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ARKANSAS
Department of Environmental Quality

AFIN: _____ Permit No.: _____

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Project: _____

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• ADH Approval letter is included

• The existing treatment system [trickling filter] is unable to meet Nitrate + Nitrite limit (Permit Limit = 10 mg/L (7-day Ave))

Permittee had 21-violations for Nitrate-Nitrite during Past two years.

• The existing Treatment system: head work, Primary clarifier, trickling filters, Secondary clarifier, biotowers, Final Clarifier and Chlorine disinfection system.

• The proposed treatment system: head work (existing system), extended aeration oxidation ditch, Final Clarifier (existing will be rehabilitated) and U.V. disinfection

• Design flow: based on the average flows between 2002 and Jun 2005
Average flow = 0.64

(133 persons \times 100 \times $\frac{3 \text{ pers}}{\text{House}}$) New Flatwood Area = 0.0399 mgd
0.68 mgd

Design flow for the existing plant = 0.73 mgd ✓

Using 0.73 mgd as design flow will allow some future growth.

$$\begin{aligned} \text{Total Peak Hourly} &= \frac{18 + \sqrt{P}}{4 + \sqrt{P}} = \frac{18 + \sqrt{3.4}}{4 + \sqrt{3.4}} = \frac{19.84}{5.84} = 3.44 \text{ growth factor} \\ &= 0.68 \times 3.44 = 2.33 \text{ MGD} \end{aligned}$$

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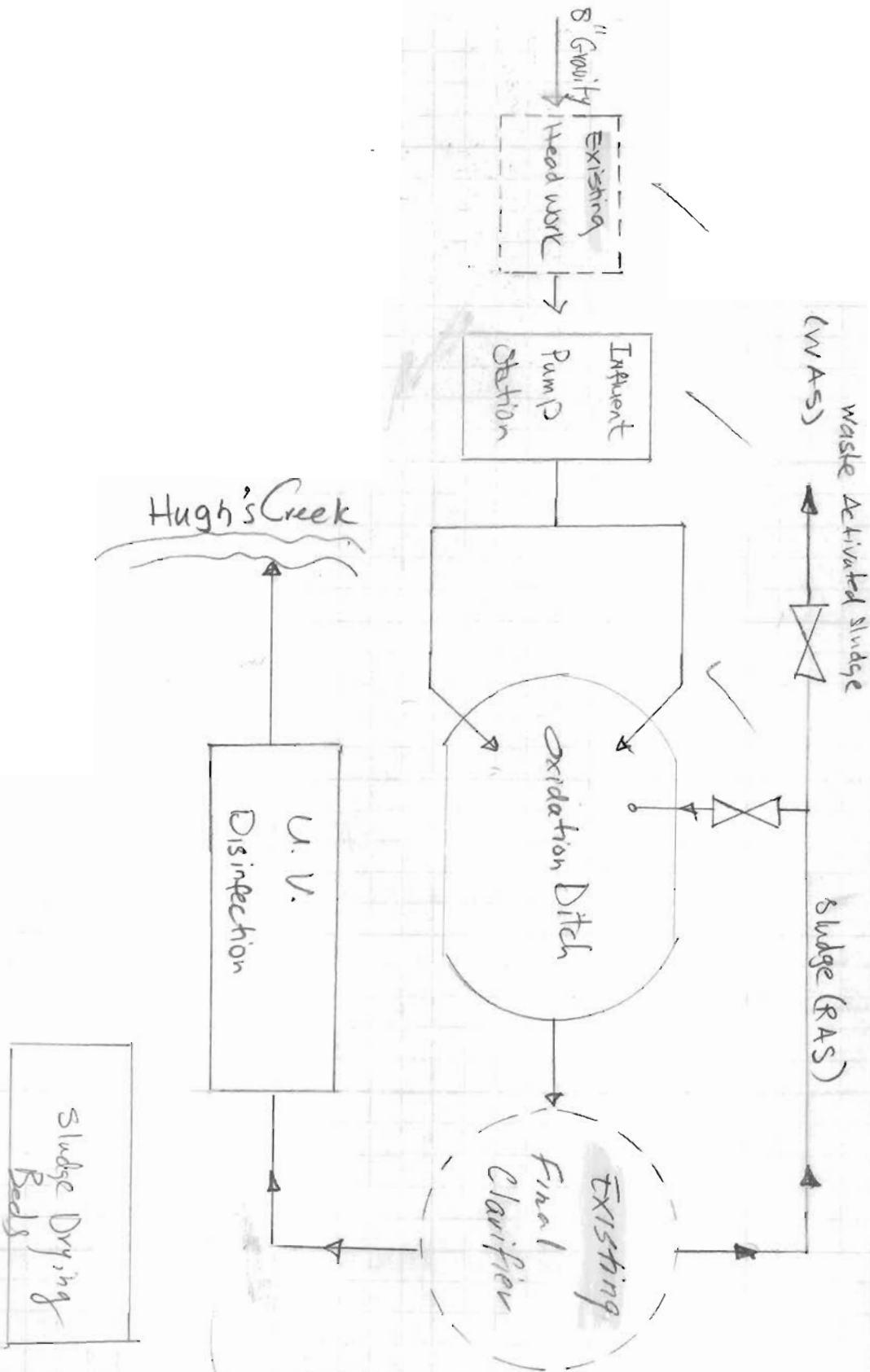
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Flow Schematic



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Influent Characteristics

$$BOD_5 = 200 \text{ mg/L}$$

$$TSS = 200 \text{ mg/L}$$

$$TP = 6 \text{ mg/L}$$

$$NH_3-N = 40 \text{ mg/L}$$

$$TKN = 50 \text{ mg/L}$$

treatment: Extended Aeration Oxidation ditch.

Orbal system by U.S. filter.

Effluent Requirements

$$BOD_5 = 10 \text{ mg/L}$$

$$TSS = 15 \text{ mg/L}$$

$$TP = 1.5 \text{ mg/L}$$

$$TN = 10 \text{ mg/L}$$

Influent Characteristics:

$$\text{Flow} = 0.85 \text{ MGD}$$

$$BOD_5 = 200 \text{ mg/L}$$

$$TSS = 200 \text{ mg/L}$$

$$TKN = 50 \text{ mg/L}$$

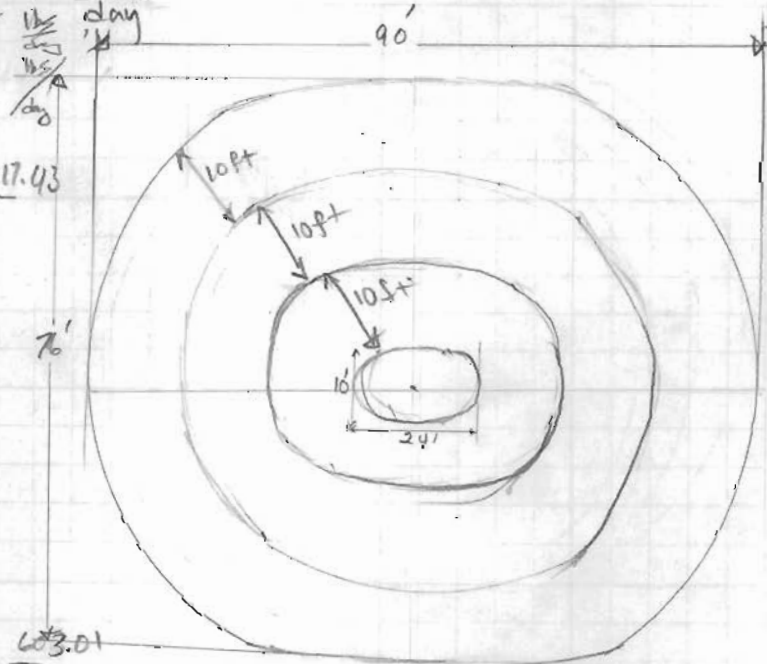
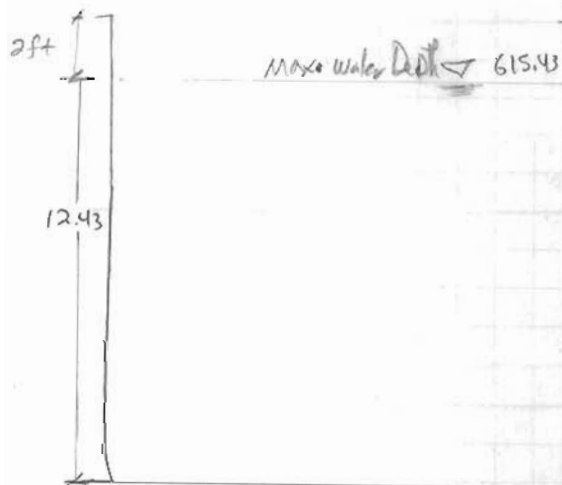
$$NH_3-N = 40 \text{ mg/L}$$

$$BOD_5 \left(\frac{\text{lbs}}{\text{day}} \right) = 200 \times 8.34 \times 0.73 = 1218 \frac{\text{lbs}}{\text{day}}$$

$$TSS \left(\frac{\text{lbs}}{\text{day}} \right) = 200 \times 8.34 \times 0.73 = 1218 \frac{\text{lbs}}{\text{day}}$$

$$NH_3-N \left(\frac{\text{lbs}}{\text{day}} \right) = 40 \times 8.34 \times 0.73 = 244 \frac{\text{lbs}}{\text{day}}$$

$$TKN \left(\frac{\text{lbs}}{\text{day}} \right) = 50 \times 8.34 \times 0.73 = 304 \frac{\text{lbs}}{\text{day}}$$



Maximum water Depth = 12.43 ✓

Free Board = 2 feet ✓

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nitrification:

Utilizing the following equation for calculation of minimum detention time for nitrification unit.

$$t_{min} = \left(\frac{1}{\mu_{max} (e^{0.098(T_{min} - 15)})} \right) \times (\text{Total process peak factor}) \times (\text{Safety factor})$$

$$t_{min} = \frac{1}{0.47 \text{ day}^{-1} \times e^{(0.098(12 - 15))}} \times (1.56) \times (2.5)$$

$$t_{min} = 11.1 \text{ day} = 12 \text{ days (Selected)}$$

Orbal Basin Volume

$$V = \frac{t_{min} \times P_x}{MLSS}$$

P_x = total solid production {sludge wasted}

$$MLSS = 3500 \text{ mg/L}$$

$$P_x = 1039 \text{ lb/day}$$

$$V(\text{ft}^3) = \frac{12 \text{ days} \times 1039 \frac{\text{lb}}{\text{day}} \times \frac{1 \text{ Gal}}{8.34 \text{ lb}} \times \frac{\text{ft}^3}{7.48 \text{ Gal}}}{3500 \frac{\text{mg}}{\text{L}} \times \frac{1 \text{ L}}{1000000 \text{ mg}}}$$

$$= 571.03 \text{ ft}^3 = \frac{232.75}{4000 \times 0.8 \times \frac{1 \text{ li}}{100000}} = 72734 \text{ ft}^3$$

$$= 427132 \text{ Gallon}$$

checking with 10-state STD for permissible tank capacity and loading (chapter 90 - Page 9-7)

$$MLSS = 3500 \text{ mg/L}$$

$$\text{Organic Loading} \left(\frac{\text{lb BOD}_5}{\text{day} \cdot 1000 \text{ ft}^3} \right) = \frac{1218 \text{ lb/day}}{57103 \text{ ft}^3} = 21.3 \frac{\text{lb BOD}_5}{1000 \text{ ft}^3 \cdot \text{day}} \quad (\uparrow \text{train})$$

F/M Ratio:

$$\left\{ \begin{array}{l} \text{Volume of Basin} \\ \text{is small} \end{array} \right\} \frac{21.3 \text{ lb BOD}_5}{1000 \text{ ft}^3 \cdot \text{day}}$$

$$\frac{15 \text{ lb BOD}_5}{1000 \text{ ft}^3 \cdot \text{day}} \quad \text{10 state STD}$$

$$\frac{1218 \text{ lb BOD}_5}{(3500 \text{ mg/L}) (57103 \text{ ft}^3) (7.48 \text{ gal/ft}^3)} \times \frac{\text{MGD}}{106} \times 8.34 \frac{\text{lb}}{\text{Gal}} \times 0.80$$

$$F/M = 0.12$$

OK ~~1039~~ 1039 0.11

* see US filter rational for volume of Basin

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Aeration equipment: oxygen for BOD5
 10 state-STD $\frac{1.5 \text{ lb O}_2}{11 \text{ lb BOD}_5}$

Nitrogenous O₂ req.
 $\frac{4.6 \text{ lb O}_2}{1 \text{ lb TKN}}$

Net oxygen demand:

= Carbonaceous O₂/day (11b) + Nitrogenous O₂/day - Denitrification Credit/day (11b)

= $1157 \frac{\text{lbs BOD}_5}{\text{day}} \times 1.5 \frac{\text{lb O}_2}{\text{BOD}_5} + 250 \frac{\text{lb TKN}}{\text{day}} \times 4.6 \frac{\text{lb O}_2}{\text{TKN}} + 29 \text{ lb O}_2 \left(298 \frac{\text{lb TKN}}{\text{day}} - 28 \frac{\text{lb N}_{\text{org}}}{\text{day}} \right)$

= 1735 + 1150 - 783 =

= 2087 lb/day

AOR = $\frac{2087 \text{ lb O}_2/\text{day}}{24 \frac{\text{hr}}{\text{day}}}$

AOR = 87 $\frac{\text{lb O}_2}{\text{hr}}$

Field correction factor

$\left. \begin{array}{l} \text{Ditch \#1} \Rightarrow \text{DO} = 0 \text{ mg/L} \\ \text{Ditch \#2} \Rightarrow \text{DO} = 0.5 \text{ mg/L} \\ \text{Ditch \#3} \Rightarrow \text{DO} = 2.0 \text{ mg/L} \end{array} \right\} = 0.8$
 0.4 - 0.7

STOR = $\frac{\text{AOR}}{\text{fcf}} = \frac{87 \frac{\text{lb}}{\text{hr}}}{0.8} = 109 \frac{\text{lb}}{\text{hr}} \approx 109 \frac{\text{lb}}{\text{hr}}$ ✓

Two (2) 10 Hp aerators each turning 18 discs
 Two (2) 30 Hp " " " " 36 discs } Rotor-Brush aerators
 Total = 80 Hp

Transfer rate = $\frac{114 \frac{\text{lb}}{\text{hr}}}{80 \text{ hp}} = 1.425 \frac{\text{lb O}_2}{\text{hp}\cdot\text{h}}$ ✓

M&E
 (0.9 - 1.76)
 $\frac{\text{lb O}_2}{\text{hp}\cdot\text{h}}$

STOR/disc $\approx 2.5 \frac{\text{lb}}{\text{hr}\cdot\text{disc}}$

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Clarifier

Peak hourly flow : 2.34 MGD

$$D_{\text{inside}} = 55'$$

$$A = \pi r^2 = \pi \times 27.5^2 = 2376 \text{ ft}^2$$

Top of Tank wall = 612.40
Max water surface = 610.98
(on Primob) Bottom = 599.15

$$\text{water depth} = 11.83 \checkmark$$

$$\text{Free Board} = 1.42' \checkmark$$

Surface overflow rate at Design Peak Hourly flow (gal/ft^2)

$$\frac{2.34 \text{ MGD}}{2376 \text{ ft}^2} = 984.84 \frac{\text{gal}}{\text{ft}^2} < 1000 \frac{\text{gal}}{\text{ft}^2} \text{ (10 state STD)} \checkmark$$

Peak Solids Loading rate ($\frac{\text{lb}}{\text{day ft}^2}$) =

$$\frac{4000 \text{ mg/L} \times 8.34 \times 0.73}{2376 \text{ ft}^2} = \frac{27396.9 \text{ lb/day}}{2376 \text{ ft}^2} = 11.53 \frac{\text{lb}}{\text{day ft}^2} < 35 \frac{\text{lb}}{\text{day ft}^2} \text{ (10-state)} \checkmark$$

UV : disinfection system consist of :

Tot. No. Lamps	32
modules	4
Lamps/module	8

Peak Design flow = 4MGD

TSS < 30 mg/L

BOD₅ < 30 mg/L

In float fecal < 1,000,000 / 100 n