STATEMENT OF BASIS

for the issuance of Draft Air Permit # 511-AR-5

1. PERMITTING AUTHORITY:

Arkansas Department of Environmental Quality 8001 National Drive Post Office Box 8913 Little Rock, Arkansas 72219-8913

2. APPLICANT:

Amercable, Inc. 350 Bailey Road El Dorado, Arkansas 71730

3. **PERMIT WRITER:** Ann Sudmeyer

4. PROCESS DESCRIPTION AND SIC CODE:

NAICS Description:Drawing and Insulating of Nonferrous WireNAICS Code:331422

5. SUBMITTALS: June 10, 2004

6. **REVIEWER'S NOTES:**

Amercable, Inc. is a manufacturer of industrial cable. This facility is located in El Dorado, Union County, Arkansas. This de minimis modification is necessary to:

- 1. Correct the hourly throughput of inks and extenders;
- 2. Increase the annual ink and extender usage limit to 1,000 gallons per year;
- 3. Increase the VOC content limit of the inks and extenders from 6.9 lb/gal to 9.84 lb/gal;
- 4. Permit the inks and extenders for a maximum methyl isobutyl ketone content of 3.75 lb/gal;
- 5. Permit inks and extenders for a maximum toluene content of 4.97 lb/gal; and
- 6. Increase the acetone content limit of the inks and extenders from 0.6 lb/gal to 4.02 lb/gal.

This will result in permitted emission rate increases of 4.7 tpy VOC, 3.25 tpy methyl ethyl ketone, 1.28 tpy methyl isobutyl ketone, and 2.07 tpy acetone. The facility was out of compliance with the 70 gallons per year limit on the inks and extenders.

In addition, the permit was corrected to include the toluene emission limits for SN-08. The toluene emissions were left off of the emission rate table for this source, and thus were inadvertently left out of the emission rate limits for this source. The Lacquer (Telecom Cable)

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used at SN-08 was permitted for a toluene content of 5% by weight, but the emission rate limits did not reflect this.

7. COMPLIANCE STATUS:

The following summarizes the current compliance status of the facility including active/pending enforcement actions and recent compliance activities and issues

Amercable's inspection on June 10 and 11, 2004 revealed that they were not keeping records of the VOC emissions from SN-06 and SN-08 and the Adhesive (DOP) usage at SN-07. In addition, the facility had used more than 70 gal/yr of ink/extender at SN-08. A CAO will be drafted to address the non-compliance issues. This de minimis modification increases the usage limit of the ink/extender for SN-08.

8. APPLICABLE REGULATIONS:

PSD Applicability

Did the facility undergo PSD review in this permit (i.e., BACT,	Y/N	Ν	
Modeling, et cetera?			
Has this facility undergone PSD review in the past?	Y/N	Permit#	N/A
Is this facility categorized as a major source for PSD?	Y/N	Ν	
\$ 100 tpy and on the list of 28 (100 tpy)?	Y/N	Ν	
\$ 250 tpy all other	Y/N	Ν	

PSD Netting

Was netting performed to avoid PSD review in this permit? Y/N N

Source and Pollutant Specific Regulatory Applicability

Source	Pollutant	Regulation [NSPS, NESHAP (Part 61 & Part 63), or PSD				
		<u>only</u>				
	Not Applicable					

9. EMISSION CHANGES:

The following table summarizes plant wide emission changes associated with this permitting action.

Plant Wide Permitted Emissions (ton/yr)					
Pollutant Air Permit 511-AR-4 Air Permit 511-AR-5 Change					
PM	1.4	1.4	0		
PM_{10}	1.4	1.4	0		

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	Plant Wide Permitted Emissions (ton/yr)				
Pollutant	Air Permit 511-AR-4	Air Permit 511-AR-5	Change		
SO_2	0.4	0.4	0		
VOC	37.6	42.3	4.7		
СО	8.0	8.0	0		
NO _X	9.6	9.6	0		
Acetone	17.63	19.7	2.07		
Acetophenone	7.5	7.5	0		
Di(2-					
ethylhexyl)phthal					
ate	1.48	1.48	0		
Ethyl Benzene	0.86	0.86	0		
Lead	0.3	0.3	0		
Methanol	6.00	6.00	0		
Methylene					
Chloride	9.5	9.5	0		
Methyl Ethyl					
Ketone	0.25	3.5	3.25		
Methyl Isobutyl					
Ketone	8.22	9.5	1.28		
Toluene	9.5	9.5	0		
Xylene	3.77	3.77	0		

10. MODELING:

Criteria Pollutants

Examination of the source type, location, plot plan, land use, emission parameters, and other available information indicate that modeling is not warranted at this time. All criteria pollutants are less than 100 tpy.

11. Non-Criteria Pollutants

1st Tier Screening (PAER)

Estimated hourly emissions from the following sources were compared to the Presumptively Acceptable Emission Rate (PAER) for each compound. The Department deemed PAER to be the product, in lb/hr, of 0.11 and the Threshold Limit Value (mg/m³), as listed by the American Conference of Governmental Industrial Hygienists (**ACGIH**).

	TLV	PAER (lb/hr)	Π		
Pollutant	(mg/m^3)	0.11*TLV		Proposed lb/hr	Pass?

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	TLV	PAER (lb/hr) =		
Pollutant	(mg/m^3)	0.11*TLV	Proposed lb/hr	Pass?
Acetone	1187.11	130.58	15.5	Y
Acetophenone	49.14	5.40	11.2	Ν
Di(2-				
ethylhexyl)phth				
alate	5	0.55	0.94	Ν
Ethyl Benzene	434.19	47.76	0.24	Y
Lead	0.05	0.0055	0.3	Ν
Methanol	262.08	28.82	3.0	Y
Methylene				
Chloride	173.68	19.10	5.5	Y
Methyl Ethyl				
Ketone	589.77	64.87	7.0	Y
Methyl				
Isobutyl				
Ketone	204.82	22.53	5.9	Y
Toluene	188.40	20.72	9.4	Y
Xylene	434.19	47.76	0.86	Y

2nd Tier Screening (PAIL)

ISCST3 air dispersion modeling was performed on the estimated hourly emissions from the following sources, in order to predict ambient concentrations beyond the property boundary. The Presumptively Acceptable Impact Level (PAIL) for each compound was deemed by the Department to be one one-hundredth of the Threshold Limit Value, as listed by the ACGIH.

Pollutant	(PAIL, $\mu g/m^3$) = 1/100 of Threshold Limit Value	Modeled Concentration $(\mu g/m^3)$	Pass?
Acetophenone	491.4	184.5	Y
Di(2-			
alate	50	15.6	Y
Lead	0.5	0.325	Y

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12. CALCULATIONS:

SN	Emission Factor Source (AP-42, Testing, etc)	Emission Factor and units (lbs/ton, lbs/hr, etc)	Control Equipmen t Type (if any)	Control Equipme nt Efficienc y	Comments (Emission factor controlled/ uncontrolled, etc)
SN-01	AP-42, Natural Gas Combustion Factors	$\begin{array}{c} {\rm PM/PM_{10}:} \ \ 7.6 \ {\rm lb/MMft}^3 \\ {\rm SO}_2{\rm :} \ \ 0.6 \ {\rm lb/MMft}^3 \\ {\rm VOC:} \ \ 5.5 \ {\rm lb/MMft}^3 \\ {\rm CO:} \ \ 84 \ {\rm lb/MMft}^3 \\ {\rm NO}_X{\rm :} \ \ 100 \ {\rm lb/MMft}^3 \end{array}$	N/A	N/A	6.5 MMBTU/hr
SN-02	AP-42, Natural Gas Combustion Factors	$\begin{array}{c} {\rm PM/PM_{10}:} \ \ 7.6 \ {\rm lb/MMft}^3 \\ {\rm SO}_2: \ \ 0.6 \ {\rm lb/MMft}^3 \\ {\rm VOC:} \ \ 5.5 \ {\rm lb/MMft}^3 \\ {\rm CO:} \ \ 84 \ {\rm lb/MMft}^3 \\ {\rm NO}_X: \ \ 100 \ {\rm lb/MMft}^3 \end{array}$	N/A	N/A	6.5 MMBTU/hr
SN-03	AP-42, Natural Gas Combustion Factors	$\begin{array}{c ccccc} PM/PM_{10}: & 7.6 \ lb/MMft^3 \\ SO_2: & 0.6 \ lb/MMft^3 \\ VOC: & 5.5 \ lb/MMft^3 \\ CO: & 84 \ lb/MMft^3 \\ NO_X: & 100 \ lb/MMft^3 \end{array}$	N/A	N/A	4.2 MMBTU/hr
SN-04	AP-42, Natural Gas Combustion Factors	$\begin{array}{c} {\rm PM/PM_{10}:} \ \ 7.6 \ {\rm lb/MMft}^3 \\ {\rm SO}_2: \ \ 0.6 \ {\rm lb/MMft}^3 \\ {\rm VOC}: \ \ 5.5 \ {\rm lb/MMft}^3 \\ {\rm CO}: \ \ 84 \ {\rm lb/MMft}^3 \\ {\rm NO}_X: \ \ 100 \ {\rm lb/MMft}^3 \end{array}$	N/A	N/A	4.2 MMBTU/hr
SN-05	Thermoplastic extrusion factor from similar facility	0.191 lb VOC/ton	N/A	N/A	Hourly emission rates based on 1050 lb compound/hr. Annual emission rates based on 2.5 MM lb/yr.
SN-06	Material Balance, MSDS	VOC: Chemlok 6.903 lb/gal Toluene Extender 7.18 lb/gal HAPs: Ethyl Benzene 1.534 lb/gal Toluene 7.18 lb/gal Xylene 5.369 lb/gal	N/A	N/A	Annual emission rates based on 600 gal/yr Chemlock and 2220 gal/yr toluene extender. Hourly emission rates based on 0.1 gal/hr Chemlock

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SN	Emission Factor Source (AP-42, Testing, etc)	Emission Factor and units (lbs/ton, lbs/hr. etc)	Control Equipmen t Type (if any)	Control Equipme nt Efficienc V	Comments (Emission factor controlled/ uncontrolled, etc)
					and 0.5 gal/hr
SN-07	MSDS, Rubber Tire Manufacturing Industry	1.0 wt% acetophenone (from the decomposition of cumene peroxide) 0.002 lb VOC/25.3 lb Adhesive (DOP): 8.2 lb/gal VOC 8.2 lb/gal di(2-ethylhexyl)phthalate	N/A	N/A	Hourly emission rates based on 371 lb compound/hr and 3 lines of acetophenone- producing compounds. Total maximum extrusion rate of 17,500 lb compound/hr. Hourly emission rate based on 0.94 lb/hr Adhesive (DOP). Annual emission rates based on 1.5 MM lb/yr of acetophenone- producing compounds and 12 MM lb/yr of total thermoset compounds. Annual emission rate based on 360 gal/yr Adhesive (DOP).

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SN	Emission Factor Source (AP-42, Testing, etc)	Emission Factor and units (lbs/ton, lbs/hr, etc)	Control Equipmen t Type (if any)	Control Equipme nt Efficienc y	Comments (Emission factor controlled/ uncontrolled, etc)
SN-08	Material Balance, MSDS	VOC M-1055: 7.5 lb/gal Lacquer (Telecom Cable): 25 wt% Varsol: 6.34 lb/gal Ink/Extender: 9.84 lb/gal HAPs Methylene Chloride Solvent: Methylene Chloride 11.0 lb/gal M-1055: MIBK 3.75 lb/gal Lacquer (Telecom Cable): Methanol 20 wt% Toluene 5 wt% Varsol: Ethyl benzene 0.04 lb/gal Xylene 0.32 lb/gal Acetone Acetone: 6.7 lb/gal Lacquer (Telecom Cable): 25 wt% Ink/Extender: MEK 6.9 lb/gal Acetone 4.02 lb/gal MIBK 3.75 lb/gal Toluene 4.97 lb/gal	N/A	N/A	Hourly emission rates based on: 0.5 gal/hr Methylene Chloride, 0.5 gal/hr M-1055, 1 gal/hr Acetone, 15 lb/hr Lacquer (Telecom Cable), 1 gal/hr Varsol, and 1.0 gal/hr ink/extender. Annual emission rates based on: 360 gal/yr Methylene Chloride, 360 gal/yr M-1055, 3000 gal/yr Acetone, 60000 lb/yr Lacquer (Telecom Cable), 2000 gal/yr Varsol, and 1,000 gal/yr ink/extender

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-					
				Control	
			Control	Equipme	Comments
	Emission Factor		Equipmen	nt	(Emission factor
	Source (AP-42,	Emission Factor and units (lbs/ton,	t Type	Efficienc	controlled/
SN	Testing, etc)	lbs/hr, etc)	(if any)	У	uncontrolled, etc)
SN-09	MSDS	Quickkote: 15 wt% VOC	Baghouse	97%	Hourly VOC
			_		emission rate
					based on 4.8 lb/hr
					Quickkote. Hourly
					lead emission rate
					based on a worst
					case of 2000 hr/yr.
					Annual emission
					rates based on
					18,000 lb/yr
					Quickkote and
					15,000 lb/yr lead
					dust produced.

13. TESTING REQUIREMENTS:

This permit requires stack testing of the following sources.

		Test	Test		
SN(s)	Pollutant	Method	Interval	Justification For Test Requirement	
Not Applicable					

14. MONITORING OR CEMS

The permittee must monitor the following parameters with CEMs or other monitoring equipment (temperature, pressure differential, etc), frequency of recording and the need for records included in any annual, semiannual or other reports.

	Parameter or			
	Pollutant to be	Method of Monitoring (CEM,		Report
SN	Monitored	Pressure Gauge, etc)	Frequency*	(Y/N)**
Not Applicable				

* Indicate frequency of recording required for the parameter (Continuously, hourly, daily, etc.)

** Indicates whether the parameter needs to be included in reports.

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15. RECORD KEEPING REQUIREMENTS

The following are items (such as throughput, fuel usage, VOC content of coating, etc) that must be tracked and recorded, frequency of recording and whether records are needed to be included in any annual, semiannual or other reports.

CN		T · · · · · · · · · · · · · · · · · · ·	Frequency	Report
SN	Recorded Item	Limit (as established in permit)	*	(Y/N)**
	Thermoplastic			
SN-05	Compound Usage	2,500,000 pounds/year	Monthly	N
SN-06				
and				
SN-08	VOC Emissions	30.4 tons/year	Monthly	N
	MSDS (or equivalent)	Chemlok: 6.903 lb/gal		
SN-06	for VOC Content	Toluene Extender: 7.18 lb/gal	As Needed	N
		Chemlok:		
		Ethyl Benzene 1.534 lb/gal		
		Xylene 5.369 lb/gal		
	MSDS (or equivalent)	Toluene Extender:		
SN-06	for Pollutant Content	Toluene 7.18 lb/gal	As Needed	N
	Thermoset Compound			
SN-07	Usage	12,000,000 pounds/year	Monthly	Ν
	Acetophenone-			
	producing Thermoset			
SN-07	Compound Usage	1,500,000 pounds/year	Monthly	Ν
	Adhesive (DOP)			
SN-07	Usage	360 gallons/year	Monthly	Ν
		1.0 wt% acetophenone (from the		
		decomposition of cumene peroxide)		
		Adhesive (DOP): 8.2 lb VOC/gal		
SN-07	MSDS (or equivalent)	8.2 lb di(2-ethylhexyl)phthalate/gal	As Needed	Ν
		Acetone 3,000 gal/yr		
		Lacquer (Telecom Cable) 60,000 lb/yr		
SN-08	Material Throughput	Ink/Extender 1,000 gal/yr	Monthly	Ν
		M-1055: 7.5 lb/gal		
		Lacquer (Telecom Cable): 25% by weight		
	MSDS (or equivalent)	Varsol: 6.34 lb/gal		
SN-08	for VOC Content	Ink/Extender: 9.84 lb/gal	As Needed	Ν

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			Frequency	Report
SN	Recorded Item	Limit (as established in permit)	*	(Y/N)**
		Methylene Chloride Solvent:		
		Methylene Chloride 11.0 lb/gal		
		M-1055 Solvent:		
		MIBK 3.75 lb/gal		
		Lacquer (Telecom Cable):		
		Acetone 25 wt%		
		Methanol 20 wt%		
		Toluene 5 wt%		
		Varsol:		
		Ethyl benzene: 0.04 lb/gal		
		Xylene 0.32 lb/gal		
		Ink/Extender:		
		Acetone 4.02 lb/gal		
		Methyl Ethyl Ketone 6.9 lb/gal		
	MSDS (or equivalent)	MIBK 3.75 lb/gal		
SN-08	for Pollutant Content	Toluene 4.97 lb/gal	As Needed	Ν
SN-09	VOC Emissions	1.4 tons/year	Monthly	Ν
	MSDS (or equivalent)			
SN-09	for VOC Content	Quickkote Lead Release Agent: 15% by wt	As Needed	Ν
SN-09	Material Throughput	Lead Dust Produced 15,000 pounds/year	Monthly	Ν
	Baghouse			
	Maintenance			
SN-09	Inspection Log	N/A	Weekly	Ν
Plant		9.5 tons/year single HAP		
wide	HAP Emissions	23.75 tons/year total HAPs	Monthly	Ν

* Indicate frequency of recording required for the item (Continuously, hourly, daily, etc.)
** Indicates whether the item needs to be included in reports

16. **OPACITY**

SN	Opacity %	Justification (NSPS limit, Dept. Guidance, etc)	Compliance Mechanism (daily observation, weekly, control equipment operation, etc)
SN-01 through SN-04	5%	Department Guidance	Natural Gas Combustion
SN-05	5%	Department Guidance	
SN-09	5%	Department Guidance	Baghouse Operation

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17. DELETED CONDITIONS:

The previous permit contained the following deleted Specific Conditions.

Former	
SC	Justification for removal
	Not Applicable

18. VOIDED, SUPERSEDED OR SUBSUMED PERMITS

List all active permits voided/superseded/subsumed by issuance of this permit for this facility.

Permit #	
511-AR-4	

19. CONCURRENCE BY:

The following supervisor concurs with the permitting decision:

Lyndon Poole, P.E.