

STATEMENT OF BASIS

For the issuance of Draft Air Permit # 1016-AOP-R14 AFIN: 10-00004

1. PERMITTING AUTHORITY:

Arkansas Department of Environmental Quality
5301 Northshore Drive
North Little Rock, Arkansas 72118-5317

2. APPLICANT:

Elemental Environmental Solutions LLC
500 East Reynolds Road
HNV-FESS-S23Z2, Arkansas 71923

3. PERMIT WRITER:

Christopher Riley

4. NAICS DESCRIPTION AND CODE:

NAICS Description: Hazardous Waste Treatment and Disposal
NAICS Code: 562211

5. ALL SUBMITTALS:

Date of Application	Type of Application (New, Renewal, Modification, Deminimis/Minor Mod, or Administrative Amendment)	Short Description of Any Changes That Would Be Considered New or Modified Emissions
11/22/2019	Modification	N/A
3/31/2020	Minor Modification	Added SN-39 (reagent silo) and repurpose SN-32 (mobile baghouse)
5/5/2020	Administrative Amendment	N/A

6. REVIEWER'S NOTES:

Elemental Environmental Solutions owns and operates a thermal treatment process at its facility located in Gum Springs, Arkansas. The facility has submitted a modification, minor modification, and administrative amendment to revise process description and permit language to reflect changes in the methods of operations at the facility (Specific Conditions 61-64 in particular the waste allowed to be added to SN-19), repurpose SN-32 (mobile baghouse) and install SN-39 (reagent silo) for a steel bunker mixing operation, and to add drum sampling operations to the Insignificant Activities list (A-13) respectively. The permitted emission

decreases are 5.55E-06 tpy Beryllium compounds and 4.51E-02 tpy Fluorides. Permitted emission increases are 0.01 tpy each of PM and PM₁₀.

7. COMPLIANCE STATUS:

The following summarizes the current compliance of the facility including active/pending enforcement actions and recent compliance activities and issues.

Per the most recent inspection letter (dated June 14, 2018) there were no violations found during the last inspection. There was a concern/complaint regarding kiln feed and SC-62, which is being addressed in the R14 modification.

8. PSD APPLICABILITY:

a) Did the facility undergo PSD review in this permit (i.e., BACT, Modeling, etc.)? N

b) Is the facility categorized as a major source for PSD? N

- *Single pollutant ≥ 100 tpy and on the list of 28 or single pollutant ≥ 250 tpy and not on list*

If yes, explain why this permit modification is not PSD.

9. SOURCE AND POLLUTANT SPECIFIC REGULATORY APPLICABILITY:

Source	Pollutant	Regulation (NSPS, NESHAP or PSD)
01, 02, 05, 06, 08, 09, 10, 11, 12, 13, 14, 15, 16, 17, 18, 20, 21, 22, 23, 24, 25, 26, and 27	PM ₁₀	CAM
Facility	All	NESHAP 40 C.F.R. § 63 Subpart EEE
32	HAPs	NSPS 40 C.F.R. § 60 Subpart III
33	HAPs	NESHAP 40 C.F.R. § 63 Subpart ZZZZ
19	CO & O ₂	CEMs
34	HAPs	NESHAP 40 C.F.R. § 63 Subpart DD
37	Benzene	40 CFR 61 Subpart FF

10. EMISSION CHANGES AND FEE CALCULATION:

See emission change and fee calculation spreadsheet in Appendix A.

11. AMBIENT AIR EVALUATIONS:

a) A NAAQS evaluation is not required under the Arkansas State Implementation Plan, National Ambient Air Quality Standards, Infrastructure SIPs and NAAQS SIP per Ark. Code Ann. § 8-4-318, dated March 2017 and the ADEQ Air Permit Screening Modeling Instructions..

b) Non-Criteria Pollutants:

The non-criteria pollutants listed below were evaluated. Based on Department procedures for review of non-criteria pollutants, emissions of all other non-criteria pollutants are below thresholds of concern.

1st Tier Screening (PAER)

Estimated hourly emissions from the following sources were compared to the Presumptively Acceptable Emission Rate (PAER) for each compound. The Department has deemed the PAER to be the product, in lb/hr, of 0.11 and the Threshold Limit Value (mg/m^3), as listed by the American Conference of Governmental Industrial Hygienists (ACGIH). As no pollutants increased, this data is from a previous revision.

Pollutant	TLV (mg/m^3)	PAER (lb/hr) = $0.11 \times \text{TLV}$	Proposed lb/hr	Pass?
Ammonia	17.41	1.92	15.98	N
Arsenic Compounds	0.01	0.0011	1.92E-02	N
Beryllium Compounds	0.002	2.2E-04	1.94E-02	N
Cadmium Compounds	0.01	0.0011	4.81E-02	N
Chlorine	1.45	0.1595	22.87	N
Chromium Compounds	0.01	0.0011	2.1E-02	N
Fluorides	2.5	0.275	1.48	N
Hydrochloric Acid (Hydrogen Chloride)	2.98	0.3278	22.87	N
Mercury	0.025	0.00275	0.03	N
Polycyclic Aromatic Hydrocarbons	0.2	0.022	0.69	N
Lead	0.05	0.0055	0.1	N

Pollutant	TLV (mg/m ³)	PAER (lb/hr) = 0.11 × TLV	Proposed lb/hr	Pass?
Ethylbenzene	86.8	9.55	0.286	Y
Methanol	262.08	28.82	1.682	Y
Phenol	19.25	2.11	0.00334	Y
Styrene	85.2	9.37	0.1681	Y
Toluene	75.36	8.29	0.354	Y
Bromine	0.6536	0.0718	1.67	N
Selenium	0.2	0.022	4.80E-2	N
Benzene	0.1	0.011	0.06	Y

2nd Tier Screening (PAIL)*

AERMOD air dispersion modeling was performed on the estimated hourly emissions from the following sources, in order to predict ambient concentrations beyond the property boundary. The Presumptively Acceptable Impact Level (PAIL) for each compound has been deemed by the Department to be one one-hundredth of the Threshold Limit Value as listed by the ACGIH. As no pollutants increased, this data is from a previous revision.

Pollutant	PAIL (µg/m ³) = 1/100 of Threshold Limit Value	Modeled Concentration (µg/m ³)	Pass?
Ammonia	200-Annual 3200-1 Hour	4.37=Annual 254.3=1 Hour	Y
Arsenic Compounds	0.11	0.01443	Y
Beryllium Compounds	0.007	0.00296	Y
Cadmium Compounds	0.02	0.00156	Y
Chlorine	14.5	1.67045	Y
Chromium Compounds	0.1	0.05434	Y
Fluorides	25.0	0.11172	Y
Hydrochloric Acid (Hydrogen Chloride)	29.8	1.67045	Y
Mercury	0.25	0.00219	Y

Pollutant	PAIL ($\mu\text{g}/\text{m}^3$) = 1/100 of Threshold Limit Value	Modeled Concentration ($\mu\text{g}/\text{m}^3$)	Pass?
Polycyclic Aromatic Hydrocarbons	2.0	0.07	Y
Lead	0.5	0.00191	Y
Bromine	6.536	0.139	Y
Selenium	2.0	4.02E-3	Y

*- None of these values changed during R12. Modeling is from previous permit revisions.

c) H₂S Modeling:

A.C.A. §8-3-103 requires hydrogen sulfide emissions to meet specific ambient standards. Many sources are exempt from this regulation, refer to the Arkansas Code for details.

Is the facility exempt from the H₂S Standards Y

If exempt, explain: No Emissions

Pollutant	Threshold value	Modeled Concentration (ppb)	Pass?
H ₂ S	20 parts per million (5-minute average*)		
	80 parts per billion (8-hour average) residential area		
	100 parts per billion (8-hour average) nonresidential area		

*To determine the 5-minute average use the following equation

$$C_p = C_m (t_m/t_p)^{0.2} \text{ where}$$

C_p = 5-minute average concentration

C_m = 1-hour average concentration

t_m = 60 minutes

t_p = 5 minutes

12. CALCULATIONS:

SN	Emission Factor Source (AP-42, testing, etc.)	Emission Factor (lb/ton, lb/hr, etc.)	Control Equipment	Control Equipment Efficiency	Comments
01, 02, 05, 06, 26, 27, 30, 31	Grain Loading	0.002 gr/acf	Baghouse	99.9%	
07, 08, 09, 10, 11, 12, 13, 14, 15, 16, 18, 20, 21, 22, 23, 24, 25	Grain Loading	0.005 gr/acf	Baghouse	99.9%	
19	MACT EEE Limits, Stack Testing (SO ₂ & NO _x), and Waste Analysis for VOC	SO ₂ Max %: 4.0 Max Flow= 15 gal/min SO ₂ = (0.24 lb SO ₂ /lb S)(510 lb S supplied/hr)= 122.4 lb/hr SO ₂ = 241.1 tpy NO _x testing showed max to be much lower (29.62 lb/hr & 129.7 tpy) than permitted, but leaving it the same as last permit.	Afterburner Baghouse	99.9% 99.9%	Throughput higher than 20tph, SO ₂ = 0.18 lb SO ₂ /lb S Less than = 0.24
32	AP-42 11.19.2 MSDS AP-42 3.3	Operation lb/ton Screen=0.072 Crusher=0.015 Loading/Unloading= 0.0004 Conveyor= 0.0077 2 nd Cut = 0.1% Sodium Beryllium Fluoride Based on Molecular Weight Ratio	Primary Screen= Baghouse Crusher= Building Loading/Unloading= Baghouse Conveyor (7 drop off pts)= building	99.9% 80% 99.9% 80%	Portable Baghouse is 190HP Diesel Engine operated 8,760 hr/yr

SN	Emission Factor Source (AP-42, testing, etc.)	Emission Factor (lb/ton, lb/hr, etc.)	Control Equipment	Control Equipment Efficiency	Comments
		PM= 0.31 lb/MMBtu PM ₁₀ = 0.31 lb/MMBtu SO ₂ = 0.29 lb/MMBtu VOC= 0.36 lb/MMBtu CO= 0.95 lb/MMBtu NO _x = 4.41 lb/MMBtu			
33	AP-42 Chapter 3.3 for Combustion	<u>lb/MMBtu</u> PM=0.31 PM ₁₀ =0.31 SO ₂ =0.29 VOC=0.36 CO=0.95 NO _x =4.41	None	N/A	Calculated at 1,000 hours of operation per year
34	Table 2-9, 2-11 of EPA "Protocol for Equipment Leak & Emission Estimates" Nov, 1995		None	N/A	<u>Max VOC Concentration</u> 500 ppmv Light Liquid Valves= 42 Light Liquid Pumps= 14 Connectors= 112
35	Tanks Program	Organic Fuel Max throughput= 10,512,000 gal/yr Worst Case= 30% throughput Methyl Alcohol	Tank Vent	99%	(2)- 50,000 Gallon and (4)- 24,000 gallon Tanks
36	AP-42 Table 11.19.2	Max throughput = 200,000 ton/yr	None	N/A	Half of PM assumed to be PM ₁₀

SN	Emission Factor Source (AP-42, testing, etc.)	Emission Factor (lb/ton, lb/hr, etc.)	Control Equipment	Control Equipment Efficiency	Comments
		0.0085 lb PM/ton 0.0035 lb PM ₁₀ /ton			
38		PM/PM ₁₀ 0.01 grains/DSCF Dioxin/Furan 1.05E-10 wt%			

13. TESTING REQUIREMENTS:

The permit requires testing of the following sources.

SN	Pollutants	Test Method	Test Interval	Justification
19	EEE	EEE See Plantwide	Annual	MACT EEE
19	SO ₂ NO _x	6C 7E	Annual After 3 years of testing that demonstrates compliance, facility can test once every 5 years.	Emissions Verification
19	Average VOHAP concentration for off-site material streams	Sampling, Method 305 in 40 CFR part 63, Method 25D in 40 CFR part 60, Method 624 in 40 CFR part 136, Method 625 in 40 CFR part 136, Method 1624 in 40 CFR part 136, Method 1625 in 40 CFR part 136, Method 8260 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication No. SW-846, Third Edition, September 1986, as amended by Update I, November 15,	1 year	Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication No. SW-846 or Method 25D in 40 CFR part 60, appendix A

SN	Pollutants	Test Method	Test Interval	Justification
		1992, or Method 8270 in “Test Methods for Evaluating Solid Waste, Physical/Chemical Methods,” EPA Publication No. SW-846, Third Edition, September 1986, as amended by Update I, November 15, 1992		

14. MONITORING OR CEMS:

The permittee must monitor the following parameters with CEMS or other monitoring equipment (temperature, pressure differential, etc.)

SN	Parameter or Pollutant to be Monitored	Method (CEM, Pressure Gauge, etc.)	Frequency	Report (Y/N)
19	Various AFS systems	CEM	Continuous	N
19	CO Concentration	CEM	Continuous	N
19	PM Concentration	COM	Continuous	N

15. RECORDKEEPING REQUIREMENTS:

The following are items (such as throughput, fuel usage, VOC content, etc.) that must be tracked and recorded.

SN	Recorded Item	Permit Limit	Frequency	Report (Y/N)
33	Maintenance/Malfunction	N/A	Monthly	N
33	Hours of Operation	1,000 Hours per year	Monthly	N

16. OPACITY:

SN	Opacity	Justification for limit	Compliance Mechanism
32, 38	5%	§18.501	Inspector Observation
01, 05, 06, 09, 10, 11, 18, 20, 21, 22, 26, 27	7%	CAM	Weekly
07, 08, 12, 13, 14, 15,	10%	CAM	Weekly

SN	Opacity	Justification for limit	Compliance Mechanism
16, 23, 24, 25			
19	20%	Guidance	Continuous
33	20%	Guidance	Inspector Observation

17. DELETED CONDITIONS:

Former SC	Justification for removal
	N/A

18. GROUP A INSIGNIFICANT ACTIVITIES:

Source Name	Group A Category	Emissions (tpy)						
		PM/PM ₁₀	SO ₂	VOC	CO	NO _x	HAPs	
							Single	Total
Five Diesel Fuel Storage Tanks 4000, 2 @ 3000, 2000, and 1000 gallon capacity.	3							0.002
Gasoline Storage Tanks #1 and #2 (SN-28)	3			0.34				
Laboratory Dust Collector and Vent	5	0.0001						
Lime Handling Fugitives (SN-29)	13	0.003						
Cooling Tower	13	0.22						
Cooler Conveyor	13	0.0001						

Dust Collector								
Leachate Tanks	13			0.0001				
Loading Silos	13	PM= 0.19 PM ₁₀ =0.09						
Air Duct Systems	13	0.0001						
Initial Size Reduction System	13	0.0001						
Loadout Inline Dust Collector (SN-31)	13	0.19					7.44e-5	2.65e-4
Hot Water Heater #1	13	0.05	0.05	0.06	0.15	0.66	5.24e-4	7.16e-4
Hot Water Heater #2	13	0.05	0.05	0.05	0.14	0.14	4.76e-4	2.23e-3
Drum Sampling	13			0.7			0.7	0.7
Total	13	0.7033	0.1	0.8101	0.29	0.80	0.702	0.705

19. VOIDED, SUPERSEDED, OR SUBSUMED PERMITS:

List all active permits voided/superseded/subsumed by the issuance of this permit.

Permit #
1016-AOP-R13

APPENDIX A – EMISSION CHANGES AND FEE CALCULATION

Fee Calculation for Major Source

Revised 03-11-16

Facility Name: EES
 Permit Number: 1016-AOP-R14
 AFIN: 10-00004

\$/ton factor	23.93	Annual Chargeable Emissions (tpy)	869.59
Permit Type	Modification	Permit Fee \$	1000

Minor Modification Fee \$	500
Minimum Modification Fee \$	1000
Renewal with Minor Modification \$	500
Check if Facility Holds an Active Minor Source or Minor Source General Permit	<input type="checkbox"/>
If Hold Active Permit, Amt of Last Annual Air Permit Invoice \$	0
Total Permit Fee Chargeable Emissions (tpy)	0.06
Initial Title V Permit Fee Chargeable Emissions (tpy)	

HAPs not included in VOC or PM:

Chlorine, Hydrazine, HCl, HF, Methyl Chloroform, Methylene Chloride, Phosphine, Tetrachloroethylene, Titanium Tetrachloride

Air Contaminants:

All air contaminants are chargeable unless they are included in other totals (e.g., H2SO4 in condensible PM, H2S in TRS, etc.)

Pollutant (tpy)	Check if Chargeable Emission	Old Permit	New Permit	Change in Emissions	Permit Fee Chargeable Emissions	Annual Chargeable Emissions
PM		50.5	50.6	0.1	0.1	50.6
PM ₁₀		49.9	50	0.1		
PM _{2.5}		0	0	0		
SO ₂		243	243	0	0	243
VOC		53.5	53.5	0	0	53.5
CO		105.9	105.9	0		
NO _x		245.7	245.7	0	0	245.7
Lead	<input type="checkbox"/>	0.21	0.21	0		

Pollutant (tpy)	Check if Chargeable Emission	Old Permit	New Permit	Change in Emissions	Permit Fee Chargeable Emissions	Annual Chargeable Emissions
Arsenic Compounds	<input type="checkbox"/>	0.0861	0.0861	0		
Beryllium Compounds	<input type="checkbox"/>	0.0865	0.0865	0		
Cadmium Compounds	<input type="checkbox"/>	0.21	0.21	0		
Chlorine	<input checked="" type="checkbox"/>	100.18	100.18	0	0	100.18
Hydrochloric Acid	<input checked="" type="checkbox"/>	100.18	100.18	0	0	100.18
Chromium Compounds	<input type="checkbox"/>	0.0901	0.0901	0		
Dioxin and Furans	<input type="checkbox"/>	8.43E-07	8.43E-07	0		
Fluorides	<input checked="" type="checkbox"/>	6.53	6.49	-0.04	-0.04	6.49
Mercury	<input type="checkbox"/>	0.11	0.11	0		
PAH	<input type="checkbox"/>	2.9829	2.9829	0		
Bromine	<input type="checkbox"/>	7.29	7.29	0		
Selenium	<input type="checkbox"/>	0.21	0.21	0		
Ammonia	<input checked="" type="checkbox"/>	69.94	69.94	0	0	69.94
Single Organics	<input type="checkbox"/>	4.76	4.76	0		
Total Other Organics	<input type="checkbox"/>	50.76	50.76	0		
Benzene	<input type="checkbox"/>	0.26	0.26	0		