#### STATEMENT OF BASIS

For the issuance of Draft Air Permit # 0580-AOP-R16 AFIN: 35-00016

#### 1. PERMITTING AUTHORITY:

Division of Environmental Quality 5301 Northshore Drive North Little Rock, Arkansas 72118-5317

#### 2. APPLICANT:

Evergreen Packaging, LLC 5201 Fairfield Road Pine Bluff, Arkansas 71601

3. PERMIT WRITER:

Alexander Sudibjo

4. NAICS DESCRIPTION AND CODE:

NAICS Description:Paper (except Newsprint) MillsNAICS Code:322121

5. ALL SUBMITTALS:

The following is a list of ALL permit applications included in this permit revision.

Date of Application	Type of Application (New, Renewal, Modification, Deminimis/Minor Mod, or	Short Description of Any Changes That Would Be Considered New or Modified Emissions
	Administrative Amendment)	
1/11/2021	Minor Mod	Replacement tank for SN-07

#### 6. **REVIEWER'S NOTES**:

With this minor modification, the facility is replacing the No. 3 Smelt Dissolving Tank (SN-07) with a new tank. The new tank has the same throughput as the existing tank. The new tank is subject to NSPS BBa. The facility's permitted annual emissions are increasing by 0.10 tpy phenol, 0.87 tpy  $H_2S$ , and 0.05 tpy total other HAPs. The facility's permitted annual emissions are decreasing by 0.15 tpy acetophenone, 0.04 tpy carbonyl sulfide, 0.29 tpy chlorine, 0.29 tpy cresol, and 0.29 tpy hexachloroethane.

#### 7. COMPLIANCE STATUS:

As of January 11, 2021, there are no compliance issues with the facility. ECHO (<u>https://echo.epa.gov/detailed-facility-report?fid=110000450878</u>) shows no violation identified as of September 24, 2020.

#### 8. PSD/GHG APPLICABILITY:

a) Did the facility undergo PSD review in this permit (i.e., BACT, Modeling, etc.)? N If yes, were GHG emission increases significant?

- b) Is the facility categorized as a major source for PSD? Y
- Single pollutant  $\geq$  100 tpy and on the list of 28 or single pollutant  $\geq$  250 tpy and not on list

If yes for 8(b), explain why this permit modification is not PSD. This permit does not include a major modification as defined by 40 CFR §52.21(b)(2).

## 9. SOURCE AND POLLUTANT SPECIFIC REGULATORY APPLICABILITY:

Source	Pollutant	Regulation (NSPS, NESHAP or PSD)
55	VOC	NSPS Subpart Kb
Facility	HAPs	NESHAP Subpart S
Facility	HAPs	NESHAP Subpart MM
51	TRS	NSPS Subpart BB
Facility	HAPs	NESHAP Subpart JJJJ
Engines SN-114 through SN-122	HAPs	NESHAP Subpart ZZZZ
Engines SN-114 and SN-115	PM, NO <sub>x</sub> , CO	NSPS Subpart IIII
01, 13, and 15	PM, CO, Hg, and HCl	NESHAP DDDDD
07	PM, TRS	NSPS BBa

#### 10. UNCONSTRUCTED SOURCES:

Unconstructed	Permit Approval	Extension Requested	Extension Approval	If Greater than 18 Months without Approval, List Reason for Continued		
Source	Date	Date	Date	Inclusion in Permit		
N/A						

#### 11. PERMIT SHIELD – TITLE V PERMITS ONLY:

Did the facility request a permit shield in this application? N/A, this isn't a permit renewal

(Note - permit shields are not allowed to be added, but existing ones can remain, for minor modification applications or any Regulation 18 requirement.)

If yes, are applicable requirements included and specifically identified in the permit? If not, explain why.

For any requested inapplicable regulation in the permit shield, explain the reason why it is not applicable in the table below.

Source	Inapplicable Regulation	Reason	
	N/A		

#### 12. COMPLIANCE ASSURANCE MONITORING (CAM) – TITLE V PERMITS ONLY:

List sources potentially subject to CAM because they use a control device to achieve compliance and have pre-control emissions of at least 100 percent of the major source level. List the pollutant of concern and a brief summary of the CAM plan (temperature monitoring, CEMs, opacity monitoring, etc.) and frequency requirements of § 64.

Source	Pollutant Controlled	Cite Exemption or CAM Plan Monitoring and Frequency

## 13. EMISSION CHANGES AND FEE CALCULATION:

See emission change and fee calculation spreadsheet in Appendix A.

#### 14. AMBIENT AIR EVALUATIONS:

The following are results for ambient air evaluations or modeling.

a) NAAQS

The non-criteria pollutants listed below were evaluated. Based on Department procedures for review of non-criteria pollutants, emissions of all other non-criteria pollutants are below thresholds of concern.

1<sup>st</sup> Tier Screening (PAER)

Estimated hourly emissions from the following sources were compared to the Presumptively Acceptable Emission Rate (PAER) for each compound. The Department has deemed the PAER to be the product, in lb/hr, of 0.11 and the Threshold Limit Value (mg/m<sup>3</sup>), as listed by the American Conference of Governmental Industrial Hygienists (ACGIH).

## Permit #: 0580-AOP-R16 AFIN: 35-00016 Page 4 of 17

Pollutant	TLV (mg/m <sup>3</sup> )	$\begin{array}{ l l l l l l l l l l l l l l l l l l l$	Proposed lb/hr	Pass?
Sulfuric Acid	0.802	0.088	7.45	Ν
Acetone	593.56	65.29	16.38	Y
Ammonia	17.42	1.92	23.44	Ν
Chlorine Dioxide	0.276	0.03	0.26	Ν
Methyl Ethyl Ketone	589.78	64.88	3.71	Y
Barium	0.5	0.055	0.05	Y
Zinc	-	-	4.17	Y
2,4-Dinitrotoluene	0.2	0.022	0.01	Y
4-Nitrophenol	-	-	8.53E-05	Y
Acetaldehyde	45.04	4.96	12.12	Ν
Acrolein	0.229	0.03	0.83	Ν
Bis(2-ethylhexyl)phthalate	-	-	1.64E-03	Y
Carbonyl Sulfide	12.29	1.36	4.68	Ν
Chlorine	7.71	0.85	1.52	Ν
Chloromethane	103.26	11.36	8.41	Y
Cresol	20.0	2.2	5.90	Ν
Formaldehyde	0.37	0.04	2.74	Ν
Hexachlorobenzene	0.002	2.2E-04	9.42E-04	Ν
Hexachloroethane	9.69	1.07	5.19	Ν
Hexane	176.24	19.39	6.94	Y
Hydrochloric Acid	2.99	0.33	18.51	Ν
Hydrogen Fluoride	0.41	0.05	0.15	Ν
Methanol	262.09	28.83	675.98	Ν
Pentachlorophenol	0.5	0.055	0.53	Ν
Phenol	19.25	2.12	5.29	Ν
Propylene Dichloride	46.21	5.08	0.27	Y
Total POM	-	-	0.93	Y

Permit #: 0580-AOP-R16 AFIN: 35-00016 Page 5 of 17

Pollutant	TLV (mg/m <sup>3</sup> )	$\begin{array}{c} PAER (lb/hr) = \\ 0.11 \times TLV \end{array}$	Proposed lb/hr	Pass?
Antimony	0.5	0.055	0.04	Y
Arsenic	0.01	1.1E-03	0.07	Ν
Beryllium	5.0E-05	5.5E-06	1.33E-03	Ν
Cadmium	0.01	1.1E-03	0.05	Ν
Chromium compounds	0.5	0.055	0.09	Ν
Cobalt	0.02	2.2E-03	0.14	Ν
Manganese	0.02	2.2E-03	0.73	Ν
Mercury	0.1	0.011	1.58E-03	Y
Phosphorus	0.1	0.011	0.29	Ν
Selenium	0.2	0.022	0.11	Ν

2<sup>nd</sup> Tier Screening (PAIL)

AERMOD air dispersion modeling was performed on the estimated hourly emissions from the following sources, in order to predict ambient concentrations beyond the property boundary. The Presumptively Acceptable Impact Level (PAIL) for each compound has been deemed by the Department to be one one-hundredth of the Threshold Limit Value as listed by the ACGIH.

Pollutant	PAIL $(\mu g/m^3) = 1/100$ of Threshold Limit Value	Modeled Concentration $(\mu g/m^3)$	Pass?
Sulfuric Acid	8.02	0.47	Y
Ammonia	174.2	9.25	Y
Chlorine Dioxide	2.76	0.26	Y
Acetaldehyde	450.4	14.48	Y
Acrolein	2.29	1.05	Y
Carbonyl Sulfide	122.9	0.75	Y
Chlorine	77.1	2.83	Y
Cresol	200	4.00	Y
Formaldehyde	15	9.16	Y
Hexachlorobenzene	0.02	3.7E-04	Y

Pollutant	Pollutant $PAIL (\mu g/m^3) = 1/100 \text{ of}$ Threshold Limit Value		Pass?
Hexachloroethane	96.9	4.8	Y
Hydrochloric Acid	29.9	2.23	Y
Hydrogen Fluoride	4.1	0.026	Y
Methanol	2620.9	2234.7	Y
Pentachlorophenol	5.0	2.39	Y
Phenol	192.5	17.57	Y
Arsenic	0.1	0.007	Y
Beryllium	5.0E-04	3.8E-04	Y
Cadmium	0.1	0.0083	Y
Chromium compounds	5.0	0.035	Y
Cobalt	0.2	0.023	Y
Manganese	0.2	0.19	Y
Phosphorus	1.0	0.078	Y
Selenium	2.0	0.01	Y

a) H<sub>2</sub>S Modeling:

A.C.A. §8-3-103 requires hydrogen sulfide emissions to meet specific ambient standards. Many sources are exempt from this regulation, refer to the Arkansas Code for details.

Is the facility exempt from the H<sub>2</sub>S Standards If exempt, explain:

Ν

Pollutant	Threshold value	Modeled Concentration	Pass?
	20 parts per million (5-minute average*)	0.45  ppm (0.626 mg/m <sup>3</sup> )	Y
$H_2S$	80 parts per billion (8-hour average) residential area	64.5 ppb (0.0899 mg/m <sup>3</sup> )	Y
	100 parts per billion (8-hour average) nonresidential area	64.5 ppb (0.0899 mg/m <sup>3</sup> )	Y

Permit #: 0580-AOP-R16 AFIN: 35-00016 Page 7 of 17

\*To determine the 5-minute average use the following equation

 $Cp = Cm (t_m/t_p)^{0.2}$  where

 $\begin{array}{l} Cp = 5 \text{-minute average concentration} \\ Cm = 1 \text{-hour average concentration} \\ t_m = 60 \text{ minutes} \\ t_p = 5 \text{ minutes} \end{array}$ 

## 15. CALCULATIONS:

SN	Emission Factor Source	Emission Factor and units (lbs/ton, lbs/hr, etc)	Control Equipment Type	Control Equipment Efficiency	Comments
01	NCASI AP-42, 1.6, 1.3, 1.4	Various HAPs	Scrubber	90%	-
02	NCASI AP-42, 1.3, 1.4	Various HAPs	ESP	95%	-
03	NCASI AP-42, 1.3, 1.4	Various HAPs	ESP	95%	-
04	NCASI AP-42, 1.3, 1.4	Various HAPs	ESP	98%	-
06	NCASI	Various HAPs	mist eliminator	95%	-
07	NCASI	Various HAPs	venturi scrubber	98%	-
08	NCASI	Various HAPs	venturi scrubber	98.3%	-
09 &10	NCASI AP-42, 1.3, 1.4	Various HAPs	wet venturi scrubber	95% (PM)	-
09 &10 Pet- coke	NCASI	Various HAPs	wet venturi scrubber	95%	Short term emissions based on test factor although the input rate was much higher than Evergreen's capacity. Annual emissions were based on burning 7,800 tpy of petcoke 20.7% of the rate tested by NCASI.

## Permit #: 0580-AOP-R16 AFIN: 35-00016 Page 8 of 17

SN	Emission Factor Source	Emission Factor and units (lbs/ton, lbs/hr, etc)	Control Equipment Type	Control Equipment Efficiency	Comments
11	NCASI	Various HAPs	scrubber	99% (PM)	-
13	AP-42, 1.3, 1.4	Various HAPs	none	n/a	-
15	AP-42, 1.3, 1.4	Various HAPs	none	n/a	-
21	NCASI	Various HAPs	none	n/a	-
22, 23, 44	NCASI	Various HAPs	none	n/a	-
24, 25, 26, 27, 45, 46, 47	NCASI	Various HAPs	scrubber		-
28 thru 40	AP-42, 1.4	Various HAPs	None	n/a	-
41, 42	AP-42, 1.4	Various HAPs	none	n/a	-
48, 59	NCASI	Various HAPs	none	n/a	-
49	NCASI	Various HAPs	none	n/a	-
51	NCASI	Various HAPs	none	n/a	40% hardwood 60% softwood
52	NCASI	Various HAPs	none	n/a	-
53	NCASI	Various HAPs	none	n/a	-
54	NCASI	Various HAPs	none	n/a	-
55	TANKS 4.09d	-	none	n/a	-
57	LandGEM 3.02	Various HAPs	none	n/a	-
58	NCASI	Various HAPs	none	n/a	-
60	NCASI	Various HAPs	none	n/a	-
114- 119, 121, & 122	AP-42, 3.3	Various HAPs	None	n/a	100 hours per year
120	AP-42, 3.3	Various HAPs	None	n/a	-

Permit #: 0580-AOP-R16 AFIN: 35-00016 Page 9 of 17

## 16. TESTING REQUIREMENTS:

The permit requires testing of the following sources.

SN(s)	Pollutant	Test Method	Test	Justification For Test
511(5)	Tonutum	i est method	Frequency	Requirement
	PM	5/202	Every 5 years	
	PM <sub>10</sub>	201A/202 or 5/202	Every 5 years	
	PM <sub>2.5</sub>	202	Every 5 years	
01	NO <sub>x</sub>	7E	Every 5 years	PAL
01	CO	10	Every 5 years	IAL
	$SO_2$	6C	Every 5 years	
	VOC	25A	Every 5 years	
	CO <sub>2</sub> e	EPA approved method	Every 5 years	
	PM	5/202	Every 5 years	
	PM <sub>10</sub>	201A/202 or 5/202	Every 5 years	
12	PM <sub>2.5</sub>	202	Every 5 years	
13 (two steelse)	NO <sub>x</sub>	7E	Every 5 years	PAL
(two stacks)	СО	10	Every 5 years	
	SO <sub>2</sub>	6C	Every 5 years	
	VOC	25A	Every 5 years	
		0	See Specific	
	$H_2SO_4$	8	Condition #27	
	PM	5/202	Every 5 years	
	PM <sub>10</sub>	201A/202 or 5/202	Every 5 years	
15	PM <sub>2.5</sub>	202	Every 5 years	
15 (two staalsa)	NO <sub>x</sub>	7E	Every 5 years	PAL
(two stacks)	CO	10	Every 5 years	
	$SO_2$	6C	Every 5 years	
	VOC	25A	Every 5 years	
	$H_2SO_4$	8	See Specific Condition #39	
	PM	5/202	Every 5 years	
	PM <sub>10</sub>	201A/202 or 5/202	Every 5 years	
02	PM <sub>2.5</sub>	202	Every 5 years	
	NO <sub>x</sub>	7E	Every 5 years	
	CO	10	Every 5 years	PAL
	SO <sub>2</sub>	6C	Every 5 years	
	VOC	25A	Every 5 years	
	H <sub>2</sub> SO <sub>4</sub>	8	Every 5 years	
	PM	5/202	Every 5 years	
03	PM <sub>10</sub>	201A/202 or 5/202	Every 5 years	PAL
<i></i>	PM <sub>2.5</sub>	202	Every 5 years	

## Permit #: 0580-AOP-R16 AFIN: 35-00016 Page 10 of 17

SN(s)	Pollutant	Test Method	Test	Justification For Test
~ (~)			Frequency	Requirement
	NO <sub>x</sub>	7E	Every 5 years	
	CO	10	Every 5 years	
	$SO_2$	6C	Every 5 years	
	VOC	25A	Every 5 years	
	$H_2SO_4$	8	Every 5 years	
	PM	5/202	Every 5 years	
	PM <sub>10</sub>	201A/202 or 5/202	Every 5 years	
	PM <sub>2.5</sub>	202	Every 5 years	
04	NO <sub>x</sub>	7E	Every 5 years	PAL
(two stacks)	CO	10	Every 5 years	FAL
	$SO_2$	6C	Every 5 years	
	VOC	25A	Every 5 years	
	$H_2SO_4$	8	Every 5 years	
	PM	5/202	Every 5 years	
	$PM_{10}$	201A/202 or 5/202	Every 5 years	
	PM <sub>2.5</sub>	202	Every 5 years	DAI
06	СО	10	Every 5 years	PAL
	$SO_2$	6C	Every 5 years	
	VOC	25A	Every 5 years	
	TRS	16	annual	§19.8
	PM	5/202	Every 5 years	
	$PM_{10}$	201A/202 or 5/202	Every 5 years	
	PM <sub>2.5</sub>	202	Every 5 years	DAI
07	CO	10	Every 5 years	PAL
	$SO_2$	6C	Every 5 years	
	VOC	25A	Every 5 years	
	TRS	16	annual	§19.8
	PM	5/202	Every 5 years	
	PM <sub>10</sub>	201A/202 or 5/202	Every 5 years	
	PM <sub>2.5</sub>	202	Every 5 years	
08	CO	10	Every 5 years	PAL
	SO <sub>2</sub>	6C	Every 5 years	
	VOC	25A	Every 5 years	
	TRS	16	annual	§19.8
	PM	5/202	Every 5 years	
	PM <sub>10</sub>	201A/202 or 5/202	Every 5 years	
	PM <sub>2.5</sub>	202	Every 5 years	<b>D</b> • <b>T</b>
09	NO <sub>x</sub>	7E	Every 5 years	PAL
	CO	10	Every 5 years	
	SO <sub>2</sub>	6C	Every 5 years	

Permit #: 0580-AOP-R16 AFIN: 35-00016 Page 11 of 17

SN(s)	Pollutant	Test Method	Test Frequency	Justification For Test Requirement
	VOC	25A	Every 5 years	
	PM	5/202	Every 5 years	
	PM <sub>10</sub>	201A/202 or 5/202	Every 5 years	
	PM <sub>2.5</sub>	202	Every 5 years	
10	NO <sub>x</sub>	7E	Every 5 years	PAL
	СО	10	Every 5 years	
	$SO_2$	6C	Every 5 years	
	VOC	25A	Every 5 years	
Bleach Plant	СО	10	Every 5 years	PAL
27	HAPs	§63.457	Initial	§63.453
01, 13, 15	NESH	NESHAP DDDDD tests		§63.7515
07	See Spe	cific Condition #164	Initial	§60.284a(c)(4)

## 17. MONITORING OR CEMS:

The permittee must monitor the following parameters with CEMS or other monitoring equipment (temperature, pressure differential, etc.)

SN	Parameter or Pollutant to be Monitored	Method of Monitoring (CEM, Pressure Gauge, etc)	Frequency	Report (Y/N)
01	scrubber	liquor flow rate and pressure drop	daily	compliance demo. for opacity limit
02	TRS	CEMS	continuous	yes
03	TRS	CEMS	continuous	yes
04	TRS	CEMS	continuous	yes
04	ESP	If ESP goes down, boiler must go down 50/50. The ESP has two halves. If one half of the ESP goes down, one half of the boiler must go down also.		
06	scrubber	liquor flow rate and pressure drop	daily	compliance demo. for opacity limit
07	scrubber	liquor flow rate and pressure drop	daily	compliance demo. for opacity limit
08	scrubber	liquor flow rate and pressure drop	daily	compliance demo. for opacity limit
09	TRS	CEMS	continuous	yes
09	scrubber	liquor flow rate	daily	compliance

Permit #: 0580-AOP-R16 AFIN: 35-00016 Page 12 of 17

SN	Parameter or Pollutant to be Monitored	Method of Monitoring (CEM, Pressure Gauge, etc)	Frequency	Report (Y/N)
				demo. for opacity limit
10	TRS	CEMS	continuous	yes
10	scrubber	liquor flow rate	daily	compliance demo. for opacity limit
11	scrubber	liquor flow rate	daily	compliance demo. for opacity limit
20	scrubber	liquor flow rate & pressure drop	daily	compliance demo. for opacity limit
27	scrubber	pH of scrubber effluent media Gas flow rate Constant operation of fan	continuous	no
49	Condensate collection tank	COD concentration Hp of Aerators Hardpipe liquid flow	Daily	no
		HAP concentration (CMS)	Continuous	no

# 18. RECORDKEEPING REQUIREMENTS:

The following are items (such as throughput, fuel usage, VOC content, etc.) that must be tracked and recorded.

SN	Recorded Item	Limit (as established in permit)	Frequency	Report (Y/N)
	Bark usage	482,700 tons/12cm	monthly	Y
	Sludge usage	257,544 tons/12cm	monthly	Y
01	Fuel oil usage	291.5 gal/hr or 2.56MMgal/12cm	monthly	Y
01	TDF usage	4,380 tons/12cm	monthly	Y
	Rice hulls usage	65,000 tons/12cm	monthly	Y
	Types of fuel fired	various	monthly	Y
	Sulfur limit	1.0%	each shipment	Y
	Opacity	40%	when using fuel oil	N
	Fuel oil usage	9.5MMgal/12cm	monthly	Y
13	Types of fuel fired	various	monthly	Y
15	Highest hourly fuel oil usage	1,083 gal/hr	monthly	Y
	Sulfur limit	1.0%	each shipment	Y
15	Opacity	40%	when using fuel oil	N

SN	Recorded Item	Limit (as established in permit)	Frequency	Report (Y/N)
	Fuel oil usage	9.5MMgal/12cm	monthly	Y
	Types of fuel fired	various	monthly	Y
	Highest hourly fuel oil usage	1,083 gal/hr	monthly	Y
	Sulfur limit	1.0%	each shipment	Y
51	Chips consumed	2,726,294 tons/12cm	monthly	Y
22, 23, 44	Unbleached pulp production	676,262 ADTP/12cm	monthly	Y
52	Groundwood pulp production	81,111 ADTP/12cm	monthly	Y
	Bleached kraft pulp production	620,135 ADTP/12cm	monthly	Y
Bleach Plant	Inspection of enclosure openings	Defined in SC 65	monthly	N
Flain	Inspection of reasonably accessible portions of the closed vent system	Defined in SC 66	monthly	N
55	Methanol throughput	1,400,212 gal/12cm	monthly	Y
53	Unfinished product production	189,800 tons/12 cm	monthly	Y
54	Unfinished product production	529,250 tons/12 cm	monthly	Y
28 through	Polyresin usage	90,000 tons/12cm	monthly	Y
40	Fuel usage	Natural gas only	monthly	Y
41, 42	Fuel usage	Natural gas only	monthly	Y
	Black liquor solids usage	296,964 Tbls/12cm	monthly	Y
02	Fuel oil usage	5.06MMgal /12cm	monthly	Y
02	Types of fuel fired	various	monthly	Y
	Sulfur limit	1.0%	each shipment	Y
	Black liquor solids usage	296,964 Tbls/12cm	monthly	Y
03	Fuel oil usage	5.06MMgal /12cm	monthly	Y
03	Types of fuel fired	various	monthly	Y
	Sulfur limit	1.0%	each shipment	Y
	Black liquor solids usage	805,482 Tbls/12cm	monthly	Y
	Fuel oil usage	16.45MMgal /12cm	monthly	Y
04	Types of fuel fired	various	monthly	Y
	Sulfur limit	1.0%	each shipment	Y
	ESP Operation	Defined in SC 139	monthly	Ν

Permit #: 0580-AOP-R16 AFIN: 35-00016 Page 14 of 17

SN	Recorded Item	Limit (as established in permit)	Frequency	Report (Y/N)
	Lime usage	82,125 tons CaO/12cm	monthly	Y
09	Petcoke usage	7,800 tons/12cm	monthly	Y
	Types of fuel fired	various	monthly	Y
	Sulfur limit	1.0%	each shipment	Y
	Lime usage	82,125 tons CaO/12cm	monthly	Y
10	Petcoke usage	7,800 tons/12cm	monthly	Y
	Types of fuel fired	various	monthly	Y
	Sulfur limit	1.0%	each shipment	Y
11&20	Lime usage	205,130 tons / 12cm	monthly	Y
49	Wastewater processed	2.5 MM/ hour or 13,870 MM/ 12cm	monthly	Y
	TRS Emission Reductions	At least 39 tons/yr	annual	Y
50	Pulp produced	757,373 ADTUBP/12cm	monthly	Y
57	Waste accepted	30,000 tons/12cm	monthly	Y
LVHC	NCG pre-scrubber bypassed hours	<500 hrs/yr	monthly	N
	NCG pre-scruber flow rate	>45 gal/min	daily	N
102 through 112	Conductivity	3000 µmhos	monthly	N
113	Propylene dichloride content	100 ppm	monthly	Y
114 through	Opacity	20%	when in operation for more than 24 consecutive hours	N
119, 121, and 122	Hours of Operation	500 hours per calendar year	monthly	Y
120	Opacity	20%	when in operation for more than 24 consecutive hours	N
Plantwide	Plantwide emissions	PM: 1077.0 tpy PM <sub>10</sub> : 768.3 tpy PM <sub>2.5</sub> : 654.8 tpy NOx: 1458.1 tpy CO: 2041.1 tpy SO <sub>2</sub> : 392.4 tpy VOC: 1936.2 tpy TRS: 844.3 tpy Lead: 0.690 tpy	monthly	Y

SN	Recorded Item	Limit (as established in permit)	Frequency	Report (Y/N)
		H <sub>2</sub> SO <sub>4</sub> : 17.07 tpy Fluorides: 3.016 tpy CO2e: 1969346.7 tpy		
01, 13, 15	All applicable NESHAP DDDDD records	See Plantwide Conditions #46 through #161	As necessary	Ν
01, 02, 03, 04	Used oil usage	Combined limit of 4.6 gal/hr or 40,150 gal/12cm	monthly	Y
07	CEMS measurements	Measurements of pressure drop and scrubbing liquid flow rate	Once each successive 15- minute period	Y

## 19. OPACITY:

SN	Opacity%	Justification (NSPS limit, Dept. Guidance, etc)	Compliance Mechanism	
01	40	pre-NSPS, pre-PSD limit from last permit scrubber		
13	40	pre-NSPS, pre-PSD limit from last permit	daily observations when burning fuel oil	
15	40	pre-NSPS, pre-PSD limit from last permit	daily observations when burning fuel oil	
28 through 40	5	natural gas fired	use of natural gas	
41, 42	5	natural gas fired	use of natural gas	
02	TBE	§63.862 alternative	COMS	
03	TBE	§63.862 alternative	COMS	
04	TBE	§63.862 alternative	COMS	
06	40	pre-NSPS, pre-PSD limit from last permit	demister pad/scrubber	
07	20	Reg.19.503	demister pad/scrubber	
08	40	pre-NSPS, pre-PSD limit from last permit	demister pad/scrubber	
09	40	pre-NSPS, pre-PSD limit from last permit	scrubber	
10	40	pre-NSPS, pre-PSD limit from last permit	scrubber	
11 & 20	20	limit from last permit	scrubber	
114	20	Regulation 19 §19.503 and 40 CFR Part	daily observation	

SN	Opacity%	Justification (NSPS limit, Dept. Guidance, etc)	Compliance Mechanism
through 122		52, Subpart E	

## 20. DELETED CONDITIONS:

Former SC	Justification for removal
PWC #31 and #37	SSM plan requirement has been removed from Subpart MM

## 21. GROUP A INSIGNIFICANT ACTIVITIES:

The following is a list of Insignificant Activities including revisions by this permit.

Source Name	Group A	Emissions (tpy)						
	Category	PM/	$SO_2$	VOC	СО	NO <sub>x</sub>	HAPs	
		PM <sub>10</sub>	$30_2$	VUC	0		Single	Total
IC Rental Engines	A-13	0.26	0.25	0.3	0.81	3.75		3.3E-03
Cotton Roll Grinder associated with Supercalendars	A-13	0.1						
Poly Silos associated with Extruders	A-13			1.27				
Wet Ash Handling	A-13	0.1						
Starch Silos	A-13	0.1						
ECO Latex Binder Storage Silo	A-13	0.13						
Liquid Dye Mix Tanks	A-13			1.33				0.276
Outside Media Blasting	A-13	0.99						5.2E-04
Bulk Tank O-3 (1,000 gal, underground)	A-13			6.3E-02				
Gasoline (279 gal)	A-13			8.1E-02				
A-13 TOTAL		1.68	0.25	3.044	0.81	3.75		0.277
Oil Bulk Tank F-1 (10,000 gal)	A-3			7.0E-05				
Oil Bulk Tank F-3 (6,000 gal)	A-3			4.0E-05				
Oil Bulk Tank F-4 (10,000 gal)	A-3			7.0E-05				
Diesel Fuel Bulk Tank H-1 (1,500 gal)	A-3			1.1E-03				

Permit #: 0580-AOP-R16 AFIN: 35-00016 Page 17 of 17

Source Name	Group A	Emissions (tpy)						
	Category	PM/	SO <sub>2</sub>	VOC	СО	NO <sub>x</sub>	HAPs	
		PM <sub>10</sub>	$50_{2}$	VUC			Single	Total
Bulk Tank K-1 (2,000 gal)	A-3			1.2E-03				
Bulk Tank O-1 (6,000 gal)	A-3			3.5E-03				
Bulk Tank O-2 (6,000 gal)	A-3			3.5E-03				
No. 1 Diesel (560.8 gal)	A-3			3.4E-04				
No. 2 Diesel (560.8 gal)	A-3			3.2E-04				
Hydraulic Oil (1,000 gal)	A-3			1.0E-05				
Used Oil (1,000 gal)	A-3			1.0E-05				
A-3 TOTAL				0.01				

## 22. VOIDED, SUPERSEDED, OR SUBSUMED PERMITS:

The following is a list of all active permits voided/superseded/subsumed by the issuance of this permit.

Permit #	
0580-AOP-1	15

APPENDIX A – EMISSION CHANGES AND FEE CALCULATION

#### Fee Calculation for Major Source

Facility Name: Evergreen Packaging, Inc. Permit Number: 0580-AOP-R16 AFIN: 35-00016

\$/ton factor Permit Type	23.93 Minor Mod	Annual Chargeable Emissions (tpy) Permit Fee \$	<u>5960.846</u> 500
Minor Modification Fee \$ Minimum Modification Fee \$ Renewal with Minor Modification \$	500 1000 500		
Check if Facility Holds an Active Minor Source or Mino Source General Permit If Hold Active Permit, Amt of Last Annual Air Permit Invoice \$ Total Permit Fee Chargeable Emissions (tpy) Initial Title V Permit Fee Chargeable Emissions (tpy)	or 0 -0.29		

HAPs not included in VOC or PM:

Chlorine, Hydrazine, HCl, HF, Methyl Chloroform, Methylene Chloride, Phosphine, Tetrachloroethylene, Titanium Tetrachloride

Air Contaminants:

All air contaminants are chargeable unless they are included in other totals (e.g., H2SO4 in condensible PM, H2S in TRS, etc.)

Revised 03-11-16

Pollutant (tpy)	Check if Chargeable Emission	Old Permit	New Permit	Change in Emissions	Permit Fee Chargeable Emissions	Annual Chargeable Emissions
PM		1077	1077	0	0	1077
$PM_{10}$		768.3	768.3	0		
PM <sub>2.5</sub>		654.8	654.8	0		
SO <sub>2</sub>		392.4	392.4	0	0	392.4
VOC		1936.2	1936.2	0	0	1936.2
со		2041.1	2041.1	0		
NO <sub>X</sub>		1458.1	1458.1	0	0	1458.1
Lead	•	0.69	0.69	0	0	0.69

Pollutant (tpy)	Check if Chargeable Emission	Old Permit	New Permit	Change in Emissions	Permit Fee Chargeable Emissions	Annual Chargeable Emissions
TRS	٧	844.3	844.3	0	0	844.3
2,4-Dinitrotoluene		0.01	0.01	0		
4-Nitrophenol		3.74E-04	3.74E-04	0		
Acetaldehyde		50.2	50.2	0		
Acetophenone		14.01	13.86	-0.15		
Acrolein		2.67	2.67	0		
Bis(2-ethylhexyl)phthalate		7.20E-03	7.20E-03	0		
Carbonyl sulfide		20.03	19.99	-0.04		
Chlorine		5.72	5.43	-0.29	-0.29	5.43
Chloromethane		36.67	36.67	0		
Cresol		21.43	21.14	-0.29		
Formaldehyde		10.63	10.63	0		
Hexachlorobenzene		4.14E-03	4.14E-03	0		
Hexachloroethane		22.55	22.26	-0.29		
Hexane		21.2	21.2	0		
Hydrochloric Acid	•	79.46	79.46	0	0	79.46
Methanol		2021.84	2021.84	0		
Pentachlorophenol		1.46	1.46	0		
Phenol		20.77	20.87	0.1		
Antimony		0.16	0.16	0		
Arsenic		0.08	0.08	0		
Beryllium		3.61E-03	3.61E-03	0		
Cadmium		0.05	0.05	0		
Chromium compounds		0.16	0.16	0		
Cobalt		0.25	0.25	0		
Manganese		2.87	2.87	0		
Mercury		5.53E-03	5.53E-03	0		
Phosphorus		0.95	0.95	0		

Pollutant (tpy)	Check if Chargeable Emission	Old Permit	New Permit	Change in Emissions	Permit Fee Chargeable Emissions	Annual Chargeable Emissions
Selenium		0.11	0.11	0		
Polycyclic Organic Matter	V	3.46	3.46	0	0	3.46
Fluorides	>	3.016	3.016	0	0	3.016
Total Other HAPs		43.21	43.26	0.05		
Sulfuric Acid		17.07	17.07	0		
Acetone	>	57.3	57.3	0	0	57.3
Ammonia	7	102.39	102.39	0	0	102.39
Chlorine Dioxide	>	1.1	1.1	0	0	1.1
H2S		476.72	477.59	0.87		
Methyl Ethyl Ketone		14.23	14.23	0		
Barium		0.24	0.24	0		
Zinc		18.14	18.14	0		
		0	0	0		
		0	0	0		
		0	0	0		
		0	0	0		
			0	0		
			0	0		
			0	0		
			0	0		
			0	0		
			0	0		
			0	0		
			0	0		
			0	0		
			0	0		
			0	0		
			0	0		