## STATEMENT OF BASIS

For the issuance of Draft Air Permit # 0378-AR-14 AFIN: 04-00111

1. **PERMITTING AUTHORITY:** 

Arkansas Department of Environmental Quality 5301 Northshore Drive North Little Rock, Arkansas 72118-5317

2. APPLICANT:

Gates Corporation 1801 North Lincoln Siloam Springs, Arkansas 72761

3. PERMIT WRITER:

Melisha Griffin

4. PROCESS DESCRIPTION AND NAICS CODE:

NAICS Description: Rubber Product Manufacturing for Mechanical Use NAICS Code: 326291

5. SUBMITTALS:

7/20/2009

6. **REVIEWER'S NOTES**:

The purpose of this modification is to include toluene usage at SN-08 (Belt Builder Area). Gates uses calendar stock and treated cord to form belt slab. Tackifiers and cement are applied between different layers as needed. Potential emissions are based on the maximum usage of the solvent in the tackifiers and cement. The standard tackifier used in this area does not contain HAPs. For certain types of rubber products, toluene is used as the tackifier. Therefore, toluene is being added as a pollutant for SN-08 at an emission rate of 7.3 lb/hr and 3.7 tpy.

## 7. COMPLIANCE STATUS:

The following summarizes the current compliance of the facility including active/pending enforcement actions and recent compliance activities and issues.

There are no current enforcement actions against the facility.

Permit #: 0378-AR-14 AFIN: 04-00111 Page 2 of 9

## 8. PSD APPLICABILITY:

- a. Did the facility undergo PSD review in this permit (i.e., BACT, Modeling, etc.)? N
- b. Is the facility categorized as a major source for PSD? N Single pollutant  $\geq 100$  tpy and on the list of 28 or single pollutant  $\geq 250$  tpy and not on list?

If yes, explain why this permit modification not PSD?

### 9. SOURCE AND POLLUTANT SPECIFIC REGULATORY APPLICABILITY:

Source	Pollutant	Regulation (NSPS, NESHAP or PSD)
N/A		

### 10. EMISSION CHANGES AND FEE CALCULATION:

See emission change and fee calculation spreadsheet in Appendix A.

#### 11. MODELING:

Criteria Pollutants

Examination of the source type, location, plot plan, land use, emission parameters, and other available information indicate that modeling is not warranted at this time.

Non-Criteria Pollutants:

1<sup>st</sup> Tier Screening (PAER)

Estimated hourly emissions from the following sources were compared to the Presumptively Acceptable Emission Rate (PAER) for each compound. The Department has deemed the PAER to be the product, in lb/hr, of 0.11 and the Threshold Limit Value (mg/m<sup>3</sup>), as listed by the American Conference of Governmental Industrial Hygienists (ACGIH).

Pollutant	TLV (mg/m <sup>3</sup> )	PAER (lb/hr) = 0.11*TLV	Proposed lb/hr	Pass?
Acetophenone	49.14	5.406	12.2926	Fail

## Permit #: 0378-AR-14 AFIN: 04-00111 Page 3 of 9

Pollutant	TLV (mg/m <sup>3</sup> )	PAER (lb/hr) = 0.11*TLV	Proposed lb/hr	Pass?
Acrolein	0.23	0.025	0.06838	Fail
Aniline	7.62	0.838	0.12423	Pass
Benzene	1.60	0.176	0.32232	Fail
1,3-Butadiene	4.42	0.487	0.3526	Pass
Carbon Disulfide	3.11	0.34255	28.38	Fail
Cumene	245.79	27.03661	0.229317	Pass
DEHP (Bis(2-ethylhexyl) phthalate)	5.00	0.55000	0.56614	Fail
Isooctane (2,2,4-Trimethylpentane)	1400.27	154.030	0.121	Pass
Methylene Chloride (dichloromethane)	173.68	19.105	0.83679	Pass
Methyl Isobutyl Ketone	204.83	22.531	1.05	Pass
n-Hexane	176.24	19.386	0.7105	Pass
Phenol	19.25	2.117	0.11808	Pass
Propylene oxide	1.42	0.156	0.87	Fail
Styrene	85.20	9.372	0.0289	Pass
Tetrachloroethylene	169.53	18.648	1.4578	Pass
Toluene	188.40	20.725	7.79	Pass
2-Chloro-1,3-Butadiene (chloroprene)	36.21	3.983	0.832	Pass
Nickel	1.50	0.165	0.0932	Pass

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Permit #: 0378-AR-14 AFIN: 04-00111 Page 4 of 9

Pollutant	TLV (mg/m <sup>3</sup> )	PAER (lb/hr) = 0.11*TLV	Proposed lb/hr	Pass?
Xylene	434.19	47.761	1.0832	Pass
Cadmium	0.002	0.00022	0.00143	Fail
Lead	0.05	0.006	0.0162	Fail

2<sup>nd</sup> Tier Screening (PAIL)

AERMOD air dispersion modeling was performed on the estimated hourly emissions from the following sources, in order to predict ambient concentrations beyond the property boundary. The Presumptively Acceptable Impact Level (PAIL) for each compound has been deemed by the Department to be one one-hundredth of the Threshold Limit Value as listed by the ACGIH.

Pollutant	(PAIL, μg/m <sup>3</sup> ) = 1/100 of Threshold Limit Value	Modeled Concentration (µg/m <sup>3</sup> )	Pass?
Acetophenone	491	81.67	Yes
Acrolein	2.292843	0.41	Yes
Benzene	15.97342	2.17	Yes
DEHP (Bis(2-ethylhexyl) phthalate)	50.0	3.36	Yes
Carbon Disulfide*	175	169.10	Yes
Propylene oxide	14.2	4.77	Yes
Cadmium	0.02	0.013	Yes
Lead	0.5	0.149	Yes

\*The PAIL for Carbon Disulfide is based on an  $1/4^{th}$  of the RFC Value (which is 700 µg/m<sup>3</sup>).  $1/4^{th}$  of the RFC = 175 µg/m<sup>3</sup>. The Pail (in this instance is compared to the annual concentration – which is equal to 169.10 µg/m<sup>3</sup>).

Permit #: 0378-AR-14 AFIN: 04-00111 Page 5 of 9

Other Modeling:

Odor:

Odor modeling for sources emitting styrene.

Pollutant	Threshold value 1-hour average	Modeled Concentration $(\mu g/m^3)$	Pass?
Styrene	1361 µg/m <sup>3</sup>	1.256	Yes

H<sub>2</sub>S Modeling: N/A

A.C.A. §8-3-103 requires hydrogen sulfide emissions to meet specific ambient standards. Many sources are exempt from this regulation, refer to the Arkansas Code for details.

Is the facility exempt from the H<sub>2</sub>S Standards Y/N If exempt, explain:

Pollutant	Threshold value	Modeled Concentration (ppb)	Pass?
	20 parts per million (5-minute average*)		
H <sub>2</sub> S	80 parts per billion (8-hour average) residential area		
	100 parts per billion (8-hour average) nonresidential area		

\*To determine the 5-minute average use the following equation

 $Cp = Cm (t_m/t_p)^{0.2}$  where

Cp = 5-minute average concentration

Cm = 1-hour average concentration

 $t_m = 60$  minutes

 $t_p = 5$  minutes

Permit #: 0378-AR-14 AFIN: 04-00111 Page 6 of 9

## 12. CALCULATIONS:

SN	Emission Factor Source (AP-42, testing, etc.)	Emission Factor (lb/ton, lb/hr, etc.)	Control Equipment	Control Equipment Efficiency	Comments
01 02	AP-42	$\begin{array}{c} NOx - 100 \\ CO - 84 \\ PM10 - 7.6 \\ SO2 - 0.6 \\ VOC - 5.5 \end{array}$		NA	Natural gas fuel – units are lbs/MMscf
01 02	AP-42	NOx - 20CO - 5PM10 - 3.3SO2 - 71VOC - 0.252	None	NA	#2 Fuel Oil – units are lbs/Mgal
08	Material balance	-	-	-	-
09	AP-42 Table 4.12-9	VOC – 8.68E-05 HAPS – see application	None	NA	Units are lbs/lb rubber processed
10	AP-42 Table 4.12-10	VOC – 2.94E-03 HAPS – see application	None	NA	Units are lbs/lb rubber processed
11 12 13 14	AP-42 Table 4.12-12	VOC – 1.78E-03 PM10 – 1 HAPS – see application	Cyclones + ESP	99%	Units are lbs/lb rubber processed

Permit #: 0378-AR-14 AFIN: 04-00111 Page 7 of 9

## 13. TESTING REQUIREMENTS:

The permit requires testing of the following sources.

SN	Pollutants	Test Method	Test Interval	Justification
N/A				

### 14. MONITORING OR CEMS

The permittee must monitor the following parameters with CEMS or other monitoring equipment (temperature, pressure differential, etc.)

SN	Parameter or Pollutant to be Monitored	Method (CEM, Pressure Gauge, etc.)	Frequency	Report (Y/N)
N/A				

## 15. RECORDKEEPING REQUIREMENTS:

The following are items (such as throughput, fuel usage, VOC content, etc.) that must be tracked and recorded.

SN	Recorded Item	Permit Limit	Frequency	Report (Y/N)
01, 02	Fuel Oil Usage	869,760 gallons per 12 months	Monthly	N
01, 02	Fuel Oil sulfur content	0.5 % sulfur	Each Shipment	N
08	VOC Usage	25.3 tons per 12 months	Monthly	Ν
08	HAPS usage	Toluene – 14.33 tons per 12 months Hexane – 14.33 tons per 12 months	Monthly	N
Facility	Rubber Throughput	37,300,000 tons per 12 months	Monthly	N

## 16. OPACITY:

SN	Opacity	Justification for limit	Compliance Mechanism
01, 02	5%	Department Standard	Fuel used

Permit #: 0378-AR-14 AFIN: 04-00111 Page 8 of 9

SN	Opacity	Justification for limit	Compliance Mechanism	
(natural gas )				
01, 02 (fuel oil)	20%	Department Standard	Observation	
11, 12, 13 and 14	10%	Department Standard	Observation	

## 17. DELETED CONDITIONS:

Former SC	Justification for removal
N/A	

# 18. GROUP A INSIGNIFICANT ACTIVITIES

Source Name	Group A Category	Emissions (tpy)						
		PM/PM <sub>10</sub>	SO <sub>2</sub>	VOC	СО	NO <sub>x</sub>	HAPs	
							Single	Total
Mobile	Group A,							
Printers	No. 13							
Grinding	Carolina A							
Wheel	Group A,							
Cleaning	No. 13							
Cooling	Group A,							
Towers	No. 13							
Emergency	Group A,	roup A, 0.01	0.01	0.16	0.01	0.11		
Generator	No. 13	0.01	0.01	0.16	0.01	0.11		
Fire Pump								
Diesel	Group A,	0.01	0.01	0.01	0.02	0.07		
Engine	No. 13							
Oil	Group A,							
Demister	No. 5							

# 19. VOIDED, SUPERSEDED, OR SUBSUMED PERMITS:

List all active permits voided/superseded/subsumed by the issuance of this permit.

Permit #	
0378-AR-13	

Permit #: 0378-AR-14 AFIN: 04-00111 Page 9 of 9

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## 20. CONCURRENCE BY:

The following supervisor concurs with the permitting decision.

h Phillip Murphy, P.E.