathbf{PM}_{10}$ | \mathbf{SO}_2 | VUC | 0 | NO _x | Single | Total |
| Fire Pump Engine Diesel Storage Tank (130 gal) | A-2 | | | <0.001 | | | 1.05E- 013 | 2.39E- 13 |
| Diesel Storage Tank (250 gal) | A-2 | | | <0.001 | | | 9.52E- 06 | 2.16E- 05 |
| Diesel Storage Tank (55 gal) | A-2 | | | <0.001 | | | 1.0E- 09 | 2.27E- 09 |
| Compressor Lubricant Oil (TT-52- 1603) (250 gal) | A-2 | | | <0.001 | | | 0.142 | 0.142 |
| Total | A-2 | | | 5.82E- 04 | | | | 0.143 |
| Used Oil Storage Tank (500 gal) | A-3 | | | <0.001 | | | | |
| Compressor Oil (TT-52- 1003) (560 gal) | A-3 | | | <0.001 | | | | |
| Crude Oil Storage Tank (8,000 gal) | A-3 | | | 0.526 | | | 0.033 | 0.044 |
| Total | A-3 | | | 0.527 | | | 0.033 | 0.044 |

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| Course | Crown A | | | Emissi | ions (tpy) | | | |
|---|----------|--|--------|--------------|------------|-----|--------------|--------------|
| Nomo | Group A | | 50. | VOC | CO | NO | HA | APs |
| Inallie | Category | F 1 v1 / F 1 v1 10 | 50_2 | VUC | CO | NOx | Single | Total |
| Crude Oil Storage Tank | A-13 | | | 0.526 | | | 0.033 | 0.045 |
| Sodium Bromide Storage Tank | A-13 | | | 0.0107 | | | 0.0107 | 0.0107 |
| Tail Brine Surge Tank #1 (TT-50- 5501) | A-13 | | | 0.0087 | | | 8.29E- 03 | 8.75E- 03 |
| Tail Brine Surge Tank #2 (TT-50- 5402) | A-13 | | | 0.0087 | | | 8.29E- 03 | 8.75E- 03 |
| Tail Brine Storage Tank (TT- 50-5801) | A-13 | | | 0.0167 | | | 1.65E- 02 | 1.67E- 02 |
| Brine Overflow Tank (TT- 52-0103) | A-13 | | | 0.431 | | | 0.431 | 0.431 |
| First Feed Brine Surge Tank (TT- 50-0201) | A-13 | | | 7.87E- 05 | | | 7.87E- 05 | 7.87E- 05 |
| Secondary Feed Brine Surge Tank (TT-50- 0202) | A-13 | | | 7.87E- 05 | | | 7.87E- 05 | 7.87E- 05 |
| Scrubber Brine Surge Tank (TT- 50-0501) | A-13 | | | 7.86E- 05 | | | 7.86E- 05 | 7.86E- 05 |
| Total | A-13 | | | 1.02 | | | | 0.537 |

Permit #: 0286-AR-3 AFIN: 70-00101 Page 17 of 17

22. VOIDED, SUPERSEDED, OR SUBSUMED PERMITS:

The following is a list of all active permits voided/superseded/subsumed by the issuance of this permit.

| Permit # |
|--------------|
| 0286-AOP-R14 |

APPENDIX A – EMISSION CHANGES AND FEE CALCULATION

Fee Calculation for Major Source Changing to Minor Source

| Facility Name: LANXESS Corporation - West Plant Permit Number: 0286-AR-3 AFIN: 70-00101 | | | |
|--|---|---|--------------------|
| \$/ton factor Minimum Fee \$ | 27.27 400 | Annual Chargeable Emissions (tpy) Permit Fee \$ | <u> </u> |
| Title V Permit Chargeable Emissions (tpy) | 128.18 | | |
| HAPs not included in VOC or PM: | Chlorine, Hydrazine, HCl, F Titanium Tetrachloride | HF, Methyl Chloroform, Methylene Chloride, Phosphine, Te | trachloroethylene, |
| Air Contaminants: | All air contaminants are cha PM, H2S in TRS, etc.) | argeable unless they are included in other totals (e.g., H2SC | 04 in condensible |

| | | | | | Title V |
|-------------------|--------------|------------|------------|---------------------|------------|
| | | | | | Permit |
| | Check if | | | | Annual |
| | Chargeable | | | | Chargeable |
| Pollutant (tpy) | Emission | Old Permit | New Permit | Change in Emissions | Emissions |
| РМ | | 26.1 | 29 | 2.9 | 26.1 |
| PM ₁₀ | | 25.7 | 28.7 | 3 | |
| PM _{2.5} | | 0 | 0 | 0 | |
| SO ₂ | | 35.8 | 35.8 | 0 | 35.8 |
| VOC | | 14.7 | 23.3 | 8.6 | 14.7 |
| со | | 42.1 | 43.7 | 1.6 | |
| NO _X | | 26.2 | 30.1 | 3.9 | 26.2 |
| Total Other HAPs | | 0.92 | 11.72 | 10.8 | |
| HCl | \checkmark | 4.95 | 0.55 | -4.4 | 4.95 |
| CL2 | | 0.12 | 1 | 0.88 | 0.12 |
| | | 0 | 0 | 0 | |
| HBr | | 2.72 | 0.4 | -2.32 | 2.72 |
| BR2 | • | 2.19 | 3.84 | 1.65 | 2.19 |

Revised 03-11-16

| | | | | | Title V |
|-----------------|--------------|------------|------------|---------------------|------------|
| | | | | | Permit |
| | Check if | | | | Annual |
| | Chargeable | | | | Chargeable |
| Pollutant (tpy) | Emission | Old Permit | New Permit | Change in Emissions | Emissions |
| H2S | • | 15.4 | 19.83 | 4.43 | 15.4 |
| H2SO4 | \checkmark | 0 | 0.3 | 0.3 | 0 |
| Ammonia | | 0 | 2.71 | 2.71 | 0 |