# RESPONSE TO COMMENTS IDAHO TIMBER CORPORATION OF CARTHAGE, LLC PERMIT #0551-AOP-R3

AFIN: 20-00017

On {8/25/2012 and 8/29/12}, the Director of the Arkansas Department of Environmental Quality gave notice of a draft permitting decision for the above referenced facility. During the comment period, written comments on the draft permitting decision were submitted by Jesslyn Spence on behalf of the facility. The Department's response to these issues follows.

Note: The following page numbers and condition numbers refer to the draft permit. These references may have changed in the final permit based on changes made during the comment period.

#### Comment #1:

Section II, Summary of Permit Activity, page 5: Currently the total annual permitted emission rate limit change for Beryllium is listed as +0.01 tpy Beryllium. In accordance with the submitted calculations and the Emission Summary Table, Beryllium should be +0.02 tpy Beryllium.

#### **Response to Comment #1:**

The permit was updated.

#### Comment #2:

Section II, Process Description, Page 6: Please make the following correction to the sixth paragraph of the process description for clarification purposes. The permit language is in italicized font with the suggested correction in bold and strike out print.

Green Sawdust, wood chips and hogged bark, which are wood residues included in the Boiler Fuel and Chip Handling source (SN-12) are collected at the saw mill (SN-12). The chips are screened out and conveyed to the chip bin. The green sawdust and hogged bark are conveyed to the fuel pile. Planer mill shavings are sent directly to binds at the boiler house using the Planer Mill conveying system, and emissions for that fuel handling process are accounted for in SN-02A.

## **Response to Comment #2:**

The permit was updated.

#### Comment #3:

Specific Condition #28 and #29: Specific Condition #28 sets an opacity limit of 20% for SN-09 and Specific Condition #29 requires weekly observations of the opacity for SN-09. NESHAP 40 CFR Part 63 Subpart ZZZZ does not contain opacity limits. Furthermore, the Emergency Pump Engine (SN-09) only operates in emergency situations; therefore, conducting a weekly observation for a source that rarely operates is not prudent. Idaho Timber requests that Specific Condition #29 be removed from the permit.

#### **Response to Comment #3:**

The opacity limits are from §19.503 and will remain in the permit.



OCT 9 2012

Kevin Ramer Plant Manager Idaho Timber Corporation of Carthage, LLC P.O. Box 37 Carthage, AR 71725

Dear Mr. Ramer:

The enclosed Permit No. 0551-AOP-R3 is your authority to construct, operate, and maintain the equipment and/or control apparatus as set forth in your application initially received on 5/28/2010.

After considering the facts and requirements of A.C.A. §8-4-101 et seq., and implementing regulations, I have determined that Permit No. 0551-AOP-R3 for the construction, operation and maintenance of an air pollution control system for Idaho Timber Corporation of Carthage, LLC to be issued and effective on the date specified in the permit, unless a Commission review has been properly requested under Arkansas Department of Pollution Control & Ecology Commission's Administrative Procedures, Regulation 8, within thirty (30) days after service of this decision.

The applicant or permittee and any other person submitting public comments on the record may request an adjudicatory hearing and Commission review of the final permitting decisions as provided under Chapter Six of Regulation No. 8, Administrative Procedures, Arkansas Pollution Control and Ecology Commission. Such a request shall be in the form and manner required by Regulation 8.603, including filing a written Request for Hearing with the APC&E Commission Secretary at 101 E. Capitol Ave., Suite 205, Little Rock, Arkansas 72201. If you have any questions about filing the request, please call the Commission at 501-682-7890.

Sincerely,

Mike Bates

Chief, Air Division

## ADEQ OPERATING AIR PERMIT

Pursuant to the Regulations of the Arkansas Operating Air Permit Program, Regulation 26:

Permit No.: 0551-AOP-R3 IS ISSUED TO:

Idaho Timber Corporation of Carthage, LLC
322 North Main Street
Carthage, AR 71725
Dallas County
AFIN: 20-00017

THIS PERMIT AUTHORIZES THE ABOVE REFERENCED PERMITTEE TO INSTALL, OPERATE, AND MAINTAIN THE EQUIPMENT AND EMISSION UNITS DESCRIBED IN THE PERMIT APPLICATION AND ON THE FOLLOWING PAGES. THIS PERMIT IS VALID BETWEEN:

October 9, 2012

**AND** 

October 8, 2017

THE PERMITTEE IS SUBJECT TO ALL LIMITS AND CONDITIONS CONTAINED HEREIN.

Signed:

Mike Bates

Chief, Air Division

OCT 9 2012

Date

Idaho Timber Corporation of Carthage, LLC Permit #: 0551-AOP-R3

AFIN: 20-00017

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## List of Acronyms and Abbreviations

A.C.A. Arkansas Code Annotated

AFIN ADEQ Facility Identification Number

CFR Code of Federal Regulations

CO Carbon Monoxide

HAP Hazardous Air Pollutant

lb/hr Pound Per Hour

MVAC Motor Vehicle Air Conditioner

No. Number

NO<sub>x</sub> Nitrogen Oxide

PM Particulate Matter

PM<sub>10</sub> Particulate Matter Smaller Than Ten Microns

SNAP Significant New Alternatives Program (SNAP)

SO<sub>2</sub> Sulfur Dioxide

SSM Startup, Shutdown, and Malfunction Plan

Tpy Tons Per Year

UTM Universal Transverse Mercator

VOC Volatile Organic Compound

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## SECTION I: FACILITY INFORMATION

PERMITTEE: Idaho Timber Corporation of Carthage, LLC

AFIN: 20-00017

PERMIT NUMBER: 0551-AOP-R3

FACILITY ADDRESS: 322 North Main Street

Carthage, AR 71725

MAILING ADDRESS: P.O. Box 37

Carthage, AR 71725

COUNTY: Dallas County

CONTACT NAME: Kevin Ramer

CONTACT POSITION: Plant Manager

TELEPHONE NUMBER: 870-254-2213

REVIEWING ENGINEER: Ann Sudmeyer & Adam McDaniel

UTM North South (Y): Zone 15: 3770785.62 m

UTM East West (X): Zone 15: 541192.41 m

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#### SECTION II: INTRODUCTION

## **Summary of Permit Activity**

Idaho Timber Corporation of Carthage, LLC operates a lumber mill located in Carthage, AR. This facility has submitted an application to:

- Renew the facility's Title V air permit;
- Permit sawmill operations (SN-06);
- Permit paved haul roads (SN-07) and unpaved haul roads (SN-08);
- Permit emergency pump engine (SN-09) which is subject to NESHAP 40 CFR Part 63 Subpart ZZZZ;
- Permit chop saw (SN-10);
- Permit debarker (SN-11);
- Permit boiler fuel and chip handling (SN-12);
- Permit gasoline storage tank (SN-13) which is subject to NESHAP 40 CFR Part 63 Subpart CCCCCC;
- Add insignificant activities (1,000 Gallon Horizontal Above ground Diesel Storage Tank, Fuel Storage Pile, Ash Storage Pile, Planer Shavings Loadout, Green Chip Loadout, Bark Hog & Horizontal Hog, and Conveyor Transfer Points).

The total annual permitted emission rate limit changes associated with this modification include: -19.6 tpy PM<sub>10</sub>, +0.1 tpy SO<sub>2</sub>, -5.6 tpy VOC, +0.2 tpy CO, +0.4 tpy NO<sub>X</sub>, +0.032 tpy Acetaldehyde, +1.8 tpy Acetone, +0.202 tpy Acrolein, +0.01 tpy Arsenic, +0.0202 tpy Benzene, +0.02 tpy Beryllium, +0.002 tpy Cadmium, +0.01 tpy Chromium (Hex), -1.6898 tpy Formaldehyde, +0.15 tpy Hexane, +0.01 tpy Manganese, +0.02 tpy Mercury, +0.05 tpy Naphthalene, +0.01 tpy Styrene, +0.3801 Toluene, and +0.1001 tpy Xylene.

#### **Process Description**

This facility produces finished lumber from southern yellow pine timber. By-products of the operation include bark, sawdust, planer shavings, and dry chips. The bark, sawdust, and a portion of the shavings will be used as fuel for the wood fired boiler (SN-01). The chips and the remaining shavings are sold.

Yellow pine logs are delivered to the sawmill by truck. The logs are cut to length by the chop saw, debarked at the debarker, and then converted into rough green lumber at the sawmill (SN-06). Green chips produced in the sawmill are loaded for transport to market. Bark and green sawdust are conveyed to the boiler fuel house. Rough green lumber from the sawmill is sorted and stacked at the sticker stacker for drying in either of the two steam heated kilns (SN-03 and SN-04) or in the natural gas fired kiln (SN-05). The dry kilns are of the high temperature design and are equipped with a computerized control system that accurately monitors the drying rate and controls the kiln's heat demand. Small amounts of scrap green lumber are fed to the horizontal hog to create fuel for the boiler.

Dried lumber from the kilns is taken to the planer mill where it is surfaced and trimmed before being packaged for shipment. Planer shavings are picked up at the planer in a pneumatic conveying system and conveyed to a low pressure cyclone collector (SN-02A). The collector also receives material that is pneumatically conveyed from the hog which processes dry trim

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material. Hogged dry trim and planer shavings are discharged from the collector into a high pressure pneumatic conveying system that transports the material to a high pressure cyclone collector (SN-02B) at the boiler fuel house.

The wood waste fired boiler (SN-01) burns bark, green sawdust, and a portion of the planer shavings and dry trim in order to produce steam for the two steam kilns. The boiler is equipped with a Dutch oven type furnace and uses a microprocessor based master controller to regulate the supply of fuel and air to the furnace.

Emissions from vehicle travel are permitted at SN-07 for the paved haul roads and SN-08 for the unpaved haul roads. For the lumber trucks, they travel 18% on paved roads and 82% on unpaved roads.

Emergency pump engine (SN-09), is a 65 kW Deutz Model F5L912 diesel engine. This 1999 model year engine was installed at the facility in 2000 and belongs to Deutz's XDZXL05.7011 family of engines that are certified to meet the Tier 1 emission standards set forth in 40 CFR Part 89. Due to the date of manufacture of the engine (prior to April 1, 2006), it is not subject to NSPS 40 CFR Part 60 Subpart IIII. The engine is subject to NESHAP 40 CFR Part 63 Subpart ZZZZ.

The pump engine is used to pump water to the boiler during power outages. The engine will be operated for approximately 30 minutes per week for maintenance purposes; otherwise, it will only operate in emergency situations.

Logs are either immediately processed through the debarker and then into the sawmill or they are processed through the chop saw (SN-10) first, and then through the debarker and into the sawmill. The maximum length of a log that can be processed through the sawmill is 17'8"; therefore, any log over this length would be processed through the chop saw first. The maximum sawmill production is 210 tons of logs per hour and 390,000 tons of logs per year. The chop saw cannot process more than the sawmill; therefore, the maximum operation rate for the chop saw is 210 tons of logs per hour and 390,000 tons of logs per year.

After being cut to length at the Chop Saw, logs are processed through the Debarker (SN-11). The Debarker removes the bark from the log to allow for further processing into green lumber at the saw mill. The bark generated from the process is used as boiler fuel.

Logs are processed into green lumber at the moment. The saw mill conducts all of its sawing inside an enclosed building. Water is also sprayed on the cutting saws throughout the saw mill to keep the saws and to prevent fires. The water spray also controls particulate emissions.

The chop saw and the debarker are located outside the saw mill enclosure. Therefore the chop saw and the debarker are the only particulate emission sources from the sawmill operations.

Green sawdust, wood chips, and hogged bark, which are wood residues included in the Boiler Fuel and Chip Chandling Source (SN-12) and are collected at the sawmill. The chips are screened out and conveyed to the chip bin. The green sawdust and hogged bark are conveyed to the fuel pile. Planer Mill shavings are sent directly to bins at the boiler house using the Planer Mill conveying system, and emissions for that fuel handling process are accounted for in SN-02A.

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Particulate emissions may occur as a result of conveying bark and wood chips from one point to another. Neither, EPA's AP-42 or the FIRE Database has an emission factor for bark and wood chip conveyors. Loading emission factors for green bark and green chips from the ADEQ Internal Memo dated August 22, 2003 will be used to estimate emissions.

Idaho Timber operates a 250 gallon, horizontal, aboveground storage tank (AST) (SN-13) that contains gasoline. The gasoline is used to fuel four small, all-terrain vehicles (ATVs) and a shop maintenance vehicle that is occasionally operated at the facility. The gasoline storage tank is subject to NESHAP 40 CFR Part 63 Subpart CCCCCC.

## Regulations

The following table contains the regulations applicable to this permit.

| Regulations   |
|---|
| Arkansas Air Pollution Control Code, Regulation 18, effective June 18, 2010   |
| Regulations of the Arkansas Plan of Implementation for Air Pollution Control, Regulation 19, effective July 9, 2012 |
| Regulations of the Arkansas Operating Air Permit Program, Regulation 26, effective July 9, 2012                     |
| NESHAP 40 CFR Part 63 Subpart ZZZZ - National Emission Standard for Hazardous                                       |
| Air Pollutants for Stationary Reciprocating Internal Combustion Engines   |
| NESHAP 40 CFR Part 63 Subpart CCCCCC - National Emission Standards for  |
| Hazardous Air Pollutants for Source Category: Gasoline Dispensing Facilities  |

#### **Emission Summary**

The following table is a summary of emissions from the facility. This table, in itself, is not an enforceable condition of the permit.

| EMISSION SUMMARY |                          |                   |          |   |
|------------------|--------------------------|-------------------|----------|---|
| Source           | Dogarintion              | Dollutant         | Emission | n Rates   |
| Number           | Description              | <u> </u>          |          | tpy   |
|                  |                          | PM                | 32.3     | 106.7   |
|                  |                          | PM <sub>10</sub>  | 17.6     | 67.3  |
| T                | otal Allowable Emissions | $SO_2$            | 1.8      | tpy 106.7 67.3 7.2 119.4 242.8 57.4 1.332 1.302 |
| 10               | otal Allowable Emissions | VOC               | 50.8     | 119.4   |
|                  |                          | CO                | 55.9     | 242.8   |
|                  |                          | $NO_X$            | 14.4     | 57.4  |
|                  |                          | Acetaldehyde      | 0.601    | 1.332   |
|                  |                          | Acrolein          | 0.391    | 1.302   |
| HAPs             |                          | Benzene           | 0.4007   | 1.2202  |
|                  |                          | Chlorine          | 0.1      | 0.3   |
|                  |                          | Formaldehyde      | 0.5247   | 1.8102  |
|                  |                          | Hydrogen Chloride | 1.2      | 5.3   |

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| EMISSION SUMMARY |                         |                   |          |         |  |
|------------------|-------------------------|-------------------|----------|---------|--|
| Source           | Description             | Pollutant         | Emissio  | n Rates |  |
| Number           | Description             | Tonutant          | lb/hr    | tpy     |  |
| İ                |                         | Naphthalene       | 0.0501   | 0.05    |  |
|                  |                         | Phenol            | 0.01     | 0.02    |  |
|                  |                         | Styrene           | 0.22     | 0.61    |  |
|                  |                         | Toluene           | 0.5604   | 0.3801  |  |
|                  |                         | Arsenic           | 0.0101   | 0.02    |  |
|                  |                         | Beryllium         | 0.000081 | 0.02    |  |
|                  |                         | Cadmium           | 0.0011   | 0.012   |  |
|                  |                         | Chromium (Hex)    | 0.0011   | 0.011   |  |
|                  |                         | Lead              | 0.004    | 0.02    |  |
|                  |                         | Manganese         | 0.1001   | 0.51    |  |
|                  |                         | Mercury           | 0.0011   | 0.02    |  |
|                  |                         | Methanol          | 2.85     | 6.9     |  |
|                  |                         | Xylene            | 0.3702   | 0.1001  |  |
|                  |                         | Hexane            | 0.32     | 0.15    |  |
|                  | Air Contaminants ****   | Acetone           | 0.75     | 1.8     |  |
|                  |                         | PM <sub>10</sub>  | 13.7     | 60.0    |  |
|                  |                         | PM                | 18.2     | 79.8    |  |
|                  |                         | $SO_2$            | 1.6      | 7.0     |  |
|                  |                         | VOC               | 1.1      | 4.9     |  |
|                  |                         | CO                | 54.0     | 237.0   |  |
|                  |                         | $NO_x$            | 11.5     | 50.4    |  |
|                  |                         | Acetaldehyde      | 0.06     | 0.03    |  |
|                  |                         | Acrolein          | 0.3      | 1.1     |  |
|                  |                         | Benzene           | 0.3      | 1.2     |  |
|                  |                         | Chlorine          | 0.1      | 0.3     |  |
|                  |                         | Formaldehyde      | 0.282    | 1.2     |  |
| 01               | Wood Waste Fired Boiler | Hydrogen Chloride | 1.2      | 5.3     |  |
|                  |                         | Naphthalene       | 0.01     | 0.03    |  |
| j                |                         | Phenol            | 0.01     | 0.02    |  |
|                  |                         | Styrene           | 0.2      | 0.6     |  |
|                  |                         | Toluene           | 0.06     | 0.3     |  |
|                  |                         | Arsenic           | 0.01     | 0.01    |  |
|                  |                         | Beryllium         | 0.00008  | 0.01    |  |
|                  |                         | Cadmium           | 0.001    | 0.002   |  |
|                  |                         | Chromium (hex)    | 0.001    | 0.001   |  |
|                  |                         | Lead              | 0.004    | 0.02    |  |
|                  |                         | Manganese         | 0.1      | 0.5     |  |
|                  |                         | Mercury           | 0.001    | 0.01    |  |
| 02A              | Planer Mill Cyclone     | PM <sub>10</sub>  | 0.3      | 1.1     |  |

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|        | EMISSION SUMMARY  |                  |          |                |  |
|--------|-------------------|------------------|----------|----------------|--|
| Source | Description       | Pollutant        | Emissio  | Emission Rates |  |
| Number | <b>,</b>          | T OH SHALL       | lb/hr    | tpy            |  |
|        |                   | PM               | 0.3      | 1.1            |  |
|        |                   |                  |          |                |  |
|        |                   | PM <sub>10</sub> | 0.2      | 0.5            |  |
| }      |                   | PM               | 0.2      | 0.5            |  |
|        |                   | $SO_2$           | 0.1      | 0.1            |  |
|        |                   | VOC              | 0.1      | 0.4            |  |
|        |                   | CO               | 1.3      | 5.6            |  |
|        |                   | NO <sub>x</sub>  | 1.5      | 6.6            |  |
|        |                   | Benzene          | 0.0001   | 0.01           |  |
|        |                   | Formaldehyde     | 0.002    | 0.01           |  |
| 05*    | Drying Kiln No. 3 | Hexane           | 0.03     | 0.13           |  |
|        |                   | Naphthalene      | 0.0001   | 0.01           |  |
|        |                   | Toluene          | 0.0001   | 0.01           |  |
|        |                   | Arsenic          | 0.0001   | 0.01           |  |
|        |                   | Beryllium        | 0.000001 | 0.01           |  |
|        |                   | Cadmium          | 0.0001   | 0.01           |  |
|        |                   | Chromium (hex)   | 0.0001   | 0.01           |  |
|        |                   | Manganese        | 0.0001   | 0.01           |  |
|        |                   | Mercury          | 0.0001   | 0.01           |  |
|        | Drying Kiln No. 1 | VOC              | 15.8     | 113.8**        |  |
| 1      |                   | Acetaldehyde     | 0.18     | 1.3**          |  |
|        |                   | Formaldehyde     | 0.08     | 0.6**          |  |
| 03     |                   | Methanol         | 0.95     | 6.9**          |  |
| 03     |                   | Acetone          | 0.25     | 1.8**          |  |
| j      |                   | Acrolein         | 0.03     | 0.2**          |  |
|        |                   | Toluene          | 0.01     | 0.04**         |  |
|        |                   | Xylene           | 0.01     | 0.07**         |  |
|        |                   | VOC              | 15.8     | 113.8**        |  |
| }      |                   | Acetaldehyde     | 0.18     | 1.3**          |  |
|        |                   | Formaldehyde     | 0.08     | 0.6**          |  |
| 04     | Drying Kiln No. 2 | Methanol         | 0.95     | 6.9**          |  |
|        | Drying Kim No. 2  | Acetone          | 0.25     | 1.8**          |  |
|        |                   | Acrolein         | 0.03     | 0.2**          |  |
|        |                   | Toluene          | 0.01     | 0.04**         |  |
|        |                   | Xylene           | 0.01     | 0.07**         |  |
|        |                   | VOC              | 15.8     | 113.8**        |  |
| 05     | Desire VI N. 2    | Acetaldehyde     | 0.18     | 1.3**          |  |
| 05     | Drying Kiln No. 3 | Formaldehyde     | 0.08     | 0.6**          |  |
|        |                   | Methanol         | 0.95     | 6.9**          |  |

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|        | EMISSION S                    | SUMMARY          |         |         |
|--------|-------------------------------|------------------|---------|---------|
| Source | Description                   | Pollutant        | Emissio | n Rates |
| Number | Description                   | Tonutant         | lb/hr   | tpy     |
|        |                               | Acetone          | 0.25    | 1.8**   |
|        |                               | Acrolein         | 0.03    | 0.2**   |
|        |                               | Toluene          | 0.01    | 0.04**  |
|        |                               | Xylene           | 0.01    | 0.07**  |
| 0.6    | 0 '11                         | PM <sub>10</sub> | 1.3     | 1.2     |
| 06     | Sawmill                       | ill PM           |         | 2.1     |
| 0.7    | D 111 1D 1                    | PM <sub>10</sub> | 2.3     | 1.4     |
| 07     | Paved Haul Roads              | PM               | 1.7     | 6.8     |
|        |                               | PM <sub>10</sub> | 0.8     | 2.3     |
| 08     | Unpaved Haul Roads            | PM               | 3.6     | 11.0    |
|        |                               | PM <sub>10</sub> | 0.2     | 0.1     |
|        |                               | PM               | 0.2     | 0.1     |
|        | Emergency Pump Engine         | $SO_2$           | 0.1     | 0.1     |
|        |                               | VOC              | 0.3     | 0.1     |
|        |                               | CO               | 0.6     | 0.2     |
| 0.0    |                               | $NO_X$           | 1.4     | 0.4     |
| 09     |                               | Acetaldehyde     | 0.001   | 0.002   |
|        |                               | Acrolein         | 0.001   | 0.002   |
|        |                               | Benzene          | 0.0006  | 0.0002  |
|        |                               | Formaldehyde     | 0.0007  | 0.0002  |
|        |                               | Toluene          | 0.0003  | 0.0001  |
|        |                               | Xylene           | 0.0002  | 0.0001  |
| 10     | Chara Ca                      | PM <sub>10</sub> | 0.2     | 0.2     |
| 10     | Chop Saw                      | PM               | 0.4     | 0.3     |
| 11     | Dolordon                      | $PM_{10}$        | 0.4     | 0.4     |
| 11     | Debarker                      | PM               | 5.1     | 4.7     |
| 12     | Poilor Evol and Chin Handling | PM <sub>10</sub> | 0.1     | 0.1     |
| 12     | Boiler Fuel and Chip Handling | PM               | 0.3     | 0.3     |
|        |                               | VOC              | 1.9     | 0.2     |
|        |                               | Benzene          | 0.1     | 0.01    |
|        |                               | Hexane           | 0.29    | 0.02    |
| 13     | Gasoline Storage Tank         | Naphthalene      | 0.04    | 0.01    |
| -      |                               | Styrene          | 0.02    | 0.01    |
|        |                               | Toluene          | 0.47    | 0.03    |
|        | }                             | Xylene           | 0.34    | 0.03    |

<sup>\*</sup>Natural gas combustion emissions contribution at SN-05.

<sup>\*\*</sup>Total emissions for SN-03, 04, and 05

<sup>\*\*\*</sup>HAPs included in the VOC totals. Other HAPs are not included in any other totals unless specifically stated

<sup>\*\*\*\*</sup>Air Contaminants such as ammonia, acetone, and certain halogenated solvents are not VOCs or HAPs

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## **SECTION III: PERMIT HISTORY**

Permit #551-A was issued to C & S Lumber Company on May 25, 1979. This was the first air permit issued for this facility.

Idaho Timber Corporation of Carthage, Inc. was issued a temporary permit (#551-AR-1) in July of 1993. This permit allowed the facility to refine operation of the equipment and to conduct emissions testing. A final permit (#551-AR-2) was issued to this facility on August 15, 1995.

Permit #551-AR-3 was issued on November 3, 1997. Under this permit, the facility decreased allowable throughput in order to remain a minor source with regards to Title V.

Permit 0551-AOP-R0 was issued on July 28, 2000. This was the first Title V permit issued to this facility. Under that permit, the facility was classified as a major source for Title V purposes due to VOC emissions in excess of 100 tons per year. The permitted increase in emissions resulted from an increase in production (from 50 MM board feet per year to 55 MM board feet per year) and the installation of a new natural gas fired lumber drying kiln.

Permit 551-AOP-R1 was issued on November 30, 2005. This was the first renewal of the Title V permit for this facility. HAP emissions from the drying kilns were quantified for the first time based on NCASI factors. No modifications or changes to the method of operation were made.

Permit #551-AOP-R2 was issued on July 5, 2007. This modification allowed the facility to correct the permitted emission limits for the boiler based on current stack test data and to increase the annual production limit from 55 MMBF/yr to 65 MMBF/yr. The changes in the permitted emission rates were 26.6 tpy PM, 6.7 tpy PM<sub>10</sub>, 4.8 tpy SO<sub>2</sub>, 23.6 tpy VOC, 149.4 tpy CO, and 17.1 tpy NO<sub>X</sub>.

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## SECTION IV: SPECIFIC CONDITIONS

#### **SN-01**

#### **Wood Waste Fired Boiler**

## Source Description

This boiler is a wood waste fired boiler with a heat input capacity of approximately 64 MMBtu/hr. The boiler is used to supply steam to two of the three lumber drying kilns (SN-03 and SN-04). The boiler fires only wood waste consisting mainly of green sawdust from the Sawmill (SN-06) and hogged bark from the Debarker (SN-11). The boiler also fires small amounts of Planer Mill shavings, hogged scrap green lumber from the Sawmill (SN-06), and hogged finished lumber from the Planer Mill (SN-02A). No add-on pollution control equipment is associated with this boiler. A safety factor of 25% will be applied to the emissions estimated using the stack test data.

## Specific Conditions

1. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition # 6. [§19.501 of Regulation 19 et seq., and 40 CFR Part 52, Subpart E]

| SN | Description             | Pollutant | lb/hr | tpy   |
|----|-------------------------|-----------|-------|-------|
|    |                         | $PM_{10}$ | 13.7  | 60.0  |
|    |                         | $SO_2$    | 1.6   | 7.0   |
| 01 | Wood Waste Fired Boiler | VOC       | 1.1   | 4.9   |
|    |                         | CO        | 54.0  | 237.0 |
|    |                         | $NO_x$    | 11.5  | 50.4  |

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2. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition # 6. [§18.801 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

| SN | Description             | Pollutant         | lb/hr   | tpy   |
|----|-------------------------|-------------------|---------|-------|
|    |                         | PM                | 18.2    | 79.8  |
|    |                         | Acetaldehyde      | 0.06    | 0.03  |
| 1  | :                       | Acrolein          | 0.3     | 1.1   |
|    |                         | Benzene           | 0.3     | 1.2   |
|    |                         | Chlorine          | 0.1     | 0.3   |
|    |                         | Formaldehyde      | 0.282   | 1.2   |
|    |                         | Hydrogen Chloride | 1.2     | 5.3   |
|    |                         | Naphthalene       | 0.01    | 0.03  |
| 01 | Wood Waste Fired Boiler | Phenol            | 0.01    | 0.02  |
| 01 |                         | Styrene           | 0.2     | 0.6   |
|    |                         | Toluene           | 0.06    | 0.3   |
|    |                         | Arsenic           | 0.01    | 0.01  |
|    |                         | Beryllium         | 0.00008 | 0.01  |
|    |                         | Cadmium           | 0.001   | 0.002 |
|    |                         | Chromium (hex)    | 0.001   | 0.001 |
|    |                         | Lead              | 0.004   | 0.02  |
|    |                         | Manganese         | 0.1     | 0.5   |
|    |                         | Mercury           | 0.001   | 0.01  |

3. Visible emissions may not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 9.

| SN | Limit | Regulatory Citation                                    |
|----|-------|--|
| 01 | 20%   | §19.503 of Regulation 19 and 40 CFR Part 52, Subpart E |

- 4. Daily observations of the opacity from source SN-01 shall be conducted by a person trained, but not necessarily certified, in EPA Reference Method 9. If emissions which appear to be in excess of 20% are observed, the permittee shall take immediate action to identify and correct the cause of the excess visible emissions. After corrective action has been taken, another observation of the opacity from the source in question shall be conducted in order to either confirm that excess visible emissions are no longer present or that the source is out of compliance with the permitted opacity limit. The permittee shall maintain records of all visible emissions observations, the cause of any excess visible emissions, the corrective action taken, and if excess visible emissions were present after corrective action was taken. These records shall be kept on-site and made available to Department personnel upon request. [§19.705 of Regulation 19 and 40 CFR Part 52, Subpart E]
- 5. Wood waste shall be the only fuel fired in the boiler. [§19.705 of Regulation 19, 40 CFR 70.6, and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

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6. The permittee shall not fire in excess of 204 tons of wood waste per day or 74,460 tons of wood waste in any consecutive twelve month period. [§19.705 of Regulation 19, 40 CFR 70.6, and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

- 7. The permittee shall maintain daily records of the amount of wood waste fired in the boiler in order to demonstrate compliance with Specific Condition #6. Monthly totals and twelve-month rolling totals shall also be kept with these records and updated by the 15th day of the month following the month to which the records pertain. Records shall be kept on-site and made available to Department personnel upon request. The monthly and twelve-month rolling totals shall be submitted to the Department in accordance with General Provision #7. [§19.705 of Regulation 19 and 40 CFR Part 52, Subpart E]
- The permittee shall test SN-01 for PM, PM<sub>10</sub>, CO, and NO<sub>X</sub> using EPA Reference 8. Methods 5, 201A, 10, and 7E. This test shall take place annually and in accordance with Plantwide Condition #3. Testing shall be conducted with the source operating at least at 90% of its permitted capacity. Emission testing results shall be extrapolated to correlate with 100% of the permitted capacity to demonstrate compliance. Failure to test within this range shall limit the permittee to operating within 10% above the tested rate. The permittee shall measure the operation rate during the test and if testing is conducted below 90% of the permitted capacity, records shall be maintained at all times to demonstrate that the source does not exceed operation at 10% above the tested rate. Two back-to-back successful stack tests shall allow the facility to begin testing on a five-year schedule. If a failure should ever occur on that schedule, the facility shall revert back to the annual schedule until two successful back-to-back passed tests are achieved. The last stack tests were conducted on December 29, 2009. [§19.702 of Regulation 19; §18.1002 of Regulation 18; 40 CFR Part 52, Subpart E; and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

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#### SN-02A

#### Planer Mill

## Source Description

The planer mill processes the dry, rough lumber that comes from the kilns into dimensional lumber that is ready for packaging and sale. The planning equipment removes a layer of wood from the boards, giving them a smooth, straight appearance and making them standard sizes that are used in the construction industry.

Planer shavings are picked up at the planer in a pneumatic conveying system and conveyed to a cyclone collector (SN-02A). The cyclone collector also received material that is pneumatically conveyed from the hog, which processes dry trim material. Hogged dry trim and planer shaving are pushed through a closed pipe pneumatic conveying system to the planer shaving loading area.

This system used to operate as two cyclones in successions. During this review, it was discovered that the second cyclone (SN-02B) is no longer operating as a cyclone. The cyclonic fan has been removed, the exhaust vent has been capped, and the cyclone unit merely acts as a drop shoot for the shavings to fall through and into the storage trailers at the planer shavings loading area. Therefore, SN-02B is no longer an emissions source. Particulate emissions occur from the low pressure cyclone (SN-02A) as a result of the exhaust from the cyclone collector.

## **Specific Conditions**

9. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #13. [§19.501 of Regulation 19 et seq. and 40 CFR Part 52, Subpart E]

| SN  | Description         | Pollutant        | lb/hr | tpy |
|-----|---------------------|------------------|-------|-----|
| 02A | Planer Mill Cyclone | PM <sub>10</sub> | 0.3   | 1.1 |

10. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #13. [§18.801 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

| SN  | Description         | Pollutant | lb/hr | tpy |
|-----|---------------------|-----------|-------|-----|
| 02A | Planer Mill Cyclone | PM        | 0.3   | 1.1 |

11. Visible emissions may not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 9.

| SN  | Limit | Regulatory Citation                                    |
|-----|-------|--|
| 02A | 20%   | §19.503 of Regulation 19 and 40 CFR Part 52, Subpart E |

12. Daily observations of the opacity from sources SN-02A shall be conducted by a person trained, but not necessarily certified, in EPA Reference Method 9. If emissions which appear to be in excess of 20% are observed, the permittee shall take immediate action to identify and correct the cause of the excess visible emissions. After corrective action has been taken, another observation of the opacity from the source in question shall be

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conducted in order to either confirm that excess visible emissions are no longer present or that the source is out of compliance with the permitted opacity limit. The permittee shall maintain records of all visible emissions observations, the cause of any excess visible emissions, the corrective action taken, and if excess visible emissions were present after corrective action was taken. These records shall be kept on-site and made available to Department personnel upon request. [§19.705 of Regulation 19 and 40 CFR Part 52, Subpart E]

- 13. The permittee shall not operate the planer in the planer mill at a speed greater than 218 rpm. [§19.705 of Regulation 19, 40 CFR 70.6, and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 14. The permittee shall install, calibrate, maintain, and operate a device to measure and record the speed of the planer at least once daily of any day the planer mill operates in order to demonstrate compliance with Specific Condition #13. This information shall be kept on-site and made available to Department personnel upon request. [§19.705 of Regulation 19 and 40 CFR Part 52, Subpart E]

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## SN-03, SN-04, and SN-05 Lumber Drying Kilns

Source Description

Three kilns are used to dry the lumber.

Rough green lumber from the Sawmill is stacked and moved into the three kilns for drying. Sources SN-03 and SN-04 are heated with steam produced by the wood waste fired boiler. Source SN-05 is a natural gas fired kiln. No control equipment is associated with any of the three kilns. VOC and HAP emissions are released to the atmosphere during the lumber drying process from all three kilns. Combustion emissions are released from SN-05.

NCASI Technical Bulletin No. 845 was used for the VOC and HAP emission factors. The bulletin has emissions factors for both indirect fired kilns and direct fired kilns. The direct fired kiln tested in the NCASI study was a kiln that used green sawdust (biomass) produces from the sawmill as the fuel for the gasifier. Therefore, the direct fired kiln factors accounts for VOC and HAP emissions from both the drying of the lumber and the combustion of the biomass fuel. The direct fired kiln burns only natural gas. Therefore, it is more appropriate to use the indirect-fired kiln factors for the direct fired kiln and then use emissions factors from AP-42 to account for the combustion pollutants

## **Specific Conditions**

15. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§19.501 of Regulation 19 et seq. and 40 CFR Part 52, Subpart E]

| SN  | Description       | Pollutant       | lb/hr | tpy     |
|-----|-------------------|-----------------|-------|---------|
| 03  | Drying Kiln No. 1 | VOC             | 15.8  | 113.8** |
| 04  | Drying Kiln No. 2 | VOC             | 15.8  | 113.8** |
| 05  | Drying Kiln No. 3 | VOC             | 15.8  | 113.8** |
|     |                   | $PM_{10}$       | 0.2   | 0.5     |
|     |                   | $SO_2$          | 0.1   | 0.1     |
| 05* | Drying Kiln No. 3 | VOC             | 0.1   | 0.4     |
|     |                   | CO              | 1.3   | 5.6     |
|     |                   | NO <sub>x</sub> | 1.5   | 6.6     |

<sup>\*\*</sup>Total emissions for SN-03, 04, and 05

<sup>\*</sup>Natural gas combustion emissions contribution at SN-05.

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The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§18.801 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

| SN  | Description        | Pollutant      | lb/hr    | tpy    |
|-----|--------------------|----------------|----------|--------|
|     |                    | Acetaldehyde   | 0.18     | 1.3**  |
|     |                    | Formaldehyde   | 0.08     | 0.6**  |
|     |                    | Methanol       | 0.95     | 6.9**  |
| 03  | Drying Kiln No. 1  | Acetone        | 0.25     | 1.8**  |
|     | Diying Rim 100.1   | Acrolein       | 0.03     | 0.2**  |
|     |                    | Toluene        | 0.01     | 0.04** |
|     |                    | Xylene         | 0.01     | 0.07** |
|     |                    | Acetaldehyde   | 0.18     | 1.3**  |
|     |                    | Formaldehyde   | 0.08     | 0.6**  |
|     |                    | Methanol       | 0.95     | 6.9**  |
| 04  | Drying Kiln No. 2  | Acetone        | 0.25     | 1.8**  |
|     |                    | Acrolein       | 0.03     | 0.2**  |
|     |                    | Toluene        | 0.01     | 0.04** |
|     |                    | Xylene         | 0.01     | 0.07** |
|     |                    | Acetaldehyde   | 0.18     | 1.3**  |
|     |                    | Formaldehyde   | 0.08     | 0.6**  |
|     |                    | Methanol       | 0.95     | 6.9**  |
| 05  | Drying Kiln No. 3  | Acetone        | 0.25     | 1.8**  |
|     |                    | Acrolein       | 0.03     | 0.2**  |
|     |                    | Toluene        | 0.01     | 0.04** |
|     |                    | Xylene         | 0.01     | 0.07** |
|     |                    | PM             | 0.2      | 0.5    |
|     |                    | Benzene        | 0.0001   | 0.01   |
|     |                    | Formaldehyde   | 0.002    | 0.01   |
|     |                    | Hexane         | 0.03     | 0.13   |
|     |                    | Naphthalene    | 0.0001   | 0.01   |
| 05* | Drying Kiln No. 3  | Toluene        | 0.0001   | 0.01   |
| 0.5 | Drying Killi No. 3 | Arsenic        | 0.0001   | 0.01   |
|     |                    | Beryllium      | 0.000001 | 0.01   |
|     |                    | Cadmium        | 0.0001   | 0.01   |
|     |                    | Chromium (hex) | 0.0001   | 0.01   |
|     |                    | Manganese      | 0.0001   | 0.01   |
|     |                    | Mercury        | 0.0001   | 0.01   |

<sup>\*\*</sup>Total emissions for SN-03, 04, and 05

<sup>\*</sup>Natural gas combustion emissions contribution at SN-05.

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17. Visible emissions may not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 9. Compliance with this specific condition shall be demonstrated through compliance with Specific Condition #20.

| SN         | Limit | Regulatory Citation  |
|------------|-------|--|
| 03, 04, 05 | 5%    | §18.501 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311 |

- 18. The permittee shall not produce more than 65 MMBF (million board feet) of finished lumber in any consecutive twelve month period at the facility. [§19.705 of Regulation 19, §18.1004 of Regulation 18, 40 CFR 70.6, and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 19. The permittee shall keep monthly records of lumber production. A twelve-month rolling total of total board feet shall be kept along with the monthly production records. Records shall be up dated by the 15th day of the month following the month to which the records pertain. Records shall be kept on-site, made available to Department personnel upon request, and submitted in accordance with General Provision #7. [§19.705 of Regulation 19; §18.1004 of Regulation 18; 40 CFR Part 52, Subpart E; and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 20. Pipeline quality natural gas at annual capacity shall be the only fuel used at SN-05, no fuel records are required to be kept for the source. [§19.705 of Regulation 19, §18.1004 of Regulation 18, 40 CFR 70.6, and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

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## **SN-06**

#### Sawmill

## Source Description

Logs are processed into green lumber at the sawmill. The sawmill conducts all of its sawing inside an enclosed building. Water is also sprayed on the cutting saws throughout the saw mill to keep the saws cool and to prevent fires. The water spray also controls particulate emissions. Both the building enclosure and the water spray provide control of particulate emissions. Any emissions from this process are assumed to be emitted through general building ventilation.

## **Specific Conditions**

21. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§19.501 of Regulation 19 et seq. and 40 CFR Part 52, Subpart E]

| SN | Description | Pollutant        | lb/hr | tpy |
|----|-------------|------------------|-------|-----|
| 06 | Sawmill     | PM <sub>10</sub> | 1.3   | 1.2 |

The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§18.801 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

| SN | Description | Pollutant | lb/hr | tpy |
|----|-------------|-----------|-------|-----|
| 06 | Sawmill     | PM        | 2.3   | 2.1 |

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#### **SN-07 and SN-08**

## Paved and Unpaved Haul Roads

## Source Description

These sources consist of paved and unpaved haul roads. Emissions are generated from vehicles traveling throughout the facility on the paved and unpaved haul roads.

## **Specific Conditions**

23. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§19.501 of Regulation 19 et seq. and 40 CFR Part 52, Subpart E]

| SN | Description        | Pollutant        | lb/hr | tpy |
|----|--------------------|------------------|-------|-----|
| 07 | Paved Haul Roads   | PM <sub>10</sub> | 0.4   | 1.4 |
| 08 | Unpaved Haul Roads | PM <sub>10</sub> | 0.8   | 2.3 |

The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§18.801 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

| SN | Description        | Pollutant | lb/hr | tpy  |
|----|--------------------|-----------|-------|------|
| 07 | Paved Haul Roads   | PM        | 1.7   | 6.8  |
| 08 | Unpaved Haul Roads | PM        | 3.6   | 11.0 |

25. The permittee shall not operate in a manner such that emissions from the paved and unpaved roads would cause a nuisance off-site or allow visible emissions from extending beyond the property boundary. Under normal conditions, off-site opacity less than or equal to 5% shall not be considered a nuisance provided that there are no complaints received by the Department regarding dust from the facility. [§18.501 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

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#### SN-09

## **Emergency Pump Engine**

## Source Description

Emergency pump engine (SN-09), is a 65 kW (87 HP) Deutz Model F5L912 diesel engine. This 1999 model year engine was installed at the facility in 2000 and belongs to Deutz's XDZXL05.7011 family of engines that are certified to meet the Tier 1 emission standards set forth in 40 CFR Part 89. Due to the date of manufacture of the engine (prior to April 1, 2006), it is not subject to NSPS 40 CFR Part 60 Subpart IIII. The engine is subject to NESHAP 40 CFR Part 63 Subpart ZZZZ.

The pump engine is used to pump water to the boiler during power outages. The engine will be operated for approximately 30 minutes per week for maintenance purposes: otherwise, it will only operate in emergency situations.

## Specific Conditions

26. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #28. [§19.501 of Regulation 19 et seq. and 40 CFR Part 52, Subpart E]

| SN | Description              | Pollutant | lb/hr | tpy |
|----|--------------------------|-----------|-------|-----|
|    |                          | $PM_{10}$ | 0.2   | 0.1 |
|    | 09 Emergency Pump Engine | $SO_2$    | 0.1   | 0.1 |
| 09 |                          | $NO_X$    | 1.4   | 0.4 |
|    |                          | CO        | 0.6   | 0.2 |
|    |                          | VOC       | 0.3   | 0.1 |

27. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #28. [§18.801 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

| SN | Description           | Pollutant    | lb/hr  | tpy    |
|----|-----------------------|--------------|--------|--------|
|    |                       | PM           | 0.2    | 0.1    |
|    |                       | Acetaldehyde | 0.001  | 0.002  |
|    |                       | Acrolein     | 0.001  | 0.002  |
| 09 | Emergency Pump Engine | Benzene      | 0.0006 | 0.0002 |
|    |                       | Formaldehyde | 0.0007 | 0.0002 |
|    |                       | Toluene      | 0.0003 | 0.0001 |
|    |                       | Xylene       | 0.0002 | 0.0001 |

28. Visible emissions may not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 9.

| ł | SN | Limit | Regulatory Citation                                    |
|---|----|-------|--|
|   | 09 | 20%   | §19.503 of Regulation 19 and 40 CFR Part 52, Subpart E |

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29. The permittee shall not use the emergency pump engine (SN-09) more than 500 hours in any consecutive twelve month period. [§19.705 of Regulation 19, 40 CFR 70.6, and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

30. The permittee shall keep monthly records of emergency pump engine usage in order to demonstrate compliance with Specific Condition #28. A twelve-month rolling total of total gasoline shall be kept along with the monthly production records. Records shall be up dated by the 15th day of the month following the month to which the records pertain. Records shall be kept on-site, made available to Department personnel upon request, and submitted in accordance with General Provision #7. [§19.705 of Regulation 19; §18.1004 of Regulation 18; 40 CFR Part 52, Subpart E; and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

## **NESHAP 40 CFR Part 63 Subpart ZZZZ Conditions**

- 31. SN-09 is subject to NESHAP 40 CFR Part 63 Subpart ZZZZ. Stationary RICE subject to Regulations under 40 CFR Part 60. Due to the date of manufacture of the engine (prior to April 1, 2006), it is not subject to NSPS 40 CFR Part 60 Subpart IIII. The compliance date for the NESHAP 40 CFR Part 63 Subpart ZZZZ Conditions listed below is May 3, 2013. [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6590(c)]
- 32. If you own or operate an existing stationary RICE located at an area source of HAP emissions, you must comply with the requirements in <u>Table 2d</u> to this subpart and the operating limitations in Table 2b to this subpart which apply to you. [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6603(a)]

| For each              | You must meet the following requirement,                   | During periods of startup you       |
|-----------------------|--|-------------------------------------|
| Tor cach              | except during periods of startup                           | must                                |
| 4. Emergency          | a. Change oil and filter every 500 hours of                | Minimize the engine's time spent    |
| stationary CI         | operation or annually, whichever comes first; <sup>1</sup> | at idle and minimize the engine's   |
| RICE and black        | b. Inspect air cleaner every 1,000 hours of                | startup time at startup to a period |
| start stationary      | operation or annually, whichever comes first;              | needed for appropriate and safe     |
| CI RICE. <sup>2</sup> | and  | loading of the engine, not to       |
|                       | c. Inspect all hoses and belts every 500 hours             | exceed 30 minutes, after which      |
|                       | of operation or annually, whichever comes                  | time the non-startup emission       |
|                       | first, and replace as necessary.                           | limitations apply.                  |

<sup>&</sup>lt;sup>1</sup>Sources have the option to utilize an oil analysis program as described in §63.6625(i) in order to extend the specified oil change requirement in Table 2d of this subpart.

<sup>2</sup>If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the management practice requirements on the schedule required in Table 2d of this subpart, or if performing the management practice on the required schedule would otherwise pose an unacceptable risk under Federal, State, or local law, the management practice can be delayed until the emergency is over or the unacceptable risk under Federal, State, or local law has abated. The management practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State, or local law has abated. Sources must report any failure to perform the management practice on the schedule required and the Federal, State or local law under which the risk was deemed unacceptable.

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33. If you own or operate any of the following stationary RICE, you must operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions:

a. An existing emergency or black start stationary RICE located at an area source of HAP emissions;

[Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6625(e)(3)]

- 34. If you operate a new, reconstructed, or existing stationary engine, you must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup in Tables 1a, 2a, 2c, and 2d to this subpart apply. [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6625(h)]
- If you own or operate a stationary CI engine that is subject to the work, operation or 35. management practices in items 1 or 2 of Table 2c to this subpart or in items 1 or 4 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6625(i)]
- 36. You must be in compliance with the emission limitations and operating limitations in this subpart that apply to you at all times. [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6605(a)]
- 37. At all times you must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. The general duty to minimize emissions does not require you to make any further efforts to reduce emissions if levels required by this standard have been achieved. Determination of

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whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source. [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6605(b)]

You must demonstrate continuous compliance with each emission limitation and operating limitation in Tables 1a and 1b, Tables 2a and 2b, Table 2c, and <u>Table 2d</u> to this subpart that apply to you according to methods specified in <u>Table 6</u> to this subpart. [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6640(a)]

| For each  | Complying with the requirement to     | You must demonstrate continuous compliance by  |
|---|---------------------------------------|--|
| 9. Existing emergency and black start stationary RICE ≤500 HP located at a major source of HAP, existing non-emergency stationary RICE <100 HP located at a major source of HAP, existing emergency and black start stationary RICE located at an area source of HAP, existing non-emergency stationary CI RICE ≤300 HP located at an area source of HAP, existing non-emergency 2SLB stationary RICE located at an area source of HAP, existing non-emergency landfill or digester gas stationary SI RICE located at an area source of HAP, existing non-emergency 4SLB and 4SRB stationary RICE ≤500 HP located at an area source of HAP, existing non-emergency 4SLB and 4SRB stationary RICE >500 HP located at an area source of HAP that operate 24 hours or less per calendar year | a. Work or<br>Management<br>practices | i. Operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or ii. Develop and follow your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions. |

39. You must report each instance in which you did not meet each emission limitation or operating limitation in Tables 1a and 1b, Tables 2a and 2b, Table 2c, and Table 2d to this subpart that apply to you. These instances are deviations from the emission and operating limitations in this subpart. These deviations must be reported according to the requirements in §63.6650. If you change your catalyst, you must reestablish the values of the operating parameters measured during the initial performance test. When you reestablish the values of your operating parameters, you must also conduct a performance test to demonstrate that you are meeting the required emission limitation applicable to your stationary RICE. [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6640(b)]

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40. For new, reconstructed, and rebuilt stationary RICE, deviations from the emission or operating limitations that occur during the first 200 hours of operation from engine startup (engine burn-in period) are not violations. Rebuilt stationary RICE means a stationary RICE that has been rebuilt as that term is defined in 40 CFR 94.11(a). [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6640(d)]

- You must also report each instance in which you did not meet the requirements in Table 8 41. to this subpart that apply to you. If you own or operate a new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions (except new or reconstructed 4SLB engines greater than or equal to 250 and less than or equal to 500 brake HP), a new or reconstructed stationary RICE located at an area source of HAP emissions, or any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in Table 8 to this subpart: An existing 2SLB stationary RICE, an existing 4SLB stationary RICE, an existing emergency stationary RICE, an existing limited use stationary RICE, or an existing stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis. If you own or operate any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in Table 8 to this subpart, except for the initial notification requirements: a new or reconstructed stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, a new or reconstructed emergency stationary RICE, or a new or reconstructed limited use stationary RICE. [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6640(e)]
- Requirements for emergency stationary RICE. (1) If you own or operate an existing emergency stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, a new or reconstructed emergency stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions that was installed on or after June 12, 2006, or an existing emergency stationary RICE located at an area source of HAP emissions, you must operate the emergency stationary RICE according to the requirements in paragraphs (f)(1)(i) through (iii) of this section. Any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (f)(1)(i) through (iii) of this section, is prohibited. If you do not operate the engine according to the requirements in paragraphs (f)(1)(i) through (iii) of this section, the engine will not be considered an emergency engine under this subpart and will need to meet all requirements for non-emergency engines.
  - i. (i) There is no time limit on the use of emergency stationary RICE in emergency situations.
  - ii. (ii) You may operate your emergency stationary RICE for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by Federal, State or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of such units is limited to 100 hours per year. The owner or

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operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency RICE beyond 100 hours per year.

iii. (iii) You may operate your emergency stationary RICE up to 50 hours per year in non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for nonemergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity; except that owners and operators may operate the emergency engine for a maximum of 15 hours per year as part of a demand response program if the regional transmission organization or equivalent balancing authority and transmission operator has determined there are emergency conditions that could lead to a potential electrical blackout, such as unusually low frequency, equipment overload, capacity or energy deficiency, or unacceptable voltage level. The engine may not be operated for more than 30 minutes prior to the time when the emergency condition is expected to occur, and the engine operation must be terminated immediately after the facility is notified that the emergency condition is no longer imminent. The 15 hours per year of demand response operation are counted as part of the 50 hours of operation per year provided for non-emergency situations. The supply of emergency power to another entity or entities pursuant to financial arrangement is not limited by this paragraph (f)(1)(iii), as long as the power provided by the financial arrangement is limited to emergency power.

[Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6640(f)(1)(i-iii)]

- 43. If you must comply with the emission and operating limitations, you must keep the records described in paragraphs (a)(1) through (a)(5), (b)(1) through (b)(3) and (c) of this section.
  - a. Records of the occurrence and duration of each malfunction of operation ( *i.e.*, process equipment) or the air pollution control and monitoring equipment.
  - b. Records of all required maintenance performed on the air pollution control and monitoring equipment.
  - c. Records of actions taken during periods of malfunction to minimize emissions in accordance with §63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.

[Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6655(a)(2,45)]

44. You must keep the records required in <u>Table 6</u> of this subpart to show continuous compliance with each emission or operating limitation that applies to you. [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6655(d)]

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- 45. You must keep records of the maintenance conducted on the stationary RICE in order to demonstrate that you operated and maintained the stationary RICE and after-treatment control device (if any) according to your own maintenance plan if you own or operate any of the following stationary RICE;
  - a. An existing stationary emergency RICE.
  - b. An existing stationary RICE located at an area source of HAP emissions subject to management practices as shown in Table 2d to this subpart.

[Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ §63.6655(e)(2-3)]

- 46. If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the management practice requirements on the schedule required in Table 2d of this subpart, or if performing the management practice on the required schedule would otherwise pose an unacceptable risk under Federal, State, or local law, the management practice can be delayed until the emergency is over or the unacceptable risk under Federal, State, or local law has abated. The management practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State, or local law has abated. Sources must report any failure to perform the management practice on the schedule required and the Federal, State or local law under which the risk was deemed unacceptable. [Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ Footnote 2 of Table 2d]
- 47. General Provisions (40 CFR part 63) <u>Table 8</u>: Yes, except per 63.6645(a)(5), the following do not apply: 63.7(b) and (c), 63.8(e), (f)(4) and (f)(6), and 63.9(b)-(e), (g) and (h).

| General provisions citation | Subject of citation                                | Applies to subpart | Explanation                           |
|-----------------------------|--|--------------------|---------------------------------------|
| §63.1                       | General applicability of the<br>General Provisions | Yes.               |                                       |
| §63.2                       | Definitions  | Yes                | Additional terms defined in §63.6675. |
| §63.3                       | Units and abbreviations                            | Yes.               |                                       |
| §63.4                       | Prohibited activities and circumvention            | Yes.               |                                       |
| §63.5                       | Construction and reconstruction                    | Yes.               |                                       |
| §63.6(a)                    | Applicability                                      | Yes.               |                                       |
| §63.6(b)(1)–(4)             | Compliance dates for new and reconstructed sources | Yes.               |                                       |
| §63.6(b)(5)                 | Notification                                       | Yes.               |                                       |
| §63.6(b)(6)                 | [Reserved]   |                    |                                       |

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| General provisions citation | Subject of citation   | Applies to subpart | Explanation  |
|-----------------------------|---|--------------------|--|
| §63.6(b)(7)                 | Compliance dates for new and reconstructed area sources that become major sources | Yes.               |  |
| §63.6(c)(1)–(2)             | Compliance dates for existing sources   | Yes.               |  |
| §63.6(c)(3)–(4)             | [Reserved]  |                    |  |
| §63.6(c)(5)                 | Compliance dates for existing area sources that become major sources              | Yes.               |  |
| §63.6(d)                    | [Reserved]  |                    |  |
| §63.6(e)                    | Operation and maintenance   | No.                |  |
| §63.6(f)(1)                 | Applicability of standards  | No.                |  |
| §63.6(f)(2)                 | Methods for determining compliance  | Yes.               |  |
| §63.6(f)(3)                 | Finding of compliance   | Yes.               |  |
| §63.6(g)(1)–(3)             | Use of alternate standard   | Yes.               |  |
| §63.6(h)                    | Opacity and visible emission standards  | No                 | Subpart ZZZZ does not contain opacity or visible emission standards.             |
| §63.6(i)                    | Compliance extension procedures and criteria                                      | Yes.               |  |
| §63.6(j)                    | Presidential compliance exemption   | Yes.               |  |
| §63.7(a)(1)–(2)             | Performance test dates  | Yes                | Subpart ZZZZ contains performance test dates at §§63.6610, 63.6611, and 63.6612. |
| §63.7(a)(3)                 | CAA section 114 authority   | Yes.               |  |
| §63.7(b)(1)                 | Notification of performance test  | Yes                | Except that §63.7(b)(1) only applies as specified in §63.6645.                   |

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| General provisions citation | Subject of citation  | Applies to subpart | Explanation   |
|-----------------------------|--|--------------------|---|
| §63.7(b)(2)                 | Notification of rescheduling   | Yes                | Except that §63.7(b)(2) only applies as specified in §63.6645.                  |
| §63.7(c)                    | Quality assurance/test plan  | Yes                | Except that §63.7(c) only applies as specified in §63.6645.                     |
| §63.7(d)                    | Testing facilities   | Yes.               |   |
| §63.7(e)(1)                 | Conditions for conducting performance tests                          | No.                | Subpart ZZZZ specifies conditions for conducting performance tests at §63.6620. |
| §63.7(e)(2)                 | Conduct of performance tests and reduction of data                   | Yes                | Subpart ZZZZ specifies test methods at §63.6620.                                |
| §63.7(e)(3)                 | Test run duration  | Yes.               |   |
| §63.7(e)(4)                 | Administrator may require other testing under section 114 of the CAA | Yes.               |   |
| §63.7(f)                    | Alternative test method provisions                                   | Yes.               |   |
| §63.7(g)                    | Performance test data analysis, recordkeeping, and reporting         | Yes.               |   |
| §63.7(h)                    | Waiver of tests  | Yes.               |   |
| §63.8(a)(1)                 | Applicability of monitoring requirements                             | Yes                | Subpart ZZZZ contains specific requirements for monitoring at §63.6625.         |
| §63.8(a)(2)                 | Performance specifications   | Yes.               |   |
| §63.8(a)(3)                 | [Reserved]   |                    |   |
| §63.8(a)(4)                 | Monitoring for control devices                                       | No.                |   |
| §63.8(b)(1)                 | Monitoring   | Yes.               |   |
| §63.8(b)(2)–(3)             | Multiple effluents and multiple monitoring systems                   | Yes.               |   |
| §63.8(c)(1)                 | Monitoring system operation and maintenance                          | Yes.               |   |

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| General provisions citation | Subject of citation                                    | Applies to subpart  | Explanation  |
|-----------------------------|--|---|--|
| §63.8(c)(1)(i)              | Routine and predictable SSM                            | Yes.  |  |
| §63.8(c)(1)(ii)             | SSM not in Startup Shutdown<br>Malfunction Plan        | Yes.  |  |
| §63.8(c)(1)(iii)            | Compliance with operation and maintenance requirements | Yes.  |  |
| §63.8(c)(2)–(3)             | Monitoring system installation                         | Yes.  |  |
| §63.8(c)(4)                 | Continuous monitoring system (CMS) requirements        | Yes   | Except that subpart ZZZZ does not require Continuous Opacity Monitoring System (COMS).   |
| §63.8(c)(5)                 | COMS minimum procedures                                | No  | Subpart ZZZZ does not require COMS.  |
| §63.8(c)(6)–(8)             | CMS requirements                                       | Yes   | Except that subpart ZZZZ does not require COMS.  |
| §63.8(d)                    | CMS quality control                                    | Yes.  |  |
| §63.8(e)                    | CMS performance evaluation                             | Yes   | Except for §63.8(e)(5)(ii), which applies to COMS.   |
|                             |  | Except that §63.8(e) only applies as specified in §63.6645. |  |
| §63.8(f)(1)–(5)             | Alternative monitoring method                          | Yes   | Except that §63.8(f)(4) only applies as specified in §63.6645.   |
| §63.8(f)(6)                 | Alternative to relative accuracy test                  | Yes   | Except that §63.8(f)(6) only applies as specified in §63.6645.   |
| §63.8(g)                    | Data reduction   | Yes   | Except that provisions for COMS are not applicable. Averaging periods for demonstrating compliance are specified at §§63.6635 and 63.6640. |

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| General provisions citation | Subject of citation   | Applies to subpart  | Explanation   |
|-----------------------------|---|---|---|
| §63.9(a)                    | Applicability and State delegation of notification requirements | Yes.  |   |
| §63.9(b)(1)–(5)             | Initial notifications   | Yes   | Except that §63.9(b)(3) is reserved.                        |
|                             |   | Except that §63.9(b) only applies as specified in §63.6645. |   |
| §63.9(c)                    | Request for compliance extension                                | Yes   | Except that §63.9(c) only applies as specified in §63.6645. |
| §63.9(d)                    | Notification of special compliance requirements for new sources | Yes   | Except that §63.9(d) only applies as specified in §63.6645. |
| §63.9(e)                    | Notification of performance test                                | Yes   | Except that §63.9(e) only applies as specified in §63.6645. |
| §63.9(f)                    | Notification of visible emission (VE)/opacity test              | No  | Subpart ZZZZ does not contain opacity or VE standards.      |
| §63.9(g)(1)                 | Notification of performance evaluation                          | Yes   | Except that §63.9(g) only applies as specified in §63.6645. |
| §63.9(g)(2)                 | Notification of use of COMS data                                | No  | Subpart ZZZZ does not contain opacity or VE standards.      |
| §63.9(g)(3)                 | Notification that criterion for alternative to RATA is exceeded | Yes   | If alternative is in use.                                   |
|                             |   | Except that §63.9(g) only applies as specified in §63.6645. |   |

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| General<br>provisions citation | Subject of citation                                   | Applies to subpart | Explanation  |
|--------------------------------|---|--------------------|--|
| §63.9(h)(1)–(6)                | Notification of compliance status                     | Yes                | Except that notifications for sources using a CEMS are due 30 days after completion of performance evaluations. §63.9(h)(4) is reserved. |
|                                |   |                    | Except that §63.9(h) only applies as specified in §63.6645.  |
| §63.9(i)                       | Adjustment of submittal deadlines                     | Yes.               |  |
| §63.9(j)                       | Change in previous information                        | Yes.               |  |
| §63.10(a)                      | Administrative provisions for recordkeeping/reporting | Yes.               |  |
| §63.10(b)(1)                   | Record retention                                      | Yes.               |  |
| §63.10(b)(2)(i)–<br>(v)        | Records related to SSM                                | No.                |  |
| §63.10(b)(2)(vi)–<br>(xi)      | Records   | Yes.               |  |
| §63.10(b)(2)(xii)              | Record when under waiver                              | Yes.               |  |
| §63.10(b)(2)(xiii)             | Records when using alternative to RATA                | Yes                | For CO standard if using RATA alternative.   |
| §63.10(b)(2)(xiv)              | Records of supporting documentation                   | Yes.               |  |
| §63.10(b)(3)                   | Records of applicability determination                | Yes.               |  |
| §63.10(c)                      | Additional records for sources using CEMS             | Yes                | Except that §63.10(c)(2)–(4) and (9) are reserved.   |
| §63.10(d)(1)                   | General reporting requirements                        | Yes.               |  |
| §63.10(d)(2)                   | Report of performance test results                    | Yes.               |  |
| §63.10(d)(3)                   | Reporting opacity or VE observations                  | No                 | Subpart ZZZZ does not contain opacity or VE standards.   |

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| General<br>provisions citation | Subject of citation                               | Applies to subpart | Explanation                                  |
|--------------------------------|---|--------------------|--|
| §63.10(d)(4)                   | Progress reports                                  | Yes.               |  |
| §63.10(d)(5)                   | Startup, shutdown, and malfunction reports        | No.                |  |
| §63.10(e)(1) and (2)(i)        | Additional CMS Reports                            | Yes.               |  |
| §63.10(e)(2)(ii)               | COMS-related report                               | No                 | Subpart ZZZZ does not require COMS.          |
| §63.10(e)(3)                   | Excess emission and parameter exceedances reports | Yes.               | Except that §63.10(e)(3)(i) (C) is reserved. |
| §63.10(e)(4)                   | Reporting COMS data                               | No                 | Subpart ZZZZ does not require COMS.          |
| §63.10(f)                      | Waiver for recordkeeping/reporting                | Yes.               |  |
| §63.11                         | Flares  | No.                |  |
| §63.12                         | State authority and delegations                   | Yes.               |  |
| §63.13                         | Addresses   | Yes.               |  |
| §63.14                         | Incorporation by reference                        | Yes.               |  |
| §63.15                         | Availability of information                       | Yes.               |  |

[Regulation 19, §19.304 and NESHAP 40 CFR Part 63 Subpart ZZZZ Table 8]

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#### **SN-10**

# **Chop Saw**

# Source Description

Logs are either immediately processed through the debarker and then into the sawmill or they are processed through the chop saw first, and then through the debarker and into the sawmill. The maximum length of a log that can be processed through the sawmill is 17'8"; therefore any log over this length would be processed through the chop saw first. The maximum sawmill production is 210 tons of logs per hour and 390,000 tons of logs per year. The chop saw cannot process more than the sawmill; therefore the maximum operation rate for the chop saw is 210 tons of logs per hour and 390,000 tons of logs per year.

# **Specific Conditions**

48. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§19.501 of Regulation 19 et seq. and 40 CFR Part 52, Subpart E]

| ĺ | SN | Description | Pollutant        | lb/hr | tpy |
|---|----|-------------|------------------|-------|-----|
| 1 | 10 | Chop Saw    | PM <sub>10</sub> | 0.2   | 0.2 |

The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§18.801 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

| SN | Description | Pollutant | lb/hr | tpy |
|----|-------------|-----------|-------|-----|
| 10 | Chop Saw    | PM        | 0.4   | 0.3 |

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#### **SN-11**

#### Debarker

### Source Description

After being cut to length at the Chop Saw, logs are processed through the Debarker. The Debarker removes the bark from the log to allow for further processing into green lumber at the saw mill. The bark generated from the process is used as boiler fuel.

Logs are processed into green lumber. The saw mill conducts all of its sawing inside an enclosed building. Water is also sprayed on the cutting saws throughout the saw mill to keep the saws and to prevent fires. The water spray also controls particulate emissions.

The chop saw and the debarker are located outside the saw mill enclosure. Therefore the chop saw and the debarker are the only particulate emission sources from the sawmill operations.

# Specific Conditions

51. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§19.501 of Regulation 19 et seq. and 40 CFR Part 52, Subpart E]

| SN | Description | Pollutant        | lb/hr | tpy |
|----|-------------|------------------|-------|-----|
| 11 | Debarker    | PM <sub>10</sub> | 0.4   | 0.4 |

The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§18.801 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

| SN | Description | Pollutant | lb/hr | tpy |
|----|-------------|-----------|-------|-----|
| 11 | Debarker    | PM        | 5.1   | 4.7 |

53. Visible emissions may not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 9.

| SN | Limit | Regulatory Citation                                    |  |
|----|-------|--|--|
| 11 | 20%   | §19.503 of Regulation 19 and 40 CFR Part 52, Subpart E |  |

54. Weekly observations of the opacity from source SN-11 shall be conducted by a person trained, but not necessarily certified, in EPA Reference Method 9. If emissions which appear to be in excess of 20% are observed, the permittee shall take immediate action to identify and correct the cause of the excess visible emissions. After corrective action has been taken, another observation of the opacity from the source in question shall be conducted in order to either confirm that excess visible emissions are no longer present or that the source is out of compliance with the permitted opacity limit. The permittee shall maintain records of all visible emissions observations, the cause of any excess visible emissions, the corrective action taken, and if excess visible emissions were present after corrective action was taken. These records shall be kept on-site and made available to Department personnel upon request. [§18.1004 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

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#### **SN-12**

# **Boiler Fuel and Chip Handling**

# Source Description

Green sawdust, wood chips, and hogged bark are collected at the saw mill. The chips are screened out and conveyed to the chip bin. The green sawdust and hogged bark are conveyed to the fuel pile. Planer Mill shavings are sent directly to bins at the boiler house using the Planer Mill conveying system, and emissions for that fuel handling process are accounted for in SN-02A.

Particulate emissions may occur as a result of conveying bark and wood chips from one point to another. Neither, EPA's AP-42 or the FIRE Database has an emission factor for bark and wood chip conveyors. Loading emission factors for green bark and green chips from the ADEQ Internal Memo dated August 22, 2003 will be used to estimate emissions.

# Specific Conditions

55. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§19.501 of Regulation 19 et seq. and 40 CFR Part 52, Subpart E]

| SN | Description                   | Pollutant        | lb/hr | tpy |
|----|-------------------------------|------------------|-------|-----|
| 12 | Boiler Fuel and Chip Handling | PM <sub>10</sub> | 0.1   | 0.1 |

The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #18. [§18.801 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

| SN | Description                   | Pollutant | lb/hr | tpy |
|----|-------------------------------|-----------|-------|-----|
| 12 | Boiler Fuel and Chip Handling | PM        | 0.3   | 0.3 |

57. Visible emissions may not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 9.

| SN | Limit | Regulatory Citation                                    |  |
|----|-------|--|--|
| 12 | 20%   | §19.503 of Regulation 19 and 40 CFR Part 52, Subpart E |  |

Weekly observations of the opacity from source SN-12 shall be conducted by a person trained, but not necessarily certified, in EPA Reference Method 9. If emissions which appear to be in excess of 20% are observed, the permittee shall take immediate action to identify and correct the cause of the excess visible emissions. After corrective action has been taken, another observation of the opacity from the source in question shall be conducted in order to either confirm that excess visible emissions are no longer present or that the source is out of compliance with the permitted opacity limit. The permittee shall maintain records of all visible emissions observations, the cause of any excess visible emissions, the corrective action taken, and if excess visible emissions were present after corrective action was taken. These records shall be kept on-site and made available to

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Department personnel upon request. [ $\S18.1004$  of Regulation 18 and A.C.A.  $\S8-4-203$  as referenced by A.C.A.  $\S8-4-304$  and  $\S8-4-311$ ]

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#### **SN-13**

### **Gasoline Storage Tank**

# Source Description

Idaho Timber operates a 250 gallon, horizontal, aboveground storage tank (AST) that contains gasoline. The gasoline is used to fuel four small, all-terrain vehicles (ATVs) and a shop maintenance vehicle that occasionally operate at the facility. The gasoline storage tank is subject to NESHAP 40 CFR Part 63 Subpart CCCCCC.

# Specific Conditions

59. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #61. [§19.501 of Regulation 19 et seq. and 40 CFR Part 52, Subpart E]

| SN | Description           | Pollutant | lb/hr | tpy |
|----|-----------------------|-----------|-------|-----|
| 13 | Gasoline Storage Tank | VOC       | 1.9   | 0.2 |

60. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by Specific Condition #61. [§18.801 of Regulation 18 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

| SN  | Description              | Pollutant   | lb/hr | tpy  |
|-----|--------------------------|-------------|-------|------|
|     |                          | Benzene     | 0.1   | 0.01 |
|     |                          | Hexane      | 0.29  | 0.02 |
| 1.2 | 13 Gasoline Storage Tank | Naphthalene | 0.04  | 0.01 |
| 13  |                          | Styrene     | 0.02  | 0.01 |
|     |                          | Toluene     | 0.47  | 0.03 |
|     |                          | Xylene      | 0.34  | 0.03 |

- 61. The permittee shall not use more than 5,000 gallons of gasoline in any consecutive twelve month period at the facility. [§19.705 of Regulation 19, §18.1004 of Regulation 18, 40 CFR 70.6, and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 62. The permittee shall keep monthly records of gasoline usage in order to demonstrate compliance with Specific Condition #61. A twelve-month rolling total of total gasoline shall be kept along with the monthly production records. Records shall be up dated by the 15th day of the month following the month to which the records pertain. Records shall be kept on-site, made available to Department personnel upon request. [§19.705 of Regulation 19; §18.1004 of Regulation 18; 40 CFR Part 52, Subpart E; and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

# **NESHAP 40 CFR Part 63 Subpart CCCCCC Conditions**

63. SN-13 is subject to NESHAP 40 CFR Part 63 Subpart CCCCCC and shall follow the conditions listed below:

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- a. You must not allow gasoline to be handled in a manner that would result in vapor releases to the atmosphere for extended periods of time. Measures to be taken include, but are not limited to, the following:
  - i. Minimize gasoline spills;
  - ii. Clean up spills as expeditiously as practicable;
  - iii. Cover all open gasoline containers and all gasoline storage tank fill-pipes with a gasketed seal when not in use;
  - iv. Minimize gasoline sent to open waste collection systems that collect and transport gasoline to reclamation and recycling devices, such as oil/water separators.
- b. You are not required to submit notifications or reports as specified in §63.11125, §63.11126, or subpart A of this part, but you must have records available within 24 hours of a request by the Administrator to document your gasoline throughput.
- c. You must comply with the requirements of this subpart by the applicable dates specified in §63.11113.
- d. Portable gasoline containers that meet the requirements of 40 CFR part 59, subpart F, are considered acceptable for compliance with paragraph (a)(3) of this section.

[Regulation 19 §19.304 and 40 CFR Part 63 Subpart CCCCCC § 63.11116]

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# SECTION V: COMPLIANCE PLAN AND SCHEDULE

Idaho Timber Corporation of Carthage, LLC will continue to operate in compliance with those identified regulatory provisions. The facility will examine and analyze future regulations that may apply and determine their applicability with any necessary action taken on a timely basis.

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#### SECTION VI: PLANTWIDE CONDITIONS

- 1. The permittee shall notify the Director in writing within thirty (30) days after commencing construction, completing construction, first placing the equipment and/or facility in operation, and reaching the equipment and/or facility target production rate. [Regulation 19, §19.704, 40 CFR Part 52, Subpart E, and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 2. If the permittee fails to start construction within eighteen months or suspends construction for eighteen months or more, the Director may cancel all or part of this permit. [Regulation 19, §19.410(B) and 40 CFR Part 52, Subpart E]
- 3. The permittee must test any equipment scheduled for testing, unless otherwise stated in the Specific Conditions of this permit or by any federally regulated requirements, within the following time frames: (1) new equipment or newly modified equipment within sixty (60) days of achieving the maximum production rate, but no later than 180 days after initial start up of the permitted source or (2) operating equipment according to the time frames set forth by the Department or within 180 days of permit issuance if no date is specified. The permittee must notify the Department of the scheduled date of compliance testing at least fifteen (15) days in advance of such test. The permittee shall submit the compliance test results to the Department within thirty (30) days after completing the testing. [Regulation 19, §19.702 and/or Regulation 18 §18.1002 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 4. The permittee must provide:
  - a. Sampling ports adequate for applicable test methods;
  - b. Safe sampling platforms;
  - c. Safe access to sampling platforms; and
  - d. Utilities for sampling and testing equipment.

[Regulation 19, §19.702 and/or Regulation 18, §18.1002 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

- 5. The permittee must operate the equipment, control apparatus and emission monitoring equipment within the design limitations. The permittee shall maintain the equipment in good condition at all times. [Regulation 19, §19.303 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 6. This permit subsumes and incorporates all previously issued air permits for this facility. [Regulation 26 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

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### SECTION VII: INSIGNIFICANT ACTIVITIES

The following sources are insignificant activities. Any activity that has a state or federal applicable requirement shall be considered a significant activity even if this activity meets the criteria of §26.304 of Regulation 26 or listed in the table below. Insignificant activity determinations rely upon the information submitted by the permittee in an application dated December 14, 2006, May 28, 2010, and December 20, 2011.

| Description  | Category |
|--|----------|
| 1,000 Gallon Horizontal Above ground Diesel Storage Tank | A-3      |
| Fuel Storage Pile  | A-13     |
| Ash Storage Pile   | A-13     |
| Planer Shavings Loadout                                  | A-13     |
| Green Chip Loadout                                       | A-13     |
| Bark Hog & Horizontal Hog                                | A-13     |
| Conveyor Transfer Points                                 | A-13     |

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#### SECTION VIII: GENERAL PROVISIONS

- 1. Any terms or conditions included in this permit which specify and reference Arkansas Pollution Control & Ecology Commission Regulation 18 or the Arkansas Water and Air Pollution Control Act (A.C.A. §8-4-101 et seq.) as the sole origin of and authority for the terms or conditions are not required under the Clean Air Act or any of its applicable requirements, and are not federally enforceable under the Clean Air Act. Arkansas Pollution Control & Ecology Commission Regulation 18 was adopted pursuant to the Arkansas Water and Air Pollution Control Act (A.C.A. §8-4-101 et seq.). Any terms or conditions included in this permit which specify and reference Arkansas Pollution Control & Ecology Commission Regulation 18 or the Arkansas Water and Air Pollution Control Act (A.C.A. §8-4-101 et seq.) as the origin of and authority for the terms or conditions are enforceable under this Arkansas statute. [40 CFR 70.6(b)(2)]
- 2. This permit shall be valid for a period of five (5) years beginning on the date this permit becomes effective and ending five (5) years later. [40 CFR 70.6(a)(2) and §26.701(B) of the Regulations of the Arkansas Operating Air Permit Program (Regulation 26)]
- 3. The permittee must submit a complete application for permit renewal at least six (6) months before permit expiration. Permit expiration terminates the permittee's right to operate unless the permittee submitted a complete renewal application at least six (6) months before permit expiration. If the permittee submits a complete application, the existing permit will remain in effect until the Department takes final action on the renewal application. The Department will not necessarily notify the permittee when the permit renewal application is due. [Regulation 26, §26.406]
- 4. Where an applicable requirement of the Clean Air Act, as amended, 42 U.S.C. 7401, et seq. (Act) is more stringent than an applicable requirement of regulations promulgated under Title IV of the Act, the permit incorporates both provisions into the permit, and the Director or the Administrator can enforce both provisions. [40 CFR 70.6(a)(1)(ii) and Regulation 26, §26.701(A)(2)]
- 5. The permittee must maintain the following records of monitoring information as required by this permit.
  - a. The date, place as defined in this permit, and time of sampling or measurements;
  - b. The date(s) analyses performed;
  - c. The company or entity performing the analyses;
  - d. The analytical techniques or methods used;
  - e. The results of such analyses; and
  - f. The operating conditions existing at the time of sampling or measurement.

[40 CFR 70.6(a)(3)(ii)(A) and Regulation 26, §26.701(C)(2)]

6. The permittee must retain the records of all required monitoring data and support information for at least five (5) years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. [40 CFR 70.6(a)(3)(ii)(B) and Regulation 26, §26.701(C)(2)(b)]

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7. The permittee must submit reports of all required monitoring every six (6) months. If permit establishes no other reporting period, the reporting period shall end on the last day of the anniversary month of the initial Title V permit. The report is due within thirty (30) days of the end of the reporting period. Although the reports are due every six months, each report shall contain a full year of data. The report must clearly identify all instances of deviations from permit requirements. A responsible official as defined in Regulation No. 26, §26.2 must certify all required reports. The permittee will send the reports to the address below:

Arkansas Department of Environmental Quality Air Division ATTN: Compliance Inspector Supervisor 5301 Northshore Drive North Little Rock, AR 72118-5317

[40 C.F.R. 70.6(a)(3)(iii)(A) and Regulation 26, §26.701(C)(3)(a)]

- 8. The permittee shall report to the Department all deviations from permit requirements, including those attributable to upset conditions as defined in the permit.
  - a. For all upset conditions (as defined in Regulation 19, § 19.601), the permittee will make an initial report to the Department by the next business day after the discovery of the occurrence. The initial report may be made by telephone and shall include:
    - i. The facility name and location;
    - ii. The process unit or emission source deviating from the permit limit;
    - iii. The permit limit, including the identification of pollutants, from which deviation occurs;
    - iv. The date and time the deviation started;
    - v. The duration of the deviation:
    - vi. The average emissions during the deviation;
    - vii. The probable cause of such deviations;
    - viii. Any corrective actions or preventive measures taken or being taken to prevent such deviations in the future; and
    - ix. The name of the person submitting the report.
  - b. The permittee shall make a full report in writing to the Department within five (5) business days of discovery of the occurrence. The report must include, in addition to the information required by the initial report, a schedule of actions taken or planned to eliminate future occurrences and/or to minimize the amount the permit's limits were exceeded and to reduce the length of time the limits were exceeded. The permittee may submit a full report in writing (by facsimile, overnight courier, or other means) by the next business day after discovery of the occurrence, and the report will serve as both the initial report and full report.
  - c. For all deviations, the permittee shall report such events in semi-annual reporting and annual certifications required in this permit. This includes all upset conditions reported in 8a above. The semi-annual report must include all the information as required by the initial and full reports required in 8a.

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[Regulation 19, §19.601 and §19.602, Regulation 26, §26.701(C)(3)(b), and 40 CFR 70.6(a)(3)(iii)(B)]

- 9. If any provision of the permit or the application thereof to any person or circumstance is held invalid, such invalidity will not affect other provisions or applications hereof which can be given effect without the invalid provision or application, and to this end, provisions of this Regulation are declared to be separable and severable. [40 CFR 70.6(a)(5), Regulation 26, §26.701(E), and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 10. The permittee must comply with all conditions of this Part 70 permit. Any permit noncompliance with applicable requirements as defined in Regulation 26 constitutes a violation of the Clean Air Act, as amended, 42 U.S.C. §7401, et seq. and is grounds for enforcement action; for permit termination, revocation and reissuance, for permit modification; or for denial of a permit renewal application. [40 CFR 70.6(a)(6)(i) and Regulation 26, §26.701(F)(1)]
- 11. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity to maintain compliance with the conditions of this permit. [40 CFR 70.6(a)(6)(ii) and Regulation 26, §26.701(F)(2)]
- 12. The Department may modify, revoke, reopen and reissue the permit or terminate the permit for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. [40 CFR 70.6(a)(6)(iii) and Regulation 26, §26.701(F)(3)]
- This permit does not convey any property rights of any sort, or any exclusive privilege. [40 CFR 70.6(a)(6)(iv) and Regulation 26, §26.701(F)(4)]
- 14. The permittee must furnish to the Director, within the time specified by the Director, any information that the Director may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee must also furnish to the Director copies of records required by the permit. For information the permittee claims confidentiality, the Department may require the permittee to furnish such records directly to the Director along with a claim of confidentiality. [40 CFR 70.6(a)(6)(v) and Regulation 26, §26.701(F)(5)]
- 15. The permittee must pay all permit fees in accordance with the procedures established in Regulation 9. [40 CFR 70.6(a)(7) and Regulation 26, §26.701(G)]
- 16. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes provided for elsewhere in this permit. [40 CFR 70.6(a)(8) and Regulation 26, §26.701(H)]
- 17. If the permit allows different operating scenarios, the permittee shall, contemporaneously with making a change from one operating scenario to another, record in a log at the

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permitted facility a record of the operational scenario. [40 CFR 70.6(a)(9)(i) and Regulation 26, §26.701(I)(1)]

- 18. The Administrator and citizens may enforce under the Act all terms and conditions in this permit, including any provisions designed to limit a source's potential to emit, unless the Department specifically designates terms and conditions of the permit as being federally unenforceable under the Act or under any of its applicable requirements. [40 CFR 70.6(b) and Regulation 26, §26.702(A) and (B)]
- 19. Any document (including reports) required by this permit must contain a certification by a responsible official as defined in Regulation 26, §26.2. [40 CFR 70.6(c)(1) and Regulation 26, §26.703(A)]
- 20. The permittee must allow an authorized representative of the Department, upon presentation of credentials, to perform the following: [40 CFR 70.6(c)(2) and Regulation 26, §26.703(B)]
  - a. Enter upon the permittee's premises where the permitted source is located or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
  - b. Have access to and copy, at reasonable times, any records required under the conditions of this permit;
  - c. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit; and
  - d. As authorized by the Act, sample or monitor at reasonable times substances or parameters for assuring compliance with this permit or applicable requirements.
- 21. The permittee shall submit a compliance certification with the terms and conditions contained in the permit, including emission limitations, standards, or work practices. The permittee must submit the compliance certification annually within 30 days following the last day of the anniversary month of the initial Title V permit. The permittee must also submit the compliance certification to the Administrator as well as to the Department. All compliance certifications required by this permit must include the following: [40 CFR 70.6(c)(5) and Regulation 26, §26.703(E)(3)]
  - a. The identification of each term or condition of the permit that is the basis of the certification;
  - b. The compliance status;
  - c. Whether compliance was continuous or intermittent;
  - d. The method(s) used for determining the compliance status of the source, currently and over the reporting period established by the monitoring requirements of this permit; and
  - e. Such other facts as the Department may require elsewhere in this permit or by §114(a)(3) and §504(b) of the Act.
- 22. Nothing in this permit will alter or affect the following: [Regulation 26, §26.704(C)]
  - a. The provisions of Section 303 of the Act (emergency orders), including the authority of the Administrator under that section;

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b. The liability of the permittee for any violation of applicable requirements prior to or at the time of permit issuance;

- c. The applicable requirements of the acid rain program, consistent with §408(a) of the Act; or
- d. The ability of EPA to obtain information from a source pursuant to §114 of the Act.
- 23. This permit authorizes only those pollutant emitting activities addressed in this permit. [A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 24. The permittee may request in writing and at least 15 days in advance of the deadline, an extension to any testing, compliance or other dates in this permit. No such extensions are authorized until the permittee receives written Department approval. The Department may grant such a request, at its discretion in the following circumstances:
  - a. Such an extension does not violate a federal requirement;
  - b. The permittee demonstrates the need for the extension; and
  - c. The permittee documents that all reasonable measures have been taken to meet the current deadline and documents reasons it cannot be met.

[Regulation 18, §18.314(A), Regulation 19, §19.416(A), Regulation 26, §26.1013(A), A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311, and 40 CFR Part 52, Subpart E]

- 25. The permittee may request in writing and at least 30 days in advance, temporary emissions and/or testing that would otherwise exceed an emission rate, throughput requirement, or other limit in this permit. No such activities are authorized until the permittee receives written Department approval. Any such emissions shall be included in the facility's total emissions and reported as such. The Department may grant such a request, at its discretion under the following conditions:
  - a. Such a request does not violate a federal requirement;
  - b. Such a request is temporary in nature;
  - c. Such a request will not result in a condition of air pollution;
  - d. The request contains such information necessary for the Department to evaluate the request, including but not limited to, quantification of such emissions and the date/time such emission will occur;
  - e. Such a request will result in increased emissions less than five tons of any individual criteria pollutant, one ton of any single HAP and 2.5 tons of total HAPs; and
  - f. The permittee maintains records of the dates and results of such temporary emissions/testing.

[Regulation 18, §18.314(B), Regulation 19, §19.416(B), Regulation 26, §26.1013(B), A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311, and 40 CFR Part 52, Subpart E]

26. The permittee may request in writing and at least 30 days in advance, an alternative to the specified monitoring in this permit. No such alternatives are authorized until the

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permittee receives written Department approval. The Department may grant such a request, at its discretion under the following conditions:

- a. The request does not violate a federal requirement;
- b. The request provides an equivalent or greater degree of actual monitoring to the current requirements; and
- c. Any such request, if approved, is incorporated in the next permit modification application by the permittee.

[Regulation 18, \$18.314(C), Regulation 19, \$19.416(C), Regulation 26, \$26.1013(C), A.C.A. \$8-4-203 as referenced by A.C.A. \$8-4-304 and \$8-4-311, and 40 CFR Part 52, Subpart E]

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Appendix A: NESHAP 40 CFR Part 63 Subpart ZZZZ

# e-CFR Data is current as of September 19, 2012

#### Title 40: Protection of Environment

<u>PART 63—NATIONAL EMISSION STANDARDS FOR HAZARDOUS AIR POLLUTANTS FOR SOURCE CATEGORIES (CONTINUED)</u>

**Browse Next** 

Subpart ZZZZ—National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

Source: 69 FR 33506, June 15, 2004, unless otherwise noted.

What This Subpart Covers

#### § 63.6580 What is the purpose of subpart ZZZZ?

Subpart ZZZZ establishes national emission limitations and operating limitations for hazardous air pollutants (HAP) emitted from stationary reciprocating internal combustion engines (RICE) located at major and area sources of HAP emissions. This subpart also establishes requirements to demonstrate initial and continuous compliance with the emission limitations and operating limitations.

[73 FR 3603, Jan. 18, 2008]

#### § 63.6585 Am I subject to this subpart?

You are subject to this subpart if you own or operate a stationary RICE at a major or area source of HAP emissions, except if the stationary RICE is being tested at a stationary RICE test cell/stand.

- (a) A stationary RICE is any internal combustion engine which uses reciprocating motion to convert heat energy into mechanical work and which is not mobile. Stationary RICE differ from mobile RICE in that a stationary RICE is not a non-road engine as defined at 40 CFR 1068.30, and is not used to propel a motor vehicle or a vehicle used solely for competition.
- (b) A major source of HAP emissions is a plant site that emits or has the potential to emit any single HAP at a rate of 10 tons (9.07 megagrams) or more per year or any combination of HAP at a rate of 25 tons (22.68 megagrams) or more per year, except that for oil and gas production facilities, a major source of HAP emissions is determined for each surface site.
- (c) An area source of HAP emissions is a source that is not a major source.
- (d) If you are an owner or operator of an area source subject to this subpart, your status as an entity subject to a standard or other requirements under this subpart does not subject you to the obligation to obtain a permit under 40 CFR part 70 or 71, provided you are not required to obtain a permit under 40 CFR 70.3(a) or 40 CFR 71.3(a) for a reason other than your status as an area source under this subpart. Notwithstanding the previous sentence, you must continue to comply with the provisions of this subpart as applicable.
- (e) If you are an owner or operator of a stationary RICE used for national security purposes, you may be eligible to request an exemption from the requirements of this subpart as described in 40 CFR part 1068, subpart C.

[69 FR 33506, June 15, 2004, as amended at 73 FR 3603, Jan. 18, 2008]

#### § 63.6590 What parts of my plant does this subpart cover?

This subpart applies to each affected source.

- (a) Affected source. An affected source is any existing, new, or reconstructed stationary RICE located at a major or area source of HAP emissions, excluding stationary RICE being tested at a stationary RICE test cell/stand.
- (1) Existing stationary RICE.
- (i) For stationary RICE with a site rating of more than 500 brake horsepower (HP) located at a major source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before December 19, 2002.
- (ii) For stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before June 12, 2006.
- (iii) For stationary RICE located at an area source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before June 12, 2006.
- (iv) A change in ownership of an existing stationary RICE does not make that stationary RICE a new or reconstructed stationary RICE.
- (2) New stationary RICE. (i) A stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions is new if you commenced construction of the stationary RICE on or after December 19, 2002.
- (ii) A stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions is new if you commenced construction of the stationary RICE on or after June 12, 2006.
- (iii) A stationary RICE located at an area source of HAP emissions is new if you commenced construction of the stationary RICE on or after June 12, 2006.
- (3) Reconstructed stationary RICE. (i) A stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions is reconstructed if you meet the definition of reconstruction in §63.2 and reconstruction is commenced on or after December 19, 2002.
- (ii) A stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions is reconstructed if you meet the definition of reconstruction in §63.2 and reconstruction is commenced on or after June 12, 2006.
- (iii) A stationary RICE located at an area source of HAP emissions is reconstructed if you meet the definition of reconstruction in §63.2 and reconstruction is commenced on or after June 12, 2006.
- (b) Stationary RICE subject to limited requirements. (1) An affected source which meets either of the criteria in paragraphs (b)(1)(i) through (ii) of this section does not have to meet the requirements of this subpart and of subpart A of this part except for the initial notification requirements of §63.6645(f).
- (i) The stationary RICE is a new or reconstructed emergency stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions.
- (ii) The stationary RICE is a new or reconstructed limited use stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions.
- (2) A new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions which combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis must meet the initial notification requirements of §63.6645(f) and the requirements of §63.6625(c), 63.6650(g), and 63.6655(c). These stationary RICE do not have to meet the emission limitations and operating limitations of this subpart.
- (3) The following stationary RICE do not have to meet the requirements of this subpart and of subpart A of this part, including initial notification requirements:

- (i) Existing spark ignition 2 stroke lean burn (2SLB) stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions;
- (ii) Existing spark ignition 4 stroke lean burn (4SLB) stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions;
- (iii) Existing emergency stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions:
- (iv) Existing limited use stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions:
- (v) Existing stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis;
- (vi) Existing residential emergency stationary RICE located at an area source of HAP emissions;
- (vii) Existing commercial emergency stationary RICE located at an area source of HAP emissions; or
- (viii) Existing institutional emergency stationary RICE located at an area source of HAP emissions.
- (c) Stationary RICE subject to Regulations under 40 CFR Part 60. An affected source that meets any of the criteria in paragraphs (c)(1) through (7) of this section must meet the requirements of this part by meeting the requirements of 40 CFR part 60 subpart IIII, for compression ignition engines or 40 CFR part 60 subpart JJJJ, for spark ignition engines. No further requirements apply for such engines under this part.
- (1) A new or reconstructed stationary RICE located at an area source;
- (2) A new or reconstructed 2SLB stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions;
- (3) A new or reconstructed 4SLB stationary RICE with a site rating of less than 250 brake HP located at a major source of HAP emissions;
- (4) A new or reconstructed spark ignition 4 stroke rich burn (4SRB) stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions;
- (5) A new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions which combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis;
- (6) A new or reconstructed emergency or limited use stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions;
- (7) A new or reconstructed compression ignition (CI) stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions.
- [69 FR 33506, June 15, 2004, as amended at 73 FR 3604, Jan. 18, 2008; 75 FR 9674, Mar. 3, 2010; 75 FR 37733, June 30, 2010; 75 FR 51588, Aug. 20, 2010]

#### § 63.6595 When do I have to comply with this subpart?

(a) Affected sources. (1) If you have an existing stationary RICE, excluding existing non-emergency CI stationary RICE, with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the applicable emission limitations and operating limitations no later than June 15, 2007. If you have an existing non-emergency CI stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, an existing stationary CI RICE with a

site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, or an existing stationary CI RICE located at an area source of HAP emissions, you must comply with the applicable emission limitations and operating limitations no later than May 3, 2013. If you have an existing stationary SI RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, or an existing stationary SI RICE located at an area source of HAP emissions, you must comply with the applicable emission limitations and operating limitations no later than October 19, 2013.

- (2) If you start up your new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions before August 16, 2004, you must comply with the applicable emission limitations and operating limitations in this subpart no later than August 16, 2004.
- (3) If you start up your new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions after August 16, 2004, you must comply with the applicable emission limitations and operating limitations in this subpart upon startup of your affected source.
- (4) If you start up your new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions before January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart no later than January 18, 2008.
- (5) If you start up your new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions after January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart upon startup of your affected source.
- (6) If you start up your new or reconstructed stationary RICE located at an area source of HAP emissions before January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart no later than January 18, 2008.
- (7) If you start up your new or reconstructed stationary RICE located at an area source of HAP emissions after January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart upon startup of your affected source.
- (b) Area sources that become major sources. If you have an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP, the compliance dates in paragraphs (b) (1) and (2) of this section apply to you.
- (1) Any stationary RICE for which construction or reconstruction is commenced after the date when your area source becomes a major source of HAP must be in compliance with this subpart upon startup of your affected source.
- (2) Any stationary RICE for which construction or reconstruction is commenced before your area source becomes a major source of HAP must be in compliance with the provisions of this subpart that are applicable to RICE located at major sources within 3 years after your area source becomes a major source of HAP.
- (c) If you own or operate an affected source, you must meet the applicable notification requirements in §63.6645 and in 40 CFR part 63, subpart A.

[69 FR 33506, June 15, 2004, as amended at 73 FR 3604, Jan. 18, 2008; 75 FR 9675, Mar. 3, 2010; 75 FR 51589, Aug. 20, 2010]

#### **Emission and Operating Limitations**

§ 63.6600 What emission limitations and operating limitations must I meet if I own or operate a stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions?

Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs using the testing requirements and procedures in §63.6620 and Table 4 to this subpart.

- (a) If you own or operate an existing, new, or reconstructed spark ignition 4SRB stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations in Table 1a to this subpart and the operating limitations in Table 1b to this subpart which apply to you.
- (b) If you own or operate a new or reconstructed 2SLB stationary RICE with a site rating of more than 500 brake HP located at major source of HAP emissions, a new or reconstructed 4SLB stationary RICE with a site rating of more than 500 brake HP located at major source of HAP emissions, or a new or reconstructed CI stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations in Table 2a to this subpart and the operating limitations in Table 2b to this subpart which apply to you.
- (c) If you own or operate any of the following stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the emission limitations in Tables 1a, 2a, 2c, and 2d to this subpart or operating limitations in Tables 1b and 2b to this subpart: an existing 2SLB stationary RICE; an existing 4SLB stationary RICE; a stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis; an emergency stationary RICE; or a limited use stationary RICE.
- (d) If you own or operate an existing non-emergency stationary CI RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations in Table 2c to this subpart and the operating limitations in Table 2b to this subpart which apply to you.

[73 FR 3605, Jan. 18, 2008, as amended at 75 FR 9675, Mar. 3, 2010]

§ 63.6601 What emission limitations must I meet if I own or operate a new or reconstructed 4SLB stationary RICE with a site rating of greater than or equal to 250 brake HP and less than or equal to 500 brake HP located at a major source of HAP emissions?

Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs using the testing requirements and procedures in §63.6620 and Table 4 to this subpart. If you own or operate a new or reconstructed 4SLB stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at major source of HAP emissions manufactured on or after January 1, 2008, you must comply with the emission limitations in Table 2a to this subpart and the operating limitations in Table 2b to this subpart which apply to you.

[73 FR 3605, Jan. 18, 2008, as amended at 75 FR 9675, Mar. 3, 2010; 75 FR 51589, Aug. 20, 2010]

§ 63.6602 What emission limitations must I meet if I own or operate an existing stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions?

If you own or operate an existing stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations in Table 2c to this subpart which apply to you. Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs using the testing requirements and procedures in §63.6620 and Table 4 to this subpart.

[75 FR 51589, Aug. 20, 2010]

§ 63.6603 What emission limitations and operating limitations must I meet if I own or operate an existing stationary RICE located at an area source of HAP emissions?

Compliance with the numerical emission limitations established in this subpart is based on the results of

testing the average of three 1-hour runs using the testing requirements and procedures in §63.6620 and Table 4 to this subpart.

- (a) If you own or operate an existing stationary RICE located at an area source of HAP emissions, you must comply with the requirements in Table 2d to this subpart and the operating limitations in Table 1b and Table 2b to this subpart that apply to you.
- (b) If you own or operate an existing stationary non-emergency CI RICE greater than 300 HP located at area sources in areas of Alaska not accessible by the Federal Aid Highway System (FAHS) you do not have to meet the numerical CO emission limitations specified in Table 2d to this subpart. Existing stationary non-emergency CI RICE greater than 300 HP located at area sources in areas of Alaska not accessible by the FAHS must meet the management practices that are shown for stationary non-emergency CI RICE less than or equal to 300 HP in Table 2d to this subpart.

[75 FR 9675, Mar. 3, 2010, as amended at 75 FR 51589, Aug. 20, 2010; 76 FR 12866, Mar. 9, 2011]

# § 63.6604 What fuel requirements must I meet if I own or operate an existing stationary CI RICE?

If you own or operate an existing non-emergency, non-black start CI stationary RICE with a site rating of more than 300 brake HP with a displacement of less than 30 liters per cylinder that uses diesel fuel, you must use diesel fuel that meets the requirements in 40 CFR 80.510(b) for nonroad diesel fuel. Existing non-emergency CI stationary RICE located in Guam, American Samoa, the Commonwealth of the Northern Mariana Islands, or at area sources in areas of Alaska not accessible by the FAHS are exempt from the requirements of this section.

[75 FR 51589, Aug. 20, 2010]

#### eneral Compliance Requirements

#### § 63.6605 What are my general requirements for complying with this subpart?

- (a) You must be in compliance with the emission limitations and operating limitations in this subpart that apply to you at all times.
- (b) At all times you must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. The general duty to minimize emissions does not require you to make any further efforts to reduce emissions if levels required by this standard have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.

[75 FR 9675, Mar. 3, 2010]

#### **Testing and Initial Compliance Requirements**

# § 63.6610 By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate a stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions?

If you own or operate a stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions you are subject to the requirements of this section.

(a) You must conduct the initial performance test or other initial compliance demonstrations in Table 4 to this subpart that apply to you within 180 days after the compliance date that is specified for your stationary RICE in §63.6595 and according to the provisions in §63.7(a)(2).

- (b) If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004 and own or operate stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must demonstrate initial compliance with either the proposed emission limitations or the promulgated emission limitations no later than February 10, 2005 or no later than 180 days after startup of the source, whichever is later, according to §63.7(a)(2)(ix).
- (c) If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004 and own or operate stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, and you chose to comply with the proposed emission limitations when demonstrating initial compliance, you must conduct a second performance test to demonstrate compliance with the promulgated emission limitations by December 13, 2007 or after startup of the source, whichever is later, according to §63.7(a)(2)(ix).
- (d) An owner or operator is not required to conduct an initial performance test on units for which a performance test has been previously conducted, but the test must meet all of the conditions described in paragraphs (d)(1) through (5) of this section.
- (1) The test must have been conducted using the same methods specified in this subpart, and these methods must have been followed correctly.
- (2) The test must not be older than 2 years.
- (3) The test must be reviewed and accepted by the Administrator.
- (4) Either no process or equipment changes must have been made since the test was performed, or the owner or operator must be able to demonstrate that the results of the performance test, with or without adjustments, reliably demonstrate compliance despite process or equipment changes.
- (5) The test must be conducted at any load condition within plus or minus 10 percent of 100 percent load.

[69 FR 33506, June 15, 2004, as amended at 73 FR 3605, Jan. 18, 2008]

§ 63.6611 By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate a new or reconstructed 4SLB SI stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at a major source of HAP emissions?

If you own or operate a new or reconstructed 4SLB stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at a major source of HAP emissions, you must conduct an initial performance test within 240 days after the compliance date that is specified for your stationary RICE in §63.6595 and according to the provisions specified in Table 4 to this subpart, as appropriate.

[73 FR 3605, Jan. 18, 2008, as amended at 75 FR 51589, Aug. 20, 2010]

§ 63.6612 By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate an existing stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing stationary RICE located at an area source of HAP emissions?

If you own or operate an existing stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing stationary RICE located at an area source of HAP emissions you are subject to the requirements of this section.

- (a) You must conduct any initial performance test or other initial compliance demonstration according to Tables 4 and 5 to this subpart that apply to you within 180 days after the compliance date that is specified for your stationary RICE in §63.6595 and according to the provisions in §63.7(a)(2).
- (b) An owner or operator is not required to conduct an initial performance test on a unit for which a

performance test has been previously conducted, but the test must meet all of the conditions described in paragraphs (b)(1) through (4) of this section.

- (1) The test must have been conducted using the same methods specified in this subpart, and these methods must have been followed correctly.
- (2) The test must not be older than 2 years.
- (3) The test must be reviewed and accepted by the Administrator.
- (4) Either no process or equipment changes must have been made since the test was performed, or the owner or operator must be able to demonstrate that the results of the performance test, with or without adjustments, reliably demonstrate compliance despite process or equipment changes.

[75 FR 9676, Mar. 3, 2010, as amended at 75 FR 51589, Aug. 20, 2010]

#### § 63.6615 When must I conduct subsequent performance tests?

If you must comply with the emission limitations and operating limitations, you must conduct subsequent performance tests as specified in Table 3 of this subpart.

#### § 63.6620 What performance tests and other procedures must I use?

- (a) You must conduct each performance test in Tables 3 and 4 of this subpart that applies to you.
- (b) Each performance test must be conducted according to the requirements that this subpart specifies in Table 4 to this subpart. If you own or operate a non-operational stationary RICE that is subject to performance testing, you do not need to start up the engine solely to conduct the performance test. Owners and operators of a non-operational engine can conduct the performance test when the engine is started up again.
- (c) [Reserved]
- (d) You must conduct three separate test runs for each performance test required in this section, as specified in §63.7(e)(3). Each test run must last at least 1 hour.
- (e)(1) You must use Equation 1 of this section to determine compliance with the percent reduction requirement:

$$\frac{C_i - C_o}{C_i} \times 100 = R \qquad \text{(Eq. 1)}$$

Where:

C<sub>i</sub>= concentration of CO or formaldehyde at the control device inlet,

C<sub>o</sub>= concentration of CO or formaldehyde at the control device outlet, and

R = percent reduction of CO or formaldehyde emissions.

(2) You must normalize the carbon monoxide (CO) or formaldehyde concentrations at the inlet and outlet of the control device to a dry basis and to 15 percent oxygen, or an equivalent percent carbon dioxide (CO<sub>2</sub>). If pollutant concentrations are to be corrected to 15 percent oxygen and CO<sub>2</sub>concentration is measured in lieu of oxygen concentration measurement, a CO<sub>2</sub>correction factor is needed. Calculate the CO<sub>2</sub>correction factor as described in paragraphs (e)(2)(i) through (iii) of this section.

(i) Calculate the fuel-specific F<sub>o</sub>value for the fuel burned during the test using values obtained from Method 19, section 5.2, and the following equation:

$$F_o = \frac{0.209 \, F_d}{F_c}$$
 (Eq. 2)

Where:

F<sub>o</sub>= Fuel factor based on the ratio of oxygen volume to the ultimate CO<sub>2</sub>volume produced by the fuel at zero percent excess air.

0.209 = Fraction of air that is oxygen, percent/100.

 $F_d$ = Ratio of the volume of dry effluent gas to the gross calorific value of the fuel from Method 19, dsm<sup>3</sup> /J (dscf/10<sup>6</sup> Btu).

 $F_c$ = Ratio of the volume of  $CO_2$  produced to the gross calorific value of the fuel from Method 19, dsm<sup>3</sup> /J (dscf/10<sup>6</sup> Btu).

(ii) Calculate the CO<sub>2</sub> correction factor for correcting measurement data to 15 percent oxygen, as follows:

$$X_{oo_1} = \frac{5.9}{F_o}$$
 (Eq. 3)

Where:

X<sub>co2</sub>= CO<sub>2</sub>correction factor, percent.

5.9 = 20.9 percent  $O_2$ -15 percent  $O_2$ , the defined  $O_2$ correction value, percent.

(iii) Calculate the  ${
m NO_X}$  and  ${
m SO_2}$  gas concentrations adjusted to 15 percent  ${
m O_2}$  using  ${
m CO_2}$  as follows:

$$C_{adj} = C_d \frac{X_{co_1}}{\% CO_2}$$
 (Eq. 4)

Where:

%CO<sub>2</sub>= Measured CO<sub>2</sub>concentration measured, dry basis, percent.

- (f) If you comply with the emission limitation to reduce CO and you are not using an oxidation catalyst, if you comply with the emission limitation to reduce formaldehyde and you are not using NSCR, or if you comply with the emission limitation to limit the concentration of formaldehyde in the stationary RICE exhaust and you are not using an oxidation catalyst or NSCR, you must petition the Administrator for operating limitations to be established during the initial performance test and continuously monitored thereafter; or for approval of no operating limitations. You must not conduct the initial performance test until after the petition has been approved by the Administrator.
- (g) If you petition the Administrator for approval of operating limitations, your petition must include the information described in paragraphs (g)(1) through (5) of this section.
- (1) Identification of the specific parameters you propose to use as operating limitations;

- (2) A discussion of the relationship between these parameters and HAP emissions, identifying how HAP emissions change with changes in these parameters, and how limitations on these parameters will serve to limit HAP emissions;
- (3) A discussion of how you will establish the upper and/or lower values for these parameters which will establish the limits on these parameters in the operating limitations;
- (4) A discussion identifying the methods you will use to measure and the instruments you will use to monitor these parameters, as well as the relative accuracy and precision of these methods and instruments; and
- (5) A discussion identifying the frequency and methods for recalibrating the instruments you will use for monitoring these parameters.
- (h) If you petition the Administrator for approval of no operating limitations, your petition must include the information described in paragraphs (h)(1) through (7) of this section.
- (1) Identification of the parameters associated with operation of the stationary RICE and any emission control device which could change intentionally (e.g. operator adjustment, automatic controller adjustment, etc.) or unintentionally (e.g. wear and tear, error, etc.) on a routine basis or over time;
- (2) A discussion of the relationship, if any, between changes in the parameters and changes in HAP emissions;
- (3) For the parameters which could change in such a way as to increase HAP emissions, a discussion of whether establishing limitations on the parameters would serve to limit HAP emissions;
- (4) For the parameters which could change in such a way as to increase HAP emissions, a discussion of how you could establish upper and/or lower values for the parameters which would establish limits on the parameters in operating limitations;
- (5) For the parameters, a discussion identifying the methods you could use to measure them and the instruments you could use to monitor them, as well as the relative accuracy and precision of the methods and instruments;
- (6) For the parameters, a discussion identifying the frequency and methods for recalibrating the instruments you could use to monitor them; and
- (7) A discussion of why, from your point of view, it is infeasible or unreasonable to adopt the parameters as operating limitations.
- (i) The engine percent load during a performance test must be determined by documenting the calculations, assumptions, and measurement devices used to measure or estimate the percent load in a specific application. A written report of the average percent load determination must be included in the notification of compliance status. The following information must be included in the written report: the engine model number, the engine manufacturer, the year of purchase, the manufacturer's site-rated brake horsepower, the ambient temperature, pressure, and humidity during the performance test, and all assumptions that were made to estimate or calculate percent load during the performance test must be clearly explained. If measurement devices such as flow meters, kilowatt meters, beta analyzers, stain gauges, etc. are used, the model number of the measurement device, and an estimate of its accurate in percentage of true value must be provided.

[69 FR 33506, June 15, 2004, as amended at 75 FR 9676, Mar. 3, 2010]

# § 63.6625 What are my monitoring, installation, collection, operation, and maintenance requirements?

(a) If you elect to install a CEMS as specified in Table 5 of this subpart, you must install, operate, and maintain a CEMS to monitor CO and either oxygen or CO<sub>2</sub>at both the inlet and the outlet of the control device according to the requirements in paragraphs (a)(1) through (4) of this section.

- (1) Each CEMS must be installed, operated, and maintained according to the applicable performance specifications of 40 CFR part 60, appendix B.
- (2) You must conduct an initial performance evaluation and an annual relative accuracy test audit (RATA) of each CEMS according to the requirements in §63.8 and according to the applicable performance specifications of 40 CFR part 60, appendix B as well as daily and periodic data quality checks in accordance with 40 CFR part 60, appendix F, procedure 1.
- (3) As specified in §63.8(c)(4)(ii), each CEMS must complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each successive 15-minute period. You must have at least two data points, with each representing a different 15-minute period, to have a valid hour of data.
- (4) The CEMS data must be reduced as specified in §63.8(g)(2) and recorded in parts per million or parts per billion (as appropriate for the applicable limitation) at 15 percent oxygen or the equivalent CO<sub>2</sub>concentration.
- (b) If you are required to install a continuous parameter monitoring system (CPMS) as specified in Table 5 of this subpart, you must install, operate, and maintain each CPMS according to the requirements in paragraphs (b)(1) through (5) of this section. For an affected source that is complying with the emission limitations and operating limitations on March 9, 2011, the requirements in paragraph (b) of this section are applicable September 6, 2011.
- (1) You must prepare a site-specific monitoring plan that addresses the monitoring system design, data collection, and the quality assurance and quality control elements outlined in paragraphs (b)(1)(i) through (v) of this section and in §63.8(d). As specified in §63.8(f)(4), you may request approval of monitoring system quality assurance and quality control procedures alternative to those specified in paragraphs (b)(1) through (5) of this section in your site-specific monitoring plan.
- (i) The performance criteria and design specifications for the monitoring system equipment, including the sample interface, detector signal analyzer, and data acquisition and calculations;
- (ii) Sampling interface ( e.g. thermocouple) location such that the monitoring system will provide representative measurements;
- (iii) Equipment performance evaluations, system accuracy audits, or other audit procedures;
- (iv) Ongoing operation and maintenance procedures in accordance with provisions in §63.8(c)(1) and (c)(3); and
- (v) Ongoing reporting and recordkeeping procedures in accordance with provisions in §63.10(c), (e)(1), and (e)(2)(i).
- (2) You must install, operate, and maintain each CPMS in continuous operation according to the procedures in your site-specific monitoring plan.
- (3) The CPMS must collect data at least once every 15 minutes (see also §63.6635).
- (4) For a CPMS for measuring temperature range, the temperature sensor must have a minimum tolerance of 2.8 degrees Celsius (5 degrees Fahrenheit) or 1 percent of the measurement range, whichever is larger.
- (5) You must conduct the CPMS equipment performance evaluation, system accuracy audits, or other audit procedures specified in your site-specific monitoring plan at least annually.
- (6) You must conduct a performance evaluation of each CPMS in accordance with your site-specific monitoring plan.
- (c) If you are operating a new or reconstructed stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, you must monitor and record your fuel usage daily with separate fuel meters to measure the volumetric flow rate of each fuel.

In addition, you must operate your stationary RICE in a manner which reasonably minimizes HAP emissions

- (d) If you are operating a new or reconstructed emergency 4SLB stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at a major source of HAP emissions, you must install a non-resettable hour meter prior to the startup of the engine.
- (e) If you own or operate any of the following stationary RICE, you must operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions:
- (1) An existing stationary RICE with a site rating of less than 100 HP located at a major source of HAP emissions;
- (2) An existing emergency or black start stationary RICE with a site rating of less than or equal to 500 HP located at a major source of HAP emissions;
- (3) An existing emergency or black start stationary RICE located at an area source of HAP emissions;
- (4) An existing non-emergency, non-black start stationary CI RICE with a site rating less than or equal to 300 HP located at an area source of HAP emissions;
- (5) An existing non-emergency, non-black start 2SLB stationary RICE located at an area source of HAP emissions:
- (6) An existing non-emergency, non-black start landfill or digester gas stationary RICE located at an area source of HAP emissions;
- (7) An existing non-emergency, non-black start 4SLB stationary RICE with a site rating less than or equal to 500 HP located at an area source of HAP emissions;
- (8) An existing non-emergency, non-black start 4SRB stationary RICE with a site rating less than or equal to 500 HP located at an area source of HAP emissions;
- (9) An existing, non-emergency, non-black start 4SLB stationary RICE with a site rating greater than 500 HP located at an area source of HAP emissions that is operated 24 hours or less per calendar year; and
- (10) An existing, non-emergency, non-black start 4SRB stationary RICE with a site rating greater than 500 HP located at an area source of HAP emissions that is operated 24 hours or less per calendar year.
- (f) If you own or operate an existing emergency stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing emergency stationary RICE located at an area source of HAP emissions, you must install a non-resettable hour meter if one is not already installed.
- (g) If you own or operate an existing non-emergency, non-black start CI engine greater than or equal to 300 HP that is not equipped with a closed crankcase ventilation system, you must comply with either paragraph (g)(1) or paragraph (g)(2) of this section. Owners and operators must follow the manufacturer's specified maintenance requirements for operating and maintaining the open or closed crankcase ventilation systems and replacing the crankcase filters, or can request the Administrator to approve different maintenance requirements that are as protective as manufacturer requirements. Existing CI engines located at area sources in areas of Alaska not accessible by the FAHS do not have to meet the requirements of paragraph (g) of this section.
- (1) Install a closed crankcase ventilation system that prevents crankcase emissions from being emitted to the atmosphere, or
- (2) Install an open crankcase filtration emission control system that reduces emissions from the

crankcase by filtering the exhaust stream to remove oil mist, particulates, and metals.

- (h) If you operate a new, reconstructed, or existing stationary engine, you must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup in Tables 1a, 2a, 2c, and 2d to this subpart apply.
- (i) If you own or operate a stationary CI engine that is subject to the work, operation or management practices in items 1 or 2 of Table 2c to this subpart or in items 1 or 4 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.
- (j) If you own or operate a stationary SI engine that is subject to the work, operation or management practices in items 6, 7, or 8 of Table 2c to this subpart or in items 5, 6, 7, 9, or 11 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Acid Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Acid Number increases by more than 3.0 milligrams of potassium hydroxide (KOH) per gram from Total Acid Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.

[69 FR 33506, June 15, 2004, as amended at 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010; 75 FR 51589, Aug. 20, 2010; 76 FR 12866, Mar. 9, 2011]

# § 63.6630 How do I demonstrate initial compliance with the emission limitations and operating limitations?

- (a) You must demonstrate initial compliance with each emission and operating limitation that applies to you according to Table 5 of this subpart.
- (b) During the initial performance test, you must establish each operating limitation in Tables 1b and 2b of this subpart that applies to you.
- (c) You must submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in §63.6645.

#### **Continuous Compliance Requirements**

#### § 63.6635 How do I monitor and collect data to demonstrate continuous compliance?

(a) If you must comply with emission and operating limitations, you must monitor and collect data

according to this section.

- (b) Except for monitor malfunctions, associated repairs, required performance evaluations, and required quality assurance or control activities, you must monitor continuously at all times that the stationary RICE is operating. A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions.
- (c) You may not use data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities in data averages and calculations used to report emission or operating levels. You must, however, use all the valid data collected during all other periods.

[69 FR 33506, June 15, 2004, as amended at 76 FR 12867, Mar. 9, 2011]

# § 63.6640 How do I demonstrate continuous compliance with the emission limitations and operating limitations?

- (a) You must demonstrate continuous compliance with each emission limitation and operating limitation in Tables 1a and 1b, Tables 2a and 2b, Table 2c, and Table 2d to this subpart that apply to you according to methods specified in Table 6 to this subpart.
- (b) You must report each instance in which you did not meet each emission limitation or operating limitation in Tables 1a and 1b, Tables 2a and 2b, Table 2c, and Table 2d to this subpart that apply to you. These instances are deviations from the emission and operating limitations in this subpart. These deviations must be reported according to the requirements in §63.6650. If you change your catalyst, you must reestablish the values of the operating parameters measured during the initial performance test. When you reestablish the values of your operating parameters, you must also conduct a performance test to demonstrate that you are meeting the required emission limitation applicable to your stationary RICE.

#### (c) [Reserved]

- (d) For new, reconstructed, and rebuilt stationary RICE, deviations from the emission or operating limitations that occur during the first 200 hours of operation from engine startup (engine burn-in period) are not violations. Rebuilt stationary RICE means a stationary RICE that has been rebuilt as that term is defined in 40 CFR 94.11(a).
- (e) You must also report each instance in which you did not meet the requirements in Table 8 to this subpart that apply to you. If you own or operate a new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions (except new or reconstructed 4SLB engines greater than or equal to 250 and less than or equal to 500 brake HP), a new or reconstructed stationary RICE located at an area source of HAP emissions, or any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in Table 8 to this subpart: An existing 2SLB stationary RICE, an existing 4SLB stationary RICE, an existing emergency stationary RICE, an existing limited use stationary RICE, or an existing stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis. If you own or operate any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in Table 8 to this subpart, except for the initial notification requirements: a new or reconstructed stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, a new or reconstructed emergency stationary RICE, or a new or reconstructed limited use stationary RICE.
- (f) Requirements for emergency stationary RICE. (1) If you own or operate an existing emergency stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, a new or reconstructed emergency stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions that was installed on or after June 12, 2006, or an existing emergency stationary RICE located at an area source of HAP emissions, you must operate the emergency stationary RICE according to the requirements in paragraphs (f)(1)(i) through (iii) of this section. Any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (f)(1)(i) through (iii) of this section, is prohibited. If you do not operate the engine according to the requirements in paragraphs (f)(1)

- (i) through (iii) of this section, the engine will not be considered an emergency engine under this subpart and will need to meet all requirements for non-emergency engines.
- (i) There is no time limit on the use of emergency stationary RICE in emergency situations.
- (ii) You may operate your emergency stationary RICE for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by Federal, State or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of such units is limited to 100 hours per year. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency RICE beyond 100 hours per year.
- (iii) You may operate your emergency stationary RICE up to 50 hours per year in non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for non-emergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity; except that owners and operators may operate the emergency engine for a maximum of 15 hours per year as part of a demand response program if the regional transmission organization or equivalent balancing authority and transmission operator has determined there are emergency conditions that could lead to a potential electrical blackout, such as unusually low frequency, equipment overload, capacity or energy deficiency, or unacceptable voltage level. The engine may not be operated for more than 30 minutes prior to the time when the emergency condition is expected to occur, and the engine operation must be terminated immediately after the facility is notified that the emergency condition is no longer imminent. The 15 hours per year of demand response operation are counted as part of the 50 hours of operation per year provided for non-emergency situations. The supply of emergency power to another entity or entities pursuant to financial arrangement is not limited by this paragraph (f)(1)(iii), as long as the power provided by the financial arrangement is limited to emergency power.
- (2) If you own or operate an emergency stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions that was installed prior to June 12, 2006, you must operate the engine according to the conditions described in paragraphs (f)(2)(i) through (iii) of this section. If you do not operate the engine according to the requirements in paragraphs (f)(2)(i) through (iii) of this section, the engine will not be considered an emergency engine under this subpart and will need to meet all requirements for non-emergency engines.
- (i) There is no time limit on the use of emergency stationary RICE in emergency situations.
- (ii) You may operate your emergency stationary RICE for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by the manufacturer, the vendor, or the insurance company associated with the engine. Required testing of such units should be minimized, but there is no time limit on the use of emergency stationary RICE in emergency situations and for routine testing and maintenance.
- (iii) You may operate your emergency stationary RICE for an additional 50 hours per year in nonemergency situations. The 50 hours per year for non-emergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity.

[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010; 75 FR 51591, Aug. 20, 2010]

#### Notifications, Reports, and Records

#### § 63.6645 What notifications must I submit and when?

(a) You must submit all of the notifications in §§63.7(b) and (c), 63.8(e), (f)(4) and (f)(6), 63.9(b) through (e), and (g) and (h) that apply to you by the dates specified if you own or operate any of the following;

- (1) An existing stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions.
- (2) An existing stationary RICE located at an area source of HAP emissions.
- (3) A stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions.
- (4) A new or reconstructed 4SLB stationary RICE with a site rating of greater than or equal to 250 HP located at a major source of HAP emissions.
- (5) This requirement does not apply if you own or operate an existing stationary RICE less than 100 HP, an existing stationary emergency RICE, or an existing stationary RICE that is not subject to any numerical emission standards.
- (b) As specified in §63.9(b)(2), if you start up your stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions before the effective date of this subpart, you must submit an Initial Notification not later than December 13, 2004.
- (c) If you start up your new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions on or after August 16, 2004, you must submit an Initial Notification not later than 120 days after you become subject to this subpart.
- (d) As specified in §63.9(b)(2), if you start up your stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions before the effective date of this subpart and you are required to submit an initial notification, you must submit an Initial Notification not later than July 16, 2008.
- (e) If you start up your new or reconstructed stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions on or after March 18, 2008 and you are required to submit an initial notification, you must submit an Initial Notification not later than 120 days after you become subject to this subpart.
- (f) If you are required to submit an Initial Notification but are otherwise not affected by the requirements of this subpart, in accordance with §63.6590(b), your notification should include the information in §63.9 (b)(2)(i) through (v), and a statement that your stationary RICE has no additional requirements and explain the basis of the exclusion (for example, that it operates exclusively as an emergency stationary RICE if it has a site rating of more than 500 brake HP located at a major source of HAP emissions).
- (g) If you are required to conduct a performance test, you must submit a Notification of Intent to conduct a performance test at least 60 days before the performance test is scheduled to begin as required in §63.7(b)(1).
- (h) If you are required to conduct a performance test or other initial compliance demonstration as specified in Tables 4 and 5 to this subpart, you must submit a Notification of Compliance Status according to §63.9(h)(2)(ii).
- (1) For each initial compliance demonstration required in Table 5 to this subpart that does not include a performance test, you must submit the Notification of Compliance Status before the close of business on the 30th day following the completion of the initial compliance demonstration.
- (2) For each initial compliance demonstration required in Table 5 to this subpart that includes a performance test conducted according to the requirements in Table 3 to this subpart, you must submit the Notification of Compliance Status, including the performance test results, before the close of business on the 60th day following the completion of the performance test according to §63.10(d)(2).

[73 FR 3606, Jan. 18, 2008, as amended at 75 FR 9677, Mar. 3, 2010; 75 FR 51591, Aug. 20, 2010]

#### § 63.6650 What reports must I submit and when?

- (a) You must submit each report in Table 7 of this subpart that applies to you.
- (b) Unless the Administrator has approved a different schedule for submission of reports under §63.10 (a), you must submit each report by the date in Table 7 of this subpart and according to the requirements in paragraphs (b)(1) through (b)(9) of this section.
- (1) For semiannual Compliance reports, the first Compliance report must cover the period beginning on the compliance date that is specified for your affected source in §63.6595 and ending on June 30 or December 31, whichever date is the first date following the end of the first calendar half after the compliance date that is specified for your source in §63.6595.
- (2) For semiannual Compliance reports, the first Compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date follows the end of the first calendar half after the compliance date that is specified for your affected source in §63.6595.
- (3) For semiannual Compliance reports, each subsequent Compliance report must cover the semiannual reporting period from January 1 through June 30 or the semiannual reporting period from July 1 through December 31.
- (4) For semiannual Compliance reports, each subsequent Compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date is the first date following the end of the semiannual reporting period.
- (5) For each stationary RICE that is subject to permitting regulations pursuant to 40 CFR part 70 or 71, and if the permitting authority has established dates for submitting semiannual reports pursuant to 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6 (a)(3)(iii)(A), you may submit the first and subsequent Compliance reports according to the dates the permitting authority has established instead of according to the dates in paragraphs (b)(1) through (b)(4) of this section.
- (6) For annual Compliance reports, the first Compliance report must cover the period beginning on the compliance date that is specified for your affected source in §63.6595 and ending on December 31.
- (7) For annual Compliance reports, the first Compliance report must be postmarked or delivered no later than January 31 following the end of the first calendar year after the compliance date that is specified for your affected source in §63.6595.
- (8) For annual Compliance reports, each subsequent Compliance report must cover the annual reporting period from January 1 through December 31.
- (9) For annual Compliance reports, each subsequent Compliance report must be postmarked or delivered no later than January 31.
- (c) The Compliance report must contain the information in paragraphs (c)(1) through (6) of this section.
- (1) Company name and address.
- (2) Statement by a responsible official, with that official's name, title, and signature, certifying the accuracy of the content of the report.
- (3) Date of report and beginning and ending dates of the reporting period.
- (4) If you had a malfunction during the reporting period, the compliance report must include the number, duration, and a brief description for each type of malfunction which occurred during the reporting period and which caused or may have caused any applicable emission limitation to be exceeded. The report must also include a description of actions taken by an owner or operator during a malfunction of an affected source to minimize emissions in accordance with §63.6605(b), including actions taken to correct a malfunction.
- (5) If there are no deviations from any emission or operating limitations that apply to you, a statement that there were no deviations from the emission or operating limitations during the reporting period.

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- (6) If there were no periods during which the continuous monitoring system (CMS), including CEMS and CPMS, was out-of-control, as specified in §63.8(c)(7), a statement that there were no periods during which the CMS was out-of-control during the reporting period.
- (d) For each deviation from an emission or operating limitation that occurs for a stationary RICE where you are not using a CMS to comply with the emission or operating limitations in this subpart, the Compliance report must contain the information in paragraphs (c)(1) through (4) of this section and the information in paragraphs (d)(1) and (2) of this section.
- (1) The total operating time of the stationary RICE at which the deviation occurred during the reporting period.
- (2) Information on the number, duration, and cause of deviations (including unknown cause, if applicable), as applicable, and the corrective action taken.
- (e) For each deviation from an emission or operating limitation occurring for a stationary RICE where you are using a CMS to comply with the emission and operating limitations in this subpart, you must include information in paragraphs (c)(1) through (4) and (e)(1) through (12) of this section.
- (1) The date and time that each malfunction started and stopped.
- (2) The date, time, and duration that each CMS was inoperative, except for zero (low-level) and high-level checks.
- (3) The date, time, and duration that each CMS was out-of-control, including the information in §63.8(c) (8).
- (4) The date and time that each deviation started and stopped, and whether each deviation occurred during a period of malfunction or during another period.
- (5) A summary of the total duration of the deviation during the reporting period, and the total duration as a percent of the total source operating time during that reporting period.
- (6) A breakdown of the total duration of the deviations during the reporting period into those that are due to control equipment problems, process problems, other known causes, and other unknown causes.
- (7) A summary of the total duration of CMS downtime during the reporting period, and the total duration of CMS downtime as a percent of the total operating time of the stationary RICE at which the CMS downtime occurred during that reporting period.
- (8) An identification of each parameter and pollutant (CO or formaldehyde) that was monitored at the stationary RICE.
- (9) A brief description of the stationary RICE.
- (10) A brief description of the CMS.
- (11) The date of the latest CMS certification or audit.
- (12) A description of any changes in CMS, processes, or controls since the last reporting period.
- (f) Each affected source that has obtained a title V operating permit pursuant to 40 CFR part 70 or 71 must report all deviations as defined in this subpart in the semiannual monitoring report required by 40 CFR 70.6 (a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A). If an affected source submits a Compliance report pursuant to Table 7 of this subpart along with, or as part of, the semiannual monitoring report required by 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A), and the Compliance report includes all required information concerning deviations from any emission or operating limitation in this subpart, submission of the Compliance report shall be deemed to satisfy any obligation to report the same deviations in the semiannual monitoring report. However, submission of a Compliance report shall not otherwise affect any obligation the affected source may have to report deviations from permit requirements to the permit

authority.

- (g) If you are operating as a new or reconstructed stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, you must submit an annual report according to Table 7 of this subpart by the date specified unless the Administrator has approved a different schedule, according to the information described in paragraphs (b)(1) through (b)(5) of this section. You must report the data specified in (g)(1) through (g)(3) of this section.
- (1) Fuel flow rate of each fuel and the heating values that were used in your calculations. You must also demonstrate that the percentage of heat input provided by landfill gas or digester gas is equivalent to 10 percent or more of the total fuel consumption on an annual basis.
- (2) The operating limits provided in your federally enforceable permit, and any deviations from these limits.
- (3) Any problems or errors suspected with the meters.

[69 FR 33506, June 15, 2004, as amended at 75 FR 9677, Mar. 3, 2010]

#### § 63.6655 What records must I keep?

- (a) If you must comply with the emission and operating limitations, you must keep the records described in paragraphs (a)(1) through (b)(3), (b)(1) through (b)(3) and (c) of this section.
- (1) A copy of each notification and report that you submitted to comply with this subpart, including all documentation supporting any Initial Notification or Notification of Compliance Status that you submitted, according to the requirement in §63.10(b)(2)(xiv).
- (2) Records of the occurrence and duration of each malfunction of operation ( i.e. process equipment) or the air pollution control and monitoring equipment.
- (3) Records of performance tests and performance evaluations as required in §63.10(b)(2)(viii).
- (4) Records of all required maintenance performed on the air pollution control and monitoring equipment.
- (5) Records of actions taken during periods of malfunction to minimize emissions in accordance with §63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.
- (b) For each CEMS or CPMS, you must keep the records listed in paragraphs (b)(1) through (3) of this section.
- (1) Records described in §63.10(b)(2)(vi) through (xi).
- (2) Previous (i.e. superseded) versions of the performance evaluation plan as required in §63.8(d)(3).
- (3) Requests for alternatives to the relative accuracy test for CEMS or CPMS as required in §63.8(f)(6) (i), if applicable.
- (c) If you are operating a new or reconstructed stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, you must keep the records of your daily fuel usage monitors.
- (d) You must keep the records required in Table 6 of this subpart to show continuous compliance with each emission or operating limitation that applies to you.
- (e) You must keep records of the maintenance conducted on the stationary RICE in order to demonstrate that you operated and maintained the stationary RICE and after-treatment control device (if any) according to your own maintenance plan if you own or operate any of the following stationary RICE;

- (1) An existing stationary RICE with a site rating of less than 100 brake HP located at a major source of HAP emissions.
- (2) An existing stationary emergency RICE.
- (3) An existing stationary RICE located at an area source of HAP emissions subject to management practices as shown in Table 2d to this subpart.
- (f) If you own or operate any of the stationary RICE in paragraphs (f)(1) or (2) of this section, you must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation. If the engines are used for demand response operation, the owner or operator must keep records of the notification of the emergency situation, and the time the engine was operated as part of demand response.
- (1) An existing emergency stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions that does not meet the standards applicable to non-emergency engines.
- (2) An existing emergency stationary RICE located at an area source of HAP emissions that does not meet the standards applicable to non-emergency engines.

[69 FR 33506, June 15, 2004, as amended at 75 FR 9678, Mar. 3, 2010; 75 FR 51592, Aug. 20, 2010]

#### § 63.6660 In what form and how long must I keep my records?

- (a) Your records must be in a form suitable and readily available for expeditious review according to §63.10(b)(1).
- (b) As specified in §63.10(b)(1), you must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.
- (c) You must keep each record readily accessible in hard copy or electronic form for at least 5 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to §63.10(b)(1).

[69 FR 33506, June 15, 2004, as amended at 75 FR 9678, Mar. 3, 2010]

#### Other Requirements and Information

#### § 63.6665 What parts of the eneral Provisions apply to me?

Table 8 to this subpart shows which parts of the General Provisions in §§63.1 through 63.15 apply to you. If you own or operate a new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions (except new or reconstructed 4SLB engines greater than or equal to 250 and less than or equal to 500 brake HP), a new or reconstructed stationary RICE located at an area source of HAP emissions, or any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with any of the requirements of the General Provisions specified in Table 8: An existing 2SLB stationary RICE, an existing 4SLB stationary RICE, an existing stationary RICE that combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, an existing emergency stationary RICE, or an existing limited use stationary RICE. If you own or operate any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in the General Provisions specified in Table 8 except for the initial notification requirements: A new stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, a new emergency stationary RICE, or a new limited use stationary RICE.

[75 FR 9678, Mar. 3, 2010]

#### § 63.66 0 Who implements and enforces this subpart?

- (a) This subpart is implemented and enforced by the U.S. EPA, or a delegated authority such as your State, local, or tribal agency. If the U.S. EPA Administrator has delegated authority to your State, local, or tribal agency, then that agency (as well as the U.S. EPA) has the authority to implement and enforce this subpart. You should contact your U.S. EPA Regional Office to find out whether this subpart is delegated to your State, local, or tribal agency.
- (b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under 40 CFR part 63, subpart E, the authorities contained in paragraph (c) of this section are retained by the Administrator of the U.S. EPA and are not transferred to the State, local, or tribal agency.
- (c) The authorities that will not be delegated to State, local, or tribal agencies are:
- (1) Approval of alternatives to the non-opacity emission limitations and operating limitations in §63.6600 under §63.6(g).
- (2) Approval of major alternatives to test methods under §63.7(e)(2)(ii) and (f) and as defined in §63.90.
- (3) Approval of major alternatives to monitoring under §63.8(f) and as defined in §63.90.
- (4) Approval of major alternatives to recordkeeping and reporting under §63.10(f) and as defined in §63.90.
- (5) Approval of a performance test which was conducted prior to the effective date of the rule, as specified in §63.6610(b).

#### § 63.66 5 What definitions apply to this subpart?

Terms used in this subpart are defined in the Clean Air Act (CAA); in 40 CFR 63.2, the General Provisions of this part; and in this section as follows:

Area source means any stationary source of HAP that is not a major source as defined in part 63.

Associated equi ment as used in this subpart and as referred to in section 112(n)(4) of the CAA, means equipment associated with an oil or natural gas exploration or production well, and includes all equipment from the well bore to the point of custody transfer, except glycol dehydration units, storage vessels with potential for flash emissions, combustion turbines, and stationary RICE.

lac start engine means an engine whose only purpose is to start up a combustion turbine.

CAA means the Clean Air Act (42 U.S.C. 7401 et seq. as amended by Public Law 101–549, 104 Stat. 2399).

Commercial emergency stationary RICE means an emergency stationary RICE used in commercial establishments such as office buildings, hotels, stores, telecommunications facilities, restaurants, financial institutions such as banks, doctor's offices, and sports and performing arts facilities.

Com ression ignition means relating to a type of stationary internal combustion engine that is not a spark ignition engine.

Custody transfer means the transfer of hydrocarbon liquids or natural gas: After processing and/or treatment in the producing operations, or from storage vessels or automatic transfer facilities or other such equipment, including product loading racks, to pipelines or any other forms of transportation. For the purposes of this subpart, the point at which such liquids or natural gas enters a natural gas processing plant is a point of custody transfer.

e iation means any instance in which an affected source subject to this subpart, or an owner or operator of such a source:

- (1) Fails to meet any requirement or obligation established by this subpart, including but not limited to any emission limitation or operating limitation;
- (2) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit; or
- (3) Fails to meet any emission limitation or operating limitation in this subpart during malfunction, regardless or whether or not such failure is permitted by this subpart.
- (4) Fails to satisfy the general duty to minimize emissions established by §63.6(e)(1)(i).

iesel engine means any stationary RICE in which a high boiling point liquid fuel injected into the combustion chamber ignites when the air charge has been compressed to a temperature sufficiently high for auto-ignition. This process is also known as compression ignition.

iesel fuel means any liquid obtained from the distillation of petroleum with a boiling point of approximately 150 to 360 degrees Celsius. One commonly used form is fuel oil number 2. Diesel fuel also includes any non-distillate fuel with comparable physical and chemical properties (e.g. biodiesel) that is suitable for use in compression ignition engines.

igester gas means any gaseous by-product of wastewater treatment typically formed through the anaerobic decomposition of organic waste materials and composed principally of methane and CO<sub>2</sub>.

ual fuel engine means any stationary RICE in which a liquid fuel (typically diesel fuel) is used for compression ignition and gaseous fuel (typically natural gas) is used as the primary fuel.

Emergency stationary RICE means any stationary internal combustion engine whose operation is limited to emergency situations and required testing and maintenance. Examples include stationary RICE used to produce power for critical networks or equipment (including power supplied to portions of a facility) when electric power from the local utility (or the normal power source, if the facility runs on its own power production) is interrupted, or stationary RICE used to pump water in the case of fire or flood, etc. Stationary RICE used for peak shaving are not considered emergency stationary RICE. Stationary RICE used to supply power to an electric grid or that supply non-emergency power as part of a financial arrangement with another entity are not considered to be emergency engines, except as permitted under §63.6640(f). All emergency stationary RICE must comply with the requirements specified in §63.6640(f) in order to be considered emergency stationary RICE. If the engine does not comply with the requirements specified in §63.6640(f), then it is not considered to be an emergency stationary RICE under this subpart.

Engine startu means the time from initial start until applied load and engine and associated equipment reaches steady state or normal operation. For stationary engine with catalytic controls, engine startup means the time from initial start until applied load and engine and associated equipment, including the catalyst, reaches steady state or normal operation.

Four stro e engine means any type of engine which completes the power cycle in two crankshaft revolutions, with intake and compression strokes in the first revolution and power and exhaust strokes in the second revolution.

aseous fuel means a material used for combustion which is in the gaseous state at standard atmospheric temperature and pressure conditions.

asoline means any fuel sold in any State for use in motor vehicles and motor vehicle engines, or nonroad or stationary engines, and commonly or commercially known or sold as gasoline.

lycol dehydration unit means a device in which a liquid glycol (including, but not limited to, ethylene glycol, diethylene glycol, or triethylene glycol) absorbent directly contacts a natural gas stream and absorbs water in a contact tower or absorption column (absorber). The glycol contacts and absorbs water vapor and other gas stream constituents from the natural gas and becomes "rich" glycol. This glycol is then regenerated in the glycol dehydration unit reboiler. The "lean" glycol is then recycled.

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a ardous air ollutants AP means any air pollutants listed in or pursuant to section 112(b) of the CAA.

Institutional emergency stationary RICE means an emergency stationary RICE used in institutional establishments such as medical centers, nursing homes, research centers, institutions of higher education, correctional facilities, elementary and secondary schools, libraries, religious establishments, police stations, and fire stations.

IS standard day conditions means 288 degrees Kelvin (15 degrees Celsius), 60 percent relative humidity and 101.3 kilopascals pressure.

andfill gas means a gaseous by-product of the land application of municipal refuse typically formed through the anaerobic decomposition of waste materials and composed principally of methane and CO<sub>2</sub>.

ean burn engine means any two-stroke or four-stroke spark ignited engine that does not meet the definition of a rich burn engine.

imited use stationary RICE means any stationary RICE that operates less than 100 hours per year.

iquefied etroleum gas means any liquefied hydrocarbon gas obtained as a by-product in petroleum refining of natural gas production.

iquid fuel means any fuel in liquid form at standard temperature and pressure, including but not limited to diesel, residual/crude oil, kerosene/naphtha (jet fuel), and gasoline.

Major Source as used in this subpart, shall have the same meaning as in §63.2, except that:

- (1) Emissions from any oil or gas exploration or production well (with its associated equipment (as defined in this section)) and emissions from any pipeline compressor station or pump station shall not be aggregated with emissions from other similar units, to determine whether such emission points or stations are major sources, even when emission points are in a contiguous area or under common control;
- (2) For oil and gas production facilities, emissions from processes, operations, or equipment that are not part of the same oil and gas production facility, as defined in §63.1271 of subpart HHH of this part, shall not be aggregated;
- (3) For production field facilities, only HAP emissions from glycol dehydration units, storage vessel with the potential for flash emissions, combustion turbines and reciprocating internal combustion engines shall be aggregated for a major source determination; and
- (4) Emissions from processes, operations, and equipment that are not part of the same natural gas transmission and storage facility, as defined in §63.1271 of subpart HHH of this part, shall not be aggregated.

Malfunction means any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner which causes, or has the potential to cause, the emission limitations in an applicable standard to be exceeded. Failures that are caused in part by poor maintenance or careless operation are not malfunctions.

Natural gas means a naturally occurring mixture of hydrocarbon and non-hydrocarbon gases found in geologic formations beneath the Earth's surface, of which the principal constituent is methane. Natural gas may be field or pipeline quality.

Non selecti e catalytic reduction NSCR means an add-on catalytic nitrogen oxides ( $NO_X$ ) control device for rich burn engines that, in a two-step reaction, promotes the conversion of excess oxygen,  $NO_X$ , CO, and volatile organic compounds (VOC) into  $CO_2$ , nitrogen, and water.

il and gas roduction facility as used in this subpart means any grouping of equipment where

hydrocarbon liquids are processed, upgraded ( *i.e.* remove impurities or other constituents to meet contract specifications), or stored prior to the point of custody transfer; or where natural gas is processed, upgraded, or stored prior to entering the natural gas transmission and storage source category. For purposes of a major source determination, facility (including a building, structure, or installation) means oil and natural gas production and processing equipment that is located within the boundaries of an individual surface site as defined in this section. Equipment that is part of a facility will typically be located within close proximity to other equipment located at the same facility. Pieces of production equipment or groupings of equipment located on different oil and gas leases, mineral fee tracts, lease tracts, subsurface or surface unit areas, surface fee tracts, surface lease tracts, or separate surface sites, whether or not connected by a road, waterway, power line or pipeline, shall not be considered part of the same facility. Examples of facilities in the oil and natural gas production source category include, but are not limited to, well sites, satellite tank batteries, central tank batteries, a compressor station that transports natural gas to a natural gas processing plant, and natural gas processing plants.

xidation catalyst means an add-on catalytic control device that controls CO and VOC by oxidation.

Pea ing unit or engine means any standby engine intended for use during periods of high demand that are not emergencies.

Percent load means the fractional power of an engine compared to its maximum manufacturer's design capacity at engine site conditions. Percent load may range between 0 percent to above 100 percent.

Potential to emit means the maximum capacity of a stationary source to emit a pollutant under its physical and operational design. Any physical or operational limitation on the capacity of the stationary source to emit a pollutant, including air pollution control equipment and restrictions on hours of operation or on the type or amount of material combusted, stored, or processed, shall be treated as part of its design if the limitation or the effect it would have on emissions is federally enforceable. For oil and natural gas production facilities subject to subpart HH of this part, the potential to emit provisions in §63.760(a) may be used. For natural gas transmission and storage facilities subject to subpart HHH of this part, the maximum annual facility gas throughput for storage facilities may be determined according to §63.1270(a)(1) and the maximum annual throughput for transmission facilities may be determined according to §63.1270(a)(2).

Production field facility means those oil and gas production facilities located prior to the point of custody transfer.

Production well means any hole drilled in the earth from which crude oil, condensate, or field natural gas is extracted.

 $Pro\$ ane means a colorless gas derived from petroleum and natural gas, with the molecular structure  ${
m C_3H_8}.$ 

Residential emergency stationary RICE means an emergency stationary RICE used in residential establishments such as homes or apartment buildings.

Res onsible official means responsible official as defined in 40 CFR 70.2.

Rich burn engine means any four-stroke spark ignited engine where the manufacturer's recommended operating air/fuel ratio divided by the stoichiometric air/fuel ratio at full load conditions is less than or equal to 1.1. Engines originally manufactured as rich burn engines, but modified prior to December 19, 2002 with passive emission control technology for NO<sub>X</sub>(such as pre-combustion chambers) will be considered lean burn engines. Also, existing engines where there are no manufacturer's recommendations regarding air/fuel ratio will be considered a rich burn engine if the excess oxygen content of the exhaust at full load conditions is less than or equal to 2 percent.

Site rated P means the maximum manufacturer's design capacity at engine site conditions.

S ar ignition means relating to either: A gasoline-fueled engine; or any other type of engine with a spark plug (or other sparking device) and with operating characteristics significantly similar to the theoretical Otto combustion cycle. Spark ignition engines usually use a throttle to regulate intake air flow

to control power during normal operation. Dual-fuel engines in which a liquid fuel (typically diesel fuel) is used for CI and gaseous fuel (typically natural gas) is used as the primary fuel at an annual average ratio of less than 2 parts diesel fuel to 100 parts total fuel on an energy equivalent basis are spark ignition engines.

Stationary reci rocating internal combustion engine RICE means any reciprocating internal combustion engine which uses reciprocating motion to convert heat energy into mechanical work and which is not mobile. Stationary RICE differ from mobile RICE in that a stationary RICE is not a non-road engine as defined at 40 CFR 1068.30, and is not used to propel a motor vehicle or a vehicle used solely for competition.

Stationary RICE test cell stand means an engine test cell/stand, as defined in subpart PPPPP of this part, that tests stationary RICE.

Stoichiometric means the theoretical air-to-fuel ratio required for complete combustion.

Storage essel with the otential for flash emissions means any storage vessel that contains a hydrocarbon liquid with a stock tank gas-to-oil ratio equal to or greater than 0.31 cubic meters per liter and an American Petroleum Institute gravity equal to or greater than 40 degrees and an actual annual average hydrocarbon liquid throughput equal to or greater than 79,500 liters per day. Flash emissions occur when dissolved hydrocarbons in the fluid evolve from solution when the fluid pressure is reduced.

Sub art means 40 CFR part 63, subpart ZZZZ.

Surface site means any combination of one or more graded pad sites, gravel pad sites, foundations, platforms, or the immediate physical location upon which equipment is physically affixed.

wo stro e engine means a type of engine which completes the power cycle in single crankshaft revolution by combining the intake and compression operations into one stroke and the power and exhaust operations into a second stroke. This system requires auxiliary scavenging and inherently runs lean of stoichiometric.

[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3607, Jan. 18, 2008; 75 FR 9679, Mar. 3, 2010; 75 FR 51592, Aug. 20, 2010; 76 FR 12867, Mar. 9, 2011]

# Table 1ato Subpart ZZZZ of Part 63—Emission Limitations for Existing, New, and Reconstructed Spark Ignition, 4SRB Stationary RICE 500 HP Located at a Major Source of HAP Emissions

As stated in §§63.6600 and 63.6640, you must comply with the following emission limitations at 100 percent load plus or minus 10 percent for existing, new and reconstructed 4SRB stationary RICE >500 HP located at a major source of HAP emissions:

| For each .         | ou must meet the following emission limitation, except during periods of startup   | During periods of startup<br>you must   |
|--------------------|--|---|
| stationary<br>RICE | emissions by 76 percent or more. If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004, you may reduce | Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply. <sup>1</sup> |
|                    | b. Limit the concentration of  | ·   |

| formaldehyde in the stationary<br>RICE exhaust to 350 ppbvd or<br>less at 15 percent O <sub>2</sub> |  |
|---|--|
|---|--|

<sup>&</sup>lt;sup>1</sup>Sources can petition the Administrator pursuant to the requirements of 40 CFR 63.6(g) for alternative work practices.

[75 FR 9679, Mar. 3, 2010, as amended at 75 FR 51592, Aug. 20, 2010]

Table 1bto Subpart ZZZZ of Part 63—Operating Limitations for Existing, New, and Reconstructed Spark Ignition 4SRB Stationary RICE 500 HP Located at a Major Source of HAP Emissions and Existing Spark Ignition 4SRB Stationary RICE 500 HP Located at an Area Source of HAP Emissions

As stated in §§63.6600, 63.6603, 63.6630 and 63.6640, you must comply with the following operating limitations for existing, new and reconstructed 4SRB stationary RICE >500 HP located at a major source of HAP emissions and existing 4SRB stationary RICE >500 HP located at an area source of HAP emissions that operate more than 24 hours per calendar year:

#### ou must meet the following operating For each . . . limitation . . . 1. 4SRB stationary RICE a. Maintain your catalyst so that the complying with the requirement to pressure drop across the catalyst does reduce formaldehyde emissions not change by more than 2 inches of by 76 percent or more (or by 75 water at 100 percent load plus or minus percent or more, if applicable) and 10 percent from the pressure drop across using NSCR: or the catalyst measured during the initial 4SRB stationary RICE complying performance test; and with the requirement to limit the b. Maintain the temperature of your concentration of formaldehyde in stationary RICE exhaust so that the the stationary RICE exhaust to catalyst inlet temperature is greater than 350 ppbvd or less at 15 percent or equal to 750 °F and less than or equal O2 and using NSCR; or to 1250 °F. 4SRB stationary RICE complying with the requirement to limit the concentration of formaldehyde in the stationary RICE exhaust to 2.7 ppmvd or less at 15 percent O2 and using NSCR. 2. 4SRB stationary RICE Comply with any operating limitations complying with the requirement to approved by the Administrator. reduce formaldehyde emissions by 76 percent or more (or by 75 percent or more, if applicable) and not using NSCR: or 4SRB stationary RICE complying with the requirement to limit the concentration of formaldehyde in the stationary RICE exhaust to 350 ppbvd or less at 15 percent

| O2 and not using NCCD; as          |  |
|------------------------------------|--|
| O2 and not using NSCR; or          |  |
| 4SRB stationary RICE complying     |  |
| with the requirement to limit the  |  |
| concentration of formaldehyde in   |  |
| the stationary RICE exhaust to 2.7 |  |
| ppmvd or less at 15 percent O2     |  |
| and not using NSCR.                |  |

[76 FR 12867, Mar. 9, 2011]

Table 2ato Subpart ZZZZ of Part 63—Emission Limitations for New and Reconstructed 2SLB and Compression Ignition Stationary RICE 500 HP and New and Reconstructed 4SLB Stationary RICE 250 HP Located at a Major Source of HAP Emissions

As stated in §§63.6600 and 63.6640, you must comply with the following emission limitations for new and reconstructed lean burn and new and reconstructed compression ignition stationary RICE at 100 percent load plus or minus 10 percent:

| For each .                    | ou must meet the following<br>emission limitation, except during<br>periods of startup  | During periods of startup<br>you must   |
|-------------------------------|---|---|
| 1. 2SLB<br>stationary<br>RICE | a. Reduce CO emissions by 58 percent or more; or b. Limit concentration of formaldehyde in the stationary RICE exhaust to 12 ppmvd or less at 15 percent O <sub>2</sub> . If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004, you may limit concentration of formaldehyde to 17 ppmvd or less at 15 percent O <sub>2</sub> until June 15, 2007 | Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply. <sup>1</sup> |
| 2. 4SLB<br>stationary<br>RICE | a. Reduce CO emissions by 93 percent or more; or  |   |
|                               | <ul> <li>b. Limit concentration of<br/>formaldehyde in the stationary RICE<br/>exhaust to 14 ppmvd or less at 15<br/>percent O<sub>2</sub></li> </ul>   |   |
| 3. CI<br>stationary<br>RICE   | a. Reduce CO emissions by 70 percent or more; or  |   |
|                               | <ul> <li>b. Limit concentration of<br/>formaldehyde in the stationary RICE<br/>exhaust to 580 ppbvd or less at 15<br/>percent O<sub>2</sub></li> </ul>  |   |

[75 FR 9680, Mar. 3, 2010]

Table 2bto Subpart ZZZZ of Part 63— Operating Limitations for New and Reconstructed 2SLB and Compression Ignition Stationary RICE 500 HP Located at a Major Source of HAP Emissions, New and Reconstructed 4SLB Stationary RICE 250 HP Located at a Major Source of HAP Emissions, Existing Compression Ignition Stationary RICE 500 HP, and Existing 4SLB Stationary RICE 500 HP Located at an Area Source of HAP Emissions

As stated in §§63.6600, 63.6601, 63.6603, 63.6630, and 63.6640, you must comply with the following operating limitations for new and reconstructed 2SLB and compression ignition stationary RICE located at a major source of HAP emissions; new and reconstructed 4SLB stationary RICE ≥250 HP located at a major source of HAP emissions; existing compression ignition stationary RICE >500 HP; and existing 4SLB stationary RICE >500 HP located at an area source of HAP emissions that operate more than 24 hours per calendar year:

<sup>&</sup>lt;sup>1</sup>Sources can petition the Administrator pursuant to the requirements of 40 CFR 63.6(g) for alternative work practices.

#### ou must meet the following operating For each . . . limitation . . . 1. 2SLB and 4SLB stationary RICE and CI a. maintain your catalyst so stationary RICE complying with the that the pressure drop across requirement to reduce CO emissions and the catalyst does not change using an oxidation catalyst; or 2SLB and 4SLB by more than 2 inches of stationary RICE and CI stationary RICE water at 100 percent load complying with the requirement to limit the plus or minus 10 percent from concentration of formaldehyde in the the pressure drop across the stationary RICE exhaust and using an catalyst that was measured oxidation catalyst; or 4SLB stationary RICE during the initial performance and CI stationary RICE complying with the test; and requirement to limit the concentration of CO in b. maintain the temperature the stationary RICE exhaust and using an of your stationary RICE oxidation catalyst exhaust so that the catalyst inlet temperature is greater than or equal to 450 °F and less than or equal to 1350° F.<sup>1</sup> 2. 2SLB and 4SLB stationary RICE and CI Comply with any operating stationary RICE complying with the limitations approved by the requirement to reduce CO emissions and not Administrator. using an oxidation catalyst; or 2SLB and 4SLB stationary RICE and CI stationary RICE complying with the requirement to limit the concentration of formaldehyde in the stationary RICE exhaust and not using an oxidation catalyst; or 4SLB stationary RICE and CI stationary RICE complying with the requirement to limit the concentration of CO in the stationary RICE exhaust and not using an oxidation catalyst

[75 FR 51593, Aug. 20, 2010, as amended at 76 FR 12867, Mar. 9, 2011]

Table 2cto Subpart ZZZZ of Part 63—Requirements for Existing Compression Ignition Stationary RICE Located at a Major Source of HAP Emissions and Existing Spark Ignition Stationary RICE 500 HP Located at a Major Source of HAP Emissions

As stated in §§63.6600, 63.6602, and 63.6640, you must comply with the following requirements for existing compression ignition stationary RICE located at a major source of HAP emissions and existing spark ignition stationary RICE ≤500 HP located at a major source of HAP emissions:

ou must meet the following requirement, except

<sup>&</sup>lt;sup>1</sup>Sources can petition the Administrator pursuant to the requirements of 40 CFR 63.8(g) for a different temperature range.

| For each   | during periods of startup   | During periods of startup you must  |
|--|---|---|
| 1. Emergency<br>stationary CI RICE<br>and black start<br>stationary CI RICE. <sup>1</sup>  | every 500 hours of operation or annually, whichever comes first; <sup>2</sup> b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first; c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and | Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply. <sup>3</sup> |
| 2. Non-Emergency,<br>non-black start<br>stationary CI RICE<br><100 HP  | replace as necessary. <sup>3</sup> a. Change oil and filter every 1,000 hours of operation or annually, whichever comes first; <sup>2</sup>   |   |
|  | b. Inspect air cleaner<br>every 1,000 hours of<br>operation or annually,<br>whichever comes first;  |   |
|  | c. Inspect all hoses<br>and belts every 500<br>hours of operation or<br>annually, whichever<br>comes first, and   |   |
| 3. Non-Emergency,<br>non-black start CI<br>stationary RICE<br>100≤HP≤300 HP  | replace as necessary. <sup>3</sup> Limit concentration of CO in the stationary RICE exhaust to 230 ppmvd or less at 15 percent O <sub>2</sub>   |   |
| 4. Non-Emergency,<br>non-black start Cl<br>stationary RICE<br>300 <hp≤500< td=""><td>a. Limit concentration<br/>of CO in the stationary<br/>RICE exhaust to 49<br/>ppmvd or less at 15<br/>percent O<sub>2</sub>; or</td><td></td></hp≤500<> | a. Limit concentration<br>of CO in the stationary<br>RICE exhaust to 49<br>ppmvd or less at 15<br>percent O <sub>2</sub> ; or   |   |
|  | b. Reduce CO<br>emissions by 70<br>percent or more.   |   |
| 5. Non-Emergency,<br>non-black start<br>stationary CI RICE   | a. Limit concentration of CO in the stationary RICE exhaust to 23   |   |

| >500 HP   | ppmvd or less at 15<br>percent O <sub>2</sub> ; or  |  |
|---|---|--|
|   | b. Reduce CO<br>emissions by 70<br>percent or more.   |  |
| 6. Emergency<br>stationary SI RICE<br>and black start<br>stationary SI RICE. <sup>1</sup>                     | a. Change oil and filter<br>every 500 hours of<br>operation or annually,<br>whichever comes first; <sup>2</sup>   |  |
|   | b. Inspect spark plugs<br>every 1,000 hours of<br>operation or annually,<br>whichever comes first;  |  |
|   | c. Inspect all hoses<br>and belts every 500<br>hours of operation or<br>annually, whichever<br>comes first, and   |  |
| 7. Non-Emergency,<br>non-black start<br>stationary SI RICE<br><100 HP that are<br>not 2SLB stationary<br>RICE | replace as necessary. <sup>3</sup> a. Change oil and filter every 1,440 hours of operation or annually, whichever comes first; <sup>2</sup>             |  |
|   | b. Inspect spark plugs<br>every 1,440 hours of<br>operation or annually,<br>whichever comes first;  |  |
|   | c. Inspect all hoses<br>and belts every 1,440<br>hours of operation or<br>annually, whichever<br>comes first, and<br>replace as necessary. <sup>3</sup> |  |
| 8. Non-Emergency,<br>non-black start<br>2SLB stationary SI<br>RICE <100 HP                                    | a. Change oil and filter<br>every 4,320 hours of<br>operation or annually,<br>whichever comes first; <sup>2</sup>                                       |  |
|   | b. Inspect spark plugs<br>every 4,320 hours of<br>operation or annually,<br>whichever comes first;  |  |
|   | c. Inspect all hoses<br>and belts every 4,320<br>hours of operation or  |  |

|  | annually, whichever<br>comes first, and<br>replace as necessary. <sup>3</sup>  |  |
|--|--|--|
| 9. Non-emergency,<br>non-black start<br>2SLB stationary<br>RICE 100≤HP≤500 | Limit concentration of<br>CO in the stationary<br>RICE exhaust to 225<br>ppmvd or less at 15<br>percent O <sub>2</sub>               |  |
| non-black start<br>4SLB stationary   | Limit concentration of<br>CO in the stationary<br>RICE exhaust to 47<br>ppmvd or less at 15<br>percent O <sub>2</sub>                |  |
| ) ,  | Limit concentration of<br>formaldehyde in the<br>stationary RICE<br>exhaust to 10.3 ppmvd<br>or less at 15 percent<br>O <sub>2</sub> |  |
| 11   | Limit concentration of<br>CO in the stationary<br>RICE exhaust to 177<br>ppmvd or less at 15<br>percent O <sub>2</sub>               |  |

<sup>&</sup>lt;sup>1</sup>If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the work practice requirements on the schedule required in Table 2c of this subpart, or if performing the work practice on the required schedule would otherwise pose an unacceptable risk under Federal, State, or local law, the work practice can be delayed until the emergency is over or the unacceptable risk under Federal, State, or local law has abated. The work practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State, or local law has abated. Sources must report any failure to perform the work practice on the schedule required and the Federal, State or local law under which the risk was deemed unacceptable.

[75 FR 51593, Aug. 20, 2010]

### Table 2dto Subpart ZZZZ of Part 63—Requirements for Existing Stationary RICE Located at Area Sources of HAP Emissions

As stated in §§63.6603 and 63.6640, you must comply with the following requirements for existing stationary RICE located at area sources of HAP emissions:

|   |                  | , |  |
|---|------------------|---|--|
| 1 | ou must meet the |   |  |

<sup>&</sup>lt;sup>2</sup>Sources have the option to utilize an oil analysis program as described in §63.6625(i) in order to extend the specified oil change requirement in Table 2c of this subpart.

<sup>&</sup>lt;sup>3</sup>Sources can petition the Administrator pursuant to the requirements of 40 CFR 63.6(g) for alternative work practices.

| For each   | following<br>requirement,<br>except during<br>periods of<br>startup   | During periods of startup you must   |
|--|---|--|
| 1. Non-Emergency, non-black<br>start CI stationary RICE ≤300<br>HP   | a. Change oil and filter every 1,000 hours of operation or annually, whichever comes first; 1   | Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply. |
|  | b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first; c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary. |  |
| 2. Non-Emergency, non-black<br>start CI stationary RICE<br>300 <hp≤500< td=""><td></td><td></td></hp≤500<> |   |  |
|  | b. Reduce CO<br>emissions by 70<br>percent or more.   | ·  |
| 3. Non-Emergency, non-black<br>start CI stationary RICE >500<br>HP   | a. Limit<br>concentration of CO<br>in the stationary<br>RICE exhaust to 23<br>ppmvd at 15<br>percent O <sub>2</sub> ; or  |  |
|  | b. Reduce CO<br>emissions by 70<br>percent or more.   |  |

| 4. Emergency stationary CI<br>RICE and black start<br>stationary CI RICE. <sup>2</sup>  | a. Change oil and filter every 500 hours of operation or annually, whichever comes first; 1 b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first; and   |  |
|---|---|--|
|   | c. Inspect all hoses<br>and belts every 500<br>hours of operation<br>or annually,<br>whichever comes<br>first, and replace as<br>necessary.   |  |
| 5. Emergency stationary SI RICE; black start stationary SI RICE; non-emergency, non-black start 4SLB stationary RICE >500 HP that operate 24 hours or less per calendar year; non-emergency, non-black start 4SRB stationary RICE >500 HP that operate 24 hours or less per calendar year. <sup>2</sup> | a. Change oil and filter every 500 hours of operation or annually, whichever comes first; 1 b. Inspect spark plugs every 1,000 hours of operation or annually, whichever comes first; and c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary. |  |
| 6. Non-emergency, non-black<br>start 2SLB stationary RICE   | a. Change oil and filter every 4,320 hours of operation or annually, whichever comes first; <sup>1</sup>  |  |
|   | b. Inspect spark<br>plugs every 4,320<br>hours of operation<br>or annually,   |  |

|  | whichever comes first; and  |  |
|--|---|--|
|  | c. Inspect all hoses and belts every 4,320 hours of operation or annually, whichever comes first, and replace as necessary. |  |
| 7. Non-emergency, non-black<br>start 4SLB stationary RICE<br>≤500 HP | a. Change oil and filter every 1,440 hours of operation or annually, whichever comes first; 1                               |  |
|  | b. Inspect spark<br>plugs every 1,440<br>hours of operation<br>or annually,<br>whichever comes<br>first; and                |  |
|  | c. Inspect all hoses and belts every 1,440 hours of operation or annually, whichever comes first, and replace as necessary. |  |
| 8. Non-emergency, non-black<br>start 4SLB stationary RICE<br>>500 HP | a. Limit<br>concentration of CO<br>in the stationary<br>RICE exhaust to 47<br>ppmvd at 15<br>percent O <sub>2</sub> ; or    |  |
|  | b. Reduce CO<br>emissions by 93<br>percent or more.   |  |
| 9. Non-emergency, non-black<br>start 4SRB stationary RICE<br>≤500 HP | a. Change oil and filter every 1,440 hours of operation or annually, whichever comes first; <sup>1</sup>                    |  |
|  | b. Inspect spark<br>plugs every 1,440   |  |

|  | hours of operation<br>or annually,<br>whichever comes<br>first; and  |  |
|--|--|--|
| ·  | c. Inspect all hoses and belts every 1,440 hours of operation or annually, whichever comes first, and replace as necessary.                      |  |
| 10. Non-emergency, non-<br>black start 4SRB stationary<br>RICE >500 HP                   | a. Limit concentration of formaldehyde in the stationary RICE exhaust to 2.7 ppmvd at 15 percent O <sub>2</sub> ; or                             |  |
|  | b. Reduce<br>formaldehyde<br>emissions by 76<br>percent or more.   |  |
| 11. Non-emergency, non-<br>black start landfill or digester<br>gas-fired stationary RICE | a. Change oil and filter every 1,440 hours of operation or annually, whichever comes first; 1  |  |
|  | b. Inspect spark<br>plugs every 1,440<br>hours of operation<br>or annually,<br>whichever comes<br>first; and                                     |  |
|  | c. Inspect all hoses<br>and belts every<br>1,440 hours of<br>operation or<br>annually, whichever<br>comes first, and<br>replace as<br>necessary. |  |

<sup>&</sup>lt;sup>1</sup>Sources have the option to utilize an oil analysis program as described in §63.6625(i) in order to extend the specified oil change requirement in Table 2d of this subpart.

 $<sup>^{2}\</sup>mbox{If}$  an emergency engine is operating during an emergency and it is not possible to shut down the

engine in order to perform the management practice requirements on the schedule required in Table 2d of this subpart, or if performing the management practice on the required schedule would otherwise pose an unacceptable risk under Federal, State, or local law, the management practice can be delayed until the emergency is over or the unacceptable risk under Federal, State, or local law has abated. The management practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State, or local law has abated. Sources must report any failure to perform the management practice on the schedule required and the Federal, State or local law under which the risk was deemed unacceptable.

[75 FR 51595, Aug. 20, 2010]

#### Table 3 to Subpart ZZZZ of Part 63—Subsequent Performance Tests

As stated in §§63.6615 and 63.6620, you must comply with the following subsequent performance test requirements:

| For each  1. New or reconstructed 2SLB stationary RICE with a brake horsepower >500 located at major sources; new or reconstructed 4SLB stationary RICE with a brake horsepower ≥250 located at major sources; and new or reconstructed CI stationary RICE with a brake horsepower >500 located at major   | Complying with<br>the requirement<br>to<br>Reduce CO<br>emissions and<br>not using a<br>CEMS | ou must Conduct subsequent performance tests semiannually.1   |
|--|--|---|
| sources  2. 4SRB stationary RICE with a brake horsepower ≥5,000 located at major sources   | Reduce<br>formaldehyde<br>emissions  | Conduct<br>subsequent<br>performance tests<br>semiannually. <sup>1</sup>                                |
| 3. Stationary RICE with a brake horsepower >500 located at major sources and new or reconstructed 4SLB stationary RICE with a brake horsepower 250≤HP≤500 located at major sources   | Limit the concentration of formaldehyde in the stationary RICE exhaust                       | Conduct<br>subsequent<br>performance tests<br>semiannually. <sup>1</sup>                                |
| 4. Existing non-emergency, non-black start CI stationary RICE with a brake horsepower >500 that are not limited use stationary RICE; existing non-emergency, non-black start 4SLB and 4SRB stationary RICE located at an area source of HAP emissions with a brake horsepower >500 that are operated more than 24 hours per calendar year that are not limited use stationary RICE | Limit or reduce<br>CO or<br>formaldehyde<br>emissions  | Conduct<br>subsequent<br>performance tests<br>every 8,760 hrs. or<br>3 years, whichever<br>comes first. |
| 5. Existing non-emergency, non-black   | Limit or reduce  | Conduct   |

| start CI stationary RICE with a brake horsepower >500 that are limited use stationary RICE; existing nonemergency, non-black start 4SLB and 4SRB stationary RICE located at an area source of HAP emissions with a brake horsepower >500 that are operated more than 24 hours per calendar year and are limited use stationary RICE | CO or<br>formaldehyde<br>emissions | subsequent<br>performance tests<br>every 8,760 hrs. or<br>5 years, whichever<br>comes first. |
|---|------------------------------------|--|
|---|------------------------------------|--|

<sup>&</sup>lt;sup>1</sup>After you have demonstrated compliance for two consecutive tests, you may reduce the frequency of subsequent performance tests to annually. If the results of any subsequent annual performance test indicate the stationary RICE is not in compliance with the CO or formaldehyde emission limitation, or you deviate from any of your operating limitations, you must resume semiannual performance tests.

[75 FR 51596, Aug. 20, 2010]

Table 4 to Subpart ZZZZ of Part 63—Requirements for Performance Tests

As stated in §§63.6610, 63.6611, 63.6612, 63.6620, and 63.6640, you must comply with the following requirements for performance tests for stationary RICE:

| For each | Complying with the requirement to | ou must  | sing   | According to the following requirements   |
|----------|-----------------------------------|--|--|---|
| <u> </u> | a. Reduce<br>CO<br>emissions      |  | (1) Portable CO<br>and O <sub>2</sub> analyzer | (a) Using ASTM D6522–00 (2005) <sup>a</sup> (incorporated by reference, see §63.14). Measurements to determine O <sub>2</sub> must be made at the same time as the measurements for CO concentration. |
|          |                                   | ii. Measure the<br>CO at the inlet<br>and the outlet of<br>the control<br>device | (1) Portable CO<br>and O <sub>2</sub> analyzer | (a) Using ASTM<br>D6522–00<br>(2005) <sup>ab</sup><br>(incorporated by<br>reference, see<br>§63.14) or<br>Method 10 of 40<br>CFR appendix A.  |

| 2. 4SRB            | a. Reduce                 | i. Select the   | (1) Method 1 or  | The CO concentration must be at 15 percent O <sub>2</sub> , dry basis.  (a) Sampling   |
|--------------------|---------------------------|---|--|--|
| stationary<br>RICE | formaldehyde<br>emissions | sampling port<br>location and the<br>number of<br>traverse points;<br>and                       | 1A of 40 CFR<br>part 60,<br>appendix A<br>§63.7(d)(1)(i)   | sites must be<br>located at the<br>inlet and outlet of<br>the control<br>device.   |
|                    |                           | ii. Measure O <sub>2</sub> at<br>the inlet and<br>outlet of the<br>control device;<br>and       | (1) Method 3 or<br>3A or 3B of 40<br>CFR part 60,<br>appendix A, or<br>ASTM Method<br>D6522–00m<br>(2005)                                | (a) Measurements to determine O <sub>2</sub> concentration must be made at the same time as the measurements for formaldehyde concentration.                     |
|                    |                           | iii. Measure<br>moisture content<br>at the inlet and<br>outlet of the<br>control device;<br>and | (1) Method 4 of<br>40 CFR part 60,<br>appendix A, or<br>Test Method<br>320 of 40 CFR<br>part 63,<br>appendix A, or<br>ASTM D 6348–<br>03 | (a) Measurements to determine moisture content must be made at the same time and location as the measurements for formaldehyde concentration.                    |
|                    |                           | iv. Measure<br>formaldehyde at<br>the inlet and the<br>outlet of the<br>control device          |  | (a) Formaldehyde concentration must be at 15 percent O <sub>2</sub> , dry basis. Results of this test consist of the average of the three 1-hour or longer runs. |

| 3.<br>Stationary<br>RICE | a. Limit the concentration of formaldehyde or CO in the stationary RICE exhaust | traverse points;<br>and   | (1) Method 1 or<br>1A of 40 CFR<br>part 60,<br>appendix A<br>§63.7(d)(1)(i)   | (a) If using a control device, the sampling site must be located at the outlet of the control device.  |
|--------------------------|---|---|---|--|
|                          |   | or the stationary   |   | (a) Measurements to determine O <sub>2</sub> concentration must be made at the same time and location as the measurements for formaldehyde concentration.        |
|                          |   | iii. Measure<br>moisture content<br>of the stationary<br>RICE exhaust at<br>the sampling<br>port location;<br>and | appendix A, or  | (a) Measurements to determine moisture content must be made at the same time and location as the measurements for formaldehyde concentration.                    |
|                          |   | iv. Measure<br>formaldehyde at<br>the exhaust of<br>the stationary<br>RICE; or                                    | (1) Method 320 or 323 of 40 CFR part 63, appendix A; or ASTM D6348–03, cprovided in ASTM D6348–03 Annex A5 (Analyte Spiking Technique), the percent R must be greater than or equal to 70 and less than or equal to 130 | (a) Formaldehyde concentration must be at 15 percent O <sub>2</sub> , dry basis. Results of this test consist of the average of the three 1-hour or longer runs. |
|                          |   |   | (1) Method 10 of<br>40 CFR part 60,<br>appendix A,<br>ASTM Method   | (a) CO<br>Concentration<br>must be at 15<br>percent O <sub>2</sub> , dry   |

|  | D652200<br>(2005), <sup>a</sup> Metho<br>320 of 40 CFR<br>part 63,<br>appendix A, or<br>ASTM D6348-<br>03 | of the average of the three 1-hour longer runs. |
|--|---|---|
|--|---|---|

<sup>&</sup>lt;sup>a</sup>You may also use Methods 3A and 10 as options to ASTM–D6522–00 (2005). You may obtain a copy of ASTM–D6522–00 (2005) from at least one of the following addresses: American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428–2959, or University Microfilms International, 300 North Zeeb Road, Ann Arbor, MI 48106. ASTM–D6522–00 (2005) may be used to test both CI and SI stationary RICE.

<sup>c</sup>You may obtain a copy of ASTM–D6348–03 from at least one of the following addresses: American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428–2959, or University Microfilms International, 300 North Zeeb Road, Ann Arbor, MI 48106.

[75 FR 51597, Aug. 20, 2010]

### Table 5 to Subpart ZZZZ of Part 63—Initial Compliance With Emission Limitations and Operating Limitations

As stated in §§63.6612, 63.6625 and 63.6630, you must initially comply with the emission and operating limitations as required by the following:

| For each  | Complying with the requirement to                                 | ou have<br>demonstrated initial<br>compliance if  |
|---|---|---|
| 1. New or reconstructed non-<br>emergency 2SLB stationary<br>RICE >500 HP located at a<br>major source of HAP, new or<br>reconstructed non-emergency<br>4SLB stationary RICE ≥250 HP<br>located at a major source of<br>HAP, non-emergency stationary<br>CI RICE >500 HP located at a<br>major source of HAP, existing<br>non-emergency stationary CI<br>RICE >500 HP located at an<br>area source of HAP, and existing<br>non-emergency 4SLB stationary<br>RICE >500 HP located at an<br>area source of HAP that are<br>operated more than 24 hours per<br>calendar year | emissions and<br>using oxidation<br>catalyst, and<br>using a CPMS | i. The average reduction of emissions of CO determined from the initial performance test achieves the required CO percent reduction; and ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in §63.6625(b); and iii. You have recorded the catalyst pressure drop and catalyst inlet temperature during the initial performance test. |
| 2. Non-emergency stationary CI<br>RICE >500 HP located at a   | a. Limit the concentration of                                     | i. The average CO concentration   |

bYou may also use Method 320 of 40 CFR part 63, appendix A, or ASTM D6348-03.

| major source of HAP, existing non-emergency stationary CI RICE >500 HP located at an area source of HAP, and existing non-emergency 4SLB stationary RICE >500 HP located at an area source of HAP that are operated more than 24 hours per calendar year  | CO, using<br>oxidation<br>catalyst, and<br>using a CPMS            | determined from the initial performance test is less than or equal to the CO emission limitation; and ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in §63.6625(b); and iii. You have recorded the catalyst pressure drop and catalyst inlet temperature during the initial performance test.  |
|---|--|---|
| 3. New or reconstructed non-<br>emergency 2SLB stationary<br>RICE >500 HP located at a<br>major source of HAP, new or<br>reconstructed non-emergency<br>4SLB stationary RICE ≥250 HP<br>located at a major source of<br>HAP, non-emergency stationary<br>CI RICE >500 HP located at a<br>major source of HAP, existing<br>non-emergency stationary CI<br>RICE >500 HP located at an<br>area source of HAP, and existing<br>non-emergency 4SLB stationary<br>RICE >500 HP located at an<br>area source of HAP that are<br>operated more than 24 hours per<br>calendar year | a. Reduce CO<br>emissions and<br>not using<br>oxidation catalyst   | i. The average reduction of emissions of CO determined from the initial performance test achieves the required CO percent reduction; and ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the requirements in §63.6625(b); and iii. You have recorded the approved operating parameters (if any) during the initial performance test. |
| 4. Non-emergency stationary CI RICE >500 HP located at a major source of HAP, existing non-emergency stationary CI RICE >500 HP located at an area source of HAP, and existing non-emergency 4SLB stationary RICE >500 HP located at an area source of HAP that are operated more than 24 hours per calendar year   | a. Limit the concentration of CO, and not using oxidation catalyst | i. The average CO concentration determined from the initial performance test is less than or equal to the CO emission limitation; and ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the  |

| 5. New or reconstructed non-<br>emergency 2SLB stationary<br>RICE >500 HP located at a<br>major source of HAP, new or<br>reconstructed non-emergency<br>4SLB stationary RICE ≥250 HP<br>located at a major source of<br>HAP, non-emergency stationary<br>CI RICE >500 HP located at a<br>major source of HAP, existing<br>non-emergency stationary CI<br>RICE >500 HP located at an<br>area source of HAP, and existing<br>non-emergency 4SLB stationary<br>RICE >500 HP located at an<br>area source of HAP that are<br>operated more than 24 hours per<br>calendar year | a. Reduce CO<br>emissions, and<br>using a CEMS              | requirements in §63.6625(b); and iii. You have recorded the approved operating parameters (if any) during the initial performance test.  i. You have installed a CEMS to continuously monitor CO and either O2 or CO2 at both the inlet and outlet of the oxidation catalyst according to the requirements in §63.6625(a); and ii. You have conducted a performance evaluation of your CEMS using PS 3 and 4A of 40 CFR part 60, appendix B; and iii. The average reduction of CO calculated using §63.6620 equals or exceeds the required percent reduction. The initial test comprises the first 4-hour period after successful validation of the CEMS. Compliance is based on the average percent reduction achieved during the 4-hour period. |
|---|---|---|
| 6. Non-emergency stationary CI RICE >500 HP located at a major source of HAP, existing non-emergency stationary CI RICE >500 HP located at an area source of HAP, and existing non-emergency 4SLB stationary RICE >500 HP located at an area source of HAP that are operated more than 24 hours per calendar year   | a. Limit the<br>concentration of<br>CO, and using a<br>CEMS | i. You have installed a CEMS to continuously monitor CO and either O <sub>2</sub> or CO <sub>2</sub> at the outlet of the oxidation catalyst according to the requirements in §63.6625(a); and ii. You have conducted a performance evaluation of your CEMS using PS 3 and 4A of 40 CFR part 60, appendix B; and iii. The average   |

|   |  | concentration of CO calculated using §63.6620 is less than or equal to the CO emission limitation. The initial test comprises the first 4-hour period after successful validation of the CEMS. Compliance is based on the average concentration measured during the 4-hour period.  |
|---|--|---|
| 7. Non-emergency 4SRB stationary RICE >500 HP located at a major source of HAP, and existing non-emergency 4SRB stationary RICE >500 HP located at an area source of HAP that are operated more than 24 hours per calendar year | a. Reduce<br>formaldehyde<br>emissions and<br>using NSCR     | i. The average reduction of emissions of formaldehyde determined from the initial performance test is equal to or greater than the required formaldehyde percent reduction; and ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in §63.6625(b); and                                  |
|   |  | iii. You have recorded<br>the catalyst pressure<br>drop and catalyst inlet<br>temperature during the<br>initial performance test.   |
| 8. Non-emergency 4SRB stationary RICE >500 HP located at a major source of HAP, and existing non-emergency 4SRB stationary RICE >500 HP located at an area source of HAP that are operated more than 24 hours per calendar year | a. Reduce<br>formaldehyde<br>emissions and<br>not using NSCR | i. The average reduction of emissions of formaldehyde determined from the initial performance test is equal to or greater than the required formaldehyde percent reduction; and ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the requirements in §63.6625(b); and |

|   |  | iii. You have recorded<br>the approved operating<br>parameters (if any)<br>during the initial<br>performance test.  |
|---|--|---|
| 9. Existing non-emergency 4SRB stationary RICE >500 HP located at an area source of HAP that are operated more than 24 hours per calendar year  | concentration of<br>formaldehyde<br>and not using<br>NSCR  | i. The average formaldehyde concentration determined from the initial performance test is less than or equal to the formaldehyde emission limitation; and   |
|   | ·  | ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the requirements in §63.6625(b); and   |
|   |  | iii. You have recorded the approved operating parameters (if any) during the initial performance test.  |
| 10. New or reconstructed non-<br>emergency stationary RICE >500<br>HP located at a major source of<br>HAP, new or reconstructed non-<br>emergency 4SLB stationary<br>RICE 250≤HP≤500 located at a<br>major source of HAP, and<br>existing non-emergency 4SRB<br>stationary RICE >500 HP | a. Limit the concentration of formaldehyde in the stationary RICE exhaust and using oxidation catalyst or NSCR | i. The average formaldehyde concentration, corrected to 15 percent O <sub>2</sub> , dry basis, from the three test runs is less than or equal to the formaldehyde emission limitation; and ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in §63.6625(b); and |
|   |  | iii. You have recorded<br>the catalyst pressure<br>drop and catalyst inlet<br>temperature during the<br>initial performance test.   |
| 11. New or reconstructed non-<br>emergency stationary RICE >500<br>HP located at a major source of  | a. Limit the concentration of formaldehyde in  | i. The average<br>formaldehyde<br>concentration, corrected  |

| HAP, new or reconstructed non-<br>emergency 4SLB stationary<br>RICE 250≤HP≤500 located at a<br>major source of HAP, and<br>existing non-emergency 4SRB<br>stationary RICE >500 HP   | the stationary<br>RICE exhaust<br>and not using<br>oxidation catalyst<br>or NSCR | to 15 percent O <sub>2</sub> , dry basis, from the three test runs is less than or equal to the formaldehyde emission limitation; and ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the requirements in §63.6625(b); and |
|---|--|---|
|   |  | iii. You have recorded<br>the approved operating<br>parameters (if any)<br>during the initial<br>performance test.  |
| 12. Existing non-emergency stationary RICE 100≤HP≤500 located at a major source of HAP, and existing non-emergency stationary CI RICE 300 <hp≤500 an="" area="" at="" hap<="" located="" of="" source="" td=""><td>a. Reduce CO or<br/>formaldehyde<br/>emissions</td><td>i. The average reduction of emissions of CO or formaldehyde, as applicable determined from the initial performance test is equal to or greater than the required CO or formaldehyde, as applicable, percent reduction.</td></hp≤500>  | a. Reduce CO or<br>formaldehyde<br>emissions                                     | i. The average reduction of emissions of CO or formaldehyde, as applicable determined from the initial performance test is equal to or greater than the required CO or formaldehyde, as applicable, percent reduction.  |
| 13. Existing non-emergency stationary RICE 100≤HP≤500 located at a major source of HAP, and existing non-emergency stationary CI RICE 300 <hp≤500 an="" area="" at="" hap<="" located="" of="" source="" td=""><td>a. Limit the concentration of formaldehyde or CO in the stationary RICE exhaust</td><td>i. The average formaldehyde or CO concentration, as applicable, corrected to 15 percent O<sub>2</sub>, dry basis, from the three test runs is less than or equal to the formaldehyde or CO emission limitation, as applicable.</td></hp≤500> | a. Limit the concentration of formaldehyde or CO in the stationary RICE exhaust  | i. The average formaldehyde or CO concentration, as applicable, corrected to 15 percent O <sub>2</sub> , dry basis, from the three test runs is less than or equal to the formaldehyde or CO emission limitation, as applicable.  |

[76 FR 12867, Mar. 9, 2011]

Table 6 to Subpart ZZZZ of Part 63—Continuous Compliance With Emission Limitations, Operating Limitations, Work Practices, and Management Practices

As stated in §63.6640, you must continuously comply with the emissions and operating limitations and work or management practices as required by the following:

| For each   | Complying with the requirement to          | ou must<br>demonstrate<br>continuous<br>compliance by   |
|--|--|---|
| 1. New or reconstructed non-<br>emergency 2SLB stationary RICE<br>>500 HP located at a major source<br>of HAP, new or reconstructed non-<br>emergency 4SLB stationary RICE<br>≥250 HP located at a major source<br>of HAP, and new or reconstructed<br>non-emergency CI stationary RICE<br>>500 HP located at a major source<br>of HAP | oxidation<br>catalyst, and<br>using a CPMS | i. Conducting semiannual performance tests for CO to demonstrate that the required CO percent reduction is achieved; and ii. Collecting the catalyst inlet temperature data according to §63.6625 (b); and iii. Reducing these data to 4-hour rolling averages; and iv. Maintaining the 4-hour rolling averages within the operating limitations for the catalyst inlet   |
| 2. New or reconstructed non-<br>emergency 2SLB stationary RICE<br>>500 HP located at a major source<br>of HAP, new or reconstructed non-<br>emergency 4SLB stationary RICE<br>≥250 HP located at a major source<br>of HAP, and new or reconstructed<br>non-emergency CI stationary RICE<br>>500 HP located at a major source<br>of HAP | oxidation<br>catalyst, and<br>using a CPMS | v. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test.  i. Conducting semiannual performance tests for CO to demonstrate that the required CO percent reduction is achieved; and ii. Collecting the approved operating parameter (if any) data according to §63.6625 (b); and iii. Reducing these |

|   |  | data to 4-hour rolling averages; and  |
|---|--|---|
| 3. New or reconstructed non-  | a. Reduce CO   | iv. Maintaining the 4-hour rolling averages within the operating limitations for the operating parameters established during the performance test.  i. Collecting the   |
| emergency 2SLB stationary RICE >500 HP located at a major source of HAP, new or reconstructed non-emergency 4SLB stationary RICE ≥250 HP located at a major source of HAP, new or reconstructed non-emergency stationary CI RICE >500 HP located at a major source of HAP, existing non-emergency stationary CI RICE >500 HP, existing non-emergency 4SLB stationary RICE >500 HP located at an area source of HAP that are operated more than 24 hours per calendar year | of CO in the stationary RICE                             | monitoring data according to §63.6625 (a), reducing the measurements to 1-hour averages, calculating the percent reduction or concentration of CO emissions according to §63.6620; and ii. Demonstrating that the catalyst achieves the required percent reduction of CO emissions over the 4-hour averaging period, or that the emission remain at or below the CO concentration limit; and iii. Conducting an annual RATA of your CEMS using PS 3 and 4A of 40 CFR part 60, appendix B, as well as daily and periodic data quality checks in accordance with 40 CFR part 60, appendix F, procedure 1. |
| 4. Non-emergency 4SRB stationary RICE >500 HP located at a major source of HAP  | a. Reduce<br>formaldehyde<br>emissions and<br>using NSCR | i. Collecting the catalyst inlet temperature data according to §63.6625 (b); and  |
|   |  | ii. Reducing these data<br>to 4-hour rolling<br>averages; and   |

|  |  | iii. Maintaining the 4-<br>hour rolling averages<br>within the operating<br>limitations for the<br>catalyst inlet<br>temperature; and   |
|--|--|---|
|  |  | iv. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test. |
| 5. Non-emergency 4SRB stationary RICE >500 HP located at a major source of HAP   | a. Reduce<br>formaldehyde<br>emissions and<br>not using NSCR   | i. Collecting the approved operating parameter (if any) data according to §63.6625 (b); and ii. Reducing these data to 4-hour rolling averages; and   |
|  |  | iii. Maintaining the 4-hour rolling averages within the operating limitations for the operating parameters established during the performance test.   |
| 6. Non-emergency 4SRB stationary RICE with a brake HP ≥5,000 located at a major source of HAP  | a. Reduce<br>formaldehyde<br>emissions   | Conducting semiannual performance tests for formaldehyde to demonstrate that the required formaldehyde percent reduction is achieved. <sup>a</sup>  |
| 7. New or reconstructed non-<br>emergency stationary RICE >500<br>HP located at a major source of<br>HAP and new or reconstructed<br>non-emergency 4SLB stationary<br>RICE 250 ≤HP≤500 located at a<br>major source of HAP | a. Limit the concentration of formaldehyde in the stationary RICE exhaust and using oxidation catalyst or NSCR | i. Conducting semiannual performance tests for formaldehyde to demonstrate that your emissions remain at or below the formaldehyde concentration  |

|  |  | limit; <sup>a</sup> and ii. Collecting the catalyst inlet temperature data according to §63.6625 (b); and iii. Reducing these data to 4-hour rolling averages; and   |
|--|--|--|
|  |  | iv. Maintaining the 4-<br>hour rolling averages<br>within the operating<br>limitations for the<br>catalyst inlet<br>temperature; and   |
|  |  | v. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test. |
| 8. New or reconstructed non-<br>emergency stationary RICE >500<br>HP located at a major source of<br>HAP and new or reconstructed<br>non-emergency 4SLB stationary<br>RICE 250 ≤HP≤500 located at a<br>major source of HAP | a. Limit the concentration of formaldehyde in the stationary RICE exhaust and not using oxidation catalyst or NSCR | i. Conducting semiannual performance tests for formaldehyde to demonstrate that your emissions remain at or  |
|  |  | iii. Reducing these<br>data to 4-hour rolling<br>averages; and   |
|  |  | iv. Maintaining the 4-<br>hour rolling averages<br>within the operating<br>limitations for the<br>operating parameters   |

|   |   | established during the performance test.  |
|---|---|---|
| 9. Existing emergency and black start stationary RICE ≤500 HP located at a major source of HAP, existing non-emergency stationary RICE <100 HP located at a major source of HAP, existing emergency and black start stationary RICE located at an area source of HAP, existing non-emergency stationary CI RICE ≤300 HP located at an area source of HAP, existing non-emergency 2SLB stationary RICE located at an area source of HAP, existing non-emergency landfill or digester gas stationary SI RICE located at an area source of HAP, existing non-emergency 4SLB and 4SRB stationary RICE ≤500 HP located at an area source of HAP, existing non-emergency 4SLB and 4SRB stationary RICE >500 HP located at an area source of HAP that operate 24 hours or less per calendar year | a. Work or<br>Management<br>practices   | i. Operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or ii. Develop and follow your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.  |
| 10. Existing stationary CI RICE >500 HP that are not limited use stationary RICE, and existing 4SLB and 4SRB stationary RICE >500 HP located at an area source of HAP that operate more than 24 hours per calendar year and are not limited use stationary RICE   | a. Reduce CO or formaldehyde emissions, or limit the concentration of formaldehyde or CO in the stationary RICE exhaust, and using oxidation catalyst or NSCR | i. Conducting performance tests every 8,760 hours or 3 years, whichever comes first, for CO or formaldehyde, as appropriate, to demonstrate that the required CO or formaldehyde, as appropriate, percent reduction is achieved or that your emissions remain at or below the CO or formaldehyde concentration limit; and ii. Collecting the catalyst inlet temperature data according to §63.6625 (b); and iii. Reducing these |

|   |   | data to 4-hour rolling averages; and  |
|---|---|---|
|   |   | iv. Maintaining the 4- hour rolling averages within the operating limitations for the catalyst inlet temperature; and   |
|   |   | v. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test.  |
| 11. Existing stationary CI RICE >500 HP that are not limited use stationary RICE, and existing 4SLB and 4SRB stationary RICE >500 HP located at an area source of HAP that operate more than 24 hours per calendar year and are not limited use stationary RICE | a. Reduce CO or formaldehyde emissions, or limit the concentration of formaldehyde or CO in the stationary RICE exhaust, and not using oxidation catalyst or NSCR | i. Conducting performance tests every 8,760 hours or 3 years, whichever comes first, for CO or formaldehyde, as appropriate, to demonstrate that the required CO or formaldehyde, as appropriate, percent reduction is achieved or that your emissions remain at or below the CO or formaldehyde concentration limit; and |
|   |   | ii. Collecting the approved operating parameter (if any) data according to §63.6625 (b); and  |
|   |   | iii. Reducing these<br>data to 4-hour rolling<br>averages; and  |
|   |   | iv. Maintaining the 4-<br>hour rolling averages<br>within the operating<br>limitations for the<br>operating parameters<br>established during the  |

|   |   | performance test.  |
|---|---|--|
| 12. Existing limited use CI stationary RICE >500 HP and existing limited use 4SLB and 4SRB stationary RICE >500 HP located at an area source of HAP that operate more than 24 hours per calendar year | a. Reduce CO or formaldehyde emissions or limit the concentration of formaldehyde or CO in the stationary RICE exhaust, and using an oxidation catalyst or NSCR | performance tests every 8,760 hours or 5 years, whichever comes first, for CO or formaldehyde, as appropriate, to demonstrate that the required CO or  |
|   |   | ii. Collecting the catalyst inlet temperature data according to §63.6625 (b); and  |
|   |   | iii. Reducing these<br>data to 4-hour rolling<br>averages; and   |
|   |   | iv. Maintaining the 4-<br>hour rolling averages<br>within the operating<br>limitations for the<br>catalyst inlet<br>temperature; and   |
|   |   | v. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test. |
| 13. Existing limited use CI stationary RICE >500 HP and existing limited use 4SLB and 4SRB stationary RICE >500 HP located at an area source of HAP that operate more than 24 hours per calendar year | a. Reduce CO or formaldehyde emissions or limit the concentration of formaldehyde or CO in the stationary RICE  | i. Conducting performance tests every 8,760 hours or 5 years, whichever comes first, for CO or formaldehyde, as appropriate, to  |

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| using an | demonstrate that the required CO or formaldehyde, as appropriate, percent reduction is achieved or that your emissions remain at or below the CO or formaldehyde concentration limit; and |
|----------|---|
|          | ii. Collecting the approved operating parameter (if any) data according to §63.6625 (b); and  |
|          | iii. Reducing these<br>data to 4-hour rolling<br>averages; and  |
|          | iv. Maintaining the 4-hour rolling averages within the operating limitations for the operating parameters established during the performance test.  |

<sup>&</sup>lt;sup>a</sup>After you have demonstrated compliance for two consecutive tests, you may reduce the frequency of subsequent performance tests to annually. If the results of any subsequent annual performance test indicate the stationary RICE is not in compliance with the CO or formaldehyde emission limitation, or you deviate from any of your operating limitations, you must resume semiannual performance tests.

[76 FR 12870, Mar. 9, 2011]

Table to Subpart ZZZZ of Part 63—Requirements for Reports

As stated in §63.6650, you must comply with the following requirements for reports:

| For each   | ou must<br>submit a  | The report must contain   | ou<br>must<br>submit<br>the<br>report |
|--|----------------------|---|---------------------------------------|
| 1. Existing non-emergency, non-black start stationary RICE 100≤HP≤500 located at a major source of HAP; existing non-emergency, non-black start stationary CI RICE >500 HP located at a major source of HAP; existing non- | Compliance<br>report | a. If there are no deviations from any emission limitations or operating limitations that apply to you, a statement that there were no deviations from the emission |                                       |

emergency 4SRB stationary RICE >500 HP located at a major source of HAP; existing non-emergency, non-black start stationary CI RICE >300 HP located at an area source of HAP; existing nonemergency, non-black start 4SLB and 4SRB stationary RICE >500 HP located at an area source of HAP and operated more than 24 hours per calendar year; new or reconstructed non-emergency stationary RICE >500 HP located at a major source of HAP; and new or reconstructed non-emergency 4SLB stationary RICE 250≤HP≤500 located at a major source of HAP

limitations or operating limitations during the reporting period. If there were no periods during which the CMS. including CEMS and CPMS, was out-ofcontrol, as specified in §63.8(c)(7), a statement that there were not periods during which the CMS was out-of-control during the reporting period; or b. If you had a deviation from any emission limitation or operating limitation during the reporting period, the information in §63.6650(d). If there were periods during which the CMS, including CEMS and CPMS, was out-ofcontrol, as specified in §63.8(c)(7), the information in §63.6650(e); or c. If you had a malfunction during the reporting period, the information in §63.6650(c)(4) i. Semiannually according to the requirements in §63.6650(b)(1)–(5) for engines that are not limited use stationary RICE subject to numerical emission limitations; and ii. Annually according to the requirements in §63.6650(b)(6)–(9) for engines that are limited use stationary

|  |        | RICE subject to numerical emission limitations. i. Semiannually according to the requirements in §63.6650(b). i. Semiannually according to the requirements in \$63.6650(b).  |  |
|--|--------|---|--|
| 2. New or reconstructed non-<br>emergency stationary RICE<br>that combusts landfill gas or<br>digester gas equivalent to 10<br>percent or more of the gross<br>heat input on an annual basis | Report | a. The fuel flow rate of each fuel and the heating values that were used in your calculations, and you must demonstrate that the percentage of heat input provided by landfill gas or digester gas, is equivalent to 10 percent or more of the gross heat input on an annual basis; and i. Annually, according to the requirements in §63.6650. |  |
|  |        | b. The operating limits provided in your federally enforceable permit, and any deviations from these limits; and i. See item 2.a.i.   |  |
|  |        | c. Any problems or<br>errors suspected with<br>the meters.<br>i. See item 2.a.i.  |  |

[75 FR 51603, Aug. 20, 2010]

## Table 8 to Subpart ZZZZ of Part 63—Applicability of eneral Provisions to Subpart ZZZZ.

As stated in §63.6665, you must comply with the following applicable general provisions.

| eneral     |                     |            |             |
|------------|---------------------|------------|-------------|
| provisions |                     | Applies to |             |
| citation   | Subject of citation | subpart    | Explanation |
| 1          |                     | 1          |             |

| §63.1               | General applicability of the<br>General Provisions                                | Yes. |  |
|---------------------|---|------|--|
| §63.2               | Definitions   | Yes  | Additional terms defined in §63.6675.                                |
| §63.3               | Units and abbreviations   | Yes. |  |
| §63.4               | Prohibited activities and circumvention   | Yes. |  |
| §63.5               | Construction and reconstruction   | Yes. |  |
| §63.6(a)            | Applicability   | Yes. |  |
| §63.6(b)(1)–<br>(4) | Compliance dates for new and reconstructed sources                                | Yes. |  |
| §63.6(b)(5)         | Notification  | Yes. |  |
| §63.6(b)(6)         | [Reserved]  |      |  |
| §63.6(b)(7)         | Compliance dates for new and reconstructed area sources that become major sources | Yes. |  |
| §63.6(c)(1)–<br>(2) | Compliance dates for<br>existing sources  | Yes. |  |
| §63.6(c)(3)–<br>(4) | [Reserved]  |      |  |
| §63.6(c)(5)         | Compliance dates for existing area sources that become major sources              | Yes. |  |
| §63.6(d)            | [Reserved]  |      |  |
| §63.6(e)            | Operation and maintenance   | No.  |  |
| §63.6(f)(1)         | Applicability of standards  | No.  |  |
| §63.6(f)(2)         | Methods for determining compliance  | Yes. |  |
| §63.6(f)(3)         | Finding of compliance   | Yes. |  |
| §63.6(g)(1)–<br>(3) | Use of alternate standard   | Yes. |  |
| §63.6(h)            | Opacity and visible emission standards  | No   | Subpart ZZZZ does not contain opacity or visible emission standards. |
| §63.6(i)            | Compliance extension procedures and criteria                                      | Yes. |  |
| §63.6(j)            | Presidential compliance exemption   | Yes. |  |
| §63.7(a)(1)–<br>(2) | Performance test dates  | Yes  | Subpart ZZZZ<br>contains performance<br>test dates at                |

|                     |  |      | §§63.6610, 63.6611,<br>and 63.6612.   |
|---------------------|--|------|---|
| §63.7(a)(3)         | CAA section 114 authority  | Yes. |   |
| §63.7(b)(1)         | Notification of performance test                                     | Yes  | Except that §63.7(b) (1) only applies as specified in §63.6645.                 |
| §63.7(b)(2)         | Notification of rescheduling   | Yes  | Except that §63.7(b) (2) only applies as specified in §63.6645.                 |
| §63.7(c)            | Quality assurance/test plan  | Yes  | Except that §63.7(c) only applies as specified in §63.6645.                     |
| §63.7(d)            | Testing facilities   | Yes. |   |
| §63.7(e)(1)         | Conditions for conducting performance tests                          | No.  | Subpart ZZZZ specifies conditions for conducting performance tests at §63.6620. |
| §63.7(e)(2)         | Conduct of performance tests and reduction of data                   | Yes  | Subpart ZZZZ specifies test methods at §63.6620.                                |
| §63.7(e)(3)         | Test run duration  | Yes. |   |
| §63.7(e)(4)         | Administrator may require other testing under section 114 of the CAA | Yes. |   |
| §63.7(f)            | Alternative test method provisions                                   | Yes. |   |
| §63.7(g)            | Performance test data analysis, recordkeeping, and reporting         | Yes. |   |
| §63.7(h)            | Waiver of tests  | Yes. |   |
| §63.8(a)(1)         | Applicability of monitoring requirements                             | Yes  | Subpart ZZZZ contains specific requirements for monitoring at §63.6625.         |
| §63.8(a)(2)         | Performance specifications   | Yes. |   |
| §63.8(a)(3)         | [Reserved]   |      |   |
| §63.8(a)(4)         | Monitoring for control devices                                       | No.  |   |
| §63.8(b)(1)         | Monitoring   | Yes. |   |
| §63.8(b)(2)–<br>(3) | Multiple effluents and multiple monitoring systems                   | Yes. |   |
| §63.8(c)(1)         | Monitoring system  | Yes. |   |

|                      | operation and maintenance                              | 1   |  |
|----------------------|--|---|--|
| §63.8(c)(1)<br>(i)   | Routine and predictable SSM                            | Yes.  |  |
| §63.8(c)(1)<br>(ii)  | SSM not in Startup<br>Shutdown Malfunction Plan        | Yes.  |  |
| §63.8(c)(1)<br>(iii) | Compliance with operation and maintenance requirements | Yes.  |  |
| §63.8(c)(2)–<br>(3)  | Monitoring system installation                         | Yes.  |  |
| §63.8(c)(4)          | Continuous monitoring system (CMS) requirements        | Yes   | Except that subpart ZZZZ does not require Continuous Opacity Monitoring System (COMS).   |
| §63.8(c)(5)          | COMS minimum procedures                                | No  | Subpart ZZZZ does not require COMS.  |
| §63.8(c)(6)<br>(8)   | CMS requirements                                       | Yes   | Except that subpart ZZZZ does not require COMS.  |
| §63.8(d)             | CMS quality control                                    | Yes.  |  |
| §63.8(e)             | CMS performance evaluation                             | Yes   | Except for §63.8(e)(5) (ii), which applies to COMS.  |
|                      |  | Except that §63.8(e) only applies as specified in §63.6645. |  |
| §63.8(f)(1)–<br>(5)  | Alternative monitoring method                          | Yes   | Except that §63.8(f) (4) only applies as specified in §63.6645.  |
| §63.8(f)(6)          | Alternative to relative accuracy test                  | Yes   | Except that §63.8(f) (6) only applies as specified in §63.6645.  |
| §63.8(g)             | Data reduction   | Yes   | Except that provisions for COMS are not applicable. Averaging periods for demonstrating compliance are specified at §§63.6640. |
| §63.9(a)             | Applicability and State delegation of notification     | Yes.  |  |

|                     | requirements  |   |   |
|---------------------|---|---|---|
| §63.9(b)(1)–<br>(5) | Initial notifications   | Yes   | Except that §63.9(b) (3) is reserved.   |
|                     |   | Except that §63.9(b) only applies as specified in §63.6645. |   |
| §63.9(c)            | Request for compliance extension                                      | Yes   | Except that §63.9(c) only applies as specified in §63.6645.   |
| §63.9(d)            | Notification of special compliance requirements for new sources       | Yes   | Except that §63.9(d) only applies as specified in §63.6645.   |
| §63.9(e)            | Notification of performance test                                      | Yes   | Except that §63.9(e) only applies as specified in §63.6645.   |
| §63.9(f)            | Notification of visible emission (VE)/opacity test                    | No  | Subpart ZZZZ does<br>not contain opacity or<br>VE standards.  |
| §63.9(g)(1)         | Notification of performance evaluation                                | Yes   | Except that §63.9(g) only applies as specified in §63.6645.   |
| §63.9(g)(2)         | Notification of use of COMS data                                      | No  | Subpart ZZZZ does<br>not contain opacity or<br>VE standards.  |
| §63.9(g)(3)         | Notification that criterion for<br>alternative to RATA is<br>exceeded | Yes   | If alternative is in use.   |
|                     |   | Except that §63.9(g) only applies as specified in §63.6645. |   |
| §63.9(h)(1)–<br>(6) | Notification of compliance status                                     | Yes   | Except that notifications for sources using a CEMS are due 30 days after completion of performance evaluations. §63.9(h) (4) is reserved. |
|                     |   |   | Except that §63.9(h) only applies as specified in §63.6645.   |
| §63.9(i)            | Adjustment of submittal deadlines                                     | Yes.  |   |

| Change in previous information                        | Yes.  |  |
|---|---|--|
| Administrative provisions for recordkeeping/reporting | Yes.  |  |
| Record retention                                      | Yes.  |  |
| Records related to SSM                                | No.   |  |
| Records   | Yes.  |  |
| Record when under waiver                              | Yes.  |  |
| Records when using alternative to RATA                | Yes   | For CO standard if using RATA alternative.   |
| Records of supporting documentation                   | Yes.  |  |
| Records of applicability determination                | Yes.  |  |
| Additional records for sources using CEMS             | Yes   | Except that §63.10(c) (2)–(4) and (9) are reserved.  |
| General reporting requirements                        | Yes.  |  |
| Report of performance test results                    | Yes.  |  |
| Reporting opacity or VE observations                  | No  | Subpart ZZZZ does<br>not contain opacity or<br>VE standards.   |
| Progress reports                                      | Yes.  |  |
| Startup, shutdown, and malfunction reports            | No.   |  |
| Additional CMS Reports                                | Yes.  |  |
| COMS-related report                                   | No  | Subpart ZZZZ does not require COMS.  |
| Excess emission and parameter exceedances reports     | Yes.  | Except that §63.10(e) (3)(i) (C) is reserved.  |
| Reporting COMS data                                   | No  | Subpart ZZZZ does not require COMS.  |
| Waiver for recordkeeping/reporting                    | Yes.  |  |
| Flares  | No.   |  |
| State authority and delegations                       | Yes.  |  |
|   | information  Administrative provisions for recordkeeping/reporting Record retention  Records related to SSM  Records  Records  Record when under waiver  Records when using alternative to RATA  Records of supporting documentation  Records of applicability determination  Additional records for sources using CEMS  General reporting requirements  Report of performance test results  Reporting opacity or VE observations  Progress reports  Startup, shutdown, and malfunction reports  Additional CMS Reports  COMS-related report  Excess emission and parameter exceedances reports  Reporting COMS data  Waiver for recordkeeping/reporting  Flares  State authority and | information  Administrative provisions for recordkeeping/reporting  Record retention  Records related to SSM No.  Records  Records When under waiver Yes.  Records when using alternative to RATA  Records of supporting documentation  Records of applicability determination  Additional records for sources using CEMS  General reporting requirements  Report of performance test results  Reporting opacity or VE observations  Progress reports  Startup, shutdown, and malfunction reports  Additional CMS Reports  COMS-related report  No  Excess emission and parameter exceedances reports  Reporting COMS data  No  Waiver for recordkeeping/reporting  Flares  No.  State authority and  Yes. |

| §63.13 | Addresses                   | Yes. |  |
|--------|-----------------------------|------|--|
| §63.14 | Incorporation by reference  | Yes. |  |
| §63.15 | Availability of information | Yes. |  |

Idaho Timber Corporation of Carthage, LLC Permit #: 0551-AOP-R3

AFIN: 20-00017

Appendix B: NESHAP 40 CFR Part 63 Subpart CCCCCC

## e-CFR Data is current as of September 19, 2012

## Title 40: Protection of Environment

<u>PART 63—NATIONAL EMISSION STANDARDS FOR HAZARDOUS AIR POLLUTANTS FOR SOURCE CATEGORIES (CONTINUED)</u>

Browse Previous | Browse Next

Subpart CCCCC—National Emission Standards for Hazardous Air Pollutants for Source Category: Gasoline Dispensing Facilities

Source: 73 FR 1945, Jan. 10, 2008, unless otherwise noted.

What This Subpart Covers

## § 63.11110 What is the purpose of this subpart?

This subpart establishes national emission limitations and management practices for hazardous air pollutants (HAP) emitted from the loading of gasoline storage tanks at gasoline dispensing facilities (GDF). This subpart also establishes requirements to demonstrate compliance with the emission limitations and management practices.

## § 63.11111 Am I subject to the requirements in this subpart?

- (a) The affected source to which this subpart applies is each GDF that is located at an area source. The affected source includes each gasoline cargo tank during the delivery of product to a GDF and also includes each storage tank.
- (b) If your GDF has a monthly throughput of less than 10,000 gallons of gasoline, you must comply with the requirements in §63.11116.
- (c) If your GDF has a monthly throughput of 10,000 gallons of gasoline or more, you must comply with the requirements in §63.11117.
- (d) If your GDF has a monthly throughput of 100,000 gallons of gasoline or more, you must comply with the requirements in §63.11118.
- (e) An affected source shall, upon request by the Administrator, demonstrate that their monthly throughput is less than the 10,000-gallon or the 100,000-gallon threshold level, as applicable. For new or reconstructed affected sources, as specified in §63.11112(b) and (c), recordkeeping to document monthly throughput must begin upon startup of the affected source. For existing sources, as specified in §63.11112(d), recordkeeping to document monthly throughput must begin on January 10, 2008. For existing sources that are subject to this subpart only because they load gasoline into fuel tanks other than those in motor vehicles, as defined in §63.11132, recordkeeping to document monthly throughput must begin on January 24, 2011. Records required under this paragraph shall be kept for a period of 5 years.
- (f) If you are an owner or operator of affected sources, as defined in paragraph (a) of this section, you are not required to obtain a permit under 40 CFR part 70 or 40 CFR part 71 as a result of being subject to this subpart. However, you must still apply for and obtain a permit under 40 CFR part 70 or 40 CFR part 71 if you meet one or more of the applicability criteria found in 40 CFR 70.3(a) and (b) or 40 CFR 71.3(a) and (b).
- (g) The loading of aviation gasoline into storage tanks at airports, and the subsequent transfer of aviation gasoline within the airport, is not subject to this subpart.
- (h) Monthly throughput is the total volume of gasoline loaded into, or dispensed from, all the gasoline storage tanks located at a single affected GDF. If an area source has two or more GDF at separate

locations within the area source, each GDF is treated as a separate affected source.

- (i) If your affected source's throughput ever exceeds an applicable throughput threshold, the affected source will remain subject to the requirements for sources above the threshold, even if the affected source throughput later falls below the applicable throughput threshold.
- (j) The dispensing of gasoline from a fixed gasoline storage tank at a GDF into a portable gasoline tank for the on-site delivery and subsequent dispensing of the gasoline into the fuel tank of a motor vehicle or other gasoline-fueled engine or equipment used within the area source is only subject to §63.11116 of this subpart.
- (k) For any affected source subject to the provisions of this subpart and another Federal rule, you may elect to comply only with the more stringent provisions of the applicable subparts. You must consider all provisions of the rules, including monitoring, recordkeeping, and reporting. You must identify the affected source and provisions with which you will comply in your Notification of Compliance Status required under §63.11124. You also must demonstrate in your Notification of Compliance Status that each provision with which you will comply is at least as stringent as the otherwise applicable requirements in this subpart. You are responsible for making accurate determinations concerning the more stringent provisions, and noncompliance with this rule is not excused if it is later determined that your determination was in error, and, as a result, you are violating this subpart. Compliance with this rule is your responsibility and the Notification of Compliance Status does not alter or affect that responsibility.

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4181, Jan. 24, 2011]

## § 63.11112 What parts of my affected source does this subpart cover?

- (a) The emission sources to which this subpart applies are gasoline storage tanks and associated equipment components in vapor or liquid gasoline service at new, reconstructed, or existing GDF that meet the criteria specified in §63.11111. Pressure/Vacuum vents on gasoline storage tanks and the equipment necessary to unload product from cargo tanks into the storage tanks at GDF are covered emission sources. The equipment used for the refueling of motor vehicles is not covered by this subpart.
- (b) An affected source is a new affected source if you commenced construction on the affected source after November 9, 2006, and you meet the applicability criteria in §63.11111 at the time you commenced operation.
- (c) An affected source is reconstructed if you meet the criteria for reconstruction as defined in §63.2.
- (d) An affected source is an existing affected source if it is not new or reconstructed.

#### § 63.11113 When do I have to comply with this subpart?

- (a) If you have a new or reconstructed affected source, you must comply with this subpart according to paragraphs (a)(1) and (2) of this section, except as specified in paragraph (d) of this section.
- (1) If you start up your affected source before January 10, 2008, you must comply with the standards in this subpart no later than January 10, 2008.
- (2) If you start up your affected source after January 10, 2008, you must comply with the standards in this subpart upon startup of your affected source.
- (b) If you have an existing affected source, you must comply with the standards in this subpart no later than January 10, 2011.
- (c) If you have an existing affected source that becomes subject to the control requirements in this subpart because of an increase in the monthly throughput, as specified in §63.11111(c) or §63.11111 (d), you must comply with the standards in this subpart no later than 3 years after the affected source becomes subject to the control requirements in this subpart.
- (d) If you have a new or reconstructed affected source and you are complying with Table 1 to this

subpart, you must comply according to paragraphs (d)(1) and (2) of this section.

- (1) If you start up your affected source from November 9, 2006 to September 23, 2008, you must comply no later than September 23, 2008.
- (2) If you start up your affected source after September 23, 2008, you must comply upon startup of your affected source.
- (e) The initial compliance demonstration test required under §63.11120(a)(1) and (2) must be conducted as specified in paragraphs (e)(1) and (2) of this section.
- (1) If you have a new or reconstructed affected source, you must conduct the initial compliance test upon installation of the complete vapor balance system.
- (2) If you have an existing affected source, you must conduct the initial compliance test as specified in paragraphs (e)(2)(i) or (e)(2)(ii) of this section.
- (i) For vapor balance systems installed on or before December 15, 2009, you must test no later than 180 days after the applicable compliance date specified in paragraphs (b) or (c) of this section.
- (ii) For vapor balance systems installed after December 15, 2009, you must test upon installation of the complete vapor balance system.
- (f) If your GDF is subject to the control requirements in this subpart only because it loads gasoline into fuel tanks other than those in motor vehicles, as defined in §63.11132, you must comply with the standards in this subpart as specified in paragraphs (f)(1) or (f)(2) of this section.
- (1) If your GDF is an existing facility, you must comply by January 24, 2014.
- (2) If your GDF is a new or reconstructed facility, you must comply by the dates specified in paragraphs (f)(2)(i) and (ii) of this section.
- (i) If you start up your GDF after December 15, 2009, but before January 24, 2011, you must comply no later than January 24, 2011.
- (ii) If you start up your GDF after January 24, 2011, you must comply upon startup of your GDF.

[73 FR 1945, Jan. 10, 2008, as amended at 73 FR 35944, June 25, 2008; 76 FR 4181, Jan. 24, 2011]

## **Emission Limitations and Management Practices**

#### § 63.11115 What are my general duties to minimize emissions?

Each owner or operator of an affected source under this subpart must comply with the requirements of paragraphs (a) and (b) of this section.

- (a) You must, at all times, operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.
- (b) You must keep applicable records and submit reports as specified in §63.11125(d) and §63.11126 (b).

## § 63.11116 Requirements for facilities with monthly throughput of less than 10,000 gallons of gasoline.

- (a) You must not allow gasoline to be handled in a manner that would result in vapor releases to the atmosphere for extended periods of time. Measures to be taken include, but are not limited to, the following:
- (1) Minimize gasoline spills;
- (2) Clean up spills as expeditiously as practicable;
- (3) Cover all open gasoline containers and all gasoline storage tank fill-pipes with a gasketed seal when not in use:
- (4) Minimize gasoline sent to open waste collection systems that collect and transport gasoline to reclamation and recycling devices, such as oil/water separators.
- (b) You are not required to submit notifications or reports as specified in §63.11125, §63.11126, or subpart A of this part, but you must have records available within 24 hours of a request by the Administrator to document your gasoline throughput.
- (c) You must comply with the requirements of this subpart by the applicable dates specified in §63.11113.
- (d) Portable gasoline containers that meet the requirements of 40 CFR part 59, subpart F, are considered acceptable for compliance with paragraph (a)(3) of this section.

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4182, Jan. 24, 2011]

# § 63.11117 Requirements for facilities with monthly throughput of 10,000 gallons of gasoline or more.

- (a) You must comply with the requirements in section §63.11116(a).
- (b) Except as specified in paragraph (c) of this section, you must only load gasoline into storage tanks at your facility by utilizing submerged filling, as defined in §63.11132, and as specified in paragraphs (b)(1), (b)(2), or (b)(3) of this section. The applicable distances in paragraphs (b)(1) and (2) shall be measured from the point in the opening of the submerged fill pipe that is the greatest distance from the bottom of the storage tank.
- (1) Submerged fill pipes installed on or before November 9, 2006, must be no more than 12 inches from the bottom of the tank.
- (2) Submerged fill pipes installed after November 9, 2006, must be no more than 6 inches from the bottom of the tank.
- (3) Submerged fill pipes not meeting the specifications of paragraphs (b)(1) or (b)(2) of this section are allowed if the owner or operator can demonstrate that the liquid level in the tank is always above the entire opening of the fill pipe. Documentation providing such demonstration must be made available for inspection by the Administrator's delegated representative during the course of a site visit.
- (c) Gasoline storage tanks with a capacity of less than 250 gallons are not required to comply with the submerged fill requirements in paragraph (b) of this section, but must comply only with all of the requirements in §63.11116.
- (d) You must have records available within 24 hours of a request by the Administrator to document your gasoline throughput.
- (e) You must submit the applicable notifications as required under §63.11124(a).

(f) You must comply with the requirements of this subpart by the applicable dates contained in §63.11113.

[73 FR 1945, Jan. 10, 2008, as amended at 73 FR 12276, Mar. 7, 2008; 76 FR 4182, Jan. 24, 2011]

## § 63.11118 Requirements for facilities with monthly throughput of 100,000 gallons of gasoline or more.

- (a) You must comply with the requirements in §§63.11116(a) and 63.11117(b).
- (b) Except as provided in paragraph (c) of this section, you must meet the requirements in either paragraph (b)(1) or paragraph (b)(2) of this section.
- (1) Each management practice in Table 1 to this subpart that applies to your GDF.
- (2) If, prior to January 10, 2008, you satisfy the requirements in both paragraphs (b)(2)(i) and (ii) of this section, you will be deemed in compliance with this subsection.
- (i) You operate a vapor balance system at your GDF that meets the requirements of either paragraph (b) (2)(i)(A) or paragraph (b)(2)(i)(B) of this section.
- (A) Achieves emissions reduction of at least 90 percent.
- (B) Operates using management practices at least as stringent as those in Table 1 to this subpart.
- (ii) Your gasoline dispensing facility is in compliance with an enforceable State, local, or tribal rule or permit that contains requirements of either paragraph (b)(2)(i)(A) or paragraph (b)(2)(i)(B) of this section.
- (c) The emission sources listed in paragraphs (c)(1) through (3) of this section are not required to comply with the control requirements in paragraph (b) of this section, but must comply with the requirements in §63.11117.
- (1) Gasoline storage tanks with a capacity of less than 250 gallons that are constructed after January 10, 2008.
- (2) Gasoline storage tanks with a capacity of less than 2,000 gallons that were constructed before January 10, 2008.
- (3) Gasoline storage tanks equipped with floating roofs, or the equivalent.
- (d) Cargo tanks unloading at GDF must comply with the management practices in Table 2 to this subpart.
- (e) You must comply with the applicable testing requirements contained in §63.11120.
- (f) You must submit the applicable notifications as required under §63.11124.
- (g) You must keep records and submit reports as specified in §§63.11125 and 63.11126.
- (h) You must comply with the requirements of this subpart by the applicable dates contained in §63.11113.

[73 FR 1945, Jan. 10, 2008, as amended at 73 FR 12276, Mar. 7, 2008]

### **Testing and Monitoring Requirements**

## § 63.11120 What testing and monitoring requirements must I meet?

- (a) Each owner or operator, at the time of installation, as specified in §63.11113(e), of a vapor balance system required under §63.11118(b)(1), and every 3 years thereafter, must comply with the requirements in paragraphs (a)(1) and (2) of this section.
- (1) You must demonstrate compliance with the leak rate and cracking pressure requirements, specified in item 1(g) of Table 1 to this subpart, for pressure-vacuum vent valves installed on your gasoline storage tanks using the test methods identified in paragraph (a)(1)(i) or paragraph (a)(1)(ii) of this section.
- (i) California Air Resources Board Vapor Recovery Test Procedure TP–201.1E,—Leak Rate and Cracking Pressure of Pressure/Vacuum Vent Valves, adopted October 8, 2003 (incorporated by reference, see §63.14).
- (ii) Use alternative test methods and procedures in accordance with the alternative test method requirements in §63.7(f).
- (2) You must demonstrate compliance with the static pressure performance requirement specified in item 1(h) of Table 1 to this subpart for your vapor balance system by conducting a static pressure test on your gasoline storage tanks using the test methods identified in paragraphs (a)(2)(i), (a)(2)(ii), or (a)(2) (iii) of this section.
- (i) California Air Resources Board Vapor Recovery Test Procedure TP–201.3,—Determination of 2-Inch WC Static Pressure Performance of Vapor Recovery Systems of Dispensing Facilities, adopted April 12, 1996, and amended March 17, 1999 (incorporated by reference, see §63.14).
- (ii) Use alternative test methods and procedures in accordance with the alternative test method requirements in §63.7(f).
- (iii) Bay Area Air Quality Management District Source Test Procedure ST–30—Static Pressure Integrity Test—Underground Storage Tanks, adopted November 30, 1983, and amended December 21, 1994 (incorporated by reference, see §63.14).
- (b) Each owner or operator choosing, under the provisions of §63.6(g), to use a vapor balance system other than that described in Table 1 to this subpart must demonstrate to the Administrator or delegated authority under paragraph §63.11131(a) of this subpart, the equivalency of their vapor balance system to that described in Table 1 to this subpart using the procedures specified in paragraphs (b)(1) through (3) of this section.
- (1) You must demonstrate initial compliance by conducting an initial performance test on the vapor balance system to demonstrate that the vapor balance system achieves 95 percent reduction using the California Air Resources Board Vapor Recovery Test Procedure TP–201.1,—Volumetric Efficiency for Phase I Vapor Recovery Systems, adopted April 12, 1996, and amended February 1, 2001, and October 8, 2003, (incorporated by reference, see §63.14).
- (2) You must, during the initial performance test required under paragraph (b)(1) of this section, determine and document alternative acceptable values for the leak rate and cracking pressure requirements specified in item 1(g) of Table 1 to this subpart and for the static pressure performance requirement in item 1(h) of Table 1 to this subpart.
- (3) You must comply with the testing requirements specified in paragraph (a) of this section.
- (c) Conduct of performance tests. Performance tests conducted for this subpart shall be conducted under such conditions as the Administrator specifies to the owner or operator based on representative performance ( *i.e.*, performance based on normal operating conditions) of the affected source. Upon request, the owner or operator shall make available to the Administrator such records as may be necessary to determine the conditions of performance tests.
- (d) Owners and operators of gasoline cargo tanks subject to the provisions of Table 2 to this subpart must conduct annual certification testing according to the vapor tightness testing requirements found in §63.11092(f).

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4182, Jan. 24, 2011]

## Notifications, Records, and Reports

## § 63.11124 What notifications must I submit and when?

- (a) Each owner or operator subject to the control requirements in §63.11117 must comply with paragraphs (a)(1) through (3) of this section.
- (1) You must submit an Initial Notification that you are subject to this subpart by May 9, 2008, or at the time you become subject to the control requirements in §63.11117, unless you meet the requirements in paragraph (a)(3) of this section. If your affected source is subject to the control requirements in §63.11117 only because it loads gasoline into fuel tanks other than those in motor vehicles, as defined in §63.11132, you must submit the Initial Notification by May 24, 2011. The Initial Notification must contain the information specified in paragraphs (a)(1)(i) through (iii) of this section. The notification must be submitted to the applicable EPA Regional Office and delegated State authority as specified in §63.13.
- (i) The name and address of the owner and the operator.
- (ii) The address (i.e., physical location) of the GDF.
- (iii) A statement that the notification is being submitted in response to this subpart and identifying the requirements in paragraphs (a) through (c) of §63.11117 that apply to you.
- (2) You must submit a Notification of Compliance Status to the applicable EPA Regional Office and the delegated State authority, as specified in §63.13, within 60 days of the applicable compliance date specified in §63.11113, unless you meet the requirements in paragraph (a)(3) of this section. The Notification of Compliance Status must be signed by a responsible official who must certify its accuracy, must indicate whether the source has complied with the requirements of this subpart, and must indicate whether the facilities' monthly throughput is calculated based on the volume of gasoline loaded into all storage tanks or on the volume of gasoline dispensed from all storage tanks. If your facility is in compliance with the requirements of this subpart at the time the Initial Notification required under paragraph (a)(1) of this section is due, the Notification required under paragraph (a)(1) of this section.
- (3) If, prior to January 10, 2008, you are operating in compliance with an enforceable State, local, or tribal rule or permit that requires submerged fill as specified in §63.11117(b), you are not required to submit an Initial Notification or a Notification of Compliance Status under paragraph (a)(1) or paragraph (a)(2) of this section.
- (b) Each owner or operator subject to the control requirements in §63.11118 must comply with paragraphs (b)(1) through (5) of this section.
- (1) You must submit an Initial Notification that you are subject to this subpart by May 9, 2008, or at the time you become subject to the control requirements in §63.11118. If your affected source is subject to the control requirements in §63.11118 only because it loads gasoline into fuel tanks other than those in motor vehicles, as defined in §63.11132, you must submit the Initial Notification by May 24, 2011. The Initial Notification must contain the information specified in paragraphs (b)(1)(i) through (iii) of this section. The notification must be submitted to the applicable EPA Regional Office and delegated State authority as specified in §63.13.
- (i) The name and address of the owner and the operator.
- (ii) The address (i.e., physical location) of the GDF.
- (iii) A statement that the notification is being submitted in response to this subpart and identifying the requirements in paragraphs (a) through (c) of §63.11118 that apply to you.
- (2) You must submit a Notification of Compliance Status to the applicable EPA Regional Office and the

delegated State authority, as specified in §63.13, in accordance with the schedule specified in §63.9(h). The Notification of Compliance Status must be signed by a responsible official who must certify its accuracy, must indicate whether the source has complied with the requirements of this subpart, and must indicate whether the facility's throughput is determined based on the volume of gasoline loaded into all storage tanks or on the volume of gasoline dispensed from all storage tanks. If your facility is in compliance with the requirements of this subpart at the time the Initial Notification required under paragraph (b)(1) of this section is due, the Notification of Compliance Status may be submitted in lieu of the Initial Notification provided it contains the information required under paragraph (b)(1) of this section.

- (3) If, prior to January 10, 2008, you satisfy the requirements in both paragraphs (b)(3)(i) and (ii) of this section, you are not required to submit an Initial Notification or a Notification of Compliance Status under paragraph (b)(1) or paragraph (b)(2) of this subsection.
- (i) You operate a vapor balance system at your gasoline dispensing facility that meets the requirements of either paragraphs (b)(3)(i)(A) or (b)(3)(i)(B) of this section.
- (A) Achieves emissions reduction of at least 90 percent.
- (B) Operates using management practices at least as stringent as those in Table 1 to this subpart.
- (ii) Your gasoline dispensing facility is in compliance with an enforceable State, local, or tribal rule or permit that contains requirements of either paragraphs (b)(3)(i)(A) or (b)(3)(i)(B) of this section.
- (4) You must submit a Notification of Performance Test, as specified in §63.9(e), prior to initiating testing required by §63.11120(a) and (b).
- (5) You must submit additional notifications specified in §63.9, as applicable.

[73 FR 1945, Jan. 10, 2008, as amended at 73 FR 12276, Mar. 7, 2008; 76 FR 4182, Jan. 24, 2011]

## § 63.11125 What are my record eeping requirements?

- (a) Each owner or operator subject to the management practices in §63.11118 must keep records of all tests performed under §63.11120(a) and (b).
- (b) Records required under paragraph (a) of this section shall be kept for a period of 5 years and shall be made available for inspection by the Administrator's delegated representatives during the course of a site visit.
- (c) Each owner or operator of a gasoline cargo tank subject to the management practices in Table 2 to this subpart must keep records documenting vapor tightness testing for a period of 5 years. Documentation must include each of the items specified in §63.11094(b)(2)(i) through (viii). Records of vapor tightness testing must be retained as specified in either paragraph (c)(1) or paragraph (c)(2) of this section.
- (1) The owner or operator must keep all vapor tightness testing records with the cargo tank.
- (2) As an alternative to keeping all records with the cargo tank, the owner or operator may comply with the requirements of paragraphs (c)(2)(i) and (ii) of this section.
- (i) The owner or operator may keep records of only the most recent vapor tightness test with the cargo tank, and keep records for the previous 4 years at their office or another central location.
- (ii) Vapor tightness testing records that are kept at a location other than with the cargo tank must be instantly available ( e.g., via e-mail or facsimile) to the Administrator's delegated representative during the course of a site visit or within a mutually agreeable time frame. Such records must be an exact duplicate image of the original paper copy record with certifying signatures.
- (d) Each owner or operator of an affected source under this subpart shall keep records as specified in paragraphs (d)(1) and (2) of this section.

- (1) Records of the occurrence and duration of each malfunction of operation ( i.e., process equipment) or the air pollution control and monitoring equipment.
- (2) Records of actions taken during periods of malfunction to minimize emissions in accordance with §63.11115(a), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4183, Jan. 24, 2011]

### § 63.11126 What are my reporting requirements?

- (a) Each owner or operator subject to the management practices in §63.11118 shall report to the Administrator the results of all volumetric efficiency tests required under §63.11120(b). Reports submitted under this paragraph must be submitted within 180 days of the completion of the performance testing.
- (b) Each owner or operator of an affected source under this subpart shall report, by March 15 of each year, the number, duration, and a brief description of each type of malfunction which occurred during the previous calendar year and which caused or may have caused any applicable emission limitation to be exceeded. The report must also include a description of actions taken by an owner or operator during a malfunction of an affected source to minimize emissions in accordance with §63.11115(a), including actions taken to correct a malfunction. No report is necessary for a calendar year in which no malfunctions occurred.

[76 FR 4183, Jan. 24, 2011]

## ther Requirements and Information

#### § 63.11130 What parts of the General Provisions apply to me?

Table 3 to this subpart shows which parts of the General Provisions apply to you.

## § 63.11131 Who implements and enforces this subpart?

- (a) This subpart can be implemented and enforced by the U.S. EPA or a delegated authority such as the applicable State, local, or tribal agency. If the U.S. EPA Administrator has delegated authority to a State, local, or tribal agency, then that agency, in addition to the U.S. EPA, has the authority to implement and enforce this subpart. Contact the applicable U.S. EPA Regional Office to find out if implementation and enforcement of this subpart is delegated to a State, local, or tribal agency.
- (b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under subpart E of this part, the authorities contained in paragraph (c) of this section are retained by the Administrator of U.S. EPA and cannot be transferred to the State, local, or tribal agency.
- (c) The authorities that cannot be delegated to State, local, or tribal agencies are as specified in paragraphs (c)(1) through (3) of this section.
- (1) Approval of alternatives to the requirements in §§63.11116 through 63.11118 and 63.11120.
- (2) Approval of major alternatives to test methods under §63.7(e)(2)(ii) and (f), as defined in §63.90, and as required in this subpart.
- (3) Approval of major alternatives to recordkeeping and reporting under §63.10(f), as defined in §63.90, and as required in this subpart.

#### § 63.11132 What definitions apply to this subpart?

As used in this subpart, all terms not defined herein shall have the meaning given them in the Clean Air Act (CAA), or in subparts A and BBBBBB of this part. For purposes of this subpart, definitions in this

section supersede definitions in other parts or subparts.

Dual-point vapor balance system means a type of vapor balance system in which the storage tank is equipped with an entry port for a gasoline fill pipe and a separate exit port for a vapor connection.

Gasoline means any petroleum distillate or petroleum distillate/alcohol blend having a Reid vapor pressure of 27.6 kilopascals or greater, which is used as a fuel for internal combustion engines.

Gasoline cargo tank means a delivery tank truck or railcar which is loading or unloading gasoline, or which has loaded or unloaded gasoline on the immediately previous load.

Gasoline dispensing facility (GDF) means any stationary facility which dispenses gasoline into the fuel tank of a motor vehicle, motor vehicle engine, nonroad vehicle, or nonroad engine, including a nonroad vehicle or nonroad engine used solely for competition. These facilities include, but are not limited to, facilities that dispense gasoline into on- and off-road, street, or highway motor vehicles, lawn equipment, boats, test engines, landscaping equipment, generators, pumps, and other gasoline-fueled engines and equipment.

Monthly throughput means the total volume of gasoline that is loaded into, or dispensed from, all gasoline storage tanks at each GDF during a month. Monthly throughput is calculated by summing the volume of gasoline loaded into, or dispensed from, all gasoline storage tanks at each GDF during the current day, plus the total volume of gasoline loaded into, or dispensed from, all gasoline storage tanks at each GDF during the previous 364 days, and then dividing that sum by 12.

*Motor vehicle* means any self-propelled vehicle designed for transporting persons or property on a street or highway.

Nonroad engine means an internal combustion engine (including the fuel system) that is not used in a motor vehicle or a vehicle used solely for competition, or that is not subject to standards promulgated under section 7411 of this title or section 7521 of this title.

Nonroad vehicle means a vehicle that is powered by a nonroad engine, and that is not a motor vehicle or a vehicle used solely for competition.

Submerged filling means, for the purposes of this subpart, the filling of a gasoline storage tank through a submerged fill pipe whose discharge is no more than the applicable distance specified in §63.11117(b) from the bottom of the tank. Bottom filling of gasoline storage tanks is included in this definition.

Vapor balance system means a combination of pipes and hoses that create a closed system between the vapor spaces of an unloading gasoline cargo tank and a receiving storage tank such that vapors displaced from the storage tank are transferred to the gasoline cargo tank being unloaded.

*Vapor-tight* means equipment that allows no loss of vapors. Compliance with vapor-tight requirements can be determined by checking to ensure that the concentration at a potential leak source is not equal to or greater than 100 percent of the Lower Explosive Limit when measured with a combustible gas detector, calibrated with propane, at a distance of 1 inch from the source.

Vapor-tight gasoline cargo tank means a gasoline cargo tank which has demonstrated within the 12 preceding months that it meets the annual certification test requirements in §63.11092(f) of this part.

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4183, Jan. 24, 2011]

Table 1 to Subpart CCCCC of Part 63—Applicability Criteria and Management Practices for Gasoline Dispensing Facilities With Monthly Throughput of 100,000 Gallons of Gasoline or More<sup>1</sup>

| Then you must                                      |
|--|
| Install and operate a vapor balance system on your |
|  |

| reconstructed, or existing GDF subject t §63.11118 | gasoline storage tanks that meets the design criteria in paragraphs (a) through (h).   |
|--|--|
|  | (a) All vapor connections and lines on the storage tank shall be equipped with closures that seal upon disconnect.   |
| ř  | (b) The vapor line from the gasoline storage tank to the gasoline cargo tank shall be vapor-tight, as defined in §63.11132.  |
|  | (c) The vapor balance system shall be designed such that the pressure in the tank truck does not exceed 18 inches water pressure or 5.9 inches water vacuum during product transfer.   |
|  | (d) The vapor recovery and product adaptors, and the method of connection with the delivery elbow, shall be designed so as to prevent the overtightening or loosening of fittings during normal delivery operations.   |
|  | (e) If a gauge well separate from the fill tube is used, it shall be provided with a submerged drop tube that extends the same distance from the bottom of the storage tank as specified in §63.11117(b).  |
|  | (f) Liquid fill connections for all systems shall be equipped with vapor-tight caps.   |
|  | (g) Pressure/vacuum (PV) vent valves shall be installed on the storage tank vent pipes. The pressure specifications for PV vent valves shall be: a positive pressure setting of 2.5 to 6.0 inches of water and a negative pressure setting of 6.0 to 10.0 inches of water. The total leak rate of all PV vent valves at an affected facility, including connections, shall not exceed 0.17 cubic foot per hour at a pressure of 2.0 inches of water and 0.63 cubic foot per hour at a vacuum of 4 inches of water. |
|  | (h) The vapor balance system shall be capable of meeting the static pressure performance requirement of the following equation:  |
|  | $Pf = 2e^{-500.887/v}$   |
|  | Where:   |
|  | Pf = Minimum allowable final pressure, inches of water.  |
|  | v = Total ullage affected by the test, gallons.  |
|  | e = Dimensionless constant equal to approximately 2.718.   |
|  | 2 = The initial pressure, inches water.  |
| 2. A new or  | Equip your gasoline storage tanks with a dual-point  |

| any storage tank(s)                       | vapor balance system, as defined in §63.11132, and comply with the requirements of item 1 in this Table. |
|---|--|
| constructed after                         |  |
| November 9, 2006, at an existing affected |  |
| facility subject to                       |  |
| §63.11118                                 |  |

<sup>&</sup>lt;sup>1</sup>The management practices specified in this Table are not applicable if you are complying with the requirements in §63.11118(b)(2), except that if you are complying with the requirements in §63.11118(b) (2)(i)(B), you must operate using management practices at least as stringent as those listed in this Table.

[73 FR 1945, Jan. 10, 2008, as amended at 73 FR 35944, June 25, 2008; 76 FR 4184, Jan. 24, 2011]

Table 2 to Subpart CCCCCC of Part 63—Applicability Criteria and Management Practices for Gasoline Cargo Tan s nloading at Gasoline Dispensing Facilities With Monthly Throughput of 100,000 Gallons of Gasoline or More

| If you own or operate | Then you must   |
|-----------------------|---|
| 8 0                   | Not unload gasoline into a storage tank at a GDF subject to the control requirements in this subpart unless the following conditions are met:   |
|                       | (i) All hoses in the vapor balance system are properly connected,   |
|                       | (ii) The adapters or couplers that attach to the vapor line on the storage tank have closures that seal upon disconnect,  |
|                       | (iii) All vapor return hoses, couplers, and adapters used in the gasoline delivery are vapor-tight,   |
|                       | (iv) All tank truck vapor return equipment is compatible in size and forms a vapor-tight connection with the vapor balance equipment on the GDF storage tank, and   |
|                       | (v) All hatches on the tank truck are closed and securely fastened.   |
|                       | (vi) The filling of storage tanks at GDF shall be limited to unloading from vapor-tight gasoline cargo tanks. Documentation that the cargo tank has met the specifications of EPA Method 27 shall be carried with the cargo tank, as specified in §63.11125(c). |

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4184, Jan. 24, 2011]

Table 3 to Subpart CCCCCC of Part 63—Applicability of General Provisions

| Citation | Subject | rief description                                   | Applies to subpart CCCCC   |
|----------|---------|--|----------------------------|
| §63.1    |         | Initial applicability determination; applicability | Yes, specific requirements |

|                         |   | after standard established;<br>permit requirements;<br>extensions, notifications  | given in<br>§63.11111.   |
|-------------------------|---|---|--|
| §63.1(c)<br>(2)         | Title V Permit  | Requirements for obtaining a title V permit from the applicable permitting authority  | Yes,<br>§63.11111(f)<br>of subpart<br>CCCCCC<br>exempts<br>identified area<br>sources from<br>the obligation<br>to obtain title<br>V operating<br>permits. |
| §63.2                   | Definitions   | Definitions for part 63 standards   | Yes,<br>additional<br>definitions in<br>§63.11132.   |
| §63.3                   | Units and Abbreviations   | Units and abbreviations for part 63 standards   | Yes.   |
| §63.4                   | Prohibited Activities and Circumvention                               | Prohibited activities;<br>Circumvention, severability   | Yes.   |
| §63.5                   | Construction/Reconstruction   | Applicability; applications; approvals  | Yes, except that these notifications are not required for facilities subject to §63.11116  |
| §63.6<br>(a)            | Compliance with<br>Standards/Operation &<br>Maintenance—Applicability | General Provisions apply<br>unless compliance<br>extension; General<br>Provisions apply to area<br>sources that become major                                  | Yes.   |
| §63.6<br>(b)(1)–<br>(4) | Compliance Dates for New and Reconstructed Sources                    | Standards apply at effective date; 3 years after effective date; upon startup; 10 years after construction or reconstruction commences for CAA section 112(f) | Yes.   |
| §63.6<br>(b)(5)         | Notification  | Must notify if commenced construction or reconstruction after proposal  | Yes.   |
| §63.6                   | [Reserved]  |   |  |

| (b)(6)              |  |  |   |
|---------------------|--|--|---|
| §63.6<br>(b)(7)     | Compliance Dates for New<br>and Reconstructed Area<br>Sources That Become<br>Major | Area sources that become major must comply with major source standards immediately upon becoming major, regardless of whether required to comply when they were an area source | No.   |
|                     | Compliance Dates for<br>Existing Sources   | . , , , , , , , , , , , , , , , , , , ,  | No,<br>§63.11113<br>specifies the<br>compliance<br>dates. |
| §63.6(c)<br>(3)–(4) | [Reserved]   |  |   |
| §63.6(c)<br>(5)     | Compliance Dates for<br>Existing Area Sources That<br>Become Major                 | Area sources That become major must comply with major source standards by date indicated in this subpart or by equivalent time period (e.g., 3 years)                          | No.   |
| §63.6<br>(d)        | [Reserved]   |  |   |
| 63.6(e)<br>(1)(i)   | General duty to minimize<br>emissions  | Operate to minimize emissions at all times; information Administrator will use to determine if operation and maintenance requirements were met.                                | No. See<br>§63.11115 for<br>general duty<br>requirement.  |
| 63.6(e)<br>(1)(ii)  | Requirement to correct malfunctions ASAP   | Owner or operator must correct malfunctions as soon as possible.   | No.   |
| §63.6<br>(e)(2)     | [Reserved]   |  |   |
| §63.6<br>(e)(3)     | Startup, Shutdown, and<br>Malfunction (SSM) Plan                                   | Requirement for SSM plan;<br>content of SSM plan;<br>actions during SSM  | No.   |
| §63.6(f)<br>(1)     | Compliance Except During<br>SSM  | You must comply with emission standards at all times except during SSM   | No.   |
| §63.6(f)<br>(2)–(3) | Methods for Determining<br>Compliance  | Compliance based on performance test, operation  | Yes.  |

|                                  |   | and maintenance plans,<br>records, inspection   |      |
|----------------------------------|---|---|------|
| §63.6<br>(g)(1)–<br>(3)          | Alternative Standard  | Procedures for getting an alternative standard  | Yes. |
| §63.6<br>(h)(1)                  | Compliance with Opacity/Visible Emission (VE) Standards   | You must comply with opacity/VE standards at all times except during SSM  | No.  |
| §63.6<br>(h)(2)(i)               | Determining Compliance<br>with Opacity/VE Standards   | If standard does not State test method, use EPA Method 9 for opacity in appendix A of part 60 of this chapter and EPA Method 22 for VE in appendix A of part 60 of this chapter | No.  |
| §63.6<br>(h)(2)(ii)              | [Reserved]  |   |      |
| §63.6<br>(h)(2)<br>(iii)         | Using Previous Tests To<br>Demonstrate Compliance<br>With Opacity/VE Standards                    | Criteria for when previous opacity/VE testing can be used to show compliance with this subpart  | No.  |
| §63.6<br>(h)(3)                  | [Reserved]  |   |      |
| §63.6<br>(h)(4)                  | Notification of Opacity/VE<br>Observation Date  | Must notify Administrator of<br>anticipated date of<br>observation  | No.  |
| §63.6<br>(h)(5)(i),<br>(iii)–(v) | Conducting Opacity/VE<br>Observations   | Dates and schedule for conducting opacity/VE observations   | No.  |
| §63.6<br>(h)(5)(ii)              | Opacity Test Duration and<br>Averaging Times  | Must have at least 3 hours of observation with 30 6-minute averages   | No.  |
| §63.6<br>(h)(6)                  | Records of Conditions<br>During Opacity/VE<br>Observations  | Must keep records<br>available and allow<br>Administrator to inspect  | No.  |
| §63.6<br>(h)(7)(i)               | Report Continuous Opacity<br>Monitoring System (COMS)<br>Monitoring Data From<br>Performance Test | Must submit COMS data with other performance test data  | No.  |
| §63.6<br>(h)(7)(ii)              | Using COMS Instead of<br>EPA Method 9   | Can submit COMS data instead of EPA Method 9 results even if rule requires EPA Method 9 in appendix A of part 60 of this chapter, but must notify Administrator before          |      |

|                          |   | performance test   |      |
|--------------------------|---|--|------|
| §63.6<br>(h)(7)<br>(iii) | Averaging Time for COMS  During Performance Test    | To determine compliance,<br>must reduce COMS data to<br>6-minute averages  | No.  |
| §63.6<br>(h)(7)<br>(iv)  | COMS Requirements                                   | Owner/operator must demonstrate that COMS performance evaluations are conducted according to §63.8(e); COMS are properly maintained and operated according to §63.8(c) and data quality as §63.8(d)  | No.  |
|                          | Determining Compliance<br>with Opacity/VE Standards | COMS is probable but not conclusive evidence of compliance with opacity standard, even if EPA Method 9 observation shows otherwise. Requirements for COMS to be probable evidence-proper maintenance, meeting Performance Specification 1 in appendix B of part 60 of this chapter, and data have not been altered | No.  |
| §63.6<br>(h)(8)          | Determining Compliance<br>with Opacity/VE Standards | Administrator will use all COMS, EPA Method 9 (in appendix A of part 60 of this chapter), and EPA Method 22 (in appendix A of part 60 of this chapter) results, as well as information about operation and maintenance to determine compliance   | No.  |
| §63.6<br>(h)(9)          | Adjusted Opacity Standard                           | Procedures for<br>Administrator to adjust an<br>opacity standard   | No.  |
| §63.6(i)<br>(1)–(14)     | Compliance Extension                                | Procedures and criteria for<br>Administrator to grant<br>compliance extension  | Yes. |
| §63.6(j)                 | Presidential Compliance<br>Exemption                | President may exempt any source from requirement to comply with this subpart   | Yes. |
| §63.7<br>(a)(2)          | Performance Test Dates                              | Dates for conducting initial performance testing; must   | Yes. |

|                 |  | conduct 180 days after compliance date  |   |
|-----------------|--|---|---|
| §63.7<br>(a)(3) | CAA Section 114 Authority                      | Administrator may require<br>a performance test under<br>CAA section 114 at any<br>time   | Yes.  |
| §63.7<br>(b)(1) | Notification of Performance<br>Test            | Must notify Administrator<br>60 days before the test  | Yes.  |
| §63.7<br>(b)(2) | Notification of Re-<br>scheduling              | If have to reschedule performance test, must notify Administrator of rescheduled date as soon as practicable and without delay  | Yes.  |
| §63.7(c)        | Quality Assurance<br>(QA)/Test Plan            | Requirement to submit site-<br>specific test plan 60 days<br>before the test or on date<br>Administrator agrees with;<br>test plan approval<br>procedures; performance<br>audit requirements; internal<br>and external QA<br>procedures for testing | Yes.  |
| §63.7<br>(d)    | Testing Facilities                             | Requirements for testing facilities   | Yes.  |
| 63.7(e)<br>(1)  | Conditions for Conducting<br>Performance Tests | Performance test must be conducted under representative conditions  | No,<br>§63.11120(c)<br>specifies<br>conditions for<br>conducting<br>performance<br>tests. |
| §63.7<br>(e)(2) | Conditions for Conducting<br>Performance Tests | Must conduct according to<br>this subpart and EPA test<br>methods unless<br>Administrator approves<br>alternative   | Yes.  |
| §63.7<br>(e)(3) | Test Run Duration                              | Must have three test runs of at least 1 hour each; compliance is based on arithmetic mean of three runs; conditions when data from an additional test run can be used   | Yes.  |
| §63.7(f)        | Alternative Test Method                        | Procedures by which<br>Administrator can grant<br>approval to use an  | Yes.  |

| §63.7 V<br>(h) §63.8 A<br>(a)(1) F<br>§63.8 (a)(2) §63.8 [I | Analysis  | Must include raw data in performance test report; must submit performance test data 60 days after end of test with the Notification of Compliance Status; keep data for 5 years  Procedures for Administrator to waive   | Yes. |
|---|---|--|------|
| (h)<br>§63.8 (a)(1) F<br>§63.8 (a)(2)<br>§63.8 [I           |   |  | Yes. |
| (a)(1) F<br>§63.8 F<br>(a)(2) §63.8 [I                      | Applicability of Monitoring                           | performance test   |      |
| §63.8 F(a)(2)   | Requirements  | Subject to all monitoring requirements in standard   | Yes. |
|   | Performance Specifications                            | Performance Specifications in appendix B of 40 CFR part 60 apply   | Yes. |
| (a)(3)  | [Reserved]  |  | -    |
| §63.8 (a)(4)  | Monitoring of Flares                                  | Monitoring requirements for flares in §63.11 apply   | Yes. |
| §63.8<br>(b)(1)   | Monitoring  | Must conduct monitoring according to standard unless Administrator approves alternative  | Yes. |
| (b)(2)— N<br>(3)  | Multiple Effluents and<br>Multiple Monitoring Systems | Specific requirements for installing monitoring systems; must install on each affected source or after combined with another affected source before it is released to the atmosphere provided the monitoring is sufficient to demonstrate compliance with the standard; if more than one monitoring system on an emission point, must report all monitoring system results, unless one monitoring system is a backup | No.  |
|   | Monitoring System Operation and Maintenance           | Maintain monitoring system in a manner consistent with good air pollution control practices  |      |

| §63.8(c)<br>(1)(i)—<br>(iii) | Operation and Maintenance<br>of Continuous Monitoring<br>Systems (CMS) | Must maintain and operate each CMS as specified in §63.6(e)(1); must keep parts for routine repairs readily available; must develop a written SSM plan for CMS, as specified in §63.6(e)(3) |             |
|------------------------------|--|---|-------------|
| §63.8(c)<br>(2)–(8)          | CMS Requirements   | Must install to get representative emission or parameter measurements; must verify operational status before or at performance test   | No.         |
| §63.8<br>(d)                 | CMS Quality Control  | Requirements for CMS quality control, including calibration, etc.; must keep quality control plan on record for 5 years; keep old versions for 5 years after revisions                      | No.         |
| §63.8<br>(e)                 | CMS Performance<br>Evaluation  | Notification, performance evaluation test plan, reports   | No.         |
| §63.8(f)<br>(1)–(5)          | Alternative Monitoring<br>Method                                       | Procedures for<br>Administrator to approve<br>alternative monitoring  | No.         |
| §63.8(f)<br>(6)              | Alternative to Relative<br>Accuracy Test                               | Procedures for Administrator to approve alternative relative accuracy tests for continuous emissions monitoring system (CEMS)   | No.         |
|                              |  | <u> </u>  | [           |
| §63.8<br>(g)                 | Data Reduction   | COMS 6-minute averages calculated over at least 36 evenly spaced data points; CEMS 1 hour averages computed over at least 4 equally spaced data points; data that cannot be used in average | No.         |
|                              | Data Reduction  Notification Requirements                              | COMS 6-minute averages calculated over at least 36 evenly spaced data points; CEMS 1 hour averages computed over at least 4 equally spaced data points; data that cannot be used in         | No.<br>Yes. |

|                         |   | commencement of construction, notification of startup; contents of each  |  |
|-------------------------|---|--|--|
| §63.9(c)                | Request for Compliance<br>Extension                                   | Can request if cannot comply by date or if installed best available control technology or lowest achievable emission rate  | Yes.   |
| §63.9<br>(d)            | Notification of Special<br>Compliance Requirements<br>for New Sources | For sources that commence construction between proposal and promulgation and want to comply 3 years after effective date   | Yes.   |
| §63.9<br>(e)            | Notification of Performance<br>Test                                   | Notify Administrator 60 days prior   | Yes.   |
| §63.9(f)                | Notification of VE/Opacity<br>Test                                    | Notify Administrator 30 days prior   | No.  |
| §63.9<br>(g)            | Additional Notifications when Using CMS                               | Notification of performance evaluation; notification about use of COMS data; notification that exceeded criterion for relative accuracy alternative  | Yes, however,<br>there are no<br>opacity<br>standards. |
| §63.9<br>(h)(1)–<br>(6) | Notification of Compliance<br>Status                                  | Contents due 60 days after<br>end of performance test or<br>other compliance<br>demonstration, except for<br>opacity/VE, which are due<br>30 days after; when to<br>submit to Federal vs. State<br>authority | Yes, however,<br>there are no<br>opacity<br>standards. |
| §63.9(i)                | Adjustment of Submittal<br>Deadlines                                  | Procedures for<br>Administrator to approve<br>change when notifications<br>must be submitted   | Yes.   |
| §63.9(j)                | Change in Previous<br>Information                                     | Must submit within 15 days after the change  | Yes.   |
| §63.10<br>(a)           | Recordkeeping/Reporting   | Applies to all, unless compliance extension; when to submit to Federal vs. State authority; procedures for owners of more than one source  | Yes.   |
| §63.10                  | Recordkeeping/Reporting   | General requirements;  | Yes.   |

| (b)(1)                        |                                       | keep all records readily available; keep for 5 years   |   |
|-------------------------------|---------------------------------------|--|---|
| §63.10<br>(b)(2)(i)           | Records related to SSM                | Recordkeeping of occurrence and duration of startups and shutdowns                               | No.   |
| §63.10<br>(b)(2)(ii)          | Records related to SSM                | Recordkeeping of malfunctions  | No. See<br>§63.11125(d)<br>for<br>recordkeeping<br>of (1)<br>occurrence<br>and duration<br>and (2)<br>actions taken<br>during<br>malfunction. |
| §63.10<br>(b)(2)<br>(iii)     | Maintenance records                   | Recordkeeping of maintenance on air pollution control and monitoring equipment                   | Yes.  |
| §63.10<br>(b)(2)<br>(iv)      | Records Related to SSM                | Actions taken to minimize emissions during SSM   | No.   |
| §63.10<br>(b)(2)(v)           | Records Related to SSM                | Actions taken to minimize emissions during SSM   | No.   |
| §63.10<br>(b)(2)<br>(vi)–(xi) | CMS Records                           | Malfunctions, inoperative, out-of-control periods  | No.   |
| §63.10<br>(b)(2)<br>(xii)     | Records                               | Records when under waiver  | Yes.  |
| §63.10<br>(b)(2)<br>(xiii)    | Records                               | Records when using alternative to relative accuracy test   | Yes.  |
| §63.10<br>(b)(2)<br>(xiv)     | Records                               | All documentation<br>supporting Initial<br>Notification and Notification<br>of Compliance Status | Yes.  |
| §63.10 (b)(3)                 | Records                               | Applicability determinations   | Yes.  |
| §63.10<br>(c)                 | Records                               | Additional records for CMS   | No.   |
| §63.10<br>(d)(1)              | General Reporting Requirements        | Requirement to report  | Yes.  |
| §63.10<br>(d)(2)              | Report of Performance Test<br>Results | When to submit to Federal or State authority   | Yes.  |
| (-)(-)                        |                                       |  |   |

| §63.10 (d)(3)                 | Reporting Opacity or VE<br>Observations | What to report and when   | No.   |
|-------------------------------|---|---|---|
| §63.10<br>(d)(4)              | Progress Reports                        | Must submit progress reports on schedule if under compliance extension  | Yes.  |
| §63.10<br>(d)(5)              | SSM Reports                             | Contents and submission   | No. See<br>§63.11126(b)<br>for<br>malfunction<br>reporting<br>requirements. |
| §63.10<br>(e)(1)–<br>(2)      | Additional CMS Reports                  | Must report results for each CEMS on a unit; written copy of CMS performance evaluation; two-three copies of COMS performance evaluation  | No.   |
| §63.10<br>(e)(3)<br>(i)–(iii) | Reports                                 | Schedule for reporting excess emissions   | No.   |
| §63.10<br>(e)(3)<br>(iv)–(v)  | Excess Emissions Reports                | Requirement to revert to quarterly submission if there is an excess emissions and parameter monitor exceedances (now defined as deviations); provision to request semiannual reporting after compliance for 1 year; submit report by 30th day following end of quarter or calendar half; if there has not been an exceedance or excess emissions (now defined as deviations), report contents in a statement that there have been no deviations; must submit report containing all of the information in §§63.8 (c)(7)–(8) and 63.10(c)(5)–(13) |   |
| §63.10<br>(e)(3)<br>(iv)–(v)  | Excess Emissions Reports                | Requirement to revert to quarterly submission if there is an excess emissions and parameter monitor exceedances (now  | No,<br>§63.11130(K)<br>specifies<br>excess<br>emission                      |

|                                     |  | defined as deviations); provision to request semiannual reporting after compliance for 1 year; submit report by 30th day following end of quarter or calendar half; if there has not been an exceedance or excess emissions (now defined as deviations), report contents in a statement that there have been no deviations; must submit report containing all of the information in §§63.8 (c)(7)–(8) and 63.10(c)(5)–(13) | events for this<br>subpart. |
|-------------------------------------|--|--|-----------------------------|
| §63.10<br>(e)(3)<br>(vi)–<br>(viii) | Excess Emissions Report and Summary Report | Requirements for reporting excess emissions for CMS; requires all of the information in §§63.10(c) (5)–(13) and 63.8(c)(7)–(8)   | No.                         |
| §63.10<br>(e)(4)                    | Reporting COMS Data                        | Must submit COMS data with performance test data   | No.                         |
| §63.10<br>(f)                       | Waiver for<br>Recordkeeping/Reporting      | Procedures for<br>Administrator to waive   | Yes.                        |
| §63.11<br>(b)                       | Flares                                     | Requirements for flares  | No.                         |
| §63.12                              | Delegation                                 | State authority to enforce standards   | Yes.                        |
| §63.13                              | Addresses                                  | Addresses where reports, notifications, and requests are sent  | Yes.                        |
| §63.14                              | Incorporations by Reference                | Test methods incorporated by reference   | Yes.                        |
| §63.15                              | Availability of Information                | Public and confidential information  | Yes.                        |

## **CERTIFICATE OF SERVICE**

| I, Pam Owen, here | by certify that a cop | by of this permit has | been mailed by first class | s mail to |
|-------------------|-----------------------|-----------------------|----------------------------|-----------|
| Idaho Timber Corp |                       | e, LLC, P.O. Box 37   | , Carthage, AR, 71725, o   | n this    |
| 972               | day of _ <i></i>      | tober                 | , 2012.                    |           |
|                   |                       |                       |                            |           |
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|                   |                       | ^ <i>/</i>            | 4                          |           |
|                   |                       | C Ao                  | 8K                         |           |
|                   |                       | Pam Ower              | n, AAII, Air Division      |           |