

May 18, 2009

Curtis Warner
Arkansas Electric Cooperative Corporation - Thomas B. Fitzhugh Generating Station
P.O. Box 194208
Little Rock, AR 72219

Dear Mr. Warner:

The enclosed Permit No. 1165-AOP-R4 is issued pursuant to the Arkansas Operating Permit Program, Regulation # 26.

After considering the facts and requirements of A.C.A. §8-4-101 et seq., and implementing regulations, I have determined that Permit No. 1165-AOP-R4 for the construction, operation and maintenance of an air pollution control system for Arkansas Electric Cooperative Corporation - Thomas B. Fitzhugh Generating Station to be issued and effective on the date specified in the permit, unless a Commission review has been properly requested under §2.1.14 of Regulation No. 8, Arkansas Department of Pollution Control & Ecology Commission's Administrative Procedures, within thirty (30) days after service of this decision.

All persons submitting written comments during this thirty (30) day period, and all other persons entitled to do so, may request an adjudicatory hearing and Commission review on whether the decision of the Director should be reversed or modified. Such a request shall be in the form and manner required by §2.1.14 of Regulation No. 8.

Sincerely,

Mike Bates

Chief, Air Division

÷			

ADEQ OPERATING AIR PERMIT

Pursuant to the Regulations of the Arkansas Operating Air Permit Program, Regulation 26:

Permit No.: 1165-AOP-R4

IS ISSUED TO:

Arkansas Electric Cooperative Corporation - Thomas B. Fitzhugh
Generating Station
6006 Lock and Dam Road
Ozark, AR 72949
Franklin County
AFIN: 24-00012

THIS PERMIT AUTHORIZES THE ABOVE REFERENCED PERMITTEE TO INSTALL, OPERATE, AND MAINTAIN THE EQUIPMENT AND EMISSION UNITS DESCRIBED IN THE PERMIT APPLICATION AND ON THE FOLLOWING PAGES. THIS PERMIT IS VALID BETWEEN:

July 26, 2007

AND

July 25, 2012

THE PERMITTEE IS SUBJECT TO ALL LIMITS AND CONDITIONS CONTAINED HEREIN.

Signed:

Mike Bates

Chief, Air Division

May 18, 2009

Date Modified

Permit #: 1165-AOP-R4

AFIN: 24-00012

Table of Contents

SECTION I: FACILITY INFORMATION	4
SECTION II: INTRODUCTION	5
Summary of Permit Activity	5
Process Description	
Regulations	6
Emission Summary	7
SECTION III: PERMIT HISTORY	9
SECTION IV: SPECIFIC CONDITIONS	12
SN-04 and SN-05	12
SN-06	13
SN-07	
SECTION V: COMPLIANCE PLAN AND SCHEDULE	22
SECTION VI: PLANTWIDE CONDITIONS	23
Acid Rain (Title IV)	24
Title VI Provisions	24
Clean Air Interstate Rule (CAIR)	25
SECTION VII: INSIGNIFICANT ACTIVITIES	26
SECTION VIII: GENERAL PROVISIONS	27
Appendix A - 40 CFR Part 60, Subpart GG	
Appendix B - 40 CFR Part 60, Subpart Db	
Appendix C - 40 CFR Part 75, Continuous Emission Monitoring.	
Appendix D - Clean Air Interstate Rule Application	

Permit #: 1165-AOP-R4

AFIN: 24-00012

List of Acronyms and Abbreviations

A.C.A. Arkansas Code Annotated

AFIN ADEQ Facility Identification Number

CFR Code of Federal Regulations

CO Carbon Monoxide

HAP Hazardous Air Pollutant

lb/hr Pound Per Hour

MVAC Motor Vehicle Air Conditioner

No. Number

NO_x Nitrogen Oxide

PM Particulate Matter

PM₁₀ Particulate Matter Smaller Than Ten Microns

SNAP Significant New Alternatives Program (SNAP)

SO₂ Sulfur Dioxide

SSM Startup, Shutdown, and Malfunction Plan

Tpy Tons Per Year

UTM Universal Transverse Mercator

VOC Volatile Organic Compound

Permit #: 1165-AOP-R4

AFIN: 24-00012

SECTION I: FACILITY INFORMATION

PERMITTEE: Arkansas Electric Cooperative Corporation - Thomas B.

Fitzhugh Generating Station

AFIN: 24-00012

PERMIT NUMBER: 1165-AOP-R4

FACILITY ADDRESS: 6006 Lock and Dam Road

Ozark, AR 72949

MAILING ADDRESS: PO Box 194208

Little Rock, AR 72219

COUNTY: Franklin County

CONTACT NAME: Stephen Cain

CONTACT POSITION: Senior Environmental Engineer

TELEPHONE NUMBER: 501-570-2420

REVIEWING ENGINEER: Kimberly O'Guinn

UTM North South (Y): Zone 15: 3924757.43 m

UTM East West (X): Zone 15: 427059.88 m

Permit #: 1165-AOP-R4

AFIN: 24-00012

SECTION II: INTRODUCTION

Summary of Permit Activity

Arkansas Electric Cooperative Corporation (AECC) operates a Westinghouse 501D5A combustion turbine at the existing Thomas B. Fitzhugh Generating Station (Fitzhugh located at 6006 Lock and Dam Road in Ozark, Arkansas 72949. This modification is to incorporate Clean Air Interstate Rule (CAIR) requirements set forth in Regulation 19, Chapter 14. Permitted emissions will remain unchanged.

Process Description

This plant currently produces an electrical output of 170.6 MW/hr at a thermal efficiency of 42.0%. The generating unit at the plant is a Siemens Westinghouse 501D5A combustion turbine with one heat recovery steam generator (HRSG) with duct burners (SN-06). The combustion turbine is permitted to burn both pipeline quality natural gas and No.2 fuel oil. The duct burners burn only pipeline quality natural gas. The combustion turbine is equipped with dry-low NOx burners. The combustion turbine also utilizes water injection when combusting fuel oil to reduce NOx emissions.

SN-06 replaced the original boiler (SN-01) which was at the end of its useful life. SN-06 is now the steam source for the original steam turbine.

This arrangement is typically referred to as combine cycle. The combustion turbine drives an electric generator along a common shaft. The high temperature exhaust from the combustion turbine is used to generate steam in the HRSG; the HRSG is the steam source for the original steam turbine.

The benefits of this arrangement are much higher thermal efficiency as well as significantly lower emissions per unit of electricity produced.

SN-06 has a diverter damper and bypass stack installed between the combustion turbine exhaust and the HRSG. The diverter damper allows AECC to start up the combustion turbine at a faster rate (which greatly reduced air emissions because the unit achieves optimum combustion in a relatively short amount of time). The damper modulates the exhaust out of the bypass stack and sends the exhaust to the HRSG to produce steam at a rate necessary to accommodate the steam turbine ramping requirements. It also allows the unit to run in simple-cycle mode if the HRSG or steam turbine is shut down for maintenance.

Permit #: 1165-AOP-R4

AFIN: 24-00012

SN-06 has a supplemental duct burner system in the HRSG. During periods of peak electrical demand, the duct burners are used to supplement the amount of waste heat from the combustion turbine allowing the HRSG's maximum steam production to match the existing steam turbine's maximum capability. The duct burner system is used only rarely when the demand for electricity is very high.

SN-06 is primarily used to generate electricity for intermediate and peak load conditions.

Other permitted equipment at the plant includes two fuel oil storage tanks (SN-04 and SN-05) and a helper cooling tower (SN-07).

In order to reduce the temperature of the effluent before it is discharged to the Arkansas river, a cooling tower (SN-07) has been installed.

Regulations

The following table contains the regulations applicable to this permit.

Regula	ations
--------	--------

Arkansas Air Pollution Control Code, Regulation 18, effective January 25, 2009

Regulations of the Arkansas Plan of Implementation for Air Pollution Control, Regulation 19, effective January 25, 2009

Regulations of the Arkansas Operating Air Permit Program, Regulation 26, effective January 25, 2009

The facility is considered a major stationary source under the Prevention of Significant Deterioration (PSD) regulations as found in 40 CFR §52.21.

The combustion turbines are subject to 40 CFR Part 60, Subpart GG - Standards of Performance for Stationary Gas Turbines

The duct burner is subject to regulation under 40 CFR Part 60, Subpart Db-Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units

The combustion turbine & duct burner (SN-06) is subject to 40 CFR Part 75, Continuous Emission Monitoring

Permit #: 1165-AOP-R4

AFIN: 24-00012

Emission Summary

The following table is a summary of emissions from the facility. This table, in itself, is not an enforceable condition of the permit.

	EMISSION SUMMARY					
Source	Description	Pollutant	Emissio	n Rates		
Number	Description	Fonutant	lb/hr	tpy		
		PM	54.9	90.9		
		PM ₁₀	54.9	90.9		
Tot	tal Allowable Emissions	SO ₂	514.0	839.8		
10	tal Allowable Emissions	VOC	12.2	26.9		
		СО	305.8	499.6		
		NO _X	273.6	447.0		
	HAPs*	Formaldehyde	1.1	3.1		
01	Boiler (680 MMBtu/hr) Installed 1963	Removed from Service - April 1, 2003				
02	Auxiliary Boiler (8.4 MMBtu/hr)	This source is considered an insignificant activity Effective on startup of SN-06 on April 1, 2003				
03	Fuel Oil Storage Tank #1	Converted to Water Storage Tank				
04	Fuel Oil Storage Tank #2	VOC	0.4	0.2		
05	Fuel Oil Storage Tank #3	VOC	0.4	0.2		
06	Westinghouse 501D5A Combustion Turbine & Duct Burner	PM PM ₁₀ SO ₂ VOC CO NO _x	54.4 54.4 514.0 11.2 305.8 273.6	88.9 88.9 839.8 26.4 499.6 447.0		
		Formaldehyde	1.1	3.1		

Permit #: 1165-AOP-R4

AFIN: 24-00012

EMISSION SUMMARY				
Source Description Pollutant Emission Rate				n Rates
Number	Description	Foliutalit	lb/hr	tpy
07	Cooling Tower	PM PM ₁₀	0.5 0.5	2.0 2.0

^{*}HAPs included in the VOC totals. Other HAPs are not included in any other totals unless specifically stated.

Permit #: 1165-AOP-R4

AFIN: 24-00012

SECTION III: PERMIT HISTORY

Permit #1165-A was issued on June 10, 1991. It allowed this facility to restart operations after six years of down time. It allowed emissions of 9.0 tpy PM₁₀, 4.0 tpy SO₂, 1578 tpy NO_x, 114 tpy CO, and 4.0 tpy VOC.

Permit #1165-AR-1 was issued on September 22, 1992. This permit updated emissions from the facility to reflect testing results. The facility agreed to limit the fuel firing rate to 65% of the maximum in order to avoid PSD. This permit also included emissions from the combustion of #6 fuel oil in times of natural gas curtailment and added the fuel oil heater and 100 HP boiler. Emissions totals were 5.7 tpy PM₁₀, 2.8 tpy SO₂, 1484.1 tpy NO_x, 74.0 tpy CO, and 2.8 tpy VOC.

Permit #1165-AR-2 was issued on May 1, 1994. This modification once again changed the emission rates to reflect testing results and added the fuel oil storage tanks to the permit. Emission rates were 340.1 tpy PM/PM_{10} , 2056.75 tpy SO_2 , 13.17 tpy VOC, 77.96 tpy CO, and 2788.98 tpy NO_x .

Permit #1165-AOP-R0 was issued on October 20, 1997. This was the initial Title V for this facility and no physical changes were made. Emission rates were 160 tpy PM/PM₁₀, 2,024.7 tpy SO₂, 13.8 tpy VOC, 77.8 tpy CO, and 2,784.6 tpy NO_x.

Permit #1165-AOP-R1 was issued on February 26, 2002. Arkansas Electric Cooperative Corporation (AECC) constructed a Westinghouse 501D5A combustion turbine at the existing Thomas B. Fitzhugh Generating Station (Fitzhugh)(AFIN:24-00012) located at 6006 Lock and Dam Road in Ozark, Arkansas 72949. This unit is used primarily for intermediate and peak load conditions. This new combustion turbine and associated heat recovery steam generator (SN-06) replaced the existing boiler (SN-01). The existing boiler was retired once the new unit was in operation. Also, the SO₂ emissions for the remaining boiler were revised based on an allowable sulfur content of the fuel oil of 0.33% by weight.

In addition to the combustion turbine, a cooling tower (SN-07) was added to the facility. This cooling tower was installed on the existing non-contact, non-chlorinated cooling water system to decrease outfall temperatures when the river water temperatures are high. The addition of this tower was to allow this facility to better comply with its NPDES permit.

Other changes to the permit included removing the fuel oil burning allowance for the auxiliary boiler (SN-02). This boiler now burns only natural gas as fuel. The existing fuel oil tanks (SN-03 through SN-05) remained in the permit. This permit modification also added an emergency generator and a 300 gallon diesel fuel tank for the emergency generator to the facility's insignificant source list.

Permit #: 1165-AOP-R4

AFIN: 24-00012

Prevention of Significant Deterioration

BACT Summary

The following table is a summary of the BACT determinations for the facility.

Source	Pollutant	BACT Determination		
			5.9 lb/hr	Natural Gas
	PM/PM ₁₀	Low-ash Fuels	49.8 lb/hr	No. 2 Fuel Oil
		Good combustion	10 ppm @ 15% O ₂	Natural Gas
Combustion Turbine	СО	practices and design	90 ppm @ 15% O ₂	No. 2 Fuel Oil
(SN-06)		Good combustion practices and design	1 ppm @ 15% O ₂	Natural Gas
	SO2	Good combustion practices and design 0.33% sulfur	85 ppm @ 15% O ₂	No. 2 Fuel Oil
			4.4 lb/hr	Natural Gas
	PM/PM ₁₀	Low-ash Fuels		
	СО	Good combustion practices and design	12 ppm @ 15% O ₂	Natural Gas
Duct Burners HRSG	SO_2	Good combustion practices and design	<1 ppm @ 15% O ₂	Natural Gas
Cooling Tower	PM/PM ₁₀	Drift Eliminators	0.4 lb/hr	

Permit #1165-AOP-R2 was issued to Arkansas Electric Cooperative Corporation (AECC) on August 23, 2003. This modification allowed a start-up/shutdown exemption to be added to the permit for SN-06.

Permit #1165-AOP-R3 was issued on July 26, 2007. This modification was to renew the facility's existing permit. In addition, the facility requested the following changes:

- The removal of the Main Boiler (SN-01) which was retired in April 2003.
- The listing of the Auxiliary Boiler (SN-02) as an Insignificant Activity.
- The removal of Fuel Oil Storage Tank #1 (SN-03).

Permit #: 1165-AOP-R4

AFIN: 24-00012

• The addition of language to treat the CO monitor as a 40 CFR Part 75 monitor as agreed upon in CAO LIS#06-078.

• The removal of daily observation of opacity requirement when burning natural gas for SN-06.

The facility requested to remove the requirement to use two CEMS on the CT/HRSG (SN-06). The Department was unable to comply with the request because both the duct burner and combustion turbine are affected units under the Acid Rain Program. 40 CFR Part 72, §72.6(a)(3) requires new units to comply with the requirements of the Acid Rain Program.

The facility also requested to remove the requirements to submit semi-annual monitoring reports as required in Specific Condition #3 and #9. The Department was unable to comply with the request. The requirements remained as written. With this permitting action there were no changes to the existing permitted emission limits.

Permit #: 1165-AOP-R4

AFIN: 24-00012

SECTION IV: SPECIFIC CONDITIONS

SN-04 and SN-05 Fuel Oil Storage Tanks

Source Description

Fuel oil for use in the boilers is stored in these tanks. The storage capacities of these tanks are 824,962 gallons and 1,036,702 gallons, respectively. These tanks were installed prior to the effective date of the NSPS Subpart K.

Specific Conditions

1. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Condition #2. [Regulation 19, §19.501 et seq., and 40 CFR Part 52, Subpart E]

SN	Pollutant	lb/hr	tpy
04	VOC	0.4	0.5
05	VOC	0.4	0.5

- 2. The permittee shall not exceed a combined throughput of 35.1 million gallons of fuel oil at these sources. Compliance shall be demonstrated through compliance with Specific Condition #3. [§19.705 of Regulation 19, A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311, and 40 CFR Part 70.6]
- 3. The permittee shall maintain record of the fuel oil received at these sources. These records shall be maintained on a monthly basis and updated monthly. These records shall be kept on site and made available to Department personnel upon request. A copy of the records shall be submitted in accordance with General Provision #7. [§19.705 of Regulation 19 and 40 CFR Part 52, Subpart E]

Permit #: 1165-AOP-R4

AFIN: 24-00012

SN-06 Westinghouse 501D5A Combustion Turbine and Duct Burner

Source Description

This source is a Westinghouse 501D5A combined-cycle combustion turbine which drives an electric generator, and a heat recovery steam generator (HRSG) which generates steam to drive the existing turbine. The generating capacity of the repowered facility unit is estimated at 170.6 MW during summer conditions (98 F). The unit is equipped with duct burner in the HRSG. The duct burner has a heat input of 220 MMBtu/hr.

SN-06 utilizes water injection when burning fuel oil to reduce NOx emissions.

Specific Conditions

4. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Conditions #6 and #9. [Regulation 19, §19.501 et seq. and 40 CFR Part 52, Subpart E]

Pollutant	lb/hr	tpy
PM ₁₀	54.4	88.9
SO ₂	514.0	839.8
VOC	11.2	26.4
СО	305.8	499.6
NO _x	273.6	447.0

5. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Condition #6. [Regulation 18, §18.801 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

Pollutant	lb/hr	tpy
PM	54.4	88.9
Formaldehyde	1.1	3.1

Permit #: 1165-AOP-R4

AFIN: 24-00012

6. The permittee shall comply with the following BACT determinations for the combustion turbine / heat recovery system generator. Compliance with the emissions limits set forth in the following table was demonstrated by the initial performance test of the generator performed during August 2003. [§19.901 of Regulation 19 et seq, and 40 CFR Part 52,

Subpart E]

Subpart E				
Sources	Pollutant	BACT Determination		
	DM/DM	Low-ash Fuels	5.9 lb/hr	Natural Gas
	PM/PM ₁₀	DOW WOM Y WORK	49.8 lb/hr	No. 2 Fuel Oil
Combustion Turbine (SN-06)	CO	Good combustion	10 ppm @ 15% O ₂	Natural Gas
		practices and design 90 ppm @ 15%		No. 2 Fuel Oil
		Good combustion practices and design	1 ppm @ 15% O ₂	Natural Gas
	SO2	Good combustion practices and design 0.33% sulfur	85 ppm @ 15% O ₂	No. 2 Fuel Oil
			4.4 lb/hr	Natural Gas
	PM/PM ₁₀	Low-ash Fuels		
	СО	Good combustion practices and design	12 ppm @ 15% O ₂	Natural Gas
Duct Burners HRSG	SO_2	Good combustion practices and design	<1 ppm @ 15% O ₂	Natural Gas

7. The maximum natural gas usage at this source shall not exceed 9.626 billion cubic feet based on a rolling twelve month total. The maximum fuel oil usage at this source shall not exceed 35.14 million gallons based on a rolling twelve month total. When fuel oil and natural gas are combusted during the same twelve month period, natural gas usage shall be limited by the equation in Specific Condition #8. Compliance shall be demonstrated through compliance with Specific Condition #9. [§19.705 of Regulation 19, 40 CFR Part 52, Subpart E, and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]

Permit #: 1165-AOP-R4

AFIN: 24-00012

8. When both fuels are combusted in the turbine during the same twelve month period, the following equation shall be used to determine compliance with the fuel limits set forth in Specific Condition #7.

y = -0.2535x + 9.626Where:

x = million gallons of No. 2 fuel oil y = billion standard cubic feet of natural gas

Input the amount of No. 2 fuel oil for x and solve for y. Y will be the maximum amount of natural gas that could be burned in the same twelve month period to remain in compliance. In no case can the limits in Specific Condition #7 be exceeded. [§19.705 of Regulation 19, §18.1004 of Regulation 18, 40 CFR Part 52, Subpart E, and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]

- 9. The permittee shall maintain records of the amount of natural gas and fuel oil combusted at this source. These records shall be maintained on a monthly basis and updated by the 15th day of the month following the month to which they pertain. These records shall be maintained on site and made available to Department personnel upon request. A report of the values shall be submitted in accordance with General Provision #7. [§19.705 of Regulation 19, §18.1004 of Regulation 18, 40 CFR Part 52, Subpart E, and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]
- 10. The permittee shall maintain, in service, a CEM which monitors the CO emissions for SN-06 with the exception of daily calibrations, quarterly linearity checks, RATA frequencies, and allowable relative accuracies. These CEMS shall be operated in accordance with all applicable conditions of the Department's Continuous Emission Monitoring Systems Conditions as found in Appendix C of this permit. [§19.703 of Regulation 19, 40 CFR Part 52, Subpart E, and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]
- 11. The duct burner is subject to and shall comply with applicable provisions of 40 CFR Part 60 Subpart A General Provisions and 40 CFR Part 60 Subpart Db. A copy of Subpart Db is provided in Appendix A. Applicable provisions of Subpart Db include, but are not limited to, the following:
 - a. NO_x emissions shall not exceed 0.2 lb/MMBtu heat input. [40 CFR §60.44b(a)(4)(i)]
 - b. The nitrogen oxides emission standards under §60.44b apply at all times, this includes periods of startup, shutdown, and malfunction. [40 CFR §60.46b(a)]

Permit #: 1165-AOP-R4

AFIN: 24-00012

- c. To determine compliance with the emission limit for nitrogen oxides required by 40 CFR §60.44b(a)(4) for duct burners, the owner or operator of the facility shall conduct a performance test required under 40 CFR §60.8 using the nitrogen oxides and oxygen measurement procedures in 40 CFR part 60 Appendix A, Method 20. During the performance test, one sampling site shall be located as close as practicable to the exhaust of the turbine; as provided by 6.1.1 of Method 20. A second sampling site shall be located at the outlet to the steam generating unit. Measurements of nitrogen oxides and oxygen shall be taken at both sampling sites during the performance test. The nitrogen oxides emission rate from the combined cycle system shall be calculated by subtracting the nitrogen oxides emission rate measured at the sampling site and at the outlet from the turbine from the nitrogen oxides emission rate measured at the sampling site at the outlet from the steam generating unit. [40 CFR §60.46b(f)]
- d. The owner or operator of an affected facility described in §60.44b(j) that has a heat input capacity greater than 73 MW (250 million Btu/hr) shall conduct subsequent performance tests once per calendar year or every 400 hours of operation (whichever comes first) to demonstrate compliance with the nitrogen oxides emission standard under §60.44b using Method 7, 7A, 7E, or other approved methods. (40 CFR §60.46b(h))
- e. The owner shall record and maintain records of the amounts of fuel combusted during each day and calculate the annual capacity factor individually for each calendar quarter. The annual capacity factor is determined on a 12-month rolling average basis with a new annual capacity factor calculated at the end of each calendar month. [40 CFR §60.49b(d)]
- f. All records required under the section shall be maintained by the owner or operator of the facility for a period of 2 years following the date of such record. [40 CFR §60.49b(o)]

[§19.304 of Regulation 19 and 40 CFR Part 60 Subpart Db, Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units]

- 12. The visible emissions from this source shall not exceed 20% opacity when burning fuel oil and 5% opacity when burning natural gas. Compliance shall be demonstrated through compliance with Specific Condition #13 and #14, respectively. [§19.503 of Regulation 19 and 40 CFR Part 52, Subpart E]
- 13. The permittee shall conduct daily observations of the opacity from this source during fuel oil combustion and keep a record of these observations. This daily observation may be performed with a continuous opacity monitor during fuel oil combustion if the permittee chooses to do so. If visible emissions that exceed 20% opacity are detected, the permittee shall take corrective action and perform the observation again. If visible emissions above permitted levels are still present, the permittee shall conduct a 6-minute opacity reading in accordance with EPA Reference Method #9. The results of these readings shall be

Permit #: 1165-AOP-R4

AFIN: 24-00012

kept on site and made available to Department personnel upon request. [§19.705 of Regulation 19, 40 CFR Part 52, Subpart E, and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]

- 14. Compliance with the natural gas opacity limit of 5% shall be demonstrated by burning only pipeline natural gas. There is no daily opacity observation required when burning natural gas. [Regulation No. 18 §18.501, effective January 25, 2009, and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]
- 15. The Combustion Turbine/HRSG system (SN-06) is subject to and shall comply with all applicable provisions of 40 CFR Part 60, Subpart A General Provisions and Subpart GG Standards of Performance for Stationary Gas Turbines. Applicable provisions of Subpart GG include, but are not limited to the following:
 - a. NO_x emissions shall not exceed 163.1 ppmvd at 15% O_2 at ISO conditions. This condition will be met by complying with Specific Condition #3. [40 CFR $\S60.332(a)(1)$]
 - b. No fuel shall be fired at SN-06 that contains sulfur in excess of 0.8 percent by weight. [40 CFR §60.333(b)]
 - c. The sulfur content and nitrogen content of the natural gas fired at SN-06 shall be determined and recorded daily. [40 CFR §60.334(b)]
 - d. Periods of excess emissions for NO_x is defined as any period during which the fuel-bound nitrogen in the fuel is greater than the maximum nitrogen content allowed per the performance test. A report of excess emissions shall include the average fuel consumption, ambient conditions, gas turbine load, nitrogen content of the fuel during the period of excess emissions, and copies of any graphs/figures developed during the performance testing. [40 CFR §60.334(c)(1)]
 - e. Periods of excess emissions for SO₂ is defined as any daily period during which the sulfur content of the fuel being fired exceeds 0.8 percent. [40 CFR §60.334(c)(2)]
 - f. Initial compliance testing for NO_x and SO₂ is required within 180 days after start-up. The SO₂ demonstration required will be analysis of the sulfur content of the natural gas using ASTM D 1072-80, D 3031-81, D 4084-82, or D 3246-81. The NOx testing shall be conducted in accordance with testing methods in 40 CFR Part 60 Appendix A or alternative approved methods. The testing shall be conducted for each fuel, at four points in the normal operating range of the turbine. [40 CFR §60.335 and §60.8

Permit #: 1165-AOP-R4

AFIN: 24-00012

g. The monitoring and testing requirements of Specific Condition #15(c), #15(d) and #15(f) are waived if EPA approves the use of 40 CFR Part 75 NO_x CEMS monitoring procedures as an alternative to these requirements. If this approval is granted, excess emissions reporting per Specific Condition #15(d) shall be based on the 40 CFR Part 75 CEMS data.

[§19.304 of Regulation 19, and 40 CFR Part 60, Subpart GG]

- 16. The permittee shall perform an initial stack test on each Combustion Turbine/HRSG with Duct Burner stack for CO to demonstrate compliance with the limits specified in Specific Condition #4. Testing shall be performed every five years thereafter in accordance with Plantwide Condition #3 and EPA Reference Method 10 as found in 40 CFR Part 60, Appendix A. Testing shall be performed at or near maximum operating load. Testing was last performed August 12 14, 2003. [§19.702 and §19.901 of Regulation 19, and 40 CFR Part 52, Subpart E]
- 17. The permittee shall perform an initial stack test on each Combustion Turbine/HRSG with Duct Burner stack for NO_x to demonstrate compliance with the limits specified in Condition #4. Testing shall be performed every five years thereafter in accordance with Plantwide Condition #3 and EPA Reference Method 7E as found in 40 CFR Part 60, Appendix A. Testing shall be performed at or near maximum operating load. Testing was last performed August 12 14, 2003. [§19.702 and §19.901 of Regulation 19, and 40 CFR Part 52, Subpart E]
- 18. Monitoring requirements relative to NO_x emissions from the Combustion Turbine/HRSG shall be as follows:
 - a. The permittee shall install, calibrate, maintain, and operate a NOx CEMS on each Combustion Turbine/HRSG with Duct Burner stack. The CEMS shall comply with 40 CFR Part 75. The permittee shall use the measured concentrations of NOx and O2 in the flue gas along with the measured fuel flow (or another 40 CFR Part 75 procedure) to calculate NOx mass emissions. The CEMS shall be used to demonstrate compliance with the NOx mass emission limits in Specific Condition #4.
 - b. The permittee shall monitor fuel nitrogen content (unless approval from U.S. EPA to use the NOx CEMS in lieu of fuel nitrogen content sampling is obtained).
 - c. The permittee shall maintain records which demonstrate compliance with Specific Condition #18 (a) and (b).

[§19.703 of Regulation 19, 40 CFR Part 52, Subpart E, 40 CFR Part 60, Subpart GG, 40 CFR Part 75, Subpart B and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]

Permit #: 1165-AOP-R4

AFIN: 24-00012

19. CEMS shall be used to demonstrate compliance with NOx and CO emission limits in Specific Condition #4 and NO_x limits listed in Specific Condition #11. [§19.901 of Regulation 19 et seq, 40 CFR Part 52, Subpart E, §19.304 of Regulation 19, and 40 CFR Part 75]

- 20. The permittee shall perform an initial stack test on the Combustion Turbine/HRSG with Duct Burner stack for formaldehyde and to quantify other non-criteria pollutants not accounted for in this permit. This test will be used to demonstrate compliance with the limits specified in Specific Condition #5. Testing shall be performed one time in accordance with Plantwide Condition #3 and EPA Reference Method 18 as found in 40 CFR Part 60, Appendix A. Testing shall be performed at or near maximum operating load. The testing was performed on August 12-14, 2003 which showed the facility to be in compliance, and no further for these pollutants is required. [§18.1002 of Regulation 18, and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]
- 21. For the purposes of this permit, "upset condition" reports as required by §19.601 of Regulation 19 shall not be required for periods of startup excess emissions from SN-06 unless such periods of excess startup emissions exceed a four hour period or are in violation after initial attainment of 80 megawatts from the combustion turbine generator (whichever is less). Reports shall not be required during a one hour period preceding shutdown. This shall only apply for "upset conditions" which directly result from the start-up and/or shut down of SN-06. All other "upset conditions" must be reported as required by Regulation 19. Additionally, the following conditions must be met during start up and shut down periods.
 - a. CEM systems for SN-06 must be operating during start up and shut down. The emissions recorded during these periods shall count toward the annual ton per year permit limits.
 - b. The permittee shall maintain a log or equivalent electronic data storage which shall indicate the date, start time, and duration of each start up and shut down procedure. "Start up" shall be defined as the period of time beginning with the first fire within the combustion turbine firing chamber until the unit initially reaches an output of 80 megawatts from the combustion turbine generator or a maximum of four hours. "Shut down" shall be defined as the period of time up to one hour beginning with the initiation of the shut down procedure and ending when emissions are no longer detected from the source. This log or equivalent electronic data storage shall be made available to Department personnel upon request.
 - c. Excess opacity is not included. If any excess opacity should ever occur, upset condition reporting is required.
 - d. Operating mode, specifically the current combustion turbine operating load, shall be able to be identified at any time from the control area for that unit and shall be available for inspection by ADEO representatives at any time.

Permit #: 1165-AOP-R4

AFIN: 24-00012

e. Requirements of ADEQ CEMS Condition (II) (F) are not applicable to this permit. However, the facility shall still comply with the 40 CFR 60.7 requirements to maintain 95% CEMS uptime during non startup/ shutdown periods and 99% compliance demonstration during these periods along with the required reporting requirements.

[§19.601 of Regulation 19 and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]

Permit #: 1165-AOP-R4

AFIN: 24-00012

SN-07 Cooling Tower

Source Description

This tower is being installed to reduce the temperature of the effluent before it is discharged to the Arkansas River.

Specific Conditions

22. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Condition #24. [Regulation 19, §19.501 et seq. and 40 CFR Part 52, Subpart E]

Pollutant	lb/hr	tpy
PM ₁₀	0.5	2.0

23. The permittee shall not exceed the emission rates set forth in the following table. The permittee shall demonstrate compliance with this condition by compliance with Specific Condition #24. [Regulation 18, §18.801, and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

Pollutant	lb/hr	tpy
PM	0.5	2.0

24. The permittee shall operate the cooling tower with a drift eliminator according to the manufacturer's specifications. [§19.303 of Regulation 19, §18.1104 of Regulation 18, and A.C.A. §8-4-203 as referenced by §8-4-304 and §8-4-311]

Permit #: 1165-AOP-R4

AFIN: 24-00012

SECTION V: COMPLIANCE PLAN AND SCHEDULE

Arkansas Electric Cooperative Corporation - Thomas B. Fitzhugh Generating Station will continue to operate in compliance with those identified regulatory provisions. The facility will examine and analyze future regulations that may apply and determine their applicability with any necessary action taken on a timely basis.

Permit #: 1165-AOP-R4

AFIN: 24-00012

SECTION VI: PLANTWIDE CONDITIONS

- 1. The permittee shall notify the Director in writing within thirty (30) days after commencing construction, completing construction, first placing the equipment and/or facility in operation, and reaching the equipment and/or facility target production rate. [Regulation 19, §19.704, 40 CFR Part 52, Subpart E, and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 2. If the permittee fails to start construction within eighteen months or suspends construction for eighteen months or more, the Director may cancel all or part of this permit. [Regulation 19, §19.410(B) and 40 CFR Part 52, Subpart E]
- 3. The permittee must test any equipment scheduled for testing, unless otherwise stated in the Specific Conditions of this permit or by any federally regulated requirements, within the following time frames: (1) new equipment or newly modified equipment within sixty (60) days of achieving the maximum production rate, but no later than 180 days after initial start up of the permitted source or (2) operating equipment according to the time frames set forth by the Department or within 180 days of permit issuance if no date is specified. The permittee must notify the Department of the scheduled date of compliance testing at least fifteen (15) days in advance of such test. The permittee shall submit the compliance test results to the Department within thirty (30) days after completing the testing. [Regulation 19, §19.702 and/or Regulation 18 §18.1002 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 4. The permittee must provide:
 - a. Sampling ports adequate for applicable test methods;
 - b. Safe sampling platforms;
 - c. Safe access to sampling platforms; and
 - d. Utilities for sampling and testing equipment.

[Regulation 19, §19.702 and/or Regulation 18, §18.1002 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]

- 5. The permittee must operate the equipment, control apparatus and emission monitoring equipment within the design limitations. The permittee shall maintain the equipment in good condition at all times. [Regulation 19, §19.303 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 6. This permit subsumes and incorporates all previously issued air permits for this facility. [Regulation 26 and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 7. The permittee shall remove the Primary Boiler (SN-01) from service no later than March 1, 2003. The Primary Boiler was removed from service upon startup of SN-06, April 1, 2003. [Regulation 19, §19.901 and 40 CFR Part 52, Subpart E]

Permit #: 1165-AOP-R4

AFIN: 24-00012

Acid Rain (Title IV)

8. The Director prohibits the permittee to cause any emissions exceeding any allowances the source lawfully holds under Title IV of the Act or the regulations promulgated under the Act. No permit revision is required for increases in emissions allowed by allowances acquired pursuant to the acid rain program, if such increases do not require a permit revision under any other applicable requirement. This permit establishes no limit on the number of allowances held by the permittee. However, the source may not use allowances as a defense for noncompliance with any other applicable requirement of this permit or the Act. The permittee will account for any such allowance according to the procedures established in regulations promulgated under Title IV of the Act. A copy of the facility's Acid Rain Permit is attached in an appendix to this Title V permit. [Regulation 26, §26.701 and 40 CFR 70.6(a)(4)]

Title VI Provisions

- 9. The permittee must comply with the standards for labeling of products using ozone-depleting substances. [40 CFR Part 82, Subpart E]
 - a. All containers containing a class I or class II substance stored or transported, all products containing a class I substance, and all products directly manufactured with a class I substance must bear the required warning statement if it is being introduced to interstate commerce pursuant to §82.106.
 - b. The placement of the required warning statement must comply with the requirements pursuant to §82.108.
 - c. The form of the label bearing the required warning must comply with the requirements pursuant to §82.110.
 - d. No person may modify, remove, or interfere with the required warning statement except as described in §82.112.
- 10. The permittee must comply with the standards for recycling and emissions reduction, except as provided for MVACs in Subpart B. [40 CFR Part 82, Subpart F]
 - a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to §82.156.
 - b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to §82.158.
 - c. Persons performing maintenance, service repair, or disposal of appliances must be certified by an approved technician certification program pursuant to §82.161.
 - d. Persons disposing of small appliances, MVACs, and MVAC like appliances must comply with record keeping requirements pursuant to §82.166. ("MVAC like appliance" as defined at §82.152)

Permit #: 1165-AOP-R4

AFIN: 24-00012

e. Persons owning commercial or industrial process refrigeration equipment must comply with leak repair requirements pursuant to §82.156.

- f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to §82.166.
- 11. If the permittee manufactures, transforms, destroys, imports, or exports a class I or class II substance, the permittee is subject to all requirements as specified in 40 CFR Part 82, Subpart A, Production and Consumption Controls.
- 12. If the permittee performs a service on motor (fleet) vehicles when this service involves ozone depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners.

The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B does not include the air tight sealed refrigeration system used as refrigerated cargo, or the system used on passenger buses using HCFC 22 refrigerant.

13. The permittee can switch from any ozone depleting substance to any alternative listed in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 CFR Part 82, Subpart G.

Clean Air Interstate Rule (CAIR)

14. The permittee shall comply with the monitoring, reporting, and recordkeeping requirements of subpart HHHH of 40 CFR part 96. The permittee shall comply with the NO_x emission requirements established under CAIR. The Permittee shall report and maintain the records required by subpart HHHH of 40 CFR part 96. A copy of the CAIR permit is attached to this Title V permit. [Regulation No. 19 §19.1401 and 40 CFR Part 52, Subpart E]

Permit #: 1165-AOP-R4

AFIN: 24-00012

SECTION VII: INSIGNIFICANT ACTIVITIES

The following sources are insignificant activities. Any activity that has a state or federal applicable requirement shall be considered a significant activity even if this activity meets the criteria of §26.304 of Regulation 26 or listed in the table below. Insignificant activity determinations rely upon the information submitted by the permittee in an application dated August 14, 2006

Description	Category	
Auxiliary boiler SN-02	Group A, #13	
Emergency Generator	Group A, #12	
Diesel fuel tank for emergency generator (300 gallon)	Group A, #3	

Permit #: 1165-AOP-R4

AFIN: 24-00012

SECTION VIII: GENERAL PROVISIONS

- 1. Any terms or conditions included in this permit which specify and reference Arkansas Pollution Control & Ecology Commission Regulation 18 or the Arkansas Water and Air Pollution Control Act (A.C.A. §8-4-101 et seq.) as the sole origin of and authority for the terms or conditions are not required under the Clean Air Act or any of its applicable requirements, and are not federally enforceable under the Clean Air Act. Arkansas Pollution Control & Ecology Commission Regulation 18 was adopted pursuant to the Arkansas Water and Air Pollution Control Act (A.C.A. §8-4-101 et seq.). Any terms or conditions included in this permit which specify and reference Arkansas Pollution Control & Ecology Commission Regulation 18 or the Arkansas Water and Air Pollution Control Act (A.C.A. §8-4-101 et seq.) as the origin of and authority for the terms or conditions are enforceable under this Arkansas statute. [40 CFR 70.6(b)(2)]
- 2. This permit shall be valid for a period of five (5) years beginning on the date this permit becomes effective and ending five (5) years later. [40 CFR 70.6(a)(2) and §26.701(B) of the Regulations of the Arkansas Operating Air Permit Program (Regulation 26)]
- 3. The permittee must submit a complete application for permit renewal at least six (6) months before permit expiration. Permit expiration terminates the permittee's right to operate unless the permittee submitted a complete renewal application at least six (6) months before permit expiration. If the permittee submits a complete application, the existing permit will remain in effect until the Department takes final action on the renewal application. The Department will not necessarily notify the permittee when the permit renewal application is due. [Regulation 26, §26.406]
- 4. Where an applicable requirement of the Clean Air Act, as amended, 42 U.S.C. 7401, et seq. (Act) is more stringent than an applicable requirement of regulations promulgated under Title IV of the Act, the permit incorporates both provisions into the permit, and the Director or the Administrator can enforce both provisions. [40 CFR 70.6(a)(1)(ii) and Regulation 26, §26.701(A)(2)]
- 5. The permittee must maintain the following records of monitoring information as required by this permit.
 - a. The date, place as defined in this permit, and time of sampling or measurements;
 - b. The date(s) analyses performed;
 - c. The company or entity performing the analyses;
 - d. The analytical techniques or methods used;
 - e. The results of such analyses; and
 - f. The operating conditions existing at the time of sampling or measurement.

[40 CFR 70.6(a)(3)(ii)(A) and Regulation 26, §26.701(C)(2)]

Permit #: 1165-AOP-R4

AFIN: 24-00012

6. The permittee must retain the records of all required monitoring data and support information for at least five (5) years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. [40 CFR 70.6(a)(3)(ii)(B) and Regulation 26, §26.701(C)(2)(b)]

7. The permittee must submit reports of all required monitoring every six (6) months. If permit establishes no other reporting period, the reporting period shall end on the last day of the anniversary month of the initial Title V permit. The report is due within thirty (30) days of the end of the reporting period. Although the reports are due every six months, each report shall contain a full year of data. The report must clearly identify all instances of deviations from permit requirements. A responsible official as defined in Regulation No. 26, §26.2 must certify all required reports. The permittee will send the reports to the address below:

Arkansas Department of Environmental Quality Air Division ATTN: Compliance Inspector Supervisor 5301 Northshore Drive North Little Rock, AR 72118-5317

[40 C.F.R. 70.6(a)(3)(iii)(A) and Regulation 26, §26.701(C)(3)(a)]

- 8. The permittee shall report to the Department all deviations from permit requirements, including those attributable to upset conditions as defined in the permit.
 - a. For all upset conditions (as defined in Regulation 19, § 19.601), the permittee will make an initial report to the Department by the next business day after the discovery of the occurrence. The initial report may be made by telephone and shall include:
 - i. The facility name and location;
 - ii. The process unit or emission source deviating from the permit limit;
 - iii. The permit limit, including the identification of pollutants, from which deviation occurs;
 - iv. The date and time the deviation started;
 - v. The duration of the deviation;
 - vi. The average emissions during the deviation;
 - vii. The probable cause of such deviations;
 - viii. Any corrective actions or preventive measures taken or being taken to prevent such deviations in the future; and
 - ix. The name of the person submitting the report.

Permit #: 1165-AOP-R4

AFIN: 24-00012

The permittee shall make a full report in writing to the Department within five (5) business days of discovery of the occurrence. The report must include, in addition to the information required by the initial report, a schedule of actions taken or planned to eliminate future occurrences and/or to minimize the amount the permit's limits were exceeded and to reduce the length of time the limits were exceeded. The permittee may submit a full report in writing (by facsimile, overnight courier, or other means) by the next business day after discovery of the occurrence, and the report will serve as both the initial report and full report.

b. For all deviations, the permittee shall report such events in semi-annual reporting and annual certifications required in this permit. This includes all upset conditions reported in 8a above. The semi-annual report must include all the information as required by the initial and full reports required in 8a.

[Regulation 19, §19.601 and §19.602, Regulation 26, §26.701(C)(3)(b), and 40 CFR 70.6(a)(3)(iii)(B)]

- 9. If any provision of the permit or the application thereof to any person or circumstance is held invalid, such invalidity will not affect other provisions or applications hereof which can be given effect without the invalid provision or application, and to this end, provisions of this Regulation are declared to be separable and severable. [40 CFR 70.6(a)(5), Regulation 26, §26.701(E), and A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 10. The permittee must comply with all conditions of this Part 70 permit. Any permit noncompliance with applicable requirements as defined in Regulation 26 constitutes a violation of the Clean Air Act, as amended, 42 U.S.C. §7401, et seq. and is grounds for enforcement action; for permit termination, revocation and reissuance, for permit modification; or for denial of a permit renewal application. [40 CFR 70.6(a)(6)(i) and Regulation 26, §26.701(F)(1)]
- 11. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity to maintain compliance with the conditions of this permit. [40 CFR 70.6(a)(6)(ii) and Regulation 26, §26.701(F)(2)]
- 12. The Department may modify, revoke, reopen and reissue the permit or terminate the permit for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. [40 CFR 70.6(a)(6)(iii) and Regulation 26, §26.701(F)(3)]
- This permit does not convey any property rights of any sort, or any exclusive privilege. [40 CFR 70.6(a)(6)(iv) and Regulation 26, §26.701(F)(4)]

Permit #: 1165-AOP-R4

AFIN: 24-00012

14. The permittee must furnish to the Director, within the time specified by the Director, any information that the Director may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee must also furnish to the Director copies of records required by the permit. For information the permittee claims confidentiality, the Department may require the permittee to furnish such records directly to the Director along with a claim of confidentiality. [40 CFR 70.6(a)(6)(v) and Regulation 26, §26.701(F)(5)]

- 15. The permittee must pay all permit fees in accordance with the procedures established in Regulation 9. [40 CFR 70.6(a)(7) and Regulation 26, §26.701(G)]
- 16. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes provided for elsewhere in this permit. [40 CFR 70.6(a)(8) and Regulation 26, §26.701(H)]
- 17. If the permit allows different operating scenarios, the permittee shall, contemporaneously with making a change from one operating scenario to another, record in a log at the permitted facility a record of the operational scenario. [40 CFR 70.6(a)(9)(i) and Regulation 26, §26.701(I)(1)]
- 18. The Administrator and citizens may enforce under the Act all terms and conditions in this permit, including any provisions designed to limit a source's potential to emit, unless the Department specifically designates terms and conditions of the permit as being federally unenforceable under the Act or under any of its applicable requirements. [40 CFR 70.6(b) and Regulation 26, §26.702(A) and (B)]
- 19. Any document (including reports) required by this permit must contain a certification by a responsible official as defined in Regulation 26, §26.2. [40 CFR 70.6(c)(1) and Regulation 26, §26.703(A)]
- 20. The permittee must allow an authorized representative of the Department, upon presentation of credentials, to perform the following: [40 CFR 70.6(c)(2) and Regulation 26, §26.703(B)]
 - a. Enter upon the permittee's premises where the permitted source is located or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
 - b. Have access to and copy, at reasonable times, any records required under the conditions of this permit;
 - c. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit; and

Permit #: 1165-AOP-R4

AFIN: 24-00012

- d. As authorized by the Act, sample or monitor at reasonable times substances or parameters for assuring compliance with this permit or applicable requirements.
- 21. The permittee shall submit a compliance certification with the terms and conditions contained in the permit, including emission limitations, standards, or work practices. The permittee must submit the compliance certification annually within 30 days following the last day of the anniversary month of the initial Title V permit. The permittee must also submit the compliance certification to the Administrator as well as to the Department. All compliance certifications required by this permit must include the following: [40 CFR 70.6(c)(5) and Regulation 26, §26.703(E)(3)]
 - a. The identification of each term or condition of the permit that is the basis of the certification;
 - b. The compliance status;
 - c. Whether compliance was continuous or intermittent;
 - d. The method(s) used for determining the compliance status of the source, currently and over the reporting period established by the monitoring requirements of this permit; and
 - e. Such other facts as the Department may require elsewhere in this permit or by §114(a)(3) and §504(b) of the Act.
- 22. Nothing in this permit will alter or affect the following: [Regulation 26, §26.704(C)]
 - a. The provisions of Section 303 of the Act (emergency orders), including the authority of the Administrator under that section;
 - b. The liability of the permittee for any violation of applicable requirements prior to or at the time of permit issuance;
 - c. The applicable requirements of the acid rain program, consistent with §408(a) of the Act; or
 - d. The ability of EPA to obtain information from a source pursuant to §114 of the Act
- 23. This permit authorizes only those pollutant emitting activities addressed in this permit. [A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311]
- 24. The permittee may request in writing and at least 15 days in advance of the deadline, an extension to any testing, compliance or other dates in this permit. No such extensions are authorized until the permittee receives written Department approval. The Department may grant such a request, at its discretion in the following circumstances:
 - a. Such an extension does not violate a federal requirement;
 - b. The permittee demonstrates the need for the extension; and
 - c. The permittee documents that all reasonable measures have been taken to meet the current deadline and documents reasons it cannot be met.

Permit #: 1165-AOP-R4

AFIN: 24-00012

[Regulation 18, §18.102(C-D), Regulation 19, §19.103(D), A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311, and 40 CFR Part 52, Subpart E]

- 25. The permittee may request in writing and at least 30 days in advance, temporary emissions and/or testing that would otherwise exceed an emission rate, throughput requirement, or other limit in this permit. No such activities are authorized until the permittee receives written Department approval. Any such emissions shall be included in the facility's total emissions and reported as such. The Department may grant such a request, at its discretion under the following conditions:
 - a. Such a request does not violate a federal requirement;
 - b. Such a request is temporary in nature;
 - c. Such a request will not result in a condition of air pollution;
 - d. The request contains such information necessary for the Department to evaluate the request, including but not limited to, quantification of such emissions and the date/time such emission will occur;
 - e. Such a request will result in increased emissions less than five tons of any individual criteria pollutant, one ton of any single HAP and 2.5 tons of total HAPs; and
 - f. The permittee maintains records of the dates and results of such temporary emissions/testing.

[Regulation 18, §18.102(C-D), Regulation 19, §19.103(D), A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311, and 40 CFR Part 52, Subpart E]

- 26. The permittee may request in writing and at least 30 days in advance, an alternative to the specified monitoring in this permit. No such alternatives are authorized until the permittee receives written Department approval. The Department may grant such a request, at its discretion under the following conditions:
 - a. The request does not violate a federal requirement;
 - b. The request provides an equivalent or greater degree of actual monitoring to the current requirements; and
 - c. Any such request, if approved, is incorporated in the next permit modification application by the permittee.

[Regulation 18, §18.102(C-D), Regulation19, §19.103(D), A.C.A. §8-4-203 as referenced by A.C.A. §8-4-304 and §8-4-311, and 40 CFR Part 52, Subpart E]

APPENDIX A40 CFR Part 60, Subpart GG - Standards of Performance for Stationary Gas Turbines

Subpart GG—Standards of Performance for Stationary Gas Turbines

§ 60.330 Applicability and designation of affected facility.

- (a) The provisions of this subpart are applicable to the following affected facilities: All stationary gas turbines with a heat input at peak load equal to or greater than 10.7 gigajoules per hour, based on the lower heating value of the fuel fired.
- (b) Any facility under paragraph (a) of this section which commences construction, modification, or reconstruction after October 3, 1977, is subject to the requirements of this part except as provided in paragraphs (e) and (j) of § 60.332.

[44 FR 52798, Sept. 10, 1979, as amended at 52 FR 42434, Nov. 5, 1987]

§ 60.331 Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

- (a) Stationary gas turbine means any simple cycle gas turbine, regenerative cycle gas turbine or any gas turbine portion of a combined cycle steam/electric generating system that is not self propelled. It may, however, be mounted on a vehicle for portability.
- (b) Simple cycle gas turbine means any stationary gas turbine which does not recover heat from the gas turbine exhaust gases to preheat the inlet combustion air to the gas turbine, or which does not recover heat from the gas turbine exhaust gases to heat water or generate steam.
- (c) Regenerative cycle gas turbine means any stationary gas turbine which recovers heat from the gas turbine exhaust gases to preheat the inlet combustion air to the gas turbine.
- (d) Combined cycle gas turbine means any stationary gas turbine which recovers heat from the gas turbine exhaust gases to heat water or generate steam.
- (e) Emergency gas turbine means any stationary gas turbine which operates as a mechanical or electrical power source only when the primary power source for a facility has been rendered inoperable by an emergency situation.
- (f) Ice fog means an atmospheric suspension of highly reflective ice crystals.
- (g) ISO standard day conditions means 288 degrees Kelvin, 60 percent relative humidity and 101.3 kilopascals pressure.
- (h) Efficiency means the gas turbine manufacturer's rated heat rate at peak load in terms of heat input per unit of power output based on the lower heating value of the fuel.

- (i) Peak load means 100 percent of the manufacturer's design capacity of the gas turbine at ISO standard day conditions.
- (j) Base load means the load level at which a gas turbine is normally operated.
- (k) Fire-fighting turbine means any stationary gas turbine that is used solely to pump water for extinguishing fires.
- (1) Turbines employed in oil/gas production or oil/gas transportation means any stationary gas turbine used to provide power to extract crude oil/natural gas from the earth or to move crude oil/natural gas, or products refined from these substances through pipelines.
- (m) A Metropolitan Statistical Area or MSA as defined by the Department of Commerce.
- (n) Offshore platform gas turbines means any stationary gas turbine located on a platform in an ocean.
- (o) Garrison facility means any permanent military installation.
- (p) Gas turbine model means a group of gas turbines having the same nominal air flow, combuster inlet pressure, combuster inlet temperature, firing temperature, turbine inlet temperature and turbine inlet pressure.
- (q) Electric utility stationary gas turbine means any stationary gas turbine constructed for the purpose of supplying more than one-third of its potential electric output capacity to any utility power distribution system for sale.
- (r) Emergency fuel is a fuel fired by a gas turbine only during circumstances, such as natural gas supply curtailment or breakdown of delivery system, that make it impossible to fire natural gas in the gas turbine.
- (s) Regenerative cycle gas turbine means any stationary gas turbine that recovers thermal energy from the exhaust gases and utilizes the thermal energy to preheat air prior to entering the combustor.

[44 FR 52798, Sept. 10, 1979, as amended at 47 FR 3770, Jan. 27, 1982]

§60.332 Standard for nitrogen oxides.

- (a) On and after the date of the performance test required by § 60.8 is completed, every owner or operator subject to the provisions of this subpart as specified in paragraphs (b), (c), and (d) of this section shall comply with one of the following, except as provided in paragraphs (e), (f), (g), (h), (i), (j), (k), and (l) of this section.
- (1) No owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any stationary gas turbine, any gases which contain nitrogen oxides in excess of:

STD = 0.0075
$$\frac{(14.4)}{Y}$$
 + F

where:

STD=allowable NO_x emissions (percent by volume at 15 percent oxygen and on a dry basis).

Y=manufacturer's rated heat rate at manufacturer's rated load (kilojoules per watt hour) or, actual measured heat rate based on lower heating value of fuel as measured at actual peak load for the facility. The value of Y shall not exceed 14.4 kilojoules per watt hour.

F=NO_x emission allowance for fuel-bound nitrogen as defined in paragraph (a)(3) of this section.

(2) No owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any stationary gas turbine, any gases which contain nitrogen oxides in excess of:

STD = 0.0150
$$\frac{(14.4)}{Y}$$
 + F

where:

STD=allowable NO_x emissions (percent by volume at 15 percent oxygen and on a dry basis).

Y=manufacturer's rated heat rate at manufacturer's rated peak load (kilojoules per watt hour), or actual measured heat rate based on lower heating value of fuel as measured at actual peak load for the facility. The value of Y shall not exceed 14.4 kilojoules per watt hour.

 $F=NO_x$ emission allowance for fuel-bound nitrogen as defined in paragraph (a)(3) of this section.

(3) F shall be defined according to the nitrogen content of the fuel as follows:

Fuel-bound nitrogen (percent by weight)	F (NO _x percent by volume)
N≤0.015	0
0.015 <n≤0.1< td=""><td>0.04(N)</td></n≤0.1<>	0.04(N)
0.1 <n≤0.25< td=""><td>0.004+0.0067(N-0.1)</td></n≤0.25<>	0.004+0.0067(N-0.1)
N>0.25	0.005

where

N=the nitrogen content of the fuel (percent by weight) or:

Manufacturers may develop custom fuel-bound nitrogen allowances for each gas turbine model they manufacture. These fuel-bound nitrogen allowances shall be substantiated with data and must be approved for use by the Administrator before the initial performance test required by § 60.8. Notices of approval of custom fuel-bound nitrogen allowances will be published in the FEDERAL REGISTER.

- (b) Electric utility stationary gas turbines with a heat input at peak load greater than 107.2 gigajoules per hour (100 million Btu/hour) based on the lower heating value of the fuel fired shall comply with the provisions of paragraph (a)(1) of this section.
- (c) Stationary gas turbines with a heat input at peak load equal to or greater than 10.7 gigajoules per hour (10 million Btu/hour) but less than or

equal to 107.2 gigajoules per hour (100 million Btu/hour) based on the lower heating value of the fuel fired, shall comply with the provisions of paragraph (a)(2) of this section.

- (d) Stationary gas turbines with a manufacturer's rated base load at ISO conditions of 30 megawatts or less except as provided in § 60.332(b) shall comply with paragraph (a)(2) of this section.
- (e) Stationary gas turbines with a heat input at peak load equal to or greater than 10.7 gigajoules per hour (10 million Btu/hour) but less than or equal to 107.2 gigajoules per hour (100 million Btu/hour) based on the lower heating value of the fuel fired and that have commenced construction prior to October 3, 1982 are exempt from paragraph (a) of this section.
- (f) Stationary gas turbines using water or steam injection for control of NO_x emissions are exempt from paragraph (a) when ice fog is deemed a traffic hazard by the owner or operator of the gas turbine
- (g) Emergency gas turbines, military gas turbines for use in other than a garrison facility, military gas turbines installed for use as military training facilities, and fire fighting gas turbines are exempt from paragraph (a) of this section.
- (h) Stationary gas turbines engaged by manufacturers in research and development of equipment for both gas turbine emission control techniques and gas turbine efficiency improvements are exempt from paragraph (a) on a case-by-case basis as determined by the Administrator.
- (i) Exemptions from the requirements of paragraph (a) of this section will be granted on a case-by-case basis as determined by the Administrator in specific geographical areas where mandatory water restrictions are required by governmental agencies because of drought conditions. These exemptions will be allowed only while the mandatory water restrictions are in effect.
- (j) Stationary gas turbines with a heat input at peak load greater than 107.2 gigajoules per hour that commenced construction, modification, or reconstruction between the dates of October 3, 1977, and January 27, 1982, and were required in the September 10, 1979, FEDERAL REGISTER (44 FR 52792) to comply with paragraph (a)(1) of this section, except electric utility stationary gas turbines, are exempt from paragraph (a) of this section
- (k) Stationary gas turbines with a heat input greater than or equal to 10.7 gigajoules per hour (10 million Btu/hour) when fired with natural gas are exempt from paragraph (a)(2) of this section when being fired with an emergency fuel.
- (l) Regenerative cycle gas turbines with a heat input less than or equal to 107.2 gigajoules per

hour (100 million Btu/hour) are exempt from paragraph (a) of this section.

[44 FR 52798, Sept. 10, 1979, as amended at 47 FR 3770, Jan. 27, 1982]

§ 60.333 Standard for sulfur dioxide.

On and after the date on which the performance test required to be conducted by §60.8 is completed, every owner or operator subject to the provision of this subpart shall comply with one or the other of the following conditions:

- (a) No owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any stationary gas turbine any gases which contain sulfur dioxide in excess of 0.015 percent by volume at 15 percent oxygen and on a dry basis.
- (b) No owner or operator subject to the provisions of this subpart shall burn in any stationary gas turbine any fuel which contains sulfur in excess of 0.8 percent by weight.

[44 FR 52798, Sept. 10, 1979]

§ 60.334 Monitoring of operations.

- (a) The owner or operator of any stationary gas turbine subject to the provisions of this subpart and using water injection to control NO_x emissions shall install and operate a continuous monitoring system to monitor and record the fuel consumption and the ratio of water to fuel being fired in the turbine. This system shall be accurate to within ± 5.0 percent and shall be approved by the Administrator.
- (b) The owner or operator of any stationary gas turbine subject to the provisions of this subpart shall monitor sulfur content and nitrogen content of the fuel being fired in the turbine. The frequency of determination of these values shall be as follows:
- (1) If the turbine is supplied its fuel from a bulk storage tank, the values shall be determined on each occasion that fuel is transferred to the storage tank from any other source.
- (2) If the turbine is supplied its fuel without intermediate bulk storage the values shall be determined and recorded daily. Owners, operators or fuel vendors may develop custom schedules for determination of the values based on the design and operation of the affected facility and the characteristics of the fuel supply. These custom schedules shall be substantiated with data and must be approved by the Administrator before they can be used to comply with paragraph (b) of this section.
- (c) For the purpose of reports required under § 60.7(c), periods of excess emissions that shall be reported are defined as follows:
- (1) Nitrogen oxides. Any one-hour period during which the average water-to-fuel ratio, as measured

by the continuous monitoring system, falls below the water-to-fuel ratio determined to demonstrate compliance with § 60.332 by the performance test required in § 60.8 or any period during which the fuel-bound nitrogen of the fuel is greater than the maximum nitrogen content allowed by the fuel-bound nitrogen allowance used during the performance test required in § 60.8. Each report shall include the average water-to-fuel ratio, average fuel consumption, ambient conditions, gas turbine load, and nitrogen content of the fuel during the period of excess emissions, and the graphs or figures developed under § 60.335(a).

- (2) Sulfur dioxide. Any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8 percent.
- (3) Ice fog. Each period during which an exemption provided in § 60.332(g) is in effect shall be reported in writing to the Administrator quarterly. For each period the ambient conditions existing during the period, the date and time the air pollution control system was deactivated, and the date and time the air pollution control system was reactivated shall be reported. All quarterly reports shall be postmarked by the 30th day following the end of each calendar quarter.
- (4) Emergency fuel. Each period during which an exemption provided in § 60.332(k) is in effect shall be included in the report required in § 60.7(c). For each period, the type, reasons, and duration of the firing of the emergency fuel shall be reported.

[44 FR 52798, Sept. 10, 1979, as amended at 47 FR 3770, Jan. 27, 1982]

§ 60.335 Test methods and procedures.

- (a) To compute the nitrogen oxides emissions, the owner or operator shall use analytical methods and procedures that are accurate to within 5 percent and are approved by the Administrator to determine the nitrogen content of the fuel being fired.
- (b) In conducting the performance tests required in \S 60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided for in \S 60.8(b). Acceptable alternative methods and procedures are given in paragraph (f) of this section.
- (c) The owner or operator shall determine compliance with the nitrogen oxides and sulfur dioxide standards in §§ 60.332 and 60.333(a) as follows:
- (1) The nitrogen oxides emission rate (NO_x) shall be computed for each run using the following equation:

 $NO_x = (NO_{xo}) (P_n/P_o)^{0.5} e^{19(Ho - 0.00633)} (288^{\circ}K/T_a)^{1.53}$ where:

§ 60.335

NO_x=emission rate of NO_x at 15 percent O₂ and ISO standard ambient conditions, volume percent.
NO_{x0}=observed NO_x concentration, ppm by volume.

P_r=reference combustor inlet absolute pressure at 101.3 kilopascals ambient pressure, mm Hg.

Po-observed combustor inlet absolute pressure at test, mm Hg.

H_o=observed humidity of ambient air, g H₂O/g air. e=transcendental constant, 2.718. T_a=ambient temperature, °K.

- (2) The monitoring device of § 60.334(a) shall be used to determine the fuel consumption and the water-to-fuel ratio necessary to comply with § 60.332 at 30, 50, 75, and 100 percent of peak load or at four points in the normal operating range of the gas turbine, including the minimum point in the range and peak load. All loads shall be corrected to ISO conditions using the appropriate equations supplied by the manufacturer.
- (3) Method 20 shall be used to determine the nitrogen oxides, sulfur dioxide, and oxygen concentrations. The span values shall be 300 ppm of nitrogen oxide and 21 percent oxygen. The NO_x emissions shall be determined at each of the load conditions specified in paragraph (c)(2) of this section.
- (d) The owner or operator shall determine compliance with the sulfur content standard in § 60.333(b) as follows: ASTM D 2880-71 shall be used to determine the sulfur content of liquid fuels and ASTM D 1072-80, D 3031-81, D 4084-82, or D 3246-81 shall be used for the sulfur content of gaseous fuels (incorporated by reference—see § 60.17). The applicable ranges of some ASTM

methods mentioned above are not adequate to measure the levels of sulfur in some fuel gases. Dilution of samples before analysis (with verification of the dilution ratio) may be used, subject to the approval of the Administrator.

- (e) To meet the requirements of § 60.334(b), the owner or operator shall use the methods specified in paragraphs (a) and (d) of this section to determine the nitrogen and sulfur contents of the fuel being burned. The analysis may be performed by the owner or operator, a service contractor retained by the owner or operator, the fuel vendor, or any other qualified agency.
- (f) The owner or operator may use the following as alternatives to the reference methods and procedures specified in this section:
- (1) Instead of using the equation in paragraph (b)(1) of this section, manufacturers may develop ambient condition correction factors to adjust the nitrogen oxides emission level measured by the performance test as provided in §60.8 to ISO standard day conditions. These factors are developed for each gas turbine model they manufacture in terms of combustion inlet pressure, ambient air pressure, ambient air humidity, and ambient air temperature. They shall be substantiated with data and must be approved for use by the Administrator before the initial performance test required by §60.8. Notices of approval of custom ambient condition correction factors will be published in the FEDERAL REGISTER.

[54 FR 6675, Feb. 14, 1989, as amended at 54 FR 27016, June 27, 1989]

APPENDIX B

40 CFR Part 60, Subpart Db- Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units



Subpart Db—Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units

SOURCE: 52 FR 47842, Dec. 16, 1987, unless otherwise noted.

$\S\,60.40b$ Applicability and delegation of authority.

- (a) The affected facility to which this subpart applies is each steam generating unit that commences construction, modification, or reconstruction after June 19, 1984, and that has a heat input capacity from fuels combusted in the steam generating unit of greater than 29 MW (100 million Btu/hour).
- (b) Any affected facility meeting the applicability requirements under paragraph (a) of this section and commencing construction, modification, or reconstruction after June 19, 1984, but on or before June 19, 1986, is subject to the following standards:
- (1) Coal-fired affected facilities having a heat input capacity between 29 and 73 MW (100 and 250 million Btu/hour), inclusive, are subject to the particulate matter and nitrogen oxides standards under this subpart.
- (2) Coal-fired affected facilities having a heat input capacity greater than 73 MW (250 million Btu/hour) and meeting the applicability requirements under subpart D (Standards of performance for fossil-fuel-fired steam generators; § 60.40) are subject to the particulate matter and nitrogen oxides standards under this subpart and to the sulfur dioxide standards under subpart D (§ 60.43).
- (3) Oil-fired affected facilities having a heat input capacity between 29 and 73 MW (100 and 250 million Btu/hour), inclusive, are subject to the nitrogen oxides standards under this subpart.
- (4) Oil-fired affected facilities having a heat input capacity greater than 73 MW (250 million Btu/hour) and meeting the applicability requirements under subpart D (Standards of performance for fossil-fuel-fired steam generators; § 60.40) are also subject to the nitrogen oxides standards under this subpart and the particulate matter and sulfur dioxide standards under subpart D (§ 60.42 and § 60.43).
- (c) Affected facilities which also meet the applicability requirements under subpart J (Standards of performance for petroleum refineries; § 60.104) are subject to the particulate matter and nitrogen oxides standards under this subpart and the sulfur dioxide standards under subpart J (§ 60.104).
- (d) Affected facilities which also meet the applicability requirements under subpart E (Standards of performance for incinerators; § 60.50) are sub-

ject to the nitrogen oxides and particulate matter standards under this subpart.

- (e) Steam generating units meeting the applicability requirements under subpart Da (Standards of performance for electric utility steam generating units; § 60.40a) are not subject to this subpart.
- (f) Any change to an existing steam generating unit for the sole purpose of combusting gases containing TRS as defined under § 60.281 is not considered a modification under § 60.14 and the steam generating unit is not subject to this subpart.
- (g) In delegating implementation and enforcement authority to a State under section 111(c) of the Act, the following authorities shall be retained by the Administrator and not transferred to a State.
 - (1) Section 60.44b(f).
 - (2) Section 60.44b(g).
 - (3) Section 60.49b(a)(4).

§ 60.41b Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

Annual capacity factor means the ratio between the actual heat input to a steam generating unit from the fuels listed in § 60.42b(a), § 60.43b(a), or § 60.44b(a), as applicable, during a calendar year and the potential heat input to the steam generating unit had it been operated for 8,760 hours during a calendar year at the maximum steady state design heat input capacity. In the case of steam generating units that are rented or leased, the actual heat input shall be determined based on the combined heat input from all operations of the affected facility in a calendar year.

Byproduct/waste means any liquid or gaseous substance produced at chemical manufacturing plants or petroleum refineries (except natural gas, distillate oil, or residual oil) and combusted in a steam generating unit for heat recovery or for disposal. Gaseous substances with carbon dioxide levels greater than 50 percent or carbon monoxide levels greater than 10 percent are not byproduct/waste for the purposes of this subpart.

Chemical manufacturing plants means industrial plants which are classified by the Department of Commerce under Standard Industrial Classification (SIC) Code 28.

Coal means all solid fuels classified as anthracite, bituminous, subbituminous, or lignite by the American Society of Testing and Materials in ASTM D388-77, Standard Specification for Classification of Coals by Rank (IBR—see § 60.17), coal refuse, and petroleum coke. Coal-derived synthetic fuels, including but not limited to solvent refined coal, gasified coal, coal-oil mixtures, and coal-water mixtures, are also included in this definition for the purposes of this subpart.

§ 60.41b

Coal refuse means any byproduct of coal mining or coal cleaning operations with an ash content greater than 50 percent, by weight, and a heating value less than 13,900 kJ/kg (6,000 Btu/lb) on a dry basis.

Combined cycle system means a system in which a separate source, such as a gas turbine, internal combustion engine, kiln, etc., provides exhaust gas to a heat recovery steam generating unit.

Conventional technology means wet flue gas desulfurization (FGD) technology, dry FGD technology, atmospheric fluidized bed combustion technology, and oil hydrodesulfurization technology.

Distillate oil means fuel oils that contain 0.05 weight percent nitrogen or less and comply with the specifications for fuel oil numbers 1 and 2, as defined by the American Society of Testing and Materials in ASTM D396-78, Standard Specifications for Fuel Oils (incorporated by reference—see § 60.17).

Dry flue gas desulfurization technology means a sulfur dioxide control system that is located downstream of the steam generating unit and removes sulfur oxides from the combustion gases of the steam generating unit by contacting the combustion gases with an alkaline slurry or solution and forming a dry powder material. This definition includes devices where the dry powder material is subsequently converted to another form. Alkaline slurries or solutions used in dry flue gas desulfurization technology include but are not limited to lime and sodium.

Duct burner means a device that combusts fuel and that is placed in the exhaust duct from another source, such as a stationary gas turbine, internal combustion engine, kiln, etc., to allow the firing of additional fuel to heat the exhaust gases before the exhaust gases enter a heat recovery steam generating unit.

Emerging technology means any sulfur dioxide control system that is not defined as a conventional technology under this section, and for which the owner or operator of the facility has applied to the Administrator and received approval to operate as an emerging technology under § 60.49b(a)(4).

Federally enforceable means all limitations and conditions that are enforceable by the Administrator, including the requirements of 40 CFR parts 60 and 61, requirements within any applicable State Implementation Plan, and any permit requirements established under 40 CFR 52.21 or under 40 CFR 51.18 and 40 CFR 51.24.

Fluidized bed combustion technology means combustion of fuel in a bed or series of beds (including but not limited to bubbling bed units and circulating bed units) of limestone aggregate (or other sorbent materials) in which these materials

are forced upward by the flow of combustion air and the gaseous products of combustion.

Fuel pretreatment means a process that removes a portion of the sulfur in a fuel before combustion of the fuel in a steam generating unit.

Full capacity means operation of the steam generating unit at 90 percent or more of the maximum steady-state design heat input capacity.

Heat input means heat derived from combustion of fuel in a steam generating unit and does not include the heat input from preheated combustion air, recirculated flue gases, or exhaust gases from other sources, such as gas turbines, internal combustion engines, kilns, etc.

Heat release rate means the steam generating unit design heat input capacity (in MW or Btu/hour) divided by the furnace volume (in cubic meters or cubic feet); the furnace volume is that volume bounded by the front furnace wall where the burner is located, the furnace side waterwall, and extending to the level just below or in front of the first row of convection pass tubes.

Heat transfer medium means any material that is used to transfer heat from one point to another point.

High heat release rate means a heat release rate greater than 730,000 J/sec-m³ (70,000 Btu/hour-ft³).

Lignite means a type of coal classified as lignite A or lignite B by the American Society of Testing and Materials in ASTM D388-77, Standard Specification for Classification of Coals by Rank (IBR—see § 60.17).

Low heat release rate means a heat release rate of 730,000 J/sec-m³ (70,000 Btu/hour-ft³) or less.

Mass-feed stoker steam generating unit means a steam generating unit where solid fuel is introduced directly into a retort or is fed directly onto a grate where it is combusted.

Maximum heat input capacity means the ability of a steam generating unit to combust a stated maximum amount of fuel on a steady state basis, as determined by the physical design and characteristics of the steam generating unit.

Municipal-type solid waste means refuse, more than 50 percent of which is waste consisting of a mixture of paper, wood, yard wastes, food wastes, plastics, leather, rubber, and other combustible materials, and noncombustible materials such as glass and rock

Natural gas means (1) a naturally occurring mixture of hydrocarbon and nonhydrocarbon gases found in geologic formations beneath the earth's surface, of which the principal constituent is methane; or (2) liquid petroleum gas, as defined by the American Society for Testing and Materials in ASTM D1835–82, "Standard Specification for Liquid Petroleum Gases" (IBR—see § 60.17).

Noncontinental area means the State of Hawaii, the Virgin Islands, Guam, American Samoa, the Commonwealth of Puerto Rico, or the Northern Mariana Islands.

Oil means crude oil or petroleum or a liquid fuel derived from crude oil or petroleum, including distillate and residual oil.

Petroleum refinery means industrial plants as classified by the Department of Commerce under Standard Industrial Classification (SIC) Code 29.

Potential sulfur dioxide emission rate means the theoretical sulfur dioxide emissions (ng/J, lb/million Btu heat input) that would result from combusting fuel in an uncleaned state and without using emission control systems.

Process heater means a device that is primarily used to heat a material to initiate or promote a chemical reaction in which the material participates as a reactant or catalyst.

Pulverized coal-fired steam generating unit means a steam generating unit in which pulverized coal is introduced into an air stream that carries the coal to the combustion chamber of the steam generating unit where it is fired in suspension. This includes both conventional pulverized coal-fired and micropulverized coal-fired steam generating units.

Residual oil means crude oil, fuel oil numbers 1 and 2 that have a nitrogen content greater than 0.05 weight percent, and all fuel oil numbers 4, 5 and 6, as defined by the American Society of Testing and Materials in ASTM D396-78, Standard Specifications for Fuel Oils (IBR—see § 60.17).

Spreader stoker steam generating unit means a steam generating unit in which solid fuel is introduced to the combustion zone by a mechanism that throws the fuel onto a grate from above. Combustion takes place both in suspension and on the grate.

Steam generating unit means a device that combusts any fuel or byproduct/waste to produce steam or to heat water or any other heat transfer medium. This term includes any municipal-type solid waste incinerator with a heat recovery steam generating unit or any steam generating unit that combusts fuel and is part of a cogeneration system or a combined cycle system. This term does not include process heaters as they are defined in this subpart.

Steam generating unit operating day means a 24-hour period between 12:00 midnight and the following midnight during which any fuel is combusted at any time in the steam generating unit. It is not necessary for fuel to be combusted continuously for the entire 24-hour period.

Very low sulfur oil means an oil that contains no more than 0.5 weight percent sulfur or that, when combusted without sulfur dioxide emission control, has a sulfur dioxide emission rate equal to or less than 215 ng/J (0.5 lb/million Btu) heat input.

Wet flue gas desulfurization technology means a sulfur dioxide control system that is located downstream of the steam generating unit and removes sulfur oxides from the combustion gases of the steam generating unit by contacting the combustion gas with an alkaline slurry or solution and forming a liquid material. This definition applies to devices where the aqueous liquid material product of this contact is subsequently converted to other forms. Alkaline reagents used in wet flue gas desulfurization technology include, but are not limited to, lime, limestone, and sodium.

Wet scrubber system means any emission control device that mixes an aqueous stream or slurry with the exhaust gases from a steam generating unit to control emissions of particulate matter or sulfur dioxide.

Wood means wood, wood residue, bark, or any derivative fuel or residue thereof, in any form, including, but not limited to, sawdust, sanderdust, wood chips, scraps, slabs, millings, shavings, and processed pellets made from wood or other forest residues.

[52 FR 47842, Dec. 16, 1987, as amended at 54 FR 51819, Dec. 18, 1989]

§60.42b Standard for sulfur dioxide.

(a) Except as provided in paragraphs (b), (c), (d), or (j) of this section, on and after the date on which the performance test is completed or required to be completed under § 60.8 of this part, whichever date comes first, no owner or operator of an affected facility that combusts coal or oil shall cause to be discharged into the atmosphere any gases that contain sulfur dioxide in excess of 10 percent (0.10) of the potential sulfur dioxide emission rate (90 percent reduction) and that contain sulfur dioxide in excess of the emission limit determined according to the following formula:

 $E_s = (K_a H_a + K_b H_b)/(H_a + H_b)$

where:

E_s is the sulfur dioxide emission limit, in ng/J or lb/million Btu heat input,

K_a is 520 ng/J (or 1.2 lb/million Btu),

Kb is 340 ng/J (or 0.80 lb/million Btu),

H_a is the heat input from the combustion of coal, in J (million Btu),

 $H_{\rm b}$ is the heat input from the combustion of oil, in J (million Btu).

Only the heat input supplied to the affected facility from the combustion of coal and oil is counted under this section. No credit is provided for the heat input to the affected facility from the combustion of natural gas, wood, municipal-type solid waste, or other fuels or heat input to the affected facility from exhaust gases from another source,

such as gas turbines, internal combustion engines, kilns, etc.

(b) On and after the date on which the performance test is completed or required to be completed under § 60.8 of this part, whichever comes first, no owner or operator of an affected facility that combusts coal refuse alone in a fluidized bed combustion steam generating unit shall cause to be discharged into the atmosphere any gases that contain sulfur dioxide in excess of 20 percent of the potential sulfur dioxide emission rate (80 percent reduction) and that contain sulfur dioxide in excess of 520 ng/J (1.2 lb/million Btu) heat input. If coal or oil is fired with coal refuse, the affected facility is subject to paragraph (a) or (d) of this section, as applicable.

(c) On and after the date on which the performance test is completed or is required to be completed under § 60.8 of this part, whichever comes first, no owner or operator of an affected facility that combusts coal or oil, either alone or in combination with any other fuel, and that uses an emerging technology for the control of sulfur dioxide emissions, shall cause to be discharged into the atmosphere any gases that contain sulfur dioxide in excess of 50 percent of the potential sulfur dioxide emission rate (50 percent reduction) and that contain sulfur dioxide in excess of the emission limit determined according to the following formula:

 $E_s = (K_cH_c + K_dH_d)/H_c + H_d)$

where:

E_s is the sulfur dioxide emission limit, expressed in ng/ J (lb/million Btu) heat input,

K_c is 260 ng/J (0.60 lb/million Btu),

K_d is 170 ng/J (0.40 lb/million Btu),

 $H_{\rm c}$ is the heat input from the combustion of coal, J (million Btu),

 H_d is the heat input from the combustion of oil, J (million Btu).

Only the heat input supplied to the affected facility from the combustion of coal and oil is counted under this section. No credit is provided for the heat input to the affected facility from the combustion of natural gas, wood, municipal-type solid waste, or other fuels, or from the heat input to the affected facility from exhaust gases from another source, such as gas turbines, internal combustion engines, kilns, etc.

(d) On and after the date on which the performance test is completed or required to be completed under § 60.8 of this part, whichever comes first, no owner or operator of an affected facility listed in paragraphs (d) (1), (2), or (3) of this section shall cause to be discharged into the atmosphere any gases that contain sulfur dioxide in excess of 520 ng/J (1.2 lb/million Btu) heat input if the affected facility combusts coal, or 215 ng/J (0.5 lb/million Btu) heat input if the affected facility combusts oil

other than very low sulfur oil. Percent reduction requirements are not applicable to affected facilities under this paragraph.

- (1) Affected facilities that have an annual capacity factor for coal and oil of 30 percent (0.30) or less and are subject to a Federally enforceable permit limiting the operation of the affected facility to an annual capacity factor for coal and oil of 30 percent (0.30) or less;
- (2) Affected facilities located in a noncontinental area; or
- (3) Affected facilities combusting coal or oil, alone or in combination with any other fuel, in a duct burner as part of a combined cycle system where 30 percent (0.30) or less of the heat input to the steam generating unit is from combustion of coal and oil in the duct burner and 70 percent (0.70) or more of the heat input to the steam generating unit is from the exhaust gases entering the duct burner.
- (e) Except as provided in paragraph (f) of this section, compliance with the emission limits, fuel oil sulfur limits, and/or percent reduction requirements under this section are determined on a 30-day rolling average basis.
- (f) Except as provided in paragraph (j)(2) of this section, compliance with the emission limits or fuel oil sulfur limits under this section is determined on a 24-hour average basis for affected facilities that (1) have a Federally enforceable permit limiting the annual capacity factor for oil to 10 percent or less, (2) combust only very low sulfur oil, and (3) do not combust any other fuel.
- (g) Except as provided in paragraph (i) of this section, the sulfur dioxide emission limits and percent reduction requirements under this section apply at all times, including periods of startup, shutdown, and malfunction.
- (h) Reductions in the potential sulfur dioxide emission rate through fuel pretreatment are not credited toward the percent reduction requirement under paragraph (c) of this section unless:
- (1) Fuel pretreatment results in a 50 percent or greater reduction in potential sulfur dioxide emissions and
- (2) Emissions from the pretreated fuel (without combustion or post combustion sulfur dioxide control) are equal to or less than the emission limits specified in paragraph (c) of this section.
- (i) An affected facility subject to paragraph (a), (b), or (c) of this section may combust very low sulfur oil or natural gas when the sulfur dioxide control system is not being operated because of malfunction or maintenance of the sulfur dioxide control system.
- (j) Percent reduction requirements are not applicable to affected facilities combusting only very low sulfur oil. The owner or operator of an affected facility combusting very low sulfur oil shall

demonstrate that the oil meets the definition of very low sulfur oil by: (1) Following the performance testing procedures as described in § 60.45b(c) or § 60.45b(d), and following the monitoring procedures as described in § 60.47b(a) or § 60.47b(b) to determine sulfur dioxide emission rate or fuel oil sulfur content; or (2) maintaining fuel receipts as described in § 60.49b(r).

[52 FR 47842, Dec. 16, 1987, as amended at 54 FR 51819, Dec. 18, 1989]

§ 60.43b Standard for particulate matter.

- (a) On and after the date on which the initial performance test is completed or is required to be completed under § 60.8 of this part, whichever comes first, no owner or operator of an affected facility which combusts coal or combusts mixtures of coal with other fuels, shall cause to be discharged into the atmosphere from that affected facility any gases that contain particulate matter in excess of the following emission limits:
 - (1) 22 ng/J (0.05 lb/million Btu) heat input,
- (i) If the affected facility combusts only coal, or (ii) If the affected facility combusts coal and other fuels and has an annual capacity factor for the other fuels of 10 percent (0.10) or less.
- (2) 43 ng/J (0.10 lb/million Btu) heat input if the affected facility combusts coal and other fuels and has an annual capacity factor for the other fuels greater than 10 percent (0.10) and is subject to a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor greater than 10 percent (0.10) for fuels other than coal.
- (3) 86 ng/J (0.20 lb/million Btu) heat input if the affected facility combusts coal or coal and other fuels and
- (i) Has an annual capacity factor for coal or coal and other fuels of 30 percent (0.30) or less,
- (ii) Has a maximum heat input capacity of 73 MW (250 million Btu/hour) or less.
- (iii) Has a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor of 30 percent (0.30) or less for coal or coal and other solid fuels, and
- (iv) Construction of the affected facility commenced after June 19, 1984, and before November 25, 1986.
- (b) On and after the date on which the performance test is completed or required to be completed under 60.8 of this part, whichever date comes first, no owner or operator of an affected facility that combusts oil (or mixtures of oil with other fuels) and uses a conventional or emerging technology to reduce sulfur dioxide emissions shall cause to be discharged into the atmosphere from that affected facility any gases that contain particulate matter in excess of 43 ng/J (0.10 lb/million Btu) heat input.

- (c) On and after the date on which the initial performance test is completed or is required to be completed under § 60.8 of this part, whichever date comes first, no owner or operator of an affected facility that combusts wood, or wood with other fuels, except coal, shall cause to be discharged from that affected facility any gases that contain particulate matter in excess of the following emission limits:
- (1) 43 ng/J (0.10 lb/million Btu) heat input if the affected facility has an annual capacity factor greater than 30 percent (0.30) for wood.
 - (2) 86 ng/J (0.20 lb/million Btu) heat input if
- (i) The affected facility has an annual capacity factor of 30 percent (0.30) or less for wood,
- (ii) Is subject to a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor of 30 percent (0.30) or less for wood, and
- (iii) Has a maximum heat input capacity of 73 MW (250 million Btu/hour) or less.
- (d) On and after the date on which the initial performance test is completed or is required to be completed under § 60.8 of this part, whichever date comes first, no owner or operator of an affected facility that combusts municipal-type solid waste or mixtures of municipal-type solid waste with other fuels, shall cause to be discharged into the atmosphere from that affected facility any gases that contain particulate matter in excess of the following emission limits:
 - (1) 43 ng/J (0.10 lb/million Btu) heat input,
- (i) If the affected facility combusts only municipal-type solid waste, or
- (ii) If the affected facility combusts municipaltype solid waste and other fuels and has an annual capacity factor for the other fuels of 10 percent (0.10) or less.
- (2) 86 ng/J (0.20 lb/million Btu) heat input if the affected facility combusts municipal-type solid waste or municipal-type solid waste and other fuels; and
- (i) Has an annual capacity factor for municipaltype solid waste and other fuels of 30 percent (0.30) or less,
- (ii) Has a maximum heat input capacity of 73 MW (250 million Btu/hour) or less.
- (iii) Has a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor of 30 percent (0.30) for municipal-type solid waste, or municipal-type solid waste and other fuels, and
- (iv) Construction of the affected facility commenced after June 19, 1984, but before November 25, 1986.
- (e) For the purposes of this section, the annual capacity factor is determined by dividing the actual heat input to the steam generating unit during the calendar year from the combustion of coal,

§ 60.44b

wood, or municipal-type solid waste, and other fuels, as applicable, by the potential heat input to the steam generating unit if the steam generating unit had been operated for 8,760 hours at the maximum design heat input capacity.

- (f) On and after the date on which the initial performance test is completed or is required to be completed under 60.8 of this part, whichever date comes first, no owner or operator of an affected facility that combusts coal, oil, wood, or mixtures of these fuels with any other fuels shall cause to be discharged into the atmosphere any gases that exhibit greater than 20 percent opacity (6-minute average), except for one 6-minute period per hour of not more than 27 percent opacity.
- (g) The particulate matter and opacity standards apply at all times, except during periods of startup, shutdown or malfunction.

[52 FR 47842, Dec. 16, 1987, as amended at 54 FR 51819, Dec. 18, 1989]

§ 60.44b Standard for nitrogen oxides.

(a) Except as provided under paragraph (k) of this section, on and after the date on which the initial performance test is completed or is required to be completed under § 60.8 of this part, whichever date comes first, no owner or operator of an affected facility that is subject to the provisions of this section and that combusts only coal, oil, or natural gas shall cause to be discharged into the atmosphere from that affected facility any gases that contain nitrogen oxides (expressed as NO₂) in excess of the following emission limits:

Fuel/Steam generating unit type	Nitrogen oxide emission limits ng/J (lb/million Btu) (ex- pressed as NO ₂) heat input
(1) Natural gas and distillate oil, except (4):	
(i) Low heat release rate	43 (0.10)
(ii) High heat release rate	86 (0.20)
(2) Residual oil:	l ' '
(i) Low heat release rate	130 (0.30)
(ii) High heat release rate	170 (0.40)
(3) Coal:	1
(i) Mass-feed stoker	210 (0.50)
(ii) Spreader stoker and fluidized bed com-	ļ
bustion	260 (0.60)
(iii) Pulverized coal	300 (0.70)
(iv) Lignite, except (v)	260 (0.60)
(v) Lignite mined in North Dakota, South	1
Dakota, or Montana and combusted in a	
slag tap furnace	340 (0.80)
(vi) Coal-derived synthetic fuels	210 (0.50)
(4) Duct burner used in a combined cycle system;	
(i) Natural gas and distillate oil	86 (0.20)
(ii) Residual oil	170 (0.40)

(b) Except as provided under paragraph (k) of this section, on and after the date on which the initial performance test is completed or is required to be completed under § 60.8 of this part, whichever date comes first, no owner or operator of an affected facility that simultaneously combusts mixtures of coal, oil, or natural gas shall cause to be discharged into the atmosphere from that affected facility any gases that contain nitrogen oxides in excess of a limit determined by use of the following formula:

 $E_n=[(EL_{go}\ H_{go})+(EL_{ro}\ H_{ro})+(EL_{c}\ H_{c})]/(H_{go}+H_{ro}+H_{c})$ where:

 E_n is the nitrogen oxides emission limit (expressed as NO₂), ng/J (lb/million Btu)

EL_{go} is the appropriate emission limit from paragraph (a)(!) for combustion of natural gas or distillate oil, ng/J (lb/million Btu)

H_{go} is the heat input from combustion of natural gas or distillate oil,

EL_{ro} is the appropriate emission limit from paragraph (a)(2) for combustion of residual oil,

H_{ro} is the heat input from combustion of residual oil, EL_c is the appropriate emission limit from paragraph (a)(3) for combustion of coal, and

H_c is the heat input from combustion of coal.

- (c) On and after the date on which the initial performance test is completed or is required to be completed under §60.8 of this part, whichever comes first, no owner or operator of an affected facility that simultaneously combusts coal or oil, or a mixture of these fuels with natural gas, and wood, municipal-type solid waste, or any other fuel shall cause to be discharged into the atmosphere any gases that contain nitrogen oxides in excess of the emission limit for the coal or oil, or mixture of these fuels with natural gas combusted in the affected facility, as determined pursuant to paragraph (a) or (b) of this section, unless the affected facility has an annual capacity factor for coal or oil, or mixture of these fuels with natural gas of 10 percent (0.10) or less and is subject to a federally enforceable requirement that limits operation of the facility to an annual capacity factor of 10 percent (0.10) or less for coal, oil, or a mixture of these fuels with natural gas.
- (d) On and after the date on which the initial performance test is completed or is required to be completed under § 60.8 of this part, whichever date comes first, no owner or operator of an affected facility that simultaneously combusts natural gas with wood, municipal-type solid waste, or other solid fuel, except coal, shall cause to be discharged into the atmosphere from that affected facility any gases that contain nitrogen oxides in excess of 130 ng/J (0.30 lb/million Btu) heat input unless the affected facility has an annual capacity factor for natural gas of 10 percent (0.10) or less and is subject to a federally enforceable requirement that limits operation of the affected facility to an annual capacity factor of 10 percent (0.10) or less for natural gas.

(e) On and after the date on which the initial performance test is completed or is required to be completed under § 60.8 of this part, whichever date comes first, no owner or operator of an affected facility that simultaneously combusts coal. oil, or natural gas with byproduct/waste shall cause to be discharged into the atmosphere from that affected facility any gases that contain nitrogen oxides in excess of an emission limit determined by the following formula unless the affected facility has an annual capacity factor for coal, oil, and natural gas of 10 percent (0.10) or less and is subject to a federally enforceable requirement which limits operation of the affected facility to an annual capacity factor of 10 percent (0.10) or less

 $E_n = [(EL_{go} \ H_{go}) + (EL_{\tau o} \ H_{ro}) + (EL_c \ H_c)]/(H_{go} + H_{\tau o} + H_c)$ where:

 E_n is the nitrogen oxides emission limit (expressed as NO₂), ng/J (lb/million Btu)

ELgo is the appropriate emission limit from paragraph (a)(1) for combustion of natural gas or distillate oil, ng/J (lb/million Btu).

H_{go} is the heat input from combustion of natural gas, distillate oil and gaseous byproduct/waste, ng/J (lb/million Btu).

 EL_{ro} is the appropriate emission limit from paragraph (a)(2) for combustion of residual oil, ng/J (lb/million Bhi)

H_{ro} is the heat input from combustion of residual oil and/ or liquid byproduct/waste.

EL_c is the appropriate emission limit from paragraph (a)(3) for combustion of coal, and

H_c is the heat input from combustion of coal

- (f) Any owner or operator of an affected facility that combusts byproduct/waste with either natural gas or oil may petition the Administrator within 180 days of the initial startup of the affected facility to establish a nitrogen oxides emission limit which shall apply specifically to that affected facility when the byproduct/waste is combusted. The petition shall include sufficient and appropriate data, as determined by the Administrator, such as nitrogen oxides emissions from the affected facility, waste composition (including nitrogen content), and combustion conditions to allow the Administrator to confirm that the affected facility is unable to comply with the emission limits in paragraph (e) of this section and to determine the appropriate emission limit for the affected facility.
- (1) Any owner or operator of an affected facility petitioning for a facility-specific nitrogen oxides emission limit under this section shall:
- (i) Demonstrate compliance with the emission limits for natural gas and distillate oil in paragraph (a)(1) of this section or for residual oil in paragraph (a)(2) of this section, as appropriate, by conducting a 30-day performance test as provided in § 60.46b(e). During the performance test only nat-

ural gas, distillate oil, or residual oil shall be combusted in the affected facility; and

(ii) Demonstrate that the affected facility is unable to comply with the emission limits for natural gas and distillate oil in paragraph (a)(1) of this section or for residual oil in paragraph (a)(2) of this section, as appropriate, when gaseous or liquid byproduct/waste is combusted in the affected facility under the same conditions and using the same technological system of emission reduction applied when demonstrating compliance under paragraph (f)(1)(i) of this section.

(2) The nitrogen oxides emission limits for natural gas or distillate oil in paragraph (a)(1) of this section, or for residual oil in paragraph (a)(2) of this section, as appropriate, shall be applicable to the affected facility until and unless the petition is approved by the Administrator. If the petition is approved by the Administrator, a facility-specific nitrogen oxides emission limit will be established at the nitrogen oxides emission level achievable when the affected facility is combusting oil or natural gas and byproduct/waste in a manner that the Administrator determines to be consistent with minimizing nitrogen oxides emissions.

(g) Any owner or operator of an affected facility that combusts hazardous waste (as defined by 40 CFR part 261 or 40 CFR part 761) with natural gas or oil may petition the Administrator within 180 days of the initial startup of the affected facility for a waiver from compliance with the nitrogen oxides emission limit which applies specifically to that affected facility. The petition must include sufficient and appropriate data, as determined by the Administrator, on nitrogen oxides emissions from the affected facility, waste destruction efficiencies, waste composition (including nitrogen content), the quantity of specific wastes to be combusted and combustion conditions to allow the Administrator to determine if the affected facility is able to comply with the nitrogen oxides emission limits required by this section. The owner or operator of the affected facility shall demonstrate that when hazardous waste is combusted in the affected facility, thermal destruction efficiency requirements for hazardous waste specified in an applicable federally enforceable requirement preclude compliance with the nitrogen oxides emission limits of this section. The nitrogen oxides emission limits for natural gas or distillate oil in paragraph (a)(1) of this section or for residual oil in paragraph (a)(2) of this section, as appropriate, are applicable to the affected facility until and unless the petition is approved by the Administrator. (See 40 CFR 761.70 for regulations applicable to the incineration of materials containing polychlorinated biphenyls (PCB's).)

(h) For purposes of paragraph (i) of this section, the nitrogen oxide standards under this section

apply at all times including periods of startup, shutdown, or malfunction.

- (i) Except as provided under paragraph (j) of this section, compliance with the emission limits under this section is determined on a 30-day rolling average basis.
- (j) Compliance with the emission limits under this section is determined on a 24-hour average basis for the initial performance test and on a 3hour average basis for subsequent performance tests for any affected facilities that:
- (1) Combust, alone or in combination, only natural gas, distillate oil, or residual oil with a nitrogen content of 0.30 weight percent or less;
- (2) Have a combined annual capacity factor of 10 percent or less for natural gas, distillate oil, and residual oil with a nitrogen content of 0.30 weight percent or less; and
- (3) Are subject to a Federally enforceable requirement limiting operation of the affected facility to the firing of natural gas, distillate oil, and/ or residual oil with a nitrogen content of 0.30 weight percent or less and limiting operation of the affected facility to a combined annual capacity factor of 10 percent or less for natural gas, distillate oil, and residual oil and a nitrogen content of 0.30 weight percent or less.
- (k) Affected facilities that meet the criteria described in paragraphs (j) (1), (2), and (3) of this section, and that have a heat input capacity of 73 MW (250 million Btu/hour) or less, are not subject to the nitrogen oxides emission limits under this section.

[52 FR 47842, Dec. 16, 1987, as amended at 54 FR 51825, Dec. 18, 1989]

§ 60.45b Compliance and performance test methods and procedures for sulfur dioxide.

- (a) The sulfur dioxide emission standards under § 60.42b apply at all times.
- (b) In conducting the performance tests required under § 60.8, the owner or operator shall use the methods and procedures in appendix A of this part or the methods and procedures as specified in this section, except as provided in § 60.8(b). Section 60.8(f) does not apply to this section. The 30-day notice required in § 60.8(d) applies only to the initial performance test unless otherwise specified by the Administrator.
- (c) The owner or operator of an affected facility shall conduct performance tests to determine compliance with the percent of potential sulfur dioxide emission rate (% P_s) and the sulfur dioxide emission rate (E_s) pursuant to § 60.42b following the procedures listed below, except as provided under paragraph (d) of this section.
- (1) The initial performance test shall be conducted over the first 30 consecutive operating days

of the steam generating unit. Compliance with the sulfur dioxide standards shall be determined using a 30-day average. The first operating day included in the initial performance test shall be scheduled within 30 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup of the facility.

- (2) If only coal or only oil is combusted, the following procedures are used:
- (i) The procedures in Method 19 are used to determine the hourly sulfur dioxide emission rate (E_{ho}) and the 30-day average emission rate (E_{ao}). The hourly averages used to compute the 30-day averages are obtained from the continuous emission monitoring system of § 60.47b (a) or (b).
- (ii) The percent of potential sulfur dioxide emission rate (% P_s) emitted to the atmosphere is computed using the following formula:

% P_s=100 (1 · % R_g/100)(1 · % R_f/100)

where:

- % Rg is the sulfur dioxide removal efficiency of the control device as determined by Method 19, in percent.
 % Rf is the sulfur dioxide removal efficiency of fuel pretreatment as determined by Method 19, in percent
- (3) If coal or oil is combusted with other fuels, the same procedures required in paragraph (c)(2) of this section are used, except as provided in the following:
- (i) An adjusted hourly sulfur dioxide emission rate (E_{ho}°) is used in Equation 19-19 of Method 19 to compute an adjusted 30-day average emission rate (E_{ao}°) . The E_{ho} is computed using the following formula:

 $E_{ho} = [E_{ho} \cdot E_w(1 \cdot X_k)]/X_k$

where:

 $E_{ho}{}^{\rm o}$ is the adjusted hourly sulfur dioxide emission rate, ng/J (lb/million Btu).

Eho is the hourly sulfur dioxide emission rate, ng/J (lb/million Btu).

- Ew is the sulfur dioxide concentration in fuels other than coal and oil combusted in the affected facility, as determined by the fuel sampling and analysis procedures in Method 19, ng/J (lb/million Btu). The value Ew for each fuel lot is used for each hourly average during the time that the lot is being combusted.
- X_k is the fraction of total heat input from fuel combustion derived from coal, oil, or coal and oil, as determined by applicable procedures in Method 19.
- (ii) To compute the percent of potential sulfur dioxide emission rate (% P_s), an adjusted % R_g (% R_g °) is computed from the adjusted E_{ao} ° from paragraph (b)(3)(i) of this section and an adjusted average sulfur dioxide inlet rate (E_{ai} °) using the following formula:

% Rgo=100 (1.0 · Eaoo/Eaio)

To compute E_{ai}° , an adjusted hourly sulfur dioxide inlet rate (E_{hi}°) is used. The E_{hi}° is computed using the following formula:

 $E_{hi}^o = [E_{hi} \cdot E_w(1 \cdot X_k)]/X_k$ where:

E_{hi}° is the adjusted hourly sulfur dioxide inlet rate, ng/ J (lb/million Btu).

 E_{hi} is the hourly sulfur dioxide inlet rate, ng/J (lb/million Btu).

- (4) The owner or operator of an affected facility subject to paragraph (b)(3) of this section does not have to measure parameters E_w or X_k if the owner or operator elects to assume that X_k =1.0. Owners or operators of affected facilities who assume X_k =1.0 shall
- (i) Determine % P_s following the procedures in paragraph (c)(2) of this section, and
- (ii) Sulfur dioxide emissions (E_s) are considered to be in compliance with sulfur dioxide emission limits under \S 60.42b.
- (5) The owner or operator of an affected facility that qualifies under the provisions of $\S 60.42b(d)$ does not have to measure parameters E_w or X_k under paragraph (b)(3) of this section if the owner or operator of the affected facility elects to measure sulfur dioxide emission rates of the coal or oil following the fuel sampling and analysis procedures under Method 19.
- (d) Except as provided in paragraph (j), the owner or operator of an affected facility that combusts only very low sulfur oil, has an annual capacity factor for oil of 10 percent (0.10) or less, and is subject to a Federally enforceable requirement limiting operation of the affected facility to an annual capacity factor for oil of 10 percent (0.10) or less shall:
- (1) Conduct the initial performance test over 24 consecutive steam generating unit operating hours at full load;
- (2) Determine compliance with the standards after the initial performance test based on the arithmetic average of the hourly emissions data during each steam generating unit operating day if a continuous emission measurement system (CEMS) is used, or based on a daily average if Method 6B or fuel sampling and analysis procedures under Method 19 are used.
- (e) The owner or operator of an affected facility subject to § 60.42b(d)(1) shall demonstrate the maximum design capacity of the steam generating unit by operating the facility at maximum capacity for 24 hours. This demonstration will be made during the initial performance test and a subsequent demonstration may be requested at any other time. If the 24-hour average firing rate for the affected facility is less than the maximum design capacity provided by the manufacturer of the affected facility, the 24-hour average firing rate shall be used to determine the capacity utilization rate

for the affected facility, otherwise the maximum design capacity provided by the manufacturer is used.

- (f) For the initial performance test required under § 60.8, compliance with the sulfur dioxide emission limits and percent reduction requirements under § 60.42b is based on the average emission rates and the average percent reduction for sulfur dioxide for the first 30 consecutive steam generating unit operating days, except as provided under paragraph (d) of this section. The initial performance test is the only test for which at least 30 days prior notice is required unless otherwise specified by the Administrator. The initial performance test is to be scheduled so that the first steam generating unit operating day of the 30 successive steam generating unit operating days is completed within 30 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup of the facility. The boiler load during the 30-day period does not have to be the maximum design load, but must be representative of future operating conditions and include at least one 24-hour period at full load.
- (g) After the initial performance test required under § 60.8, compliance with the sulfur dioxide emission limits and percent reduction requirements under § 60.42b is based on the average emission rates and the average percent reduction for sulfur dioxide for 30 successive steam generating unit operating days, except as provided under paragraph (d). A separate performance test is completed at the end of each steam generating unit operating day after the initial performance test, and a new 30-day average emission rate and percent reduction for sulfur dioxide are calculated to show compliance with the standard.
- (h) Except as provided under paragraph (i) of this section, the owner or operator of an affected facility shall use all valid sulfur dioxide emissions data in calculating % P_s and E_{ho} under paragraph (c), of this section whether or not the minimum emissions data requirements under \S 60.46b are achieved. All valid emissions data, including valid sulfur dioxides emission data collected during periods of startup, shutdown and malfunction, shall be used in calculating % P_s and E_{ho} pursuant to paragraph (c) of this section.
- (i) During periods of malfunction or maintenance of the sulfur dioxide control systems when oil is combusted as provided under § 60.42b(i), emission data are not used to calculate % P_s or E_s under § 60.42b (a), (b) or (c), however, the emissions data are used to determine compliance with the emission limit under § 60.42b(i).
- (j) The owner or operator of an affected facility that combusts very low sulfur oil is not subject to the compliance and performance testing require-

§ 60.46b

ments of this section if the owner or operator obtains fuel receipts as described in § 60.49b(r).

[52 FR 47842, Dec. 16, 1987, as amended at 54 FR 51820, 51825, Dec. 18, 1989]

§ 60.46b Compliance and performance test methods and procedures for particulate matter and nitrogen oxides.

- (a) The particulate matter emission standards and opacity limits under § 60.43b apply at all times except during periods of startup, shutdown, or malfunction. The nitrogen oxides emission standards under § 60.44b apply at all times.
- (b) Compliance with the particulate matter emission standards under § 60.43b shall be determined through performance testing as described in paragraph (d) of this section.
- (c) Compliance with the nitrogen oxides emission standards under § 60.44b shall be determined through performance testing under paragraph (e) or (f), or under paragraphs (g) and (h) of this section, as applicable.
- (d) To determine compliance with the particulate matter emission limits and opacity limits under § 60.43b, the owner or operator of an affected facility shall conduct an initial performance test as required under § 60.8 using the following procedures and reference methods:
- (1) Method 3B is used for gas analysis when applying Method 5 or Method 17.
- (2) Method 5, Method 5B, or Method 17 shall be used to measure the concentration of particulate matter as follows:
- (i) Method 5 shall be used at affected facilities without wet flue gas desulfurization (FGD) systems; and
- (ii) Method 17 may be used at facilities with or without wet scrubber systems provided the stack gas temperature does not exceed a temperature of 160 °C (320 °F). The procedures of sections 2.1 and 2.3 of Method 5B may be used in Method 17 only if it is used after a wet FGD system. Do not use Method 17 after wet FGD systems if the effluent is saturated or laden with water droplets.
- (iii) Method 5B is to be used only after wet FGD systems.
- (3) Method 1 is used to select the sampling site and the number of traverse sampling points. The sampling time for each run is at least 120 minutes and the minimum sampling volume is 1.7 dscm (60 dscf) except that smaller sampling times or volumes may be approved by the Administrator when necessitated by process variables or other factors.
- (4) For Method 5, the temperature of the sample gas in the probe and filter holder is monitored and is maintained at 160 °C (320 °F).

- (5) For determination of particulate matter emissions, the oxygen or carbon dioxide sample is obtained simultaneously with each run of Method 5, Method 5B or Method 17 by traversing the duct at the same sampling location.
- (6) For each run using Method 5, Method 5B or Method 17, the emission rate expressed in nanograms per joule heat input is determined usine:
- (i) The oxygen or carbon dioxide measurements and particulate matter measurements obtained under this section,
 - (ii) The dry basis F factor, and
- (iii) The dry basis emission rate calculation procedure contained in Method 19 (appendix A).
- (7) Method 9 is used for determining the opacity of stack emissions.
- (e) To determine compliance with the emission limits for nitrogen oxides required under § 60.44b, the owner or operator of an affected facility shall conduct the performance test as required under § 60.8 using the continuous system for monitoring nitrogen oxides under § 60.48(b).
- (1) For the initial compliance test, nitrogen oxides from the steam generating unit are monitored for 30 successive steam generating unit operating days and the 30-day average emission rate is used to determine compliance with the nitrogen oxides emission standards under § 60.44b. The 30-day average emission rate is calculated as the average of all hourly emissions data recorded by the monitoring system during the 30-day test period.
- (2) Following the date on which the initial performance test is completed or is required to be completed under § 60.8 of this part, whichever date comes first, the owner or operator of an affected facility which combusts coal or which combusts residual oil having a nitrogen content greater than 0.30 weight percent shall determine compliance with the nitrogen oxides emission standards under § 60.44b on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling average emission rate is calculated each steam generating unit operating days the average of all of the hourly nitrogen oxides emission data for the preceding 30 steam generating unit operating days.
- (3) Following the date on which the initial performance test is completed or is required to be completed under § 60.8 of this part, whichever date comes first, the owner or operator of an affected facility which has a heat input capacity greater than 73 MW (250 million Btu/hour) and which combusts natural gas, distillate oil, or residual oil having a nitrogen content of 0.30 weight percent or less shall determine compliance with the nitrogen oxides standards under § 60.44b on a continuous basis through the use of a 30-day rolling average emission rate. A new 30-day rolling

average emission rate is calculated each steam generating unit operating day as the average of all of the hourly nitrogen oxides emission data for the preceding 30 steam generating unit operating days.

- (4) Following the date on which the initial performance test is completed or required to be completed under § 60.8 of this part, whichever date comes first, the owner or operator of an affected facility which has a heat input capacity of 73 MW (250 million Btu/hour) or less and which combusts natural gas, distillate oil, or residual oil having a nitrogen content of 0.30 weight percent or less shall upon request determine compliance with the nitrogen oxides standards under § 60.44b through the use of a 30-day performance test. During periods when performance tests are not requested, nitrogen oxides emissions data collected pursuant to $\S 60.48b(g)(1)$ or $\S 60.48b(g)(2)$ are used to calculate a 30-day rolling average emission rate on a daily basis and used to prepare excess emission reports, but will not be used to determine compliance with the nitrogen oxides emission standards. A new 30-day rolling average emission rate is calculated each steam generating unit operating day as the average of all of the hourly nitrogen oxides emission data for the preceding 30 steam generating unit operating days.
- (5) If the owner or operator of an affected facility which combusts residual oil does not sample and analyze the residual oil for nitrogen content, as specified in § 60.49b(e), the requirements of paragraph (iii) of this section apply and the provisions of paragraph (iv) of this section are inapplicable.
- (f) To determine compliance with the emission limit for nitrogen oxides required by § 60.44b(a)(4) for duct burners used in combined cycle systems, the owner or operator of an affected facility shall conduct the performance test required under § 60.8 using the nitrogen oxides and oxygen measurement procedures in 40 CFR part 60 appendix A, Method 20. During the performance test, one sampling site shall be located as close as practicable to the exhaust of the turbine, as provided by section 6.1.1 of Method 20. A second sampling site shall be located at the outlet to the steam generating unit. Measurements of nitrogen oxides and oxygen shall be taken at both sampling sites during the performance test. The nitrogen oxides emission rate from the combined cycle system shall be calculated by subtracting the nitrogen oxides emission rate measured at the sampling site at the outlet from the turbine from the nitrogen oxides emission rate measured at the sampling site at the outlet from the steam generating unit.
- (g) The owner or operator of an affected facility described in § 60.44b(j) or § 60.44b(k) shall demonstrate the maximum heat input capacity of the steam generating unit by operating the facility at

maximum capacity for 24 hours. The owner or operator of an affected facility shall determine the maximum heat input capacity using the heat loss method described in sections 5 and 7.3 of the ASME Power Test Codes 4.1 (see IBR § 60.17(h)). This demonstration of maximum heat input capacity shall be made during the initial performance test for affected facilities that meet the criteria of § 60.44b(j). It shall be made within 60 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial start-up of each facility, for affected facilities meeting the criteria of § 60.44b(k). Subsequent demonstrations may be required by the Administrator at any other time. If this demonstration indicates that the maximum heat input capacity of the affected facility is less than that stated by the manufacturer of the affected facility, the maximum heat input capacity determined during this demonstration shall be used to determine the capacity utilization rate for the affected facility. Otherwise, the maximum heat input capacity provided by the manufacturer is

- (h) The owner or operator of an affected facility described in § 60.44b(j) that has a heat input capacity greater than 73 MW (250 million Btu/hour) shall:
- (1) Conduct an initial performance test as required under § 60.8 over a minimum of 24 consecutive steam generating unit operating hours at maximum heat input capacity to demonstrate compliance with the nitrogen oxides emission standards under § 60.44b using Method 7, 7A, 7E, or other approved reference methods; and
- (2) Conduct subsequent performance tests once per calendar year or every 400 hours of operation (whichever comes first) to demonstrate compliance with the nitrogen oxides emission standards under § 60.44b over a minimum of 3 consecutive steam generating unit operating hours at maximum heat input capacity using Method 7, 7A, 7E, or other approved reference methods.

[52 FR 47842, Dec. 16, 1987, as amended at 54 FR 51820, 51825, Dec. 18, 1989; 55 FR 18876, May 7, 1990]

§ 60.47b Emission monitoring for sulfur dioxide.

(a) Except as provided in paragraphs (b) and (f) of this section, the owner or operator of an affected facility subject to the sulfur dioxide standards under § 60.42b shall install, calibrate, maintain, and operate continuous emission monitoring systems (CEMS) for measuring sulfur dioxide concentrations and either oxygen (O₂) or carbon dioxide (CO₂) concentrations and shall record the output of the systems. The sulfur dioxide and either oxygen or carbon dioxide concentrations shall both

§ 60.48b

be monitored at the inlet and outlet of the sulfur dioxide control device.

- (b) As an alternative to operating CEMS as required under paragraph (a) of this section, an owner or operator may elect to determine the average sulfur dioxide emissions and percent reduction by:
- (1) Collecting coal or oil samples in an as-fired condition at the inlet to the steam generating unit and analyzing them for sulfur and heat content according to Method 19. Method 19 provides procedures for converting these measurements into the format to be used in calculating the average sulfur dioxide input rate, or
- (2) Measuring sulfur dioxide according to Method 6B at the inlet or outlet to the sulfur dioxide control system. An initial stratification test is required to verify the adequacy of the Method 6B sampling location. The stratification test shall consist of three paired runs of a suitable sulfur dioxide and carbon dioxide measurement train operated at the candidate location and a second similar train operated according to the procedures in section 3.2 and the applicable procedures in section 7 of Performance Specification 2. Method 6B, Method 6A, or a combination of Methods 6 and 3 or 3B or Methods 6C and 3A are suitable measurement techniques. If Method 6B is used for the second train, sampling time and timer operation may be adjusted for the stratification test as long as an adequate sample volume is collected; however, both sampling trains are to be operated similarly. For the location to be adequate for Method 6B 24hour tests, the mean of the absolute difference between the three paired runs must be less than 10 percent.
- (3) A daily sulfur dioxide emission rate, E_D, shall be determined using the procedure described in Method 6A, section 7.6.2 (Equation 6A-8) and stated in ng/J (lb/million Btu) heat input.
- (4) The mean 30-day emission rate is calculated using the daily measured values in ng/J (lb/million Btu) for 30 successive steam generating unit operating days using equation 19-20 of Method 19.
- (c) The owner or operator of an affected facility shall obtain emission data for at least 75 percent of the operating hours in at least 22 out of 30 successive boiler operating days. If this minimum data requirement is not met with a single monitoring system, the owner or operator of the affected facility shall supplement the emission data with data collected with other monitoring systems as approved by the Administrator or the reference methods and procedures as described in paragraph (b) of this section.
- (d) The 1-hour average sulfur dioxide emission rates measured by the CEMS required by paragraph (a) of this section and required under § 60.13(h) is expressed in ng/J or lb/million Btu

- heat input and is used to calculate the average emission rates under § 60.42b. Each 1-hour average sulfur dioxide emission rate must be based on more than 30 minutes of steam generating unit operation and include at least 2 data points with each representing a 15-minute period. Hourly sulfur dioxide emission rates are not calculated if the affected facility is operated less than 30 minutes in a 1-hour period and are not counted toward determination of a steam generating unit operating day.
- (e) The procedures under §60.13 shall be followed for installation, evaluation, and operation of the CEMS.
- (1) All CEMS shall be operated in accordance with the applicable procedures under Performance Specifications 1, 2, and 3 (appendix B).
- (2) Quarterly accuracy determinations and daily calibration drift tests shall be performed in accordance with Procedure 1 (appendix F).
- (3) For affected facilities combusting coal or oil, alone or in combination with other fuels, the span value of the sulfur dioxide CEMS at the inlet to the sulfur dioxide control device is 125 percent of the maximum estimated hourly potential sulfur dioxide emissions of the fuel combusted, and the span value of the CEMS at the outlet to the sulfur dioxide control device is 50 percent of the maximum estimated hourly potential sulfur dioxide emissions of the fuel combusted.
- (f) The owner or operator of an affected facility that combusts very low sulfur oil is not subject to the emission monitoring requirements of this section if the owner or operator obtains fuel receipts as described in § 60.49b(r).

[52 FR 47842, Dec. 16, 1987, as amended at 54 FR 51820, Dec. 18, 1989; 55 FR 5212, Feb. 14, 1990; 55 FR 18876, May 7, 1990]

§60.48b Emission monitoring for particulate matter and nitrogen oxides.

- (a) The owner or operator of an affected facility subject to the opacity standard under § 60.43b shall install, calibrate, maintain, and operate a continuous monitoring system for measuring the opacity of emissions discharged to the atmosphere and record the output of the system.
- (b) Except as provided under paragraphs (g), (h), and (i) of this section, the owner or operator of an affected facility subject to the nitrogen oxides standards under § 60.44b shall install, calibrate, maintain, and operate a continuous monitoring system for measuring nitrogen oxides emissions discharged to the atmosphere and record the output of the system.
- (c) The continuous monitoring systems required under paragraph (b) of this section shall be operated and data recorded during all periods of operation of the affected facility except for continuous monitoring system breakdowns and repairs. Data is

recorded during calibration checks, and zero and span adjustments.

- (d) The 1-hour average nitrogen oxides emission rates measured by the continuous nitrogen oxides monitor required by paragraph (b) of this section and required under § 60.13(h) shall be expressed in ng/J or lb/million Btu heat input and shall be used to calculate the average emission rates under § 60.44b. The 1-hour averages shall be calculated using the data points required under § 60.13(b). At least 2 data points must be used to calculate each 1-hour average.
- (e) The procedures under §60.13 shall be followed for installation, evaluation, and operation of the continuous monitoring systems.
- (1) For affected facilities combusting coal, wood or municipal-type solid waste, the span value for a continuous monitoring system for measuring opacity shall be between 60 and 80 percent.
- (2) For affected facilities combusting coal, oil, or natural gas, the span value for nitrogen oxides is determined as follows:

Fuel	Span values for nitrogen oxides (PPM)
Natural gas	500 500 1,000 500(x+y)+1,000z

where:

- x is the fraction of total heat input derived from natural gas.
- y is the fraction of total heat input derived from oil, and z is the fraction of total heat input derived from coal.
- (3) All span values computed under paragraph (e)(2) of this section for combusting mixtures of regulated fuels are rounded to the nearest 500 ppm.
- obtained because of continuous monitoring system breakdowns, repairs, calibration checks and zero and span adjustments, emission data will be obtained by using standby monitoring systems, Method 7, Method 7A, or other approved reference methods to provide emission data for a minimum of 75 percent of the operating hours in each steam generating unit operating day, in at least 22 out of 30 successive steam generating unit operating days.
- (g) The owner or operator of an affected facility that has a heat input capacity of 73 MW (250 million Btu/hour) or less, and which has an annual capacity factor for residual oil having a nitrogen content of 0.30 weight percent or less, natural gas, distillate oil, or any mixture of these fuels, greater than 10 percent (0.10) shall:
- (1) Comply with the provisions of paragraphs (b), (c), (d), (e)(2), (e)(3), and (f) of this section, or

- (2) Monitor steam generating unit operating conditions and predict nitrogen oxides emission rates as specified in a plan submitted pursuant to § 60.49b(c).
- (h) The owner or operator of an affected facility which is subject to the nitrogen oxides standards of § 60.44b(a)(4) is not required to install or operate a continuous monitoring system to measure nitrogen oxides emissions.
- (i) The owner or operator of an affected facility described in § 60.44b(j) or § 60.44b(k) is not required to install or operate a continuous monitoring system for measuring nitrogen oxides emissions.

[52 FR 47842, Dec. 16, 1987, as amended at 54 FR 51825, Dec. 18, 1989]

§60.49b Reporting and recordkeeping requirements.

- (a) The owner or operator of each affected facility shall submit notification of the date of initial startup, as provided by § 60.7. This notification shall include:
- (1) The design heat input capacity of the affected facility and identification of the fuels to be combusted in the affected facility,
- (2) If applicable, a copy of any Federally enforceable requirement that limits the annual capacity factor for any fuel or mixture of fuels under §§ 60.42b(d)(1), 60.43b(a)(2), (a)(3)(iii), (c)(2)(ii), (d)(2)(iii), 60.44b(c), (d), (e), (i), (j), (k), 60.45b(d), (g), 60.46b(h), or 60.48b(i),
- (3) The annual capacity factor at which the owner or operator anticipates operating the facility based on all fuels fired and based on each individual fuel fired, and,
- (4) Notification that an emerging technology will be used for controlling emissions of sulfur dioxide. The Administrator will examine the description of the emerging technology and will determine whether the technology qualifies as an emerging technology. In making this determination, the Administrator may require the owner or operator of the affected facility to submit additional information concerning the control device. The affected facility is subject to the provisions of § 60.42b(a) unless and until this determination is made by the Administrator.
- (b) The owner or operator of each affected facility subject to the sulfur dioxide, particulate matter, and/or nitrogen oxides emission limits under §§ 60.42b, 60.43b, and 60.44b shall submit to the Administrator the performance test data from the initial performance test and the performance evaluation of the CEMS using the applicable performance specifications in appendix B. The owner or operator of each affected facility described in § 60.44b(j) or § 60.44b(k) shall submit to the Administrator the maximum heat input capacity data

from the demonstration of the maximum heat input capacity of the affected facility.

- (c) The owner or operator of each affected facility subject to the nitrogen oxides standard of § 60.44b who seeks to demonstrate compliance with those standards through the monitoring of steam generating unit operating conditions under the provisions of § 60.48b(g)(2) shall submit to the Administrator for approval a plan that identifies the operating conditions to be monitored under § 60.48b(g)(2) and the records to be maintained under § 60.49b(j). This plan shall be submitted to the Administrator for approval within 360 days of the initial startup of the affected facility. The plan shall:
- (1) Identify the specific operating conditions to be monitored and the relationship between these operating conditions and nitrogen oxides emission rates (i.e., ng/J or lbs/million Btu heat input). Steam generating unit operating conditions include, but are not limited to, the degree of staged combustion (i.e., the ratio of primary air to secondary and/or tertiary air) and the level of excess air (i.e., flue gas oxygen level);
- (2) Include the data and information that the owner or operator used to identify the relationship between nitrogen oxides emission rates and these operating conditions;
- (3) Identify how these operating conditions, including steam generating unit load, will be monitored under § 60.48b(g) on an hourly basis by the owner or operator during the period of operation of the affected facility; the quality assurance procedures or practices that will be employed to ensure that the data generated by monitoring these operating conditions will be representative and accurate; and the type and format of the records of these operating conditions, including steam generating unit load, that will be maintained by the owner or operator under § 60.49b(j).

If the plan is approved, the owner or operator shall maintain records of predicted nitrogen oxide emission rates and the monitored operating conditions, including steam generating unit load, identified in the plan.

- (d) The owner or operator of an affected facility shall record and maintain records of the amounts of each fuel combusted during each day and calculate the annual capacity factor individually for coal, distillate oil, residual oil, natural gas, wood, and municipal-type solid waste for each calendar quarter. The annual capacity factor is determined on a 12-month rolling average basis with a new annual capacity factor calculated at the end of each calendar month.
- (e) For an affected facility that combusts residual oil and meets the criteria under §§ 60.46b(e)(4), 60.44b(j), or (k), the owner or operator shall maintain records of the nitrogen con-

- tent of the residual oil combusted in the affected facility and calculate the average fuel nitrogen content on a per calendar quarter basis. The nitrogen content shall be determined using ASTM Method D3431–80, Test Method for Trace Nitrogen in Liquid Petroleum Hydrocarbons (IBR-see § 60.17), or fuel suppliers. If residual oil blends are being combusted, fuel nitrogen specifications may be prorated based on the ratio of residual oils of different nitrogen content in the fuel blend.
- (f) For facilities subject to the opacity standard under § 60.43b, the owner or operator shall maintain records of opacity.
- (g) Except as provided under paragraph (p) of this section, the owner or operator of an affected facility subject to the nitrogen oxides standards under § 60.44b shall maintain records of the following information for each steam generating unit operating day:
 - (1) Calendar date.
- (2) The average hourly nitrogen oxides emission rates (expressed as NO_2) (ng/J or lb/million Btu heat input) measured or predicted.
- (3) The 30-day average nitrogen oxides emission rates (ng/J or lb/million Btu heat input) calculated at the end of each steam generating unit operating day from the measured or predicted hourly nitrogen oxide emission rates for the preceding 30 steam generating unit operating days.
- (4) Identification of the steam generating unit operating days when the calculated 30-day average nitrogen oxides emission rates are in excess of the nitrogen oxides emissions standards under § 60.44b, with the reasons for such excess emissions as well as a description of corrective actions taken.
- (5) Identification of the steam generating unit operating days for which pollutant data have not been obtained, including reasons for not obtaining sufficient data and a description of corrective actions taken.
- (6) Identification of the times when emission data have been excluded from the calculation of average emission rates and the reasons for excluding data.
- (7) Identification of "F" factor used for calculations, method of determination, and type of fuel combusted.
- (8) Identification of the times when the pollutant concentration exceeded full span of the continuous monitoring system.
- (9) Description of any modifications to the continuous monitoring system that could affect the ability of the continuous monitoring system to comply with Performance Specification 2 or 3.
- (10) Results of daily CEMS drift tests and quarterly accuracy assessments as required under appendix F, Procedure 1.

- (h) The owner or operator of any affected facility in any category listed in paragraphs (h)(1) or (2) of this section is required to submit excess emission reports for any calendar quarter during which there are excess emissions from the affected facility. If there are no excess emissions during the calendar quarter, the owner or operator shall submit a report semiannually stating that no excess emissions occurred during the semiannual reporting period.
- (1) Any affected facility subject to the opacity standards under § 60.43b(e) or to the operating parameter monitoring requirements under § 60.13(i)(1).
- (2) Any affected facility that is subject to the nitrogen oxides standard of § 60.44b, and that
- (i) Combusts natural gas, distillate oil, or residual oil with a nitrogen content of 0.3 weight percent or less, or
- (ii) Has a heat input capacity of 73 MW (250 million Btu/hour) or less and is required to monitor nitrogen oxides emissions on a continuous basis under § 60.48b(g)(1) or steam generating unit operating conditions under § 60.48b(g)(2).
- (3) For the purpose of § 60.43b, excess emissions are defined as all 6-minute periods during which the average opacity exceeds the opacity standards under § 60.43b(f).
- (4) For purposes of § 60.48b(g)(1), excess emissions are defined as any calculated 30-day rolling average nitrogen oxides emission rate, as determined under § 60.46b(e), which exceeds the applicable emission limits in § 60.44b.
- (i) The owner or operator of any affected facility subject to the continuous monitoring requirements for nitrogen oxides under § 60.48(b) shall submit a quarterly report containing the information recorded under paragraph (g) of this section. All quarterly reports shall be postmarked by the 30th day following the end of each calendar quarter
- (j) The owner or operator of any affected facility subject to the sulfur dioxide standards under § 60.42b shall submit written reports to the Administrator for every calendar quarter. All quarterly reports shall be postmarked by the 30th day following the end of each calendar quarter.
- (k) For each affected facility subject to the compliance and performance testing requirements of § 60.45b and the reporting requirement in paragraph (j) of this section, the following information shall be reported to the Administrator:
- (1) Calendar dates covered in the reporting period.
- (2) Each 30-day average sulfur dioxide emission rate (ng/J or lb/million Btu heat input) measured during the reporting period, ending with the last 30-day period in the quarter; reasons for non-

- compliance with the emission standards; and a description of corrective actions taken.
- (3) Each 30-day average percent reduction in sulfur dioxide emissions calculated during the reporting period, ending with the last 30-day period in the quarter; reasons for noncompliance with the emission standards; and a description of corrective actions taken.
- (4) Identification of the steam generating unit operating days that coal or oil was combusted and for which sulfur dioxide or diluent (oxygen or carbon dioxide) data have not been obtained by an approved method for at least 75 percent of the operating hours in the steam generating unit operating day; justification for not obtaining sufficient data; and description of corrective action taken.
- (5) Identification of the times when emissions data have been excluded from the calculation of average emission rates; justification for excluding data; and description of corrective action taken if data have been excluded for periods other than those during which coal or oil were not combusted in the steam generating unit.
- (6) Identification of "F" factor used for calculations, method of determination, and type of fuel combusted.
- (7) Identification of times when hourly averages have been obtained based on manual sampling methods.
- (8) Identification of the times when the pollutant concentration exceeded full span of the CEMS.
- (9) Description of any modifications to the CEMS that could affect the ability of the CEMS to comply with Performance Specification 2 or 3.
- (10) Results of daily CEMS drift tests and quarterly accuracy assessments as required under appendix F, Procedure 1.
- (11) The annual capacity factor of each fired as provided under paragraph (d) of this section.
- (1) For each affected facility subject to the compliance and performance testing requirements of § 60.45b(d) and the reporting requirements of paragraph (j) of this section, the following information shall be reported to the Administrator:
- (1) Calendar dates when the facility was in operation during the reporting period;
- (2) The 24-hour average sulfur dioxide emission rate measured for each steam generating unit operating day during the reporting period that coal or oil was combusted, ending in the last 24-hour period in the quarter; reasons for noncompliance with the emission standards; and a description of corrective actions taken;
- (3) Identification of the steam generating unit operating days that coal or oil was combusted for which sulfur dioxide or diluent (oxygen or carbon dioxide) data have not been obtained by an approved method for at least 75 percent of the operating hours; justification for not obtaining suffi-

cient data; and description of corrective action taken.

- (4) Identification of the times when emissions data have been excluded from the calculation of average emission rates; justification for excluding data; and description of corrective action taken if data have been excluded for periods other than those during which coal or oil were not combusted in the steam generating unit.
- (5) Identification of "F" factor used for calculations, method of determination, and type of fuel combissed
- (6) Identification of times when hourly averages have been obtained based on manual sampling methods.
- (7) Identification of the times when the pollutant concentration exceeded full span of the CEMS.
- (8) Description of any modifications to the CEMS which could affect the ability of the CEMS to comply with Performance Specification 2 or 3.
- (9) Results of daily CEMS drift tests and quarterly accuracy assessments as required under appendix F, Procedure 1.
- (m) For each affected facility subject to the sulfur dioxide standards under § 60.42b for which the minimum amount of data required under § 60.47b(f) were not obtained during a calendar quarter, the following information is reported to the Administrator in addition to that required under paragraph (k) of this section:
- (1) The number of hourly averages available for outlet emission rates and inlet emission rates.
- (2) The standard deviation of hourly averages for outlet emission rates and inlet emission rates, as determined in Method 19, section 7.
- (3) The lower confidence limit for the mean outlet emission rate and the upper confidence limit for the mean inlet emission rate, as calculated in Method 19, section 7.
- (4) The ratio of the lower confidence limit for the mean outlet emission rate and the allowable emission rate, as determined in Method 19, section 7
- (n) If a percent removal efficiency by fuel pretreatment (i.e., % R_f) is used to determine the overall percent reduction (i.e., % R_o) under § 60.45b, the owner or operator of the affected facility shall submit a signed statement with the quarterly report:
- (1) Indicating what removal efficiency by fuel pretreatment (i.e., % R_f) was credited for the calendar quarter;
- (2) Listing the quantity, heat content, and date each pretreated fuel shipment was received during the previous calendar quarter; the name and location of the fuel pretreatment facility; and the total quantity and total heat content of all fuels received at the affected facility during the previous calendar quarter;

- (3) Documenting the transport of the fuel from the fuel pretreatment facility to the steam generating unit.
- (4) Including a signed statement from the owner or operator of the fuel pretreatment facility certifying that the percent removal efficiency achieved by fuel pretreatment was determined in accordance with the provisions of Method 19 (appendix A) and listing the heat content and sulfur content of each fuel before and after fuel pretreatment.
- (o) All records required under this section shall be maintained by the owner or operator of the affected facility for a period of 2 years following the date of such record.
- (p) The owner or operator of an affected facility described in § 60.44b(j) or (k) shall maintain records of the following information for each steam generating unit operating day:
 - (1) Calendar date,
 - (2) The number of hours of operation, and
 - (3) A record of the hourly steam load.
- (q) The owner or operator of an affected facility described in § 60.44b(j) or § 60.44b(k) shall submit to the Administrator on a quarterly basis:
- (1) The annual capacity factor over the previous 12 months:
- (2) The average fuel nitrogen content during the quarter, if residual oil was fired; and
- (3) If the affected facility meets the criteria described in § 60.44b(j), the results of any nitrogen oxides emission tests required during the quarter, the hours of operation during the quarter, and the hours of operation since the last nitrogen oxides emission test.
- (r) The owner or operator of an affected facility who elects to demonstrate that the affected facility combusts only very low sulfur oil under § 60.42b(j)(2) shall obtain and maintain at the affected facility fuel receipts from the fuel supplier which certify that the oil meets the definition of distillate oil as defined in § 60.41b. For the purposes of this section, the oil need not meet the fuel nitrogen content specification in the definition of distillate oil. Quarterly reports shall be submitted to the Administrator certifying that only very low sulfur oil meeting this definition was combusted in the affected facility during the preceding quarter.
 - (s) [Reserved]
- (t) Facility-specific nitrogen oxides standard for Rohm and Haas Kentucky Incorporated's Boiler No. 100 located in Louisville, Kentucky:
 - (1) Definitions.

Air ratio control damper is defined as the part of the low nitrogen oxides burner that is adjusted to control the split of total combustion air delivered to the reducing and oxidation portions of the combustion flame.

Flue gas recirculation line is defined as the part of Boiler No. 100 that recirculates a portion of the boiler flue gas back into the combustion air.

- (2) Standard for nitrogen oxides. (i) When fossil fuel alone is combusted, the nitrogen oxides emission limit for fossil fuel in § 60.44b(a) applies.
- (ii) When fossil fuel and chemical by-product waste are simultaneously combusted, the nitrogen oxides emission limit is 473 ng/J (1.1 lb/million Btu), and the air ratio control damper tee handle shall be at a minimum of 5 inches (12.7 centimeters) out of the boiler, and the flue gas recirculation line shall be operated at a minimum of 10 percent open as indicated by its valve opening position indicator.
- (3) Emission monitoring for nitrogen oxides. (i) The air ratio control damper tee handle setting and the flue gas recirculation line valve opening position indicator setting shall be recorded during each 8-hour operating shift.
- (ii) The nitrogen oxides emission limit shall be determined by the compliance and performance

test methods and procedures for nitrogen oxides in 8 60.46b.

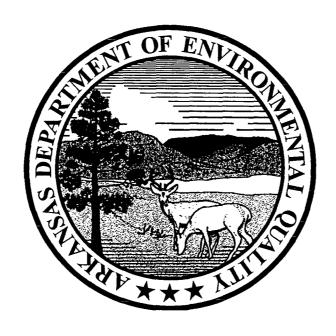
- (iii) The monitoring of the nitrogen oxides emission limit shall be performed in accordance with § 60.48b.
- (4) Reporting and recordkeeping requirements.
 (i) The owner or operator of Boiler No. 100 shall submit a report on any excursions from the limits required by paragraph (b)(2) of this section to the Administrator with the quarterly report required by § 60.49b(i).
- (ii) The owner or operator of Boiler No. 100 shall keep records of the monitoring required by paragraph (b)(3) of this section for a period of 2 years following the date of such record.
- (iii) The owner of operator of Boiler No. 100 shall perform all the applicable reporting and recordkeeping requirements of § 60.49b.
- [52 FR 47842, Dec. 16, 1987, as amended at 54 FR 51820, 51825, Dec. 18, 1989; 60 FR 28062, May 30, 1995]

	•		

APPENDIX C

ADEQ CEM Systems Conditions

Arkansas Department of Environmental Quality



CONTINUOUS EMISSION MONITORING SYSTEMS CONDITIONS

PREAMBLE

These conditions are intended to outline the requirements for facilities required to operate Continuous Emission Monitoring Systems/Continuous Opacity Monitoring Systems (CEMS/COMS). Generally there are three types of sources required to operate CEMS/COMS:

- 1. CEMS/COMS required by 40 CFR Part 60 or 63,
- 2. CEMS required by 40 CFR Part 75,
- 3. CEMS/COMS required by ADEQ permit for reasons other that Part 60, 63 or 75.

These CEMS/COMS conditions are not intended to supercede Part 60, 63 or 75 requirements.

- Only CEMS/COMS in the third category (those required by ADEQ permit for reasons other than Part 60, 63, or 75) shall comply with SECTION II, <u>MONITORING REQUIREMENTS</u> and SECTION IV, <u>QUALITY ASSURANCE/QUALITY CONTROL</u>.
- All CEMS/COMS shall comply with Section III, <u>NOTIFICATION AND RECORDKEEPING.</u>

SECTION I

DEFINITIONS

Continuous Emission Monitoring System (CEMS) - The total equipment required for the determination of a gas concentration and/or emission rate so as to include sampling, analysis and recording of emission data.

Continuous Opacity Monitoring System (COMS) - The total equipment required for the determination of opacity as to include sampling, analysis and recording of emission data.

Calibration Drift (CD) - The difference in the CEMS output reading from the established reference value after a stated period of operation during which no unscheduled maintenance, repair, or adjustments took place.

Back-up CEMS (Secondary CEMS) - A CEMS with the ability to sample, analyze and record stack pollutant to determine gas concentration and/or emission rate. This CEMS is to serve as a back-up to the primary CEMS to minimize monitor downtime.

Excess Emissions - Any period in which the emissions exceed the permit limits.

Monitor Downtime - Any period during which the CEMS/COMS is unable to sample, analyze and record a minimum of four evenly spaced data points over an hour, except during one daily zero-span check during which two data points per hour are sufficient.

Out-of-Control Period - Begins with the time corresponding to the completion of the fifth, consecutive, daily CD check with a CD in excess of two times the allowable limit, or the time corresponding to the completion of the daily CD check preceding the daily CD check that results in a CD in excess of four times the allowable limit and the time corresponding to the completion of the sampling for the RATA, RAA, or CGA which exceeds the limits outlined in Section IV. Out-of-Control Period ends with the time corresponding to the completion of the CD check following corrective action with the results being within the allowable CD limit or the completion of the sampling of the subsequent successful RATA, RAA, or CGA.

Primary CEMS - The main reporting CEMS with the ability to sample, analyze, and record stack pollutant to determine gas concentration and/or emission rate.

Relative Accuracy (RA) - The absolute mean difference between the gas concentration or emission rate determined by the CEMS and the value determined by the reference method plus the 2.5 percent error confidence coefficient of a series of tests divided by the mean of the reference method tests of the applicable emission limit.

Span Value – The upper limit of a gas concentration measurement range.

SECTION II

MONITORING REQUIREMENTS

- A. For new sources, the installation date for the CEMS/COMS shall be no later than thirty (30) days from the date of start-up of the source.
- B. For existing sources, the installation date for the CEMS/COMS shall be no later than sixty (60) days from the issuance of the permit unless the permit requires a specific date.
- C. Within sixty (60) days of installation of a CEMS/COMS, a performance specification test (PST) must be completed. PST's are defined in 40 CFR, Part 60, Appendix B, PS 1-9. The Department may accept alternate PST's for pollutants not covered by Appendix B on a case-by-case basis. Alternate PST's shall be approved, in writing, by the ADEQ CEM Coordinator prior to testing.
- D. Each CEMS/COMS shall have, as a minimum, a daily zero-span check. The zero-span shall be adjusted whenever the 24-hour zero or 24-hour span drift exceeds two times the limits in the applicable performance specification in 40 CFR, Part 60, Appendix B. Before any adjustments are made to either the zero or span drifts measured at the 24-hour interval the excess zero and span drifts measured must be quantified and recorded.
- E. All CEMS/COMS shall be in continuous operation and shall meet minimum frequency of operation requirements of 95% up-time for each quarter for each pollutant measured. Percent of monitor down-time is calculated by dividing the total minutes the monitor is not in operation by the total time in the calendar quarter and multiplying by one hundred. Failure to maintain operation time shall constitute a violation of the CEMS conditions.
- F. Percent of excess emissions are calculated by dividing the total minutes of excess emissions by the total time the source operated and multiplying by one hundred. Failure to maintain compliance may constitute a violation of the CEMS conditions.
- G. All CEMS measuring emissions shall complete a minimum of one cycle of operation (sampling, analyzing and data recording) for each successive fifteen minute period unless more cycles are required by the permit For each CEMS, one-hour averages shall be computed from four or more data points equally spaced ove each one hour period unless more data points are required by the permit.
- H. All COMS shall complete a minimum of one cycle of sampling and analyzing for each successive 10-second period and one cycle of data recording for each successive 6-minute period.
- I. When the pollutant from a single affected facility is released through more than one point, a CEMS/COMS shall be installed on each point unless installation of fewer systems is approved, in writing, by the ADEC CEM Coordinator. When more than one CEM/COM is used to monitor emissions from one affected facilit the owner or operator shall report the results as required from each CEMS/COMS.

SECTION III

NOTIFICATION AND RECORD KEEPING

- A. When requested to do so by an owner or operator, the ADEQ CEM Coordinator will review plans for installation or modification for the purpose of providing technical advice to the owner or operator.
- B. Each facility which operates a CEMS/COMS shall notify the ADEQ CEM Coordinator of the date for which the demonstration of the CEMS/COMS performance will commence (i.e. PST, RATA, RAA, CGA). Notification shall be received in writing no less than 15 days prior to testing. Performance test results shall be submitted to the Department within thirty days after completion of testing.
- C. Each facility which operates a CEMS/COMS shall maintain records of the occurrence and duration of start up/shut down, cleaning/soot blowing, process problems, fuel problems, or other malfunction in the operation of the affected facility which causes excess emissions. This includes any malfunction of the air pollution control equipment or any period during which a continuous monitoring device/system is inoperative.
- D. Except for Part 75 CEMs, each facility required to install a CEMS/COMS shall submit an excess emission and monitoring system performance report to the Department (Attention: Air Division, CEM Coordinator) at least quarterly, unless more frequent submittals are warranted to assess the compliance status of the facility. Quarterly reports shall be postmarked no later than the 30th day of the month following the end of each calendar quarter. Part 75 CEMs shall submit this information semi-annually and as part of Title V six (6) month reporting requirement if the facility is a Title V facility.
- E. All excess emissions shall be reported in terms of the applicable standard. Each report shall be submitted on ADEQ Quarterly Excess Emission Report Forms. Alternate forms may be used with prior written approval from the Department.
- F. Each facility which operates a CEMS/COMS must maintain on site a file of CEMS/COMS data including all raw data, corrected and adjusted, repair logs, calibration checks, adjustments, and test audits. This file must be retained for a period of at least five years, and is required to be maintained in such a condition that it can easily be audited by an inspector.
- G. Except for Part 75 CEMs, quarterly reports shall be used by the Department to determine compliance with the permit. For Part 75 CEMs, the semi-annual report shall be used.

SECTION IV

QUALITY ASSURANCE/QUALITY CONTROL

- A. For each CEMS/COMS a Quality Assurance/Quality Control (QA/QC) plan shall be submitted to the Department (Attn.: Air Division, CEM Coordinator). CEMS quality assurance procedures are defined in 40 CFR, Part 60, Appendix F. This plan shall be submitted within 180 days of the CEMS/COMS installation. A QA/QC plan shall consist of procedure and practices which assures acceptable level of monitor data accuracy, precision, representativeness, and availability.
- B. The submitted QA/QC plan for each CEMS/COMS shall not be considered as accepted until the facility receives a written notification of acceptance from the Department.
- C. Facilities responsible for one, or more, CEMS/COMS used for compliance monitoring shall meet these minimum requirements and are encouraged to develop and implement a more extensive QA/QC program, or to continue such programs where they already exist. Each QA/QC program must include written procedures which should describe in detail, complete, step-by-step procedures and operations for each of the following activities:
 - 1. Calibration of CEMS/COMS
 - a. Daily calibrations (including the approximate time(s) that the daily zero and span drifts will be checked and the time required to perform these checks and return to stable operation)
 - 2. Calibration drift determination and adjustment of CEMS/COMS
 - a. Out-of-control period determination
 - b. Steps of corrective action
 - 3. Preventive maintenance of CEMS/COMS
 - a. CEMS/COMS information
 - 1) Manufacture
 - 2) Model number
 - 3) Serial number
 - b. Scheduled activities (check list)
 - c. Spare part inventory
 - 4. Data recording, calculations, and reporting
 - 5. Accuracy audit procedures including sampling and analysis methods
 - 6. Program of corrective action for malfunctioning CEMS/COMS
- D. A Relative Accuracy Test Audit (RATA), shall be conducted at least once every four calendar quarters. A Relative Accuracy Audit (RAA), or a Cylinder Gas Audit (CGA), may be conducted in the other three quarters but in no more than three quarters in succession. The RATA should be conducted in accordance with the applicable test procedure in 40 CFR Part 60 Appendix A and calculated in accordance with the applicable performance specification in 40 CFR Part 60 Appendix B. CGA's and RAA's should be conducted and the data calculated in accordance with the procedures outlined on 40 CFR Part 60 Appendix F.

If alternative testing procedures or methods of calculation are to be used in the RATA, RAA or CGA audits prior authorization must be obtained from the ADEQ CEM Coordinator.

E. Criteria for excessive audit inaccuracy.

RATA

All Pollutants except Carbon Monoxide	> 20% Relative Accuracy
Carbon Monoxide	> 10% Relative Accuracy
All Pollutants except Carbon Monoxide	> 10% of the Applicable Standard
Carbon Monoxide	> 5% of the Applicable Standard
Diluent (O ₂ & CO ₂)	> 1.0 % O2 or CO2
Flow	> 20% Relative Accuracy

CGA

Pollutant	> 15% of average audit value or 5 ppm difference
Diluent (O ₂ & CO ₂)	> 15% of average audit value or 5 ppm difference

RAA

Pollutant	> 15% of the three run average or > 7.5 % of the applicable standard
Diluent (O ₂ & CO ₂)	> 15% of the three run average or > 7.5 % of the applicable standard

- F. If either the zero or span drift results exceed two times the applicable drift specification in 40 CFR, Part 60, Appendix B for five consecutive, daily periods, the CEMS is out-of-control. If either the zero or span drift results exceed four times the applicable drift specification in Appendix B during a calibration drift check, the CEMS is out-of-control. If the CEMS exceeds the audit inaccuracies listed above, the CEMS is out-of-control. If a CEMS is out-of-control, the data from that out-of-control period is not counted towards meeting the minimum data availability as required and described in the applicable subpart. The end of the out-of-control period is the time corresponding to the completion of the successful daily zero or span drift or completion of the successful CGA, RAA or RATA.
- G. A back-up monitor may be placed on an emission source to minimize monitor downtime. This back-up CEMS is subject to the same QA/QC procedure and practices as the primary CEMS. The back-up CEMS shall be certified by a PST. Daily zero-span checks must be performed and recorded in accordance with standard practices. When the primary CEMS goes down, the back-up CEMS may then be engaged to sample, analyze and record the emission source pollutant until repairs are made and the primary unit is placed back in service. Records must be maintained on site when the back-up CEMS is placed in service, these records shall include at a minimum the reason the primary CEMS is out of service, the date and time the primary CEMS was placed back in service.

APPENDIX D

Clean Air Interstate Rule Permit Application

	·	

TITLE V PERMIT SUPPLEMENTAL PACKAGE

CLEAN AIR INTERSTATE RULE PERMIT APPLICATION

AFIN:	24-00012		Date:	June 18, 2008	
1. UNIT INFORMATION					
Enter the Source I	D and Descri	ption (as identif	ed in your Arkans	as Title V Permit).	
Source Nu	mber		Des	scription	
SN-06		Westinghouse	501D5A Combust	ion Turbine & Duct Burner	

2. STANDARD REQUIREMENTS

Read the standard requirements and the certification. Enter the name of the CAIR designated representative, and sign and date. Include the supplemental application <u>along with a completed Arkansas Operating Permit (Major Source) General Information Forms (pages 1-6)</u>. The Department will process a modification to the facility's Title V permit to incorporate these CAIR requirements.

NO_x Ozone Season Emission Requirements § 96.306 Standard requirements

- (a) Permit requirements.
- (1) The CAIR designated representative of each CAIR NO_X Ozone Season source required to have a title V operating permit and each CAIR NO_X Ozone Season unit required to have a title V operating permit at the source shall:
- (i) Submit to the permitting authority a complete CAIR permit application under §96.322 in accordance with the deadlines specified in §96.321(a) and (b); and
- (ii) Submit in a timely manner any supplemental information that the permitting authority determines is necessary in order to review a CAIR permit application and issue or deny a CAIR permit.
- (2) The owners and operators of each CAIR NO_X Ozone Season source required to have a title V operating permit and each CAIR NO_X Ozone Season unit required to have a title V operating permit at the source shall have a CAIR permit issued by the permitting authority under subpart CCCC of 40 CFR part 96 for the source and operate the source and the unit in compliance with such CAIR permit.
- (3) Except as provided in subpart IIII of 40 CFR part 96, the owners and operators of a CAIR NO_X Ozone Season source that is not otherwise required to have a title V operating permit and

each CAIR NO_X Ozone Season unit that is not otherwise required to have a title V operating permit are not required to submit a CAIR permit application, and to have a CAIR permit, under subpart CCCC of 40 CFR part 96 for such CAIR NO_X Ozone Season source and such CAIR NO_X Ozone Season unit.

- (b) Monitoring, reporting, and recordkeeping requirements.
- (1) The owners and operators, and the CAIR designated representative, of each CAIR NO_X Ozone Season source and each CAIR NO_X Ozone Season unit at the source shall comply with the monitoring, reporting, and recordkeeping requirements of subpart HHHH of 40 CFR part 96.
- (2) The emissions measurements recorded and reported in accordance with subpart HHHH of 40 CFR part 96 shall be used to determine compliance by each CAIR NO_X Ozone Season source with the CAIR NO_X Ozone Season emissions limitation under paragraph (c) of this §96.306.
- (c) Nitrogen oxides ozone season emission requirements.
- (1) As of the allowance transfer deadline for a control period, the owners and operators of each CAIR NO_X Ozone Season source and each CAIR NO_X Ozone Season unit at the source shall hold, in the source's compliance account, CAIR NO_X Ozone Season allowances available for compliance deductions for the control period under §96.354(a) in an amount not less than the tons of total nitrogen oxides emissions for the control period from all CAIR NO_X Ozone Season units at the source, as determined in accordance with subpart HHHH of this part.
- (2) A CAIR NO_X Ozone Season unit shall be subject to the requirements under paragraph (c)(1) of this $\S96.306$ starting on the later of May 1, 2009 or the deadline for meeting the unit's monitor certification requirements under $\S96.370(b)(1)$, (2), (3), or (7) and for each control period thereafter.
- (3) A CAIR NO_X Ozone Season allowance shall not be deducted, for compliance with the requirements under paragraph (c)(1) of §96.306, for a control period in a calendar year before the year for which the CAIR NO_X Ozone Season allowance was allocated.
- (4) CAIR NO_X Ozone Season allowances shall be held in, deducted from, or transferred into or among CAIR NO_X Ozone Season Allowance Tracking System accounts in accordance with subparts, FFFF, GGGG of 40 CFR part 96 and Chapter 14 of the Arkansas Pollution Control and Ecology Commission Regulation 19, Regulations of the Arkansas Plan of Implementation for Air Pollution Control.
- (5) A CAIR NO_X Ozone Season allowance is a limited authorization to emit one ton of nitrogen oxides in accordance with the CAIR NO_X Ozone Season Trading Program. No provision of the CAIR NO_X Ozone Season Trading Program, the CAIR permit application, the CAIR permit, or an exemption under §96.305 and no provision of law shall be construed to limit the authority of the State or the United States to terminate or limit such authorization.
- (6) A CAIR NO_X Ozone Season allowance does not constitute a property right.
- (7) Upon recordation by the Administrator under subpart FFFF, GGGG of this part or Chapter 14 of the Arkansas Pollution Control and Ecology Commission Regulation 19, Regulations of the Arkansas Plan of Implementation for Air Pollution Control, every allocation, transfer, or deduction of a CAIR NO_X Ozone Season allowance to or from a CAIR NO_X Ozone Season source's compliance account is incorporated automatically in any CAIR permit of the source.

- (d) Excess emissions requirements.
- (1) If a CAIR NO_X Ozone Season source emits nitrogen oxides during any control period in excess of the CAIR NO_X Ozone Season emissions limitation, then:
- (i) The owners and operators of the source and each CAIR NO_X Ozone Season unit at the source shall surrender the CAIR NO_X Ozone Season allowances required for deduction under §96.354(d)(1) and pay any fine, penalty, or assessment or comply with any other remedy imposed, for the same violations, under the Clean Air Act or applicable State law; and
 (ii) Each top of such excess emissions and each day of such control period shall constitute a
- (ii) Each ton of such excess emissions and each day of such control period shall constitute a separate violation of this subpart, the Clean Air Act, and applicable State law.
- (e) Recordkeeping and reporting requirements.
- (1) Unless otherwise provided, the owners and operators of the CAIR NO_X Ozone Season source and each CAIR NO_X Ozone Season unit at the source shall keep on site at the source each of the following documents for a period of 5 years from the date the document is created. This period may be extended for cause, at any time before the end of 5 years, in writing by the permitting authority or the Administrator.
- (i) The certificate of representation under §96.313 for the CAIR designated representative for the source and each CAIR NO_X Ozone Season unit at the source and all documents that demonstrate the truth of the statements in the certificate of representation; provided that the certificate and documents shall be retained on site at the source beyond such 5-year period until such documents are superseded because of the submission of a new certificate of representation under §96.313 changing the CAIR designated representative.
- (ii) All emissions monitoring information, in accordance with subpart HHHH of 40 CFR part 96, provided that to the extent that subpart HHHH of 40 CFR part 96 provides for a 3-year period for recordkeeping, the 3-year period shall apply.
- (iii) Copies of all reports, compliance certifications, and other submissions and all records made or required under the CAIR NO_X Ozone Season Trading Program.
- (iv) Copies of all documents used to complete a CAIR permit application and any other submission under the CAIR NO_X Ozone Season Trading Program or to demonstrate compliance with the requirements of the CAIR NO_X Ozone Season Trading Program.
- (2) The CAIR designated representative of a CAIR NO_X Ozone Season source and each CAIR NO_X Ozone Season unit at the source shall submit the reports required under the CAIR NO_X Ozone Season Trading Program, including those under subpart HHHH of 40 CFR part 96.

(f) Liability.

- (1) Each CAIR NO_X Ozone Season source and each CAIR NO_X Ozone Season unit shall meet the requirements of the CAIR NO_X Ozone Season Trading Program.
- (2) Any provision of the CAIR NO_X Ozone Season Trading Program that applies to a CAIR NO_X Ozone Season source or the CAIR designated representative of a CAIR NO_X Ozone Season source shall also apply to the owners and operators of such source and of the CAIR NO_X Ozone Season units at the source.
- (3) Any provision of the CAIR NO_X Ozone Season Trading Program that applies to a CAIR NO_X Ozone Season unit or the CAIR designated representative of a CAIR NO_X Ozone Season unit shall also apply to the owners and operators of such unit.

(g) Effect on other authorities.

No provision of the CAIR NO_X Ozone Season Trading Program, a CAIR permit application, a CAIR permit, or an exemption under §96.305 shall be construed as exempting or excluding the owners and operators, and the CAIR designated representative, of a CAIR NO_X Ozone Season source or CAIR NO_X Ozone Season unit from compliance with any other provision of the applicable, approved State implementation plan, a federally enforceable permit, or the Clean Air Act.

3. CERTIFICATION

I am authorized to make this submission on behalf of the owners and operators of the source or units for which the submission is made. I certify under penalty of law that I have personally examined, and am familiar with, the statements and information submitted in this document and all its attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my knowledge and belief true, accurate, and complete. I am aware that there are significant penalties for submitting false statements and information or omitting required statements and information, including the possibility of fine or imprisonment.

CAIR Designated Representative

Curtis Q. Warner

Name (Print)

Signature

June 18, 2008

Date

		* .	

CERTIFICATE OF SERVICE

I, Pam Owen, hereby certify that a copy of	this permit	has been	mailed by first cla	ass mail to
Arkansas Electric Cooperative Corporation				
194208, Little Rock, AR, 72219, on this	18 th	_ day of	may	, 2009.
			Quen	
	Pam (Jwen, AA	II, Air Division	