



# ARKANSAS

## ENERGY & ENVIRONMENT

March 8, 2023

Via email to: [ssiebenmorgen@correllinc.com](mailto:ssiebenmorgen@correllinc.com) & First Class Mail

Suzanne McFarland  
Director of Human Resources  
Correll, Inc.  
P.O. Box 417  
Charleston, AR 72933

Re: Notice of Final Permitting Decision; Permit No. 0814-AOP-R8

Dear Ms. McFarland,

After considering the application and other applicable materials as required by APC&EC Rule 8.211 and Ark. Code Ann. § 8-4-101 *et seq.*, this notice of final permitting decision is provided for:

Correll, Inc.  
300 South Hancock Street  
Charleston, AR 72933

Permit Number: 0814-AOP-R8

Permitting Decision: approval with permit conditions as set forth in final Permit No. 0814-AOP-R8

Accessing the Permitting Decision:

<https://www.adeq.state.ar.us/downloads/WebDatabases/PermitsOnline/Air/0814-AOP-R8.pdf>.

Accessing the Statement of Basis:

<https://www.adeq.state.ar.us/downloads/WebDatabases/PermitsOnline/Air/0814-AOP-R8-SOB.pdf>.

Rule 26.903 of the Rules of the Arkansas Operating Air Permit Program do not require a public notice or public comment period for Administrative Amendments.

Sincerely,

A handwritten signature in blue ink, appearing to read "Dw", with a long horizontal flourish extending to the right.

David Witherow, P.E.  
Associate Director, Office of Air Quality, Division of Environmental Quality  
5301 Northshore Drive, North Little Rock, AR 72118-5317

Enclosure: Certificate of Service  
cc: [lindsay.brown@alliancetg.com](mailto:lindsay.brown@alliancetg.com)

**CERTIFICATE OF SERVICE**

I, Natasha Oates, hereby certify that the final permit decision notice has been mailed by first class mail to Correll, Inc., P.O. Box 417, Charleston, AR, 72933, on this 8th day of March, 2023.

*Natasha Oates*

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Natasha Oates, AA, Office of Air Quality



**DIVISION OF ENVIRONMENTAL QUALITY**

**OPERATING AIR PERMIT**

**PERMIT NUMBER: 0814-AOP-R8**

**IS ISSUED TO:**

Correll, Inc.  
300 South Hancock Street  
Charleston, AR 72933  
Franklin County  
**AFIN: 24-00057**

PURSUANT TO THE RULES OF THE ARKANSAS OPERATING AIR PERMIT PROGRAM, RULE 26: THIS PERMIT AUTHORIZES THE ABOVE REFERENCED PERMITTEE TO INSTALL, OPERATE, AND MAINTAIN THE EQUIPMENT AND EMISSION UNITS DESCRIBED IN THE PERMIT APPLICATION AND ON THE FOLLOWING PAGES. THIS PERMIT IS VALID BETWEEN:

August 2, 2022 AND August 1, 2027

THE PERMITTEE IS SUBJECT TO ALL LIMITS AND CONDITIONS CONTAINED HEREIN.

**Signed:**

A handwritten signature in blue ink, appearing to read "Dw", is written over a horizontal line.

David Witherow, P.E.  
Associate Director, Office of Air Quality  
Division of Environmental Quality

March 8, 2023

Date

Correll, Inc.  
Permit #: 0814-AOP-R8  
AFIN: 24-00057

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#### List of Acronyms and Abbreviations

Ark. Code Ann.	Arkansas Code Annotated
AFIN	Arkansas DEQ Facility Identification Number
C.F.R.	Code of Federal Regulations
CO	Carbon Monoxide
COMS	Continuous Opacity Monitoring System
HAP	Hazardous Air Pollutant
Hp	Horsepower
lb/hr	Pound Per Hour
NESHAP	National Emission Standards (for) Hazardous Air Pollutants
MVAC	Motor Vehicle Air Conditioner
No.	Number
NO <sub>x</sub>	Nitrogen Oxide
NSPS	New Source Performance Standards
PM	Particulate Matter
PM <sub>10</sub>	Particulate Matter Equal To Or Smaller Than Ten Microns
PM <sub>2.5</sub>	Particulate Matter Equal To Or Smaller Than 2.5 Microns
SNAP	Significant New Alternatives Program (SNAP)
SO <sub>2</sub>	Sulfur Dioxide
SSM	Startup, Shutdown, and Malfunction Plan
Tpy	Tons Per Year
UTM	Universal Transverse Mercator
VOC	Volatile Organic Compound

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## SECTION I: FACILITY INFORMATION

PERMITTEE: Correll, Inc.

AFIN: 24-00057

PERMIT NUMBER: 0814-AOP-R8

FACILITY ADDRESS: 300 South Hancock Street  
Charleston, AR 72933

MAILING ADDRESS: P.O. Box 417  
Charleston, AR 72933

COUNTY: Franklin County

CONTACT NAME: Suzanne McFarland

CONTACT POSITION: Director of Human Resources

TELEPHONE NUMBER: (479) 965-2247

REVIEWING ENGINEER: Jesse Smith

UTM North South (Y): Zone 15: 3906201.88 m

UTM East West (X): Zone 15: 405811.68 m

## SECTION II: INTRODUCTION

### Summary of Permit Activity

Correll, Incorporated (Correll) owns and operates a metal, office furniture manufacturing facility (NAICS 337214) located at 300 South Hancock in Charleston, Franklin County, Arkansas 72933. This permitting action is to add four powder coating line related Insignificant Activities. There were no permitted emissions changes as a result of this Administrative Amendment.

### Process Description

Correll, Inc. is a manufacturer of folding tables, bookcases and computer furniture that are sold through retail stores and directly to customers. In the manufacturing process, Correll fabricates metal parts on site, laminates and cuts particleboard, and assembles these parts into metal furniture.

#### Forming Metal Legs and Aprons – Painting Preparation and Painting

Tubular steel and strip steel are cut to correct lengths, bent to the desired shapes, and punched. These pieces are welded together to form table legs and aprons. The metal table legs and aprons are conveyed to a natural gas-fired, recirculating phosphatizer bath (SN-01) and dried in a natural gas-fired dryer (SN-02) in a pre-painting preparation process. The legs and aprons are conveyed to two electrostatic paint booths (SN-03 & 04) for painting. If necessary, the pieces are also sprayed in the touch-up paint booth (SN-1 1A/B).

Correll is subject to 40 CFR 63 Subpart RRRR – National Emission Standards for Hazardous Air Pollutants (NESHAP): *Surface Coating of Metal Furniture* for this area even though the facility's hazardous air pollutants (HAP) emission levels are below major source thresholds; this was determined previously due to the EPA "once-in-always-in" rule. Material safety data sheets for the raw materials used in this area, provided by the facility, show that all paints are designated "low HAP" and the paint catalyst is designated "no HAP". The solvent used for thinning and cleaning at SN-03 & 04 and 1A/B is also considered "no HAP" by the HAP content definition of at 40 CFR 63.4941(a)(4).

After painting, the parts are dried in a natural gas-fired oven (SN-05) and are taken to assembly.

#### Assembly Table Tops and Shelves

Particleboard is processed by applying a paper laminate (which can be received with a layer of hot glue pre-attached to the backside) using heat and pressure to form the table tops. Tops may also have Formica-type high pressure laminate sheets attached by gluing them with water based glue. Any potential emissions from this gluing process prior to the press are an Insignificant Activity.

After lamination, the particleboards are sawed to the correct size and the edges of the tabletops are routed so a plastic band may be placed around them. Sawdust from the sawing and routing operations (SN-15) is controlled through a baghouse in conjunction with a cyclone. Emissions are quantified from the sawdust handling and loading process, where a cyclone drops the



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sawdust into the bin for off-site shipment (SN-18). Any sanding required is completed with small hand-held sanders that are exempt from permitting (Insignificant Activity Group B-17). Some pieces for bookcases require holes and these are drilled on two boring machines.

Any final touch-up painting (SN-16) needed is completed with aerosol cans. Aerosol paint cans are exempt from 40 CFR Part 63 Subpart RRRR – National Emission Standards for Hazardous Air Pollutants (NESHAP): *Surface Coating of Metal Furniture*.

Once the tabletops are completed, they are assembled with the lower apron and legs. This completes the manufacturing process and the metal furniture is packed for shipping. Packaging for shipping (SN-17) includes a manual step to reinforce the corners of the packing material through use of hot melt glue, tape, and occasionally a spray adhesive. The spray adhesive, which is used in Packaging (SN-17), generates non-point VOC and acetone emissions. Correll uses stencil ink (an Insignificant Activity) to prepare the table’s packaging for shipment.

#### Maintenance Shop

A small dip tank Parts Washer (SN-14) to clean equipment parts from the process is located in the Maintenance Shop. The solvents used in the Parts Washer are estimated at 100% VOC and include trace amounts of hazardous air pollutants to allow the facility flexibility in purchasing solvent.

An emergency engine (SN-19) is maintained on site to power the fire water pump in the event of an emergency. The 370 HP compression ignition diesel engine was installed in 1990 and is subject to NESHAP 40 CFR Part 63 Subpart ZZZZ. A 500 gallon diesel tank (an Insignificant Activity) situated next to the emergency engine is utilized for the fuel supply.

### **Rules and Regulations**

The following table contains the rules and regulations applicable to this permit.

Rules and Regulations
Arkansas Air Pollution Control Code, Rule 18, effective March 14, 2016
Rules of the Arkansas Plan of Implementation for Air Pollution Control, Rule 19, effective May 6, 2022
Rules of the Arkansas Operating Air Permit Program, Rule 26, effective March 14, 2016
NESHAP 40 CFR Part 63 Subpart RRRR – <i>National Emission Standards for Hazardous Air Pollutants for Surface Coating of Metal Furniture</i>
NESHAP 40 CFR Part 63 Subpart ZZZZ - <i>National Emission Standard for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines</i>

### **Emission Summary**

The following table is a summary of emissions from the facility. This table, in itself, is not an enforceable condition of the permit.

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EMISSION SUMMARY				
Source Number	Description	Pollutant	Emission Rates	
			lb/hr	tpy
Total Allowable Emissions		PM	3.5	1.7
		PM <sub>10</sub>	2.1	1.1
		PM <sub>2.5</sub>	See Note*	
		SO <sub>2</sub>	1.1	0.4
		VOC	112.2	247.9
		CO	3.0	2.2
		NO <sub>x</sub>	11.7	3.0
HAPs		Single HAP**	-	3.28
		Total HAPs**	-	6.60
Air Contaminants ***		Acetone***	1.8	0.7
01	Phosphate Washer (Paint Preparation Bath) (natural gas, 2.86 MMBtu/hr and 3,960 gallons VOC-containing solvent)	PM	0.1	0.1
		PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.8	1.5
		CO	0.3	1.1
		NO <sub>x</sub>	0.3	1.3
		Single HAP	0.01	0.03
		Total HAPs	0.01	0.03
		02	Drying Oven (Paint Preparation Dryer) (natural gas, 0.82 MMBtu/hr)	PM
PM <sub>10</sub>	0.1			0.1
SO <sub>2</sub>	0.1			0.1
VOC	0.1			0.1
CO	0.1			0.3
NO <sub>x</sub>	0.1			0.4
Single HAP	0.01			0.01
Total HAPs	0.01			0.01
05	Paint Bake Oven (natural gas, 1.53 MMBtu/hr)			PM
		PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.7
		Single HAP	0.01	0.02
		Total HAPs	0.01	0.02
03, 04,	Electrostatic (SN-03 &	VOC	106.0	243.8

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EMISSION SUMMARY				
Source Number	Description	Pollutant	Emission Rates	
			lb/hr	tpy
& 11 A/B	04) and Touch-up (SN- 11A/B) Paint Booths	Single HAP	1.34	3.07
		Total HAPs	2.76	6.32
14	Parts Washer	VOC	0.3	0.5
		Single HAP	0.01	0.01
		Total HAPs	0.03	0.05
15	Sawing and Routing (w/baghouse & cyclone)	PM	0.1	0.4
		PM <sub>10</sub>	0.1	0.3
16	Touchup Painting	VOC	0.8	1.5
		Acetone***	0.3	0.5
		Single HAP	0.07	0.13
		Total HAPs	0.09	0.16
17	Packaging	VOC	3.1	0.3
		Acetone***	1.5	0.2
18	Sawdust Handling	PM	2.3	0.9
		PM <sub>10</sub>	0.9	0.4
19	Diesel Fire Water Pump	PM	0.8	0.1
		PM <sub>10</sub>	0.8	0.1
		SO <sub>2</sub>	0.8	0.1
		VOC	1.0	0.1
		CO	2.4	0.2
		NO <sub>x</sub>	11.1	0.6
		Single HAP	0.01	0.01
Total HAPs	0.01	0.01		

\*PM<sub>2.5</sub> limits are source specific, if required. Not all sources have PM<sub>2.5</sub> limits.

\*\*HAPs included in the VOC totals. Other HAPs are not included in any other totals unless specifically stated.

\*\*\*Air Contaminants such as ammonia, acetone, and certain halogenated solvents are not VOCs or HAPs.

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### SECTION III: PERMIT HISTORY

Air permit 814-A was issued to Correll, Inc. on June 5, 1987. This permit was the first air permit for this facility. The permit established VOC usage limits for the painting and laminating process. Allowable emission rates were also established for particulate matter and VOCs.

On August 20, 1990, Correll was issued air permit 814-AR-1. The modification included the installation of two new paint booths. The painting operation was originally installed in the 1970's and operated essentially unchanged until 1989. In 1989 a fire destroyed the two paint booths.

Air permit 814-AR-2 was issued to Correll, Inc. on April 7, 1992. This modification included the installation of a second cyclone in order to increase dust collection efficiency. No other changes were addressed in this permitting action.

On May 11, 1992, Correll, Inc. submitted an application proposing to modify air permit 814-AR-2. The facility proposed to install a touch-up spray paint booth to their existing operations. The hours of operation were also increased which caused an increase in paint and solvent usage. Air permit 814-AR-3 was issued to Correll, Inc. on July 13, 1992.

Air permit 814-AR-4 was issued to Correll, Inc. on June 21, 1993. The facility proposed to modify its existing permit to more accurately reflect actual operations at the facility and to allow for an expected increase in production over the next several years. Emissions from combustion sources were also added to the total allowable emissions.

Air permit 814-AOP-R0 was issued October 27, 1997 as the first Title V operating air permit. Four main changes have occurred at the facility. First, Correll no longer stains particle board, therefore, Roller Coater #1 (SN-08) was removed from service. VOC emissions from this source were allocated to the paint and touch-up booths. Second, the Process Equipment Coating process was eliminated. Next, a third cyclone was added to aid in sawdust collection. And finally, emissions from a small parts washer located in the maintenance shop were quantified.

Air Permit #0814-AOP-R1 was issued on February 7, 2003 as both renewal #1 and modification. Emissions from the small Parts Washer (SN-14) changed due to use of a different solvent. Touch-up painting (SN-16) with spray cans was added as a source. Two cyclones (SN-09 & SN-10) were removed and replaced with a bag filter (SN-15). New emission summary tables were submitted for SN-03, 04, and 11 due to updated paint MSDSs. Annual emissions were permitted at: 26.9 tpy PM/PM<sub>10</sub>, 0.3 tpy SO<sub>2</sub>, 244.9 tpy VOC, 0.6 tpy CO, 2.3 tpy NO<sub>x</sub>, 05 tpy Phosphoric Acid, 0.1 tpy Molybdcic Acid, 0.1 tpy Copper Sulfate, 54.0 tpy Xylene, 37.0 tpy Toluene, 11.0 tpy Ethyl benzene, 1.2 tpy Hexane, 12.78 tpy Naphthalene, and 2.95 tpy Glycol Ether.

Air Permit #0814-AOP-R2 was issued on March 5, 2008 as both renewal #2 and a modification. This permit was modified to update emission rates due to changes in methodology and conversion to low VOC and low HAP raw material usage. Additionally, one cyclone (SN-13) was removed from service and sawdust handling (SN-18) was designated a new source. Annual emissions are permitted at: 1.6 tpy PM, 1.1 tpy PM<sub>10</sub>, 0.3 tpy SO<sub>2</sub>, 233.7 tpy VOC, 2.0 tpy CO, 2.4 tpy NO<sub>x</sub>, 2.19 tpy Xylene, 0.42 tpy Ethyl benzene, 1.35 tpy Cumene, and 0.71 tpy acetone.

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Air Permit #0814-AOP-R3 was issued on January 7, 2009. This modification was necessary to:

1. Use a cleaning solvent in the Phosphate Washer (SN-01) that shall not exceed a VOC content limit of 0.70 pounds/gallon and shall not contain any HAP. Solvent usage shall not exceed 1,980 gallons per consecutive 12 months.
2. Use an aerosol spray adhesive in Packaging (SN-17) that shall not exceed a VOC content limit of 4.89 pounds/gallon and an acetone content limit of 2.22 pounds/gallon. Spray adhesive usage shall not exceed 432, 12-ounce cans per consecutive 12 months.

Potential annual emission changes were: 0.8 tpy VOC and 0.04 tpy acetone.

Air Permit #0814-AOP-R4 was issued on December 16, 2011. This modification action was necessary to incorporate the following changes:

- Material content and usage modifications due to formulation changes in Touch-Up Paints, SN-16. The SN-16 paint usage decreased from 912.4 to 400 gallons per year.
- Increased emission limits and/or content limits for the Electrostatic and Touch-Up Paint Booths, SN-03, SN-04, SN-11 A/B and the Parts Washer, SN-14 to allow for operational flexibility in the event of future formula changes.
- Corrected a rounding issue in the Sawing and Routing Area, SN-15 resulting in an emission decrease.
- Corrected a rounding issue in the Packaging Area, SN-17 resulting in slight increase in the content limits for this source.

Total annual emission changes included: -0.3 tpy PM/PM<sub>10</sub>, +12.5 tpy VOC, +0.92 tpy Xylene, +0.18 tpy Ethyl benzene, +0.59 tpy Cumene, -0.2 tpy Acetone, and +0.58 tpy Glycol Ether.

Air Permit #0814-AOP-R5 was issued on January 10, 2013. This renewal also included a modification which permitted an emergency diesel fire water pump (SN-19) which was subject to NESHAP 40 CFR Part 63 Subpart ZZZZ. The total annual permitted emission changes included: +0.1 tpy PM/PM<sub>10</sub>, +0.1 tpy SO<sub>2</sub>, +0.1 tpy VOC, +0.1 tpy CO, and +0.3 tpy NO<sub>x</sub>

Air Permit #0814-AOP-R6 was issued on November 21, 2017. The permit was modified to increase throughput at SN-01 Phosphate Washer, SN-15 Sawing & Routing, SN-17 Packaging and SN-18 Sawdust Handling. Engine information and emissions were updated for SN-19 Water Pump. A diesel storage tank was added as an Insignificant Activity. The total annual permitted emission increases included: 0.3 tpy PM, 0.2 tpy PM<sub>10</sub>, 0.8 tpy VOC, 0.1 tpy CO, 0.3 tpy NO<sub>x</sub>, 0.37 tpy Total HAPs and 0.15 tpy Acetone.

Air Permit #0814-AOP-R7 was issued on August 2, 2022. This permitting action was to renew the facility's Title V permit. There were no changes made to the permit as result of this permitting action.

**SECTION IV: SPECIFIC CONDITIONS**

SN-01, SN-02 and SN-05

Phosphate Washer, Drying Oven and Paint Bake Oven

Source Description

In preparation for painting, metal tubing and strip steel pieces (furniture legs and aprons) are cleaned in a natural gas-fired, caustic recirculation bath, the Phosphate Washer (SN-01). The cleaning solvent contains some volatile organic compounds (VOCs) and no hazardous air pollutants (HAPs). The cleaned wet metal parts are then dried in a natural gas-fired Drying Oven (SN-02).

Later, after the painting process is complete, the painted metal parts are dried in a natural gas-fired Paint Bake Oven (SN-05).

Specific Conditions

- The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Condition #4 and Plantwide Conditions #8 and #11. [Rule 19.501 *et seq.*, and 40 C.F.R. Part 52, Subpart E]

SN	Description	Pollutant	lb/hr	tpy
01	Phosphate Washer (natural gas, 2.86 MMBtu/hr and 3,960 gallons VOC-containing solvent)	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.8	1.5
		CO	0.3	1.1
		NO <sub>x</sub>	0.3	1.3
02	Drying Oven (natural gas, 0.82 MMBtu/hr)	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.1	0.3
		NO <sub>x</sub>	0.1	0.4
05	Paint Bake Oven (natural gas, 1.53 MMBtu/hr)	PM <sub>10</sub>	0.1	0.1
		SO <sub>2</sub>	0.1	0.1
		VOC	0.1	0.1
		CO	0.2	0.6
		NO <sub>x</sub>	0.2	0.7

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2. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Condition #4. [Rule 18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN	Description	Pollutant	lb/hr	tpy
01	Phosphate Washer (Paint Preparation Bath) (natural gas, 2.86 MMBtu/hr)	PM	0.1	0.1
		Single HAP	0.01	0.03
		Total HAPs	0.01	0.03
02	Drying Oven (Paint Preparation Dryer) (natural gas, 0.82 MMBtu/hr)	PM	0.1	0.1
		Single HAP	0.01	0.01
		Total HAPs	0.01	0.01
05	Paint Bake Oven (natural gas, 1.53 MMBtu/hr)	PM	0.1	0.1
		Single HAP	0.01	0.02
		Total HAPs	0.01	0.02

3. Visible emissions may not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 9. [Rule 18.501 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN	Limit	Regulatory Citation
01	5%	Rule 18.501
02	5%	Rule 18.501
05	5%	Rule 18.501

4. The permittee shall use only pipeline quality natural gas as fuel for the Phosphate Washer (SN-01), the Drying Oven (SN-02) and the Paint Bake Oven (SN-05). Emissions from SN-01, 02 and 05 have been calculated at full load for continuous operation and no recordkeeping of natural gas usage is required. [Rule 19.705 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN-03, SN-04 and SN-11A/B  
 Electrostatic and Touch-up Paint Booths

Source Description

A variety of paint is used in the three (3) paint booths. All paint is low-HAP formulation in order to comply with 40 CFR Part 63, Subpart RRRR: *Surface Coating of Metal Furniture*. The painting takes place in two electrostatic paint booths (SN-03 & 04) and one (1) touch-up paint booth (SN-11A/B). MSDSs provided by the facility indicated that all paints used are designated “low HAP” and the sole paint catalyst is designated “no HAP”. The catalyst is an additive that aids the paint in drying quickly, especially in winter. The catalyst usage (about 20 gallons per year) is included in the annual paint usage. The Electrostatic Paint Booths (SN-03 & 04) were originally installed in the 1970’s but replaced after a fire in 1989. The Touch-up Paint Booth with two stacks (SN-11A/B) is used to recoat parts which did not receive sufficient paint in the initial paint process. Dry filters control particulate overspray, not VOC emissions. Solvent is used in the paint booths as a thinner and for clean-up of equipment within the booths.

Specific Conditions

5. The permittee shall not exceed the emission rates set forth in the following table. Emissions for the paint booths are based on maximum hourly application rate of 9.65 gal/hr. The maximum rate was determined in a physical test prior to 1997, which measured the true maximum spraying capacity and established permitted throughput limits. The permittee will demonstrate compliance with annual emissions of this condition by compliance with Plantwide Conditions #8 and #11. [Rule 19.501 and 40 C.F.R. Part 52, Subpart E]

SN	Description	Pollutant	lb/hr	tpy
03, 04 & 11A/B	Three Paint Booths	VOC (PM Filters, each booth)	106.0	243.8

6. The permittee shall not exceed the emission rates set forth in the following table. Emissions for the paint booths are based on maximum hourly application rate of 9.65 gal/hr. The maximum rate was determined in a physical test prior to 1997, which measured the true maximum spraying capacity and established permitted throughput limits. The permittee shall demonstrate compliance with annual emissions of this condition by compliance with Plantwide Conditions #8 and #11. [Rule 18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN	Description	Pollutant	lb/hr	tpy
03, 04 & 11A/B	Three Paint Booths	Single HAP	1.34	3.07
		Total HAPs	2.76	6.32



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SN-14  
 Parts Washer

Source Description

A small Parts Washer (SN-14) (dip tank) to clean equipment parts from the process is located in the Maintenance Shop. The cleaning solvents used in the Parts Washer are Mineral Spirits and/or straight Methyl Ethyl Ketone (MEK), both 100% VOC.

Specific Conditions

7. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Plantwide Conditions #8 and #11. [Rule 19.501 and 40 C.F.R. Part 52, Subpart E]

SN	Description	Pollutant	lb/hr	tpy
14	Parts Washer	VOC	0.3	0.5

8. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Plantwide Conditions #8 and #11. [Rule 18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN	Description	Pollutant	lb/hr	tpy
14	Parts Washer	Single HAP	0.01	0.01
		Total HAPs	0.03	0.05

SN-15

Sawing and Routing

Source Description

Sawdust from sawing the particleboards and routing the edges (SN-15) for assembly of the banding edge is controlled through a baghouse in conjunction with a cyclone.

Specific Conditions

9. The permittee shall not exceed the emission rates set forth in the following table. [Rule 19.501 and 40 C.F.R. Part 52, Subpart E]

SN	Description	Pollutant	lb/hr	tpy
15	Sawing and Routing	PM <sub>10</sub>	0.1	0.3

10. The permittee shall not exceed the emission rates set forth in the following table. [Rule 18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN	Description	Pollutant	lb/hr	tpy
15	Sawing and Routing	PM	0.1	0.4

11. Visible emissions may not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 9. [Rule 18.501 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN	Limit	Regulatory Citation
15	5%	Rule 18.501

12. The permittee shall conduct weekly observations of the opacity from source SN-15 and keep a record of these observations. If the permittee detects visible emissions that exceed the limit, the permittee must immediately take action to identify and correct the cause of the visible emissions. After implementing the corrective action, the permittee must document that the source complies with the visible emissions requirements. The permittee shall maintain records of the cause of any visible emissions and the corrective action taken. The permittee must keep these records onsite and make them available to Department personnel upon request. [Rule 18.1004 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN-16

Touchup Painting

Source Description

Touchup Painting (SN-16) is used to recoat parts that have a visible blemish prior to proceeding to assembly. All paint used is contained in aerosol cans, 12 ounce size. The facility has an adapter to drain any remaining material from the can into the waste paint can for appropriate disposal. All emissions are accounted for in Specific Conditions #13 and #14. After the cans are purged, the empties are thrown in the trash. Aerosol paint cans are exempt from 40 CFR Part 63, Subpart RRRR – National Emission Standards for Hazardous Air Pollutants (NESHAP): *Surface Coating of Metal Furniture*.

Specific Conditions

13. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Plantwide Conditions #8 and #11. [Rule 19.501 and 40 C.F.R. Part 52, Subpart E]

SN	Description	Pollutant	lb/hr	tpy
16	Touchup Painting	VOC	0.8	1.5

14. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Plantwide Conditions #8, #9 and #11. [Rule 18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN	Description	Pollutant	lb/hr	tpy
16	Touchup Painting	Acetone	0.3	0.5
		Single HAP	0.07	0.13
		Total HAPs	0.09	0.16

SN-17  
Packaging

Source Description

The Packaging (SN-17) process includes a manual step to reinforce the corners of the packaging through use of hot melt glue, tape, and a spray adhesive. The Aerosol Spray Adhesive generates non-point VOC and HAP emissions.

Specific Conditions

15. The permittee shall not exceed the emission rates set forth in the following table. The maximum hourly emission rate is based on six cans per hour. The permittee shall demonstrate compliance with this condition by compliance with Plantwide Conditions #8 and #11. [Rule 19.501 and 40 C.F.R. Part 52, Subpart E]

SN	Description	Pollutant	lb/hr	tpy
17	Packaging	VOC	3.1	0.3

16. The permittee shall not exceed the emission rates set forth in the following table. The maximum hourly emission rate is based on three cans per hour. The permittee shall demonstrate compliance with this condition by compliance with Plantwide Conditions #8, #9 and #11. [Rule 18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN	Description	Pollutant	lb/hr	tpy
17	Packaging	Acetone	1.5	0.2

SN-18  
 Sawdust Handling  
 Source Description

Sawdust Handling (SN-18) is non-point emissions of PM and PM<sub>10</sub> estimated for the sawdust handling and loading for shipment off-site.

Specific Conditions

17. The permittee shall not exceed the emission rates set forth in the following table. [Rule 19.501 and 40 C.F.R. Part 52, Subpart E]

SN	Description	Pollutant	lb/hr	tpy
18	Sawdust Handling	PM <sub>10</sub>	0.9	0.4

18. The permittee shall not exceed the emission rates set forth in the following table. [Rule 18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN	Description	Pollutant	lb/hr	tpy
18	Sawdust Handling	PM	2.3	0.9

19. Visible emissions may not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 22. [Rule 19.503 and 40 C.F.R. § 52 Subpart E]

SN	Limit	Regulatory Citation
18	20%	Rule 19.503

20. The permittee shall conduct an annual observation of the opacity during loadout from source SN-18 and keep a record of this observation. If the permittee detects visible emissions that exceed the limit, the permittee must immediately take action to identify and correct the cause of the visible emissions. After implementing the corrective action, the permittee must document that the source complies with the visible emissions requirements. The permittee shall maintain records of the cause of any visible emissions and the corrective action taken. The permittee must keep these records onsite and make them available to Department personnel upon request. [Rule 19.503 and 40 C.F.R. § 52 Subpart E]

SN-19  
 Diesel Fire Water Pump

Source Description

The diesel fire water pump is an emergency four stroke compression ignition engine installed in 1990 which is subject to NESHAP 40 CFR Part 63 Subpart ZZZZ.

Specific Conditions

21. The permittee shall not exceed the emission rates set forth in the following table. [Rule 19.501 and 40 C.F.R. Part 52, Subpart E]

SN	Description	Pollutant	lb/hr	tpy
19	Diesel Fire Water Pump	PM <sub>10</sub>	0.8	0.1
		SO <sub>2</sub>	0.8	0.1
		VOC	1.0	0.1
		CO	2.4	0.2
		NO <sub>x</sub>	11.1	0.6

22. The permittee shall not exceed the emission rates set forth in the following table. [Reg.18.801 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN	Description	Pollutant	lb/hr	tpy
19	Diesel Fire Water Pump	PM	0.8	0.1
		Single HAP	0.01	0.01
		Total HAPs	0.01	0.01

23. Visible emissions may not exceed the limits specified in the following table of this permit as measured by EPA Reference Method 9. [Rule 18.501 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN	Limit	Regulatory Citation
19	5%	Rule 18.501

24. The permittee shall conduct annual observations of the opacity from source SN-19 and keep a record of these observations. If the permittee detects visible emissions that exceed the limit, the permittee must immediately take action to identify and correct the cause of the visible emissions. After implementing the corrective action, the permittee must document that the source complies with the visible emissions requirements. The permittee shall maintain records of the cause of any visible emissions and the corrective action taken. The permittee must keep these records onsite and make them available to

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Department personnel upon request. [Rule 18.501 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

25. The permittee shall not operate the emergency generator SN-19 in excess of 100 total hours (emergency and non-emergency) per calendar year in order to demonstrate compliance with the annual emission rate limits. Emergency operation in excess of these hours may be allowable but shall be reported and will be evaluated in accordance with Reg. 19.602 and other applicable regulations. [Rule 19.705, Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 70.6]
26. The permittee shall maintain monthly records to demonstrate compliance with Specific Condition #25. The permittee shall update these records by the fifteenth day of the month following the month to which the records pertain. The calendar year totals and each individual month's data shall be maintained on-site, made available to Department personnel upon request, and submitted in accordance with General Provision #7. [Rule 19.705 and 40 C.F.R. § 52 Subpart E]

**NESHAP 40 CFR Part 63 Subpart ZZZZ Conditions**

27. SN-19 is subject to NESHAP 40 CFR Part 63 Subpart ZZZZ and shall follow the applicable conditions listed below. [Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6603(a)]
28. As stated in §§ 63.6603 and 63.6640, you must comply with the following requirements for existing stationary RICE located at area sources of HAP emissions:

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
4. Emergency stationary CI RICE. <sup>2</sup>	a. Change oil and filter every 500 hours of operation or annually, whichever comes first; <sup>1</sup>	Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply.
	b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first; and	
	c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.	

<sup>1</sup> Sources have the option to utilize an oil analysis program as described in § 63.6625(i) in order to extend the specified oil change requirement in this subpart.

<sup>2</sup> If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the management practice requirements on the schedule required in this subpart, or if performing the management practice on the required schedule would otherwise pose an unacceptable risk under Federal, State, or local law, the management practice can be delayed until the emergency is over or the unacceptable risk under Federal, State, or local law has abated. The management practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State, or local law has abated. Sources must report any failure to perform the management practice on the schedule required and the Federal, State or local law under which the risk was deemed unacceptable.

[Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63 Subpart ZZZZ Table 2d]

29. The permittee shall operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions:
  - a. An existing emergency or black start stationary RICE located at an area source of HAP emissions;

[Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6625(e)(3)]
30. The permittee shall install a non-resettable hour meter if one is not already installed.  
[Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6625(f)]
31. The permittee shall minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup in this subpart apply. [Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6625(h)]
32. The permittee has the option of utilizing an oil analysis program in order to extend the specified oil change requirement in this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. [Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6625(i)]



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33. The permittee shall be in compliance with the operating limitations in this subpart that apply at all times. [Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6605(a)]
34. At all times the permittee shall operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. The general duty to minimize emissions does not require you to make any further efforts to reduce emissions if levels required by this standard have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source. [Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6605(b)]
35. As stated in § 63.6640, you must continuously comply with the emissions and operating limitations and work or management practices as required by the following:

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
9. Existing emergency and black start stationary RICE ≤500 HP located at a major source of HAP, existing non-emergency stationary RICE <100 HP located at a major source of HAP, existing emergency and black start stationary RICE located at an area source of HAP, existing non-emergency stationary CI RICE ≤300 HP located at an area source of HAP, existing non-emergency 2SLB stationary RICE located at an area source of HAP, existing non-emergency landfill or digester gas stationary SI RICE located at an area source of HAP, existing non-emergency 4SLB and 4SRB stationary RICE ≤500 HP located at an area source of HAP, existing non-emergency 4SLB and 4SRB stationary RICE >500 HP located at an area source of HAP that operate 24 hours or less per calendar year	a. Work or Management practices	i. Operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or ii. Develop and follow your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.

[Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63 Subpart ZZZZ Table 6]

36. The permittee shall report each instance in which the permittee did not meet each emission limitation or operating limitation in this subpart that apply. These instances are deviations from the emission and operating limitations in this subpart. These deviations

must be reported according to the requirements in § 63.6650. [Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6640(b)]

37. Requirements for emergency stationary RICE.

- b. The permittee shall operate the emergency stationary RICE according to the requirements in this section. Any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as described in this section, is prohibited. If you do not operate the engine according to the requirements in this section, the engine will not be considered an emergency engine under this subpart and will need to meet all requirements for non-emergency engines.
  - i. There is no time limit on the use of emergency stationary RICE in emergency situations.
  - ii. You may operate your emergency stationary RICE for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by Federal, State or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of such units is limited to 100 hours per year. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency RICE beyond 100 hours per year.
  - iii. You may operate your emergency stationary RICE up to 50 hours per year in non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for non-emergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity; except that owners and operators may operate the emergency engine for a maximum of 15 hours per year as part of a demand response program if the regional transmission organization or equivalent balancing authority and transmission operator has determined there are emergency conditions that could lead to a potential electrical blackout, such as unusually low frequency, equipment overload, capacity or energy deficiency, or unacceptable voltage level. The engine may not be operated for more than 30 minutes prior to the time when the emergency condition is expected to occur, and the engine operation must be terminated immediately after the facility is notified that the emergency condition is no longer imminent. The 15 hours per year of demand response operation are counted as part of the 50 hours of operation per year provided for non-emergency situations. The supply of emergency power to another entity or entities pursuant to financial arrangement is not limited by this paragraph (f)(1)(iii), as long as the power provided by the financial arrangement is limited to emergency power.

[Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6640(f)(1)(i-iii)]

38. The permittee shall keep the records described in this section:
- c. Records of the occurrence and duration of each malfunction of operation ( *i.e.*, process equipment) or the air pollution control and monitoring equipment.
  - d. Records of all required maintenance performed on the air pollution control and monitoring equipment.
  - e. Records of actions taken during periods of malfunction to minimize emissions in accordance with § 63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.

[Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6655(a)(2, 4-5)]

39. The permittee shall keep records of the maintenance conducted on the stationary RICE in order to demonstrate that the permittee operated and maintained the stationary RICE and after-treatment control device (if any) according to your own maintenance plan if the permittee owns or operates the following stationary RICE:
- a. An existing stationary emergency RICE.

[Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6655(e)(2-3)]

40. The permittee shall keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The permittee shall document how many hours are spent for emergency operation; including what classified the operation as emergency and how many hours are spent for non-emergency operation. If the engines are used for demand response operation, the owner or operator must keep records of the notification of the emergency situation, and the time the engine was operated as part of demand response.

[Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.6655(f)]

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## **SECTION V: COMPLIANCE PLAN AND SCHEDULE**

Correll, Inc. will continue to operate in compliance with those identified regulatory provisions. The facility will examine and analyze future rules and regulations that may apply and determine their applicability with any necessary action taken on a timely basis.

## SECTION VI: PLANTWIDE CONDITIONS

1. The permittee shall notify the Director in writing within thirty (30) days after commencing construction, completing construction, first placing the equipment and/or facility in operation, and reaching the equipment and/or facility target production rate. [Rule 19.704, 40 C.F.R. § 52 Subpart E, and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
2. If the permittee fails to start construction within eighteen months or suspends construction for eighteen months or more, the Director may cancel all or part of this permit. [Rule 19.410(B) and 40 C.F.R. § 52 Subpart E]
3. The permittee must test any equipment scheduled for testing, unless otherwise stated in the Specific Conditions of this permit or by any federally regulated requirements, within the following time frames: (1) new equipment or newly modified equipment within sixty (60) days of achieving the maximum production rate, but no later than 180 days after initial start up of the permitted source or (2) operating equipment according to the time frames set forth by the Division of Environmental Quality or within 180 days of permit issuance if no date is specified. The permittee must notify the Division of Environmental Quality of the scheduled date of compliance testing at least fifteen (15) business days in advance of such test. The permittee shall submit the compliance test results to the Division of Environmental Quality within sixty (60) calendar days after completing the testing. [Rule 19.702 and/or Rule 18.1002 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
4. The permittee must provide:
  - a. Sampling ports adequate for applicable test methods;
  - b. Safe sampling platforms;
  - c. Safe access to sampling platforms; and
  - d. Utilities for sampling and testing equipment.

[Rule 19.702 and/or Rule 18.1002 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
5. The permittee must operate the equipment, control apparatus and emission monitoring equipment within the design limitations. The permittee shall maintain the equipment in good condition at all times. [Rule 19.303 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
6. This permit subsumes and incorporates all previously issued air permits for this facility. [Rule 26 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

7. Unless otherwise specified in the permit, approval to construct any new major stationary source or a major modification subject to 40 C.F.R. § 52.21 shall become invalid if construction is not commenced within 18 months after receipt of such approval, if construction is discontinued for a period of 18 months or more, or if construction is not completed within a reasonable time. The Division of Environmental Quality may extend the 18-month period upon a satisfactory showing that an extension is justified. [Rule 19.901 *et seq.* and 40 C.F.R. § 52 Subpart E]
8. The permittee shall not exceed the material throughput (in gallons) and VOC content limits (in pounds/gallon) at the facility per consecutive 12-month period set forth in the following table. [Rule 19.705 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN(s)	Materials	Annual Throughput Limit (gallons/consecutive 12 months)	Maximum Allowable VOC Content Limit (lb/gallon)
01	Cleaning Solvent	3,960 (72 drums* @55 gal/drum)	0.70
03, 04 & 11A/B	Enamel Paints (low HAPs) & Catalyst (no HAPs)	44,237	5.44
03, 04 & 11A/B	Solvent	33,126	7.45
14	Solvent	110	7.45
16	Aerosol Spray Paints	400	7.3
17	Aerosol Spray Adhesives (974, 12 oz cans @ 7.1 lb/gal)	974, 12 oz cans = 102.5 gal/yr	4.9

\* Cleaning Solvent usage in SN-01 may be recorded in drums used.

9. The permittee shall not exceed the reportable acetone content limits (in pounds/gallon) at the facility. [Rule 18.1004 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

SN(s)	Material	Pollutant	HAP & Acetone Content Limits (lb/gal)
16	Aerosol Spray Paints	Acetone	2.487
17	Aerosol Spray Adhesives	Acetone	2.23

10. The permittee shall not use any paint, solvent or adhesive that contains any HAP with a TLV less than 1.0 µg/m<sup>3</sup>. [Rule 18.1004 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

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11. The permittee shall maintain monthly records which demonstrate compliance with Plantwide Conditions #8, #9 and #10. These records shall list chemicals by name and product number. The permittee shall maintain the Material Safety Data Sheets (MSDS) or equivalent documentation on-site. These records shall indicate the usage quantity and content in gallons of each enamel paint, spray paint, catalyst, adhesive, cleaning solvent, and mineral spirits and their respective VOC, reportable HAPs and/or acetone content (lbs/gal) used at the facility. The permittee shall maintain a twelve month rolling total and each individual month's data on-site; maintained in a spreadsheet, database, or other well-organized format; made available to Department personnel upon request; and submitted to the Department in accordance with General Provision #7. The permittee shall update the records by the fifteenth day of the month following the month to which the records pertain. [Rule 19.705 and/or Rule 18.1004 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
12. The permittee shall allow no open burning of any material at this facility. There shall not be any disposal of VOC containing scrap and/or waste by evaporation or incineration. All scrap paints and solvents are classified as hazardous waste. [Rule 23 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

#### **NESHAP 40 CFR Part 63 Subpart RRRR Conditions**

13. The permittee is subject to and shall comply with 40 CFR Part 63, Subpart RRRR – National Emission Standards for Hazardous Air Pollution: Surface Coating of Metal Furniture. [Rule 19.304, 40 C.F.R. § 60.752 and 40 C.F.R. § 63.4881]
14. The permittee must limit organic HAP emissions to the atmosphere to no more than 0.10 kg organic HAP per liter (0.83 lb/gal) of coating solids used during each compliance period, determined according to the procedures in § 63.4941, § 63.4951, or § 63.4961. [Rule 19.304 and § 63.4890(c)]
15. The permittee must include all coatings, thinners, and cleaning materials used in SN-03, SN-04, and SN-11A/B when determining whether the organic HAP emission rate is equal to or less than the applicable emission limit in §63.4890. To make this determination, the permittee must demonstrate that the organic HAP content of each coating used in the coating operation or group of coating operations is less than or equal to the applicable emission rate limit in §63.4890 and that each thinner and each cleaning material used contains no organic HAP. The permittee must meet all the requirements of §63.4940, §63.4941, and §63.4942 to demonstrate compliance with the emission limit using the compliant material option. [Rule 19.304 and § 63.4890(c)]
16. The permittee must comply with the general requirements of §63.4900 for the affected sources, paint booths SN-03, 04, and 11A/B, as follows: [Rule 19.304 and § 63.4900(a-b)]
  - a. Must be in compliance at all times with the emission limitations specified in § 63.4890 and
  - b. Must always operate and be maintained according to the provisions in § 63.6(e)(1)(i), including all air pollution control and monitoring equipment, if any, used for purposes of complying with §63.4900.



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17. The permittee shall comply with all General Provisions as referenced in Table 2 of §63.1 through § 63.15 which apply to SN-03, 04, and 11A/B. [Rule 19.304 and § 63.4901]
18. The permittee must submit the following notifications in §63.7(b) and (c), § 63.8(f)(4), and § 63.9(b) through (e), (h), and (j) that apply by the dates specified in those sections, except as provided in § 63.4910(b-c) below: [Subpart RRRR § 63.7(b-c), § 63.8(f)(4), § 63.9(b-e),(h),(j) and § 63.4910(b-c)]
  - a. The Initial Notification shall be submitted no later than 1 year after May 23, 2003.
  - b. The Notification of Compliance Status required by §63.9(h) shall be submitted no later than 30 calendar days following the end of the initial compliance period described in § 63.4940, § 63.4950, or § 63.4960 that applies to SN-03, 04, and 11A/B.
  - c. The Notification of Compliance Status must contain the information specified in § 63.4910 (c)(1) through (9) and the applicable information specified in § 63.9(h).
19. The permittee must submit semiannual compliance reports for SN-03, SN-04, and SN-11A/B according to the requirements of § 63.4920(a)(1) through (5) listed below. The semiannual compliance reporting requirements may be satisfied by reports required under other parts of the Clean Air Act (CAA), such as those detailed in § 63.4920(a)(2) and must be submitted to the Department in accordance with General Provision #7: [Subpart RRRR § 63.4920(a)(1-5)]
  - a. Unless the Director has approved a different schedule for submission of reports under § 63.10(a), the permittee must prepare and submit each semiannual compliance report according to the dates specified in § 63.4920(a)(1)(i) through (iv).
  - b. Each affected source that has obtained a title V operating permit pursuant to 40 C.F.R. part 70 or 40 C.F.R. part 71 must report all deviations as defined in § 63.4920 in the 6-month monitoring report required by 40 C.F.R. 70.6(a)(3)(iii)(A) or 40 C.F.R. 71.6(a)(3)(iii)(A). If an affected source submits a semiannual compliance report pursuant to § 63.4920 along with, or as part of, the 6-month monitoring report required by 40 C.F.R. 70.6(a)(3)(iii)(A) or 40 C.F.R. 71.6(a)(3)(iii)(A), and the semiannual compliance report includes all information required by the part 70 or part 71 6-month monitoring report concerning deviations from the requirements of § 63.4920 as defined in § 63.4981, the submission of the semiannual compliance report shall be deemed to satisfy any obligation to report the same deviation information in the part 70 or part 71 6-month monitoring report. However, in such situations, the 6-month monitoring report must cross-reference the semiannual compliance report, and submission of a semiannual compliance report shall not otherwise affect any obligation the affected source may have to report deviations from permit requirements to the permitting authority.
  - c. The semiannual compliance report must contain the information specified in § 63.4920(a)(3)(i) through (v), and the information specified in § 63.4920(a)(4) through (7) and (c)(1) that is applicable to SN-03, SN-04, and SN-11A/B.



- d. If there were no deviations from the emission limits, operating limits, and work practice standards in § 63.4890, § 63.4892, and § 63.4893, respectively, that apply to the permittee, the semiannual compliance report must include an affirmative statement that there were no deviations from the emission limitations, operating limits, or work practice standards in §63.4890, §63.4892, and §63.4893 during the reporting period. If there were no deviations from the emission limitations in § 63.4890, the semiannual compliance report must include the affirmative statement that is described in either § 63.4942(c), § 63.4952(c), or § 63.4962(f), as applicable.
  - e. If the permittee used the compliant material option, and there was a deviation from the applicable emission limit in § 63.4890, the semiannual compliance report must contain the information in paragraphs § 63.4920(a)(5)(i) through (iv).
20. The permittee must collect and keep records of the data and information specified in § 63.4930 as listed below. Failure to collect and keep these records is a deviation from the applicable standard. [Subpart RRRR § 63.4930]
- a. A copy of each notification and report submitted to comply with § 63.4930, and the documentation supporting each notification and report.
  - b. A current copy of information provided by materials suppliers or manufacturers. This would include information such as manufacturer's formulation data for the materials used, or test data used to determine the mass fraction of organic HAP and density for each coating, thinner, and cleaning material and the volume fraction of coating solids for each coating. If testing was conducted to determine mass fraction of organic HAP, density, or volume fraction of coating solids, the permittee must keep a copy of the complete test report. If information provided to the permittee by the manufacturer or supplier of the material that was based on testing was used, the permittee must keep the summary sheet of results provided by the manufacturer or supplier. The permittee is not required to obtain the test report or other supporting documentation from the manufacturer or supplier.
  - c. For each compliance period, the records specified in § 63.4930(c)(1) through (4).
  - d. A record of the name and volume of each coating, thinner, and cleaning material used during each compliance period.
  - e. A record of the mass fraction of organic HAP for each coating, thinner, and cleaning material used during each compliance period.
  - f. A record of the volume fraction of coating solids for each coating used during each compliance period.
  - g. If a determination of density is required by the compliance option used to demonstrate compliance with the emission limit, a record of the density for each coating used during each compliance period; and, if either the emission rate without add-on controls or the emission rate with add-on controls compliance option was used, the density for each thinner and cleaning material used during each compliance period.
  - h. If the permittee used an allowance in Equation 1 of § 63.4951 for organic HAP contained in waste materials sent to or designated for shipment to a TSDF

according to § 63.4951(e)(4), the permittee must keep records of the information specified in § 63.4930(h)(1) through (3).

- i. The permittee must keep records of the date, time, and duration of each deviation.
21. The permittee shall meet the recordkeeping requirements of § 63.4931(a) through (c) as specified below:
- a. The records must be in a form suitable and readily available for expeditious review, according to § 63.10(b)(1). Where appropriate, the records may be maintained as electronic spreadsheets or as a database.
  - b. As specified in § 63.10(b)(1), the permittee must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.
  - c. The permittee must keep each record on-site for at least 2 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to § 63.10(b)(1). You may keep these records off-site for the remaining 3 years. Records must be kept on-site pertaining to the design and manufacturer's specifications for operation of add-on control equipment for the life of the equipment. [Rule 19.304 and § 63.4931(a-c)]
22. The permittee shall meet the compliance requirements as specified in § 63.4940 through § 63.4942. [Rule 19.304 and §§ 63.4940 through 63.4942]

#### Title VI Provisions

23. The permittee must comply with the standards for labeling of products using ozone-depleting substances. [40 C.F.R. § 82 Subpart E]
- a. All containers containing a class I or class II substance stored or transported, all products containing a class I substance, and all products directly manufactured with a class I substance must bear the required warning statement if it is being introduced to interstate commerce pursuant to § 82.106.
  - b. The placement of the required warning statement must comply with the requirements pursuant to § 82.108.
  - c. The form of the label bearing the required warning must comply with the requirements pursuant to § 82.110.
  - d. No person may modify, remove, or interfere with the required warning statement except as described in § 82.112.
24. The permittee must comply with the standards for recycling and emissions reduction, except as provided for MVACs in Subpart B. [40 C.F.R. § 82 Subpart F]
- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to § 82.156.

- b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to § 82.158.
  - c. Persons performing maintenance, service repair, or disposal of appliances must be certified by an approved technician certification program pursuant to § 82.161.
  - d. Persons disposing of small appliances, MVACs, and MVAC like appliances must comply with record keeping requirements pursuant to § 82.166. (“MVAC like appliance” as defined at § 82.152)
  - e. Persons owning commercial or industrial process refrigeration equipment must comply with leak repair requirements pursuant to § 82.156.
  - f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to § 82.166.
25. If the permittee manufactures, transforms, destroys, imports, or exports a class I or class II substance, the permittee is subject to all requirements as specified in 40 C.F.R. § 82 Subpart A, Production and Consumption Controls.
26. If the permittee performs a service on motor (fleet) vehicles when this service involves ozone depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 C.F.R. § 82 Subpart B, Servicing of Motor Vehicle Air Conditioners.
- The term “motor vehicle” as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term “MVAC” as used in Subpart B does not include the air tight sealed refrigeration system used as refrigerated cargo, or the system used on passenger buses using HCFC 22 refrigerant.
27. The permittee can switch from any ozone depleting substance to any alternative listed in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 C.F.R. § 82 Subpart G.

**Permit Shield**

28. Compliance with the conditions of this permit shall be deemed compliance with all applicable requirements, as of the date of permit issuance, included in and specifically identified in the following table of this condition. The permit specifically identifies the following as applicable requirements based upon the information submitted by the permittee in an application dated June 30, 2017.

Applicable Regulations

Source No.	Regulation	Description

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Source No.	Regulation	Description
Facility	Regulation 19	Regulation of the Arkansas Plan of Implementation for Air Control, effective March 14, 2016
Facility	Regulation 26	Regulations of the Arkansas Air Operating Air Permit Program, effective March 14, 2016
03, 04, & 11A/B	40 CFR Part 63, Subpart RRRR	National Emission Standards for Hazardous Air Pollutants for Surface Coating of Metal Furniture
19	40 CFR Part 63 Subpart ZZZZ	National Emission Standard for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

The permit specifically identifies the following as inapplicable based upon information submitted by the permittee in an application dated June 30, 2017.

#### Inapplicable Regulations

Source No.	Regulation	Description
Facility	40 CFR 52.21	Prevention of Significant Deterioration (PSD) of Air Quality
03 & 04, & 11A/B	40 CFR Part 60, Subpart EE	NSPS: Metal Furniture Surface Coating
Facility	40 CFR Part 63.80, Subpart JJ	NESHAP: National Emission Standards for Wood Furniture Manufacturing Operations
19	40 CFR Part 60 Subpart IIII	Standards of Performance for Stationary Compression Ignition Internal Combustion Engines

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**SECTION VII: INSIGNIFICANT ACTIVITIES**

The Division of Environmental Quality deems the following types of activities or emissions as insignificant on the basis of size, emission rate, production rate, or activity in accordance with Group A of the Insignificant Activities list found in Rule 18 and Rule 19 Appendix A. Group B insignificant activities may be listed but are not required to be listed in permits. Insignificant activity emission determinations rely upon the information submitted by the permittee in an application dated February 6, 2023. [Rule 26.304 and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]

Description	Category
Powder Coating Dry-Off Oven	A-1
Powder Coating Curing Oven	A-1
Powder Coating Wash Tank Burner	A-1
Diesel Tank (500 gal) for SN-19	A-3
Welding Operations	A-7
Heat & Pressure Lamination of Pre-Glued Laminates (formerly SN-07)	A-13
Stencil Ink (Labeling of Packaging Materials)	A-13
Table Top Assembly – Adhesive	A-13
Powder Coating Paint System	A-13
Two Wash Tanks	B-21

## SECTION VIII: GENERAL PROVISIONS

1. Any terms or conditions included in this permit which specify and reference Arkansas Pollution Control & Ecology Commission Rule 18 or the Arkansas Water and Air Pollution Control Act (Ark. Code Ann. § 8-4-101 *et seq.*) as the sole origin of and authority for the terms or conditions are not required under the Clean Air Act or any of its applicable requirements, and are not federally enforceable under the Clean Air Act. Arkansas Pollution Control & Ecology Commission Rule 18 was adopted pursuant to the Arkansas Water and Air Pollution Control Act (Ark. Code Ann. § 8-4-101 *et seq.*). Any terms or conditions included in this permit which specify and reference Arkansas Pollution Control & Ecology Commission Rule 18 or the Arkansas Water and Air Pollution Control Act (Ark. Code Ann. § 8-4-101 *et seq.*) as the origin of and authority for the terms or conditions are enforceable under this Arkansas statute. [40 C.F.R. § 70.6(b)(2)]
2. This permit shall be valid for a period of five (5) years beginning on the date this permit becomes effective and ending five (5) years later. [40 C.F.R. § 70.6(a)(2) and Rule 26.701(B)]
3. The permittee must submit a complete application for permit renewal at least six (6) months before permit expiration. Permit expiration terminates the permittee's right to operate unless the permittee submitted a complete renewal application at least six (6) months before permit expiration. If the permittee submits a complete application, the existing permit will remain in effect until the Division of Environmental Quality takes final action on the renewal application. The Division of Environmental Quality will not necessarily notify the permittee when the permit renewal application is due. [Rule 26.406]
4. Where an applicable requirement of the Clean Air Act, as amended, 42 U.S.C. 7401, *et seq.* (Act) is more stringent than an applicable requirement of regulations promulgated under Title IV of the Act, the permit incorporates both provisions into the permit, and the Director or the Administrator can enforce both provisions. [40 C.F.R. § 70.6(a)(1)(ii) and Rule 26.701(A)(2)]
5. The permittee must maintain the following records of monitoring information as required by this permit.
  - a. The date, place as defined in this permit, and time of sampling or measurements;
  - b. The date(s) analyses performed;
  - c. The company or entity performing the analyses;
  - d. The analytical techniques or methods used;
  - e. The results of such analyses; and
  - f. The operating conditions existing at the time of sampling or measurement.

[40 C.F.R. § 70.6(a)(3)(ii)(A) and Rule 26.701(C)(2)]

6. The permittee must retain the records of all required monitoring data and support information for at least five (5) years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. [40 C.F.R. § 70.6(a)(3)(ii)(B) and Rule 26.701(C)(2)(b)]
7. The permittee must submit reports of all required monitoring every six (6) months. If the permit establishes no other reporting period, the reporting period shall end on the last day of the month six months after the issuance of the initial Title V permit and every six months thereafter. The report is due on the first day of the second month after the end of the reporting period. The first report due after issuance of the initial Title V permit shall contain six months of data and each report thereafter shall contain 12 months of data. The report shall contain data for all monitoring requirements in effect during the reporting period. If a monitoring requirement is not in effect for the entire reporting period, only those months of data in which the monitoring requirement was in effect are required to be reported. The report must clearly identify all instances of deviations from permit requirements. A responsible official as defined in Rule 26.2 must certify all required reports. The permittee will send the reports electronically using <https://portal.adeq.state.ar.us> or mail them to the address below:

Division of Environmental Quality  
Office of Air Quality  
ATTN: Compliance Inspector Supervisor  
5301 Northshore Drive  
North Little Rock, AR 72118-5317

[40 C.F.R. § 70.6(a)(3)(iii)(A) and Rule 26.701(C)(3)(a)]

8. The permittee shall report to the Division of Environmental Quality all deviations from permit requirements, including those attributable to upset conditions as defined in the permit.
  - a. For all upset conditions (as defined in Rule 19.601), the permittee will make an initial report to the Division of Environmental Quality by the next business day after the discovery of the occurrence. The initial report may be made by telephone and shall include:
    - i. The facility name and location;
    - ii. The process unit or emission source deviating from the permit limit;
    - iii. The permit limit, including the identification of pollutants, from which deviation occurs;
    - iv. The date and time the deviation started;
    - v. The duration of the deviation;



- vi. The emissions during the deviation;
- vii. The probable cause of such deviations;
- viii. Any corrective actions or preventive measures taken or being taken to prevent such deviations in the future; and
- ix. The name of the person submitting the report.

The permittee shall make a full report in writing to the Division of Environmental Quality within five (5) business days of discovery of the occurrence. The report must include, in addition to the information required by the initial report, a schedule of actions taken or planned to eliminate future occurrences and/or to minimize the amount the permit's limits were exceeded and to reduce the length of time the limits were exceeded. The permittee may submit a full report in writing (by facsimile, overnight courier, or other means) by the next business day after discovery of the occurrence, and the report will serve as both the initial report and full report.

- b. For all deviations, the permittee shall report such events in semi-annual reporting and annual certifications required in this permit. This includes all upset conditions reported in 8a above. The semi-annual report must include all the information as required by the initial and full reports required in 8a.

[Rule 19.601, Rule 19.602, Rule 26.701(C)(3)(b), and 40 C.F.R. § 70.6(a)(3)(iii)(B)]

9. If any provision of the permit or the application thereof to any person or circumstance is held invalid, such invalidity will not affect other provisions or applications hereof which can be given effect without the invalid provision or application, and to this end, provisions of this Rule are declared to be separable and severable. [40 C.F.R. § 70.6(a)(5), Rule 26.701(E), and Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
10. The permittee must comply with all conditions of this Part 70 permit. Any permit noncompliance with applicable requirements as defined in Rule 26 constitutes a violation of the Clean Air Act, as amended, 42 U.S.C. § 7401, *et seq.* and is grounds for enforcement action; for permit termination, revocation and reissuance, for permit modification; or for denial of a permit renewal application. [40 C.F.R. § 70.6(a)(6)(i) and Rule 26.701(F)(1)]
11. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity to maintain compliance with the conditions of this permit. [40 C.F.R. § 70.6(a)(6)(ii) and Rule 26.701(F)(2)]
12. The Division of Environmental Quality may modify, revoke, reopen and reissue the permit or terminate the permit for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. [40 C.F.R. § 70.6(a)(6)(iii) and Rule 26.701(F)(3)]



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13. This permit does not convey any property rights of any sort, or any exclusive privilege. [40 C.F.R. § 70.6(a)(6)(iv) and Rule 26.701(F)(4)]
14. The permittee must furnish to the Director, within the time specified by the Director, any information that the Director may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee must also furnish to the Director copies of records required by the permit. For information the permittee claims confidentiality, the Division of Environmental Quality may require the permittee to furnish such records directly to the Director along with a claim of confidentiality. [40 C.F.R. § 70.6(a)(6)(v) and Rule 26.701(F)(5)]
15. The permittee must pay all permit fees in accordance with the procedures established in Rule 9. [40 C.F.R. § 70.6(a)(7) and Rule 26.701(G)]
16. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes provided for elsewhere in this permit. [40 C.F.R. § 70.6(a)(8) and Rule 26.701(H)]
17. If the permit allows different operating scenarios, the permittee shall, contemporaneously with making a change from one operating scenario to another, record in a log at the permitted facility a record of the operational scenario. [40 C.F.R. § 70.6(a)(9)(i) and Rule 26.701(I)(1)]
18. The Administrator and citizens may enforce under the Act all terms and conditions in this permit, including any provisions designed to limit a source's potential to emit, unless the Division of Environmental Quality specifically designates terms and conditions of the permit as being federally unenforceable under the Act or under any of its applicable requirements. [40 C.F.R. § 70.6(b) and Rule 26.702(A) and (B)]
19. Any document (including reports) required by this permit pursuant to 40 C.F.R. § 70 must contain a certification by a responsible official as defined in Rule 26.2. [40 C.F.R. § 70.6(c)(1) and Rule 26.703(A)]
20. The permittee must allow an authorized representative of the Division of Environmental Quality, upon presentation of credentials, to perform the following: [40 C.F.R. § 70.6(c)(2) and Rule 26.703(B)]
  - a. Enter upon the permittee's premises where the permitted source is located or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
  - b. Have access to and copy, at reasonable times, any records required under the conditions of this permit;

- c. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit; and
  - d. As authorized by the Act, sample or monitor at reasonable times substances or parameters for assuring compliance with this permit or applicable requirements.
  
- 21. The permittee shall submit a compliance certification with the terms and conditions contained in the permit, including emission limitations, standards, or work practices. The permittee must submit the compliance certification annually. If the permit establishes no other reporting period, the reporting period shall end on the last day of the anniversary month of the initial Title V permit. The report is due on the first day of the second month after the end of the reporting period. The permittee must also submit the compliance certification to the Administrator as well as to the Division of Environmental Quality. All compliance certifications required by this permit must include the following: [40 C.F.R. § 70.6(c)(5) and Rule 26.703(E)(3)]
  - a. The identification of each term or condition of the permit that is the basis of the certification;
  - b. The compliance status;
  - c. Whether compliance was continuous or intermittent;
  - d. The method(s) used for determining the compliance status of the source, currently and over the reporting period established by the monitoring requirements of this permit; and
  - e. Such other facts as the Division of Environmental Quality may require elsewhere in this permit or by § 114(a)(3) and § 504(b) of the Act.
  
- 22. Nothing in this permit will alter or affect the following: [Rule 26.704(C)]
  - a. The provisions of Section 303 of the Act (emergency orders), including the authority of the Administrator under that section;
  - b. The liability of the permittee for any violation of applicable requirements prior to or at the time of permit issuance;
  - c. The applicable requirements of the acid rain program, consistent with § 408(a) of the Act; or
  - d. The ability of EPA to obtain information from a source pursuant to § 114 of the Act.
  
- 23. This permit authorizes only those pollutant emitting activities addressed in this permit. [Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311]
  
- 24. The permittee may request in writing and at least 15 days in advance of the deadline, an extension to any testing, compliance or other dates in this permit. No such extensions are authorized until the permittee receives written Division of Environmental Quality approval. The Division of Environmental Quality may grant such a request, at its discretion in the following circumstances:

- a. Such an extension does not violate a federal requirement;
- b. The permittee demonstrates the need for the extension; and
- c. The permittee documents that all reasonable measures have been taken to meet the current deadline and documents reasons it cannot be met.

[Rule 18.314(A), Rule 19.416(A), Rule 26.1013(A), Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 52 Subpart E]

25. The permittee may request in writing and at least 30 days in advance, temporary emissions and/or testing that would otherwise exceed an emission rate, throughput requirement, or other limit in this permit. No such activities are authorized until the permittee receives written Division of Environmental Quality approval. Any such emissions shall be included in the facility's total emissions and reported as such. The Division of Environmental Quality may grant such a request, at its discretion under the following conditions:

- a. Such a request does not violate a federal requirement;
- b. Such a request is temporary in nature;
- c. Such a request will not result in a condition of air pollution;
- d. The request contains such information necessary for the Division of Environmental Quality to evaluate the request, including but not limited to, quantification of such emissions and the date/time such emission will occur;
- e. Such a request will result in increased emissions less than five tons of any individual criteria pollutant, one ton of any single HAP and 2.5 tons of total HAPs; and
- f. The permittee maintains records of the dates and results of such temporary emissions/testing.

[Rule 18.314(B), Rule 19.416(B), Rule 26.1013(B), Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 52 Subpart E]

26. The permittee may request in writing and at least 30 days in advance, an alternative to the specified monitoring in this permit. No such alternatives are authorized until the permittee receives written Division of Environmental Quality approval. The Division of Environmental Quality may grant such a request, at its discretion under the following conditions:

- a. The request does not violate a federal requirement;
- b. The request provides an equivalent or greater degree of actual monitoring to the current requirements; and
- c. Any such request, if approved, is incorporated in the next permit modification application by the permittee.

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[Rule 18.314(C), Rule 19.416(C), Rule 26.1013(C), Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 52 Subpart E]

27. Any credible evidence based on sampling, monitoring, and reporting may be used to determine violations of applicable emission limitations. [Rule 18.1001, Rule 19.701, Ark. Code Ann. § 8-4-203 as referenced by Ark. Code Ann. §§ 8-4-304 and 8-4-311, and 40 C.F.R. § 52 Subpart E]

**Appendix A**

**40 C.F.R. Part 63 Subpart RRRR**

***National Emission Standards for Hazardous Air Pollutants for Surface Coating of Metal  
Furniture***

## Subpart RRRR - National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture

**Source:** [68 FR 28619](#), May 23, 2003, unless otherwise noted.

### What This Subpart Covers

#### § 63.4880 What is the purpose of this subpart?

This subpart establishes national emission standards for hazardous air pollutants (NESHAP) for metal furniture surface coating facilities. This subpart also establishes requirements to demonstrate initial and continuous compliance with the emission limitations.

#### § 63.4881 Am I subject to this subpart?

(a) Except as provided in [paragraph \(c\)](#) of this section, the source category to which this subpart applies is surface coating of metal furniture.

(1) Surface coating is the application of coatings to a substrate using, for example, spray guns or dip tanks.

(2) Metal furniture means furniture or components of furniture constructed either entirely or partially from metal. Metal furniture includes, but is not limited to, components of the following types of products as well as the products themselves: household, office, institutional, laboratory, hospital, public building, restaurant, barber and beauty shop, and dental furniture; office and store fixtures; partitions; shelving; lockers; lamps and lighting fixtures; and wastebaskets.

(b) You are subject to this subpart if you own or operate a new, reconstructed, or existing affected source as defined in [§ 63.4882](#), in the source category defined in [paragraph \(a\)](#) of this section, and that is a major source, is located at a major source, or is part of a major source of emissions of hazardous air pollutants (HAP). A major source of HAP emissions is any stationary source or group of stationary sources located within a contiguous area and under common control that emits or has the potential to emit any single HAP at a rate of 9.07 megagrams (Mg) (10 tons) or more per year or any combination of HAP at a rate of 22.68 Mg (25 tons) or more per year.

(c) This subpart does not apply to surface coating that meets any of the criteria of [paragraphs \(c\)\(1\) through \(6\)](#) of this section.

(1) Surface coating conducted at an affected source that uses only coatings, thinners, and cleaning materials that contain no organic HAP.

(2) Surface coating of metal components of wood furniture conducted in an operation that is subject to the wood furniture manufacturing NESHAP in [subpart JJ of this part](#).

- (3) Surface coating that occurs at research or laboratory facilities or that is part of janitorial, building, and facility maintenance operations.
- (4) Surface coating of only small items such as knobs, hinges, or screws that have a wider use beyond metal furniture are not subject to this subpart unless the surface coating occurs at an affected metal furniture source.
- (5) Surface coating of metal furniture conducted for the purpose of repairing or maintaining metal furniture used by a major source and not for commerce is not subject to this subpart, unless organic HAP emissions from the surface coating itself are as high as the rates specified in [paragraph \(b\)](#) of this section.
- (6) Surface coating of metal furniture performed on-site at installations owned or operated by the Armed Forces of the United States (including the Coast Guard and the National Guard of any State).

**§ 63.4882 What parts of my plant does this subpart cover?**

- (a) This subpart applies to each new, reconstructed, and existing affected source.
- (b) The affected source is the collection of all of the items listed in [paragraphs \(b\)\(1\)](#) through [\(4\)](#) of this section that are used for surface coating of metal furniture:
- (1) All coating operations as defined in [§ 63.4981](#);
- (2) All storage containers and mixing vessels in which coatings, thinners, and cleaning materials are stored or mixed;
- (3) All manual and automated equipment and containers and all pumps and piping within the affected source used for conveying coatings, thinners, and cleaning materials; and
- (4) All storage containers, all pumps and piping, and all manual and automated equipment and containers within the affected source used for conveying waste materials generated by a coating operation.
- (c) An affected source is a new affected source if you commenced its construction after April 24, 2002, and the construction is of a completely new metal furniture surface coating facility where previously no metal furniture surface coating facility had existed.
- (d) An affected source is reconstructed if you meet the criteria as defined in [§ 63.2](#).
- (e) An affected source is existing if it is not new or reconstructed.

**§ 63.4883 When do I have to comply with this subpart?**

The date by which you must comply with this subpart is called the compliance date. The compliance date for each type of affected source is specified in [paragraphs \(a\) through \(c\)](#) of this section. The compliance date begins the initial compliance period during which you conduct the initial compliance demonstration described in [§§ 63.4940, 63.4950, and 63.4960](#).

(a) For a new or reconstructed affected source, the compliance date is the applicable date in [paragraph \(a\)\(1\) or \(2\)](#) of this section:

(1) If the initial startup of your new or reconstructed affected source is before May 23, 2003, the compliance date is May 23, 2003.

(2) If the initial startup of your new or reconstructed affected source occurs after May 23, 2003, the compliance date is the date of initial startup of your affected source.

(b) For an existing affected source, the compliance date is the date 3 years after May 23, 2003.

(c) For an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP emissions, the compliance date is specified in [paragraphs \(c\)\(1\) and \(2\)](#) of this section.

(1) For any portion of the source that becomes a new or reconstructed affected source subject to this subpart, the compliance date is the date of initial startup of the affected source or May 23, 2003, whichever is later.

(2) For any portion of the source that becomes an existing affected source subject to this subpart, the compliance date is the date 1 year after the area source becomes a major source or 3 years after May 23, 2003, whichever is later.

(d) You must meet the notification requirements in [§ 63.4910](#) according to the dates specified in that section and in [subpart A of this part](#). Some of the notifications must be submitted before the compliance dates described in [paragraphs \(a\) through \(c\)](#) of this section.

### **Emission Limitations**

#### **§ 63.4890 What emission limits must I meet?**

(a) For a new or reconstructed affected source, you must emit no organic HAP during each compliance period, determined according to the procedures in [§ 63.4941](#).

(b) ***Alternative emission limit.*** You may request approval from the Administrator to use an alternative new source emission limit for specific metal furniture components or type of components for which you believe the emission limit in [paragraph \(a\)](#) of this section cannot be achieved.



(1) Any request to use an alternative emission limit under [paragraph \(b\)](#) of this section must contain specific information demonstrating why no organic HAP-free coating technology can be used on the metal furniture components. The request must be based on objective criteria related to the performance or appearance requirements of the finished coating, which may include but is not limited to the criteria listed in [paragraphs \(b\)\(1\)\(i\)](#) through [\(viii\)](#) of this section.

- (i) Low dried film thickness requirements (*e.g.*, less than 0.0254 millimeters (0.001 inch)).
- (ii) Flexibility requirements for parts subject to repeated bending.
- (iii) Chemical resistance to withstand chemical exposure in environments such as laboratories.
- (iv) Resistance to the effects of exposure to ultraviolet light.
- (v) Adhesion characteristics related to the condition of the substrate.
- (vi) High gloss requirements.
- (vii) Custom colors such as matching the color of a corporate logo.
- (viii) Non-uniform surface finishes such as an antique appearance that requires visible cracking of the dried film.

(2) If the request to use an alternative emission limit under [paragraph \(b\)](#) of this section is approved, the new source must meet an emission limit of 0.094 kilogram (kg) organic HAP per liter (kg/liter) (0.78 pounds per gallon (lb/gal)) coating solids used for only those components subject to the approval. All other metal furniture surface coating operations at the new source must meet the emission limit specified in [paragraph \(a\)](#) of this section. Until approval to use the alternative emission limit has been granted by the Administrator under this [paragraph \(b\)\(2\)](#), you must meet the emission limit specified in [paragraph \(a\)](#) of this section and all other applicable requirements in this subpart.

(c) For an existing affected source, you must limit organic HAP emissions to the atmosphere to no more than 0.10 kg organic HAP per liter (0.83 lb/gal) of coating solids used during each compliance period, determined according to the procedures in [§ 63.4941](#), [§ 63.4951](#), or [§ 63.4961](#).

### **[§ 63.4891 What are my options for demonstrating compliance with the emission limits?](#)**

You must include all coatings, thinners, and cleaning materials used in the affected source when determining whether the organic HAP emission rate is equal to or less than the applicable emission limit in [§ 63.4890](#). To make this determination, you must use at least one of the three compliance options listed in [paragraphs \(a\)](#) through [\(c\)](#) of this section. You may apply any of the compliance options to an individual coating operation or to multiple coating operations as a group or to the entire affected source. You may use different compliance options for different

coating operations or at different times on the same coating operation. However, you may not use different compliance options at the same time on the same coating operation. If you switch between compliance options for any coating operation or group of coating operations, you must document this switch as required by [§ 63.4930\(c\)](#), and you must report it in the next semiannual (6-month period) compliance report required in [§ 63.4920](#).

(a) ***Compliant material option.*** Demonstrate that the organic HAP content of each coating used in the coating operation or group of coating operations is less than or equal to the applicable emission rate limit in [§ 63.4890](#) and that each thinner and each cleaning material used contains no organic HAP. You must meet all the requirements of [§§ 63.4940](#), [63.4941](#), and [63.4942](#) to demonstrate compliance with the emission limit using this option.

(b) ***Emission rate without add-on controls option.*** Demonstrate that, based on the coatings, thinners, and cleaning materials used in the coating operation or group of coating operations, the organic HAP emission rate for the coating operation or group of coating operations is less than or equal to the applicable emission rate limit in [§ 63.4890](#), calculated as a monthly emission rate. You must meet all the requirements of [§§ 63.4950](#), [63.4951](#), and [63.4952](#) to demonstrate compliance with the emission rate limit using this option.

(c) ***Emission rate with add-on controls option.*** Demonstrate that, based on the coatings, thinners, and cleaning materials used in the coating operation or group of coating operations, and the emission reductions achieved by emission capture and add-on control systems, the organic HAP emission rate is less than or equal to the applicable emission rate limit in [§ 63.4890](#), calculated as a monthly emission rate. If you use this compliance option, you must also demonstrate that all capture systems and add-on control devices for the coating operation or group of coating operations meet the operating limits required in [§ 63.4892](#), except for solvent recovery systems for which you conduct liquid-liquid material balances according to [§ 63.4961\(j\)](#); and that you meet the work practice standards required in [§ 63.4893](#). You must meet all the requirements of [§§ 63.4960](#) through [63.4967](#) to demonstrate compliance with the emission limits, operating limits, and work practice standards using this option.

(d) If you choose to use the emission rate with add-on controls compliance option in [paragraph \(c\)](#) of this section and operate the coating operation, its emission capture system, or its add-on control device at multiple sets of representative operating conditions that result in different capture system or add-on control device efficiencies during a compliance period, you must follow one of the procedures in [paragraph \(d\)\(1\)](#) or [\(2\)](#) of this section.

(1) Determine the operating conditions that result in the lowest emission capture system and add-on control device efficiencies through performance testing conducted according to [§§ 63.4963](#), [63.4964](#), and [63.4965](#). Use these emission capture system and add-on control device efficiencies for all representative operating conditions during the compliance period.

(2) Develop a compliance calculation procedure for determining the organic HAP emission rate for the compliance period that takes into account all of the representative operating conditions the source was operated under during the compliance period and submit the procedure to the Administrator for approval. Until you receive approval from the Administrator, you must determine compliance according to [paragraph \(c\)](#) of this section.

**§ 63.4892 What operating limits must I meet?**

(a) For any coating operation or group of coating operations for which you use the compliant material option or the emission rate without add-on controls option to demonstrate compliance, you are not required to meet any operating limits.

(b) For any coating operation or group of coating operations for which you use the emission rate with add-on controls option to demonstrate compliance, except those for which you use a solvent recovery system and conduct a liquid-liquid material balance according to [§ 63.4961\(j\)](#), you must meet the operating limits specified in Table 1 to this subpart. These operating limits apply to the emission capture and control systems on the coating operation or group of coating operations for which you use emission capture and add-on controls to demonstrate compliance. You must establish the operating limits during the performance test according to the requirements in [§ 63.4966](#). You must meet the operating limits at all times after you establish them.

(c) If you use an add-on control device other than those listed in Table 1 to this subpart, or wish to monitor an alternative parameter and comply with a different operating limit, you must apply to the Administrator for approval of alternative monitoring under [§ 63.8\(f\)](#).

**§ 63.4893 What work practice standards must I meet?**

(a) For any coating operation or group of coating operations for which you use the compliant material option or the emission rate without add-on controls option to demonstrate compliance, you are not required to meet any work practice standards.

(b) For any coating operation or group of coating operations for which you use the emission rate with add-on controls option to demonstrate compliance, you must develop and implement a work practice plan to minimize organic HAP emissions from the storage, mixing, and conveying of coatings, thinners, and cleaning materials used in, and waste materials generated by, the coating operation or group of coating operations for which you use this option; or you must meet an alternative standard as provided in [paragraph \(c\)](#) of this section. The plan must specify practices and procedures to ensure that, at a minimum, the elements specified in [paragraphs \(b\)\(1\)](#) through [\(5\)](#) of this section are implemented.

- (1) All organic-HAP-containing coatings, thinners, cleaning materials, and waste materials must be stored in closed containers. You must ensure that these containers are kept closed at all times except when depositing or removing these materials from the container.
  - (2) Spills of organic-HAP-containing coatings, thinners, cleaning materials, and waste materials must be minimized.
  - (3) Organic-HAP-containing coatings, thinners, cleaning materials, and waste materials must be conveyed from one location to another in closed containers or pipes.
  - (4) Mixing vessels which contain organic-HAP-containing coatings and other materials must be closed except when adding to, removing, or mixing the contents.
  - (5) Emissions of organic HAP must be minimized during cleaning of storage, mixing, and conveying equipment.
- (c) As provided in [§ 63.6\(g\)](#), the Administrator may choose to grant you permission to use an alternative to the work practice standards in this section.

### **General Compliance Requirements**

#### **§ 63.4900 What are my general requirements for complying with this subpart?**

- (a) The affected source must be in compliance at all times with the applicable emission limitations specified in [§§ 63.4890](#), [63.4892](#), and [63.4893](#).
- (b) Before September 12, 2019, you must always operate and maintain your affected source, including all air pollution control and monitoring equipment you use for purposes of complying with this subpart, according to the provisions in [§ 63.6\(e\)\(1\)\(i\)](#). On and after September 12, 2019, at all times, the owner or operator must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. The general duty to minimize emissions does not require the owner or operator to make any further efforts to reduce emissions if levels required by the applicable standard have been achieved. Determination of whether a source is operating in compliance with operation and maintenance requirements will be based on information available to the Administrator that may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the affected source.
- (c) Before September 12, 2019, if your affected source uses an emission capture system and add-on control device to comply with the emission limitations in [§ 63.4890](#), you must develop a written startup, shutdown, and malfunction plan (SSMP) according to the provisions in [§ 63.6\(e\)\(3\)](#). The SSMP must address the startup, shutdown, and corrective actions in the event of a malfunction of the emission capture system or the add-on control device. The SSMP must also

address any coating operation equipment that may cause increased emissions or that would affect capture efficiency if the process equipment malfunctions, such as conveyors that move parts among enclosures. A startup, shutdown, and malfunction plan is not required on and after September 12, 2019.

[[84 FR 9635](#), Mar. 15, 2019]

### **§ 63.4901 What parts of the General Provisions apply to me?**

Table 2 to this subpart shows which parts of the General Provisions in [§§ 63.1](#) through [63.15](#) apply to you.

### **Notifications, Reports, and Records**

#### **§ 63.4910 What notifications must I submit?**

(a) **General.** You must submit the notifications in [§§ 63.7\(b\)](#) and [\(c\)](#), [63.8\(f\)\(4\)](#), and [63.9\(b\)](#) through [\(e\)](#), [\(h\)](#), and [\(j\)](#) that apply to you by the dates specified in those sections, except as provided in [paragraphs \(b\)](#) and [\(c\)](#) of this section.

(b) **Initial Notification.** You must submit the Initial Notification required by [§ 63.9\(b\)](#) for a new or reconstructed affected source no later than 120 days after initial startup, 120 days after May 23, 2003, or no later than 120 days after the source becomes subject to this subpart, whichever is later. For an existing affected source, you must submit the Initial Notification no later than 1 year after May 23, 2003, or no later than 120 days after the source becomes subject to this subpart, whichever is later.

(c) **Notification of Compliance Status.** You must submit the Notification of Compliance Status required by [§ 63.9\(h\)](#) no later than 30 calendar days following the end of the initial compliance period described in [§ 63.4940](#), [§ 63.4950](#), or [§ 63.4960](#) that applies to your affected source. The Notification of Compliance Status must contain the information specified in [paragraphs \(c\)\(1\)](#) through [\(9\)](#) of this section and the applicable information specified in [§ 63.9\(h\)](#).

(1) Company name and address.

(2) Statement by a responsible official with that official's name, title, and signature, certifying the truth, accuracy, and completeness of the report. Such certifications must also comply with the requirements of [40 CFR 70.5\(d\)](#) or [40 CFR 71.5\(d\)](#).

(3) Date of the report and beginning and ending dates of the reporting period. The reporting period is the initial compliance period described in [§ 63.4940](#), [§ 63.4950](#), or [§ 63.4960](#) that applies to your affected source.

- (4) Identification of the compliance option or options specified in [§ 63.4891](#) that you used on each coating operation in the affected source during the initial compliance period and that you will use for demonstrating continuous compliance.
- (5) Statement of whether or not the affected source achieved the emission limitations for the initial compliance period.
- (6) If you had a deviation, include the information in [paragraphs \(c\)\(6\)\(i\)](#) and [\(ii\)](#) of this section.
- (i) A description and statement of the cause of the deviation.
- (ii) If you failed to meet the applicable emission limit in [§ 63.4890](#), include all the calculations you used to determine compliance. You do not need to submit information provided by material suppliers or manufacturers or test reports.
- (7) For each of the data items listed in [paragraphs \(c\)\(7\)\(i\)](#) through [\(iv\)](#) of this section that is required by the compliance option(s) you used to demonstrate compliance with the emission limit, include an example of how you determined the value, including calculations and supporting data. Supporting data can include a copy of the information provided by the supplier or manufacturer of the example coating or material or a summary of the results of testing conducted according to [§ 63.4941\(a\)](#), [\(b\)](#), or [\(c\)](#). You do not need to submit copies of any test reports.
- (i) Mass fraction of organic HAP for one coating, for one thinner, and for one cleaning material.
- (ii) Volume fraction of coating solids for one coating.
- (iii) Density for one coating, one thinner, and one cleaning material, except that if you use the compliant material option, only the example coating density is required.
- (iv) The amount of waste materials and the mass of organic HAP contained in the waste materials for which you are claiming an allowance in Equation 1 of [§ 63.4951](#).
- (8) The calculation of the organic HAP emission rate for the compliance option(s) you used, as specified in [paragraphs \(c\)\(8\)\(i\)](#) through [\(iii\)](#) of this section.
- (i) For the compliant materials option, provide an example calculation of the organic HAP content for one coating, using Equation 2 of [§ 63.4941](#).
- (ii) For the emission rate without add-on controls option, provide the information specified in [paragraphs \(c\)\(8\)\(ii\)\(A\)](#) through [\(C\)](#) of this section.
- (A) The calculation of the total mass of organic HAP emissions during the initial compliance period, using Equation 1 of [§ 63.4951](#).

(B) The calculation of the total volume of coating solids used during the initial compliance period, using Equation 2 of [§ 63.4951](#).

(C) The calculation of the organic HAP emission rate for the initial compliance period, using Equation 3 of [§ 63.4951](#).

(iii) For the emission rate with add-on controls option, provide the information specified in [paragraphs \(c\)\(8\)\(iii\)\(A\)](#) through [\(D\)](#) of this section.

(A) The calculation of the total mass of organic HAP emissions for the coatings, thinners, and cleaning materials used during the initial compliance period, using Equation 1 of [§ 63.4951](#).

(B) The calculation of the total volume of coating solids used during the initial compliance period, using Equation 2 of [§ 63.4951](#).

(C) The calculation of the mass of organic HAP emission reduction during the initial compliance period by emission capture systems and add-on control devices, using Equation 1 of [§ 63.4961](#), and the calculation of the mass of organic HAP emission reduction for the coating operations controlled by solvent recovery systems during each compliance period, using Equation 3 of [§ 63.4961](#) as applicable.

(D) The calculation of the organic HAP emission rate for the initial compliance period, using Equation 4 of [§ 63.4961](#).

(9) For the emission rate with add-on controls option, you must include the information specified in [paragraphs \(c\)\(9\)\(i\)](#) through [\(v\)](#) of this section. However, the requirements in [paragraphs \(c\)\(9\)\(i\)](#) through [\(iii\)](#) of this section do not apply to solvent recovery systems for which you conduct liquid-liquid material balances according to [§ 63.4961\(j\)](#).

(i) For each emission capture system, a summary of the data and copies of the calculations supporting the determination that the emission capture system is a permanent total enclosure (PTE) or a measurement of the emission capture system efficiency. Include a description of the protocol followed for measuring capture efficiency, summaries of any capture efficiency tests conducted, and any calculations supporting the capture efficiency determination. If you use the data quality objective (DQO) or lower confidence limit (LCL) approach, you must also include the statistical calculations to show you meet the DQO or LCL criteria in appendix A to [subpart KK of this part](#). You do not need to submit complete test reports.

(ii) A summary of the results of each add-on control device performance test. You do not need to submit complete test reports.

(iii) A list of each emission capture system's and add-on control device's operating limits and a summary of the data used to calculate those limits.



(iv) A statement of whether or not you developed and implemented the work practice plan required by [§ 63.4893](#).

(v) Before September 12, 2019, a statement of whether or not you developed and implemented the startup, shutdown, and malfunction plan required by [§ 63.4900](#). This statement is not required on and after September 12, 2019.

[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9635](#), Mar. 15, 2019; [85 FR 73908](#), Nov. 19, 2020]

### **§ 63.4920 What reports must I submit?**

(a) ***Semiannual compliance reports.*** You must submit semiannual compliance reports for each affected source according to the requirements of [paragraphs \(a\)\(1\)](#) through [\(7\)](#) of this section. The semiannual compliance reporting requirements may be satisfied by reports required under other parts of the Clean Air Act (CAA), such as those detailed in [paragraph \(a\)\(2\)](#) of this section.

(1) ***Dates.*** Unless the Administrator has approved a different schedule for submission of reports under [§ 63.10\(a\)](#), you must prepare and submit each semiannual compliance report according to the dates specified in [paragraphs \(a\)\(1\)\(i\)](#) through [\(iv\)](#) of this section.

(i) The first semiannual compliance report must cover the first semiannual reporting period which begins the day after the end of the initial compliance period described in [§ 63.4940](#), [§ 63.4950](#), or [§ 63.4960](#) that applies to your affected source and ends on June 30 or December 31, whichever occurs first following the end of the initial compliance period.

(ii) Each subsequent semiannual compliance report must cover the subsequent semiannual reporting period from January 1 through June 30 or the semiannual reporting period from July 1 through December 31.

(iii) Each semiannual compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date is the first date following the end of the semiannual reporting period.

(iv) For each affected source that is subject to permitting regulations pursuant to [40 CFR part 70](#) or [40 CFR part 71](#), and if the permitting authority has established dates for submitting 6-month monitoring reports pursuant to [40 CFR 70.6\(a\)\(3\)\(iii\)\(A\)](#) or [40 CFR 71.6\(a\)\(3\)\(iii\)\(A\)](#), you may submit the first and subsequent semiannual compliance reports according to the dates the permitting authority has established for the [40 CFR part 70](#) or [40 CFR part 71](#) 6-month monitoring reports instead of according to the dates specified in [paragraph \(a\)\(1\)\(iii\)](#) of this section. However, under no circumstances shall the semiannual compliance report be submitted more than 30 days after the end of the semiannual reporting period established in [paragraphs \(a\)\(1\)\(i\)](#) and [\(ii\)](#) of this section.



(2) ***Inclusion with title V report.*** Each affected source that has obtained a title V operating permit pursuant to [40 CFR part 70](#) or [40 CFR part 71](#) must report all deviations as defined in this subpart in the 6-month monitoring report required by [40 CFR 70.6\(a\)\(3\)\(iii\)\(A\)](#) or [40 CFR 71.6\(a\)\(3\)\(iii\)\(A\)](#). If an affected source submits a semiannual compliance report pursuant to this section along with, or as part of, the 6-month monitoring report required by [40 CFR 70.6\(a\)\(3\)\(iii\)\(A\)](#) or [40 CFR 71.6\(a\)\(3\)\(iii\)\(A\)](#), and the semiannual compliance report includes all information required by the part 70 or part 71 6-month monitoring report concerning deviations from the requirements of this subpart as defined in [§ 63.4981](#), the submission of the semiannual compliance report shall be deemed to satisfy any obligation to report the same deviation information in the part 70 or part 71 6-month monitoring report. However, in such situations, the 6-month monitoring report must cross-reference the semiannual compliance report, and submission of a semiannual compliance report shall not otherwise affect any obligation the affected source may have to report deviations from permit requirements to the permitting authority.

(3) ***General requirements.*** The semiannual compliance report must contain the information specified in [paragraphs \(a\)\(3\)\(i\)](#) through [\(v\)](#) of this section, and the information specified in [paragraphs \(a\)\(4\)](#) through [\(7\)](#) of this section that is applicable to your affected source.

(i) Company name and address.

(ii) Statement by a responsible official with that official's name, title, and signature, certifying the truth, accuracy, and completeness of the report. Such certifications must also comply with the requirements of [40 CFR 70.5\(d\)](#) or [40 CFR 71.5\(d\)](#).

(iii) Date of report and beginning and ending dates of the reporting period. The reporting period is the 6-month period ending on June 30 or December 31.

(iv) Identification of the compliance option or options specified in [§ 63.4891](#) that you used on each coating operation during the reporting period. If you switched between compliance options during the reporting period, you must report the beginning and ending dates you used each option.

(v) If you used the emission rate without add-on controls or the emission rate with add-on controls compliance option ([§ 63.4891\(b\)](#) or [\(c\)](#)), the calculation results for each organic HAP emission rate for each compliance period ending in the 6-month reporting period.

(4) ***No deviations.*** If there were no deviations from the emission limits, operating limits, and work practice standards in [§§ 63.4890](#), [63.4892](#), and [63.4893](#), respectively, that apply to you, the semiannual compliance report must include an affirmative statement that there were no deviations from the emission limits, operating limits, or work practice standards in [§§ 63.4890](#), [63.4892](#), and [63.4893](#) during the reporting period. If there were no deviations from these emission limitations, the semiannual compliance report must include the affirmative

statement that is described in either [§ 63.4942\(c\)](#), [§ 63.4952\(c\)](#), or [§ 63.4962\(f\)](#), as applicable. If you used the emission rate with add-on controls option and there were no periods during which the continuous parameter monitoring systems (CPMS) were out-of-control as specified in [§ 63.8\(c\)\(7\)](#), the semiannual compliance report must include a statement that there were no periods during which the CPMS were out-of-control during the reporting period as specified in [§ 63.8\(c\)\(7\)](#).

(5) ***Deviations: Compliant material option.*** If you used the compliant material option, and there was a deviation from the applicable emission limit in [§ 63.4890](#), the semiannual compliance report must contain the information in [paragraph \(a\)\(5\)\(i\)](#) or [\(ii\)](#) of this section, as applicable.

(i) Before September 12, 2019, the information in [paragraphs \(a\)\(5\)\(i\)\(A\)](#) through [\(D\)](#) of this section.

(A) Identification of each coating used that deviated from the emission limit, and of each thinner and cleaning material used that contained organic HAP, and the dates and time periods each was used.

(B) The calculation of the organic HAP content for each coating identified in [paragraph \(a\)\(5\)\(i\)](#) of this section, using Equation 2 of [§ 63.4941](#). You do not need to submit background data supporting this calculation, for example, information provided by materials suppliers or manufacturers, or test reports.

(C) The determination of mass fraction of organic HAP for each coating, thinner, and cleaning material identified in [paragraph \(a\)\(5\)\(i\)](#) of this section. You do not need to submit background data supporting this calculation, for example, information provided by materials suppliers or manufacturers, or test reports.

(D) A statement of the cause of each deviation.

(ii) On and after September 12, 2019, if there was a deviation from the applicable emission limit in [§ 63.4890](#), the semiannual compliance report must contain the information in [paragraphs \(a\)\(5\)\(ii\)\(A\)](#) through [\(E\)](#) of this section.

(A) Identification of each coating used that deviated from the emission limit, and of each thinner and cleaning material used that contained organic HAP, and the date, time, and duration each was used.

(B) The calculation of the organic HAP content for each coating identified in [paragraph \(a\)\(5\)\(ii\)\(A\)](#) of this section, using Equation 2 of [§ 63.4941](#). You do not need to submit background data supporting this calculation, for example, information provided by materials suppliers or manufacturers, or test reports.

(C) The determination of mass fraction of organic HAP for each coating, thinner, and cleaning material identified in [paragraph \(a\)\(5\)\(ii\)\(A\)](#) of this section. You do not need to submit background data supporting this calculation, for example, information provided by materials suppliers or manufacturers, or test reports.

(D) A statement of the cause of each deviation (including unknown cause, if applicable).

(E) The number of deviations and, for each deviation, a list of the affected source or equipment, an estimate of the quantity of each regulated pollutant emitted over any emission limit in [§ 63.4890](#), and a description of the method used to estimate the emissions.

(6) ***Deviations: Emission rate without add-on controls option.*** If you used the emission rate without add-on controls option, and there was a deviation from any applicable emission limit in [§ 63.4890](#), the semiannual compliance report must contain the information in [paragraph \(a\)\(6\)\(i\)](#) or [\(ii\)](#) of this section, as applicable. You do not need to submit background data supporting these calculations, for example, information provided by materials suppliers or manufacturers, or test reports.

(i) Before September 12, 2019, the information in [paragraphs \(a\)\(6\)\(i\)\(A\)](#) through [\(E\)](#) of this section.

(A) The beginning and ending dates of each compliance period during which the organic HAP emission rate exceeded the applicable emission limit in [§ 63.4890](#).

(B) The calculation of the total mass of organic HAP emissions for each month, using Equations 1 of [§ 63.4951](#).

(C) The calculation of the total volume of coating solids used each month, using Equation 2 of [§ 63.4951](#).

(D) The calculation of the organic HAP emission rate for each month, using Equation 3 of [§ 63.4951](#).

(E) A statement of the cause of each deviation.

(ii) On and after September 12, 2019, if there was a deviation from the applicable emission limit in [§ 63.4890](#), the semiannual compliance report must contain the information in [paragraphs \(a\)\(6\)\(ii\)\(A\)](#) through [\(F\)](#) of this section.

(A) The beginning and ending dates of each compliance period during which the organic HAP emission rate exceeded the applicable emission limit in [§ 63.4890](#).

(B) The calculation of the total mass of organic HAP emissions for each month, using Equation 1 of [§ 63.4951](#).

(C) The calculation of the total volume of coating solids used each month, using Equation 2 of [§ 63.4951](#).

(D) The calculation of the organic HAP emission rate for each month, using Equation 3 of [§ 63.4951](#).

(E) A statement of the cause of each deviation (including unknown cause, if applicable).

(F) The number of deviations, a list of the affected source or equipment, an estimate of the quantity of each regulated pollutant emitted over any emission limit in [§ 63.4890](#), and a description of the method used to estimate the emissions.

(7) ***Deviations: Emission rate with add-on controls option.*** If you used the emission rate with add-on controls option, and there was a deviation from any applicable emission limitation (including any periods when emissions bypassed the add-on control device and were diverted to the atmosphere), the semiannual compliance report must contain the information in [paragraph \(a\)\(7\)\(i\)](#) or [\(ii\)](#) of this section, as applicable.

(i) Before September 12, 2019, the information in [paragraphs \(a\)\(7\)\(i\)\(A\)](#) through [\(Q\)](#) of this section. This includes periods of startup, shutdown, and malfunction during which deviations occurred. You do not need to submit background data supporting these calculations, for example, information provided by materials suppliers or manufacturers, or test reports.

(A) The beginning and ending dates of each compliance period during which the organic HAP emission rate exceeded the applicable emission limit in [§ 63.4890](#).

(B) The calculation of the total mass of organic HAP emissions for the coatings, thinners, and cleaning materials used during each month, using Equation 1 of [§ 63.4951](#) and, if applicable, the calculation used to determine the total mass of organic HAP in waste materials sent or designated for shipment to a hazardous waste treatment, storage, and disposal facility (TSDF) for treatment or disposal during each compliance period, according to [§ 63.4951\(e\)\(4\)](#).

(C) The calculation of the total volume of coating solids used, using Equation 2 of [§ 63.4951](#).

(D) The calculation of the mass of organic HAP emission reduction each month by emission capture systems and add-on control devices, using Equation 1 of [§ 63.4961](#), and Equation 3 of [§ 63.4961](#) for the calculation of the mass of organic HAP emission reduction for the coating operation controlled by solvent recovery systems each compliance period, as applicable.

(E) The calculation of the organic HAP emission rate for each compliance period, using Equation 4 of [§ 63.4961](#).

(F) The date and time that each malfunction started and stopped.

(G) A brief description of the CPMS.

- (H) The date of the latest CPMS certification or audit.
- (I) The date and time that each CPMS was inoperative, except for zero (low-level) and high-level checks.
- (J) The date, time, and duration that each CPMS was out-of-control, including the information in [§ 63.8\(c\)\(8\)](#).
- (K) The date and time period of each deviation from an operating limit in Table 1 to this subpart; date and time period of any bypass of the add-on control device; and whether each deviation occurred during a period of startup, shutdown, or malfunction or during another period.
- (L) A summary of the total duration of each deviation from an operating limit in Table 1 to this subpart and each bypass of the add-on control device during the semiannual reporting period and the total duration as a percent of the total affected source operating time during that semiannual reporting period.
- (M) A breakdown of the total duration of the deviations from the operating limits in Table 1 to this subpart and bypasses of the add-on control device during the semiannual reporting period into those that were due to startup, shutdown, control equipment problems, process problems, other known causes, and other unknown causes.
- (N) A summary of the total duration of CPMS downtime during the semiannual reporting period and the total duration of CPMS downtime as a percent of the total affected source operating time during that semiannual reporting period.
- (O) A description of any changes in the CPMS, coating operation, emission capture system, or add-on control device since the last semiannual reporting period.
- (P) For each deviation from the work practice standards, a description of the deviation; the date and time period of the deviation; and the actions you took to correct the deviation.
- (Q) A statement of the cause of each deviation.
- (ii) On and after September 12, 2019, the information in [paragraphs \(a\)\(7\)\(ii\)\(A\)](#) through [\(O\)](#), [\(Q\)](#), and [\(R\)](#) of this section if there was a deviation from the applicable emission limit in [§ 63.4890](#) or the applicable operating limit(s) in Table 1 to this subpart (including any periods when emissions bypassed the add-on control device and were diverted to the atmosphere) and the information in [paragraph \(a\)\(7\)\(ii\)\(P\)](#) of this section if there was a deviation from the work practice standards in [§ 63.4893\(b\)](#).
- (A) The beginning and ending dates of each compliance period during which the organic HAP emission rate exceeded the applicable emission limit in [§ 63.4890](#).

- (B) The calculation of the total mass of organic HAP emissions for the coatings, thinners, and cleaning materials used during each month, using Equation 1 of [§ 63.4951](#) and, if applicable, the calculation used to determine the total mass of organic HAP in waste materials sent or designated for shipment to a hazardous waste treatment, storage, and disposal facility (TSDF) for treatment or disposal during each compliance period, according to [§ 63.4951\(e\)\(4\)](#).
- (C) The calculation of the total volume of coating solids used, using Equation 2 of [§ 63.4951](#).
- (D) The calculation of the mass of organic HAP emission reduction each month by emission capture systems and add-on control devices, using Equation 1 of [§ 63.4961](#), and Equation 3 of [§ 63.4961](#) for the calculation of the mass of organic HAP emission reduction for the coating operation controlled by solvent recovery systems each compliance period, as applicable.
- (E) The calculation of the organic HAP emission rate for each compliance period, using Equation 4 of [§ 63.4961](#).
- (F) The date and time that each malfunction of the capture system or add-on control devices started and stopped.
- (G) A brief description of the CPMS.
- (H) The date of the latest CPMS certification or audit.
- (I) For each instance that the CPMS was inoperative, except for zero (low-level) and high-level checks, the date, time, and duration that the CPMS was inoperative; the cause (including unknown cause) for the CPMS being inoperative, and descriptions of corrective actions taken.
- (J) For each instance that the CPMS was out-of-control, as specified in [§ 63.8\(c\)\(7\)](#), the date, time, and duration that the CPMS was out-of-control; the cause (including unknown cause) for the CPMS being out-of-control; and descriptions of corrective actions taken.
- (K) The date, time, and duration of each deviation from an operating limit in Table 1 to this subpart; and the date, time, and duration of any bypass of the add-on control device.
- (L) A summary of the total duration of each deviation from an operating limit in Table 1 to this subpart and each bypass of the add-on control device during the semiannual reporting period and the total duration as a percent of the total affected source operating time during that semiannual reporting period.
- (M) A breakdown of the total duration of the deviations from the operating limits in Table 1 to this subpart and bypasses of the add-on control device during the semiannual reporting period into those that were due to control equipment problems, process problems, other known causes, and other unknown causes.



(N) A summary of the total duration of CPMS downtime during the semiannual reporting period and the total duration of CPMS downtime as a percent of the total affected source operating time during that semiannual reporting period.

(O) A description of any changes in the CPMS, coating operation, emission capture system, or add-on control device since the last semiannual reporting period.

(P) For deviations from the work practice standards in [§ 63.4893\(b\)](#), the number of deviations, and, for each deviation: A description of the deviation; the date, time, and duration of the deviation; and the actions taken to minimize emissions in accordance with [§ 63.4900\(b\)](#). The description of the deviation must include a list of the affected sources or equipment for which a deviation occurred and the cause of the deviation (including unknown cause, if applicable).

(Q) For deviations from an emission limit in [§ 63.4890](#) or operating limit in Table 1 to this subpart, a statement of the cause of each deviation (including unknown cause, if applicable).

(R) For each deviation from an emission limit in [§ 63.4890](#) or operating limit in Table 1 to this subpart, a list of the affected sources or equipment for which a deviation occurred, an estimate of the quantity of each regulated pollutant emitted over any emission limit in [§ 63.4890](#), and a description of the method used to estimate the emissions.

(b) **Performance test reports.** If you use the emission rate with add-on controls option, you must submit reports of performance test results for emission capture systems and add-on control devices no later than 60 days after completing the tests as specified in [§ 63.10\(d\)\(2\)](#).

(c) Before September 12, 2019, if you used the emission rate with add-on controls option and you had a startup, shutdown, or malfunction during the semiannual reporting period, you must submit the reports specified in [paragraphs \(c\)\(1\) and \(2\)](#) of this section. The reports specified in [paragraphs \(c\)\(1\) and \(2\)](#) of this section are not required on and after September 12, 2019.

(1) If your actions were consistent with your SSMP, you must include the information specified in [§ 63.10\(d\)\(5\)](#) in the semiannual compliance report required by [paragraph \(a\)](#) of this section.

(2) If your actions were not consistent with your SSMP, you must submit an immediate startup, shutdown, and malfunction report as described in [paragraphs \(c\)\(2\)\(i\) and \(ii\)](#) of this section.

(i) You must describe the actions taken during the event in a report delivered by facsimile, telephone, or other means to the Administrator within 2 working days after starting actions that are inconsistent with the plan.

(ii) You must submit a letter to the Administrator within 7 working days after the end of the event, unless you have made alternative arrangements with the Administrator as specified in [§ 63.10\(d\)\(5\)\(ii\)](#). The letter must contain the information specified in [§ 63.10\(d\)\(5\)\(ii\)](#).

[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9636](#), Mar. 15, 2019]

### § 63.4921 What are my electronic reporting requirements?

(a) Beginning no later than June 13, 2019, you must submit the results of the performance test required [§ 63.4920\(b\)](#) following the procedure specified in [paragraphs \(a\)\(1\)](#) through [\(3\)](#) of this section.

(1) For data collected using test methods supported by the EPA's Electronic Reporting Tool (ERT) as listed on the EPA's ERT website<sup>147</sup> (<https://www.epa.gov/electronic-reporting-air-emissions/electronic-reporting-tool-ert>) at the time of the test, you must submit the results of the performance test to the EPA via the Compliance and Emissions Data Reporting Interface (CEDRI). The CEDRI interface can be accessed through the EPA's Central Data Exchange (CDX) (<https://cdx.epa.gov/>). Performance test data must be submitted in a file format generated through the use of the EPA's ERT or an alternate electronic file format consistent with the extensible markup language (XML) schema listed on the EPA's ERT website.

(2) For data collected using test methods that are not supported by the EPA's ERT as listed on the EPA's ERT website at the time of the test, you must submit the results of the performance test to the Administrator at the appropriate address listed in [§ 63.13](#), unless the Administrator agrees to or specifies an alternate reporting method.

(3) If you claim that some of the performance test information being submitted under [paragraph \(a\)\(1\)](#) of this section is confidential business information (CBI), you must submit a complete file generated through the use of the EPA's ERT or an alternate electronic file consistent with the XML schema listed on the EPA's ERT website, including information claimed to be CBI, on a compact disc, flash drive or other commonly used electronic storage medium to the EPA. The electronic medium must be clearly marked as CBI and mailed to U.S. EPA/OAQPS/CORE CBI Office, Attention: Group Leader, Measurement Policy Group, MD C404-02, 4930 Old Page Rd., Durham, NC 27703. The same ERT or alternate file with the CBI omitted must be submitted to the EPA via the EPA's CDX as described in [paragraph \(a\)\(1\)](#) of this section.

(b) Beginning on March 15, 2021, the owner or operator shall submit the initial notifications required in [§ 63.9\(b\)](#) and the notification of compliance status required in [§ 63.9\(h\)](#) and [§ 63.4910\(c\)](#) to the EPA via CEDRI. The CEDRI interface can be accessed through the EPA's CDX (<https://cdx.epa.gov/>). The owner or operator must upload to CEDRI an electronic copy of each applicable notification in portable document format (PDF). The applicable notification must be submitted by the deadline specified in this subpart, regardless of the method in which the reports are submitted. Owners or operators who claim that some of the information required to be submitted via CEDRI is CBI shall submit a complete report generated using the appropriate form in CEDRI or an alternate electronic file consistent with the extensible markup language (XML) schema listed on the EPA's CEDRI website, including information claimed to be CBI, on a compact disc, flash drive, or other commonly used electronic storage medium to the EPA. The electronic medium shall be clearly marked as CBI and mailed to U.S. EPA/OAQPS/CORE CBI



Office, Attention: Group Leader, Measurement Policy Group, MD C404-02, 4930 Old Page Rd., Durham, NC 27703. The same file with the CBI omitted shall be submitted to the EPA via the EPA's CDX as described earlier in this paragraph.

(c) Beginning on March 15, 2021, or once the reporting template has been available on the CEDRI website for 1 year, whichever date is later, the owner or operator shall submit the semiannual compliance report required in [§ 63.4920](#) to the EPA via CEDRI. The CEDRI interface can be accessed through the EPA's CDX (<https://cdx.epa.gov>). The owner or operator must use the appropriate electronic template on the CEDRI website for this subpart or an alternate electronic file format consistent with the XML schema listed on the CEDRI website (<https://www.epa.gov/electronic-reporting-air-emissions/compliance-and-emissions-data-reporting-interface-cedri>). The date report templates become available will be listed on the CEDRI website. If the reporting form for the semiannual compliance report specific to this subpart is not available in CEDRI at the time that the report is due, you must submit the report to the Administrator at the appropriate addresses listed in [§ 63.13](#). Once the form has been available in CEDRI for 1 year, you must begin submitting all subsequent reports via CEDRI. The reports must be submitted by the deadlines specified in this subpart, regardless of the method in which the reports are submitted. Owners or operators who claim that some of the information required to be submitted via CEDRI is CBI shall submit a complete report generated using the appropriate form in CEDRI or an alternate electronic file consistent with the XML schema listed on the EPA's CEDRI website, including information claimed to be CBI, on a compact disc, flash drive, or other commonly used electronic storage medium to the EPA. The electronic medium shall be clearly marked as CBI and mailed to U.S. EPA/OAQPS/CORE CBI Office, Attention: Group Leader, Measurement Policy Group, MD C404-02, 4930 Old Page Rd., Durham, NC 27703. The same file with the CBI omitted shall be submitted to the EPA via the EPA's CDX as described earlier in this paragraph.

(d) If you are required to electronically submit a report through CEDRI in the EPA's CDX, and due to a planned or actual outage of either the EPA's CEDRI or CDX systems within the period of time beginning 5 business days prior to the date that the submission is due, you will be or are precluded from accessing CEDRI or CDX and submitting a required report within the time prescribed, you may assert a claim of EPA system outage for failure to timely comply with the reporting requirement. You must submit notification to the Administrator in writing as soon as possible following the date you first knew, or through due diligence should have known, that the event may cause or caused a delay in reporting. You must provide to the Administrator a written description identifying the date, time and length of the outage; a rationale for attributing the delay in reporting beyond the regulatory deadline to the EPA system outage; describe the measures taken or to be taken to minimize the delay in reporting; and identify a date by which you propose to report, or if you have already met the reporting requirement at the time of the notification, the date you reported. In any circumstance, the report must be submitted electronically as soon as possible after the outage is resolved. The decision to accept the claim of

EPA system outage and allow an extension to the reporting deadline is solely within the discretion of the Administrator.

(e) If you are required to electronically submit a report through CEDRI in the EPA's CDX and a force majeure event is about to occur, occurs, or has occurred or there are lingering effects from such an event within the period of time beginning 5 business days prior to the date the submission is due, the owner or operator may assert a claim of force majeure for failure to timely comply with the reporting requirement. For the purposes of this section, a force majeure event is defined as an event that will be or has been caused by circumstances beyond the control of the affected facility, its contractors, or any entity controlled by the affected facility that prevents you from complying with the requirement to submit a report electronically within the time period prescribed. Examples of such events are acts of nature (*e.g.*, hurricanes, earthquakes, or floods), acts of war or terrorism, or equipment failure or safety hazard beyond the control of the affected facility (*e.g.*, large scale power outage). If you intend to assert a claim of force majeure, you must submit notification to the Administrator in writing as soon as possible following the date you first knew, or through due diligence should have known, that the event may cause or caused a delay in reporting. You must provide to the Administrator a written description of the force majeure event and a rationale for attributing the delay in reporting beyond the regulatory deadline to the force majeure event; describe the measures taken or to be taken to minimize the delay in reporting; and identify a date by which you propose to report, or if you have already met the reporting requirement at the time of the notification, the date you reported. In any circumstance, the reporting must occur as soon as possible after the force majeure event occurs. The decision to accept the claim of force majeure and allow an extension to the reporting deadline is solely within the discretion of the Administrator.

[84 FR 9638, Mar. 15, 2019]

### **§ 63.4930 What records must I keep?**

You must collect and keep records of the data and information specified in this section. Failure to collect and keep these records is a deviation from the applicable standard.

(a) A copy of each notification and report that you submitted to comply with this subpart, and the documentation supporting each notification and report.

(b) A current copy of information provided by materials suppliers or manufacturers. This would include records pertaining to the design and manufacturer's specifications for the life of the add-on control equipment. It would also include information such as manufacturer's formulation data for the materials used, or test data used to determine the mass fraction of organic HAP and density for each coating, thinner, and cleaning material and the volume fraction of coating solids for each coating. If you conducted testing to determine mass fraction of organic HAP, density, or volume fraction of coating solids, you must keep a copy of the complete test report. If you use information provided to you by the manufacturer or supplier of the material that was based on

testing, you must keep the summary sheet of results provided to you by the manufacturer or supplier. You are not required to obtain the test report or other supporting documentation from the manufacturer or supplier.

(c) For each compliance period, the records specified in [paragraphs \(c\)\(1\)](#) through [\(4\)](#) of this section.

(1) A record of the coating operations at which you used each compliance option and the time periods (beginning and ending dates and times) you used each option.

(2) For the compliant material option, a record of the calculation of the organic HAP content for each coating, using Equation 2 of [§ 63.4941](#).

(3) For the emission rate without add-on controls option, a record of the calculation of the total mass of organic HAP emissions for the coatings, thinners, and cleaning materials used during each compliance period, using Equation 1 of [§ 63.4951](#) and, if applicable, the calculation used to determine the total mass of organic HAP in waste materials sent or designated for shipment to a hazardous waste TSDf for treatment or disposal during each compliance period, according to [§ 63.4951\(e\)\(4\)](#); the calculation of the total volume of coating solids used during each compliance period, using Equation 2 of [§ 63.4951](#); and the calculation of the organic HAP emission rate for each compliance period, using Equation 3 of [§ 63.4951](#).

(4) For the emission rate with add-on controls option, records of the calculations specified in [paragraphs \(c\)\(4\)\(i\)](#) through [\(iv\)](#) of this section.

(i) The calculation of the total mass of organic HAP emissions for the coatings, thinners, and cleaning materials used during each compliance period, using Equation 1 of [§ 63.4951](#) and, if applicable, the calculation used to determine the total mass of organic HAP in waste materials sent or designated for shipment to a hazardous waste TSDf for treatment or disposal during each compliance period, according to [§ 63.4951\(e\)\(4\)](#);

(ii) The calculation of the total volume of coating solids used during each compliance period, using Equation 2 of [§ 63.4951](#);

(iii) The calculation of the mass of organic HAP emission reduction by emission capture systems and add-on control devices, using Equation 1 of [§ 63.4961](#), and the calculation of the mass of organic HAP emission reduction for the coating operation controlled by a solvent recovery system during the compliance period, using Equation 3 of [§ 63.4961](#), as applicable;

(iv) The calculation of the organic HAP emission rate for each compliance period, using Equation 4 of [§ 63.4961](#).

(d) A record of the name and volume of each coating, thinner, and cleaning material used during each compliance period.

(e) A record of the mass fraction of organic HAP for each coating, thinner, and cleaning material used during each compliance period.

(f) A record of the volume fraction of coating solids for each coating used during each compliance period.

(g) If a determination of density is required by the compliance option(s) you used to demonstrate compliance with the emission limit, a record of the density for each coating used during each compliance period; and, if you use either the emission rate without add-on controls or the emission rate with add-on controls compliance option, the density for each thinner and cleaning material used during each compliance period.

(h) If you use an allowance in Equation 1 of [§ 63.4951](#) for organic HAP contained in waste materials sent to or designated for shipment to a TSDF according to [§ 63.4951\(e\)\(4\)](#), you must keep records of the information specified in [paragraphs \(h\)\(1\) through \(3\)](#) of this section.

(1) The name and address of each TSDF to which you sent waste materials for which you use an allowance in Equation 1 of [§ 63.4951](#), a statement of which subparts under [40 CFR parts 262, 264, 265, and 266](#) apply to the facility, and the date of each shipment.

(2) Identification of the coating operations producing waste materials included in each shipment and the month or months in which you used the allowance for these materials in Equation 1 of [§ 63.4951](#).

(3) The methodology used in accordance with [§ 63.4951\(e\)\(4\)](#) to determine the total amount of waste materials sent to or the amount collected, stored, and designated for transport to a TSDF each month; and the methodology to determine the mass of organic HAP contained in these waste materials. This must include the sources for all data used in the determination, methods used to generate the data, frequency of testing or monitoring, and supporting calculations and documentation, including the waste manifest for each shipment.

(i) [Reserved]

(j) Before September 12, 2019, you must keep records of the date, time, and duration of each deviation. On and after September 12, 2019, for each deviation from an emission limitation reported under [§ 63.4920\(a\)\(5\)](#) through [\(7\)](#), you must keep a record of the information specified in [paragraphs \(j\)\(1\) through \(4\)](#) of this section, as applicable.

(1) The date, time, and duration of the deviation, as reported under [§ 63.4920\(a\)\(5\)](#) through [\(7\)](#).

(2) A list of the affected sources or equipment for which the deviation occurred and the cause of the deviation, as reported under [§ 63.4920\(a\)\(5\)](#) through [\(7\)](#).

(3) An estimate of the quantity of each regulated pollutant emitted over any applicable emission limit in [§ 63.4890](#) or any applicable operating limit(s) in Table 1 to this subpart, and a

description of the method used to calculate the estimate, as reported under [§ 63.4920\(a\)\(5\)](#) through [\(7\)](#).

(4) A record of actions taken to minimize emissions in accordance with [§ 63.4900\(b\)](#) and any corrective actions taken to return the affected unit to its normal or usual manner of operation.

(k) If you use the emission rate with add-on controls option, you must also keep the records specified in [paragraphs \(k\)\(1\)](#) through [\(8\)](#) of this section.

(1) Before September 12, 2019, for each deviation, a record of whether the deviation occurred during a period of startup, shutdown, or malfunction. The record in this [paragraph \(k\)\(1\)](#) is not required on and after September 12, 2019.

(2) Before September 12, 2019, the records in [§ 63.6\(e\)\(3\)\(iii\)](#) through [\(v\)](#) related to startup, shutdown, and malfunction. The records in this [paragraph \(k\)\(2\)](#) are not required on and after September 12, 2019.

(3) The records required to show continuous compliance with each operating limit specified in Table 1 to this subpart that applies to you.

(4) For each capture system that is a PTE, the data and documentation you used to support a determination that the capture system meets the criteria in Method 204 of appendix M to 40 CFR part 51 for a PTE and has a capture efficiency of 100 percent, as specified in [§ 63.4964\(a\)](#).

(5) For each capture system that is not a PTE, the data and documentation you used to determine capture efficiency according to the requirements specified in [§§ 63.4963](#) and [63.4964\(b\)](#) through [\(e\)](#), including the records specified in [paragraphs \(k\)\(5\)\(i\)](#) through [\(iii\)](#) of this section that apply to you.

(i) **Records for a liquid-to-uncaptured-gas protocol using a temporary total enclosure or building enclosure.** Records of the mass of total volatile hydrocarbon (TVH) as measured by Method 204A or F of appendix M to 40 CFR part 51 for each material used in the coating operation, and the total TVH for all materials used, during each capture efficiency test run, including a copy of the test report. Records of the mass of TVH emissions not captured by the capture system that exited the temporary total enclosure or building enclosure during each capture efficiency test run, as measured by Method 204D or E of appendix M to 40 CFR part 51, including a copy of the test report. Records documenting that the enclosure used for the capture efficiency test met the criteria in Method 204 of appendix M to 40 CFR part 51 for either a temporary total enclosure or a building enclosure.

(ii) **Records for a gas-to-gas protocol using a temporary total enclosure or a building enclosure.** Records of the mass of TVH emissions captured by the emission capture system as measured by Method 204B or C of appendix M to 40 CFR part 51 at the inlet to the add-on control device, including a copy of the test report. Records of the mass of TVH emissions not

captured by the capture system that exited the temporary total enclosure or building enclosure during each capture efficiency test run, as measured by Method 204D or E of appendix M to 40 CFR part 51, including a copy of the test report. Records documenting that the enclosure used for the capture efficiency test met the criteria in Method 204 of appendix M to 40 CFR part 51 for either a temporary total enclosure or a building enclosure.

(iii) ***Records for an alternative protocol.*** Records needed to document a capture efficiency determination using an alternative method or protocol as specified in [§ 63.4964\(e\)](#), if applicable.

(6) The records specified in [paragraphs \(k\)\(6\)\(i\)](#) and [\(ii\)](#) of this section for each add-on control device organic HAP destruction or removal efficiency determination as specified in [§ 63.4965](#).

(i) Records of each add-on control device performance test conducted according to [§§ 63.4963](#) and [63.4965](#).

(ii) Records of the coating operation conditions during the add-on control device performance test showing that the performance test was conducted under representative operating conditions.

(7) Records of the data and calculations you used to establish the emission capture and add-on control device operating limits as specified in [§ 63.4966](#) and to document compliance with the operating limits as specified in Table 1 to this subpart.

(8) A record of the work practice plan required by [§ 63.4893](#) and documentation that you are implementing the plan on a continuous basis.

[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9639](#), Mar. 15, 2019]

### **§ 63.4931 In what form and for how long must I keep my records?**

(a) Your records must be in a form suitable and readily available for expeditious review, according to [§ 63.10\(b\)\(1\)](#). Where appropriate, the records may be maintained as electronic spreadsheets or as a database. Any records required to be maintained by this subpart that are in reports that were submitted electronically via the EPA's CEDRI may be maintained in electronic format. This ability to maintain electronic copies does not affect the requirement for facilities to make records, data, and reports available upon request to a delegated air agency or the EPA as part of an on-site compliance evaluation.

(b) As specified in [§ 63.10\(b\)\(1\)](#), you must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.

(c) You must keep each record on-site for at least 2 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to [§ 63.10\(b\)\(1\)](#). You may keep these records off-site for the remaining 3 years. You must keep records on-site pertaining to the design and manufacturer's specifications for operation of add-on control equipment for the life of the equipment.



[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9639](#), Mar. 15, 2019]

## **Compliance Requirements for the Compliant Material Option**

### **§ 63.4940 By what date must I conduct the initial compliance demonstration?**

You must complete the initial compliance demonstration for the initial compliance period according to the requirements in [§ 63.4941](#). The initial compliance period begins on the applicable compliance date specified in [§ 63.4883](#) and ends on the last day of the first full month following the compliance date. The initial compliance demonstration includes the calculations according to [§ 63.4941](#) and supporting documentation showing that, during the initial compliance period, you used no coating with an organic HAP content that exceeded the applicable emission limit in [§ 63.4890](#), and you used no thinners or cleaning materials that contained organic HAP.

### **§ 63.4941 How do I demonstrate initial compliance with the emission limitations?**

You may use the compliant material option for any individual coating operation, for any group of coating operations in the affected source, or for all the coating operations in the affected source to demonstrate compliance with an organic HAP emission limit. You must use either the emission rate without add-on controls option or the emission rate with add-on controls option for any coating operation in the affected source for which you do not use this option. To demonstrate initial compliance using the compliant material option, during the compliance period the coating operation or group of coating operations must use no coating with an organic HAP content that exceeds the applicable emission limit in [§ 63.4890](#) and must use no thinner or cleaning material that contains organic HAP as determined according to this section. Any coating operation for which you use the compliant material option is not required to comply with the operating limits or work practice standards required in [§§ 63.4892](#) and [63.4893](#), respectively. To demonstrate initial compliance with the emission limitations using the compliant material option, you must meet all the requirements of this section for the coating operation or group of coating operations using this option. Use the procedures in this section for each coating, thinner, and cleaning material in the condition it is in when it is received from its manufacturer or supplier and prior to any alteration. You do not need to redetermine the organic HAP content of cleaning materials that are reclaimed and reused onsite provided these materials in their condition as received were demonstrated to comply with the compliant material option.

(a) ***Determine the mass fraction of organic HAP for each material used.*** You must determine the mass fraction of organic HAP for each coating, thinner, and cleaning material used during the compliance period by using one of the options in [paragraphs \(a\)\(1\) through \(5\)](#) of this section.

(1) ***Method 311 (appendix A to 40 CFR part 63).*** You may use Method 311 for determining the mass fraction of organic HAP. Use the procedures specified in [paragraphs \(a\)\(1\)\(i\) and \(ii\)](#) of this section when performing a Method 311 test.

(i) Count each organic HAP in Table 5 to this subpart that is measured to be present at 0.1 percent by mass or more and at 1.0 percent by mass or more for other organic HAP compounds. For example, if toluene (not listed in Table 5 to this subpart) is measured to be 0.5 percent of the material by mass, you do not have to count it. Express the mass fraction of each organic HAP you count as a value truncated to four places after the decimal point (for example, 0.3791).

(ii) Calculate the total mass fraction of organic HAP in the test material by adding up the individual organic HAP mass fractions and truncating the result to three places after the decimal point (for example, 0.763).

(2) **Method 24 in appendix A-7 of part 60.** For coatings, you may use Method 24 to determine the mass fraction of nonaqueous volatile matter and use that value as a substitute for mass fraction of organic HAP. As an alternative to using Method 24, you may use ASTM D2369-10 (R2015), “Test Method for Volatile Content of Coatings” (incorporated by reference, [see § 63.14](#)).

(3) **Alternative method.** You may use an alternative test method for determining the mass fraction of organic HAP once the Administrator has approved it. You must follow the procedure in [§ 63.7\(f\)](#) to submit an alternative test method for approval.

(4) **Information from the supplier or manufacturer of the material.** You may rely on information other than that generated by the test methods specified in [paragraphs \(a\)\(1\) through \(3\)](#) of this section, such as manufacturer's formulation data, if it represents each organic HAP in Table 5 to this subpart that is present at 0.1 percent by mass or more and at 1.0 percent by mass or more for other organic HAP compounds. For example, if toluene (not listed in Table 5 to this subpart) is 0.5 percent of the material by mass, you do not have to count it. If there is a disagreement between such information and results of a test conducted according to [paragraphs \(a\)\(1\) through \(3\)](#) of this section, then the test method results will take precedence.

(5) **Solvent blends.** Solvent blends may be listed as single components for some materials in data provided by manufacturers or suppliers. Solvent blends may contain organic HAP which must be counted toward the total organic HAP mass fraction of the materials. When test data and manufacturer's data for solvent blends are not available, you may use the default values for the mass fraction of organic HAP in these solvent blends listed in Table 3 or 4 to this subpart. If you use the tables, you must use the values in Table 3 for all solvent blends that match Table 3 entries, and you may only use Table 4 if the solvent blends in the materials you use do not match any of the solvent blends in Table 3, and you only know whether the blend is aliphatic or aromatic. However, if the results of a Method 311 test indicate higher values than those listed on Table 3 or 4 of this subpart, the Method 311 results will take precedence.

(b) **Determine the volume fraction of coating solids for each coating.** You must determine the volume fraction of coating solids (liters of coating solids per liter of coating) for each coating used during the compliance period by a test or by information provided by the supplier or the



manufacturer of the material, as specified in [paragraphs \(b\)\(1\), \(2\), and \(3\)](#) of this section. If test results obtained according to [paragraph \(b\)\(1\)](#) of this section do not agree with the information obtained under [paragraph \(b\)\(2\)](#) or [\(3\)](#) of this section, the test results will take precedence.

(1) **Test results.** You may use ASTM D2697-03 (R2014), “Standard Test Method for Volume Nonvolatile Matter in Clear or Pigmented Coatings”, or D6093-97 (R2016), “Standard Test Method for Percent Volume Nonvolatile Matter in Clear or Pigmented Coatings Using a Helium Gas Pycnometer” (both incorporated by reference, *see* [§ 63.14](#)), to determine the volume fraction of coating solids for each coating. Divide the nonvolatile volume percent obtained with the methods by 100 to calculate volume fraction of coating solids. Alternatively, you may use another test method once you obtain approval from the Administrator according to the requirements of [§ 63.7\(f\)](#).

(2) **Information from the supplier or manufacturer of the material.** You may obtain the volume fraction of coating solids for each coating from the supplier or manufacturer.

(3) **Calculation of volume fraction of coating solids.** If the volume fraction of coating solids cannot be determined using the options in [paragraphs \(b\)\(1\) and \(2\)](#) of this section, you must determine it using Equation 1 of this section:

$$V_s = 1 - \frac{M_{\text{volatiles}}}{D_{\text{avg}}} \quad (\text{Eq. 1})$$

Where:

$V_s$  = Volume fraction of coating solids, liters coating solids per liter coating.

$M_{\text{volatiles}}$  = Total volatile matter content of the coating, including HAP, volatile organic compounds (VOC), water, and exempt compounds, determined according to Method 24 in appendix A-7 of part 60, or according to ASTM D2369 - 10 (R2015) Standard Test Method for Volatile Content of Coatings (incorporated by reference, *see* [§ 63.14](#)), grams volatile matter per liter coating.

$D_{\text{avg}}$  = Average density of volatile matter in the coating, grams volatile matter per liter volatile matter, determined from test results using ASTM D1475-13, “Standard Test Method for Density of Liquid Coatings, Inks, and Related Products” (incorporated by reference, *see* [§ 63.14](#)), information from the supplier or manufacturer of the material, or reference sources providing density or specific gravity data for pure materials. If there is disagreement between ASTM D1475-13 test results and other information sources, the test results will take precedence.

(c) **Determine the density of each coating.** You must determine the density of each coating used during the compliance period from test results using ASTM D1475-13, “Standard Test Method for Density of Liquid Coatings, Inks, and Related Products” (incorporated by reference, *see* [§](#)

[63.14](#)), or information from the supplier or manufacturer of the material. If there is disagreement between ASTM D1475-13 test results and the supplier's or manufacturer's information, the test results will take precedence.

(d) **Calculate the organic HAP content of each coating.** Calculate the organic HAP content, kg organic HAP per liter coating solids, of each coating used during the compliance period, using Equation 2 of this section, except that if the mass fraction of organic HAP in the coating equals zero, then the organic HAP content also equals zero and you are not required to use Equation 2 to calculate the organic HAP content.

$$H_c = \frac{(D_c)(W_c)}{V_s} \quad (\text{Eq. 2})$$

Where:

$H_c$  = Organic HAP content of the coating, kg organic HAP per liter coating solids.

$D_c$  = Density of coating, kg coating per liter coating, determined according to [paragraph \(c\)](#) of this section.

$W_c$  = Mass fraction of organic HAP in the coating, kg organic HAP per kg coating, determined according to [paragraph \(a\)](#) of this section.

$V_s$  = Volume fraction of coating solids, liter coating solids per liter coating, determined according to [paragraph \(b\)](#) of this section.

(e) **Compliance demonstration.** The calculated organic HAP content for each coating used during the initial compliance period must be less than or equal to the applicable emission limit in [§ 63.4890](#) and each thinner and cleaning material used during the initial compliance period must contain no organic HAP, determined according to [paragraph \(a\)](#) of this section. You must keep all records required by [§§ 63.4930](#) and [63.4931](#). As part of the Notification of Compliance Status required in [§ 63.4910\(c\)](#) and the semiannual compliance reports required in [§ 63.4920](#), you must identify each coating operation and group of coating operations for which you used the compliant material option. If there were no deviations from the emission limit, include a statement that each coating operation was in compliance with the emission limitations during the initial compliance period because it used no coatings for which the organic HAP content exceeded the applicable emission limit in [§ 63.4890](#), and it used no thinners or cleaning materials that contained organic HAP.

[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9639](#), Mar. 15, 2019]

**[§ 63.4942 How do I demonstrate continuous compliance with the emission limitations?](#)**

(a) Following the initial compliance period, you must complete a compliance demonstration according to the requirements in [§ 63.4941\(e\)](#) for each subsequent compliance period. Each month following the initial compliance period described in [§ 63.4940](#) is a compliance period.

(b) If you choose to comply with the emission limitations by using the compliant material option, the use of any coating, thinner, or cleaning material that does not meet the criteria specified in [paragraph \(a\)](#) of this section is a deviation from the emission limitations that must be reported as specified in [§§ 63.4910\(c\)\(6\)](#) and [63.4920\(a\)\(5\)](#).

(c) As part of each semiannual compliance report required by [§ 63.4920](#), you must identify the coating operation or group of coating operations for which you used the compliant material option. If there were no deviations from the emission limits in [§ 63.4890](#), submit an affirmative statement that the coating operation or group of coating operations was in compliance with the emission limitations during the reporting period because you used no coating for which the organic HAP content exceeded the applicable emission limit in [§ 63.4890](#), and you used no thinner or cleaning material that contained organic HAP.

(d) You must maintain records as specified in [§§ 63.4930](#) and [63.4931](#).

### **Compliance Requirements for the Emission Rate Without Add-On Controls Option**

#### **§ 63.4950 By what date must I conduct the initial compliance demonstration?**

You must complete the initial compliance demonstration for the initial compliance period according to the requirements of [§ 63.4951](#). The initial compliance period begins on the applicable compliance date specified in [§ 63.4883](#) and ends on the last day of the first full month following the compliance date. The initial compliance demonstration includes the calculations showing that the organic HAP emission rate for the initial compliance period was equal to or less than the applicable emission limit in [§ 63.4890](#).

#### **§ 63.4951 How do I demonstrate initial compliance with the emission limitations?**

You may use the emission rate without add-on controls option for any individual coating operation, for any group of coating operations in the affected source, or for all the coating operations in the affected source to demonstrate compliance with an organic HAP emission limit. You must use either the compliant material option or the emission rate with add-on controls option for any coating operation in the affected source for which you do not use this option. To demonstrate initial compliance using the emission rate without add-on controls option, the coating operation or group of coating operations must comply with the applicable emission limit in [§ 63.4890](#), but is not required to meet the operating limits or work practice standards in [§§ 63.4892](#) and [63.4893](#), respectively. You must meet all the requirements of this section to demonstrate initial compliance with the applicable emission limit in [§ 63.4890](#) for the coating operation or group of coating operations. When calculating the organic HAP emission rate

according to this section, do not include any coatings, thinners, or cleaning materials used on coating operations for which you use the compliant material option or the emission rate with add-on controls option. You do not need to include organic HAP in coatings, thinners, or cleaning materials that have been reclaimed onsite and reused in the coating operation for which you use the emission rate without add-on controls option.

(a) **Determine the mass fraction of organic HAP for each material.** You must determine the mass fraction of organic HAP for each coating, thinner, and cleaning material used during the compliance period according to the requirements in [§ 63.4941\(a\)](#).

(b) **Determine the volume fraction of coating solids for each coating.** You must determine the volume fraction of coating solids for each coating used during the compliance period according to the requirements in [§ 63.4941\(b\)](#).

(c) **Determine the density of each material.** You must determine the density of each coating, thinner, and cleaning material used during the compliance period according to the requirements in [§ 63.4941\(c\)](#).

(d) **Determine the volume of each material used.** You must determine the volume (liters) of each coating, thinner, and cleaning material used during the compliance period by measurement or usage records.

(e) **Calculate the mass of organic HAP emissions.** The mass of organic HAP emissions is the combined mass of organic HAP contained in all coatings, thinners, and cleaning materials used during the compliance period minus the organic HAP in certain waste materials. Use Equation 1 of this section to calculate the mass of organic HAP emissions:

$$H_e = A + B + C - R_w \quad (\text{Eq. 1})$$

Where:

$H_e$  = Total mass of organic HAP emissions during the compliance period, kg.

A = Total mass of organic HAP in the coatings used during the compliance period, kg, as calculated in Equation 1A of this section.

B = Total mass of organic HAP in the thinners used during the compliance period, kg, as calculated in Equation 1B of this section.

C = Total mass of organic HAP in the cleaning materials used during the compliance period, kg, as calculated in Equation 1C of this section.

$R_w$  = Total mass of organic HAP in waste materials sent or designated for shipment to a hazardous waste TSDF for treatment or disposal during the compliance period, kg, determined

according to [paragraph \(e\)\(4\)](#) of this section. The mass of any waste material reused during the same compliance period may not be included in  $R_w$ . (You may assign a value of zero to  $R_w$  if you do not wish to use this allowance.)

(1) Calculate the mass of organic HAP in the coatings used during the compliance period, using Equation 1A of this section:

$$A = \sum_{i=1}^m (Vol_{c,i}) (D_{c,i}) (W_{c,i}) \quad (\text{Eq. 1A})$$

Where:

$A$  = Total mass of organic HAP in the coatings used during the compliance period, kg.

$Vol_{c,i}$  = Total volume of coating,  $i$ , used during the compliance period, liters.

$D_{c,i}$  = Density of coating,  $i$ , kg coating per liter coating.

$W_{c,i}$  = Mass fraction of organic HAP in coating,  $i$ , kg organic HAP per kg coating.

$m$  = Number of different coatings used during the compliance period.

(2) Calculate the mass of organic HAP in the thinners used during the compliance period, using Equation 1B of this section:

$$B = \sum_{j=1}^n (Vol_{t,j}) (D_{t,j}) (W_{t,j}) \quad (\text{Eq. 1B})$$

Where:

$B$  = Total mass of organic HAP in the thinners used during the compliance period, kg.

$Vol_{t,j}$  = Total volume of thinner,  $j$ , used during the compliance period, liters.

$D_{t,j}$  = Density of thinner,  $j$ , kg per liter.

$W_{t,j}$  = Mass fraction of organic HAP in thinner,  $j$ , kg organic HAP per kg thinner.

$n$  = Number of different thinners used during the compliance period.

(3) Calculate the mass of organic HAP in the cleaning materials used during the compliance period using Equation 1C of this section:

$$C = \sum_{k=1}^p (Vol_{s,k}) (D_{s,k}) (W_{s,k}) \quad (\text{Eq. 1C})$$

Where:

C = Total mass of organic HAP in the cleaning materials used during the compliance period, kg.

Vol<sub>s,k</sub> = Total volume of cleaning material, k, used during the compliance period, liters.

D<sub>s,k</sub> = Density of cleaning material, k, kg per liter.

W<sub>s,k</sub> = Mass fraction of organic HAP in cleaning material, k, kg organic HAP per kg material.

p = Number of different cleaning materials used during the compliance period.

(4) If you choose to account for the mass of organic HAP contained in waste materials sent or designated for shipment to a hazardous waste TSDF in the calculation of the total mass of organic HAP emissions during the compliance period in Equation 1 of this section, then you must determine the total mass of organic HAP in waste materials sent or designated for shipment to a hazardous waste TSDF for treatment or disposal during each compliance period, according to [paragraphs \(e\)\(4\)\(i\)](#) through [\(iv\)](#) of this section.

(i) You may include in the determination of the total mass of organic HAP in waste materials sent or designated for shipment to a hazardous waste TSDF for treatment or disposal during each compliance period only waste materials that are generated by coating operations for which you use Equation 1 of this section and that will be treated or disposed of by a facility regulated as a TSDF under [40 CFR part 262](#), [264](#), [265](#), or [266](#). The TSDF may be either off-site or on-site. You may not include in the determination of the total mass of organic HAP in waste materials sent or designated for shipment to a hazardous waste TSDF for treatment or disposal during each compliance period only waste materials that are generated by coating operations the organic HAP contained in wastewater, nor the organic HAP contained in any waste material reused during the same compliance period.

(ii) You must determine either the amount of the waste materials sent to a TSDF during the compliance period or the amount collected and stored during the compliance period and designated for future transport to a TSDF. Do not include in your determination of the total mass of organic HAP in waste materials sent or designated for shipment to a hazardous waste TSDF for treatment or disposal during each compliance period only waste materials that are generated by coating operations any waste materials sent to a TSDF during a compliance period if you have already included them in the amount collected and stored during that or a previous compliance period.

(iii) Determine the total mass of organic HAP contained in the waste materials specified in [paragraph \(e\)\(4\)\(ii\)](#) of this section.

(iv) You must document your methodology to determine the amount of waste materials and the total mass of organic HAP they contain, as required in [§ 63.4930\(h\)](#). To the extent that waste manifests include this information, they may be used as part of the documentation of the amount of waste materials and mass of organic HAP contained in them.

(f) **Calculate the total volume of coating solids used.** Calculate the total volume of coating solids used, which is the combined volume of coating solids for all the coatings used during the compliance period, using Equation 2 of this section:

$$V_{st} = \sum_{i=1}^m (Vol_{c,i}) (V_{s,i}) \quad (\text{Eq. 2})$$

Where:

$V_{st}$  = Total volume of coating solids used during the compliance period, liters.

$Vol_{c,i}$  = Total volume of coating, i, used during the compliance period, liters.

$V_{s,i}$  = Volume fraction of coating solids for coating, i, liter solids per liter coating, determined according to [§ 63.4941\(b\)](#).

$m$  = Number of coatings used during the compliance period.

(g) **Calculate the organic HAP emission rate.** Calculate the organic HAP emission rate for the compliance period, kg organic HAP per liter coating solids used, using Equation 3 of this section:

$$H_{avg} = \frac{H_e}{V_{st}} \quad (\text{Eq. 3})$$

Where:

$H_{avg}$  = Organic HAP emission rate for the compliance period, kg organic HAP per liter coating solids.

$H_e$  = Total mass of organic HAP emissions from all materials used during the compliance period, kg, as calculated by Equation 1 of this section.

$V_{st}$  = Total volume of coating solids used during the compliance period, liters, as calculated by Equation 2 of this section.



(h) **Compliance demonstration.** The calculated organic HAP emission rate for the initial compliance period must be less than or equal to the applicable emission limit in [§ 63.4890](#). You must keep all records as required by [§§ 63.4930](#) and [63.4931](#). As part of the Notification of Compliance Status required by [§ 63.4910](#) and the semiannual compliance reports required in [§ 63.4920](#), you must identify the coating operation or group of coating operations for which you used the emission rate without add-on controls option. If there were no deviations from the emission limit, include a statement that the coating operation or group of coating operations was in compliance with the emission limitations during the initial compliance period because the organic HAP emission rate was less than or equal to the applicable emission limit in [§ 63.4890](#), determined according to this section.

[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9640](#), Mar. 15, 2019]

### **§ 63.4952 How do I demonstrate continuous compliance with the emission limitations?**

(a) Following the initial compliance period, you must complete a compliance demonstration according to the requirements in [§ 63.4951\(h\)](#) for each subsequent compliance period. Each month following the initial compliance period described in [§ 63.4950](#) is a compliance period.

(b) If the organic HAP emission rate for any compliance period exceeded the applicable emission limit in [§ 63.4890](#), this is a deviation from the emission limitations for that compliance period and must be reported as specified in [§§ 63.4910\(c\)\(6\)](#) and [63.4920\(a\)\(6\)](#).

(c) As part of each semiannual compliance report required by [§ 63.4920](#), you must identify the coating operation or group of coating operations for which you used the emission rate without add-on controls option. If there were no deviations from the emission limitations, you must submit an affirmative statement that the coating operation or group of coating operations was in compliance with the emission limitations during the reporting period because the organic HAP emission rate for each compliance period was less than or equal to the applicable emission limit in [§ 63.4890](#).

(d) You must maintain records as specified in [§§ 63.4930](#) and [63.4931](#).

### **Compliance Requirements for the Emission Rate With Add-On Controls Option**

#### **§ 63.4960 By what date must I conduct initial performance tests and other initial compliance demonstrations?**

(a) ***New and reconstructed affected sources.*** For a new or reconstructed affected source, you must meet the requirements of [paragraphs \(a\)\(1\)](#) through [\(4\)](#) of this section.

(1) All emission capture systems, add-on control devices, and CPMS must be installed and operating no later than the applicable compliance date specified in [§ 63.4883](#). Except for solvent recovery systems for which you conduct liquid-liquid material balances according to [§](#)

[63.4961\(j\)](#), you must conduct a performance test of each capture system and add-on control device according to [§§ 63.4963](#), [63.4964](#), and [63.4965](#), and establish the operating limits required by [§ 63.4892](#), no later than 180 days after the applicable compliance date specified in [§ 63.4883](#). For a solvent recovery system for which you conduct liquid-liquid material balances according to [§ 63.4961\(j\)](#), you must initiate the first material balance no later than 180 days after the applicable compliance date specified in [§ 63.4883](#).

(2) You must develop and begin implementing the work practice plan required by [§ 63.4893](#) no later than the compliance date specified in [§ 63.4883](#).

(3) You must complete the initial compliance demonstration for the initial compliance period according to the requirements of [§ 63.4961](#). The initial compliance period begins on the applicable compliance date specified in [§ 63.4883](#) and ends on the last day of the first full month following the compliance date. The initial compliance demonstration includes the results of emission capture system and add-on control device performance tests conducted according to [§§ 63.4963](#), [63.4964](#), and [63.4965](#); results of liquid-liquid material balances conducted according to [§ 63.4961\(j\)](#); calculations showing whether the organic HAP emission rate for the initial compliance period was equal to or less than the emission limit in [§ 63.4890](#); the operating limits established during the performance tests and the results of the continuous parameter monitoring required by [§ 63.4967](#); and documentation of whether you developed and implemented the work practice plan required by [§ 63.4893](#).

(4) You do not need to comply with the operating limits for the emission capture system and add-on control device required by [§ 63.4892](#) until after you have completed the performance tests specified in [paragraph \(a\)\(1\)](#) of this section. Instead, you must maintain a log detailing the operation and maintenance of the emission capture system, add-on control device, and continuous parameter monitors during the period between the compliance date and the performance test. You must begin complying with the operating limits for your affected source on the date you complete the performance tests specified in [paragraph \(a\)\(1\)](#) of this section. The requirements in this [paragraph \(a\)\(4\)](#) do not apply to solvent recovery systems for which you conduct liquid-liquid material balances.

(b) ***Existing affected sources.*** For an existing affected source, you must meet the requirements of [paragraphs \(b\)\(1\)](#) through [\(3\)](#) of this section.

(1) All emission capture systems, add-on control devices, and CPMS must be installed and operating no later than the applicable compliance date specified in [§ 63.4883](#). Except for solvent recovery systems for which you conduct liquid-liquid material balances according to [§ 63.4961\(j\)](#), you must conduct a performance test of each capture system and add-on control device according to the procedures in [§§ 63.4963](#), [63.4964](#), and [63.4965](#), and establish the operating limits required by [§ 63.4892](#), no later than the compliance date specified in [§ 63.4883](#). For a solvent recovery system for which you conduct liquid-liquid material balances according

to [§ 63.4961\(j\)](#), you must initiate the first material balance no later than the compliance date specified in [§ 63.4883](#).

(2) You must develop and begin implementing the work practice plan required by [§ 63.4893](#) no later than the compliance date specified in [§ 63.4883](#).

(3) You must complete the initial compliance demonstration for the initial compliance period according to the requirements of [§ 63.4961](#). The initial compliance period begins on the applicable compliance date specified in [§ 63.4883](#) and ends on the last day of the first full month following the compliance date. The initial compliance demonstration includes the results of emission capture system and add-on control device performance tests conducted according to [§§ 63.4963, 63.4964, and 63.4965](#); results of liquid-liquid material balances conducted according to [§ 63.4961\(j\)](#); calculations showing whether the organic HAP emission rate for the initial compliance period was equal to or less than the emission limit in [§ 63.4890\(c\)](#); the operating limits established during the performance tests and the results of the continuous parameter monitoring required by [§ 63.4967](#); and documentation of whether you developed and implemented the work practice plan required by [§ 63.4893](#).

#### **[§ 63.4961 How do I demonstrate initial compliance?](#)**

(a) ***When add-on controls are used.*** You may use the emission rate with add-on controls option for any coating operation, for any group of coating operations in the affected source, or for all of the coating operations in the affected source. You may include both controlled and uncontrolled coating operations in a group for which you use this option. You must use either the compliant material option or the emission rate without add-on controls option for any coating operation in the affected source for which you do not use the emission rate with add-on controls option. To demonstrate initial compliance, the coating operation or group of coating operations for which you use the emission rate with add-on controls option must meet the applicable emission limit in [§ 63.4890](#), and each controlled coating operation must meet the operating limits and work practice standards required in [§§ 63.4892 and 63.4893](#), respectively. You must meet all the requirements of this section to demonstrate initial compliance with the emission limitations. When calculating the organic HAP emission rate according to this section, do not include any coatings, thinners, or cleaning materials used on coating operations for which you use the compliant material option or the emission rate without add-on controls option.

(b) ***Compliance with operating limits.*** Except as provided in [§ 63.4960\(a\)\(4\)](#), you must establish and demonstrate continuous compliance during the initial compliance period with the operating limits required by [§ 63.4892](#), using the procedures specified in [§§ 63.4966 and 63.4967](#).

(c) ***Compliance with work practice requirements.*** You must develop, implement, and document your implementation of the work practice plan required by [§ 63.4893](#) during the initial compliance period, as specified in [§ 63.4930](#).

(d) **Compliance with emission limits.** You must follow the procedures in [paragraphs \(e\) through \(m\)](#) of this section to demonstrate compliance with the applicable emission limit in [§ 63.4890](#).

(e) **Determine the mass fraction of organic HAP, density, volume used, and volume fraction of coating solids.** Follow the procedures specified in [§ 63.4951\(a\)](#) through [\(d\)](#) to determine the mass fraction of organic HAP, density, and volume of each coating, thinner, and cleaning material used during each compliance period and the volume fraction of coating solids for each coating used during each compliance period.

(f) **Calculate the total mass of organic HAP emissions before add-on controls.** Using Equation 1 of [§ 63.4951](#), calculate the total mass of organic HAP emissions before add-on controls from all coatings, thinners, and cleaning materials used during the compliance period.

(g) **Calculate the organic HAP emission reduction for each controlled coating operation.** Determine the mass of organic HAP emissions reduced for each controlled coating operation during each compliance period. The emission reduction determination quantifies the total organic HAP emissions that pass through the emission capture system and are destroyed or removed by the add-on control device. Use the procedures in [paragraph \(h\)](#) of this section to calculate the mass of organic HAP emission reduction for each controlled coating operation using an emission capture system and add-on control device other than a solvent recovery system for which you conduct liquid-liquid material balances. For each controlled coating operation using a solvent recovery system for which you conduct a liquid-liquid material balance, use the procedures in [paragraph \(j\)](#) of this section to calculate the organic HAP emission reduction.

(h) **Calculate the organic HAP emission reduction for controlled coating operations not using liquid-liquid material balance.** For each controlled coating operation using an emission capture system and add-on control device other than a solvent recovery system for which you conduct liquid-liquid material balances, calculate the organic HAP emission reduction, using Equation 1 of this section. The calculation applies the emission capture system efficiency and add-on control device efficiency to the mass of organic HAP contained in the coatings, thinners, and cleaning materials that are used in the coating operation served by the emission capture system and add-on control device during the compliance period. For any period of time a deviation specified in [§ 63.4962\(c\)](#) or [\(d\)](#) occurs in the controlled coating operation, you must assume zero efficiency for the emission capture system and add-on control device. Equation 1 of this section treats the materials used during such a deviation as if they were used on an uncontrolled coating operation for the time period of the deviation:

$$H_R = (A_I + B_I + C_I - R_w) \left( \frac{CE}{100} \times \frac{DRE}{100} \right) + H_{unc} \quad (\text{Eq. 1})$$

Where:

$H_R$  = Mass of organic HAP emission reduction for the controlled coating operation during the compliance period, kg.

$A_I$  = Total mass of organic HAP in the coatings used in the controlled coating operation during the compliance period, excluding coatings used during deviations, kg, as calculated in Equation 1A of this section.

$B_I$  = Total mass of organic HAP in the thinners used in the controlled coating operation during the compliance period, excluding thinners used during deviations, kg, as calculated in Equation 1B of this section.

$C_I$  = Total mass of organic HAP in the cleaning materials used in the controlled coating operation during the compliance period, excluding cleaning materials used during deviations, kg, as calculated in Equation 1C of this section.

$R_w$  = Total mass of organic HAP in waste materials sent or designated for shipment to a hazardous waste TSDF for treatment or disposal during the compliance period, kg, determined according to [§ 63.4951\(e\)\(4\)](#). The mass of any waste material reused during the same compliance period may not be included in  $R_w$ . (You may assign a value of zero to  $R_w$  if you do not wish to use this allowance.)

CE = Capture efficiency of the emission capture system vented to the add-on control device, percent. Use the test methods and procedures specified in [§§ 63.4963](#) and [63.4964](#) to measure and record capture efficiency.

DRE = Organic HAP destruction or removal efficiency of the add-on control device, percent. Use the test methods and procedures in [§§ 63.4963](#) and [63.4965](#) to measure and record the organic HAP destruction or removal efficiency.

$H_{unc}$  = Total mass of organic HAP in the coatings, thinners, and cleaning materials used during all deviations specified in [§ 63.4962\(c\)](#) and [\(d\)](#) that occurred during the compliance period in the controlled coating operation, kg, as calculated in Equation 1D of this section.

(1) Calculate the mass of organic HAP in the coatings used in the controlled coating operation, using Equation 1A of this section. Do not include in the calculation the coatings used during any deviation specified in [§ 63.4962\(c\)](#) or [\(d\)](#) that occurred during the month. Include such coatings in the calculation of the total mass of organic HAP in the coatings, thinners, and cleaning materials used during all deviations that occurred during the compliance period in the controlled coating operation in Equation 1D of this section.

$$A_I = \sum_{i=1}^m (\text{Vol}_{c,i}) (D_{c,i}) (W_{c,i}) \quad (\text{Eq. 1A})$$

Where:

$A_I$  = Total mass of organic HAP in the coatings used in the controlled coating operation during the compliance period, excluding coatings used during deviations, kg.

$\text{Vol}_{c,i}$  = Total volume of coating, i, used during the compliance period except during deviations, liters.

$D_{c,i}$  = Density of coating, i, kg per liter.

$W_{c,i}$  = Mass fraction of organic HAP in coating, i, kg per kg.

$m$  = Number of different coatings used.

(2) Calculate the mass of organic HAP in the thinners used in the controlled coating operation, using Equation 1B of this section. Do not include in the calculation the thinners used during any deviation specified in [§ 63.4962\(c\)](#) or [\(d\)](#) that occurred during the month. Include such coatings in the calculation of the total mass of organic HAP in the coatings, thinners, and cleaning materials used during all deviations that occurred during the compliance period in the controlled coating operation in Equation 1D of this section.

$$B_I = \sum_{j=1}^n (\text{Vol}_{t,j}) (D_{t,j}) (W_{t,j}) \quad (\text{Eq. 1B})$$

Where:

$B_I$  = Total mass of organic HAP in the thinners used in the controlled coating operation during the compliance period, excluding thinners used during deviations, kg.

$\text{Vol}_{t,j}$  = Total volume of thinner, j, used during the compliance period except during deviations, liters.

$D_{t,j}$  = Density of thinner, j, kg per liter.

$W_{t,j}$  = Mass fraction of organic HAP in thinner, j, kg per kg.

$n$  = Number of different thinners used.

(3) Calculate the mass of organic HAP in the cleaning materials used in the controlled coating operation, using Equation 1C of this section. Do not include in the calculation the cleaning



materials used during any deviation specified in § 63.4962(c) or (d) that occurred during the compliance period. Include such cleaning materials in the calculation of the total mass of organic HAP in the coatings, thinners, and cleaning materials used during all deviations that occurred during the compliance period in the controlled coating operation in Equation 1D of this section.

$$C_1 = \sum_{k=1}^p (\text{Vol}_{s,k}) (D_{s,k}) (W_{s,k}) \quad (\text{Eq. 1C})$$

Where:

$C_1$  = Total mass of organic HAP in the cleaning materials used in the controlled coating operation during the compliance period, excluding cleaning materials used during deviations, kg.

$\text{Vol}_{s,k}$  = Total volume of cleaning material, k, used during the compliance period except during deviations, liters.

$D_{s,k}$  = Density of cleaning material, k, kg per liter.

$W_{s,k}$  = Mass fraction of organic HAP in cleaning material, k, kg per kg.

p = Number of different cleaning materials used.

(4) Calculate the mass of organic HAP in the coatings, thinners, and cleaning materials used in the controlled coating operation during deviations specified in § 63.4962(c) and (d), using Equation 1D of this section:

$$H_{\text{unc}} = \sum_{h=1}^q (\text{Vol}_h) (D_h) (W_h) \quad (\text{Eq. 1D})$$

Where:

$H_{\text{unc}}$  = Total mass of organic HAP in the coatings, thinners, and cleaning materials used during all deviations specified in § 63.4962(c) and (d) that occurred during the compliance period in the controlled coating operation, kg.

$\text{Vol}_h$  = Total volume of coating, thinner, or cleaning material, h, used in the controlled coating operation during deviations, liters.

$D_h$  = Density of coating, thinner, or cleaning material, h, kg per liter.

$W_h$  = Mass fraction of organic HAP in coating, thinner, or cleaning material, h, kg organic HAP per kg coating.



q = Number of different coatings, thinning solvents, or cleaning materials.

(i) [Reserved]

(j) **Calculate the organic HAP emission reduction for controlled coating operations using liquid-liquid material balance.** For each controlled coating operation using a solvent recovery system for which you conduct liquid-liquid material balances, calculate the organic HAP emission reduction by applying the volatile organic matter collection and recovery efficiency to the mass of organic HAP contained in the coatings, thinners, and cleaning materials that are used in the coating operation controlled by the solvent recovery system during the compliance period. Perform a liquid-liquid material balance for each compliance period as specified in [paragraphs \(j\)\(1\) through \(6\)](#) of this section. Calculate the mass of organic HAP emission reduction by the solvent recovery system as specified in [paragraph \(j\)\(7\)](#) of this section.

(1) For each solvent recovery system, you must install, calibrate, maintain, and operate according to the manufacturer's specifications, a device that indicates the cumulative amount of volatile organic matter recovered by the solvent recovery system each compliance period. The device must be initially certified by the manufacturer to be accurate to within  $\pm 2.0$  percent of the mass of volatile organic matter recovered.

(2) For each solvent recovery system, determine the mass of volatile organic matter recovered for the compliance period, based on measurement with the device required in [paragraph \(j\)\(1\)](#) of this section.

(3) Determine the mass fraction of volatile organic matter for each coating, thinner, and cleaning material used in the coating operation controlled by the solvent recovery system during the compliance period. You may determine the volatile organic matter mass fraction using Method 24 in appendix A-7 of part 60, ASTM D2369-10 (R2015), "Test Method for Volatile Content of Coatings" (incorporated by reference, *see* [§ 63.14](#)), or an EPA-approved alternative method. Alternatively, you may use information provided by the manufacturer or supplier of the coating. In the event of any inconsistency between information provided by the manufacturer or supplier and the results of Method 24, ASTM D2369-10 (R2015), or an approved alternative method, the test method results will govern.

(4) Determine the density of each coating, thinner, and cleaning material used in the coating operation controlled by the solvent recovery system during the compliance period according to [§ 63.4951\(c\)](#).

(5) Measure the volume of each coating, thinner, and cleaning material used in the coating operation controlled by the solvent recovery system during the compliance period.

(6) For each compliance period, calculate the solvent recovery system's volatile organic matter collection and recovery efficiency, using Equation 2 of this section:

$$R_v = 100 \frac{M_{VR}}{\sum_{i=1}^m \text{Vol}_i D_i \text{WV}_{c,i} + \sum_{j=1}^n \text{Vol}_j D_j \text{WV}_{t,j} + \sum_{k=1}^p \text{Vol}_k D_k \text{WV}_{s,k}} \quad (\text{Eq.})$$

Where:

$R_v$  = Volatile organic matter collection and recovery efficiency of the solvent recovery system during the compliance period, percent.

$M_{VR}$  = Mass of volatile organic matter recovered by the solvent recovery system during the compliance period, kg.

$\text{Vol}_i$  = Volume of coating, i, used in the coating operation controlled by the solvent recovery system during the compliance period, liters.

$D_i$  = Density of coating, i, kg per liter.

$\text{WV}_{c,i}$  = Mass fraction of volatile organic matter for coating, i, kg volatile organic matter per kg coating.

$\text{Vol}_j$  = Volume of thinner, j, used in the coating operation controlled by the solvent recovery system during the compliance period, liters.

$D_j$  = Density of thinner, j, kg per liter.

$\text{WV}_{t,j}$  = Mass fraction of volatile organic matter for thinner, j, kg volatile organic matter per kg thinner.

$\text{Vol}_k$  = Volume of cleaning material, k, used in the coating operation controlled by the solvent recovery system during the compliance period, liters.

$D_k$  = Density of cleaning material, k, kg per liter.

$\text{WV}_{s,k}$  = Mass fraction of volatile organic matter for cleaning material, k, kg volatile organic matter per kg cleaning material.

$m$  = Number of different coatings used in the coating operation controlled by the solvent recovery system during the compliance period.

$n$  = Number of different thinners used in the coating operation controlled by the solvent recovery system during the compliance period.

$p$  = Number of different cleaning materials used in the coating operation controlled by the solvent recovery system during the compliance period.

(7) Calculate the mass of organic HAP emission reduction for the coating operation controlled by the solvent recovery system during the compliance period, using Equation 3 of this section:

$$H_{CSR} = (A_{CSR} + B_{CSR} + C_{CSR}) \left( \frac{R_V}{100} \right) \quad (\text{Eq. 3})$$

Where:

$H_{CSR}$  = Mass of organic HAP emission reduction for the coating operation controlled by the solvent recovery system during the compliance period, kg.

$A_{CSR}$  = Total mass of organic HAP in the coatings used in the coating operation controlled by the solvent recovery system, kg, calculated using Equation 3A of this section.

$B_{CSR}$  = Total mass of organic HAP in the thinners used in the coating operation controlled by the solvent recovery system, kg, calculated using Equation 3B of this section.

$C_{CSR}$  = Total mass of organic HAP in the cleaning materials used in the coating operation controlled by the solvent recovery system, kg, calculated using Equation 3C of this section.

$R_V$  = Volatile organic matter collection and recovery efficiency of the solvent recovery system, percent, from Equation 2 of this section.

(i) Calculate the mass of organic HAP in the coatings used in the coating operation controlled by the solvent recovery system, kg, using Equation 3A of this section.

$$A_{CSR} = \sum_{i=1}^m (Vol_{c,i}) (D_{c,i}) (W_{c,i}) \quad (\text{Eq. 3A})$$

Where:

$A_{CSR}$  = Total mass of organic HAP in the coatings used in the coating operation controlled by the solvent recovery system during the month, kg.

$Vol_{c,i}$  = Total volume of coating, i, used during the month in the coating operation controlled by the solvent recovery system, liters.

$D_{c,i}$  = Density of coating, i, kg coating per liter coating.

$W_{c,i}$  = Mass fraction of organic HAP in coating, i, kg organic HAP per kg coating.

$m$  = Number of different coatings used.

(ii) Calculate the mass of organic HAP in the thinners used in the coating operation controlled by the solvent recovery system, using Equation 3B of this section:

$$B_{CSR} = \sum_{j=1}^n (Vol_{t,j}) (D_{t,j}) (W_{t,j})$$

(Eq. 3B)

Where:

$B_{CSR}$  = Total mass of organic HAP in the thinners used in the coating operation controlled by the solvent recovery system during the month, kg.

$Vol_{t,j}$  = Total volume of thinner, j, used during the month in the coating operation controlled by the solvent recovery system, liters.

$D_{t,j}$  = Density of thinner, j, kg thinner per liter thinner.

$W_{t,j}$  = Mass fraction of organic HAP in thinner, j, kg organic HAP per kg thinner.

n = Number of different thinners used.

(iii) Calculate the mass of organic HAP in the cleaning materials used in the coating operation controlled by the solvent recovery system during the month, using Equation 3C of this section:

$$C_{CSR} = \sum_{k=1}^p (Vol_{s,k}) (D_{s,k}) (W_{s,k})$$

(Eq. 3C)

Where:

$C_{CSR}$  = Total mass of organic HAP in the cleaning materials used in the coating operation controlled by the solvent recovery system during the month, kg.

$Vol_{s,k}$  = Total volume of cleaning material, k, used during the month in the coating operation controlled by the solvent recovery system, liters.

$D_{s,k}$  = Density of cleaning material, k, kg cleaning material per liter cleaning material.

$W_{s,k}$  = Mass fraction of organic HAP in cleaning material, k, kg organic HAP per kg cleaning material.

p = Number of different cleaning materials used.

(k) **Calculate the total volume of coating solids used.** Calculate the total volume of coating solids used, which is the combined volume of coating solids for all the coatings used during the compliance period, using Equation 2 of [§ 63.4951](#).

(l) **Calculate the organic HAP emissions rate.** Calculate the organic HAP emission rate to the atmosphere, using Equation 4 of this section:

$$H_{\text{hap}} = \frac{H_e - \sum_{i=1}^q (H_{R,i}) - \sum_{j=1}^r (H_{\text{CSR},j})}{V_{\text{st}}} \quad (\text{Eq. 4})$$

Where:

$H_{\text{hap}}$  = Organic HAP emission rate for the compliance period, kg organic HAP per liter coating solids.

$H_e$  = Total mass of organic HAP emissions before add-on controls from all the coatings, thinners, and cleaning materials used during the compliance period, kg, determined according to [paragraph \(f\)](#) of this section.

$H_{R,i}$  = Total mass of organic HAP emission reduction for controlled coating operation,  $i$ , not using liquid-liquid material balances, during the compliance period, kg, from Equation 1 of this section.

$H_{\text{CSR},j}$  = Total mass of organic HAP emission reduction for controlled coating operation,  $j$ , using a liquid-liquid material balance, during the compliance period, kg, from Equation 3 of this section.

$V_{\text{st}}$  = Total volume of coating solids used during the compliance period, liters, from Equation 2 of [§ 63.4951](#).

$q$  = Number of controlled coating operations except those controlled with a solvent recovery system.

$r$  = Number of coating operations controlled with a solvent recovery system.

(m) **Compliance demonstration.** To demonstrate initial compliance with the emission limit during the compliance period as calculated using Equation 4 of this section, the HAP emission rate for the compliance period must be less than or equal to the applicable emission limit in [§ 63.4890](#). You must keep all records as required by [§§ 63.4930](#) and [63.4931](#). As part of the Notification of Compliance Status required by [§ 63.4910](#) and the semiannual compliance reports

required in [§ 63.4920](#), you must identify the coating operation or group of coating operations for which you used the emission rate with add-on controls option. If there were no deviations from the emission limit, include a statement that the coating operation or group of coating operations was in compliance with the emission limitations during the initial compliance period because the organic HAP emission rate was less than or equal to the applicable emission limit in [§ 63.4890](#), and you achieved the operating limits required by [§ 63.4892](#) and the work practice standards required by [§ 63.4893](#).

[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9640](#), Mar. 15, 2019]

### **[§ 63.4962 How do I conduct periodic performance tests and demonstrate continuous compliance with the emission limitations?](#)**

(a) Following the initial compliance period, you must complete a compliance demonstration according to the requirements in [§ 63.4961\(m\)](#) for each subsequent compliance period. Each month following the initial compliance period described in [§ 63.4960](#) is a compliance period.

(b) If the organic HAP emission rate for any compliance period exceeded the applicable emission limit in [§ 63.4890](#), this is a deviation from the emission limitation for that compliance period and must be reported as specified in [§§ 63.4910\(c\)\(6\)](#) and [63.4920\(a\)\(7\)](#).

(c) You must demonstrate continuous compliance with each operating limit required by [§ 63.4892](#) that applies to you, as specified in Table 1 to this subpart, and you must conduct periodic performance tests as specified in [paragraph \(c\)\(3\)](#) of this section.

(1) If an operating parameter is out of the allowed range specified in Table 1 to this subpart, this is a deviation from the operating limit that must be reported as specified in [§§ 63.4910\(c\)\(6\)](#) and [63.4920\(a\)\(7\)](#).

(2) If an operating parameter deviates from the operating limit specified in Table 1 to this subpart, then you must assume that the emission capture system and add-on control device were achieving zero efficiency during the time period of the deviation. For the purposes of completing the compliance calculations specified in [§ 63.4961](#), you must treat the materials used during a deviation on a controlled coating operation as if they were used on an uncontrolled coating operation for the time period of the deviation, as indicated in Equation 1 of [§ 63.4961](#).

(3) Except for solvent recovery systems for which you conduct liquid-liquid material balances according to [§ 63.4961\(j\)](#), within 5 years following the previous performance test, you must conduct according to the procedures in [§§ 63.4963](#), [63.4964](#), and [63.4965](#) a periodic performance test of each capture system and add-on control device used, and you must establish the operating limits required by [§ 63.4892](#). You must conduct the first periodic performance test and establish the operating limits required by [§ 63.4892](#) before March 15, 2022, unless you are already required to complete periodic performance tests as a requirement of renewing your facility's

operating permit under [40 CFR part 70](#) or [40 CFR part 71](#) and have conducted a performance test on or after March 15, 2017. Thereafter you must conduct a performance test no later than 5 years following the previous performance test. Operating limits must be confirmed or reestablished during each performance test.

(d) You must meet the requirements for bypass lines in [§ 63.4967\(b\)](#) for controlled coating operations for which you do not conduct liquid-liquid material balances. If any bypass line is opened and emissions are diverted to the atmosphere when the coating operation is running, this is a deviation that must be reported as specified in [§§ 63.4910\(c\)\(6\)](#) and [63.4920\(a\)\(7\)](#). For the purposes of completing the compliance calculations in [§ 63.4961](#), you must treat the materials used during a deviation on a controlled coating operation as if they were used on an uncontrolled coating operation for the time period of the deviation, as indicated in Equation 1 of [§ 63.4961](#).

(e) You must demonstrate continuous compliance with the work practice standards in [§ 63.4893](#). If you did not develop a work practice plan, or you did not implement the plan, or you did not keep the records required by [§ 63.4930\(k\)\(8\)](#), this is a deviation from the work practice standards that must be reported as specified in [§§ 63.4910\(c\)\(6\)](#) and [63.4920\(a\)\(7\)](#).

(f) As part of each semiannual compliance report required in [§ 63.4920](#), you must identify the coating operation or group of coating operations for which you used the emission rate with add-on controls option. If there were no deviations from the emission limitations, submit an affirmative statement that you were in compliance with the emission limitations during the reporting period because the organic HAP emission rate for each compliance period was less than or equal to the applicable emission limit in [§ 63.4890](#), and you achieved the operating limits required by [§ 63.4892](#) and the work practice standards required by [§ 63.4893](#) during each compliance period.

(g)-(h) [Reserved]

(i) You must maintain records as specified in [§§ 63.4930](#) and [63.4931](#).

[[68 FR 28619](#), May 23, 2003, as amended at [71 FR 20466](#), Apr. 20, 2006; [84 FR 9641](#), Mar. 15, 2019]

### **§ 63.4963 What are the general requirements for performance tests?**

(a) You must conduct each performance test required by [§§ 63.4960](#) and [63.4962](#) according to the requirements in this section unless you obtain a waiver of the performance test according to the provisions in [§ 63.7\(h\)](#).

(1) ***Representative coating operation operating conditions.*** You must conduct the performance test under representative operating conditions for the coating operation. Operations during periods of startup, shutdown, or nonoperation do not constitute representative conditions for purposes of conducting a performance test. The owner or operator may not conduct performance



tests during periods of malfunction. You must record the process information that is necessary to document operating conditions during the test and explain why the conditions represent normal operation. Upon request, you must make available to the Administrator such records as may be necessary to determine the conditions of performance tests.

**(2) *Representative emission capture system and add-on control device operating conditions.***

You must conduct the performance test when the emission capture system and add-on control device are operating at a representative flow rate, and the add-on control device is operating at a representative inlet concentration. You must record information that is necessary to document emission capture system and add-on control device operating conditions during the test and explain why the conditions represent normal operation.

(b) You must conduct each performance test of an emission capture system according to the requirements in [§ 63.4964](#). You must conduct each performance test of an add-on control device according to the requirements in [§ 63.4965](#).

(c) The performance test to determine add-on control device organic HAP destruction or removal efficiency must consist of three runs as specified in [§ 63.7\(e\)\(3\)](#) and each run must last at least 1 hour.

[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9641](#), Mar. 15, 2019]

**[§ 63.4964 How do I determine the emission capture system efficiency?](#)**

You must use the procedures and test methods in this section to determine capture efficiency as part of the performance test required by [§ 63.4960](#).

(a) ***Assuming 100 percent capture efficiency.*** You may assume the capture system efficiency is 100 percent if both of the conditions in [paragraphs \(a\)\(1\)](#) and [\(2\)](#) of this section are met:

(1) The capture system meets the criteria in Method 204 of appendix M to 40 CFR part 51 for a PTE and directs all the exhaust gases from the enclosure to an add-on control device.

(2) All coatings, thinners, and cleaning materials used in the coating operation are applied within the capture system; coating solvent flash-off and coating, curing, and drying occurs within the capture system; and the removal of or evaporation of cleaning materials from the surfaces they are applied to occurs within the capture system. For example, this criterion is not met if parts enter the open shop environment when being moved between a spray booth and a curing oven.

(b) ***Measuring capture efficiency.*** If the capture system does not meet both of the criteria in [paragraphs \(a\)\(1\)](#) and [\(2\)](#) of this section, then you must use one of the three protocols described in [paragraphs \(c\)](#), [\(d\)](#), and [\(e\)](#) of this section to measure capture efficiency. The capture efficiency measurements use TVH capture efficiency as a surrogate for organic HAP capture efficiency. For the protocols in [paragraphs \(c\)](#) and [\(d\)](#) of this section, the capture efficiency

measurement must consist of three test runs. Each test run must be at least 3 hours duration or the length of a production run, whichever is longer, up to 8 hours. For the purposes of this test, a production run means the time required for a single part to go from the beginning to the end of production, which includes surface preparation activities and drying or curing time.

(c) ***Liquid-to-uncaptured-gas protocol using a temporary total enclosure or building enclosure.*** The liquid-to-uncaptured-gas protocol compares the mass of liquid TVH in materials used in the coating operation to the mass of TVH emissions not captured by the emission capture system. Use a temporary total enclosure or a building enclosure and the procedures in [paragraphs \(c\)\(1\) through \(6\)](#) of this section to measure emission capture system efficiency using the liquid-to-uncaptured-gas protocol.

(1) Either use a building enclosure or construct an enclosure around the coating operation where coatings, thinners, and cleaning materials are applied, and all areas where emissions from these applied coatings and materials subsequently occur, such as flash-off, curing, and drying areas. The areas of the coating operation where capture devices collect emissions for routing to an add-on control device, such as the entrance and exit areas of an oven or spray booth, must also be inside the enclosure. The enclosure must meet the applicable definition of a temporary total enclosure or building enclosure in Method 204 of appendix M to 40 CFR part 51.

(2) Use Method 204A or 204F of appendix M to 40 CFR part 51 to determine the mass fraction, kg TVH per kg material, of TVH liquid input from each coating, thinner, and cleaning material used in the coating operation during each capture efficiency test run. To make the determination, substitute TVH for each occurrence of the term VOC in the methods.

(3) Use Equation 1 of this section to calculate the mass of TVH liquid input from all the coatings, thinners, and cleaning materials used in the coating operation during each capture efficiency test run:

$$\text{TVH}_{\text{used}} = \sum_{i=1}^n (\text{TVH}_i) (\text{Vol}_i) (D_i)$$

(Eq. 1)

Where:

$\text{TVH}_{\text{used}}$  = Mass of liquid total volatile hydrocarbons in materials used in the coating operation during the capture efficiency test run, lb.

$\text{TVH}_i$  = Mass fraction of TVH in coating, thinner, or cleaning material,  $i$ , that is used in the coating operation during the capture efficiency test run, kg TVH per kg material.

$Vol_i$  = Total volume of coating, thinner, or cleaning material,  $i$ , used in the coating operation during the capture efficiency test run, liters.

$D_i$  = Density of coating, thinner, or cleaning material,  $i$ , kg material per liter material.

$n$  = Number of different coatings, thinners, and cleaning materials used in the coating operation during the capture efficiency test run.

(4) Use Method 204D or E of appendix M to 40 CFR part 51 to measure the total mass of TVH emissions that are not captured by the emission capture system; they are measured as they exit the temporary total enclosure or building enclosure during each capture efficiency test run. To make the measurement, substitute TVH for each occurrence of the term VOC in the methods.

(i) Use Method 204D if the enclosure is a temporary total enclosure.

(ii) Use Method 204E if the enclosure is a building enclosure. During the capture efficiency measurement, all organic compound emitting operations inside the building enclosure, other than the coating operation for which capture efficiency is being determined, must be shut down, but all fans and blowers must be operating normally.

(5) For each capture efficiency test run, determine the percent capture efficiency of the emission capture system, using Equation 2 of this section:

$$CE = \frac{(TVH_{used} - TVH_{uncaptured})}{TVH_{used}} \times 100 \quad (\text{Eq. 2})$$

Where:

CE = Capture efficiency of the emission capture system vented to the add-on control device, percent.

$TVH_{used}$  = Total mass of TVH liquid input used in the coating operation during the capture efficiency test run, kg.

$TVH_{uncaptured}$  = Total mass of TVH that is not captured by the emission capture system and that exits from the temporary total enclosure or building enclosure during the capture efficiency test run, kg.

(6) Determine the capture efficiency of the emission capture system as the average of the capture efficiencies measured in the three test runs.

(d) ***Gas-to-gas protocol using a temporary total enclosure or a building enclosure.*** The gas-to-gas protocol compares the mass of TVH emissions captured by the emission capture system to the mass of TVH emissions not captured. Use a temporary total enclosure or a building enclosure

and the procedures in [paragraphs \(d\)\(1\) through \(5\)](#) of this section to measure emission capture system efficiency using the gas-to-gas protocol.

(1) Either use a building enclosure or construct an enclosure around the coating operation where coatings, thinners, and cleaning materials are applied, and all areas where emissions from these applied coatings and materials subsequently occur, such as flash-off, curing, and drying areas. The areas of the coating operation where capture devices collect emissions generated by the coating operation for routing to an add-on control device, such as the entrance and exit areas of an oven or a spray booth, must also be inside the enclosure. The enclosure must meet the applicable definition of a temporary total enclosure or building enclosure in Method 204 of appendix M to 40 CFR part 51.

(2) Use Method 204B or 204C of appendix M to 40 CFR part 51 to measure the total mass of TVH emissions captured by the emission capture system during each capture efficiency test run as measured at the inlet to the add-on control device. To make the measurement, substitute TVH for each occurrence of the term VOC in the methods.

(i) The sampling points for the Method 204B or 204C measurement must be upstream from the add-on control device and must represent total emissions routed from the capture system and entering the add-on control device.

(ii) If multiple emission streams from the capture system enter the add-on control device without a single common duct, then the emissions entering the add-on control device must be simultaneously measured in each duct and the total emissions entering the add-on control device must be determined.

(3) Use Method 204D or 204E of appendix M to 40 CFR part 51 to measure the total mass of TVH emissions that are not captured by the emission capture system; they are measured as they exit the temporary total enclosure or building enclosure during each capture efficiency test run. To make the measurement, substitute TVH for each occurrence of the term VOC in the methods.

(i) Use Method 204D if the enclosure is a temporary total enclosure.

(ii) Use Method 204E if the enclosure is a building enclosure. During the capture efficiency measurement, all organic compound emitting operations inside the building enclosure, other than the coating operation for which capture efficiency is being determined, must be shut down, but all fans and blowers must be operating normally.

(4) For each capture efficiency test run, determine the percent capture efficiency of the emission capture system, using Equation 3 of this section:

$$CE = \frac{TVH_{\text{captured}}}{(TVH_{\text{captured}} + TVH_{\text{uncaptured}})} \times 100 \quad (\text{Eq. 3})$$

Where:

CE = Capture efficiency of the emission capture system vented to the add-on control device, percent.

TVH<sub>captured</sub> = Total mass of TVH captured by the emission capture system as measured at the inlet to the add-on control device during the emission capture efficiency test run, kg.

TVH<sub>uncaptured</sub> = Total mass of TVH that is not captured by the emission capture system and that exits from the temporary total enclosure or building enclosure during the capture efficiency test run, kg.

(5) Determine the capture efficiency of the emission capture system as the average of the capture efficiencies measured in the three test runs.

(e) *Alternative capture efficiency protocol.* As an alternative to the procedures specified in [paragraphs \(c\)](#) and [\(d\)](#) of this section, you may determine capture efficiency using any other capture efficiency protocol and test methods that satisfy the criteria of either the DQO or LCL approach as described in appendix A to [subpart KK of this part](#).

### **§ 63.4965 How do I determine the add-on control device emission destruction or removal efficiency?**

You must use the procedures and test methods in this section to determine the add-on control device emission destruction or removal efficiency as part of the performance test required by [§ 63.4960](#). You must conduct three test runs as specified in [§ 63.7\(e\)\(3\)](#), and each test run must last at least 1 hour.

(a) For all types of add-on control devices, use the test methods specified in [paragraphs \(a\)\(1\)](#) through [\(5\)](#) of this section.

(1) Use Method 1 or 1A in appendix A-1 of part 60, as appropriate, to select sampling sites and velocity traverse points.

(2) Use Method 2, 2A, 2C, 2D, 2F in appendix A-1, or Method 2G in appendix A-2, of part 60, as appropriate, to measure gas volumetric flow rate.

(3) Use Method 3, 3A, or 3B in appendix A-2 of part 60, as appropriate, for gas analysis to determine dry molecular weight. You may also use as an alternative to Method 3B, the manual method for measuring the oxygen, carbon dioxide, and carbon monoxide content of exhaust gas

in ANSI/ASME PTC 19.10-1981, “Flue and Exhaust Gas Analyses [Part 10, Instruments and Apparatus]” (incorporated by reference, *see* [§ 63.14](#)).

(4) Use Method 4 in appendix A-3 of part 60 to determine stack gas moisture.

(5) Methods for determining gas volumetric flow rate, dry molecular weight, and stack gas moisture must be performed, as applicable, during each test run.

(b) Measure total gaseous organic mass emissions as carbon at the inlet and outlet of the add-on control device simultaneously, using either Method 25 or 25A in appendix A-7 of part 60, as specified in [paragraphs \(b\)\(1\)](#) through [\(3\)](#) of this section. You must use the same method for both the inlet and outlet measurements. You may use Method 18 in appendix A-6 of part 60 to subtract methane emissions from measured total gaseous organic mass emissions as carbon.

(1) Use EPA Method 25 to appendix A-7 to part 60 if the add-on control device is an oxidizer and you expect the total gaseous organic concentration as carbon to be more than 50 parts per million (ppm) at the control device outlet.

(2) Use EPA Method 25A to appendix A-7 to part 60 if the add-on control device is an oxidizer and you expect the total gaseous organic concentration as carbon to be 50 ppm or less at the control device outlet.

(3) Use EPA Method 25A to appendix A-7 to part 60 if the add-on control device is not an oxidizer.

(c) If two or more add-on control devices are used for the same emission stream, then you must measure emissions at the outlet of each device. For example, if one add-on control device is a concentrator with an outlet for the high-volume, dilute stream that has been treated by the concentrator, and a second add-on control device is an oxidizer with an outlet for the low-volume, concentrated stream that is treated with the oxidizer, you must measure emissions at the outlet of the oxidizer and the high volume dilute stream outlet of the concentrator.

(d) For each test run, determine the total gaseous organic emissions mass flow rates for the inlet and the outlet of the add-on control device, using Equation 1 of this section. If there is more than one inlet or outlet to the add-on control device, you must calculate the total gaseous organic mass flow rate using Equation 1 of this section for each inlet and each outlet and then total all of the inlet emissions and total all of the outlet emissions.

$$M_f = Q_{sd} C_c (12) (0.0416) (10^{-6})$$

(Eq. 1)

Where:

$M_f$  = Total gaseous organic emissions mass flow rate, kg/per hour (h).

$Q_{sd}$  = Volumetric flow rate of gases entering or exiting the add-on control device, as determined by Method 2, 2A, 2C, 2D, 2F, or 2G, dry standard cubic meters/hour (dscm/h).

$C_c$  = Concentration of organic compounds as carbon in the vent gas, as determined by Method 25 or Method 25A, parts per million by volume (ppmv), dry basis.

0.0416 = Conversion factor for molar volume, kg-moles per cubic meter ( $\text{mol}/\text{m}^3$ ) (@ 293 Kelvin (K) and 760 millimeters of mercury (mmHg)).

(e) For each test run, determine the add-on control device organic emissions destruction or removal efficiency, using Equation 2 of this section:

$$\text{DRE} = \frac{M_{fi} - M_{fo}}{M_{fi}} \quad (\text{Eq. 2})$$

Where:

DRE = Organic emissions destruction or removal efficiency of the add-on control device, percent.

$M_{fi}$  = Total gaseous organic emissions mass flow rate at the inlet(s) to the add-on control device, using Equation 1 of this section, kg/h.

$M_{fo}$  = Total gaseous organic emissions mass flow rate at the outlet(s) of the add-on control device, using Equation 1 of this section, kg/h.

(f) Determine the emission destruction or removal efficiency of the add-on control device as the average of the efficiencies determined in the three test runs and calculated in Equation 2 of this section.

[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9641](#), Mar. 15, 2019; [85 FR 41161](#), July 8, 2020]

### **[§ 63.4966 How do I establish the emission capture system and add-on control device operating limits during performance tests?](#)**

During the performance tests required by [§§ 63.4960](#) and [63.4962](#), and described in [§§ 63.4963](#), [63.4964](#), and [63.4965](#), you must establish the operating limits required by [§ 63.4892](#) according to this section, unless you have received approval for alternative monitoring and operating limits under [§ 63.8\(f\)](#) as specified in [§ 63.4892](#).

(a) **Thermal oxidizers.** If your add-on control device is a thermal oxidizer, establish the operating limits according to [paragraphs \(a\)\(1\)](#) and [\(2\)](#) of this section.



(1) During the performance test, you must monitor and record the combustion temperature at least once every 15 minutes during each of the three test runs. You must monitor the temperature in the firebox of the thermal oxidizer or immediately downstream of the firebox before any substantial heat exchange occurs.

(2) Use the data collected during the performance test to calculate and record the average combustion temperature maintained during the performance test. This average combustion temperature is the minimum operating limit for your thermal oxidizer.

(b) **Catalytic oxidizers.** If your add-on control device is a catalytic oxidizer, establish the operating limits according to either paragraphs (b)(1) and (2) or [paragraphs \(b\)\(3\) and \(4\)](#) of this section.

(1) During the performance test, you must monitor and record the temperature just before the catalyst bed and the temperature difference across the catalyst bed at least once every 15 minutes during each of the three test runs.

(2) Use the data collected during the performance test to calculate and record the average temperature just before the catalyst bed and the average temperature difference across the catalyst bed maintained during the performance test. These are the minimum operating limits for your catalytic oxidizer.

(3) As an alternative to monitoring the temperature difference across the catalyst bed, you may monitor the temperature at the inlet to the catalyst bed and implement a site-specific inspection and maintenance plan for your catalytic oxidizer as specified in [paragraph \(b\)\(4\)](#) of this section. During the performance test, you must monitor and record the temperature just before the catalyst bed at least once every 15 minutes during each of the three test runs. Use the data collected during the performance test to calculate and record the average temperature just before the catalyst bed during the performance test. This is the minimum operating limit for your catalytic oxidizer.

(4) You must develop and implement an inspection and maintenance plan for your catalytic oxidizer(s) for which you elect to monitor according to [paragraph \(b\)\(3\)](#) of this section. The plan must address, at a minimum, the elements specified in [paragraphs \(b\)\(4\)\(i\) through \(iii\)](#) of this section.

(i) Annual sampling and analysis of the catalyst activity (*i.e.*, conversion efficiency) following the manufacturer's or catalyst supplier's recommended procedures.

(ii) Monthly inspection of the oxidizer system, including the burner assembly and fuel supply lines for problems and, as necessary, adjust the equipment to assure proper air-to-fuel mixtures.

(iii) Annual internal and monthly external visual inspection of the catalyst bed to check for channeling, abrasion, and settling. If problems are found, you must replace the catalyst bed or

take corrective action consistent with the manufacturer's recommendations and conduct a new performance test to determine destruction efficiency according to [§ 63.4965](#).

(c) **Carbon adsorbers.** If your add-on control device is a carbon adsorber, establish the operating limits according to [paragraphs \(c\)\(1\)](#) and [\(2\)](#) of this section.

(1) You must monitor and record the total regeneration desorbing gas (*e.g.*, steam or nitrogen) mass flow for each regeneration cycle, and the carbon bed temperature after each carbon bed regeneration and cooling cycle, for the regeneration cycle either immediately preceding or immediately following the performance test.

(2) The operating limits for your carbon adsorber are the minimum total desorbing gas mass flow recorded during the regeneration cycle and the maximum carbon bed temperature recorded after the cooling cycle.

(d) **Condensers.** If your add-on control device is a condenser, establish the operating limits according to [paragraphs \(d\)\(1\)](#) and [\(2\)](#) of this section.

(1) During the performance test, you must monitor and record the condenser outlet (product side) gas temperature at least once every 15 minutes during each of the three test runs.

(2) Use the data collected during the performance test to calculate and record the average condenser outlet (product side) gas temperature maintained during the performance test. This average condenser outlet gas temperature is the maximum operating limit for your condenser.

(e) **Emission capture system.** For each capture device that is not part of a PTE that meets the criteria of [§ 63.4964\(a\)](#), establish an operating limit for either the gas volumetric flow rate or duct static pressure, as specified in [paragraphs \(e\)\(1\)](#) and [\(2\)](#) of this section. The operating limit for a PTE is specified in Table 1 to this subpart.

(1) During the capture efficiency determination required by [§§ 63.4960](#) and [63.4962](#), and described in [§§ 63.4963](#) and [63.4964](#), you must monitor and record either the gas volumetric flow rate or the duct static pressure for each separate capture device in your emission capture system at least once every 15 minutes during each of the three test runs at a point in the duct between the capture device and the add-on control device inlet.

(2) Calculate and record the average gas volumetric flow rate or duct static pressure for the three test runs for each capture device. This average gas volumetric flow rate or duct static pressure is the minimum operating limit for that specific capture device.

(f) **Concentrators.** If your add-on control device includes a concentrator, you must establish operating limits for the concentrator according to [paragraphs \(f\)\(1\)](#) through [\(4\)](#) of this section.

(1) During the performance test, you must monitor and record the desorption concentrate stream gas temperature at least once every 15 minutes during each of the three runs of the performance test.

(2) Use the data collected during the performance test to calculate and record the average temperature. This is the minimum operating limit for the desorption concentrate gas stream temperature.

(3) During the performance test, you must monitor and record the pressure drop of the dilute stream across the concentrator at least once every 15 minutes during each of the three runs of the performance test.

(4) Use the data collected during the performance test to calculate and record the average pressure drop. This is the maximum operating limit for the dilute stream across the concentrator.

(g) **Bioreactors.** If you are using a bioreactor, you must comply with the provisions for the use of an alternative monitoring method as set forth in [40 CFR 63.8\(f\)](#).

[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9641](#), Mar. 15, 2019]

#### **§ 63.4967 What are the requirements for continuous parameter monitoring system installation, operation, and maintenance?**

(a) **General.** You must install, operate, and maintain each CPMS specified in [paragraphs \(c\)](#), [\(e\)](#), and [\(f\)](#) of this section according to [paragraphs \(a\)\(1\)](#) through [\(6\)](#) of this section. You must install, operate, and maintain each CPMS specified in [paragraphs \(b\)](#) and [\(d\)](#) of this section according to [paragraphs \(a\)\(3\)](#) through [\(5\)](#) of this section.

(1) The CPMS must complete a minimum of one cycle of operation for each successive 15-minute period. You must have a minimum of four equally spaced successive cycles of CPMS operation in 1 hour.

(2) You must determine the average of all recorded readings for each 3-hour period of the emission capture system and add-on control device operation.

(3) You must record the results of each inspection, calibration, and validation check of the CPMS.

(4) You must maintain the CPMS at all times in accordance with [§ 63.4900\(b\)](#) and have readily available necessary parts for routine repairs of the monitoring equipment.

(5) Before September 12, 2019, you must operate the CPMS and collect emission capture system and add-on control device parameter data at all times that a controlled coating operation is operating, except during monitoring malfunctions, repairs to correct the monitor malfunctions, and required quality assurance or control activities (including, if applicable, calibration checks

and required zero and span adjustments). On and after September 12, 2019, you must operate the CPMS and collect emission capture system and add-on control device parameter data at all times in accordance with [§ 63.4900\(b\)](#).

(6) You must not use emission capture system or add-on control device parameter data recorded during monitoring malfunctions, repairs to correct the monitor malfunctions, out-of-control periods, or required quality assurance or control activities when calculating data averages. You must use all the data collected during all other periods in calculating the data averages for determining compliance with the emission capture system and add-on control device operating limits.

(7) A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the CPMS to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions. Any period for which the monitoring system is out-of-control and data are not available for required calculations is a deviation from the monitoring requirements.

(b) ***Capture system bypass line.*** You must meet the requirements of [paragraphs \(b\)\(1\) and \(2\)](#) of this section for each emission capture system that contains bypass lines that could divert emissions away from the add-on control device to the atmosphere.

(1) You must monitor or secure the valve or closure mechanism controlling the bypass line in a nondiverting position in such a way that the valve or closure mechanism cannot be opened without creating a record that the valve was opened. The method used to monitor or secure the valve or closure mechanism must meet one of the requirements specified in [paragraphs \(b\)\(1\)\(i\) through \(iv\)](#) of this section.

(i) ***Flow control position indicator.*** Install, calibrate, maintain, and operate according to the manufacturer's specifications a flow control position indicator that takes a reading at least once every 15 minutes and provides a record indicating whether the emissions are directed to the add-on control device or diverted from the add-on control device. The time of occurrence and flow control position must be recorded, as well as every time the flow direction is changed. The flow control position indicator must be installed at the entrance to any bypass line that could divert the emissions away from the add-on control device to the atmosphere.

(ii) ***Car-seal or lock-and-key valve closures.*** Secure any bypass line valve in the closed position with a car-seal or a lock-and-key type configuration. You must visually inspect the seal or closure mechanism at least once every month to ensure that the valve is maintained in the closed position, and the emissions are not diverted away from the add-on control device to the atmosphere.

(iii) ***Valve closure monitoring.*** Ensure that any bypass line valve is in the closed (nondiverting) position through monitoring of valve position at least once every 15 minutes. You must inspect

the monitoring system at least once every month to verify that the monitor will indicate valve position.

(iv) **Automatic shutdown system.** Use an automatic shutdown system in which the coating operation is stopped when flow is diverted by the bypass line away from the add-on control device to the atmosphere when the coating operation is running. You must inspect the automatic shutdown system at least once every month to verify that it will detect diversions of flow and shut down the coating operation.

(2) If any bypass line is opened, you must include a description of why the bypass line was opened and the length of time it remained open in the semiannual compliance reports required in [§ 63.4920](#).

(c) **Thermal oxidizers and catalytic oxidizers.** If you are using a thermal oxidizer or catalytic oxidizer as an add-on control device (including those used with concentrators or with carbon adsorbers to treat desorbed concentrate streams), you must comply with the requirements in [paragraphs \(c\)\(1\)](#) through [\(3\)](#) of this section:

(1) For a thermal oxidizer, install a gas temperature monitor in the firebox of the thermal oxidizer or in the duct immediately downstream of the firebox before any substantial heat exchange occurs.

(2) For a catalytic oxidizer, install a gas temperature monitor in the gas stream immediately before the catalyst bed, and if you are establishing operating limits according to [§ 63.4966\(b\)\(1\)](#) and [\(2\)](#), also install a gas temperature monitor in the gas stream immediately after the catalyst bed.

(3) For each gas temperature monitoring device, you must meet the requirements in [paragraphs \(a\)](#) and [\(c\)\(3\)\(i\)](#) through [\(vi\)](#) of this section for each gas temperature monitoring device. For the purposes of this [paragraph \(c\)\(3\)](#), a thermocouple is part of the temperature sensor.

(i) Locate the temperature sensor in a position that provides a representative temperature.

(ii) Use a temperature sensor with an accuracy of at least 5 degrees Fahrenheit or 1.0 percent of the temperature value, whichever is larger.

(iii) Perform an initial calibration according to the manufacturer's requirements.

(iv) Before using the sensor for the first time or upon relocation or replacement of the sensor, perform a validation check by comparing the sensor output to a calibrated temperature measurement device or by comparing the sensor output to a simulated temperature.

(v) Conduct an accuracy audit every quarter and after every 24 hour excursion. Accuracy audit methods include comparisons of sensor output to redundant temperature sensors, to calibrated temperature measurement devices, or to temperature simulation devices.

(vi) Conduct a visual inspection of each sensor every quarter if redundant temperature sensors are not used.

(d) **Carbon adsorbers.** If you are using a carbon adsorber as an add-on control device, you must monitor the total regeneration desorbing gas (e.g., steam or nitrogen) mass flow for each regeneration cycle, the carbon bed temperature after each regeneration and cooling cycle, and comply with [paragraphs \(a\)\(3\)](#) through [\(5\)](#) and [\(d\)\(1\)](#) through [\(3\)](#) of this section.

(1) The regeneration desorbing gas mass flow monitor must be an integrating device having a measurement sensitivity of plus or minus 10 percent, capable of recording the total regeneration desorbing gas mass flow for each regeneration cycle.

(2) The carbon bed temperature monitor must be capable of recording the temperature within 15 minutes of completing any carbon bed cooling cycle.

(3) For all carbon adsorbers, you must meet the requirements in [paragraphs \(c\)\(3\)\(i\)](#) through [\(vi\)](#) of this section for each gas temperature monitoring device.

(e) **Condensers.** If you are using a condenser, you must monitor the condenser outlet (product side) gas temperature and comply with [paragraphs \(a\)](#) and [\(e\)\(1\)](#) and [\(2\)](#) of this section.

(1) The temperature monitor must provide a gas temperature record at least once every 15 minutes.

(2) For all condensers, you must meet the requirements in [paragraphs \(c\)\(3\)\(i\)](#) through [\(vi\)](#) of this section for each gas temperature monitoring device.

(f) **Emission capture systems.** The capture system monitoring system must comply with the applicable requirements in [paragraphs \(f\)\(1\)](#) and [\(2\)](#) of this section.

(1) For each flow measurement device, you must meet the requirements in [paragraphs \(a\)](#) and [\(f\)\(1\)\(i\)](#) through [\(vii\)](#) of this section.

(i) Locate a flow sensor in a position that provides a representative flow measurement in the duct from each capture device in the emission capture system to the add-on control device.

(ii) Use a flow sensor with an accuracy of at least 10 percent of the flow.

(iii) Perform an initial sensor calibration in accordance with the manufacturer's requirements.

(iv) Perform a validation check before initial use or upon relocation or replacement of a sensor. Validation checks include comparison of sensor values with electronic signal simulations or via relative accuracy testing.

(v) Perform accuracy audits every quarter and after every 24 hour excursion. Accuracy audits include comparison of sensor values with electronic signal simulations or with values obtained via relative accuracy testing.

(vi) Perform leak checks monthly.

(vii) Perform visual inspections of the sensor system quarterly if there is no redundant sensor.

(2) For each pressure drop measurement device, you must comply with the requirements in [paragraphs \(a\)](#) and [\(f\)\(2\)\(i\)](#) through [\(vii\)](#) of this section.

(i) Locate the pressure sensor(s) in or as close to a position that provides a representative measurement of the pressure drop across each opening you are monitoring.

(ii) Use a pressure sensor with an accuracy of at least 0.5 inches of water column or 5 percent of the measured value, whichever is larger.

(iii) Perform an initial calibration of the sensor according to the manufacturer's requirements.

(iv) Conduct a validation check before initial operation or upon relocation or replacement of the sensor. Validation checks include comparison of the sensor values to calibrated pressure measurement devices or to pressure simulation using calibrated pressure sources.

(v) Conduct accuracy audits every quarter and after every 24 hour excursion. Accuracy audits include comparison of sensor values to calibrated pressure measurement devices or to pressure simulation using calibrated pressure sources.

(vi) Perform monthly leak checks on pressure connections. A pressure of at least 1.0 inches of water column to the connection must yield a stable sensor result for at least 15 seconds.

(vii) Perform a visual inspection of the sensor at least monthly if there is no redundant sensor.

(g) **Concentrators.** If you are using a concentrator, such as a zeolite wheel or rotary carbon bed concentrator, you must comply with the requirements in [paragraphs \(a\)](#) and [\(g\)\(1\)](#) and [\(2\)](#) of this section.

(1) You must install a temperature monitor in the desorption gas stream. The temperature monitor must meet the requirements in [paragraphs \(a\)](#) and [\(c\)\(3\)](#) of this section.

(2) You must install a device to monitor pressure drop across the zeolite wheel or rotary carbon bed. The pressure monitoring device must meet the requirements in [paragraphs \(a\)](#) and [\(f\)\(2\)](#) of this section.

[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9642](#), Mar. 15, 2019]

### **Other Requirements and Information**



### **§ 63.4980 Who implements and enforces this subpart?**

(a) This subpart can be implemented and enforced by us, the U.S. Environmental Protection Agency (EPA), or a delegated authority such as your State, local, or tribal agency. If the Administrator has delegated authority to your State, local, or tribal agency, then that agency (as well as EPA) has the authority to implement and enforce this subpart. You should contact your EPA Regional Office to find out if implementation and enforcement of this subpart is delegated to your State, local, or tribal agency.

(b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under [subpart E of this part](#), the authorities contained in [paragraph \(c\)](#) of this section are retained by the Administrator and are not transferred to the State, local, or tribal agency.

(c) The authorities that will not be delegated to State, local, or tribal agencies are listed in [paragraphs \(c\)\(1\)](#) through [\(4\)](#) of this section:

(1) Approval of alternatives to the work practice standards in [§ 63.4893](#) under [§ 63.6\(g\)](#).

(2) Approval of major alternatives to test methods under [§ 63.7\(e\)\(2\)\(ii\)](#) and [\(f\)](#), and as defined in [§ 63.90](#).

(3) Approval of major alternatives to monitoring under [§ 63.8\(f\)](#) and as defined in [§ 63.90](#).

(4) Approval of major alternatives to recordkeeping and reporting under [§ 63.10\(f\)](#) and as defined in [§ 63.90](#).

### **§ 63.4981 What definitions apply to this subpart?**

Terms used in this subpart are defined in the CAA, in [40 CFR 63.2](#), and in this section as follows:

*Add-on control* means an air pollution control device such as a thermal oxidizer or carbon adsorber that reduces pollution in an air stream by destruction or removal before discharge to the atmosphere.

*Adhesive* means any chemical substance that is applied for the purpose of bonding two surfaces together.

*Capture device* means a hood, enclosure, room, floor sweep, or other means of containing or collecting emissions and directing those emissions into an add-on air pollution control device.

*Capture efficiency* or *capture system efficiency* means the portion (expressed as a percentage) of the pollutants from an emission source that is delivered to an add-on control device.

*Capture system* means one or more capture devices intended to collect emissions generated by a coating operation in the use of coatings or cleaning materials, both at the point of application and at subsequent points where emissions from the coatings and cleaning materials occur, such as flashoff, drying, or curing. As used in this subpart, multiple capture devices that collect emissions generated by a coating operation are considered a single capture system.

*Cleaning material* means a solvent used to remove contaminants and other materials, such as dirt, grease, oil, and dried or wet coating (e.g., depainting), from a substrate before or after coating application or from equipment associated with a coating operation, such as spray booths, spray guns, racks, tanks, and hangers. Thus, it includes any cleaning material used on substrates or equipment or both.

*Coating* means a material applied to a substrate for decorative, protective, or functional purposes. Such materials include, but are not limited to, paints, sealants, caulks, inks, adhesives, and maskants. Decorative, protective, or functional materials that consist only of protective oils for metal, acids, bases, or any combination of these substances are not considered coatings for the purposes of this subpart.

*Coating operation* means equipment used to apply cleaning materials to a substrate to prepare it for coating application or to remove dried or wet coating (surface preparation); to apply coating to a substrate (coating application) and to dry or cure the coating after application; and to clean coating operation equipment (equipment cleaning). A single coating operation may include any combination of these types of equipment, but always includes at least the point at which a coating or cleaning material is applied and all subsequent points in the affected source where organic HAP emissions from that coating or cleaning material occur. There may be multiple coating operations in an affected source. Coating application with hand-held nonrefillable aerosol containers, touchup markers, or marking pens is not a coating operation for the purposes of this subpart.

*Coating solids* means the nonvolatile portion of the coating that makes up the dry film.

*Continuous parameter monitoring system (CPMS)* means the total equipment that may be required to meet the data acquisition and availability requirements of this subpart, used to sample, condition (if applicable), analyze, and provide a record of coating operation, or capture system, or add-on control device parameters.

*Controlled coating operation* means a coating operation from which some or all of the organic HAP emissions are routed through an emission capture system and add-on control device.

*Deviation* means:

(1) Before September 12, 2019, any instance in which an affected source subject to this subpart or an owner or operator of such a source:

- (i) Fails to meet any requirement or obligation established by this subpart including but not limited to any emission limit, or operating limit, or work practice standard;
  - (ii) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit; or
  - (iii) Fails to meet any emission limit, or operating limit, or work practice standard in this subpart during startup, shutdown, or malfunction regardless of whether or not such failure is permitted by this subpart; and
- (2) On and after September 12, 2019, any instance in which an affected source subject to this subpart or an owner or operator of such a source:
- (i) Fails to meet any requirement or obligation established by this subpart including but not limited to any emission limit, or operating limit, or work practice standard; or
  - (ii) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit.

*Emission limitation* means an emission limit, operating limit, or work practice standard.

*Enclosure* means a structure that surrounds a source of emissions and captures and directs the emissions to an add-on control device.

*Exempt compound* means a specific compound that is not considered a VOC due to negligible photochemical reactivity. The exempt compounds are listed in [40 CFR 51.100\(s\)](#).

*Facility maintenance* means the routine repair or renovation (including surface coating) of the tools, equipment, machinery, and structures that comprise the infrastructure of the affected facility and that are necessary for the facility to function in its intended capacity.

*Manufacturer's formulation data* means data on a material (such as a coating) that are supplied by the material manufacturer based on knowledge of the ingredients used to manufacture that material, rather than based on testing of the material with the test methods specified in [§ 63.4941\(a\)\(1\)](#) through [\(3\)](#). Manufacturer's formulation data may include, but are not limited to, information on density, organic HAP content, volatile organic matter content, and coating solids content.

*Mass fraction of coating solids* means the ratio of the mass of coating solids to the mass of a coating in which it is contained, expressed as kg of coating solids per kg of coating.

*Mass fraction of organic HAP* means the ratio of the mass of organic HAP to the mass of a material in which it is contained, expressed as kg of organic HAP per kg of material.

*Month* means a calendar month or a pre-specified period of 28 days to 35 days to allow for flexibility in recordkeeping when data are based on a business accounting period.

*Organic HAP content* means the mass of organic HAP per volume of coating solids for a coating, calculated using Equation 2 of [§ 63.4941](#). The organic HAP content is determined for the coating in the condition it is in when received from its manufacturer or supplier and does not account for any alteration after receipt.

*Permanent total enclosure (PTE)* means a permanently installed enclosure that meets the criteria of Method 204 of appendix M, [40 CFR part 51](#), for a PTE and that directs all the exhaust gases from the enclosure to an add-on control device.

*Protective oil* means an organic material that is applied to metal for the purpose of providing lubrication or protection from corrosion without forming a solid film. This definition of protective oil includes, but is not limited to, lubricating oils, evaporative oils (including those that evaporate completely), and extrusion oils.

*Research or laboratory facility* means a facility whose primary purpose is for research and development of new processes and products, that is conducted under the close supervision of technically trained personnel, and is not engaged in the manufacture of final or intermediate products for commercial purposes, except in a *de minimis* manner.

*Responsible official* means responsible official as defined in [40 CFR 70.2](#).

*Startup, initial* means the first time equipment is brought online in a facility.

*Surface preparation* means use of a cleaning material on a portion of or all of a substrate. This includes use of a cleaning material to remove dried coating, which is sometimes called “depainting” or “paint stripping,” for the purpose of preparing a substrate for coating application.

*Temporary total enclosure* means an enclosure constructed for the purpose of measuring the capture efficiency of pollutants emitted from a given source as defined in Method 204 of appendix M, [40 CFR part 51](#).

*Thinner* means an organic solvent that is added to a coating after the coating is received from the supplier.

*Total volatile hydrocarbon (TVH)* means the total amount of nonaqueous volatile organic matter determined according to Methods 204 and 204A through 204F of appendix M to 40 CFR part 51 and substituting the term TVH each place in the methods where the term VOC is used. The TVH includes both VOC and non-VOC.

*Uncontrolled coating operation* means a coating operation from which none of the organic HAP emissions are routed through an emission capture system and add-on control device.

*Volatile organic compound (VOC)* means any compound defined as VOC in [40 CFR 51.100\(s\)](#).

*Volume fraction of coating solids* means the ratio of the volume of coating solids (also known as volume of nonvolatiles) to the volume of coating, expressed as liters of coating solids per liter of coating.

*Wastewater* means water that is generated in a coating operation and is collected, stored, or treated prior to being discarded or discharged.

[[68 FR 28619](#), May 23, 2003, as amended at [84 FR 9642](#), Mar. 15, 2019]

**Table 1 to Subpart RRRR of Part 63 - Operating Limits if Using the Emission Rate With Add-on Controls Option**

If you are required to comply with operating limits by [§ 63.4892](#), you must comply with the applicable operating limits in the following table:

For the following device . . .	you must meet the following operating limit . . .	and you must demonstrate continuous compliance with the operating limit by . . .
1. thermal oxidizer	a. the average combustion temperature in any 3-hour period must not fall below the combustion temperature limit established according to <a href="#">§ 63.4966(a)</a>	i. collecting the combustion temperature data according to <a href="#">§ 63.4967(c)</a> ; ii. reducing the data to 3-hour block averages; and iii. maintaining the 3-hour average combustion temperature at or above the temperature limit.
2. catalytic oxidizer	a. the average temperature measured just before the catalyst bed in any 3-hour period must not fall below the limit established according to <a href="#">§ 63.4966(b)</a> ; and either	i. collecting the temperature data according to <a href="#">§ 63.4967(c)</a> ; ii. reducing the data to 3-hour block averages; and iii. maintaining the 3-hour average temperature before the catalyst bed at or above the temperature limit.
	b. ensure that the average temperature difference across the catalyst bed in any 3-hour period does not fall below the temperature difference limit established	i. collecting the temperature data according to <a href="#">§ 63.4967(c)</a> ; ii. reducing the data to 3-hour block averages; and iii. maintaining the 3-hour average temperature difference at or above the

For the following device . . .	you must meet the following operating limit . . .	and you must demonstrate continuous compliance with the operating limit by . . .
	<p>according to <a href="#">§ 63.4966(b)</a>, or</p> <p>c. develop and implement an inspection and maintenance plan according to <a href="#">§ 63.4966(b)(3)</a> and <a href="#">(4)</a>.</p> <p>a. the total regeneration desorbing gas (<i>e.g.</i>, steam or nitrogen) mass flow for each carbon bed regeneration cycle must not fall below the total regeneration desorbing gas mass flow limit established according to <a href="#">§ 63.4966(c)</a></p> <p>b. the temperature of the carbon bed after completing each regeneration and any cooling cycle must not exceed the carbon bed temperature limit established according to <a href="#">§ 63.4966(c)</a></p>	<p>temperature difference limit.</p> <p>i. maintaining an up-to-date inspection and maintenance plan, records of annual catalyst activity checks, records of monthly inspections of the oxidizer system, and records of the annual internal inspections of the catalyst bed. If a problem is discovered during a monthly or annual inspection required by <a href="#">§ 63.4966(b)(4)</a>, you must take corrective action as soon as practicable consistent with the manufacturer's recommendations.</p> <p>i. measuring the total regeneration desorbing gas (<i>e.g.</i>, steam or nitrogen) mass flow for each regeneration cycle according <a href="#">§ 63.4967(d)</a>; and</p> <p>ii. maintaining the total regeneration desorbing gas mass flow at or above the mass flow limit.</p> <p>i. measuring the temperature of the carbon bed after completing each regeneration and any cooling cycle according to <a href="#">§ 63.4967(d)</a>; and</p> <p>ii. operating the carbon beds such that each carbon bed is not returned to service until completing each regeneration and any cooling cycle until the recorded temperature of the carbon bed is at or below the temperature limit.</p>
3. carbon adsorber		
4. condenser	a. the average condenser outlet (product side) gas temperature in	i. collecting the condenser outlet (product side) gas temperature according to <a href="#">§</a>

For the following device . . .	you must meet the following operating limit . . .	and you must demonstrate continuous compliance with the operating limit by . . .
<p>5. emission capture system that is a PTE according to <a href="#">§ 63.4964(a)</a></p>	<p>any 3-hour period must not exceed the temperature limit established according to <a href="#">§ 63.4966(d)</a></p> <p>a. the direction of the air flow at all times must be into the enclosure; and either</p> <p>b. the average facial velocity of air through all natural draft openings in the enclosure must be at least 200 feet per minute; or</p> <p>c. the pressure drop across the enclosure must be at least 0.007 inch H<sub>2</sub>O, as established in Method 204 of appendix M to 40</p>	<p><a href="#">63.4967(e)</a>;</p> <p>ii. reducing the data to 3-hour block averages; and</p> <p>iii. maintaining the 3-hour average gas temperature at the outlet at or below the temperature limit.</p> <p>i. collecting the direction of air flow, and either the facial velocity of air through all natural draft openings according to <a href="#">§ 63.4967(f)(1)</a> or the pressure drop across the enclosure according to <a href="#">§ 63.4967(f)(2)</a>; and</p> <p>ii. maintaining the facial velocity of air flow through all natural draft openings or the pressure drop at or above the facial velocity limit or pressure drop limit, and maintaining the direction of air flow into the enclosure at all times.</p> <p>i. collecting the direction of air flow, and either the facial velocity of air through all natural draft openings according to <a href="#">§ 63.4967(f)(1)</a> or the pressure drop across the enclosure according to <a href="#">§ 63.4967(f)(2)</a>; and</p> <p>ii. maintaining the facial velocity of air flow through all natural draft openings or the pressure drop at or above the facial velocity limit or pressure drop limit, and maintaining the direction of air flow into the enclosure at all times.</p> <p>i. collecting the direction of air flow, and either the facial velocity of air through all natural draft openings according to <a href="#">§ 63.4967(f)(1)</a> or the pressure drop across</p>



For the following device . . .	you must meet the following operating limit . . .	and you must demonstrate continuous compliance with the operating limit by . . .
	CFR part 51	the enclosure according to <a href="#">§ 63.4967(f)(2)</a> ; and ii. maintaining the facial velocity of air flow through all natural draft openings or the pressure drop at or above the facial velocity limit or pressure drop limit, and maintaining the direction of air flow into the enclosure at all times.
6. emission capture system that is not a PTE according to <a href="#">§ 63.4964(a)</a>	a. the average gas volumetric flow rate or duct static pressure in each duct between a capture device and add-on control device inlet in any 3-hour period must not fall below the average volumetric flow rate or duct static pressure limit established for that capture device according to <a href="#">§ 63.4966(e)</a>	i. collecting the gas volumetric flow rate or duct static pressure for each capture device according to <a href="#">§ 63.4967(f)</a> ; ii. reducing the data to 3-hour block averages; and iii. maintaining the 3-hour average gas volumetric flow rate or duct static pressure for each capture device at or above the gas volumetric flow rate or duct static pressure limit.
7. concentrators, including zeolite wheels and rotary carbon adsorbers	a. the average gas temperature of the desorption concentrate stream in any 3-hour period must not fall below the limit established according to <a href="#">§ 63.4966(f)</a>	i. collecting the temperature data according to <a href="#">§ 63.4967(g)</a> ; ii. reducing the data to 3-hour block averages; and iii. maintaining the 3-hour average temperature at or above the temperature limit.
	b. the average pressure drop of the dilute stream across the concentrator in any 3-hour period must not fall below the limit established according to <a href="#">§ 63.4966(f)</a>	i. collecting the pressure drop data according to <a href="#">§ 63.4967(g)</a> ; ii. reducing the pressure drop data to 3-hour block averages; and iii. maintaining the 3-hour average pressure drop at or above the pressure drop
8. bioreactor	a. the use of an alternative	

For the following device . . .	you must meet the following operating limit . . .	and you must demonstrate continuous compliance with the operating limit by . . .
systems	monitoring method as set forth in <a href="#">§ 63.8(f)</a>	

**Table 2 to Subpart RRRR of Part 63 - Applicability of General Provisions to Subpart RRRR**

[You must comply with the applicable General Provisions requirements according to the following table:]

Citation	Subject	Applicable to subpart	Explanation
§ 63.1(a)(1)-(12)	General Applicability	Yes	
§ 63.1(b)(1)-(3)	Initial Applicability Determination	Yes	Applicability to subpart RRRR is also specified in <a href="#">§ 63.4881</a> .
§ 63.1(c)(1)	Applicability After Standard Established	Yes	
§ 63.1(c)(2)-(3)	Applicability of Permit Program for Area Sources	No	Area sources are not subject to subpart RRRR.
§ 63.1(c)(4)-(5)	Extensions and Notifications	Yes	
§ 63.1(c)(6)	Reclassification	Yes	
§ 63.1(e)	Applicability of Permit Program Before Relevant Standard is Set	Yes	
§ 63.2	Definitions	Yes	Additional definitions are specified in <a href="#">§ 63.4981</a> .
§ 63.3(a)-(c)	Units and Abbreviations	Yes	
§ 63.4(a)(1)-(5)	Prohibited Activities	Yes	

Citation	Subject	Applicable to subpart	Explanation
§ 63.4(b)-(c)	Circumvention/Severability	Yes	
§ 63.5(a)	Construction/Reconstruction	Yes	
§ 63.5(b)(1)-(6)	Requirements for Existing, Newly Constructed, and Reconstructed Sources	Yes	
§ 63.5(d)	Application for Approval of Construction/Reconstruction	Yes	
§ 63.5(e)	Approval of Construction/Reconstruction	Yes	
§ 63.5(f)	Approval of Construction/Reconstruction Based on Prior State Review	Yes	
§ 63.6(a)	Compliance With Standards and Maintenance Requirements - Applicability	Yes	
§ 63.6(b)(1)-(7)	Compliance Dates for New and Reconstructed Sources	Yes	Section 63.4883 specifies the compliance dates.
§ 63.6(c)(1)-(5)	Compliance Dates for Existing Sources	Yes	Section 63.4883 specifies the compliance dates.
§ 63.6(e)(1)(i)	Operation and Maintenance	Yes, before September 12, 2019. No, on and after September 12, 2019	<i>See</i> <a href="#">§ 63.4900(b)</a> for general duty requirement.
§ 63.6(e)(1)(ii)	Operation and Maintenance	Yes, before September 12, 2019. No, on and after	

Citation	Subject	Applicable to subpart	Explanation
		September 12, 2019	
§ 63.6(e)(1)(iii)	Operation and Maintenance	Yes	
§ 63.6(e)(3)	Startup, shutdown, and malfunction Plan (SSMP)	Yes, before September 12, 2019. No, on and after September 12, 2019	
§ 63.6(f)(1)	Compliance Except During Startup, Shutdown, and Malfunction	Yes, before September 12, 2019. No, on and after September 12, 2019	
§ 63.6(f)(2)-(3)	Methods for Determining Compliance	Yes	
§ 63.6(g)(1)-(3)	Use of Alternative Standards	Yes	
§ 63.6(h)	Compliance With Opacity/Visible Emission Standards	No	Subpart RRRR does not establish opacity standards and does not require continuous opacity monitoring systems (COMS).
§ 63.6(i)(1)-(16)	Extension of Compliance	Yes	
§ 63.6(j)	Presidential Compliance Exemption	Yes	
§ 63.7(a)(1)	Performance Test Requirements - Applicability	Yes	Applies to all affected sources using an add-on control device to comply with the standards. Additional

Citation	Subject	Applicable to subpart	Explanation
			requirements for performance testing are specified in §§ <a href="#">63.4963</a> , <a href="#">63.4964</a> , and <a href="#">63.4965</a> .
§ 63.7(a)(2)	Performance Test Requirements - Dates	Yes	Applies only to performance tests for capture system and control device efficiency at sources using these to comply with the standards. <a href="#">Section 63.4960</a> specifies the schedule for performance test requirements that are earlier than those specified in <a href="#">§ 63.7(a)(2)</a> .
§ 63.7(a)(3)	Performance Tests Required by the Administrator	Yes	
§ 63.7(b)-(d)	Performance Test Requirements - Notification, Quality Assurance, Facilities Necessary Safe Testing, Conditions During Test	Yes	Applies only to performance tests for capture system and add-on control device efficiency at sources using these to comply with the standards.
§ 63.7(e)(1)	Conduct of performance tests	Yes, before September 12, 2019. No, on and after September 12, 2019	See <a href="#">§ 63.4963(a)</a> .
§ 63.7(e)(2)-(4)	Conduct of performance tests	Yes.	
§ 63.7(f)	Performance Test Requirements - Use of Alternative Test Method	Yes	Applies to all test methods except those used to determine capture system

Citation	Subject	Applicable to subpart	Explanation
			efficiency.
§ 63.7(g)-(h)	Performance Test Requirements - Data Analysis, Recordkeeping, Reporting, Waiver of Test	Yes	Applies only to performance tests for capture system and add-on control device efficiency at sources using these to comply with the standards.
§ 63.8(a)(1)-(3)	Monitoring Requirements - Applicability	Yes	Applies only to monitoring of capture system and add-on control device efficiency at sources using these to comply with the standards. Additional requirements for monitoring are specified in <a href="#">§ 63.4967</a> .
§ 63.8(a)(4)	Additional Monitoring Requirements	No	Subpart RRRR does not have monitoring requirements for flares.
§ 63.8(b)	Conduct of Monitoring	Yes	
§ 63.8(c)(1)	Continuous Monitoring Systems (CMS) Operation and Maintenance	Yes, before September 12, 2019. No, on and after September 12, 2019	
§ 63.8(c)(2)-(3)	CMS Operation and Maintenance	Yes	Applies only to monitoring of capture system and add-on control device efficiency at sources using these to comply with the standards. Additional requirements for CMS operations and maintenance are specified in <a href="#">§ 63.4967</a> .

Citation	Subject	Applicable to subpart	Explanation
§ 63.8(c)(4)	CMS	No	Section 63.4967 specifies the requirements for the operation of CMS for capture systems and add-on control devices at sources using these to comply.
§ 63.8(c)(5)	COMS	No	Subpart RRRR does not have opacity or visible emissions standards.
§ 63.8(c)(6)	CMS Requirements	No	Section 63.4967 specifies the requirements for monitoring systems for capture systems and add-on control devices at sources using these to comply.
§ 63.8(c)(7)	CMS Out-of-Control Periods	Yes	
§ 63.8(c)(8)	CMS Out-of-Control Periods Reporting	No	Section 63.4920 requires reporting of CMS out-of-control periods.
§ 63.8(d)-(e)	Quality Control Program and CMS Performance Evaluation	No	Subpart RRRR does not require the use of CEMS.
§ 63.8(f)(1)-(5)	Use of an Alternative Monitoring Method	Yes.	
§ 63.8(f)(6)	Alternative to Relative Accuracy Test	No	Subpart RRRR does not require the use of CEMS.
§ 63.8(g)(1)-(5)	Data Reduction	No	Sections 63.4966 and 63.4967 specify monitoring data reduction.
§ 63.9(a)-(d)	Notification Requirements	Yes	



Citation	Subject	Applicable to subpart	Explanation
§ 63.9(e)	Notification of Performance Test	Yes	Applies only to capture system and add-on control device performance tests at sources using these to comply with the standards.
§ 63.9(f)	Notification of Visible Emissions/Opacity Test	No	Subpart RRRR does not have opacity or visible emission standards.
§ 63.9(g)(1)-(3)	Additional Notifications When Using CMS	No	Subpart RRRR does not require the use of CEMS.
§ 63.9(h)	Notification of Compliance Status	Yes	Section 63.4910 specifies the dates for submitting the notification of compliance status.
§ 63.9(i)	Adjustment of Submittal Deadlines	Yes	
§ 63.9(j)	Change in Previous Information	Yes	
§ 63.9(k)	Electronic reporting procedures	Yes	Only as specified in <a href="#">§ 63.9(j)</a> .
§ 63.10(a)	Recordkeeping/Reporting - Applicability and General Information	Yes	
§ 63.10(b)(1)	General Recordkeeping Requirements	Yes	Additional requirements are specified in <a href="#">§§ 63.4930</a> and <a href="#">63.4931</a> .
§ 63.10(b)(2)(i)	Recordkeeping of Occurrence and Duration of Startups and Shutdowns	Yes, before September 12, 2019. No, on and after September 12,	<i>See</i> <a href="#">§ 63.4930(j)</a> .

Citation	Subject	Applicable to subpart	Explanation
		2019	
§ 63.10(b)(2)(ii)	Recordkeeping of Failures to Meet Standards	Yes, before September 12, 2019. No, on and after September 12, 2019	<i>See</i> § 63.4930(j).
§ 63.10(b)(2)(iii)	Recordkeeping Relevant to Maintenance of Air Pollution Control and Monitoring Equipment	Yes	
§ 63.10(b)(2)(iv)-(v)	Actions Taken to Minimize Emissions During SSM	Yes, before September 12, 2019. No, on and after September 12, 2019	<i>See</i> § 63.4930(j)(4) for a record of actions taken to minimize emissions during a deviation from the standard.
§ 63.10(b)(2)(vi)	Recordkeeping for CMS malfunctions	Yes, before September 12, 2019. No, on and after September 12, 2019	<i>See</i> § 63.4930(j) for records of periods of deviation from the standard, including instances where a CMS is inoperative or out-of-control.
§ 63.10(b)(2)(vii)-(xi)	Records	Yes	
§ 63.10(b)(2)(xii)	Records	Yes	
§ 63.10(b)(2)(xiii)		No	Subpart RRRR does not require the use of CEMS.

Citation	Subject	Applicable to subpart	Explanation
§ 63.10(b)(2)(xiv)		Yes	
§ 63.10(b)(3)	Recordkeeping Requirements for Applicability Determinations	Yes	
§ 63.10(c)(1)-(6)	Additional Recordkeeping Requirements for Sources with CMS	Yes	
§ 63.10(c)(7)-(8)	Additional Recordkeeping Requirements for Sources with CMS	No	<i>See</i> § 63.4930(j)(1) for records of periods of deviation from the standard, including instances where a CMS is inoperative or out-of-control.
§ 63.10(c)(10)-(14)	Additional Recordkeeping Requirements for Sources with CMS	Yes	
§ 63.10(c)(15)	Records Regarding the SSMP	Yes, before September 12, 2019. No, on and after September 12, 2019	
§ 63.10(d)(1)	General Reporting Requirements	Yes	Additional requirements are specified in <a href="#">§ 63.4920</a> .
§ 63.10(d)(2)	Report of Performance Test Results	Yes	Additional requirements are specified in <a href="#">§ 63.4920(b)</a> .
§ 63.10(d)(3)	Reporting Opacity or Visible Emissions Observations	No	Subpart RRRR does not require opacity or visible emissions observations.

Citation	Subject	Applicable to subpart	Explanation
§ 63.10(d)(4)	Progress Reports for Sources With Compliance Extensions	Yes	
§ 63.10(d)(5)	Startup, Shutdown, and Malfunction Reports	Yes, before September 12, 2019. No, on and after September 12, 2019	See <a href="#">§ 63.4920(a)(7)</a> .
§ 63.10(e)(1)-(2)	Additional CMS Reports	No	Subpart RRRR does not require the use of CEMS.
§ 63.10(e)(3)	Excess Emissions/CMS Performance Reports	No	Section 63.4920(a) specifies the contents of periodic compliance reports.
§ 63.10(e)(4)	COMS Data Reports	No	Subpart RRRR does not specify requirements for opacity or COMS.
§ 63.10(f)	Recordkeeping/Reporting Waiver	Yes	
§ 63.11	Control Device Requirements/Flares	No	Subpart RRRR does not specify use of flares for compliance.
§ 63.12	State Authority and Delegations	Yes	
§ 63.13	Addresses	Yes	
§ 63.14	Incorporation by Reference	Yes	
§ 63.15	Availability of Information/Confidentiality	Yes	

[[84 FR 9642](#), Mar. 15, 2019, as amended at [85 FR 73908](#), Nov. 19, 2020]

**Table 3 to Subpart RRRR of Part 63 - Default Organic HAP Mass Fraction for Solvents and Solvent Blends**

You may use the mass fraction values in the following table for solvent blends for which you do not have test data or manufacturer's formulation data:

<b>Solvent/Solvent blend</b>	<b>CAS. No.</b>	<b>Average organic HAP mass fraction</b>	<b>Typical organic HAP, percent by mass</b>
1. Toluene	108-88-3	1.0	Toluene.
2. Xylene(s)	1330-20-7	1.0	Xylenes, ethylbenzene.
3. Hexane	110-54-3	0.5	n-hexane.
4. n-Hexane	110-54-3	1.0	n-hexane.
5. Ethylbenzene	100-41-4	1.0	Ethylbenzene.
6. Aliphatic 140		0	None.
7. Aromatic 100		0.02	1% xylene, 1% cumene.
8. Aromatic 150		0.09	Naphthalene.
9. Aromatic naphtha	64742-95-6	0.02	1% xylene, 1% cumene.
10. Aromatic solvent	64742-94-5	0.1	Naphthalene.
11. Exempt mineral spirits	8032-32-4	0	None.
12. Ligroines (VM & P)	8032-32-4	0	None.
13. Lactol spirits	64742-89-6	0.15	Toluene.
14. Low aromatic white spirit	64742-82-1	0	None.

Solvent/Solvent blend	CAS. No.	Average organic HAP mass fraction	Typical organic HAP, percent by mass
15. Mineral spirits	64742-88-7	0.01	Xylenes.
16. Hydrotreated naphtha	64742-48-9	0	None.
17. Hydrotreated light distillate	64742-47-8	0.001	Toluene.
18. Stoddard solvent	8052-41-3	0.01	Xylenes.
19. Super high-flash naphtha	64742-95-6	0.05	Xylenes.
20. Varsol <sup>®</sup> solvent	8052-49-3	0.01	0.5% xylenes, 0.5% ethyl benzene.
21. VM & P naphtha	64742-89-8	0.06	3% toluene, 3% xylene.
22. Petroleum distillate mixture	68477-31-6	0.08	4% naphthalene, 4% biphenyl.

**Table 4 to Subpart RRRR of Part 63 - Default Organic HAP Mass Fraction for Petroleum Solvent Groups<sup>1</sup>**

You May Use the Mass Fraction Values in the Following Table for Solvent Blends for Which You Do Not Have Test Data or Manufacturer's Formulation Data:

Solvent type	Average organic HAP mass fraction	Typical organic percent HAP, by mass
Aliphatic <sup>2</sup>	0.03	1% Xylene, 1% Toluene, and 1% Ethylbenzene.
Aromatic <sup>3</sup>	0.06	4% Xylene, 1% Toluene, and 1% Ethylbenzene.

<sup>1</sup> Use this table only if the solvent blend does not match any of the solvent blends in Table 3 to this subpart and you only know whether the blend is aliphatic or aromatic.

<sup>2</sup> E.g., Mineral Spirits 135, Mineral Spirits 150 EC, Naphtha, Mixed Hydrocarbon, Aliphatic Hydrocarbon, Aliphatic Naphtha, Naphthol Spirits, Petroleum Spirits, Petroleum Oil, Petroleum Naphtha, Solvent Naphtha, Solvent Blend.

<sup>3</sup> E.g., Medium-flash Naphtha, High-flash Naphtha, Aromatic Naphtha, Light Aromatic Naphtha, Light Aromatic Hydrocarbons, Aromatic Hydrocarbons, Light Aromatic Solvent.

**Table 5 to Subpart RRRR of Part 63 - List of Hazardous Air Pollutants That Must Be Counted Toward Total Organic HAP Content if Present at 0.1 Percent or More by Mass**

<b>Chemical name</b>	<b>CAS No.</b>
1,1,2,2-Tetrachloroethane	79-34-5
1,1,2-Trichloroethane	79-00-5
1,1-Dimethylhydrazine	57-14-7
1,2-Dibromo-3-chloropropane	96-12-8
1,2-Diphenylhydrazine	122-66-7
1,3-Butadiene	106-99-0
1,3-Dichloropropene	542-75-6
1,4-Dioxane	123-91-1
2,4,6-Trichlorophenol	88-06-2
2,4/2,6-Dinitrotoluene (mixture)	25321-14-6
2,4-Dinitrotoluene	121-14-2
2,4-Toluene diamine	95-80-7
2-Nitropropane	79-46-9
3,3'-Dichlorobenzidine	91-94-1
3,3'-Dimethoxybenzidine	119-90-4



<b>Chemical name</b>	<b>CAS No.</b>
3,3'-Dimethylbenzidine	119-93-7
4,4'-Methylene bis(2-chloroaniline)	101-14-4
Acetaldehyde	75-07-0
Acrylamide	79-06-1
Acrylonitrile	107-13-1
Allyl chloride	107-05-1
alpha-Hexachlorocyclohexane (a-HCH)	319-84-6
Aniline	62-53-3
Benzene	71-43-2
Benzidine	92-87-5
Benzotrichloride	98-07-7
Benzyl chloride	100-44-7
beta-Hexachlorocyclohexane (b-HCH)	319-85-7
Bis(2-ethylhexyl)phthalate	117-81-7
Bis(chloromethyl)ether	542-88-1
Bromoform	75-25-2
Captan	133-06-2
Carbon tetrachloride	56-23-5
Chlordane	57-74-9
Chlorobenzilate	510-15-6
Chloroform	67-66-3

<b>Chemical name</b>	<b>CAS No.</b>
Chloroprene	126-99-8
Cresols (mixed)	1319-77-3
DDE	3547-04-4
Dichloroethyl ether	111-44-4
Dichlorvos	62-73-7
Epichlorohydrin	106-89-8
Ethyl acrylate	140-88-5
Ethylene dibromide	106-93-4
Ethylene dichloride	107-06-2
Ethylene oxide	75-21-8
Ethylene thiourea	96-45-7
Ethylidene dichloride (1,1-Dichloroethane)	75-34-3
Formaldehyde	50-00-0
Heptachlor	76-44-8
Hexachlorobenzene	118-74-1
Hexachlorobutadiene	87-68-3
Hexachloroethane	67-72-1
Hydrazine	302-01-2
Isophorone	78-59-1
Lindane (hexachlorocyclohexane, all isomers)	58-89-9
m-Cresol	108-39-4

<b>Chemical name</b>	<b>CAS No.</b>
Methylene chloride	75-09-2
Naphthalene	91-20-3
Nitrobenzene	98-95-3
Nitrosodimethylamine	62-75-9
o-Cresol	95-48-7
o-Toluidine	95-53-4
Parathion	56-38-2
p-Cresol	106-44-5
p-Dichlorobenzene	106-46-7
Pentachloronitrobenzene	82-68-8
Pentachlorophenol	87-86-5
Propoxur	114-26-1
Propylene dichloride	78-87-5
Propylene oxide	75-56-9
Quinoline	91-22-5
Tetrachloroethene	127-18-4
Toxaphene	8001-35-2
Trichloroethylene	79-01-6
Trifluralin	1582-09-8
Vinyl bromide	593-60-2
Vinyl chloride	75-01-4

<b>Chemical name</b>	<b>CAS No.</b>
Vinylidene chloride	75-35-4

[[84 FR 9645](#), Mar. 15, 2019]

**Appendix B**

**40 C.F.R. Part 63 Subpart ZZZZ**

***National Emission Standard for Hazardous Air Pollutants for Stationary Reciprocating  
Internal Combustion Engines***

## **Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines**

**Source:** [69 FR 33506](#), June 15, 2004, unless otherwise noted.

### **What This Subpart Covers**

#### **§ 63.6580 What is the purpose of subpart ZZZZ?**

Subpart ZZZZ establishes national emission limitations and operating limitations for hazardous air pollutants (HAP) emitted from stationary reciprocating internal combustion engines (RICE) located at major and area sources of HAP emissions. This subpart also establishes requirements to demonstrate initial and continuous compliance with the emission limitations and operating limitations.

[[73 FR 3603](#), Jan. 18, 2008]

#### **§ 63.6585 Am I subject to this subpart?**

You are subject to this subpart if you own or operate a stationary RICE at a major or area source of HAP emissions, except if the stationary RICE is being tested at a stationary RICE test cell/stand.

(a) A stationary RICE is any internal combustion engine which uses reciprocating motion to convert heat energy into mechanical work and which is not mobile. Stationary RICE differ from mobile RICE in that a stationary RICE is not a non-road engine as defined at [40 CFR 1068.30](#), and is not used to propel a motor vehicle or a vehicle used solely for competition.

(b) A major source of HAP emissions is a plant site that emits or has the potential to emit any single HAP at a rate of 10 tons (9.07 megagrams) or more per year or any combination of HAP at a rate of 25 tons (22.68 megagrams) or more per year, except that for oil and gas production facilities, a major source of HAP emissions is determined for each surface site.

(c) An area source of HAP emissions is a source that is not a major source.

(d) If you are an owner or operator of an area source subject to this subpart, your status as an entity subject to a standard or other requirements under this subpart does not subject you to the obligation to obtain a permit under [40 CFR part 70](#) or [71](#), provided you are not required to obtain a permit under [40 CFR 70.3\(a\)](#) or [40 CFR 71.3\(a\)](#) for a reason other than your status as an area source under this subpart. Notwithstanding the previous sentence, you must continue to comply with the provisions of this subpart as applicable.

(e) If you are an owner or operator of a stationary RICE used for national security purposes, you may be eligible to request an exemption from the requirements of this subpart as described in [40 CFR part 1068, subpart C](#).

(f) The emergency stationary RICE listed in [paragraphs \(f\)\(1\) through \(3\)](#) of this section are not subject to this subpart. The stationary RICE must meet the definition of an emergency stationary RICE in [§ 63.6675](#), which includes operating according to the provisions specified in [§ 63.6640\(f\)](#).

(1) Existing residential emergency stationary RICE located at an area source of HAP emissions that do not operate or are not contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) and [\(iii\)](#) and that do not operate for the purpose specified in [§ 63.6640\(f\)\(4\)\(ii\)](#).

(2) Existing commercial emergency stationary RICE located at an area source of HAP emissions that do not operate or are not contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) and [\(iii\)](#) and that do not operate for the purpose specified in [§ 63.6640\(f\)\(4\)\(ii\)](#).

(3) Existing institutional emergency stationary RICE located at an area source of HAP emissions that do not operate or are not contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) and [\(iii\)](#) and that do not operate for the purpose specified in [§ 63.6640\(f\)\(4\)\(ii\)](#).

[[69 FR 33506](#), June 15, 2004, as amended at [73 FR 3603](#), Jan. 18, 2008; [78 FR 6700](#), Jan. 30, 2013]

### **§ 63.6590 What parts of my plant does this subpart cover?**

This subpart applies to each affected source.

(a) ***Affected source.*** An affected source is any existing, new, or reconstructed stationary RICE located at a major or area source of HAP emissions, excluding stationary RICE being tested at a stationary RICE test cell/stand.

#### ***(1) Existing stationary RICE.***

(i) For stationary RICE with a site rating of more than 500 brake horsepower (HP) located at a major source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before December 19, 2002.

(ii) For stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before June 12, 2006.

(iii) For stationary RICE located at an area source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before June 12, 2006.

(iv) A change in ownership of an existing stationary RICE does not make that stationary RICE a new or reconstructed stationary RICE.

**(2) *New stationary RICE.***

(i) A stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions is new if you commenced construction of the stationary RICE on or after December 19, 2002.

(ii) A stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions is new if you commenced construction of the stationary RICE on or after June 12, 2006.

(iii) A stationary RICE located at an area source of HAP emissions is new if you commenced construction of the stationary RICE on or after June 12, 2006.

**(3) *Reconstructed stationary RICE.***

(i) A stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions is reconstructed if you meet the definition of reconstruction in [§ 63.2](#) and reconstruction is commenced on or after December 19, 2002.

(ii) A stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions is reconstructed if you meet the definition of reconstruction in [§ 63.2](#) and reconstruction is commenced on or after June 12, 2006.

(iii) A stationary RICE located at an area source of HAP emissions is reconstructed if you meet the definition of reconstruction in [§ 63.2](#) and reconstruction is commenced on or after June 12, 2006.

**(b) *Stationary RICE subject to limited requirements.***

(1) An affected source which meets either of the criteria in [paragraphs \(b\)\(1\)\(i\) through \(ii\)](#) of this section does not have to meet the requirements of this subpart and of [subpart A of this part](#) except for the initial notification requirements of [§ 63.6645\(f\)](#).

(i) The stationary RICE is a new or reconstructed emergency stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions that does not operate or is not contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) and [\(iii\)](#).

(ii) The stationary RICE is a new or reconstructed limited use stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions.



(2) A new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions which combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis must meet the initial notification requirements of [§ 63.6645\(f\)](#) and the requirements of [§§ 63.6625\(c\)](#), [63.6650\(g\)](#), and [63.6655\(c\)](#). These stationary RICE do not have to meet the emission limitations and operating limitations of this subpart.

(3) The following stationary RICE do not have to meet the requirements of this subpart and of [subpart A of this part](#), including initial notification requirements:

(i) Existing spark ignition 2 stroke lean burn (2SLB) stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions;

(ii) Existing spark ignition 4 stroke lean burn (4SLB) stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions;

(iii) Existing emergency stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions that does not operate or is not contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) and [\(iii\)](#).

(iv) Existing limited use stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions;

(v) Existing stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis;

(c) ***Stationary RICE subject to Regulations under [40 CFR Part 60](#)***. An affected source that meets any of the criteria in [paragraphs \(c\)\(1\)](#) through [\(7\)](#) of this section must meet the requirements of this part by meeting the requirements of [40 CFR part 60 subpart III](#), for compression ignition engines or [40 CFR part 60 subpart JJJJ](#), for spark ignition engines. No further requirements apply for such engines under this part.

(1) A new or reconstructed stationary RICE located at an area source;

(2) A new or reconstructed 2SLB stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions;

(3) A new or reconstructed 4SLB stationary RICE with a site rating of less than 250 brake HP located at a major source of HAP emissions;

(4) A new or reconstructed spark ignition 4 stroke rich burn (4SRB) stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions;

(5) A new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions which combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis;

(6) A new or reconstructed emergency or limited use stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions;

(7) A new or reconstructed compression ignition (CI) stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions.

[[69 FR 33506](#), June 15, 2004, as amended at [73 FR 3604](#), Jan. 18, 2008; [75 FR 9674](#), Mar. 3, 2010; [75 FR 37733](#), June 30, 2010; [75 FR 51588](#), Aug. 20, 2010; [78 FR 6700](#), Jan. 30, 2013]

### **§ 63.6595 When do I have to comply with this subpart?**

#### ***(a) Affected sources.***

(1) If you have an existing stationary RICE, excluding existing non-emergency CI stationary RICE, with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the applicable emission limitations, operating limitations and other requirements no later than June 15, 2007. If you have an existing non-emergency CI stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, an existing stationary CI RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, or an existing stationary CI RICE located at an area source of HAP emissions, you must comply with the applicable emission limitations, operating limitations, and other requirements no later than May 3, 2013. If you have an existing stationary SI RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, or an existing stationary SI RICE located at an area source of HAP emissions, you must comply with the applicable emission limitations, operating limitations, and other requirements no later than October 19, 2013.

(2) If you start up your new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions before August 16, 2004, you must comply with the applicable emission limitations and operating limitations in this subpart no later than August 16, 2004.

(3) If you start up your new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions after August 16, 2004, you must comply with the applicable emission limitations and operating limitations in this subpart upon startup of your affected source.

(4) If you start up your new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions before January 18, 2008, you

must comply with the applicable emission limitations and operating limitations in this subpart no later than January 18, 2008.

(5) If you start up your new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions after January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart upon startup of your affected source.

(6) If you start up your new or reconstructed stationary RICE located at an area source of HAP emissions before January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart no later than January 18, 2008.

(7) If you start up your new or reconstructed stationary RICE located at an area source of HAP emissions after January 18, 2008, you must comply with the applicable emission limitations and operating limitations in this subpart upon startup of your affected source.

(b) *Area sources that become major sources.* If you have an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP, the compliance dates in [paragraphs \(b\)\(1\)](#) and [\(2\)](#) of this section apply to you.

(1) Any stationary RICE for which construction or reconstruction is commenced after the date when your area source becomes a major source of HAP must be in compliance with this subpart upon startup of your affected source.

(2) Any stationary RICE for which construction or reconstruction is commenced before your area source becomes a major source of HAP must be in compliance with the provisions of this subpart that are applicable to RICE located at major sources within 3 years after your area source becomes a major source of HAP.

(c) If you own or operate an affected source, you must meet the applicable notification requirements in [§ 63.6645](#) and in [40 CFR part 63, subpart A](#).

[[69 FR 33506](#), June 15, 2004, as amended at [73 FR 3604](#), Jan. 18, 2008; [75 FR 9675](#), Mar. 3, 2010; [75 FR 51589](#), Aug. 20, 2010; [78 FR 6701](#), Jan. 30, 2013]

### **Emission and Operating Limitations**

#### **§ 63.6600 What emission limitations and operating limitations must I meet if I own or operate a stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions?**

Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs using the testing requirements and procedures in [§ 63.6620](#) and Table 4 to this subpart.

(a) If you own or operate an existing, new, or reconstructed spark ignition 4SRB stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations in Table 1a to this subpart and the operating limitations in Table 1b to this subpart which apply to you.

(b) If you own or operate a new or reconstructed 2SLB stationary RICE with a site rating of more than 500 brake HP located at major source of HAP emissions, a new or reconstructed 4SLB stationary RICE with a site rating of more than 500 brake HP located at major source of HAP emissions, or a new or reconstructed CI stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations in Table 2a to this subpart and the operating limitations in Table 2b to this subpart which apply to you.

(c) If you own or operate any of the following stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the emission limitations in Tables 1a, 2a, 2c, and 2d to this subpart or operating limitations in Tables 1b and 2b to this subpart: an existing 2SLB stationary RICE; an existing 4SLB stationary RICE; a stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis; an emergency stationary RICE; or a limited use stationary RICE.

(d) If you own or operate an existing non-emergency stationary CI RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations in Table 2c to this subpart and the operating limitations in Table 2b to this subpart which apply to you.

[[73 FR 3605](#), Jan. 18, 2008, as amended at [75 FR 9675](#), Mar. 3, 2010]

**[§ 63.6601 What emission limitations must I meet if I own or operate a new or reconstructed 4SLB stationary RICE with a site rating of greater than or equal to 250 brake HP and less than or equal to 500 brake HP located at a major source of HAP emissions?](#)**

Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs using the testing requirements and procedures in [§ 63.6620](#) and Table 4 to this subpart. If you own or operate a new or reconstructed 4SLB stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at major source of HAP emissions manufactured on or after January 1, 2008, you must comply with the emission limitations in Table 2a to this subpart and the operating limitations in Table 2b to this subpart which apply to you.

[[73 FR 3605](#), Jan. 18, 2008, as amended at [75 FR 9675](#), Mar. 3, 2010; [75 FR 51589](#), Aug. 20, 2010]

**§ 63.6602 What emission limitations and other requirements must I meet if I own or operate an existing stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions?**

If you own or operate an existing stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions, you must comply with the emission limitations and other requirements in Table 2c to this subpart which apply to you. Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs using the testing requirements and procedures in [§ 63.6620](#) and Table 4 to this subpart.

[78 FR 6701, Jan. 30, 2013]

**§ 63.6603 What emission limitations, operating limitations, and other requirements must I meet if I own or operate an existing stationary RICE located at an area source of HAP emissions?**

Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs using the testing requirements and procedures in [§ 63.6620](#) and Table 4 to this subpart.

(a) If you own or operate an existing stationary RICE located at an area source of HAP emissions, you must comply with the requirements in Table 2d to this subpart and the operating limitations in Table 2b to this subpart that apply to you.

(b) If you own or operate an existing stationary non-emergency CI RICE with a site rating of more than 300 HP located at an area source of HAP that meets either [paragraph \(b\)\(1\)](#) or [\(2\)](#) of this section, you do not have to meet the numerical CO emission limitations specified in Table 2d of this subpart. Existing stationary non-emergency CI RICE with a site rating of more than 300 HP located at an area source of HAP that meet either [paragraph \(b\)\(1\)](#) or [\(2\)](#) of this section must meet the management practices that are shown for stationary non-emergency CI RICE with a site rating of less than or equal to 300 HP in Table 2d of this subpart.

(1) The area source is located in an area of Alaska that is not accessible by the Federal Aid Highway System (FAHS).

(2) The stationary RICE is located at an area source that meets [paragraphs \(b\)\(2\)\(i\)](#), [\(ii\)](#), and [\(iii\)](#) of this section.

(i) The only connection to the FAHS is through the Alaska Marine Highway System (AMHS), or the stationary RICE operation is within an isolated grid in Alaska that is not connected to the statewide electrical grid referred to as the Alaska Railbelt Grid.

(ii) At least 10 percent of the power generated by the stationary RICE on an annual basis is used for residential purposes.

(iii) The generating capacity of the area source is less than 12 megawatts, or the stationary RICE is used exclusively for backup power for renewable energy.

(c) If you own or operate an existing stationary non-emergency CI RICE with a site rating of more than 300 HP located on an offshore vessel that is an area source of HAP and is a nonroad vehicle that is an Outer Continental Shelf (OCS) source as defined in [40 CFR 55.2](#), you do not have to meet the numerical CO emission limitations specified in Table 2d of this subpart. You must meet all of the following management practices:

(1) Change oil every 1,000 hours of operation or annually, whichever comes first. Sources have the option to utilize an oil analysis program as described in [§ 63.6625\(i\)](#) in order to extend the specified oil change requirement.

(2) Inspect and clean air filters every 750 hours of operation or annually, whichever comes first, and replace as necessary.

(3) Inspect fuel filters and belts, if installed, every 750 hours of operation or annually, whichever comes first, and replace as necessary.

(4) Inspect all flexible hoses every 1,000 hours of operation or annually, whichever comes first, and replace as necessary.

(d) If you own or operate an existing non-emergency CI RICE with a site rating of more than 300 HP located at an area source of HAP emissions that is certified to the Tier 1 or Tier 2 emission standards in Table 1 of [40 CFR 89.112](#) and that is subject to an enforceable state or local standard that requires the engine to be replaced no later than June 1, 2018, you may until January 1, 2015, or 12 years after the installation date of the engine (whichever is later), but not later than June 1, 2018, choose to comply with the management practices that are shown for stationary non-emergency CI RICE with a site rating of less than or equal to 300 HP in Table 2d of this subpart instead of the applicable emission limitations in Table 2d, operating limitations in Table 2b, and crankcase ventilation system requirements in [§ 63.6625\(g\)](#). You must comply with the emission limitations in Table 2d and operating limitations in Table 2b that apply for non-emergency CI RICE with a site rating of more than 300 HP located at an area source of HAP emissions by January 1, 2015, or 12 years after the installation date of the engine (whichever is later), but not later than June 1, 2018. You must also comply with the crankcase ventilation system requirements in [§ 63.6625\(g\)](#) by January 1, 2015, or 12 years after the installation date of the engine (whichever is later), but not later than June 1, 2018.

(e) If you own or operate an existing non-emergency CI RICE with a site rating of more than 300 HP located at an area source of HAP emissions that is certified to the Tier 3 (Tier 2 for engines



above 560 kilowatt (kW)) emission standards in Table 1 of [40 CFR 89.112](#), you may comply with the requirements under this part by meeting the requirements for Tier 3 engines (Tier 2 for engines above 560 kW) in [40 CFR part 60 subpart IIII](#) instead of the emission limitations and other requirements that would otherwise apply under this part for existing non-emergency CI RICE with a site rating of more than 300 HP located at an area source of HAP emissions.

(f) An existing non-emergency SI 4SLB and 4SRB stationary RICE with a site rating of more than 500 HP located at area sources of HAP must meet the definition of remote stationary RICE in [§ 63.6675](#) on the initial compliance date for the engine, October 19, 2013, in order to be considered a remote stationary RICE under this subpart. Owners and operators of existing non-emergency SI 4SLB and 4SRB stationary RICE with a site rating of more than 500 HP located at area sources of HAP that meet the definition of remote stationary RICE in [§ 63.6675 of this subpart](#) as of October 19, 2013 must evaluate the status of their stationary RICE every 12 months. Owners and operators must keep records of the initial and annual evaluation of the status of the engine. If the evaluation indicates that the stationary RICE no longer meets the definition of remote stationary RICE in [§ 63.6675 of this subpart](#), the owner or operator must comply with all of the requirements for existing non-emergency SI 4SLB and 4SRB stationary RICE with a site rating of more than 500 HP located at area sources of HAP that are not remote stationary RICE within 1 year of the evaluation.

[[75 FR 9675](#), Mar. 3, 2010, as amended at [75 FR 51589](#), Aug. 20, 2010; [76 FR 12866](#), Mar. 9, 2011; [78 FR 6701](#), Jan. 30, 2013]

#### **[§ 63.6604 What fuel requirements must I meet if I own or operate a stationary CI RICE?](#)**

(a) If you own or operate an existing non-emergency, non-black start CI stationary RICE with a site rating of more than 300 brake HP with a displacement of less than 30 liters per cylinder that uses diesel fuel, you must use diesel fuel that meets the requirements in [40 CFR 1090.305](#) for nonroad diesel fuel.

(b) Beginning January 1, 2015, if you own or operate an existing emergency CI stationary RICE with a site rating of more than 100 brake HP and a displacement of less than 30 liters per cylinder that uses diesel fuel and operates or is contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) and [\(iii\)](#) or that operates for the purpose specified in [§ 63.6640\(f\)\(4\)\(ii\)](#), you must use diesel fuel that meets the requirements in [40 CFR 1090.305](#) for nonroad diesel fuel, except that any existing diesel fuel purchased (or otherwise obtained) prior to January 1, 2015, may be used until depleted.

(c) Beginning January 1, 2015, if you own or operate a new emergency CI stationary RICE with a site rating of more than 500 brake HP and a displacement of less than 30 liters per cylinder located at a major source of HAP that uses diesel fuel and operates or is contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) and [\(iii\)](#), you must use diesel fuel that meets the requirements in [40 CFR](#)

[1090.305](#) for nonroad diesel fuel, except that any existing diesel fuel purchased (or otherwise obtained) prior to January 1, 2015, may be used until depleted.

(d) Existing CI stationary RICE located in Guam, American Samoa, the Commonwealth of the Northern Mariana Islands, at area sources in areas of Alaska that meet either [§ 63.6603\(b\)\(1\)](#) or [§ 63.6603\(b\)\(2\)](#), or are on offshore vessels that meet [§ 63.6603\(c\)](#) are exempt from the requirements of this section.

[[78 FR 6702](#), Jan. 30, 2013, as amended at [85 FR 78463](#), Dec. 4, 2020]

### **General Compliance Requirements**

#### **§ 63.6605 What are my general requirements for complying with this subpart?**

(a) You must be in compliance with the emission limitations, operating limitations, and other requirements in this subpart that apply to you at all times.

(b) At all times you must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. The general duty to minimize emissions does not require you to make any further efforts to reduce emissions if levels required by this standard have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.

[[75 FR 9675](#), Mar. 3, 2010, as amended at [78 FR 6702](#), Jan. 30, 2013]

### **Testing and Initial Compliance Requirements**

#### **§ 63.6610 By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate a stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions?**

If you own or operate a stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions you are subject to the requirements of this section.

(a) You must conduct the initial performance test or other initial compliance demonstrations in Table 4 to this subpart that apply to you within 180 days after the compliance date that is specified for your stationary RICE in [§ 63.6595](#) and according to the provisions in [§ 63.7\(a\)\(2\)](#).

(b) If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004 and own or operate stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you must demonstrate initial compliance with either the proposed emission limitations or the promulgated emission limitations no later than February 10,



2005 or no later than 180 days after startup of the source, whichever is later, according to [§ 63.7\(a\)\(2\)\(ix\)](#).

(c) If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004 and own or operate stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, and you chose to comply with the proposed emission limitations when demonstrating initial compliance, you must conduct a second performance test to demonstrate compliance with the promulgated emission limitations by December 13, 2007 or after startup of the source, whichever is later, according to [§ 63.7\(a\)\(2\)\(ix\)](#).

(d) An owner or operator is not required to conduct an initial performance test on units for which a performance test has been previously conducted, but the test must meet all of the conditions described in [paragraphs \(d\)\(1\)](#) through [\(5\)](#) of this section.

(1) The test must have been conducted using the same methods specified in this subpart, and these methods must have been followed correctly.

(2) The test must not be older than 2 years.

(3) The test must be reviewed and accepted by the Administrator.

(4) Either no process or equipment changes must have been made since the test was performed, or the owner or operator must be able to demonstrate that the results of the performance test, with or without adjustments, reliably demonstrate compliance despite process or equipment changes.

(5) The test must be conducted at any load condition within plus or minus 10 percent of 100 percent load.

[[69 FR 33506](#), June 15, 2004, as amended at [73 FR 3605](#), Jan. 18, 2008]

**[§ 63.6611 By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate a new or reconstructed 4SLB SI stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at a major source of HAP emissions?](#)**

If you own or operate a new or reconstructed 4SLB stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at a major source of HAP emissions, you must conduct an initial performance test within 240 days after the compliance date that is specified for your stationary RICE in [§ 63.6595](#) and according to the provisions specified in Table 4 to this subpart, as appropriate.

[[73 FR 3605](#), Jan. 18, 2008, as amended at [75 FR 51589](#), Aug. 20, 2010]

**§ 63.6612 By what date must I conduct the initial performance tests or other initial compliance demonstrations if I own or operate an existing stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing stationary RICE located at an area source of HAP emissions?**

If you own or operate an existing stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing stationary RICE located at an area source of HAP emissions you are subject to the requirements of this section.

(a) You must conduct any initial performance test or other initial compliance demonstration according to Tables 4 and 5 to this subpart that apply to you within 180 days after the compliance date that is specified for your stationary RICE in [§ 63.6595](#) and according to the provisions in [§ 63.7\(a\)\(2\)](#).

(b) An owner or operator is not required to conduct an initial performance test on a unit for which a performance test has been previously conducted, but the test must meet all of the conditions described in [paragraphs \(b\)\(1\)](#) through [\(4\)](#) of this section.

(1) The test must have been conducted using the same methods specified in this subpart, and these methods must have been followed correctly.

(2) The test must not be older than 2 years.

(3) The test must be reviewed and accepted by the Administrator.

(4) Either no process or equipment changes must have been made since the test was performed, or the owner or operator must be able to demonstrate that the results of the performance test, with or without adjustments, reliably demonstrate compliance despite process or equipment changes.

[[75 FR 9676](#), Mar. 3, 2010, as amended at [75 FR 51589](#), Aug. 20, 2010]

**§ 63.6615 When must I conduct subsequent performance tests?**

If you must comply with the emission limitations and operating limitations, you must conduct subsequent performance tests as specified in Table 3 of this subpart.

**§ 63.6620 What performance tests and other procedures must I use?**

(a) You must conduct each performance test in Tables 3 and 4 of this subpart that applies to you.

(b) Each performance test must be conducted according to the requirements that this subpart specifies in Table 4 to this subpart. If you own or operate a non-operational stationary RICE that is subject to performance testing, you do not need to start up the engine solely to conduct the performance test. Owners and operators of a non-operational engine can conduct the

performance test when the engine is started up again. The test must be conducted at any load condition within plus or minus 10 percent of 100 percent load for the stationary RICE listed in [paragraphs \(b\)\(1\)](#) through [\(4\)](#) of this section.

- (1) Non-emergency 4SRB stationary RICE with a site rating of greater than 500 brake HP located at a major source of HAP emissions.
- (2) New non-emergency 4SLB stationary RICE with a site rating of greater than or equal to 250 brake HP located at a major source of HAP emissions.
- (3) New non-emergency 2SLB stationary RICE with a site rating of greater than 500 brake HP located at a major source of HAP emissions.
- (4) New non-emergency CI stationary RICE with a site rating of greater than 500 brake HP located at a major source of HAP emissions.

(c) [Reserved]

(d) You must conduct three separate test runs for each performance test required in this section, as specified in [§ 63.7\(e\)\(3\)](#). Each test run must last at least 1 hour, unless otherwise specified in this subpart.

(e)

(1) You must use Equation 1 of this section to determine compliance with the percent reduction requirement:

$$\frac{C_i - C_o}{C_i} \times 100 = R \quad (\text{Eq. 1})$$

Where:

$C_i$  = concentration of carbon monoxide (CO), total hydrocarbons (THC), or formaldehyde at the control device inlet,

$C_o$  = concentration of CO, THC, or formaldehyde at the control device outlet, and

$R$  = percent reduction of CO, THC, or formaldehyde emissions.

(2) You must normalize the CO, THC, or formaldehyde concentrations at the inlet and outlet of the control device to a dry basis and to 15 percent oxygen, or an equivalent percent carbon dioxide (CO<sub>2</sub>). If pollutant concentrations are to be corrected to 15 percent oxygen and CO<sub>2</sub> concentration is measured in lieu of oxygen concentration measurement, a CO<sub>2</sub> correction factor

is needed. Calculate the CO<sub>2</sub> correction factor as described in [paragraphs \(e\)\(2\)\(i\)](#) through [\(iii\)](#) of this section.

(i) Calculate the fuel-specific F<sub>o</sub> value for the fuel burned during the test using values obtained from Method 19, [Section 5.2](#), and the following equation:

$$F_o = \frac{0.209 F_d}{F_c} \quad (\text{Eq. 2})$$

Where:

F<sub>o</sub> = Fuel factor based on the ratio of oxygen volume to the ultimate CO<sub>2</sub> volume produced by the fuel at zero percent excess air.

0.209 = Fraction of air that is oxygen, percent/100.

F<sub>d</sub> = Ratio of the volume of dry effluent gas to the gross calorific value of the fuel from Method 19, dsm<sup>3</sup>/J (dscf/10<sup>6</sup> Btu).

F<sub>c</sub> = Ratio of the volume of CO<sub>2</sub> produced to the gross calorific value of the fuel from Method 19, dsm<sup>3</sup>/J (dscf/10<sup>6</sup> Btu)

(ii) Calculate the CO<sub>2</sub> correction factor for correcting measurement data to 15 percent O<sub>2</sub>, as follows:

$$X_{CO_2} = \frac{5.9}{F_o} \quad (\text{Eq. 3})$$

Where:

X<sub>CO<sub>2</sub></sub> = CO<sub>2</sub> correction factor, percent.

5.9 = 20.9 percent O<sub>2</sub> - 15 percent O<sub>2</sub>, the defined O<sub>2</sub> correction value, percent.

(iii) Calculate the CO, THC, and formaldehyde gas concentrations adjusted to 15 percent O<sub>2</sub> using CO<sub>2</sub> as follows:

$$C_{adj} = C_d \frac{X_{CO_2}}{\%CO_2} \quad (\text{Eq. 4})$$

Where:

C<sub>adj</sub> = Calculated concentration of CO, THC, or formaldehyde adjusted to 15 percent O<sub>2</sub>.

$C_d$  = Measured concentration of CO, THC, or formaldehyde, uncorrected.

$X_{CO_2}$  = CO<sub>2</sub> correction factor, percent.

%CO<sub>2</sub> = Measured CO<sub>2</sub> concentration measured, dry basis, percent.

(f) If you comply with the emission limitation to reduce CO and you are not using an oxidation catalyst, if you comply with the emission limitation to reduce formaldehyde and you are not using NSCR, or if you comply with the emission limitation to limit the concentration of formaldehyde in the stationary RICE exhaust and you are not using an oxidation catalyst or NSCR, you must petition the Administrator for operating limitations to be established during the initial performance test and continuously monitored thereafter; or for approval of no operating limitations. You must not conduct the initial performance test until after the petition has been approved by the Administrator.

(g) If you petition the Administrator for approval of operating limitations, your petition must include the information described in [paragraphs \(g\)\(1\) through \(5\)](#) of this section.

(1) Identification of the specific parameters you propose to use as operating limitations;

(2) A discussion of the relationship between these parameters and HAP emissions, identifying how HAP emissions change with changes in these parameters, and how limitations on these parameters will serve to limit HAP emissions;

(3) A discussion of how you will establish the upper and/or lower values for these parameters which will establish the limits on these parameters in the operating limitations;

(4) A discussion identifying the methods you will use to measure and the instruments you will use to monitor these parameters, as well as the relative accuracy and precision of these methods and instruments; and

(5) A discussion identifying the frequency and methods for recalibrating the instruments you will use for monitoring these parameters.

(h) If you petition the Administrator for approval of no operating limitations, your petition must include the information described in [paragraphs \(h\)\(1\) through \(7\)](#) of this section.

(1) Identification of the parameters associated with operation of the stationary RICE and any emission control device which could change intentionally (*e.g.*, operator adjustment, automatic controller adjustment, etc.) or unintentionally (*e.g.*, wear and tear, error, etc.) on a routine basis or over time;

(2) A discussion of the relationship, if any, between changes in the parameters and changes in HAP emissions;

- (3) For the parameters which could change in such a way as to increase HAP emissions, a discussion of whether establishing limitations on the parameters would serve to limit HAP emissions;
- (4) For the parameters which could change in such a way as to increase HAP emissions, a discussion of how you could establish upper and/or lower values for the parameters which would establish limits on the parameters in operating limitations;
- (5) For the parameters, a discussion identifying the methods you could use to measure them and the instruments you could use to monitor them, as well as the relative accuracy and precision of the methods and instruments;
- (6) For the parameters, a discussion identifying the frequency and methods for recalibrating the instruments you could use to monitor them; and
- (7) A discussion of why, from your point of view, it is infeasible or unreasonable to adopt the parameters as operating limitations.
- (i) The engine percent load during a performance test must be determined by documenting the calculations, assumptions, and measurement devices used to measure or estimate the percent load in a specific application. A written report of the average percent load determination must be included in the notification of compliance status. The following information must be included in the written report: the engine model number, the engine manufacturer, the year of purchase, the manufacturer's site-rated brake horsepower, the ambient temperature, pressure, and humidity during the performance test, and all assumptions that were made to estimate or calculate percent load during the performance test must be clearly explained. If measurement devices such as flow meters, kilowatt meters, beta analyzers, stain gauges, etc. are used, the model number of the measurement device, and an estimate of its accuracy in percentage of true value must be provided.

[[69 FR 33506](#), June 15, 2004, as amended at [75 FR 9676](#), Mar. 3, 2010; [78 FR 6702](#), Jan. 30, 2013]

**[§ 63.6625 What are my monitoring, installation, collection, operation, and maintenance requirements?](#)**

- (a) If you elect to install a CEMS as specified in Table 5 of this subpart, you must install, operate, and maintain a CEMS to monitor CO and either O<sub>2</sub> or CO<sub>2</sub> according to the requirements in [paragraphs \(a\)\(1\) through \(4\)](#) of this section. If you are meeting a requirement to reduce CO emissions, the CEMS must be installed at both the inlet and outlet of the control device. If you are meeting a requirement to limit the concentration of CO, the CEMS must be installed at the outlet of the control device.

- (1) Each CEMS must be installed, operated, and maintained according to the applicable performance specifications of [40 CFR part 60, appendix B](#).
- (2) You must conduct an initial performance evaluation and an annual relative accuracy test audit (RATA) of each CEMS according to the requirements in [§ 63.8](#) and according to the applicable performance specifications of [40 CFR part 60, appendix B](#) as well as daily and periodic data quality checks in accordance with [40 CFR part 60, appendix F](#), procedure 1.
- (3) As specified in [§ 63.8\(c\)\(4\)\(ii\)](#), each CEMS must complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each successive 15-minute period. You must have at least two data points, with each representing a different 15-minute period, to have a valid hour of data.
- (4) The CEMS data must be reduced as specified in [§ 63.8\(g\)\(2\)](#) and recorded in parts per million or parts per billion (as appropriate for the applicable limitation) at 15 percent oxygen or the equivalent CO<sub>2</sub> concentration.
- (b) If you are required to install a continuous parameter monitoring system (CPMS) as specified in Table 5 of this subpart, you must install, operate, and maintain each CPMS according to the requirements in [paragraphs \(b\)\(1\) through \(6\)](#) of this section. For an affected source that is complying with the emission limitations and operating limitations on March 9, 2011, the requirements in [paragraph \(b\)](#) of this section are applicable September 6, 2011.
- (1) You must prepare a site-specific monitoring plan that addresses the monitoring system design, data collection, and the quality assurance and quality control elements outlined in [paragraphs \(b\)\(1\)\(i\) through \(v\)](#) of this section and in [§ 63.8\(d\)](#). As specified in [§ 63.8\(f\)\(4\)](#), you may request approval of monitoring system quality assurance and quality control procedures alternative to those specified in [paragraphs \(b\)\(1\) through \(5\)](#) of this section in your site-specific monitoring plan.
- (i) The performance criteria and design specifications for the monitoring system equipment, including the sample interface, detector signal analyzer, and data acquisition and calculations;
- (ii) Sampling interface (*e.g.*, thermocouple) location such that the monitoring system will provide representative measurements;
- (iii) Equipment performance evaluations, system accuracy audits, or other audit procedures;
- (iv) Ongoing operation and maintenance procedures in accordance with provisions in [§ 63.8\(c\)\(1\)\(ii\)](#) and [\(c\)\(3\)](#); and
- (v) Ongoing reporting and recordkeeping procedures in accordance with provisions in [§ 63.10\(c\)](#), [\(e\)\(1\)](#), and [\(e\)\(2\)\(i\)](#).

- (2) You must install, operate, and maintain each CPMS in continuous operation according to the procedures in your site-specific monitoring plan.
- (3) The CPMS must collect data at least once every 15 minutes (see also [§ 63.6635](#)).
- (4) For a CPMS for measuring temperature range, the temperature sensor must have a minimum tolerance of 2.8 degrees Celsius (5 degrees Fahrenheit) or 1 percent of the measurement range, whichever is larger.
- (5) You must conduct the CPMS equipment performance evaluation, system accuracy audits, or other audit procedures specified in your site-specific monitoring plan at least annually.
- (6) You must conduct a performance evaluation of each CPMS in accordance with your site-specific monitoring plan.
- (c) If you are operating a new or reconstructed stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, you must monitor and record your fuel usage daily with separate fuel meters to measure the volumetric flow rate of each fuel. In addition, you must operate your stationary RICE in a manner which reasonably minimizes HAP emissions.
- (d) If you are operating a new or reconstructed emergency 4SLB stationary RICE with a site rating of greater than or equal to 250 and less than or equal to 500 brake HP located at a major source of HAP emissions, you must install a non-resettable hour meter prior to the startup of the engine.
- (e) If you own or operate any of the following stationary RICE, you must operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions:
- (1) An existing stationary RICE with a site rating of less than 100 HP located at a major source of HAP emissions;
  - (2) An existing emergency or black start stationary RICE with a site rating of less than or equal to 500 HP located at a major source of HAP emissions;
  - (3) An existing emergency or black start stationary RICE located at an area source of HAP emissions;
  - (4) An existing non-emergency, non-black start stationary CI RICE with a site rating less than or equal to 300 HP located at an area source of HAP emissions;



(5) An existing non-emergency, non-black start 2SLB stationary RICE located at an area source of HAP emissions;

(6) An existing non-emergency, non-black start stationary RICE located at an area source of HAP emissions which combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis.

(7) An existing non-emergency, non-black start 4SLB stationary RICE with a site rating less than or equal to 500 HP located at an area source of HAP emissions;

(8) An existing non-emergency, non-black start 4SRB stationary RICE with a site rating less than or equal to 500 HP located at an area source of HAP emissions;

(9) An existing, non-emergency, non-black start 4SLB stationary RICE with a site rating greater than 500 HP located at an area source of HAP emissions that is operated 24 hours or less per calendar year; and

(10) An existing, non-emergency, non-black start 4SRB stationary RICE with a site rating greater than 500 HP located at an area source of HAP emissions that is operated 24 hours or less per calendar year.

(f) If you own or operate an existing emergency stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing emergency stationary RICE located at an area source of HAP emissions, you must install a non-resettable hour meter if one is not already installed.

(g) If you own or operate an existing non-emergency, non-black start CI engine greater than or equal to 300 HP that is not equipped with a closed crankcase ventilation system, you must comply with either paragraph (g)(1) or [paragraph \(2\)](#) of this section. Owners and operators must follow the manufacturer's specified maintenance requirements for operating and maintaining the open or closed crankcase ventilation systems and replacing the crankcase filters, or can request the Administrator to approve different maintenance requirements that are as protective as manufacturer requirements. Existing CI engines located at area sources in areas of Alaska that meet either [§ 63.6603\(b\)\(1\)](#) or [§ 63.6603\(b\)\(2\)](#) do not have to meet the requirements of this [paragraph \(g\)](#). Existing CI engines located on offshore vessels that meet [§ 63.6603\(c\)](#) do not have to meet the requirements of this [paragraph \(g\)](#).

(1) Install a closed crankcase ventilation system that prevents crankcase emissions from being emitted to the atmosphere, or

(2) Install an open crankcase filtration emission control system that reduces emissions from the crankcase by filtering the exhaust stream to remove oil mist, particulates and metals.

(h) If you operate a new, reconstructed, or existing stationary engine, you must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup in Tables 1a, 2a, 2c, and 2d to this subpart apply.

(i) If you own or operate a stationary CI engine that is subject to the work, operation or management practices in items 1 or 2 of Table 2c to this subpart or in items 1 or 4 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.

(j) If you own or operate a stationary SI engine that is subject to the work, operation or management practices in items 6, 7, or 8 of Table 2c to this subpart or in items 5, 6, 7, 9, or 11 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Acid Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Acid Number increases by more than 3.0 milligrams of potassium hydroxide (KOH) per gram from Total Acid Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are

analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.

[[69 FR 33506](#), June 15, 2004, as amended at [73 FR 3606](#), Jan. 18, 2008; [75 FR 9676](#), Mar. 3, 2010; [75 FR 51589](#), Aug. 20, 2010; [76 FR 12866](#), Mar. 9, 2011; [78 FR 6703](#), Jan. 30, 2013]

### **§ 63.6630 How do I demonstrate initial compliance with the emission limitations, operating limitations, and other requirements?**

- (a) You must demonstrate initial compliance with each emission limitation, operating limitation, and other requirement that applies to you according to Table 5 of this subpart.
- (b) During the initial performance test, you must establish each operating limitation in Tables 1b and 2b of this subpart that applies to you.
- (c) You must submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in [§ 63.6645](#).
- (d) Non-emergency 4SRB stationary RICE complying with the requirement to reduce formaldehyde emissions by 76 percent or more can demonstrate initial compliance with the formaldehyde emission limit by testing for THC instead of formaldehyde. The testing must be conducted according to the requirements in Table 4 of this subpart. The average reduction of emissions of THC determined from the performance test must be equal to or greater than 30 percent.
- (e) The initial compliance demonstration required for existing non-emergency 4SLB and 4SRB stationary RICE with a site rating of more than 500 HP located at an area source of HAP that are not remote stationary RICE and that are operated more than 24 hours per calendar year must be conducted according to the following requirements:
  - (1) The compliance demonstration must consist of at least three test runs.
  - (2) Each test run must be of at least 15 minute duration, except that each test conducted using the method in appendix A to this subpart must consist of at least one measurement cycle and include at least 2 minutes of test data phase measurement.
  - (3) If you are demonstrating compliance with the CO concentration or CO percent reduction requirement, you must measure CO emissions using one of the CO measurement methods specified in Table 4 of this subpart, or using appendix A to this subpart.
  - (4) If you are demonstrating compliance with the THC percent reduction requirement, you must measure THC emissions using Method 25A, reported as propane, of [40 CFR part 60, appendix A](#).

(5) You must measure O<sub>2</sub> using one of the O<sub>2</sub> measurement methods specified in Table 4 of this subpart. Measurements to determine O<sub>2</sub> concentration must be made at the same time as the measurements for CO or THC concentration.

(6) If you are demonstrating compliance with the CO or THC percent reduction requirement, you must measure CO or THC emissions and O<sub>2</sub> emissions simultaneously at the inlet and outlet of the control device.

[69 FR 33506, June 15, 2004, as amended at 78 FR 6704, Jan. 30, 2013]

### **Continuous Compliance Requirements**

#### **§ 63.6635 How do I monitor and collect data to demonstrate continuous compliance?**

(a) If you must comply with emission and operating limitations, you must monitor and collect data according to this section.

(b) Except for monitor malfunctions, associated repairs, required performance evaluations, and required quality assurance or control activities, you must monitor continuously at all times that the stationary RICE is operating. A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions.

(c) You may not use data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities in data averages and calculations used to report emission or operating levels. You must, however, use all the valid data collected during all other periods.

[69 FR 33506, June 15, 2004, as amended at 76 FR 12867, Mar. 9, 2011]

#### **§ 63.6640 How do I demonstrate continuous compliance with the emission limitations, operating limitations, and other requirements?**

(a) You must demonstrate continuous compliance with each emission limitation, operating limitation, and other requirements in Tables 1a and 1b, Tables 2a and 2b, Table 2c, and Table 2d to this subpart that apply to you according to methods specified in Table 6 to this subpart.

(b) You must report each instance in which you did not meet each emission limitation or operating limitation in Tables 1a and 1b, Tables 2a and 2b, Table 2c, and Table 2d to this subpart that apply to you. These instances are deviations from the emission and operating limitations in this subpart. These deviations must be reported according to the requirements in § 63.6650. If you change your catalyst, you must reestablish the values of the operating parameters measured during the initial performance test. When you reestablish the values of your operating parameters, you must also conduct a performance test to demonstrate that you are meeting the required emission limitation applicable to your stationary RICE.

(c) The annual compliance demonstration required for existing non-emergency 4SLB and 4SRB stationary RICE with a site rating of more than 500 HP located at an area source of HAP that are not remote stationary RICE and that are operated more than 24 hours per calendar year must be conducted according to the following requirements:

(1) The compliance demonstration must consist of at least one test run.

(2) Each test run must be of at least 15 minute duration, except that each test conducted using the method in appendix A to this subpart must consist of at least one measurement cycle and include at least 2 minutes of test data phase measurement.

(3) If you are demonstrating compliance with the CO concentration or CO percent reduction requirement, you must measure CO emissions using one of the CO measurement methods specified in Table 4 of this subpart, or using appendix A to this subpart.

(4) If you are demonstrating compliance with the THC percent reduction requirement, you must measure THC emissions using Method 25A, reported as propane, of [40 CFR part 60, appendix A](#).

(5) You must measure O<sub>2</sub> using one of the O<sub>2</sub> measurement methods specified in Table 4 of this subpart. Measurements to determine O<sub>2</sub> concentration must be made at the same time as the measurements for CO or THC concentration.

(6) If you are demonstrating compliance with the CO or THC percent reduction requirement, you must measure CO or THC emissions and O<sub>2</sub> emissions simultaneously at the inlet and outlet of the control device.

(7) If the results of the annual compliance demonstration show that the emissions exceed the levels specified in Table 6 of this subpart, the stationary RICE must be shut down as soon as safely possible, and appropriate corrective action must be taken (e.g., repairs, catalyst cleaning, catalyst replacement). The stationary RICE must be retested within 7 days of being restarted and the emissions must meet the levels specified in Table 6 of this subpart. If the retest shows that the emissions continue to exceed the specified levels, the stationary RICE must again be shut down as soon as safely possible, and the stationary RICE may not operate, except for purposes of startup and testing, until the owner/operator demonstrates through testing that the emissions do not exceed the levels specified in Table 6 of this subpart.

(d) For new, reconstructed, and rebuilt stationary RICE, deviations from the emission or operating limitations that occur during the first 200 hours of operation from engine startup (engine burn-in period) are not violations. Rebuilt stationary RICE means a stationary RICE that has been rebuilt as that term is defined in [40 CFR 94.11\(a\)](#).

(e) You must also report each instance in which you did not meet the requirements in Table 8 to this subpart that apply to you. If you own or operate a new or reconstructed stationary RICE with

a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions (except new or reconstructed 4SLB engines greater than or equal to 250 and less than or equal to 500 brake HP), a new or reconstructed stationary RICE located at an area source of HAP emissions, or any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in Table 8 to this subpart: An existing 2SLB stationary RICE, an existing 4SLB stationary RICE, an existing emergency stationary RICE, an existing limited use stationary RICE, or an existing stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis. If you own or operate any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in Table 8 to this subpart, except for the initial notification requirements: a new or reconstructed stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, a new or reconstructed emergency stationary RICE, or a new or reconstructed limited use stationary RICE.

(f) If you own or operate an emergency stationary RICE, you must operate the emergency stationary RICE according to the requirements in [paragraphs \(f\)\(1\) through \(4\)](#) of this section. In order for the engine to be considered an emergency stationary RICE under this subpart, any operation other than emergency operation, maintenance and testing, emergency demand response, and operation in non-emergency situations for 50 hours per year, as described in [paragraphs \(f\)\(1\) through \(4\)](#) of this section, is prohibited. If you do not operate the engine according to the requirements in [paragraphs \(f\)\(1\) through \(4\)](#) of this section, the engine will not be considered an emergency engine under this subpart and must meet all requirements for non-emergency engines.

(1) There is no time limit on the use of emergency stationary RICE in emergency situations.

(2) You may operate your emergency stationary RICE for any combination of the purposes specified in [paragraphs \(f\)\(2\)\(i\) through \(iii\)](#) of this section for a maximum of 100 hours per calendar year. Any operation for non-emergency situations as allowed by [paragraphs \(f\)\(3\) and \(4\)](#) of this section counts as part of the 100 hours per calendar year allowed by this [paragraph \(f\)\(2\)](#).

(i) Emergency stationary RICE may be operated for maintenance checks and readiness testing, provided that the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that federal, state, or local standards require maintenance and testing of emergency RICE beyond 100 hours per calendar year.



(ii) Emergency stationary RICE may be operated for emergency demand response for periods in which the Reliability Coordinator under the North American Electric Reliability Corporation (NERC) Reliability Standard EOP-002-3, Capacity and Energy Emergencies (incorporated by reference, see [§ 63.14](#)), or other authorized entity as determined by the Reliability Coordinator, has declared an Energy Emergency Alert Level 2 as defined in the NERC Reliability Standard EOP-002-3.

(iii) Emergency stationary RICE may be operated for periods where there is a deviation of voltage or frequency of 5 percent or greater below standard voltage or frequency.

(3) Emergency stationary RICE located at major sources of HAP may be operated for up to 50 hours per calendar year in non-emergency situations. The 50 hours of operation in non-emergency situations are counted as part of the 100 hours per calendar year for maintenance and testing and emergency demand response provided in [paragraph \(f\)\(2\)](#) of this section. The 50 hours per year for non-emergency situations cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity.

(4) Emergency stationary RICE located at area sources of HAP may be operated for up to 50 hours per calendar year in non-emergency situations. The 50 hours of operation in non-emergency situations are counted as part of the 100 hours per calendar year for maintenance and testing and emergency demand response provided in [paragraph \(f\)\(2\)](#) of this section. Except as provided in [paragraphs \(f\)\(4\)\(i\)](#) and [\(ii\)](#) of this section, the 50 hours per year for non-emergency situations cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to an electric grid or otherwise supply power as part of a financial arrangement with another entity.

(i) Prior to May 3, 2014, the 50 hours per year for non-emergency situations can be used for peak shaving or non-emergency demand response to generate income for a facility, or to otherwise supply power as part of a financial arrangement with another entity if the engine is operated as part of a peak shaving (load management program) with the local distribution system operator and the power is provided only to the facility itself or to support the local distribution system.

(ii) The 50 hours per year for non-emergency situations can be used to supply power as part of a financial arrangement with another entity if all of the following conditions are met:

(A) The engine is dispatched by the local balancing authority or local transmission and distribution system operator.

(B) The dispatch is intended to mitigate local transmission and/or distribution limitations so as to avert potential voltage collapse or line overloads that could lead to the interruption of power supply in a local area or region.

(C) The dispatch follows reliability, emergency operation or similar protocols that follow specific NERC, regional, state, public utility commission or local standards or guidelines.

(D) The power is provided only to the facility itself or to support the local transmission and distribution system.

(E) The owner or operator identifies and records the entity that dispatches the engine and the specific NERC, regional, state, public utility commission or local standards or guidelines that are being followed for dispatching the engine. The local balancing authority or local transmission and distribution system operator may keep these records on behalf of the engine owner or operator.

[[69 FR 33506](#), June 15, 2004, as amended at [71 FR 20467](#), Apr. 20, 2006; [73 FR 3606](#), Jan. 18, 2008; [75 FR 9676](#), Mar. 3, 2010; [75 FR 51591](#), Aug. 20, 2010; [78 FR 6704](#), Jan. 30, 2013]

### **Notifications, Reports, and Records**

#### **§ 63.6645 What notifications must I submit and when?**

(a) You must submit all of the notifications in [§§ 63.7\(b\)](#) and [\(c\)](#), [63.8\(e\)](#), [\(f\)\(4\)](#) and [\(f\)\(6\)](#), [63.9\(b\)](#) through [\(e\)](#), and [\(g\)](#) and [\(h\)](#) that apply to you by the dates specified if you own or operate any of the following;

(1) An existing stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions.

(2) An existing stationary RICE located at an area source of HAP emissions.

(3) A stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions.

(4) A new or reconstructed 4SLB stationary RICE with a site rating of greater than or equal to 250 HP located at a major source of HAP emissions.

(5) This requirement does not apply if you own or operate an existing stationary RICE less than 100 HP, an existing stationary emergency RICE, or an existing stationary RICE that is not subject to any numerical emission standards.

(b) As specified in [§ 63.9\(b\)\(2\)](#), if you start up your stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions before the effective date of this subpart, you must submit an Initial Notification not later than December 13, 2004, or no later than 120 days after the source becomes subject to this subpart, whichever is later.



- (c) If you start up your new or reconstructed stationary RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions on or after August 16, 2004, you must submit an Initial Notification not later than 120 days after you become subject to this subpart.
- (d) As specified in [§ 63.9\(b\)\(2\)](#), if you start up your stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions before the effective date of this subpart and you are required to submit an initial notification, you must submit an Initial Notification not later than July 16, 2008, or no later than 120 days after the source becomes subject to this subpart, whichever is later.
- (e) If you start up your new or reconstructed stationary RICE with a site rating of equal to or less than 500 brake HP located at a major source of HAP emissions on or after March 18, 2008 and you are required to submit an initial notification, you must submit an Initial Notification not later than 120 days after you become subject to this subpart.
- (f) If you are required to submit an Initial Notification but are otherwise not affected by the requirements of this subpart, in accordance with [§ 63.6590\(b\)](#), your notification should include the information in [§ 63.9\(b\)\(2\)\(i\)](#) through [\(v\)](#), and a statement that your stationary RICE has no additional requirements and explain the basis of the exclusion (for example, that it operates exclusively as an emergency stationary RICE if it has a site rating of more than 500 brake HP located at a major source of HAP emissions).
- (g) If you are required to conduct a performance test, you must submit a Notification of Intent to conduct a performance test at least 60 days before the performance test is scheduled to begin as required in [§ 63.7\(b\)\(1\)](#).
- (h) If you are required to conduct a performance test or other initial compliance demonstration as specified in Tables 4 and 5 to this subpart, you must submit a Notification of Compliance Status according to [§ 63.9\(h\)\(2\)\(ii\)](#).
- (1) For each initial compliance demonstration required in Table 5 to this subpart that does not include a performance test, you must submit the Notification of Compliance Status before the close of business on the 30th day following the completion of the initial compliance demonstration.
- (2) For each initial compliance demonstration required in Table 5 to this subpart that includes a performance test conducted according to the requirements in Table 3 to this subpart, you must submit the Notification of Compliance Status, including the performance test results, before the close of business on the 60th day following the completion of the performance test according to [§ 63.10\(d\)\(2\)](#).
- (i) If you own or operate an existing non-emergency CI RICE with a site rating of more than 300 HP located at an area source of HAP emissions that is certified to the Tier 1 or Tier 2 emission

standards in Table 1 of [40 CFR 89.112](#) and subject to an enforceable state or local standard requiring engine replacement and you intend to meet management practices rather than emission limits, as specified in [§ 63.6603\(d\)](#), you must submit a notification by March 3, 2013, stating that you intend to use the provision in [§ 63.6603\(d\)](#) and identifying the state or local regulation that the engine is subject to.

[[73 FR 3606](#), Jan. 18, 2008, as amended at [75 FR 9677](#), Mar. 3, 2010; [75 FR 51591](#), Aug. 20, 2010; [78 FR 6705](#), Jan. 30, 2013; [85 FR 73912](#), Nov. 19, 2020]

### **§ 63.6650 What reports must I submit and when?**

- (a) You must submit each report in Table 7 of this subpart that applies to you.
- (b) Unless the Administrator has approved a different schedule for submission of reports under [§ 63.10\(a\)](#), you must submit each report by the date in Table 7 of this subpart and according to the requirements in [paragraphs \(b\)\(1\)](#) through [\(b\)\(9\)](#) of this section.
  - (1) For semiannual Compliance reports, the first Compliance report must cover the period beginning on the compliance date that is specified for your affected source in [§ 63.6595](#) and ending on June 30 or December 31, whichever date is the first date following the end of the first calendar half after the compliance date that is specified for your source in [§ 63.6595](#).
  - (2) For semiannual Compliance reports, the first Compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date follows the end of the first calendar half after the compliance date that is specified for your affected source in [§ 63.6595](#).
  - (3) For semiannual Compliance reports, each subsequent Compliance report must cover the semiannual reporting period from January 1 through June 30 or the semiannual reporting period from July 1 through December 31.
  - (4) For semiannual Compliance reports, each subsequent Compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date is the first date following the end of the semiannual reporting period.
  - (5) For each stationary RICE that is subject to permitting regulations pursuant to [40 CFR part 70](#) or [71](#), and if the permitting authority has established dates for submitting semiannual reports pursuant to [40 CFR 70.6\(a\)\(3\)\(iii\)\(A\)](#) or [40 CFR 71.6 \(a\)\(3\)\(iii\)\(A\)](#), you may submit the first and subsequent Compliance reports according to the dates the permitting authority has established instead of according to the dates in [paragraphs \(b\)\(1\)](#) through [\(b\)\(4\)](#) of this section.
  - (6) For annual Compliance reports, the first Compliance report must cover the period beginning on the compliance date that is specified for your affected source in [§ 63.6595](#) and ending on December 31.

(7) For annual Compliance reports, the first Compliance report must be postmarked or delivered no later than January 31 following the end of the first calendar year after the compliance date that is specified for your affected source in [§ 63.6595](#).

(8) For annual Compliance reports, each subsequent Compliance report must cover the annual reporting period from January 1 through December 31.

(9) For annual Compliance reports, each subsequent Compliance report must be postmarked or delivered no later than January 31.

(c) The Compliance report must contain the information in [paragraphs \(c\)\(1\)](#) through [\(6\)](#) of this section.

(1) Company name and address.

(2) Statement by a responsible official, with that official's name, title, and signature, certifying the accuracy of the content of the report.

(3) Date of report and beginning and ending dates of the reporting period.

(4) If you had a malfunction during the reporting period, the compliance report must include the number, duration, and a brief description for each type of malfunction which occurred during the reporting period and which caused or may have caused any applicable emission limitation to be exceeded. The report must also include a description of actions taken by an owner or operator during a malfunction of an affected source to minimize emissions in accordance with [§ 63.6605\(b\)](#), including actions taken to correct a malfunction.

(5) If there are no deviations from any emission or operating limitations that apply to you, a statement that there were no deviations from the emission or operating limitations during the reporting period.

(6) If there were no periods during which the continuous monitoring system (CMS), including CEMS and CPMS, was out-of-control, as specified in [§ 63.8\(c\)\(7\)](#), a statement that there were no periods during which the CMS was out-of-control during the reporting period.

(d) For each deviation from an emission or operating limitation that occurs for a stationary RICE where you are not using a CMS to comply with the emission or operating limitations in this subpart, the Compliance report must contain the information in [paragraphs \(c\)\(1\)](#) through [\(4\)](#) of this section and the information in [paragraphs \(d\)\(1\)](#) and [\(2\)](#) of this section.

(1) The total operating time of the stationary RICE at which the deviation occurred during the reporting period.

(2) Information on the number, duration, and cause of deviations (including unknown cause, if applicable), as applicable, and the corrective action taken.

(e) For each deviation from an emission or operating limitation occurring for a stationary RICE where you are using a CMS to comply with the emission and operating limitations in this subpart, you must include information in [paragraphs \(c\)\(1\) through \(4\)](#) and [\(e\)\(1\) through \(12\)](#) of this section.

(1) The date and time that each malfunction started and stopped.

(2) The date, time, and duration that each CMS was inoperative, except for zero (low-level) and high-level checks.

(3) The date, time, and duration that each CMS was out-of-control, including the information in [§ 63.8\(c\)\(8\)](#).

(4) The date and time that each deviation started and stopped, and whether each deviation occurred during a period of malfunction or during another period.

(5) A summary of the total duration of the deviation during the reporting period, and the total duration as a percent of the total source operating time during that reporting period.

(6) A breakdown of the total duration of the deviations during the reporting period into those that are due to control equipment problems, process problems, other known causes, and other unknown causes.

(7) A summary of the total duration of CMS downtime during the reporting period, and the total duration of CMS downtime as a percent of the total operating time of the stationary RICE at which the CMS downtime occurred during that reporting period.

(8) An identification of each parameter and pollutant (CO or formaldehyde) that was monitored at the stationary RICE.

(9) A brief description of the stationary RICE.

(10) A brief description of the CMS.

(11) The date of the latest CMS certification or audit.

(12) A description of any changes in CMS, processes, or controls since the last reporting period.

(f) Each affected source that has obtained a title V operating permit pursuant to [40 CFR part 70](#) or [71](#) must report all deviations as defined in this subpart in the semiannual monitoring report required by [40 CFR 70.6 \(a\)\(3\)\(iii\)\(A\)](#) or [40 CFR 71.6\(a\)\(3\)\(iii\)\(A\)](#). If an affected source submits a Compliance report pursuant to Table 7 of this subpart along with, or as part of, the semiannual monitoring report required by [40 CFR 70.6\(a\)\(3\)\(iii\)\(A\)](#) or [40 CFR 71.6\(a\)\(3\)\(iii\)\(A\)](#), and the Compliance report includes all required information concerning deviations from any emission or operating limitation in this subpart, submission of the

Compliance report shall be deemed to satisfy any obligation to report the same deviations in the semiannual monitoring report. However, submission of a Compliance report shall not otherwise affect any obligation the affected source may have to report deviations from permit requirements to the permit authority.

(g) If you are operating as a new or reconstructed stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, you must submit an annual report according to Table 7 of this subpart by the date specified unless the Administrator has approved a different schedule, according to the information described in [paragraphs \(b\)\(1\) through \(b\)\(5\)](#) of this section. You must report the data specified in [\(g\)\(1\) through \(g\)\(3\)](#) of this section.

(1) Fuel flow rate of each fuel and the heating values that were used in your calculations. You must also demonstrate that the percentage of heat input provided by landfill gas or digester gas is equivalent to 10 percent or more of the total fuel consumption on an annual basis.

(2) The operating limits provided in your federally enforceable permit, and any deviations from these limits.

(3) Any problems or errors suspected with the meters.

(h) If you own or operate an emergency stationary RICE with a site rating of more than 100 brake HP that operates or is contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) and [\(iii\)](#) or that operates for the purpose specified in [§ 63.6640\(f\)\(4\)\(ii\)](#), you must submit an annual report according to the requirements in [paragraphs \(h\)\(1\) through \(3\)](#) of this section.

(1) The report must contain the following information:

(i) Company name and address where the engine is located.

(ii) Date of the report and beginning and ending dates of the reporting period.

(iii) Engine site rating and model year.

(iv) Latitude and longitude of the engine in decimal degrees reported to the fifth decimal place.

(v) Hours operated for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) and [\(iii\)](#), including the date, start time, and end time for engine operation for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) and [\(iii\)](#).

(vi) Number of hours the engine is contractually obligated to be available for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) and [\(iii\)](#).

(vii) Hours spent for operation for the purpose specified in [§ 63.6640\(f\)\(4\)\(ii\)](#), including the date, start time, and end time for engine operation for the purposes specified in [§ 63.6640\(f\)\(4\)\(ii\)](#). The report must also identify the entity that dispatched the engine and the situation that necessitated the dispatch of the engine.

(viii) If there were no deviations from the fuel requirements in [§ 63.6604](#) that apply to the engine (if any), a statement that there were no deviations from the fuel requirements during the reporting period.

(ix) If there were deviations from the fuel requirements in [§ 63.6604](#) that apply to the engine (if any), information on the number, duration, and cause of deviations, and the corrective action taken.

(2) The first annual report must cover the calendar year 2015 and must be submitted no later than March 31, 2016. Subsequent annual reports for each calendar year must be submitted no later than March 31 of the following calendar year.

(3) The annual report must be submitted electronically using the subpart specific reporting form in the Compliance and Emissions Data Reporting Interface (CEDRI) that is accessed through EPA's Central Data Exchange (CDX) ([www.epa.gov/cdx](http://www.epa.gov/cdx)). However, if the reporting form specific to this subpart is not available in CEDRI at the time that the report is due, the written report must be submitted to the Administrator at the appropriate address listed in [§ 63.13](#).

[[69 FR 33506](#), June 15, 2004, as amended at [75 FR 9677](#), Mar. 3, 2010; [78 FR 6705](#), Jan. 30, 2013]

### **§ 63.6655 What records must I keep?**

(a) If you must comply with the emission and operating limitations, you must keep the records described in [paragraphs \(a\)\(1\) through \(a\)\(5\)](#), [\(b\)\(1\) through \(b\)\(3\)](#) and [\(c\)](#) of this section.

(1) A copy of each notification and report that you submitted to comply with this subpart, including all documentation supporting any Initial Notification or Notification of Compliance Status that you submitted, according to the requirement in [§ 63.10\(b\)\(2\)\(xiv\)](#).

(2) Records of the occurrence and duration of each malfunction of operation (*i.e.*, process equipment) or the air pollution control and monitoring equipment.

(3) Records of performance tests and performance evaluations as required in [§ 63.10\(b\)\(2\)\(viii\)](#).

(4) Records of all required maintenance performed on the air pollution control and monitoring equipment.

(5) Records of actions taken during periods of malfunction to minimize emissions in accordance with [§ 63.6605\(b\)](#), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.

(b) For each CEMS or CPMS, you must keep the records listed in [paragraphs \(b\)\(1\)](#) through [\(3\)](#) of this section.

(1) Records described in [§ 63.10\(b\)\(2\)\(vi\)](#) through [\(xi\)](#).

(2) Previous (*i.e.*, superseded) versions of the performance evaluation plan as required in [§ 63.8\(d\)\(3\)](#).

(3) Requests for alternatives to the relative accuracy test for CEMS or CPMS as required in [§ 63.8\(f\)\(6\)\(i\)](#), if applicable.

(c) If you are operating a new or reconstructed stationary RICE which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, you must keep the records of your daily fuel usage monitors.

(d) You must keep the records required in Table 6 of this subpart to show continuous compliance with each emission or operating limitation that applies to you.

(e) You must keep records of the maintenance conducted on the stationary RICE in order to demonstrate that you operated and maintained the stationary RICE and after-treatment control device (if any) according to your own maintenance plan if you own or operate any of the following stationary RICE;

(1) An existing stationary RICE with a site rating of less than 100 brake HP located at a major source of HAP emissions.

(2) An existing stationary emergency RICE.

(3) An existing stationary RICE located at an area source of HAP emissions subject to management practices as shown in Table 2d to this subpart.

(f) If you own or operate any of the stationary RICE in [paragraphs \(f\)\(1\)](#) through [\(2\)](#) of this section, you must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation. If the engine is used for the purposes specified in [§ 63.6640\(f\)\(2\)\(ii\)](#) or [\(iii\)](#) or [§ 63.6640\(f\)\(4\)\(ii\)](#), the owner or operator must keep records of the notification of the emergency situation, and the date, start time, and end time of engine operation for these purposes.



(1) An existing emergency stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions that does not meet the standards applicable to non-emergency engines.

(2) An existing emergency stationary RICE located at an area source of HAP emissions that does not meet the standards applicable to non-emergency engines.

[[69 FR 33506](#), June 15, 2004, as amended at [75 FR 9678](#), Mar. 3, 2010; [75 FR 51592](#), Aug. 20, 2010; [78 FR 6706](#), Jan. 30, 2013]

### **§ 63.6660 In what form and how long must I keep my records?**

(a) Your records must be in a form suitable and readily available for expeditious review according to [§ 63.10\(b\)\(1\)](#).

(b) As specified in [§ 63.10\(b\)\(1\)](#), you must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.

(c) You must keep each record readily accessible in hard copy or electronic form for at least 5 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to [§ 63.10\(b\)\(1\)](#).

[[69 FR 33506](#), June 15, 2004, as amended at [75 FR 9678](#), Mar. 3, 2010]

### **Other Requirements and Information**

#### **§ 63.6665 What parts of the General Provisions apply to me?**

Table 8 to this subpart shows which parts of the General Provisions in [§§ 63.1](#) through [63.15](#) apply to you. If you own or operate a new or reconstructed stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions (except new or reconstructed 4SLB engines greater than or equal to 250 and less than or equal to 500 brake HP), a new or reconstructed stationary RICE located at an area source of HAP emissions, or any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with any of the requirements of the General Provisions specified in Table 8: An existing 2SLB stationary RICE, an existing 4SLB stationary RICE, an existing stationary RICE that combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, an existing emergency stationary RICE, or an existing limited use stationary RICE. If you own or operate any of the following RICE with a site rating of more than 500 brake HP located at a major source of HAP emissions, you do not need to comply with the requirements in the General Provisions specified in Table 8 except for the initial notification requirements: A new stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, a new emergency stationary RICE, or a new limited use stationary RICE.



[75 FR 9678, Mar. 3, 2010]

**§ 63.6670 Who implements and enforces this subpart?**

(a) This subpart is implemented and enforced by the U.S. EPA, or a delegated authority such as your State, local, or tribal agency. If the U.S. EPA Administrator has delegated authority to your State, local, or tribal agency, then that agency (as well as the U.S. EPA) has the authority to implement and enforce this subpart. You should contact your U.S. EPA Regional Office to find out whether this subpart is delegated to your State, local, or tribal agency.

(b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under [40 CFR part 63, subpart E](#), the authorities contained in [paragraph \(c\)](#) of this section are retained by the Administrator of the U.S. EPA and are not transferred to the State, local, or tribal agency.

(c) The authorities that will not be delegated to State, local, or tribal agencies are:

(1) Approval of alternatives to the non-opacity emission limitations and operating limitations in [§ 63.6600](#) under [§ 63.6\(g\)](#).

(2) Approval of major alternatives to test methods under [§ 63.7\(e\)\(2\)\(ii\)](#) and [\(f\)](#) and as defined in [§ 63.90](#).

(3) Approval of major alternatives to monitoring under [§ 63.8\(f\)](#) and as defined in [§ 63.90](#).

(4) Approval of major alternatives to recordkeeping and reporting under [§ 63.10\(f\)](#) and as defined in [§ 63.90](#).

(5) Approval of a performance test which was conducted prior to the effective date of the rule, as specified in [§ 63.6610\(b\)](#).

**§ 63.6675 What definitions apply to this subpart?**

Terms used in this subpart are defined in the Clean Air Act (CAA); in [40 CFR 63.2](#), the General Provisions of this part; and in this section as follows:

*Alaska Railbelt Grid* means the service areas of the six regulated public utilities that extend from Fairbanks to Anchorage and the Kenai Peninsula. These utilities are Golden Valley Electric Association; Chugach Electric Association; Matanuska Electric Association; Homer Electric Association; Anchorage Municipal Light & Power; and the City of Seward Electric System.

*Area source* means any stationary source of HAP that is not a major source as defined in part 63.

*Associated equipment* as used in this subpart and as referred to in section 112(n)(4) of the CAA, means equipment associated with an oil or natural gas exploration or production well, and includes all equipment from the well bore to the point of custody transfer, except glycol

dehydration units, storage vessels with potential for flash emissions, combustion turbines, and stationary RICE.

*Backup power for renewable energy* means an engine that provides backup power to a facility that generates electricity from renewable energy resources, as that term is defined in Alaska Statute 42.45.045(1)(5) (incorporated by reference, see [§ 63.14](#)).

*Black start engine* means an engine whose only purpose is to start up a combustion turbine.

CAA means the Clean Air Act ([42 U.S.C. 7401 et seq.](#), as amended by Public Law 101-549, 104 Stat. 2399).

*Commercial emergency stationary RICE* means an emergency stationary RICE used in commercial establishments such as office buildings, hotels, stores, telecommunications facilities, restaurants, financial institutions such as banks, doctor's offices, and sports and performing arts facilities.

*Compression ignition* means relating to a type of stationary internal combustion engine that is not a spark ignition engine.

*Custody transfer* means the transfer of hydrocarbon liquids or natural gas: After processing and/or treatment in the producing operations, or from storage vessels or automatic transfer facilities or other such equipment, including product loading racks, to pipelines or any other forms of transportation. For the purposes of this subpart, the point at which such liquids or natural gas enters a natural gas processing plant is a point of custody transfer.

*Deviation* means any instance in which an affected source subject to this subpart, or an owner or operator of such a source:

- (1) Fails to meet any requirement or obligation established by this subpart, including but not limited to any emission limitation or operating limitation;
- (2) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit; or
- (3) Fails to meet any emission limitation or operating limitation in this subpart during malfunction, regardless of whether or not such failure is permitted by this subpart.
- (4) Fails to satisfy the general duty to minimize emissions established by [§ 63.6\(e\)\(1\)\(i\)](#).

*Diesel engine* means any stationary RICE in which a high boiling point liquid fuel injected into the combustion chamber ignites when the air charge has been compressed to a temperature sufficiently high for auto-ignition. This process is also known as compression ignition.

*Diesel fuel* means any liquid obtained from the distillation of petroleum with a boiling point of approximately 150 to 360 degrees Celsius. One commonly used form is fuel oil number 2. Diesel fuel also includes any non-distillate fuel with comparable physical and chemical properties (e.g. biodiesel) that is suitable for use in compression ignition engines.

*Digester gas* means any gaseous by-product of wastewater treatment typically formed through the anaerobic decomposition of organic waste materials and composed principally of methane and CO<sub>2</sub>.

*Dual-fuel engine* means any stationary RICE in which a liquid fuel (typically diesel fuel) is used for compression ignition and gaseous fuel (typically natural gas) is used as the primary fuel.

*Emergency stationary RICE* means any stationary reciprocating internal combustion engine that meets all of the criteria in paragraphs (1) through (3) of this definition. All emergency stationary RICE must comply with the requirements specified in [§ 63.6640\(f\)](#) in order to be considered emergency stationary RICE. If the engine does not comply with the requirements specified in [§ 63.6640\(f\)](#), then it is not considered to be an emergency stationary RICE under this subpart.

(1) The stationary RICE is operated to provide electrical power or mechanical work during an emergency situation. Examples include stationary RICE used to produce power for critical networks or equipment (including power supplied to portions of a facility) when electric power from the local utility (or the normal power source, if the facility runs on its own power production) is interrupted, or stationary RICE used to pump water in the case of fire or flood, etc.

(2) The stationary RICE is operated under limited circumstances for situations not included in paragraph (1) of this definition, as specified in [§ 63.6640\(f\)](#).

(3) The stationary RICE operates as part of a financial arrangement with another entity in situations not included in paragraph (1) of this definition only as allowed in [§ 63.6640\(f\)\(2\)\(ii\)](#) or [\(iii\)](#) and [§ 63.6640\(f\)\(4\)\(i\)](#) or [\(ii\)](#).

*Engine startup* means the time from initial start until applied load and engine and associated equipment reaches steady state or normal operation. For stationary engine with catalytic controls, engine startup means the time from initial start until applied load and engine and associated equipment, including the catalyst, reaches steady state or normal operation.

*Four-stroke engine* means any type of engine which completes the power cycle in two crankshaft revolutions, with intake and compression strokes in the first revolution and power and exhaust strokes in the second revolution.

*Gaseous fuel* means a material used for combustion which is in the gaseous state at standard atmospheric temperature and pressure conditions.

*Gasoline* means any fuel sold in any State for use in motor vehicles and motor vehicle engines, or nonroad or stationary engines, and commonly or commercially known or sold as gasoline.

*Glycol dehydration unit* means a device in which a liquid glycol (including, but not limited to, ethylene glycol, diethylene glycol, or triethylene glycol) absorbent directly contacts a natural gas stream and absorbs water in a contact tower or absorption column (absorber). The glycol contacts and absorbs water vapor and other gas stream constituents from the natural gas and becomes “rich” glycol. This glycol is then regenerated in the glycol dehydration unit reboiler. The “lean” glycol is then recycled.

*Hazardous air pollutants (HAP)* means any air pollutants listed in or pursuant to section 112(b) of the CAA.

*Institutional emergency stationary RICE* means an emergency stationary RICE used in institutional establishments such as medical centers, nursing homes, research centers, institutions of higher education, correctional facilities, elementary and secondary schools, libraries, religious establishments, police stations, and fire stations.

*ISO standard day conditions* means 288 degrees Kelvin (15 degrees Celsius), 60 percent relative humidity and 101.3 kilopascals pressure.

*Landfill gas* means a gaseous by-product of the land application of municipal refuse typically formed through the anaerobic decomposition of waste materials and composed principally of methane and CO<sub>2</sub>.

*Lean burn engine* means any two-stroke or four-stroke spark ignited engine that does not meet the definition of a rich burn engine.

*Limited use stationary RICE* means any stationary RICE that operates less than 100 hours per year.

*Liquefied petroleum gas* means any liquefied hydrocarbon gas obtained as a by-product in petroleum refining of natural gas production.

*Liquid fuel* means any fuel in liquid form at standard temperature and pressure, including but not limited to diesel, residual/crude oil, kerosene/naphtha (jet fuel), and gasoline.

*Major Source*, as used in this subpart, shall have the same meaning as in [§ 63.2](#), except that:

(1) Emissions from any oil or gas exploration or production well (with its associated equipment (as defined in this section)) and emissions from any pipeline compressor station or pump station shall not be aggregated with emissions from other similar units, to determine whether such emission points or stations are major sources, even when emission points are in a contiguous area or under common control;

(2) For oil and gas production facilities, emissions from processes, operations, or equipment that are not part of the same oil and gas production facility, as defined in [§ 63.1271](#) of [subpart HHH of this part](#), shall not be aggregated;

(3) For production field facilities, only HAP emissions from glycol dehydration units, storage vessel with the potential for flash emissions, combustion turbines and reciprocating internal combustion engines shall be aggregated for a major source determination; and

(4) Emissions from processes, operations, and equipment that are not part of the same natural gas transmission and storage facility, as defined in [§ 63.1271](#) of [subpart HHH of this part](#), shall not be aggregated.

*Malfunction* means any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner which causes, or has the potential to cause, the emission limitations in an applicable standard to be exceeded. Failures that are caused in part by poor maintenance or careless operation are not malfunctions.

*Natural gas* means a naturally occurring mixture of hydrocarbon and non-hydrocarbon gases found in geologic formations beneath the Earth's surface, of which the principal constituent is methane. Natural gas may be field or pipeline quality.

*Non-selective catalytic reduction (NSCR)* means an add-on catalytic nitrogen oxides (NO<sub>x</sub>) control device for rich burn engines that, in a two-step reaction, promotes the conversion of excess oxygen, NO<sub>x</sub>, CO, and volatile organic compounds (VOC) into CO<sub>2</sub>, nitrogen, and water.

*Oil and gas production facility* as used in this subpart means any grouping of equipment where hydrocarbon liquids are processed, upgraded (*i.e.*, remove impurities or other constituents to meet contract specifications), or stored prior to the point of custody transfer; or where natural gas is processed, upgraded, or stored prior to entering the natural gas transmission and storage source category. For purposes of a major source determination, facility (including a building, structure, or installation) means oil and natural gas production and processing equipment that is located within the boundaries of an individual surface site as defined in this section. Equipment that is part of a facility will typically be located within close proximity to other equipment located at the same facility. Pieces of production equipment or groupings of equipment located on different oil and gas leases, mineral fee tracts, lease tracts, subsurface or surface unit areas, surface fee tracts, surface lease tracts, or separate surface sites, whether or not connected by a road, waterway, power line or pipeline, shall not be considered part of the same facility. Examples of facilities in the oil and natural gas production source category include, but are not limited to, well sites, satellite tank batteries, central tank batteries, a compressor station that transports natural gas to a natural gas processing plant, and natural gas processing plants.

*Oxidation catalyst* means an add-on catalytic control device that controls CO and VOC by oxidation.

*Peaking unit or engine* means any standby engine intended for use during periods of high demand that are not emergencies.

*Percent load* means the fractional power of an engine compared to its maximum manufacturer's design capacity at engine site conditions. Percent load may range between 0 percent to above 100 percent.

*Potential to emit* means the maximum capacity of a stationary source to emit a pollutant under its physical and operational design. Any physical or operational limitation on the capacity of the stationary source to emit a pollutant, including air pollution control equipment and restrictions on hours of operation or on the type or amount of material combusted, stored, or processed, shall be treated as part of its design if the limitation or the effect it would have on emissions is federally enforceable. For oil and natural gas production facilities subject to [subpart HH of this part](#), the potential to emit provisions in [§ 63.760\(a\)](#) may be used. For natural gas transmission and storage facilities subject to [subpart HHH of this part](#), the maximum annual facility gas throughput for storage facilities may be determined according to [§ 63.1270\(a\)\(1\)](#) and the maximum annual throughput for transmission facilities may be determined according to [§ 63.1270\(a\)\(2\)](#).

*Production field facility* means those oil and gas production facilities located prior to the point of custody transfer.

*Production well* means any hole drilled in the earth from which crude oil, condensate, or field natural gas is extracted.

*Propane* means a colorless gas derived from petroleum and natural gas, with the molecular structure C<sub>3</sub>H<sub>8</sub>.

*Remote stationary RICE* means stationary RICE meeting any of the following criteria:

(1) Stationary RICE located in an offshore area that is beyond the line of ordinary low water along that portion of the coast of the United States that is in direct contact with the open seas and beyond the line marking the seaward limit of inland waters.

(2) Stationary RICE located on a pipeline segment that meets both of the criteria in paragraphs (2)(i) and (ii) of this definition.

(i) A pipeline segment with 10 or fewer buildings intended for human occupancy and no buildings with four or more stories within 220 yards (200 meters) on either side of the centerline of any continuous 1-mile (1.6 kilometers) length of pipeline. Each separate dwelling unit in a multiple dwelling unit building is counted as a separate building intended for human occupancy.



(ii) The pipeline segment does not lie within 100 yards (91 meters) of either a building or a small, well-defined outside area (such as a playground, recreation area, outdoor theater, or other place of public assembly) that is occupied by 20 or more persons on at least 5 days a week for 10 weeks in any 12-month period. The days and weeks need not be consecutive. The building or area is considered occupied for a full day if it is occupied for any portion of the day.

(iii) For purposes of this [paragraph \(2\)](#), the term pipeline segment means all parts of those physical facilities through which gas moves in transportation, including but not limited to pipe, valves, and other appurtenance attached to pipe, compressor units, metering stations, regulator stations, delivery stations, holders, and fabricated assemblies. Stationary RICE located within 50 yards (46 meters) of the pipeline segment providing power for equipment on a pipeline segment are part of the pipeline segment. Transportation of gas means the gathering, transmission, or distribution of gas by pipeline, or the storage of gas. A building is intended for human occupancy if its primary use is for a purpose involving the presence of humans.

(3) Stationary RICE that are not located on gas pipelines and that have 5 or fewer buildings intended for human occupancy and no buildings with four or more stories within a 0.25 mile radius around the engine. A building is intended for human occupancy if its primary use is for a purpose involving the presence of humans.

*Residential emergency stationary RICE* means an emergency stationary RICE used in residential establishments such as homes or apartment buildings.

*Responsible official* means responsible official as defined in [40 CFR 70.2](#).

*Rich burn engine* means any four-stroke spark ignited engine where the manufacturer's recommended operating air/fuel ratio divided by the stoichiometric air/fuel ratio at full load conditions is less than or equal to 1.1. Engines originally manufactured as rich burn engines, but modified prior to December 19, 2002 with passive emission control technology for NO<sub>x</sub> (such as pre-combustion chambers) will be considered lean burn engines. Also, existing engines where there are no manufacturer's recommendations regarding air/fuel ratio will be considered a rich burn engine if the excess oxygen content of the exhaust at full load conditions is less than or equal to 2 percent.

*Site-rated HP* means the maximum manufacturer's design capacity at engine site conditions.

*Spark ignition* means relating to either: A gasoline-fueled engine; or any other type of engine with a spark plug (or other sparking device) and with operating characteristics significantly similar to the theoretical Otto combustion cycle. Spark ignition engines usually use a throttle to regulate intake air flow to control power during normal operation. Dual-fuel engines in which a liquid fuel (typically diesel fuel) is used for CI and gaseous fuel (typically natural gas) is used as the primary fuel at an annual average ratio of less than 2 parts diesel fuel to 100 parts total fuel on an energy equivalent basis are spark ignition engines.

*Stationary reciprocating internal combustion engine (RICE)* means any reciprocating internal combustion engine which uses reciprocating motion to convert heat energy into mechanical work and which is not mobile. Stationary RICE differ from mobile RICE in that a stationary RICE is not a non-road engine as defined at [40 CFR 1068.30](#), and is not used to propel a motor vehicle or a vehicle used solely for competition.

*Stationary RICE test cell/stand* means an engine test cell/stand, as defined in [subpart P P P P P of this part](#), that tests stationary RICE.

*Stoichiometric* means the theoretical air-to-fuel ratio required for complete combustion.

*Storage vessel with the potential for flash emissions* means any storage vessel that contains a hydrocarbon liquid with a stock tank gas-to-oil ratio equal to or greater than 0.31 cubic meters per liter and an American Petroleum Institute gravity equal to or greater than 40 degrees and an actual annual average hydrocarbon liquid throughput equal to or greater than 79,500 liters per day. Flash emissions occur when dissolved hydrocarbons in the fluid evolve from solution when the fluid pressure is reduced.

*Subpart* means [40 CFR part 63, subpart Z Z Z Z](#).

*Surface site* means any combination of one or more graded pad sites, gravel pad sites, foundations, platforms, or the immediate physical location upon which equipment is physically affixed.

*Two-stroke engine* means a type of engine which completes the power cycle in single crankshaft revolution by combining the intake and compression operations into one stroke and the power and exhaust operations into a second stroke. This system requires auxiliary scavenging and inherently runs lean of stoichiometric.

[[69 FR 33506](#), June 15, 2004, as amended at [71 FR 20467](#), Apr. 20, 2006; [73 FR 3607](#), Jan. 18, 2008; [75 FR 9679](#), Mar. 3, 2010; [75 FR 51592](#), Aug. 20, 2010; [76 FR 12867](#), Mar. 9, 2011; [78 FR 6706](#), Jan. 30, 2013]

**[Table 1a to Subpart Z Z Z Z of Part 63 - Emission Limitations for Existing, New, and Reconstructed Spark Ignition, 4SRB Stationary RICE >500 HP Located at a Major Source of HAP Emissions](#)**

As stated in [§§ 63.6600](#) and [63.6640](#), you must comply with the following emission limitations at 100 percent load plus or minus 10 percent for existing, new and reconstructed 4SRB stationary RICE >500 HP located at a major source of HAP emissions:



For each . . .	You must meet the following emission limitation, except during periods of startup . . .	During periods of startup you must . . .
1. 4SRB stationary RICE	<p>a. Reduce formaldehyde emissions by 76 percent or more. If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004, you may reduce formaldehyde emissions by 75 percent or more until June 15, 2007 or</p> <p>b. Limit the concentration of formaldehyde in the stationary RICE exhaust to 350 ppbvd or less at 15 percent O<sub>2</sub></p>	<p>Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply.<sup>1</sup></p>

<sup>1</sup> Sources can petition the Administrator pursuant to the requirements of [40 CFR 63.6\(g\)](#) for alternative work practices.

[[75 FR 9679](#), Mar. 3, 2010, as amended at [75 FR 51592](#), Aug. 20, 2010]

**Table 1b to Subpart ZZZZ of Part 63 - Operating Limitations for Existing, New, and Reconstructed SI 4SRB Stationary RICE >500 HP Located at a Major Source of HAP Emissions**

As stated in §§ [63.6600](#), [63.6603](#), [63.6630](#) and [63.6640](#), you must comply with the following operating limitations for existing, new and reconstructed 4SRB stationary RICE >500 HP located at a major source of HAP emissions:

For each . . .	You must meet the following operating limitation, except during periods of startup . . .
<p>1. existing, new and reconstructed 4SRB stationary RICE &gt;500 HP located at a major source of HAP emissions complying with the requirement to reduce formaldehyde emissions by 76 percent or more (or by 75 percent or more, if applicable) and using NSCR; or existing, new and reconstructed 4SRB stationary RICE &gt;500 HP located at a major source of HAP emissions complying with the requirement to</p>	<p>a. maintain your catalyst so that the pressure drop across the catalyst does not change by more than 2 inches of water at 100 percent load plus or minus 10 percent from the pressure drop across the catalyst measured during the initial performance test; and</p> <p>b. maintain the temperature of your stationary RICE exhaust so that the catalyst inlet temperature is greater than or equal to 750 °F</p>

For each . . .	You must meet the following operating limitation, except during periods of startup . . .
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limit the concentration of formaldehyde in the stationary RICE exhaust to 350 ppbvd or less at 15 percent O <sub>2</sub> and using NSCR;	and less than or equal to 1250 °F. <sup>1</sup>
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2. existing, new and reconstructed 4SRB stationary RICE >500 HP located at a major source of HAP emissions complying with the requirement to reduce formaldehyde emissions by 76 percent or more (or by 75 percent or more, if applicable) and not using NSCR; or	Comply with any operating limitations approved by the Administrator.
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existing, new and reconstructed 4SRB stationary RICE >500 HP located at a major source of HAP emissions complying with the requirement to limit the concentration of formaldehyde in the stationary RICE exhaust to 350 ppbvd or less at 15 percent O<sub>2</sub> and not using NSCR.

<sup>1</sup> Sources can petition the Administrator pursuant to the requirements of [40 CFR 63.8\(f\)](#) for a different temperature range.

[[78 FR 6706](#), Jan. 30, 2013]

**Table 2a to Subpart ZZZZ of Part 63 - Emission Limitations for New and Reconstructed 2SLB and Compression Ignition Stationary RICE >500 HP and New and Reconstructed 4SLB Stationary RICE ≥250 HP Located at a Major Source of HAP Emissions**

As stated in [§§ 63.6600](#) and [63.6640](#), you must comply with the following emission limitations for new and reconstructed lean burn and new and reconstructed compression ignition stationary RICE at 100 percent load plus or minus 10 percent:

For each . . .	You must meet the following emission limitation, except during periods of startup . . .	During periods of startup you must . . .
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1. 2SLB stationary RICE	a. Reduce CO emissions by 58 percent or more; or b. Limit concentration of formaldehyde in the	Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period
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For each . ..	You must meet the following emission limitation, except during periods of startup . ..	During periods of startup you must . . .
	stationary RICE exhaust to 12 ppmvd or less at 15 percent O <sub>2</sub> . If you commenced construction or reconstruction between December 19, 2002 and June 15, 2004, you may limit concentration of formaldehyde to 17 ppmvd or less at 15 percent O <sub>2</sub> until June 15, 2007	needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply. <sup>1</sup>

2. 4SLB stationary RICE

- a. Reduce CO emissions by 93 percent or more; or
- b. Limit concentration of formaldehyde in the stationary RICE exhaust to 14 ppmvd or less at 15 percent O<sub>2</sub>

3. CI stationary RICE

- a. Reduce CO emissions by 70 percent or more; or
- b. Limit concentration of formaldehyde in the stationary RICE exhaust to 580 ppbvd or less at 15 percent O<sub>2</sub>

<sup>1</sup> Sources can petition the Administrator pursuant to the requirements of [40 CFR 63.6\(g\)](#) for alternative work practices.

[[75 FR 9680](#), Mar. 3, 2010]

**Table 2b to Subpart ZZZZ of Part 63 - Operating Limitations for New and Reconstructed 2SLB and CI Stationary RICE >500 HP Located at a Major Source of HAP Emissions, New and Reconstructed 4SLB Stationary RICE ≥250 HP Located at a Major Source of HAP Emissions, Existing CI Stationary RICE >500 HP**

As stated in §§ [63.6600](#), [63.6601](#), [63.6603](#), [63.6630](#), and [63.6640](#), you must comply with the following operating limitations for new and reconstructed 2SLB and CI stationary RICE >500 HP located at a major source of HAP emissions; new and reconstructed 4SLB stationary RICE ≥250 HP located at a major source of HAP emissions; and existing CI stationary RICE >500 HP:

**For each . . .**

**You must meet the following operating limitation, except during periods of startup . . .**

1. New and reconstructed 2SLB and CI stationary RICE >500 HP located at a major source of HAP emissions and new and reconstructed 4SLB stationary RICE  $\geq$ 250 HP located at a major source of HAP emissions complying with the requirement to reduce CO emissions and using an oxidation catalyst; and

New and reconstructed 2SLB and CI stationary RICE >500 HP located at a major source of HAP emissions and new and reconstructed 4SLB stationary RICE  $\geq$ 250 HP located at a major source of HAP emissions complying with the requirement to limit the concentration of formaldehyde in the stationary RICE exhaust and using an oxidation catalyst.

a. maintain your catalyst so that the pressure drop across the catalyst does not change by more than 2 inches of water at 100 percent load plus or minus 10 percent from the pressure drop across the catalyst that was measured during the initial performance test; and

b. maintain the temperature of your stationary RICE exhaust so that the catalyst inlet temperature is greater than or equal to 450 °F and less than or equal to 1350 °F.<sup>1</sup>

2. Existing CI stationary RICE >500 HP complying with the requirement to limit or reduce the concentration of CO in the stationary RICE exhaust and using an oxidation catalyst

a. maintain your catalyst so that the pressure drop across the catalyst does not change by more than 2 inches of water from the pressure drop across the catalyst that was measured during the initial performance test; and

b. maintain the temperature of your stationary RICE exhaust so that the catalyst inlet temperature is greater than or equal to 450 °F and less than or equal to 1350 °F.<sup>1</sup>

3. New and reconstructed 2SLB and CI stationary RICE >500 HP located at a major source of HAP emissions and new and reconstructed 4SLB stationary RICE  $\geq$ 250 HP located at a major source of HAP emissions complying with the requirement to reduce CO emissions and not using an oxidation catalyst; and

Comply with any operating limitations approved by the Administrator.

New and reconstructed 2SLB and CI stationary

<b>For each . . .</b>	<b>You must meet the following operating limitation, except during periods of startup . . .</b>
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RICE >500 HP located at a major source of HAP emissions and new and reconstructed 4SLB stationary RICE  $\geq$ 250 HP located at a major source of HAP emissions complying with the requirement to limit the concentration of formaldehyde in the stationary RICE exhaust and not using an oxidation catalyst; and

existing CI stationary RICE >500 HP complying with the requirement to limit or reduce the concentration of CO in the stationary RICE exhaust and not using an oxidation catalyst.

<sup>1</sup> Sources can petition the Administrator pursuant to the requirements of [40 CFR 63.8\(f\)](#) for a different temperature range.

[[78 FR 6707](#), Jan. 30, 2013]

**Table 2c to Subpart ZZZZ of Part 63 - Requirements for Existing Compression Ignition Stationary RICE Located at a Major Source of HAP Emissions and Existing Spark Ignition Stationary RICE  $\leq$ 500 HP Located at a Major Source of HAP Emissions**

As stated in [§§ 63.6600](#), [63.6602](#), and [63.6640](#), you must comply with the following requirements for existing compression ignition stationary RICE located at a major source of HAP emissions and existing spark ignition stationary RICE  $\leq$ 500 HP located at a major source of HAP emissions:

<b>For each . . .</b>	<b>You must meet the following requirement, except during periods of startup . . .</b>	<b>During periods of startup you must . . .</b>
1. Emergency stationary CI RICE and black start stationary CI RICE <sup>1</sup>	a. Change oil and filter every 500 hours of operation or annually, whichever comes first. <sup>2</sup> b. Inspect air cleaner every 1,000 hours of	Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
2. Non-Emergency, non-black start stationary CI RICE <100 HP	<p>operation or annually, whichever comes first, and replace as necessary;</p> <p>c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.<sup>3</sup></p> <p>a. Change oil and filter every 1,000 hours of operation or annually, whichever comes first.<sup>2</sup></p> <p>b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first, and replace as necessary;</p> <p>c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.<sup>3</sup></p>	non-startup emission limitations apply. <sup>3</sup>
3. Non-Emergency, non-black start CI stationary RICE 100≤HP≤300 HP	Limit concentration of CO in the stationary RICE exhaust to 230 ppmvd or less at 15 percent O <sub>2</sub> .	
4. Non-Emergency, non-black start CI stationary RICE 300<HP≤500	<p>a. Limit concentration of CO in the stationary RICE exhaust to 49 ppmvd or less at 15 percent O<sub>2</sub>; or</p> <p>b. Reduce CO emissions</p>	

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
5. Non-Emergency, non-black start stationary CI RICE >500 HP	<p>by 70 percent or more.</p> <p>a. Limit concentration of CO in the stationary RICE exhaust to 23 ppmvd or less at 15 percent O<sub>2</sub>; or</p> <p>b. Reduce CO emissions by 70 percent or more.</p>	
6. Emergency stationary SI RICE and black start stationary SI RICE. <sup>1</sup>	<p>a. Change oil and filter every 500 hours of operation or annually, whichever comes first;<sup>2</sup></p> <p>b. Inspect spark plugs every 1,000 hours of operation or annually, whichever comes first, and replace as necessary;</p> <p>c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.<sup>3</sup></p>	
7. Non-Emergency, non-black start stationary SI RICE <100 HP that are not 2SLB stationary RICE	<p>a. Change oil and filter every 1,440 hours of operation or annually, whichever comes first;<sup>2</sup></p> <p>b. Inspect spark plugs every 1,440 hours of operation or annually, whichever comes first, and replace as necessary;</p> <p>c. Inspect all hoses and</p>	



For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
8. Non-Emergency, non-black start 2SLB stationary SI RICE <100 HP	<p>belts every 1,440 hours of operation or annually, whichever comes first, and replace as necessary.<sup>3</sup></p> <p>a. Change oil and filter every 4,320 hours of operation or annually, whichever comes first;<sup>2</sup></p> <p>b. Inspect spark plugs every 4,320 hours of operation or annually, whichever comes first, and replace as necessary;</p> <p>c. Inspect all hoses and belts every 4,320 hours of operation or annually, whichever comes first, and replace as necessary.<sup>3</sup></p>	
9. Non-emergency, non-black start 2SLB stationary RICE $100 \leq \text{HP} \leq 500$	Limit concentration of CO in the stationary RICE exhaust to 225 ppmvd or less at 15 percent O <sub>2</sub> .	
10. Non-emergency, non-black start 4SLB stationary RICE $100 \leq \text{HP} \leq 500$	Limit concentration of CO in the stationary RICE exhaust to 47 ppmvd or less at 15 percent O <sub>2</sub> .	
11. Non-emergency, non-black start 4SRB stationary RICE $100 \leq \text{HP} \leq 500$	Limit concentration of formaldehyde in the stationary RICE exhaust	

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
	to 10.3 ppmvd or less at 15 percent O <sub>2</sub> .	

12. Non-emergency, non-black start stationary RICE 100≤HP≤500 which combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis

Limit concentration of CO in the stationary RICE exhaust to 177 ppmvd or less at 15 percent O<sub>2</sub>.

<sup>1</sup> If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the work practice requirements on the schedule required in Table 2c of this subpart, or if performing the work practice on the required schedule would otherwise pose an unacceptable risk under federal, state, or local law, the work practice can be delayed until the emergency is over or the unacceptable risk under federal, state, or local law has abated. The work practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under federal, state, or local law has abated. Sources must report any failure to perform the work practice on the schedule required and the federal, state or local law under which the risk was deemed unacceptable.

<sup>2</sup> Sources have the option to utilize an oil analysis program as described in § 63.6625(i) or (j) in order to extend the specified oil change requirement in Table 2c of this subpart.

<sup>3</sup> Sources can petition the Administrator pursuant to the requirements of 40 CFR 63.6(g) for alternative work practices.

[78 FR 6708, Jan. 30, 2013, as amended at 78 FR 14457, Mar. 6, 2013]

**Table 2d to Subpart ZZZZ of Part 63 - Requirements for Existing Stationary RICE Located at Area Sources of HAP Emissions**

As stated in §§ 63.6603 and 63.6640, you must comply with the following requirements for existing stationary RICE located at area sources of HAP emissions:

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
1. Non-Emergency, non-black start CI stationary RICE $\leq 300$ HP	<ul style="list-style-type: none"> <li>a. Change oil and filter every 1,000 hours of operation or annually, whichever comes first;<sup>1</sup></li> <li>b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first, and replace as necessary;</li> <li>c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.</li> </ul>	Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the non-startup emission limitations apply.
2. Non-Emergency, non-black start CI stationary RICE $300 < \text{HP} \leq 500$	<ul style="list-style-type: none"> <li>a. Limit concentration of CO in the stationary RICE exhaust to 49 ppmvd at 15 percent O<sub>2</sub>; or</li> <li>b. Reduce CO emissions by 70 percent or more.</li> </ul>	
3. Non-Emergency, non-black start CI stationary RICE $> 500$ HP	<ul style="list-style-type: none"> <li>a. Limit concentration of CO in the stationary RICE exhaust to 23 ppmvd at 15 percent O<sub>2</sub>; or</li> <li>b. Reduce CO emissions by 70</li> </ul>	

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
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percent or more.

4. Emergency stationary CI RICE and black start stationary CI RICE.<sup>2</sup>

a. Change oil and filter every 500 hours of operation or annually, whichever comes first;<sup>1</sup>

b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first, and replace as necessary; and

c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.

5. Emergency stationary SI RICE; black start stationary SI RICE; non-emergency, non-black start 4SLB stationary RICE >500 HP that operate 24 hours or less per calendar year; non-emergency, non-black start 4SRB stationary RICE >500 HP that operate 24 hours or less per calendar year.<sup>2</sup>

a. Change oil and filter every 500 hours of operation or annually, whichever comes first;<sup>1</sup>

b. Inspect spark plugs every 1,000 hours of operation or annually, whichever comes first, and replace as necessary; and

c. Inspect all hoses and belts every 500 hours of operation or

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
6. Non-emergency, non-black start 2SLB stationary RICE	<p>annually, whichever comes first, and replace as necessary.</p> <p>a. Change oil and filter every 4,320 hours of operation or annually, whichever comes first;<sup>1</sup></p> <p>b. Inspect spark plugs every 4,320 hours of operation or annually, whichever comes first, and replace as necessary; and</p> <p>c. Inspect all hoses and belts every 4,320 hours of operation or annually, whichever comes first, and replace as necessary.</p>	
7. Non-emergency, non-black start 4SLB stationary RICE ≤500 HP	<p>a. Change oil and filter every 1,440 hours of operation or annually, whichever comes first;<sup>1</sup></p> <p>b. Inspect spark plugs every 1,440 hours of operation or annually, whichever comes first, and replace as necessary; and</p>	

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
8. Non-emergency, non-black start 4SLB remote stationary RICE >500 HP	<p>c. Inspect all hoses and belts every 1,440 hours of operation or annually, whichever comes first, and replace as necessary.</p> <p>a. Change oil and filter every 2,160 hours of operation or annually, whichever comes first;<sup>1</sup></p> <p>b. Inspect spark plugs every 2,160 hours of operation or annually, whichever comes first, and replace as necessary; and</p> <p>c. Inspect all hoses and belts every 2,160 hours of operation or annually, whichever comes first, and replace as necessary.</p>	
9. Non-emergency, non-black start 4SLB stationary RICE >500 HP that are not remote stationary RICE and that operate more than 24 hours per calendar year	Install an oxidation catalyst to reduce HAP emissions from the stationary RICE.	
10. Non-emergency, non-black start 4SRB stationary RICE ≤500 HP	a. Change oil and filter every 1,440 hours of operation or annually,	

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
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whichever comes first;<sup>1</sup>

b. Inspect spark plugs every 1,440 hours of operation or annually, whichever comes first, and replace as necessary; and

c. Inspect all hoses and belts every 1,440 hours of operation or annually, whichever comes first, and replace as necessary.

11. Non-emergency, non-black start 4SRB remote stationary RICE >500 HP

a. Change oil and filter every 2,160 hours of operation or annually, whichever comes first;<sup>1</sup>

b. Inspect spark plugs every 2,160 hours of operation or annually, whichever comes first, and replace as necessary; and

c. Inspect all hoses and belts every 2,160 hours of operation or annually, whichever comes first, and replace as necessary.

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
12. Non-emergency, non-black start 4SRB stationary RICE >500 HP that are not remote stationary RICE and that operate more than 24 hours per calendar year	Install NSCR to reduce HAP emissions from the stationary RICE.	
13. Non-emergency, non-black start stationary RICE which combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis	<ul style="list-style-type: none"> <li>a. Change oil and filter every 1,440 hours of operation or annually, whichever comes first;<sup>1</sup></li> <li>b. Inspect spark plugs every 1,440 hours of operation or annually, whichever comes first, and replace as necessary; and</li> <li>c. Inspect all hoses and belts every 1,440 hours of operation or annually, whichever comes first, and replace as necessary.</li> </ul>	

<sup>1</sup> Sources have the option to utilize an oil analysis program as described in [§ 63.6625\(i\)](#) or [\(j\)](#) in order to extend the specified oil change requirement in Table 2d of this subpart.

<sup>2</sup> If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the management practice requirements on the schedule required in Table 2d of this subpart, or if performing the management practice on the required schedule would otherwise pose an unacceptable risk under federal, state, or local law, the management practice can be delayed until the emergency is over or the unacceptable risk under federal, state, or local law has abated. The management practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under federal, state, or local law has



abated. Sources must report any failure to perform the management practice on the schedule required and the federal, state or local law under which the risk was deemed unacceptable.

[78 FR 6709, Jan. 30, 2013]

**Table 3 to Subpart ZZZZ of Part 63 - Subsequent Performance Tests**

As stated in §§ 63.6615 and 63.6620, you must comply with the following subsequent performance test requirements:

<b>For each . . .</b>	<b>Complying with the requirement to . . .</b>	<b>You must . . .</b>
1. New or reconstructed 2SLB stationary RICE >500 HP located at major sources; new or reconstructed 4SLB stationary RICE ≥250 HP located at major sources; and new or reconstructed CI stationary RICE >500 HP located at major sources	Reduce CO emissions and not using a CEMS	Conduct subsequent performance tests semiannually. <sup>1</sup>
2. 4SRB stationary RICE ≥5,000 HP located at major sources	Reduce formaldehyde emissions	Conduct subsequent performance tests semiannually. <sup>1</sup>
3. Stationary RICE >500 HP located at major sources and new or reconstructed 4SLB stationary RICE 250≤HP≤500 located at major sources	Limit the concentration of formaldehyde in the stationary RICE exhaust	Conduct subsequent performance tests semiannually. <sup>1</sup>
4. Existing non-emergency, non-black start CI stationary RICE >500 HP that are not limited use stationary RICE	Limit or reduce CO emissions and not using a CEMS	Conduct subsequent performance tests every 8,760 hours or 3 years, whichever comes first.
5. Existing non-emergency, non-black start CI stationary RICE >500 HP that are limited use stationary RICE	Limit or reduce CO emissions and not using a CEMS	Conduct subsequent performance tests every 8,760 hours or 5 years, whichever comes first.

<sup>1</sup> After you have demonstrated compliance for two consecutive tests, you may reduce the frequency of subsequent performance tests to annually. If the results of any subsequent annual performance test indicate the stationary RICE is not in compliance with the CO or formaldehyde

emission limitation, or you deviate from any of your operating limitations, you must resume semiannual performance tests.

[78 FR 6711, Jan. 30, 2013]

**Table 4 to Subpart ZZZZ of Part 63 - Requirements for Performance Tests**

As stated in §§ 63.6610, 63.6611, 63.6620, and 63.6640, you must comply with the following requirements for performance tests for stationary RICE:

For each . . .	Complying with the requirement to . . .	You must . . .	Using . . .	According to the following requirements . . .
1. 2SLB, 4SLB, and CI stationary RICE	a. reduce CO emissions	i. Select the sampling port location and the number/location of traverse points at the inlet and outlet of the control device; and		(a) For CO and O <sub>2</sub> measurement, ducts ≤6 inches in diameter may be sampled at a single point located at the duct centroid and ducts >6 and ≤12 inches in diameter may be sampled at 3 traverse points located at 16.7, 50.0, and 83.3% of the measurement line ('3-point long line'). If the duct is >12 inches in diameter <i>and</i> the sampling port location meets the two and half-diameter criterion of <a href="#">Section 11.1.1</a> of Method 1 of <a href="#">40 CFR part 60, appendix A-1</a> , the duct may be sampled at '3-point long line'; otherwise, conduct the stratification testing and select sampling points according to <a href="#">Section</a>

For each . . .	Complying with the requirement to . . .	You must . . .	Using . . .	According to the following requirements . . .
2. 4SRB stationary RICE	a. reduce formaldehyde emissions	ii. Measure the O <sub>2</sub> at the inlet and outlet of the control device; and  iii. Measure the CO at the inlet and the outlet of the control device  i. Select the sampling port location and the number/location of traverse points at the inlet and outlet of the control device; and	(1) Method 3 or 3A or 3B of <a href="#">40 CFR part 60, appendix A-2</a> , or ASTM Method D6522-00 (Reapproved 2005) <sup>a</sup> (heated probe not necessary)  (1) ASTM D6522-00 (Reapproved 2005) <sup>a b c</sup> (heated probe not necessary) or Method 10 of <a href="#">40 CFR part 60, appendix A-4</a>	8.1.2 of Method 7E of <a href="#">40 CFR part 60, appendix A-4</a> .  (b) Measurements to determine O <sub>2</sub> must be made at the same time as the measurements for CO concentration.  (c) The CO concentration must be at 15 percent O <sub>2</sub> , dry basis.  (a) For formaldehyde, O <sub>2</sub> , and moisture measurement, ducts ≤6 inches in diameter may be sampled at a single point located at the duct centroid and ducts >6 and ≤12 inches in diameter may be sampled at 3 traverse points located at 16.7, 50.0, and 83.3% of the measurement line ('3-point long line'). If the

For each . . .	Complying with the requirement to . . .	You must . . .	Using . . .	According to the following requirements . . .
				duct is >12 inches in diameter <i>and</i> the sampling port location meets the two and half-diameter criterion of <a href="#">Section 11.1.1</a> of Method 1 of <a href="#">40 CFR part 60, appendix A</a> , the duct may be sampled at '3-point long line'; otherwise, conduct the stratification testing and select sampling points according to <a href="#">Section 8.1.2</a> of Method 7E of <a href="#">40 CFR part 60, appendix A</a> .
	ii. Measure O <sub>2</sub> at the inlet and outlet of the control device; and		(1) Method 3 or 3A or 3B of <a href="#">40 CFR part 60, appendix A-2</a> , or ASTM Method D6522-00 (Reapproved 2005) <sup>a</sup> (heated probe not necessary)	(a) Measurements to determine O <sub>2</sub> concentration must be made at the same time as the measurements for formaldehyde or THC concentration.
	iii. Measure moisture content at the inlet and outlet of the control device; and		(1) Method 4 of <a href="#">40 CFR part 60, appendix A-3</a> , or Method 320 of <a href="#">40 CFR part 63, appendix A</a> , or ASTM D 6348-03 <sup>a</sup>	(a) Measurements to determine moisture content must be made at the same time and location as the measurements for formaldehyde or THC concentration.

For each . . .	Complying with the requirement to . . .	You must . . .	Using . . .	According to the following requirements . . .
3. Stationary RICE	a. limit the concentration of formaldehyde or CO in the stationary RICE exhaust	iv. If demonstrating compliance with the formaldehyde percent reduction requirement, measure formaldehyde at the inlet and the outlet of the control device  v. If demonstrating compliance with the THC percent reduction requirement, measure THC at the inlet and the outlet of the control device  i. Select the sampling port location and the number/location of traverse points at the exhaust of the stationary RICE; and	(1) Method 320 or 323 of <a href="#">40 CFR part 63, appendix A</a> ; or ASTM D6348-03 <sup>a</sup> , provided in ASTM D6348-03 Annex A5 (Analyte Spiking Technique), the percent R must be greater than or equal to 70 and less than or equal to 130  (1) Method 25A, reported as propane, of <a href="#">40 CFR part 60, appendix A-7</a>	(a) Formaldehyde concentration must be at 15 percent O <sub>2</sub> , dry basis. Results of this test consist of the average of the three 1-hour or longer runs.  (a) THC concentration must be at 15 percent O <sub>2</sub> , dry basis. Results of this test consist of the average of the three 1-hour or longer runs.  (a) For formaldehyde, CO, O <sub>2</sub> , and moisture measurement, ducts ≤6 inches in diameter may be sampled at a single point located at the duct centroid and ducts >6 and ≤12 inches in diameter may be sampled at 3 traverse points located at 16.7, 50.0, and 83.3% of the measurement line ('3-point long line'). If the

For each . . .	Complying with the requirement to . . .	You must . . .	Using . . .	According to the following requirements . . .
				<p>duct is &gt;12 inches in diameter <i>and</i> the sampling port location meets the two and half-diameter criterion of <a href="#">Section 11.1.1</a> of Method 1 of <a href="#">40 CFR part 60, appendix A</a>, the duct may be sampled at '3-point long line'; otherwise, conduct the stratification testing and select sampling points according to <a href="#">Section 8.1.2</a> of Method 7E of <a href="#">40 CFR part 60, appendix A</a>. If using a control device, the sampling site must be located at the outlet of the control device.</p>
	<p>ii. Determine the O<sub>2</sub> concentration of the stationary RICE exhaust at the sampling port location; and</p>		<p>(1) Method 3 or 3A or 3B of <a href="#">40 CFR part 60, appendix A-2</a>, or ASTM Method D6522-00 (Reapproved 2005)<sup>a</sup> (heated probe not necessary)</p>	<p>(a) Measurements to determine O<sub>2</sub> concentration must be made at the same time and location as the measurements for formaldehyde or CO concentration.</p>
	<p>iii. Measure moisture content of the station-ary RICE exhaust at the sampling port</p>		<p>(1) Method 4 of <a href="#">40 CFR part 60, appendix A-3</a>, or Method 320 of <a href="#">40 CFR part 63</a>,</p>	<p>(a) Measurements to determine moisture content must be made at the same time and location as the</p>

For each . . .	Complying with the requirement to . . .	You must . . .	Using . . .	According to the following requirements . . .
		location; and	<a href="#">appendix A</a> , or ASTM D 6348-03 <sup>a</sup>	measurements for formaldehyde or CO concentration.
		iv. Measure formaldehyde at the exhaust of the station-ary RICE; or	(1) Method 320 or 323 of <a href="#">40 CFR part 63, appendix A</a> ; or ASTM D6348-03 <sup>a</sup> , provided in ASTM D6348-03 Annex A5 (Analyte Spiking Technique), the percent R must be greater than or equal to 70 and less than or equal to 130	(a) Formaldehyde concentration must be at 15 percent O <sub>2</sub> , dry basis. Results of this test consist of the average of the three 1-hour or longer runs.
		v. measure CO at the exhaust of the station-ary RICE	(1) Method 10 of <a href="#">40 CFR part 60, appendix A-4</a> , ASTM Method D6522-00 (2005) <sup>a c</sup> , Method 320 of <a href="#">40 CFR part 63, appendix A</a> , or ASTM D6348-03 <sup>a</sup>	(a) CO concentration must be at 15 percent O <sub>2</sub> , dry basis. Results of this test consist of the average of the three 1-hour or longer runs.

<sup>a</sup> You may also use Methods 3A and 10 as options to ASTM-D6522-00 (2005). You may obtain a copy of ASTM-D6522-00 (2005) from at least one of the following addresses: American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, or University Microfilms International, 300 North Zeeb Road, Ann Arbor, MI 48106.

<sup>b</sup> You may obtain a copy of ASTM-D6348-03 from at least one of the following addresses: American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, or University Microfilms International, 300 North Zeeb Road, Ann Arbor, MI 48106.

[79 FR 11290, Feb. 27, 2014]

**Table 5 to Subpart ZZZZ of Part 63 - Initial Compliance With Emission Limitations, Operating Limitations, and Other Requirements**

As stated in §§ 63.6612, 63.6625 and 63.6630, you must initially comply with the emission and operating limitations as required by the following:

For each . . .	Complying with the requirement to . . .	You have demonstrated initial compliance if . . .
<p>1. New or reconstructed non-emergency 2SLB stationary RICE &gt;500 HP located at a major source of HAP, new or reconstructed non-emergency 4SLB stationary RICE ≥250 HP located at a major source of HAP, non-emergency stationary CI RICE &gt;500 HP located at a major source of HAP, and existing non-emergency stationary CI RICE &gt;500 HP located at an area source of HAP</p>	<p>a. Reduce CO emissions and using oxidation catalyst, and using a CPMS</p>	<p>i. The average reduction of emissions of CO determined from the initial performance test achieves the required CO percent reduction; and                      ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in § 63.6625(b); and                      iii. You have recorded the catalyst pressure drop and catalyst inlet temperature during the initial performance test.</p>
<p>2. Non-emergency stationary CI RICE &gt;500 HP located at a major source of HAP, and existing non-emergency stationary CI RICE &gt;500 HP located at an area source of HAP</p>	<p>a. Limit the concentration of CO, using oxidation catalyst, and using a CPMS</p>	<p>i. The average CO concentration determined from the initial performance test is less than or equal to the CO emission limitation; and                      ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in § 63.6625(b); and                      iii. You have recorded the catalyst pressure drop and catalyst inlet temperature during the initial performance test.</p>
<p>3. New or reconstructed non-</p>	<p>a. Reduce CO</p>	<p>i. The average reduction of</p>



For each . . .	Complying with the requirement to . . .	You have demonstrated initial compliance if . . .
<p>emergency 2SLB stationary RICE &gt;500 HP located at a major source of HAP, new or reconstructed non-emergency 4SLB stationary RICE ≥250 HP located at a major source of HAP, non-emergency stationary CI RICE &gt;500 HP located at a major source of HAP, and existing non-emergency stationary CI RICE &gt;500 HP located at an area source of HAP</p>	<p>emissions and not using oxidation catalyst</p>	<p>emissions of CO determined from the initial performance test achieves the required CO percent reduction; and</p> <p>ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the requirements in <a href="#">§ 63.6625(b)</a>; and</p> <p>iii. You have recorded the approved operating parameters (if any) during the initial performance test.</p>
<p>4. Non-emergency stationary CI RICE &gt;500 HP located at a major source of HAP, and existing non-emergency stationary CI RICE &gt;500 HP located at an area source of HAP</p>	<p>a. Limit the concentration of CO, and not using oxidation catalyst</p>	<p>i. The average CO concentration determined from the initial performance test is less than or equal to the CO emission limitation; and</p> <p>ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the requirements in <a href="#">§ 63.6625(b)</a>; and</p> <p>iii. You have recorded the approved operating parameters (if any) during the initial performance test.</p>
<p>5. New or reconstructed non-emergency 2SLB stationary RICE &gt;500 HP located at a major source of HAP, new or reconstructed non-emergency 4SLB stationary RICE ≥250 HP located at a major source of HAP, non-emergency stationary CI RICE &gt;500 HP located at a major source of HAP, and existing non-</p>	<p>a. Reduce CO emissions, and using a CEMS</p>	<p>i. You have installed a CEMS to continuously monitor CO and either O<sub>2</sub> or CO<sub>2</sub> at both the inlet and outlet of the oxidation catalyst according to the requirements in <a href="#">§ 63.6625(a)</a>; and</p> <p>ii. You have conducted a performance evaluation of your CEMS using PS 3 and 4A of <a href="#">40 CFR</a></p>

For each . . .	Complying with the requirement to . . .	You have demonstrated initial compliance if . . .
<p>emergency stationary CI RICE &gt;500 HP located at an area source of HAP</p>		<p><a href="#">part 60, appendix B</a>; and</p>
<p>6. Non-emergency stationary CI RICE &gt;500 HP located at a major source of HAP, and existing non-emergency stationary CI RICE &gt;500 HP located at an area source of HAP</p>	<p>a. Limit the concentration of CO, and using a CEMS</p>	<p>iii. The average reduction of CO calculated using <a href="#">§ 63.6620</a> equals or exceeds the required percent reduction. The initial test comprises the first 4-hour period after successful validation of the CEMS. Compliance is based on the average percent reduction achieved during the 4-hour period.</p> <p>i. You have installed a CEMS to continuously monitor CO and either O<sub>2</sub> or CO<sub>2</sub> at the outlet of the oxidation catalyst according to the requirements in <a href="#">§ 63.6625(a)</a>; and</p> <p>ii. You have conducted a performance evaluation of your CEMS using PS 3 and 4A of <a href="#">40 CFR part 60, appendix B</a>; and</p> <p>iii. The average concentration of CO calculated using <a href="#">§ 63.6620</a> is less than or equal to the CO emission limitation. The initial test comprises the first 4-hour period after successful validation of the CEMS. Compliance is based on the average concentration measured during the 4-hour period.</p>
<p>7. Non-emergency 4SRB stationary RICE &gt;500 HP located at a major source of HAP</p>	<p>a. Reduce formaldehyde emissions and using NSCR</p>	<p>i. The average reduction of emissions of formaldehyde determined from the initial performance test is equal to or</p>

For each . . .	Complying with the requirement to . . .	You have demonstrated initial compliance if . . .
8. Non-emergency 4SRB stationary RICE >500 HP located at a major source of HAP	a. Reduce formaldehyde emissions and not using NSCR	<p>greater than the required formaldehyde percent reduction, or the average reduction of emissions of THC determined from the initial performance test is equal to or greater than 30 percent; and</p> <p>ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in <a href="#">§ 63.6625(b)</a>; and</p> <p>iii. You have recorded the catalyst pressure drop and catalyst inlet temperature during the initial performance test.</p> <p>i. The average reduction of emissions of formaldehyde determined from the initial performance test is equal to or greater than the required formaldehyde percent reduction or the average reduction of emissions of THC determined from the initial performance test is equal to or greater than 30 percent; and</p> <p>ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the requirements in <a href="#">§ 63.6625(b)</a>; and</p> <p>iii. You have recorded the approved operating parameters (if any) during the initial performance test.</p>

For each . . .	Complying with the requirement to . . .	You have demonstrated initial compliance if . . .
<p>9. New or reconstructed non-emergency stationary RICE &gt;500 HP located at a major source of HAP, new or reconstructed non-emergency 4SLB stationary RICE <math>250 \leq \text{HP} \leq 500</math> located at a major source of HAP, and existing non-emergency 4SRB stationary RICE &gt;500 HP located at a major source of HAP</p>	<p>a. Limit the concentration of formaldehyde in the stationary RICE exhaust and using oxidation catalyst or NSCR</p>	<p>i. The average formaldehyde concentration, corrected to 15 percent O<sub>2</sub>, dry basis, from the three test runs is less than or equal to the formaldehyde emission limitation; and  ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in <a href="#">§ 63.6625(b)</a>; and   iii. You have recorded the catalyst pressure drop and catalyst inlet temperature during the initial performance test.</p>
<p>10. New or reconstructed non-emergency stationary RICE &gt;500 HP located at a major source of HAP, new or reconstructed non-emergency 4SLB stationary RICE <math>250 \leq \text{HP} \leq 500</math> located at a major source of HAP, and existing non-emergency 4SRB stationary RICE &gt;500 HP located at a major source of HAP</p>	<p>a. Limit the concentration of formaldehyde in the stationary RICE exhaust and not using oxidation catalyst or NSCR</p>	<p>i. The average formaldehyde concentration, corrected to 15 percent O<sub>2</sub>, dry basis, from the three test runs is less than or equal to the formaldehyde emission limitation; and  ii. You have installed a CPMS to continuously monitor operating parameters approved by the Administrator (if any) according to the requirements in <a href="#">§ 63.6625(b)</a>; and   iii. You have recorded the approved operating parameters (if any) during the initial performance test.</p>
<p>11. Existing non-emergency stationary RICE <math>100 \leq \text{HP} \leq 500</math> located at a major source of HAP, and existing non-emergency stationary CI RICE <math>300 &lt; \text{HP} \leq 500</math></p>	<p>a. Reduce CO emissions</p>	<p>i. The average reduction of emissions of CO or formaldehyde, as applicable determined from the initial performance test is equal to or greater than the required CO or</p>

For each . . .	Complying with the requirement to . . .	You have demonstrated initial compliance if . . .
located at an area source of HAP		formaldehyde, as applicable, percent reduction.
12. Existing non-emergency stationary RICE $100 \leq \text{HP} \leq 500$ located at a major source of HAP, and existing non-emergency stationary CI RICE $300 < \text{HP} \leq 500$ located at an area source of HAP	a. Limit the concentration of formaldehyde or CO in the stationary RICE exhaust	i. The average formaldehyde or CO concentration, as applicable, corrected to 15 percent O <sub>2</sub> , dry basis, from the three test runs is less than or equal to the formaldehyde or CO emission limitation, as applicable.
13. Existing non-emergency 4SLB stationary RICE >500 HP located at an area source of HAP that are not remote stationary RICE and that are operated more than 24 hours per calendar year	a. Install an oxidation catalyst	i. You have conducted an initial compliance demonstration as specified in <a href="#">§ 63.6630(e)</a> to show that the average reduction of emissions of CO is 93 percent or more, or the average CO concentration is less than or equal to 47 ppmvd at 15 percent O <sub>2</sub> ;  ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in <a href="#">§ 63.6625(b)</a> , or you have installed equipment to automatically shut down the engine if the catalyst inlet temperature exceeds 1350 °F.
14. Existing non-emergency 4SRB stationary RICE >500 HP located at an area source of HAP that are not remote stationary RICE and that are operated more than 24 hours per calendar year	a. Install NSCR	i. You have conducted an initial compliance demonstration as specified in <a href="#">§ 63.6630(e)</a> to show that the average reduction of emissions of CO is 75 percent or more, the average CO concentration is less than or equal to 270 ppmvd at 15 percent O <sub>2</sub> , or the average reduction of emissions of THC is 30

For each . . .	Complying with the requirement to . . .	You have demonstrated initial compliance if . . .
		<p>percent or more;</p> <p>ii. You have installed a CPMS to continuously monitor catalyst inlet temperature according to the requirements in <a href="#">§ 63.6625(b)</a>, or you have installed equipment to automatically shut down the engine if the catalyst inlet temperature exceeds 1250 °F.</p>

[78 FR 6712, Jan. 30, 2013]

**Table 6 to Subpart ZZZZ of Part 63 - Continuous Compliance With Emission Limitations, and Other Requirements**

As stated in [§ 63.6640](#), you must continuously comply with the emissions and operating limitations and work or management practices as required by the following:

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
<p>1. New or reconstructed non-emergency 2SLB stationary RICE &gt;500 HP located at a major source of HAP, new or reconstructed non-emergency 4SLB stationary RICE ≥250 HP located at a major source of HAP, and new or reconstructed non-emergency CI stationary RICE &gt;500 HP located at a major source of HAP</p>	<p>a. Reduce CO emissions and using an oxidation catalyst, and using a CPMS</p>	<p>i. Conducting semiannual performance tests for CO to demonstrate that the required CO percent reduction is achieved<sup>a</sup>; and</p> <p>ii. Collecting the catalyst inlet temperature data according to <a href="#">§ 63.6625(b)</a>; and</p> <p>iii. Reducing these data to 4-hour rolling averages; and</p> <p>iv. Maintaining the 4-hour rolling averages within the operating limitations for the catalyst inlet temperature; and</p> <p>v. Measuring the pressure drop</p>

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
<p>2. New or reconstructed non-emergency 2SLB stationary RICE &gt;500 HP located at a major source of HAP, new or reconstructed non-emergency 4SLB stationary RICE ≥250 HP located at a major source of HAP, and new or reconstructed non-emergency CI stationary RICE &gt;500 HP located at a major source of HAP</p>	<p>a. Reduce CO emissions and not using an oxidation catalyst, and using a CPMS</p>	<p>across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test.</p> <p>i. Conducting semiannual performance tests for CO to demonstrate that the required CO percent reduction is achieved<sup>a</sup>; and</p> <p>ii. Collecting the approved operating parameter (if any) data according to <a href="#">§ 63.6625(b)</a>; and</p> <p>iii. Reducing these data to 4-hour rolling averages; and</p> <p>iv. Maintaining the 4-hour rolling averages within the operating limitations for the operating parameters established during the performance test.</p>
<p>3. New or reconstructed non-emergency 2SLB stationary RICE &gt;500 HP located at a major source of HAP, new or reconstructed non-emergency 4SLB stationary RICE ≥250 HP located at a major source of HAP, new or reconstructed non-emergency stationary CI RICE &gt;500 HP located at a major source of HAP, and existing non-emergency stationary CI RICE &gt;500 HP</p>	<p>a. Reduce CO emissions or limit the concentration of CO in the stationary RICE exhaust, and using a CEMS</p>	<p>i. Collecting the monitoring data according to <a href="#">§ 63.6625(a)</a>, reducing the measurements to 1-hour averages, calculating the percent reduction or concentration of CO emissions according to <a href="#">§ 63.6620</a>; and</p> <p>ii. Demonstrating that the catalyst achieves the required percent reduction of CO emissions over the 4-hour averaging period, or that the emission remain at or below the CO concentration limit; and</p> <p>iii. Conducting an annual RATA of</p>

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
4. Non-emergency 4SRB stationary RICE >500 HP located at a major source of HAP	a. Reduce formaldehyde emissions and using NSCR	<p>your CEMS using PS 3 and 4A of <a href="#">40 CFR part 60, appendix B</a>, as well as daily and periodic data quality checks in accordance with <a href="#">40 CFR part 60, appendix F</a>, procedure 1.</p> <p>i. Collecting the catalyst inlet temperature data according to <a href="#">§ 63.6625(b)</a>; and</p> <p>ii. Reducing these data to 4-hour rolling averages; and</p> <p>iii. Maintaining the 4-hour rolling averages within the operating limitations for the catalyst inlet temperature; and</p> <p>iv. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test.</p>
5. Non-emergency 4SRB stationary RICE >500 HP located at a major source of HAP	a. Reduce formaldehyde emissions and not using NSCR	<p>i. Collecting the approved operating parameter (if any) data according to <a href="#">§ 63.6625(b)</a>; and</p> <p>ii. Reducing these data to 4-hour rolling averages; and</p> <p>iii. Maintaining the 4-hour rolling averages within the operating limitations for the operating parameters established during the</p>



For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
6. Non-emergency 4SRB stationary RICE with a brake HP $\geq 5,000$ located at a major source of HAP	a. Reduce formaldehyde emissions	<p>performance test.</p> <p>Conducting semiannual performance tests for formaldehyde to demonstrate that the required formaldehyde percent reduction is achieved, or to demonstrate that the average reduction of emissions of THC determined from the performance test is equal to or greater than 30 percent.<sup>a</sup></p>
7. New or reconstructed non-emergency stationary RICE $>500$ HP located at a major source of HAP and new or reconstructed non-emergency 4SLB stationary RICE $250 \leq \text{HP} \leq 500$ located at a major source of HAP	a. Limit the concentration of formaldehyde in the stationary RICE exhaust and using oxidation catalyst or NSCR	<p>i. Conducting semiannual performance tests for formaldehyde to demonstrate that your emissions remain at or below the formaldehyde concentration limit<sup>a</sup>; and</p> <p>ii. Collecting the catalyst inlet temperature data according to <a href="#">§ 63.6625(b)</a>; and</p> <p>iii. Reducing these data to 4-hour rolling averages; and</p> <p>iv. Maintaining the 4-hour rolling averages within the operating limitations for the catalyst inlet temperature; and</p> <p>v. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test.</p>
8. New or reconstructed non-emergency stationary RICE $>500$	a. Limit the concentration of	i. Conducting semiannual performance tests for formaldehyde

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
<p>HP located at a major source of HAP and new or reconstructed non-emergency 4SLB stationary RICE</p> <p>250≤HP≤500 located at a major source of HAP</p>	<p>formaldehyde in the stationary RICE exhaust and not using oxidation catalyst or NSCR</p>	<p>to demonstrate that your emissions remain at or below the formaldehyde concentration limit<sup>a</sup>; and</p> <p>ii. Collecting the approved operating parameter (if any) data according to <a href="#">§ 63.6625(b)</a>; and</p> <p>iii. Reducing these data to 4-hour rolling averages; and</p> <p>iv. Maintaining the 4-hour rolling averages within the operating limitations for the operating parameters established during the performance test.</p>
<p>9. Existing emergency and black start stationary RICE ≤500 HP located at a major source of HAP, existing non-emergency stationary RICE &lt;100 HP located at a major source of HAP, existing emergency and black start stationary RICE located at an area source of HAP, existing non-emergency stationary CI RICE ≤300 HP located at an area source of HAP, existing non-emergency 2SLB stationary RICE located at an area source of HAP, existing non-emergency stationary SI RICE located at an area source of HAP which combusts landfill or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, existing non-emergency 4SLB and 4SRB stationary RICE ≤500 HP located at an area source of HAP, existing</p>	<p>a. Work or Management practices</p>	<p>i. Operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or</p> <p>ii. Develop and follow your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.</p>

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
<p>non-emergency 4SLB and 4SRB stationary RICE &gt;500 HP located at an area source of HAP that operate 24 hours or less per calendar year, and existing non-emergency 4SLB and 4SRB stationary RICE &gt;500 HP located at an area source of HAP that are remote stationary RICE</p>		
<p>10. Existing stationary CI RICE &gt;500 HP that are not limited use stationary RICE</p>	<p>a. Reduce CO emissions, or limit the concentration of CO in the stationary RICE exhaust, and using oxidation catalyst</p>	<p>i. Conducting performance tests every 8,760 hours or 3 years, whichever comes first, for CO or formaldehyde, as appropriate, to demonstrate that the required CO or formaldehyde, as appropriate, percent reduction is achieved or that your emissions remain at or below the CO or formaldehyde concentration limit; and</p> <p>ii. Collecting the catalyst inlet temperature data according to <a href="#">§ 63.6625(b)</a>; and</p> <p>iii. Reducing these data to 4-hour rolling averages; and</p> <p>iv. Maintaining the 4-hour rolling averages within the operating limitations for the catalyst inlet temperature; and</p> <p>v. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test.</p>

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
11. Existing stationary CI RICE >500 HP that are not limited use stationary RICE	a. Reduce CO emissions, or limit the concentration of CO in the stationary RICE exhaust, and not using oxidation catalyst	<p>i. Conducting performance tests every 8,760 hours or 3 years, whichever comes first, for CO or formaldehyde, as appropriate, to demonstrate that the required CO or formaldehyde, as appropriate, percent reduction is achieved or that your emissions remain at or below the CO or formaldehyde concentration limit; and</p> <p>ii. Collecting the approved operating parameter (if any) data according to <a href="#">§ 63.6625(b)</a>; and</p> <p>iii. Reducing these data to 4-hour rolling averages; and</p> <p>iv. Maintaining the 4-hour rolling averages within the operating limitations for the operating parameters established during the performance test.</p>
12. Existing limited use CI stationary RICE >500 HP	a. Reduce CO emissions or limit the concentration of CO in the stationary RICE exhaust, and using an oxidation catalyst	<p>i. Conducting performance tests every 8,760 hours or 5 years, whichever comes first, for CO or formaldehyde, as appropriate, to demonstrate that the required CO or formaldehyde, as appropriate, percent reduction is achieved or that your emissions remain at or below the CO or formaldehyde concentration limit; and</p> <p>ii. Collecting the catalyst inlet temperature data according to <a href="#">§ 63.6625(b)</a>; and</p>

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
<p>13. Existing limited use CI stationary RICE &gt;500 HP</p>	<p>a. Reduce CO emissions or limit the concentration of CO in the stationary RICE exhaust, and not using an oxidation catalyst</p>	<p>iii. Reducing these data to 4-hour rolling averages; and</p> <p>iv. Maintaining the 4-hour rolling averages within the operating limitations for the catalyst inlet temperature; and</p> <p>v. Measuring the pressure drop across the catalyst once per month and demonstrating that the pressure drop across the catalyst is within the operating limitation established during the performance test.</p> <p>i. Conducting performance tests every 8,760 hours or 5 years, whichever comes first, for CO or formaldehyde, as appropriate, to demonstrate that the required CO or formaldehyde, as appropriate, percent reduction is achieved or that your emissions remain at or below the CO or formaldehyde concentration limit; and</p> <p>ii. Collecting the approved operating parameter (if any) data according to <a href="#">§ 63.6625(b)</a>; and</p> <p>iii. Reducing these data to 4-hour rolling averages; and</p> <p>iv. Maintaining the 4-hour rolling averages within the operating limitations for the operating parameters established during the performance test.</p>

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
<p>14. Existing non-emergency 4SLB stationary RICE &gt;500 HP located at an area source of HAP that are not remote stationary RICE and that are operated more than 24 hours per calendar year</p>	<p>a. Install an oxidation catalyst</p>	<p>i. Conducting annual compliance demonstrations as specified in <a href="#">§ 63.6640(c)</a> to show that the average reduction of emissions of CO is 93 percent or more, or the average CO concentration is less than or equal to 47 ppmvd at 15 percent O<sub>2</sub>; and either</p> <p>ii. Collecting the catalyst inlet temperature data according to <a href="#">§ 63.6625(b)</a>, reducing these data to 4-hour rolling averages; and maintaining the 4-hour rolling averages within the limitation of greater than 450 °F and less than or equal to 1350 °F for the catalyst inlet temperature; or</p> <p>iii. Immediately shutting down the engine if the catalyst inlet temperature exceeds 1350 °F.</p>
<p>15. Existing non-emergency 4SRB stationary RICE &gt;500 HP located at an area source of HAP that are not remote stationary RICE and that are operated more than 24 hours per calendar year</p>	<p>a. Install NSCR</p>	<p>i. Conducting annual compliance demonstrations as specified in <a href="#">§ 63.6640(c)</a> to show that the average reduction of emissions of CO is 75 percent or more, the average CO concentration is less than or equal to 270 ppmvd at 15 percent O<sub>2</sub>, or the average reduction of emissions of THC is 30 percent or more; and either</p> <p>ii. Collecting the catalyst inlet temperature data according to <a href="#">§ 63.6625(b)</a>, reducing these data to 4-hour rolling averages; and maintaining the 4-hour rolling averages within the limitation of</p>

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
		greater than or equal to 750 °F and less than or equal to 1250 °F for the catalyst inlet temperature; or iii. Immediately shutting down the engine if the catalyst inlet temperature exceeds 1250 °F.

<sup>a</sup> After you have demonstrated compliance for two consecutive tests, you may reduce the frequency of subsequent performance tests to annually. If the results of any subsequent annual performance test indicate the stationary RICE is not in compliance with the CO or formaldehyde emission limitation, or you deviate from any of your operating limitations, you must resume semiannual performance tests.

[78 FR 6715, Jan. 30, 2013]

**Table 7 to Subpart ZZZZ of Part 63 - Requirements for Reports**

As stated in § 63.6650, you must comply with the following requirements for reports:

For each . . .	You must submit a . . .	The report must contain . . .	You must submit the report . . .
1. Existing non-emergency, non-black start stationary RICE $100 \leq HP \leq 500$ located at a major source of HAP; existing non-emergency, non-black start stationary CI RICE $>500$ HP located at a major source of HAP; existing non-emergency 4SRB stationary RICE $>500$ HP located at a major source of HAP; existing non-emergency, non-black start stationary CI RICE $>300$ HP located at an area source of HAP; new or reconstructed non-emergency stationary	Compliance report	a. If there are no deviations from any emission limitations or operating limitations that apply to you, a statement that there were no deviations from the emission limitations or operating limitations during the reporting period. If there were no periods during which the CMS, including CEMS and CPMS, was out-of-control, as specified in § 63.8(c)(7), a statement that there were not periods during which the CMS was out-of-	i. Semiannually according to the requirements in § 63.6650(b)(1)-(5) for engines that are not limited use stationary RICE subject to numerical emission limitations; and ii. Annually according to the requirements in § 63.6650(b)(6)-(9) for engines that are limited use stationary RICE subject to

For each . . .	You must submit a . . .	The report must contain . . .	You must submit the report . . .
<p>RICE &gt;500 HP located at a major source of HAP; and new or reconstructed non-emergency 4SLB stationary RICE 250≤HP≤500 located at a major source of HAP</p>		<p>control during the reporting period; or</p> <p>b. If you had a deviation from any emission limitation or operating limitation during the reporting period, the information in <a href="#">§ 63.6650(d)</a>. If there were periods during which the CMS, including CEMS and CPMS, was out-of-control, as specified in <a href="#">§ 63.8(c)(7)</a>, the information in <a href="#">§ 63.6650(e)</a>; or</p> <p>c. If you had a malfunction during the reporting period, the information in <a href="#">§ 63.6650(c)(4)</a>.</p>	<p>numerical emission limitations.</p> <p>i. Semiannually according to the requirements in <a href="#">§ 63.6650(b)</a>.</p> <p>i. Semiannually according to the requirements in <a href="#">§ 63.6650(b)</a>.</p>
<p>2. New or reconstructed non-emergency stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis</p>	<p>Report</p>	<p>a. The fuel flow rate of each fuel and the heating values that were used in your calculations, and you must demonstrate that the percentage of heat input provided by landfill gas or digester gas, is equivalent to 10 percent or more of the gross heat input on an annual basis; and</p>	<p>i. Annually, according to the requirements in <a href="#">§ 63.6650</a>.</p>



For each . . .	You must submit a . . .	The report must contain . . .	You must submit the report . . .
		b. The operating limits provided in your federally enforceable permit, and any deviations from these limits; and  c. Any problems or errors suspected with the meters.	i. See item 2.a.i.  i. See item 2.a.i.
3. Existing non-emergency, non-black start 4SLB and 4SRB stationary RICE >500 HP located at an area source of HAP that are not remote stationary RICE and that operate more than 24 hours per calendar year	Compliance report	a. The results of the annual compliance demonstration, if conducted during the reporting period.	i. Semiannually according to the requirements in <a href="#">§ 63.6650(b)(1)-(5)</a> .
4. Emergency stationary RICE that operate or are contractually obligated to be available for more than 15 hours per year for the purposes specified in <a href="#">§ 63.6640(f)(2)(ii)</a> and <a href="#">(iii)</a> or that operate for the purposes specified in <a href="#">§ 63.6640(f)(4)(ii)</a>	Report	a. The information in <a href="#">§ 63.6650(h)(1)</a>	i. annually according to the requirements in <a href="#">§ 63.6650(h)(2)-(3)</a> .

[78 FR 6719, Jan. 30, 2013]

**Table 8 to Subpart ZZZZ of Part 63 - Applicability of General Provisions to Subpart ZZZZ.**

As stated in [§ 63.6665](#), you must comply with the following applicable general provisions.

General provisions citation	Subject of citation	Applies to subpart	Explanation
§ 63.1	General applicability of the General Provisions	Yes.	
§ 63.2	Definitions	Yes	Additional terms defined in <a href="#">§ 63.6675</a> .
§ 63.3	Units and abbreviations	Yes.	
§ 63.4	Prohibited activities and circumvention	Yes.	
§ 63.5	Construction and reconstruction	Yes.	
§ 63.6(a)	Applicability	Yes.	
§ 63.6(b)(1)-(4)	Compliance dates for new and reconstructed sources	Yes.	
§ 63.6(b)(5)	Notification	Yes.	
§ 63.6(b)(6)	[Reserved]		
§ 63.6(b)(7)	Compliance dates for new and reconstructed area sources that become major sources	Yes.	
§ 63.6(c)(1)-(2)	Compliance dates for existing sources	Yes.	
§ 63.6(c)(3)-(4)	[Reserved]		
§ 63.6(c)(5)	Compliance dates for existing area sources that become major sources	Yes.	
§ 63.6(d)	[Reserved]		

General provisions citation	Subject of citation	Applies to subpart	Explanation
§ 63.6(e)	Operation and maintenance	No.	
§ 63.6(f)(1)	Applicability of standards	No.	
§ 63.6(f)(2)	Methods for determining compliance	Yes.	
§ 63.6(f)(3)	Finding of compliance	Yes.	
§ 63.6(g)(1)-(3)	Use of alternate standard	Yes.	
§ 63.6(h)	Opacity and visible emission standards	No	Subpart ZZZZ does not contain opacity or visible emission standards.
§ 63.6(i)	Compliance extension procedures and criteria	Yes.	
§ 63.6(j)	Presidential compliance exemption	Yes.	
§ 63.7(a)(1)-(2)	Performance test dates	Yes	Subpart ZZZZ contains performance test dates at §§ <a href="#">63.6610</a> , <a href="#">63.6611</a> , and <a href="#">63.6612</a> .
§ 63.7(a)(3)	CAA section 114 authority	Yes.	
§ 63.7(b)(1)	Notification of performance test	Yes	Except that <a href="#">§ 63.7(b)(1)</a> only applies as specified in <a href="#">§ 63.6645</a> .
§ 63.7(b)(2)	Notification of rescheduling	Yes	Except that <a href="#">§ 63.7(b)(2)</a> only applies as specified in <a href="#">§ 63.6645</a> .
§ 63.7(c)	Quality assurance/test plan	Yes	Except that <a href="#">§ 63.7(c)</a> only applies as specified in <a href="#">§ 63.6645</a> .

General provisions citation	Subject of citation	Applies to subpart	Explanation
§ 63.7(d)	Testing facilities	Yes.	
§ 63.7(e)(1)	Conditions for conducting performance tests	No.	Subpart ZZZZ specifies conditions for conducting performance tests at <a href="#">§ 63.6620</a> .
§ 63.7(e)(2)	Conduct of performance tests and reduction of data	Yes	Subpart ZZZZ specifies test methods at <a href="#">§ 63.6620</a> .
§ 63.7(e)(3)	Test run duration	Yes.	
§ 63.7(e)(4)	Administrator may require other testing under section 114 of the CAA	Yes.	
§ 63.7(f)	Alternative test method provisions	Yes.	
§ 63.7(g)	Performance test data analysis, recordkeeping, and reporting	Yes.	
§ 63.7(h)	Waiver of tests	Yes.	
§ 63.8(a)(1)	Applicability of monitoring requirements	Yes	Subpart ZZZZ contains specific requirements for monitoring at <a href="#">§ 63.6625</a> .
§ 63.8(a)(2)	Performance specifications	Yes.	
§ 63.8(a)(3)	[Reserved]		
§ 63.8(a)(4)	Monitoring for control devices	No.	
§ 63.8(b)(1)	Monitoring	Yes.	
§ 63.8(b)(2)-(3)	Multiple effluents and multiple monitoring systems	Yes.	

General provisions citation	Subject of citation	Applies to subpart	Explanation
§ 63.8(c)(1)	Monitoring system operation and maintenance	Yes.	
§ 63.8(c)(1)(i)	Routine and predictable SSM	No	
§ 63.8(c)(1)(ii)	SSM not in Startup Shutdown Malfunction Plan	Yes.	
§ 63.8(c)(1)(iii)	Compliance with operation and maintenance requirements	No	
§ 63.8(c)(2)-(3)	Monitoring system installation	Yes.	
§ 63.8(c)(4)	Continuous monitoring system (CMS) requirements	Yes	Except that subpart ZZZZ does not require Continuous Opacity Monitoring System (COMS).
§ 63.8(c)(5)	COMS minimum procedures	No	Subpart ZZZZ does not require COMS.
§ 63.8(c)(6)-(8)	CMS requirements	Yes	Except that subpart ZZZZ does not require COMS.
§ 63.8(d)	CMS quality control	Yes.	
§ 63.8(e)	CMS performance evaluation	Yes	Except for <a href="#">§ 63.8(e)(5)(ii)</a> , which applies to COMS.
		Except that <a href="#">§ 63.8(e)</a> only applies as specified in <a href="#">§ 63.6645</a> .	
§ 63.8(f)(1)-(5)	Alternative monitoring method	Yes	Except that <a href="#">§ 63.8(f)(4)</a> only applies as specified in <a href="#">§ 63.6645</a> .

General provisions citation	Subject of citation	Applies to subpart	Explanation
§ 63.8(f)(6)	Alternative to relative accuracy test	Yes	Except that <a href="#">§ 63.8(f)(6)</a> only applies as specified in <a href="#">§ 63.6645</a> .
§ 63.8(g)	Data reduction	Yes	Except that provisions for COMS are not applicable. Averaging periods for demonstrating compliance are specified at <a href="#">§§ 63.6635</a> and <a href="#">63.6640</a> .
§ 63.9(a)	Applicability and State delegation of notification requirements	Yes.	
§ 63.9(b)(1)-(5)	Initial notifications	Yes	Except that <a href="#">§ 63.9(b)(3)</a> is reserved.  Except that <a href="#">§ 63.9(b)</a> only applies as specified in <a href="#">§ 63.6645</a> .
§ 63.9(c)	Request for compliance extension	Yes	Except that <a href="#">§ 63.9(c)</a> only applies as specified in <a href="#">§ 63.6645</a> .
§ 63.9(d)	Notification of special compliance requirements for new sources	Yes	Except that <a href="#">§ 63.9(d)</a> only applies as specified in <a href="#">§ 63.6645</a> .
§ 63.9(e)	Notification of performance test	Yes	Except that <a href="#">§ 63.9(e)</a> only applies as specified in <a href="#">§ 63.6645</a> .
§ 63.9(f)	Notification of visible	No	Subpart ZZZZ does not contain

General provisions citation	Subject of citation	Applies to subpart	Explanation
	emission (VE)/opacity test		opacity or VE standards.
§ 63.9(g)(1)	Notification of performance evaluation	Yes	Except that <a href="#">§ 63.9(g)</a> only applies as specified in <a href="#">§ 63.6645</a> .
§ 63.9(g)(2)	Notification of use of COMS data	No	Subpart ZZZZ does not contain opacity or VE standards.
§ 63.9(g)(3)	Notification that criterion for alternative to RATA is exceeded	Yes	If alternative is in use.
		Except that <a href="#">§ 63.9(g)</a> only applies as specified in <a href="#">§ 63.6645</a> .	
§ 63.9(h)(1)-(6)	Notification of compliance status	Yes	Except that notifications for sources using a CEMS are due 30 days after completion of performance evaluations. <a href="#">§ 63.9(h)(4)</a> is reserved.
			Except that <a href="#">§ 63.9(h)</a> only applies as specified in <a href="#">§ 63.6645</a> .
§ 63.9(i)	Adjustment of submittal deadlines	Yes.	
§ 63.9(j)	Change in previous information	Yes.	
§ 63.9(k)	Electronic reporting procedures	Yes	Only as specified in <a href="#">§ 63.9(j)</a> .

General provisions citation	Subject of citation	Applies to subpart	Explanation
§ 63.10(a)	Administrative provisions for recordkeeping/reporting	Yes.	
§ 63.10(b)(1)	Record retention	Yes	Except that the most recent 2 years of data do not have to be retained on site.
§ 63.10(b)(2)(i)-(v)	Records related to SSM	No.	
§ 63.10(b)(2)(vi)-(xi)	Records	Yes.	
§ 63.10(b)(2)(xii)	Record when under waiver	Yes.	
§ 63.10(b)(2)(xiii)	Records when using alternative to RATA	Yes	For CO standard if using RATA alternative.
§ 63.10(b)(2)(xiv)	Records of supporting documentation	Yes.	
§ 63.10(b)(3)	Records of applicability determination	Yes.	
§ 63.10(c)	Additional records for sources using CEMS	Yes	Except that <a href="#">§ 63.10(c)(2)-(4)</a> and <a href="#">(9)</a> are reserved.
§ 63.10(d)(1)	General reporting requirements	Yes.	
§ 63.10(d)(2)	Report of performance test results	Yes.	
§ 63.10(d)(3)	Reporting opacity or VE observations	No	Subpart ZZZZ does not contain opacity or VE standards.
§ 63.10(d)(4)	Progress reports	Yes.	



General provisions citation	Subject of citation	Applies to subpart	Explanation
§ 63.10(d)(5)	Startup, shutdown, and malfunction reports	No.	
§ 63.10(e)(1) and (2)(i)	Additional CMS Reports	Yes.	
§ 63.10(e)(2)(ii)	COMS-related report	No	Subpart ZZZZ does not require COMS.
§ 63.10(e)(3)	Excess emission and parameter exceedances reports	Yes.	Except that <a href="#">§ 63.10(e)(3)(i) (C)</a> is reserved.
§ 63.10(e)(4)	Reporting COMS data	No	Subpart ZZZZ does not require COMS.
§ 63.10(f)	Waiver for recordkeeping/reporting	Yes.	
§ 63.11	Flares	No.	
§ 63.12	State authority and delegations	Yes.	
§ 63.13	Addresses	Yes.	
§ 63.14	Incorporation by reference	Yes.	
§ 63.15	Availability of information	Yes.	

[[75 FR 9688](#), Mar. 3, 2010, as amended at [78 FR 6720](#), Jan. 30, 2013; [85 FR 73912](#), Nov. 19, 2020]

**[Appendix A to Subpart ZZZZ of Part 63 - Protocol for Using an Electrochemical Analyzer to Determine Oxygen and Carbon Monoxide Concentrations From Certain Engines](#)**

1.0 Scope and Application. What is this Protocol?

This protocol is a procedure for using portable electrochemical (EC) cells for measuring carbon monoxide (CO) and oxygen (O<sub>2</sub>) concentrations in controlled and uncontrolled emissions from existing stationary 4-stroke lean burn and 4-stroke rich burn reciprocating internal combustion engines as specified in the applicable rule.

### 1.1 Analytes. What does this protocol determine?

This protocol measures the engine exhaust gas concentrations of carbon monoxide (CO) and oxygen (O<sub>2</sub>).

Analyte	CAS No.	Sensitivity
Carbon monoxide (CO)	630-08-0	Minimum detectable limit should be 2 percent of the nominal range or 1 ppm, whichever is less restrictive.
Oxygen (O <sub>2</sub> )	7782-44-7	

### 1.2 Applicability. When is this protocol acceptable?

This protocol is applicable to [40 CFR part 63, subpart ZZZZ](#). Because of inherent cross sensitivities of EC cells, you must not apply this protocol to other emissions sources without specific instruction to that effect.

### 1.3 Data Quality Objectives. How good must my collected data be?

Refer to Section 13 to verify and document acceptable analyzer performance.

### 1.4 Range. What is the targeted analytical range for this protocol?

The measurement system and EC cell design(s) conforming to this protocol will determine the analytical range for each gas component. The nominal ranges are defined by choosing up-scale calibration gas concentrations near the maximum anticipated flue gas concentrations for CO and O<sub>2</sub>, or no more than twice the permitted CO level.

### 1.5 Sensitivity. What minimum detectable limit will this protocol yield for a particular gas component?

The minimum detectable limit depends on the nominal range and resolution of the specific EC cell used, and the signal to noise ratio of the measurement system. The minimum detectable limit should be 2 percent of the nominal range or 1 ppm, whichever is less restrictive.

## 2.0 Summary of Protocol

In this protocol, a gas sample is extracted from an engine exhaust system and then conveyed to a portable EC analyzer for measurement of CO and O<sub>2</sub> gas concentrations. This method provides measurement system performance specifications and sampling protocols to ensure reliable data. You may use additions to, or modifications of vendor supplied measurement systems (e.g., heated or unheated sample lines, thermocouples, flow meters, selective gas scrubbers, etc.) to

meet the design specifications of this protocol. Do not make changes to the measurement system from the as-verified configuration ([Section 3.12](#)).

### 3.0 Definitions

**3.1 Measurement System.** The total equipment required for the measurement of CO and O<sub>2</sub> concentrations. The measurement system consists of the following major subsystems:

**3.1.1 Data Recorder.** A strip chart recorder, computer or digital recorder for logging measurement data from the analyzer output. You may record measurement data from the digital data display manually or electronically.

**3.1.2 Electrochemical (EC) Cell.** A device, similar to a fuel cell, used to sense the presence of a specific analyte and generate an electrical current output proportional to the analyte concentration.

**3.1.3 Interference Gas Scrubber.** A device used to remove or neutralize chemical compounds that may interfere with the selective operation of an EC cell.

**3.1.4 Moisture Removal System.** Any device used to reduce the concentration of moisture in the sample stream so as to protect the EC cells from the damaging effects of condensation and to minimize errors in measurements caused by the scrubbing of soluble gases.

**3.1.5 Sample Interface.** The portion of the system used for one or more of the following: sample acquisition; sample transport; sample conditioning or protection of the EC cell from any degrading effects of the engine exhaust effluent; removal of particulate matter and condensed moisture.

**3.2 Nominal Range.** The range of analyte concentrations over which each EC cell is operated (normally 25 percent to 150 percent of up-scale calibration gas value). Several nominal ranges can be used for any given cell so long as the calibration and repeatability checks for that range remain within specifications.

**3.3 Calibration Gas.** A vendor certified concentration of a specific analyte in an appropriate balance gas.

**3.4 Zero Calibration Error.** The analyte concentration output exhibited by the EC cell in response to zero-level calibration gas.

**3.5 Up-Scale Calibration Error.** The mean of the difference between the analyte concentration exhibited by the EC cell and the certified concentration of the up-scale calibration gas.

**3.6 Interference Check.** A procedure for quantifying analytical interference from components in the engine exhaust gas other than the targeted analytes.

**3.7 Repeatability Check.** A protocol for demonstrating that an EC cell operated over a given nominal analyte concentration range provides a stable and consistent response and is not significantly affected by repeated exposure to that gas.

**3.8 Sample Flow Rate.** The flow rate of the gas sample as it passes through the EC cell. In some situations, EC cells can experience drift with changes in flow rate. The flow rate must be monitored and documented during all phases of a sampling run.

**3.9 Sampling Run.** A timed three-phase event whereby an EC cell's response rises and plateaus in a sample conditioning phase, remains relatively constant during a measurement data phase, then declines during a refresh phase. The sample conditioning phase exposes the EC cell to the gas sample for a length of time sufficient to reach a constant response. The measurement data phase is the time interval during which gas sample measurements can be made that meet the acceptance criteria of this protocol. The refresh phase then purges the EC cells with CO-free air. The refresh phase replenishes requisite O<sub>2</sub> and moisture in the electrolyte reserve and provides a mechanism to de-gas or desorb any interference gas scrubbers or filters so as to enable a stable CO EC cell response. There are four primary types of sampling runs: pre-sampling calibrations; stack gas sampling; post-sampling calibration checks; and measurement system repeatability checks. Stack gas sampling runs can be chained together for extended evaluations, providing all other procedural specifications are met.

**3.10 Sampling Day.** A time not to exceed twelve hours from the time of the pre-sampling calibration to the post-sampling calibration check. During this time, stack gas sampling runs can be repeated without repeated recalibrations, providing all other sampling specifications have been met.

**3.11 Pre-Sampling Calibration/Post-Sampling Calibration Check.** The protocols executed at the beginning and end of each sampling day to bracket measurement readings with controlled performance checks.

**3.12 Performance-Established Configuration.** The EC cell and sampling system configuration that existed at the time that it initially met the performance requirements of this protocol.

#### 4.0 Interferences.

When present in sufficient concentrations, NO and NO<sub>2</sub> are two gas species that have been reported to interfere with CO concentration measurements. In the likelihood of this occurrence, it is the protocol user's responsibility to employ and properly maintain an appropriate CO EC cell filter or scrubber for removal of these gases, as described in [Section 6.2.12](#).

#### 5.0 Safety. [Reserved]

#### 6.0 Equipment and Supplies.

## 6.1 What equipment do I need for the measurement system?

The system must maintain the gas sample at conditions that will prevent moisture condensation in the sample transport lines, both before and as the sample gas contacts the EC cells. The essential components of the measurement system are described below.

## 6.2 Measurement System Components.

**6.2.1 *Sample Probe.*** A single extraction-point probe constructed of glass, stainless steel or other non-reactive material, and of length sufficient to reach any designated sampling point. The sample probe must be designed to prevent plugging due to condensation or particulate matter.

**6.2.2 *Sample Line.*** Non-reactive tubing to transport the effluent from the sample probe to the EC cell.

**6.2.3 *Calibration Assembly (optional).*** A three-way valve assembly or equivalent to introduce calibration gases at ambient pressure at the exit end of the sample probe during calibration checks. The assembly must be designed such that only stack gas or calibration gas flows in the sample line and all gases flow through any gas path filters.

**6.2.4 *Particulate Filter (optional).*** Filters before the inlet of the EC cell to prevent accumulation of particulate material in the measurement system and extend the useful life of the components. All filters must be fabricated of materials that are non-reactive to the gas mixtures being sampled.

**6.2.5 *Sample Pump.*** A leak-free pump to provide undiluted sample gas to the system at a flow rate sufficient to minimize the response time of the measurement system. If located upstream of the EC cells, the pump must be constructed of a material that is non-reactive to the gas mixtures being sampled.

**6.2.8 *Sample Flow Rate Monitoring.*** An adjustable rotameter or equivalent device used to adjust and maintain the sample flow rate through the analyzer as prescribed.

**6.2.9 *Sample Gas Manifold (optional).*** A manifold to divert a portion of the sample gas stream to the analyzer and the remainder to a by-pass discharge vent. The sample gas manifold may also include provisions for introducing calibration gases directly to the analyzer. The manifold must be constructed of a material that is non-reactive to the gas mixtures being sampled.

**6.2.10 *EC cell.*** A device containing one or more EC cells to determine the CO and O<sub>2</sub> concentrations in the sample gas stream. The EC cell(s) must meet the applicable performance specifications of Section 13 of this protocol.

**6.2.11 *Data Recorder.*** A strip chart recorder, computer or digital recorder to make a record of analyzer output data. The data recorder resolution (i.e., readability) must be no greater than 1 ppm for CO; 0.1 percent for O<sub>2</sub>; and one degree (either °C or °F) for temperature. Alternatively,

you may use a digital or analog meter having the same resolution to observe and manually record the analyzer responses.

**6.2.12 Interference Gas Filter or Scrubber.** A device to remove interfering compounds upstream of the CO EC cell. Specific interference gas filters or scrubbers used in the performance-established configuration of the analyzer must continue to be used. Such a filter or scrubber must have a means to determine when the removal agent is exhausted. Periodically replace or replenish it in accordance with the manufacturer's recommendations.

7.0 Reagents and Standards. What calibration gases are needed?

**7.1 Calibration Gases.** CO calibration gases for the EC cell must be CO in nitrogen or CO in a mixture of nitrogen and O<sub>2</sub>. Use CO calibration gases with labeled concentration values certified by the manufacturer to be within ±5 percent of the label value. Dry ambient air (20.9 percent O<sub>2</sub>) is acceptable for calibration of the O<sub>2</sub> cell. If needed, any lower percentage O<sub>2</sub> calibration gas must be a mixture of O<sub>2</sub> in nitrogen.

**7.1.1 Up-Scale CO Calibration Gas Concentration.** Choose one or more up-scale gas concentrations such that the average of the stack gas measurements for each stack gas sampling run are between 25 and 150 percent of those concentrations. Alternatively, choose an up-scale gas that does not exceed twice the concentration of the applicable outlet standard. If a measured gas value exceeds 150 percent of the up-scale CO calibration gas value at any time during the stack gas sampling run, the run must be discarded and repeated.

**7.1.2 Up-Scale O<sub>2</sub> Calibration Gas Concentration.**

Select an O<sub>2</sub> gas concentration such that the difference between the gas concentration and the average stack gas measurement or reading for each sample run is less than 15 percent O<sub>2</sub>. When the average exhaust gas O<sub>2</sub> readings are above 6 percent, you may use dry ambient air (20.9 percent O<sub>2</sub>) for the up-scale O<sub>2</sub> calibration gas.

**7.1.3 Zero Gas.** Use an inert gas that contains less than 0.25 percent of the up-scale CO calibration gas concentration. You may use dry air that is free from ambient CO and other combustion gas products (e.g., CO<sub>2</sub>).

8.0 Sample Collection and Analysis

**8.1 Selection of Sampling Sites.**

**8.1.1 Control Device Inlet.** Select a sampling site sufficiently downstream of the engine so that the combustion gases should be well mixed. Use a single sampling extraction point near the center of the duct (e.g., within the 10 percent centroidal area), unless instructed otherwise.

**8.1.2 Exhaust Gas Outlet.** Select a sampling site located at least two stack diameters downstream of any disturbance (e.g., turbocharger exhaust, crossover junction or recirculation

take-off) and at least one-half stack diameter upstream of the gas discharge to the atmosphere. Use a single sampling extraction point near the center of the duct (e.g., within the 10 percent centroidal area), unless instructed otherwise.

**8.2 Stack Gas Collection and Analysis.** Prior to the first stack gas sampling run, conduct that the pre-sampling calibration in accordance with [Section 10.1](#). Use Figure 1 to record all data. Zero the analyzer with zero gas. Confirm and record that the scrubber media color is correct and not exhausted. Then position the probe at the sampling point and begin the sampling run at the same flow rate used during the up-scale calibration. Record the start time. Record all EC cell output responses and the flow rate during the “sample conditioning phase” once per minute until constant readings are obtained. Then begin the “measurement data phase” and record readings every 15 seconds for at least two minutes (or eight readings), or as otherwise required to achieve two continuous minutes of data that meet the specification given in [Section 13.1](#). Finally, perform the “refresh phase” by introducing dry air, free from CO and other combustion gases, until several minute-to-minute readings of consistent value have been obtained. For each run use the “measurement data phase” readings to calculate the average stack gas CO and O<sub>2</sub> concentrations.

**8.3 EC Cell Rate.** Maintain the EC cell sample flow rate so that it does not vary by more than  $\pm 10$  percent throughout the pre-sampling calibration, stack gas sampling and post-sampling calibration check. Alternatively, the EC cell sample flow rate can be maintained within a tolerance range that does not affect the gas concentration readings by more than  $\pm 3$  percent, as instructed by the EC cell manufacturer.

9.0 Quality Control (Reserved)

10.0 Calibration and Standardization

**10.1 Pre-Sampling Calibration.** Conduct the following protocol once for each nominal range to be used on each EC cell before performing a stack gas sampling run on each field sampling day. Repeat the calibration if you replace an EC cell before completing all of the sampling runs. There is no prescribed order for calibration of the EC cells; however, each cell must complete the measurement data phase during calibration. Assemble the measurement system by following the manufacturer's recommended protocols including for preparing and preconditioning the EC cell. Assure the measurement system has no leaks and verify the gas scrubbing agent is not depleted. Use Figure 1 to record all data.

**10.1.1 Zero Calibration.** For both the O<sub>2</sub> and CO cells, introduce zero gas to the measurement system (e.g., at the calibration assembly) and record the concentration reading every minute until readings are constant for at least two consecutive minutes. Include the time and sample flow rate. Repeat the steps in this section at least once to verify the zero calibration for each component gas.



**10.1.2 Zero Calibration Tolerance.** For each zero gas introduction, the zero level output must be less than or equal to  $\pm 3$  percent of the up-scale gas value or  $\pm 1$  ppm, whichever is less restrictive, for the CO channel and less than or equal to  $\pm 0.3$  percent O<sub>2</sub> for the O<sub>2</sub> channel.

**10.1.3 Up-Scale Calibration.** Individually introduce each calibration gas to the measurement system (e.g., at the calibration assembly) and record the start time. Record all EC cell output responses and the flow rate during this “sample conditioning phase” once per minute until readings are constant for at least two minutes. Then begin the “measurement data phase” and record readings every 15 seconds for a total of two minutes, or as otherwise required. Finally, perform the “refresh phase” by introducing dry air, free from CO and other combustion gases, until readings are constant for at least two consecutive minutes. Then repeat the steps in this section at least once to verify the calibration for each component gas. Introduce all gases to flow through the entire sample handling system (i.e., at the exit end of the sampling probe or the calibration assembly).

**10.1.4 Up-Scale Calibration Error.** The mean of the difference of the “measurement data phase” readings from the reported standard gas value must be less than or equal to  $\pm 5$  percent or  $\pm 1$  ppm for CO or  $\pm 0.5$  percent O<sub>2</sub>, whichever is less restrictive, respectively. The maximum allowable deviation from the mean measured value of any single “measurement data phase” reading must be less than or equal to  $\pm 2$  percent or  $\pm 1$  ppm for CO or  $\pm 0.5$  percent O<sub>2</sub>, whichever is less restrictive, respectively.

**10.2 Post-Sampling Calibration Check.** Conduct a stack gas post-sampling calibration check after the stack gas sampling run or set of runs and within 12 hours of the initial calibration. Conduct up-scale and zero calibration checks using the protocol in [Section 10.1](#). Make no changes to the sampling system or EC cell calibration until all post-sampling calibration checks have been recorded. If either the zero or up-scale calibration error exceeds the respective specification in Sections 10.1.2 and 10.1.4 then all measurement data collected since the previous successful calibrations are invalid and re-calibration and re-sampling are required. If the sampling system is disassembled or the EC cell calibration is adjusted, repeat the calibration check before conducting the next analyzer sampling run.

## 11.0 Analytical Procedure

The analytical procedure is fully discussed in Section 8.

## 12.0 Calculations and Data Analysis

Determine the CO and O<sub>2</sub> concentrations for each stack gas sampling run by calculating the mean gas concentrations of the data recorded during the “measurement data phase”.

## 13.0 Protocol Performance



Use the following protocols to verify consistent analyzer performance during each field sampling day.

**13.1 Measurement Data Phase Performance Check.** Calculate the mean of the readings from the “measurement data phase”. The maximum allowable deviation from the mean for each of the individual readings is  $\pm 2$  percent, or  $\pm 1$  ppm, whichever is less restrictive. Record the mean value and maximum deviation for each gas monitored. Data must conform to [Section 10.1.4](#). The EC cell flow rate must conform to the specification in [Section 8.3](#).

**Example:**

A measurement data phase is invalid if the maximum deviation of any single reading comprising that mean is greater than  $\pm 2$  percent *or*  $\pm 1$  ppm (the default criteria). For example, if the mean = 30 ppm, single readings of below 29 ppm and above 31 ppm are disallowed).

**13.2 Interference Check.** Before the initial use of the EC cell and interference gas scrubber in the field, and semi-annually thereafter, challenge the interference gas scrubber with NO and NO<sub>2</sub> gas standards that are generally recognized as representative of diesel-fueled engine NO and NO<sub>2</sub> emission values. Record the responses displayed by the CO EC cell and other pertinent data on Figure 1 or a similar form.

**13.2.1 Interference Response.** The combined NO and NO<sub>2</sub> interference response should be less than or equal to  $\pm 5$  percent of the up-scale CO calibration gas concentration.

**13.3 Repeatability Check.** Conduct the following check once for each nominal range that is to be used on the CO EC cell within 5 days prior to each field sampling program. If a field sampling program lasts longer than 5 days, repeat this check every 5 days. Immediately repeat the check if the EC cell is replaced or if the EC cell is exposed to gas concentrations greater than 150 percent of the highest up-scale gas concentration.

**13.3.1 Repeatability Check Procedure.** Perform a complete EC cell sampling run (all three phases) by introducing the CO calibration gas to the measurement system and record the response. Follow [Section 10.1.3](#). Use Figure 1 to record all data. Repeat the run three times for a total of four complete runs. During the four repeatability check runs, do not adjust the system except where necessary to achieve the correct calibration gas flow rate at the analyzer.

**13.3.2 Repeatability Check Calculations.** Determine the highest and lowest average “measurement data phase” CO concentrations from the four repeatability check runs and record the results on Figure 1 or a similar form. The absolute value of the difference between the maximum and minimum average values recorded must not vary more than  $\pm 3$  percent or  $\pm 1$  ppm of the up-scale gas value, whichever is less restrictive.

14.0 Pollution Prevention (Reserved)

15.0 Waste Management (Reserved)

16.0 Alternative Procedures (Reserved)

17.0 References

(1) **“Development of an Electrochemical Cell Emission Analyzer Test Protocol”**, Topical Report, Phil Juneau, Emission Monitoring, Inc., July 1997.

(2) **“Determination of Nitrogen Oxides, Carbon Monoxide, and Oxygen Emissions from Natural Gas-Fired Engines, Boilers, and Process Heaters Using Portable Analyzers”**, EMC Conditional Test Protocol 30 (CTM-30), Gas Research Institute Protocol GRI-96/0008, Revision 7, October 13, 1997.

(3) **“ICAC Test Protocol for Periodic Monitoring”**, EMC Conditional Test Protocol 34 (CTM-034), The Institute of Clean Air Companies, September 8, 1999.

(4) **“Code of Federal Regulations”**, Protection of Environment, [40 CFR](#), Part 60, Appendix A, Methods 1-4; 10.

Table 1: Appendix A - Sampling Run Data.

Facility _____	Engine I.D. _____	Date _____									
Run Type:	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>							
(X)	Pre-Sample Calibration	Stack Gas Sample	Post-Sample Cal. Check	Repeatability Check							
Run #	1	1	2	2	3	3	4	4	Time	Scrub. OK	Flow- Rate
Gas	O <sub>2</sub>	CO	O <sub>2</sub>	CO	O <sub>2</sub>	CO	O <sub>2</sub>	CO			
Sample Cond. Phase											
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Measurement  
Data Phase

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Mean

Refresh  
Phase

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[[78 FR 6721](#), Jan. 30, 2013]