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## MEMORANDUM

**DATE:** April 27, 2016

**TO:** Annette Cusher, PE  
Engineer Supervisor  
Regulated Waste Program  
Office of Land Resources  
Arkansas Department of Environmental Quality

**FROM:** Paul Crawford, PE, PG *PG*  
FTN Associates, Ltd.

**SUBJECT:** Summary of Site Visit of Damco, Inc. Facility  
Mountain Home, AR  
FTN No. 050

FTN Associates, Ltd. (FTN) was requested to conduct a site reconnaissance of the Damco, Inc. site located near Mountain Home, AR with personnel from the Regulated Waste Program of the Office of Land Resources of the Arkansas Department of Environmental Quality (ADEQ). Mark Koch, Jeremy Brooks, and Paul Crawford of FTN along with Annette Cusher and Weston Lee of the ADEQ conducted the site reconnaissance of the site on April 25, 2016. The purpose of the site visit was to:

1. Review and document existing conditions of the waste tire disposal facility and the constructed dam;
2. Review potential options for site remediation; and
3. Meet with the property owner, if possible.

ADEQ and FTN personnel arrived at the site around 1:00 p.m. and went directly to the dam. All personnel walked around the dam to review the status of the structure and the north side of the pond to review the piles of waste tires. The following items were noted in reviewing the dam and the waste tires:

1. Waste tires are buried outside the limits shown on the original design plans as prepared by Nelson Engineering (1997; Attachment 1). Buried tires were identified on the southwest approach to the crest of the dam and the downstream side of the dam was much larger than designed due to extra waste tires.

2. The top (crest) of the dam is approximately the same width (40 ft) as shown on the original design plans. However, the crest is longer than designed (approximately 1,350 ft versus 900 ft). The surface of crest of the dam did not show any signs of settlement or rutting (see Photo 1; Attachment 2)
3. According to the design plans, the downstream side of the dam was supposed to have been constructed at a slope of 3H:1V and was to be approximately 72 ft (horizontal) from crest to toe. However, the downstream side has three benches (terraces) and the slope is much longer than originally designed (approximately 380 ft including benches and slopes between benches). The upper bench is about 100 ft wide and is about five rows of tire bales high (about 15 ft). The middle bench is about 180 ft wide and about nine rows of tire bales high (about 27 ft). The lower bench is approximately 50 ft wide and about two rows of tire bales high (6 ft). Photos 2 through 5 present terraced downstream side of dam.
4. The downstream side of each of the three benches is not covered with dirt and the stacked baled waste tires are exposed (see Photos 2, 3, 4, 5, and 7)
5. The surface of the three benches is not properly graded and stormwater is ponded in many places, creating a source of infiltration into the underlying waste tires.
6. There were many seeps noted at the toe of the slope which may be from the pond, stormwater infiltration, or natural seeps from the bedrock adjacent to the waste tire slope (see Photos 5 and 6).
7. The proposed spillway for the dam had not been constructed.
8. Vegetation was in fair condition on the dam with many bare areas.
9. On all three benches, the soil cover is thin in places and waste tires are exposed. Numerous small cavities into the underlying baled tires were noted at the ground surface.
10. Most of the tires not placed in the dam are baled and stacked two to four bales high. There are unbaled waste tires scattered throughout the site, with some in wooded areas northeast of the pond (see Photos 8 through 11).
11. The baling machinery was still onsite, but not in operating condition.
12. There are nine semi-trailers parked onsite. The equipment was probably used to haul waste tires to the facility. The trailers were not opened during the site visit.
13. There is some general waste materials found throughout the old waste baling operations area, but nothing indicating a potential hazardous condition.
14. There are several areas where waste tires were buried in the vicinity of the old baling operation and storage area.
15. The onsite soils are cherty/gravelly clays (typical of the region). This material is reported to have been used in place of the specified "clay" soil for the dam core.
16. There are several gravel access roads throughout the site and access for construction equipment is good (if necessary).

At the end of the reconnaissance, ADEQ and FTN encountered Mr. Ken Treat (the current property owner, who inherited it from his father). He informed the team a few additional important facts:



1. The pond typically does not overflow and the amount of water varies a couple feet (up and down) each year.
2. The clay soil used for the core of the dam was from an onsite borrow area (northwest of the dam) and is the same material (cherty/gravelly clay) used to cover the waste tires placed in the dam. There is still material that could be used if the ADEQ elects to make any modifications to the dam.
3. His father and his employees did the earthwork related to the dam; a “Mr. Yarborough” was contracted with the solid waste district to take the waste tires, bale them, and place the bales in the dam.
4. He thinks the waste tire disposal operations ceased in 2008.
5. He is interested in providing earthwork construction services if the ADEQ elects to make any modifications to the dam.
6. He is uncomfortable having so many exposed waste tires on his property both for health and potential fire reasons.

Based on a review of permit documents from the ADEQ website, information provided by the ADEQ, the site visit, discussions with the property owner and the ADEQ, the following are potential solutions to the Damco, Inc. site:

**Option 1:**

- Haul off unburied waste tires to tire processing facility.
- Improve toe drainage of dam to alleviate seepage.
- Place and compact onsite soils on downstream side of dam to cover waste tires and improve drainage.
- Grade downstream slope to maximum slope of 3:1.
- Install stormwater control facilities, including the dam spillway, to manage runoff to prevent erosion of dam slope and toe.
- Establish permanent vegetation on dam and areas where waste tires had been stored and removed.

**Option 2 (Similar to Nelson Engineering Design, March 2014; Attachment 3):**

- Improve toe drainage of dam to alleviate seepage.
- Place baled waste tires in areas on downstream side of dam as fill material to create a 3:1 slope.
- Haul off any remaining unburied waste tires to tire processing facility.
- Cover waste tires with compacted onsite soils and grade to improve drainage.
- Install stormwater control facilities, including the dam spillway, to manage runoff to prevent erosion of dam slope and toe.
- Establish permanent vegetation on dam and areas where waste tires had been stored and removed.

**Option 3:**

- Drain existing pond and install geosynthetic clay liner (GCL) on pond bottom.
- Place unburied waste tires in lined pond area.



- Cover waste tires with compacted soil to create cover and promote drainage.
- Improve toe drainage of dam to alleviate seepage.
- Place and compact onsite soils on downstream side of dam to cover waste tires and improve drainage.
- Grade downstream slope to maximum slope of 3:1.
- Install stormwater control facilities, including the dam spillway, to manage runoff to prevent erosion of dam slope and toe.
- Establish permanent vegetation on dam and areas where waste tires had been stored and removed.

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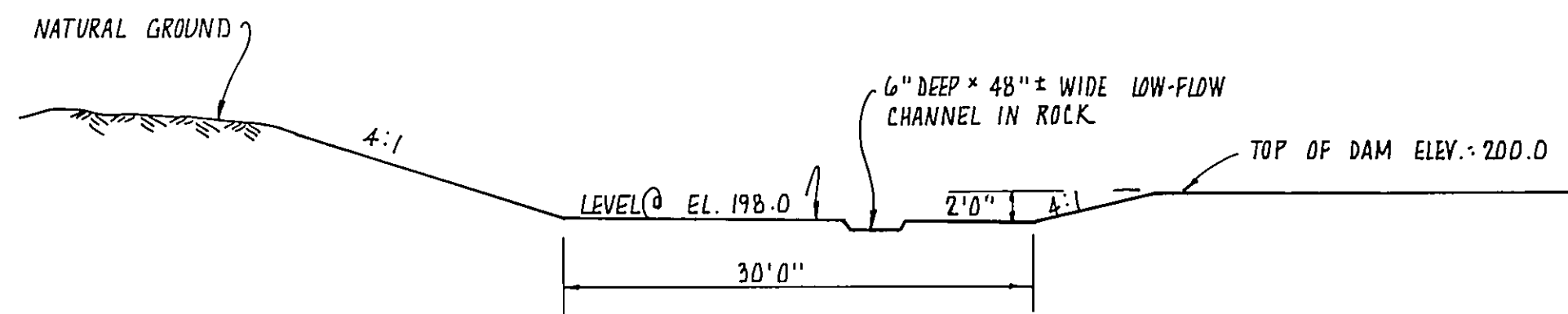




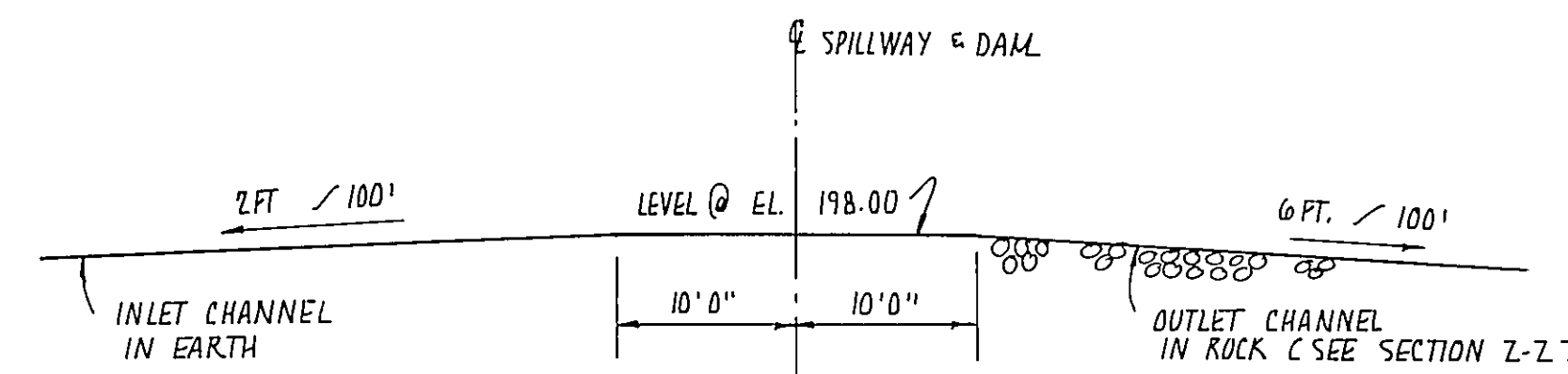
# **ATTACHMENT 1**

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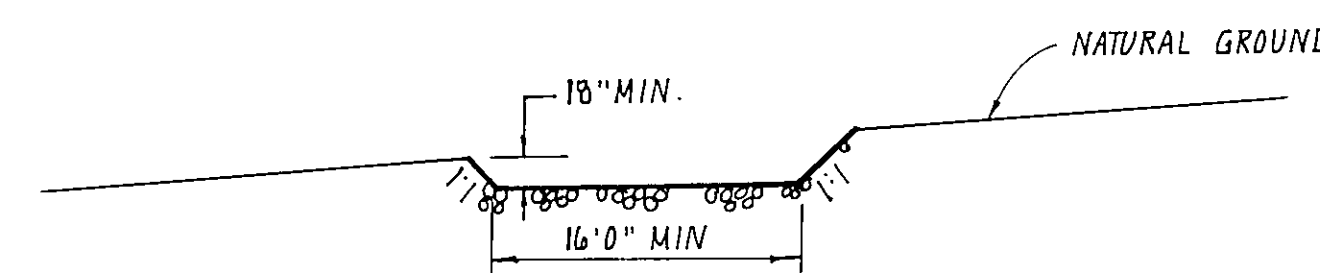
**Damco, Inc. Site Plans - Nelson Engineering (March 1997)**



SECTION X-X THRU SPILLWAY  
SCALE: 1" = 10'



SECTION Y-Y THRU SPILLWAY  
SCALE: 1" = 10'



SECTION Z-Z THRU OUTLET CHANNEL  
SCALE: 1" = 10'

NOTE: BOTTOM & SIDES OF OUTLET CHANNEL TO BE BEDROCK OR GROUTED ROCK OR STONE

#### ORDER OF WORK:

1. OWNER, CONTRACTOR, ENGINEER & SURVEYOR SHALL MEET AT THE SITE FOR A PRECONSTRUCTION CONFERENCE
2. THE CLEARING LIMITS FOR THE DAM'S CLAY CORE SHALL BE STAKED & FLAGGED. THE CENTERLINE OF THE DAM SHALL BE STAKED AT 100-FOOT INTERVALS & BENCH MARKS SHALL BE SET AT 200-FOOT INTERVALS ALONG THE LENGTH OF THE DAM, BUT OUTSIDE OF THE CONSTRUCTION AREA.
3. THE TWO TRIBUTARY STREAMS FLOWING INTO THE RESERVOIR SITE SHALL BE DIVERTED AROUND THE DAM CONSTRUCTION AREA - ONE AROUND EACH END OF THE DAM.
4. THE AREA CONTAINING THE CLAY CORE AND CUT-OFF TRENCH SHALL BE STRIPPED & AND EXCAVATED TO THE PLANNED DIMENSIONS.
5. THE CHOSEN BORROW SITE AREA SHALL BE STRIPPED & EXCAVATED OF SUITABLE CLAYS FOR THE CORE AND CUT-OFF TRENCH CONSTRUCTION
6. THE CLAY CORE AND CUT-OFF TRENCH SHALL BE CONSTRUCTED & COMPACTED AS SPECIFIED ON THE DRAWINGS. A TEMPORARY 8" PVC PIPE SHALL BE INSTALLED THROUGH THE CORE AT THE LOW POINT IN THE DAM FOR TEMPORARY DRAINAGE DURING CONSTRUCTION OF THE DAM.
7. THE UPSTREAM FOOTPRINT OF THE DAM ON WHICH TIRE BALES ARE TO BE PLACED SHALL BE STRIPPED & LEVELED, AND FILLED WITH TIRES AND INTERMEDIATE CLAY LEVELING COURSES, PROGRESSING FROM THE DEEPEST PADS AT THE CENTER OF THE DAM TO THE SHALLOWEST PADS AT THE DAM ENDS.
8. THE DOWNSTREAM FOOTPRINT OF THE DAM SHALL BE STRIPPED & EXCAVATED AND FILLED WITH TIRES AND INTERMEDIATE CLAY LAYERS AS IN (7) ABOVE
9. THE OUTSIDE COVER FOR THE DAM SHALL BE PLACED AND COMPACTED, INCLUDING THE TOPSOIL, TO THE DIMENSIONS & LOCATIONS SHOWN ON THE DRAWINGS.
10. THE SPILLWAY AND SPILLWAY CHANNEL SHALL BE CONSTRUCTED AND THE TEMPORARY CHANNEL DIVERSIONS AROUND THE DAM ENDS SHALL BE RESTORED TO THEIR ORIGINAL COURSES INTO THE RESERVOIR. THE TEMPORARY 8" DRAIN PIPE THROUGH THE RESERVOIR CORE SHALL BE PLUGGED WITH BENTONITE OR NON-SHRINK CEMENT GROUT TO PREVENT ANY LEAKAGE THROUGH THE DAM.
11. ALL DEBRIS SHALL BE REMOVED FROM THE SITE AND THE SITE SHALL BE FINAL GRADED.
12. ALL DISTURBED AREAS THAT WILL NOT BE FLOODED BY THE IMPOUNDMENT SHALL BE TOPSOILED, SEEDING AND FERTILIZED AS REQUIRED HEREIN

\* STRIPPING SHALL BE DONE PROGRESSIVELY SO THAT LARGE AREAS OF BARE EARTH ARE NOT LEFT EXPOSED TO RAINFALL OVER EXTENDED PERIODS OF TIME.

#### PLAN VIEW

SCALE: 1" = 50'0"

#### RESERVOIR DESIGN DATA:

OVERALL DAM LENGTH : 900'  
MAXIMUM DAM HEIGHT : 24'10"  
MAXIMUM RESERVOIR DEPTH @ SPILLWAY LEVEL : 13'0"  
ELEVATION @ TOP OF DAM : 200.0 \* ASSUMED DATUM  
ELEVATION @ TOP OF SPILLWAY : 198.0 ASSUMED DATUM

SURFACE AREA OF IMPOUNDMENT @ SPILLWAY LEVEL : 3.3 ACRES  
STORAGE CAPACITY OF IMPOUNDMENT @ SPILLWAY LEVEL : 20 ACRES  
AREA OF SITE TO BE STRIPPED AND EITHER EXCAVATED OR FILLED : 4.7 ACRES  
SPILLWAY CAPACITY W/ 6" FREEBOARD : 180 CPS @ 100 YR. FLOOD

\* CORE FILL WILL BE ELEVATED 5% TO ALLOW FOR FUTURE SETTLEMENT

#### PROJECT REQUIREMENTS:

##### CONSTRUCTION APPROVAL:

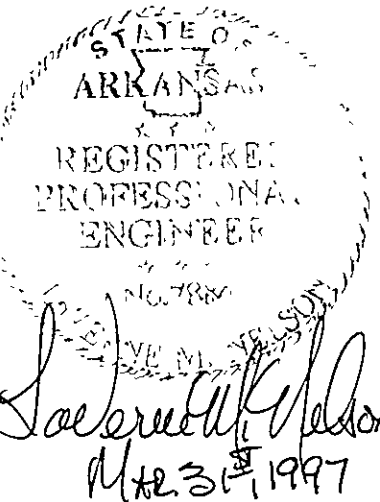
A RESIDENT INSPECTOR APPROVED BY THE PROJECT ENGINEER SHALL PERFORM DAY TO DAY INSPECTIONS OF THE WORK ON AN AS-NEEDED BASIS. ALL CONSTRUCTION WORK AND MATERIALS SHALL CONFORM TO THE REQUIREMENTS OF THESE PLANS & SPECIFICATIONS AND SHALL BE APPROVED BY THE PROJECT ENGINEER AND THE RESIDENT INSPECTOR.

##### WARRANTY:

THE CONTRACTOR SHALL PROVIDE THE OWNER WITH A ONE (1) YEAR GUARANTY, WARRANTING THAT ALL NECESSARY PROJECT REPAIRS WILL BE MADE WITHIN ONE YEAR OF THE PROJECT COMPLETION DATE.

##### "AS-BUILT" DRAWINGS:

UPON COMPLETION OF THE PROJECT, TWO (2) COMPLETE SETS OF "AS-BUILT" DRAWINGS SHALL BE PREPARED AND FURNISHED TO THE OWNER BY THE PROJECT ENGINEER.



March 4, 1997

Project	Client	Drawing #	28053
Design	CSN	Coord	TOPP SUPPLIED BY
Other	CSN	Coord	SLATER SURVEYING & MAPPING
Supersedes Drawing #	Other	Coord	P.O. BOX 70
Supersedes Drawing #	Other	Coord	GASSVILLE, AR. 72635
Supersedes Drawing #	Other	Coord	
Supersedes Drawing #	Other	Coord	

NOTE:

#### NELSON ENGINEERING

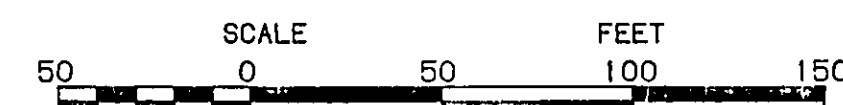
1601 INNSBROOK CIRCLE, HARRISON, AR 72601 • (501) 365-7390

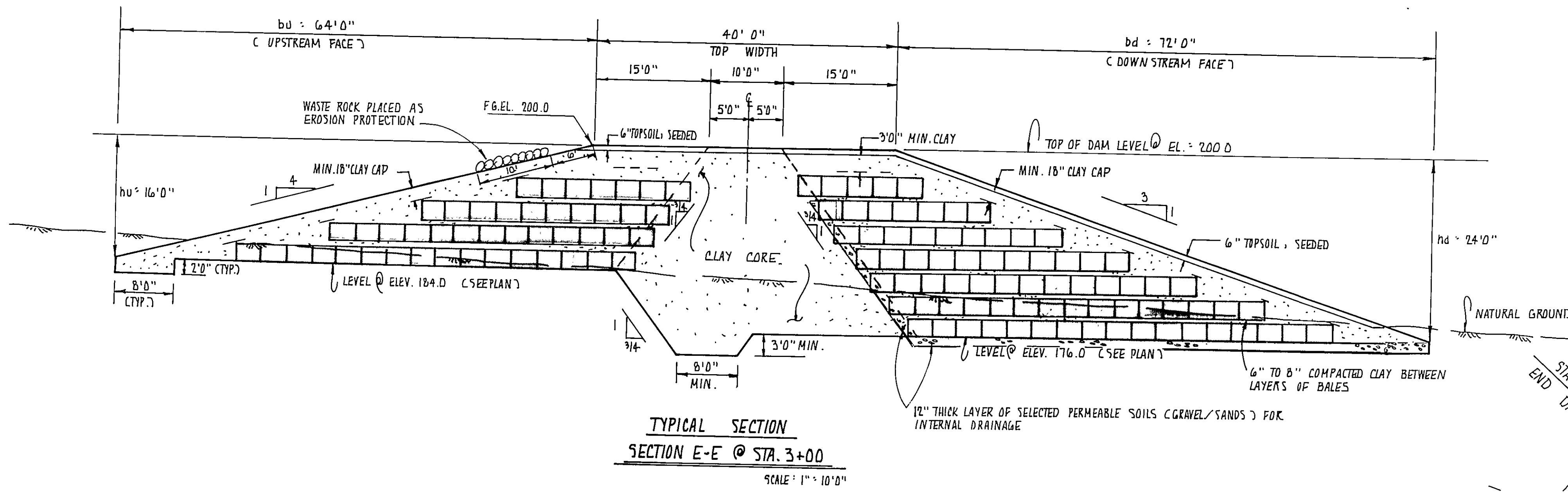
TIRE FILLED DAM  
KENTON TREAT PROPERTY  
MOUNTAIN HOME, ARKANSAS

SCALE: AS SHOWN APPROVED BY: DATE: MAR 4, 1997 DRAWN BY: LMN, V.L.C. REVIEWED:

#### PLAN & SECTIONS OF DAM & SPILLWAY

OWNER: KENTON TREAT, 851 E. 7th St., MT. HOME, AR. DRAWING NO: 1 OF 5



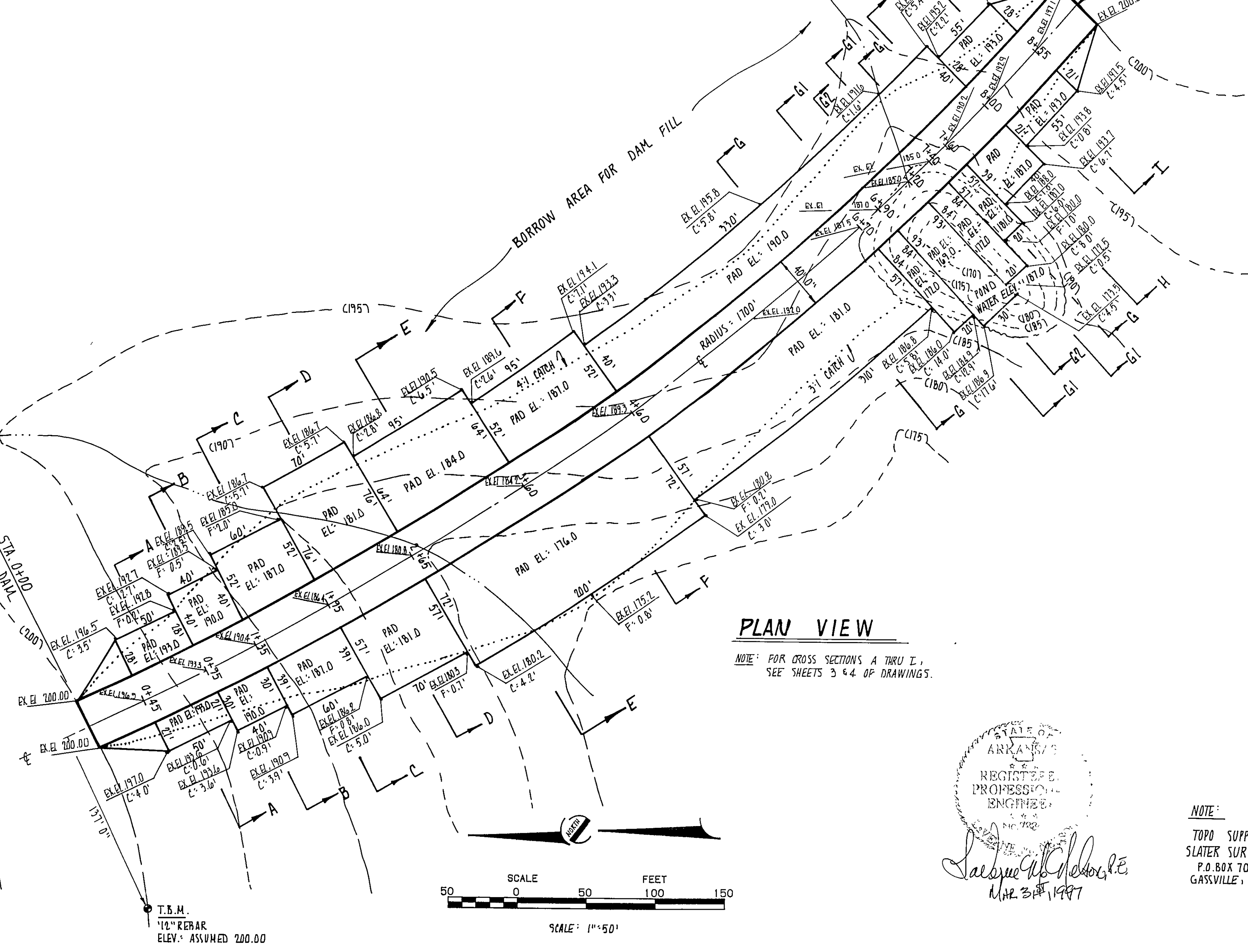


TYPICAL SECTION  
SECTION E-E @ STA. 3+00  
SCALE: 1" = 10'-0"

- SEED SPECIFICATIONS:**
- ALL DISTURBED AREAS NOT IMPOUNDED SHALL BE SEED TO PROVIDE A GOOD STAND OF GRASS TO RESIST EROSION AS SPECIFIED BELOW:
1. REMOVE LARGER ROCKS AND DEBRIS FROM ALL AREAS STRIPPED OF VEGETATION.
  2. SPREAD TOPSOIL UNIFORMLY OVER THE DISTURBED AREAS.
  3. APPLY LIME AND FERTILIZER AT RATES RECOMMENDED BY SOIL TESTS, SPREAD EVENLY AND INCORPORATE INTO THE TOPSOIL WITH A DISK, PLOW OR TILLER.
  4. SOW SEED MECHANICALLY WITHIN 24 HOURS OF PLACEMENT OF LIME AND FERTILIZER. COVER SEEDS, LIGHTLY COMPACT AND MULCH AS NECESSARY.
- NOTE:**
- A SATISFACTORY STAND OF VEGETATION SHALL BE PROVIDED ON ALL DISTURBED AREAS. AREAS NOT ADEQUATELY VEGETATED SHALL BE RESEED AS NECESSARY UNTIL A SATISFACTORY STAND, AS DETERMINED BY THE PROJECT INSPECTOR, IS OBTAINED.
- SEED SHALL CONSIST OF CROWN VETCH, FESCUE & GRASSES APPROVED BY THE OWNER.

**ESTIMATED CONSTRUCTION QUANTITIES FOR DAM**

TOTAL EXCAVATION	19,100 C.Y.
TOTAL EARTH FILL	27,200 C.Y.
TOTAL TOPSOIL	1300 C.Y.



[illegible]

28'0"

40'0"

30'0"

10'0"

4:1

17 BALES

3:1

14 BALES

SECTION B-B

A cross-section diagram of a bridge structure. The total width is 130'0". The left side has a width of 52'0" and a height of 13'0". The right side has a width of 39'0" and a height of 13'0". The central section is 40'0" wide. The structure is composed of three layers of bales. The bottom layer is labeled "30 BALES" on the left and "24 BALES" on the right. The middle layer is labeled "4:1" on the left and "3:1" on the right. The top layer is labeled "SECTION C-C" in the center.

76'0"

40'0"

57'0"

19'0"

19'0"

65 BALES

50 BALES

SECTION D-D

SECTION E-E

52'0"

40'0"

72'0"

13'0"

4:1

3:1

24'0"

30 BALES

77 BALES

SECTION F-F

Diagram illustrating the cross-section of a dam structure, labeled SECTION G-G. The structure is composed of bales, with a central core and two outer wings.

Dimensions and Slopes:

- Total width: 100' 0" (40' 0" + 40' 0" + 20' 0").
- Left slope: 4:1.
- Right slope: 3:1.
- Height on the left: 10' 0".

Bale Counts:

- Central core: 17 BALES.
- Outer wings: 50 BALES each.

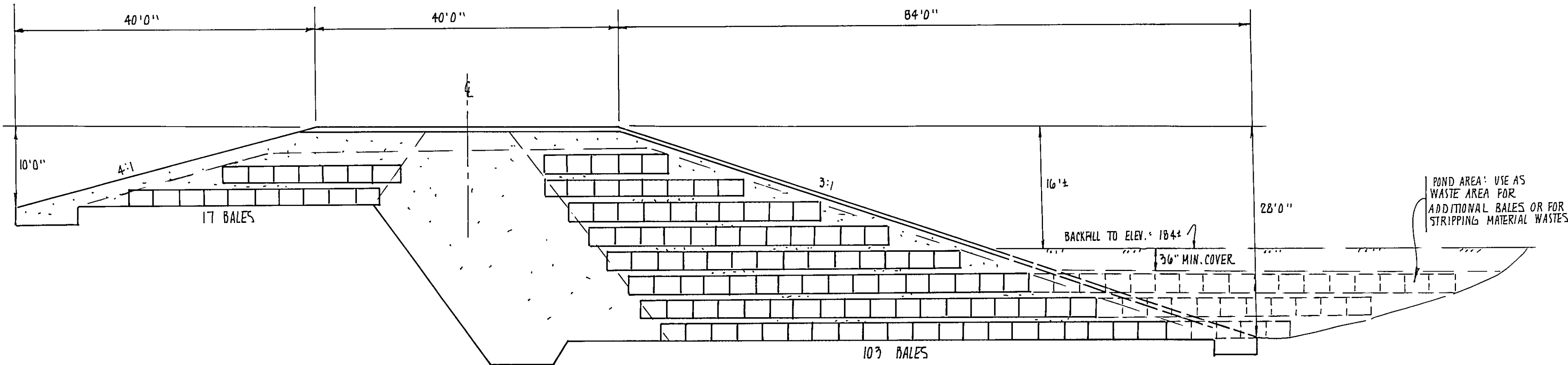
Section Line: G-G.

67-20  
ARKANSAS  
REGISTERED  
PROFESSIONAL  
ENGINEER  
APR. 1980

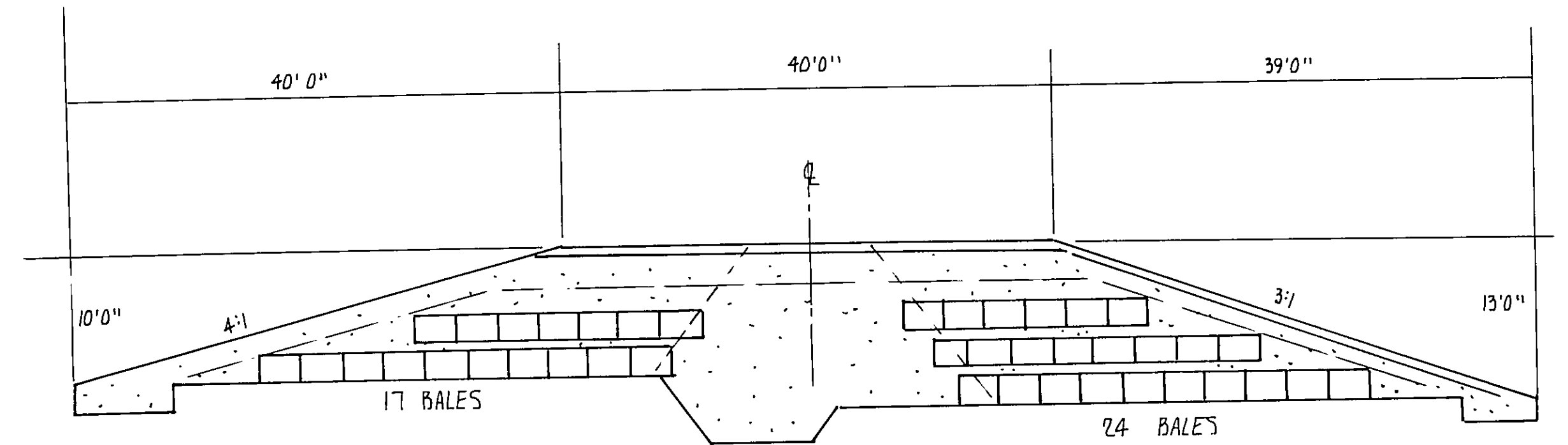
Saturday, April 21st, 1997

DRAWING NO
3 OF 5

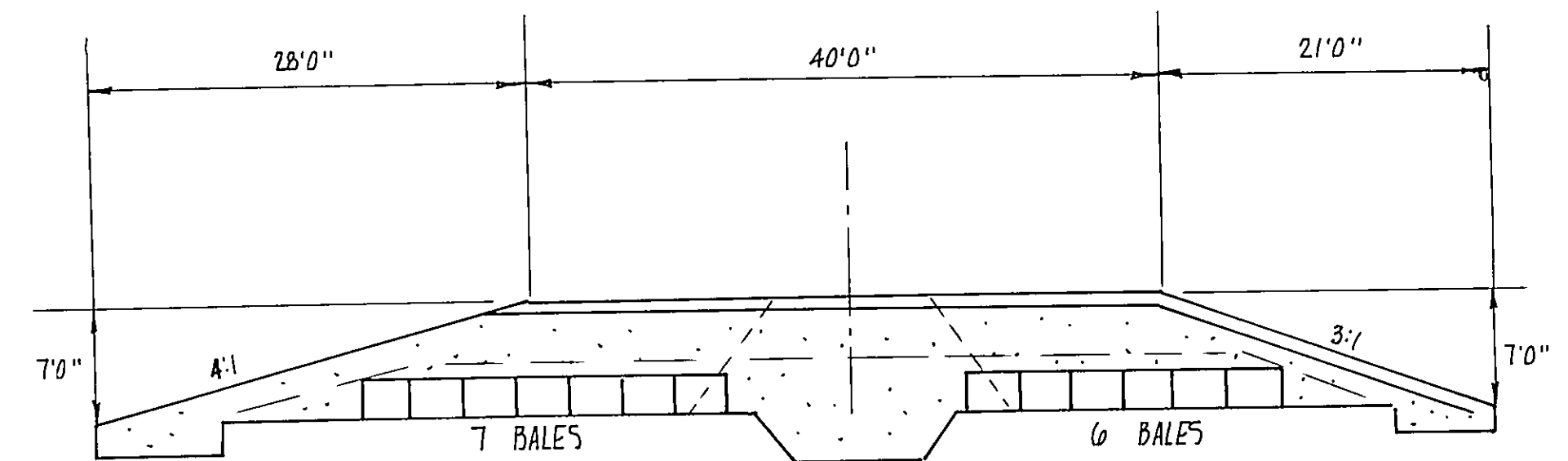




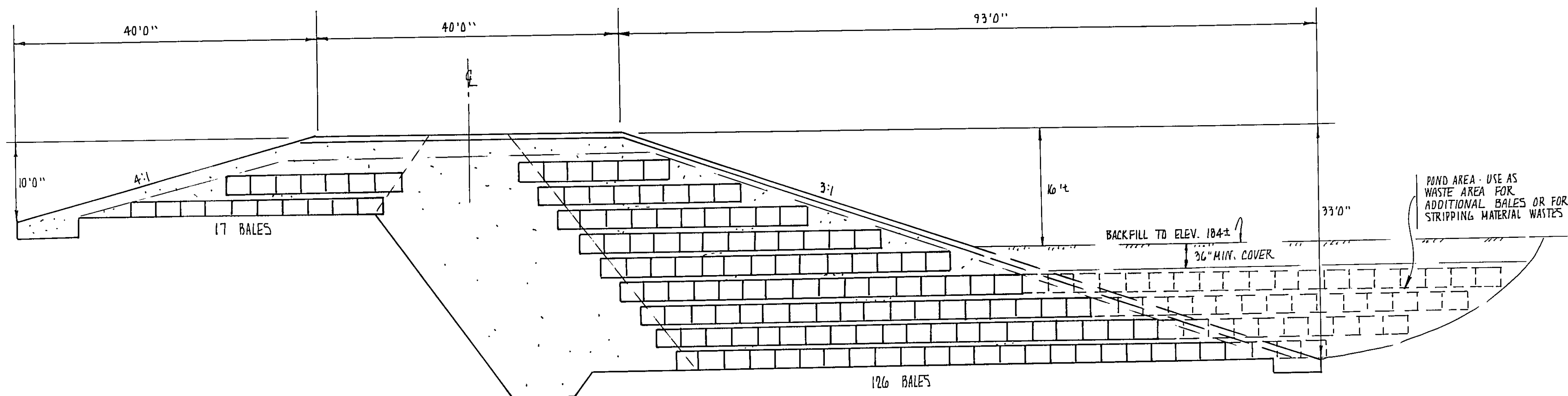
SECTION G1-G1



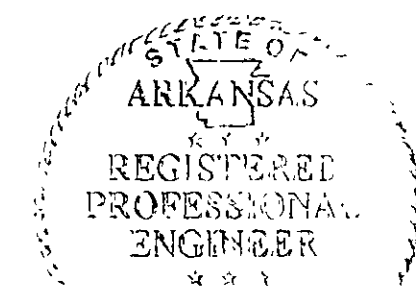
SECTION H-H



SECTION I-I

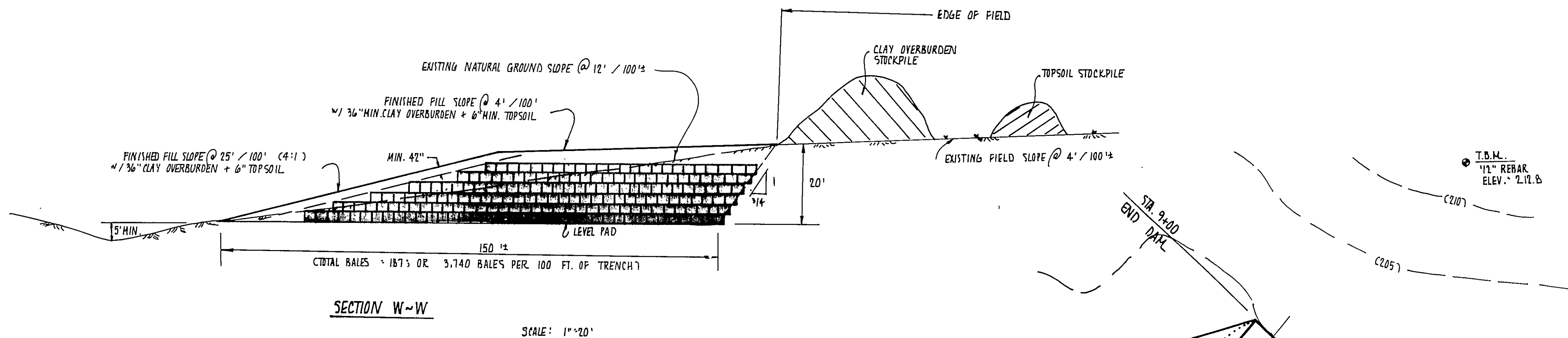


SECTION G2-G2

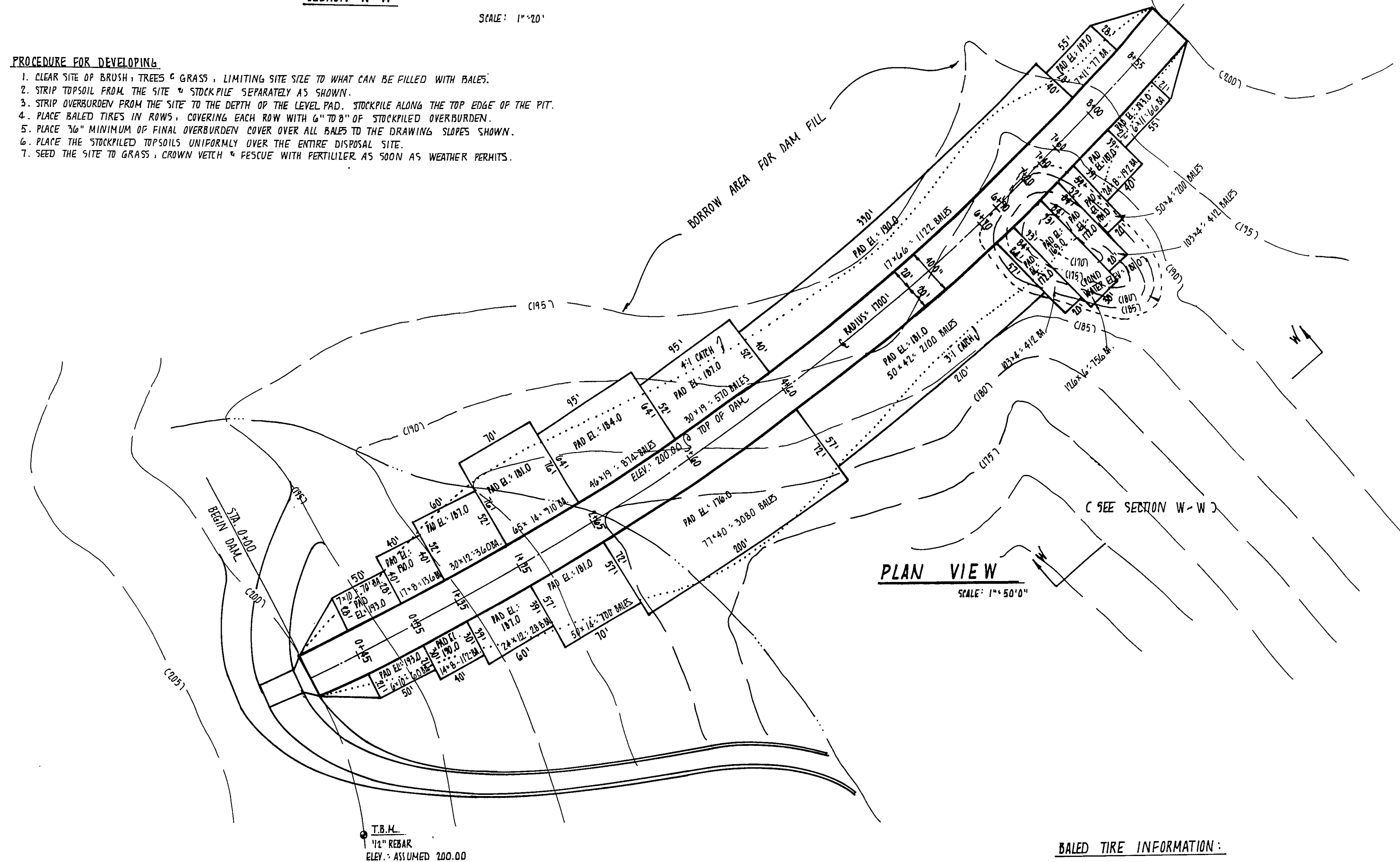


*Signature*  
MAR 31 1997

<b>NELSON ENGINEERING</b>		
1601 INNSBROOK CIRCLE, HARRISON, AR 72601 • (501) 365-7390		
TIRE FILLED DAM KENTON TREAT PROPERTY MOUNTAIN HOME, ARKANSAS		
SCALE: 1" = 10' 0"	APPROVED BY:	DRAWN BY: LAM, YLC
DATE: MARCH, 1997		REVISED:
CROSS SECTIONS		
OWNER: KENTON TREAT 831 CR. 764 MT. HOME, AR		DRAWING NO. 4 OF 5



- PROCEDURE FOR DEVELOPING**
1. CLEAR SITE OF BRUSH, TREES & GRASS, LIMITING SITE SIZE TO WHAT CAN BE FILLED WITH BALES.
  2. STRIP TOPSOIL FROM THE SITE & STOCKPILE SEPARATELY AS SHOWN.
  3. STRIP OVERBURDEN FROM THE SITE TO THE DEPTH OF THE LEVEL PAD. STOCKPILE ALONG THE TOP EDGE OF THE PIT.
  4. PLACE BALED TIRES IN ROWS, COVERING EACH ROW WITH 6" TO 8" OF STOCKPILED OVERBURDEN.
  5. PLACE 3/4" MINIMUM OF FINAL OVERBURDEN COVER OVER ALL BALES TO THE DRAWING SLOPES SHOWN.
  6. PLACE THE STOCKPILED TOPSOILS UNIFORMLY OVER THE ENTIRE DISPOSAL SITE.
  7. SEED THE SITE TO GRASS, CROWN VETCH & PESCUE WITH FERTILIZER AS SOON AS WEATHER PERMITS.



**BALED TIRE INFORMATION:**

AVERAGE BALE SIZE ~ 30" x 40" x 60"  
 NUMBER OF TIRE BALES IN UPSTREAM FACE ~ 4120  
 NUMBER OF TIRE BALES IN DOWNSTREAM FACE ~ 8380  
 TOTAL TIRE BALES IN DAM ~ 12,500

**NOTE:**  
 TOPO SUPPLIED BY  
 SLATER SURVEYING & MAPPING  
 P.O. BOX 70  
 GASSVILLE, AR. 72635

STATE OF  
 ARKANSAS  
 REGISTERED  
 PROFESSIONAL  
 ENGINEER  
 No. 7884  
 J. L. NELSON  
 March 31, 1997

<b>NELSON ENGINEERING</b>		
1601 INNSBROOK CIRCLE, HARRISON, AR 72601 • (501) 365-7390		
TIRE FILLED DAM KENTON TREAT PROPERTY MOUNTAIN HOME, ARKANSAS		
SCALE: AS SHOWN DATE: MARCH, 1997	APPROVED BY: [Signature]	DRAWN BY: LMN, VJC REVISED:
BALED TIRE PLAN SHOWING QUANTITIES		
OWNER: KENTON TREAT 831 CR. 104 MT. HOME, AR.		DRAWING NO. 5 OF 5

## **ATTACHMENT 2**

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**April 25, 2016 Site Visit Photo Log**



Photo 1: Looking northwest at crest of dam.



Photo 2: Looking north at western edge of upper bench; note exposed baled tires.





Photo 3: Looking northwest at western edge of middle bench; note exposed baled tires.



Photo 4: Looking north at western edge of middle bench on right and lower bench on the left; note exposed baled tires.





Photo 5: Looking east at western slope of dam; middle bench is at top of photo and lower bench is in middle of photo; note seepage (orange staining) in foreground.



Photo 6: Seepage flowing west from toe of slope.





Photo 7: Looking southeast at western slope of dam; middle bench is at upper surface of exposed baled tires.



Photo 8: Unbaled tractor trailer tires located northwest of dam.





Photo 9: Stacked baled tires located north of dam near old baling area.



Photo 10: Large unbaled tires located in wooded area east of old baling area.



Photo 11: Baled and stacked tires located east of dam and old baling area.

## **ATTACHMENT 3**

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**Proposed Improvements for Damco, Inc. - Nelson Engineering (March 2014)**

# Kincade Law Office

RONALD P. KINCADE  
KERRY D. CHISM

701 S. CHURCH STREET  
MOUNTAIN HOME, AR 72653  
PHONE (870) 425-8454  
FAX (870) 424-4046

March 21, 2014

Benjamin Jones  
Chief Counsel  
ADEQ  
5301 Northshore Drive  
North Little Rock, AR 72118

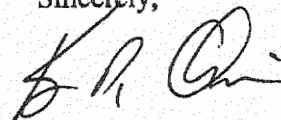
AFIN: 03-00208  
Pmt #: 0022-SWTP  
REC'D  
SCAN ☒ MAR 24 2014  
Doc ID#: 65702  
To: B. J. Jones S  
W  
M  
D

Re: Tires

Dear Mr. Jones:

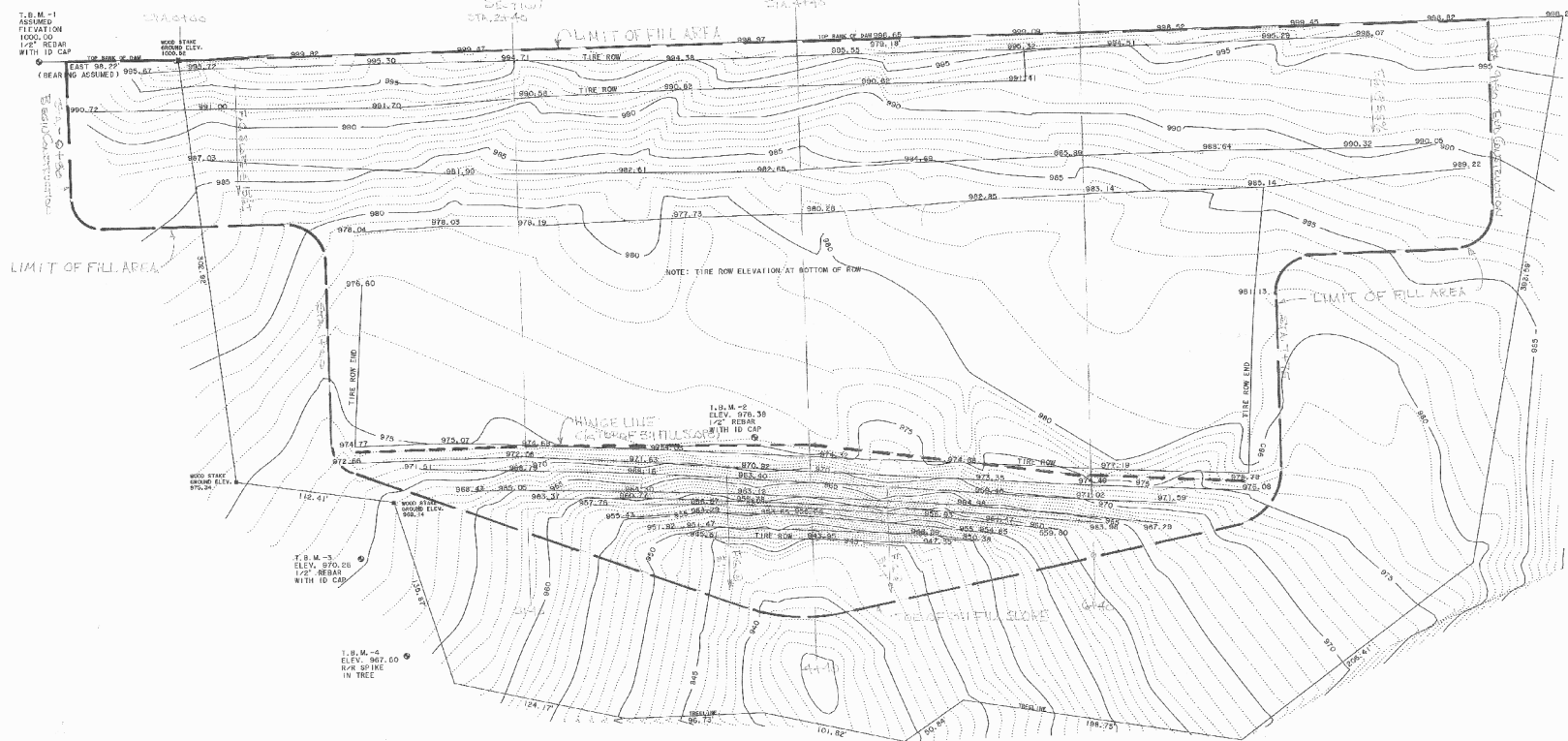
Enclosed please find plans prepared by Nelson Engineering that Kenny Treat picked up today in Harrison. Once you have had a chance to review them, I would suggest we have a meeting.

Sincerely,



Kerry D. Chism





# IMPROVEMENT PLAN FOR DOWNSTREAM FACE OF EXISTING DAM SHOWING ROWS OF EXISTING BALED FIELD, CONTOURS, AND TILLAGE SLOPES (FOR PLACEMENT OF TIRE BALES AND FILL FOR SHEETS 21THRU 4)

TOPOGRAPHIC SURVEY  
LOCATED IN A PART OF SECTION 33,  
TOWNSHIP 21 NORTH RANGE 15 WEST  
BAXTER COUNTY, ARKANSAS

SURVEY FOR: KENNY TREAT  
DATE: SEPTEMBER 23, 2013

## SEED SPECIFICATIONS:

ALL DISTURBED AREAS NOT IMPOUNDED SHALL BE SEEDING TO PROVIDE A GOOD STAND OF GRASS TO RESIST EROSION AS SPECIFIED BELOW:

1. REMOVE LARGER ROCKS AND DEBRIS FROM ALL AREAS STRIPPED OF VEGETATION.
2. SPREAD TOPSOIL UNIFORMLY OVER THE DISTURBED AREAS.
3. APPLY LIME AND FERTILIZER AT RATES RECOMMENDED BY SOIL TESTS. SPREAD EVENLY AND INCORPORATE INTO THE TOPSOIL WITH A DISK, PLOW, OR TILLER.
4. SOW SEED MECHANICALLY WITHIN 24 HOURS OF PLACEMENT OF LIME AND FERTILIZER. COVER SEEDS, LIGHTLY COMPACT, AND MULCH AS NECESSARY.

## NOTE:

A SATISFACTORY STAND OF VEGETATION SHALL BE PROVIDED ON ALL DISTURBED AREAS. AREAS NOT ADEQUATELY VEGETATED SHALL BE RESEED AS NECESSARY UNTIL A SATISFACTORY STAND, AS DETERMINED BY THE PROJECT INSPECTOR, IS OBTAINED. SEED SHALL CONSIST OF CROWN VETCH, FESCUE, AND GRASSES APPROVED BY THE OWNER.

## NOTES:

T.M. 1 TO T.M. 2  
S 61° 25' 30" E 571.67'  
T.M. 2 TO T.M. 3  
S 73° 50' 00" W 251.43'  
T.M. 1 TO T.M. 3  
S 34° 07' 58" E 420.21'  
T.M. 3 TO T.M. 4  
S 24° 19' 58" E 76.22'

## CONSTRUCTION SPECIFICATIONS:

1. ALL INSTALLED BALES SHALL ABUT EXISTING BALES OR SHALL KEY INTO EXISTING SOILS.
2. BALES SHALL NOT BE STACKED DIRECTLY ON TOP OF OTHER BALES. THEY SHALL BE SEPARATED BY AT LEAST 6 INCHES WITH GRADED AND COMPACTED CLAY SOIL.
3. BALES SHALL BE TIGHTLY ABUTTED TOGETHER AS SHOWN ON THE DRAWINGS. THEY SHALL BE WALKED AND VIBRATED INTO PLACE WITH SEVERAL PASSES OF A BULLDOZER TO PREVENT DAMAGE TO WIRE BANDING.
4. A MINIMUM OF 12 INCHES OF CLAY COVER SHALL BE PROVIDED OVER THE COMPLETED BALES.
5. A MINIMUM COMPLETED SURFACE SLOPE OF 3% (3/100) SHALL BE PROVIDED FOR POSITIVE SLOPE DRAINAGE TO PREVENT PONDING ON THE SUBGRADE.
6. FILL SOILS SHALL BE CLAY TYPE SOILS TAKEN FROM ON-SITE BORROW AREAS, AND SHALL BE FREE OF BRUSH, ROOTS, AND FROZEN MATERIAL.
7. THE DESIGN IS FOR 12,220 BALES, BUT ONLY 5,025 BALES ARE AVAILABLE ON-SITE. THE CONTRACTOR CAN SELECT WHICH BALES HE ELIMINATES, AND REPLACE THEM WITH COMPACTED EARTH FILL.
8. THE ENGINEER SHALL PROVIDE INSPECTION ON AN AS-NEEDED BASIS. UPON COMPLETION OF THE WORK HE SHALL CERTIFY THAT THE SITE IS CLEARED OF ALL STORED BALES AND THAT THE EARTH COVER AND SEEDING REQUIREMENTS HAVE BEEN COMPLIED WITH FOR THE STORAGE AND WORK AREAS.

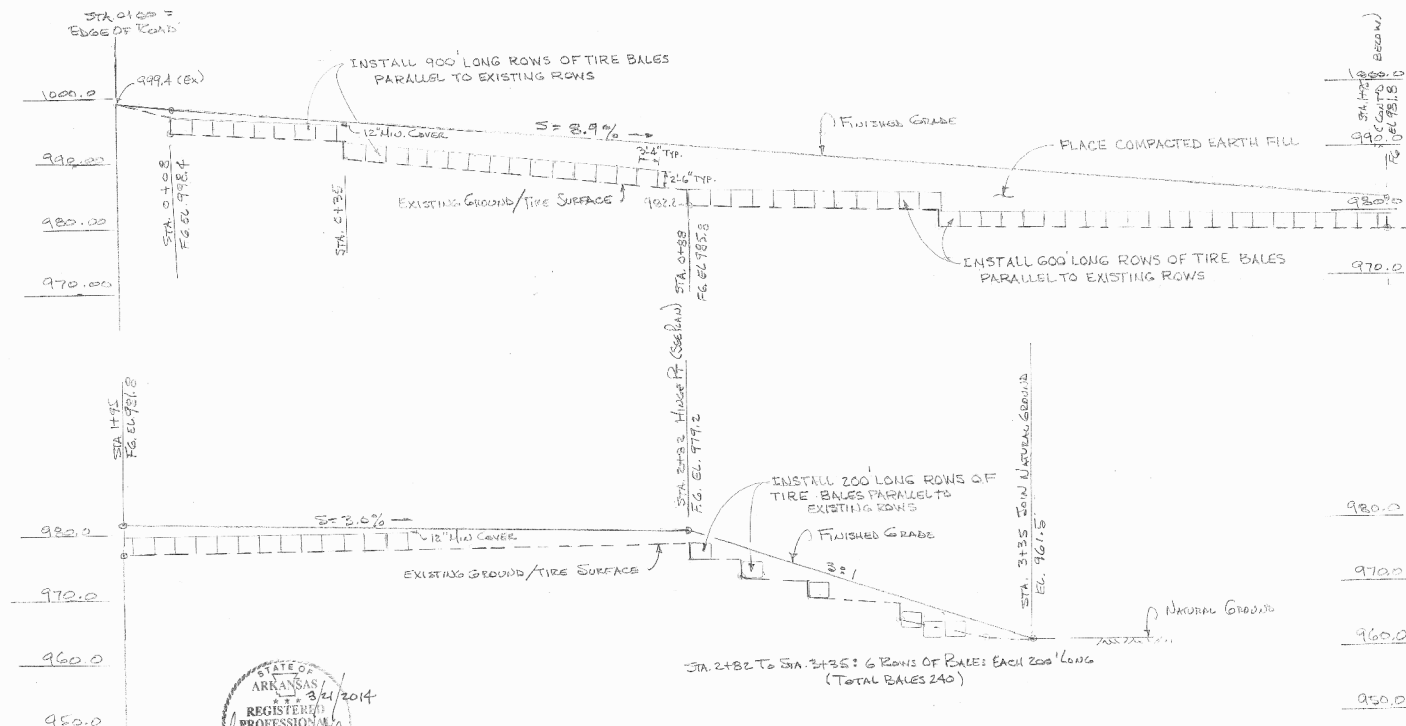


NELSON ENGINEERING  
1801 Innsbrook Circle  
Harrison, AR 72601

S Slater Surveying & Mapping  
POST OFFICE BOX 70  
CASSVILLE, ARKANSAS 72636  
(870) 435-6006

Kenny Treat Dam  
Baxter County, Ar. 2/21/2014  
SHEET 1 OF 4

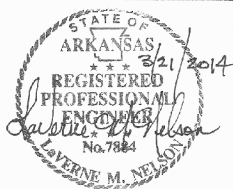
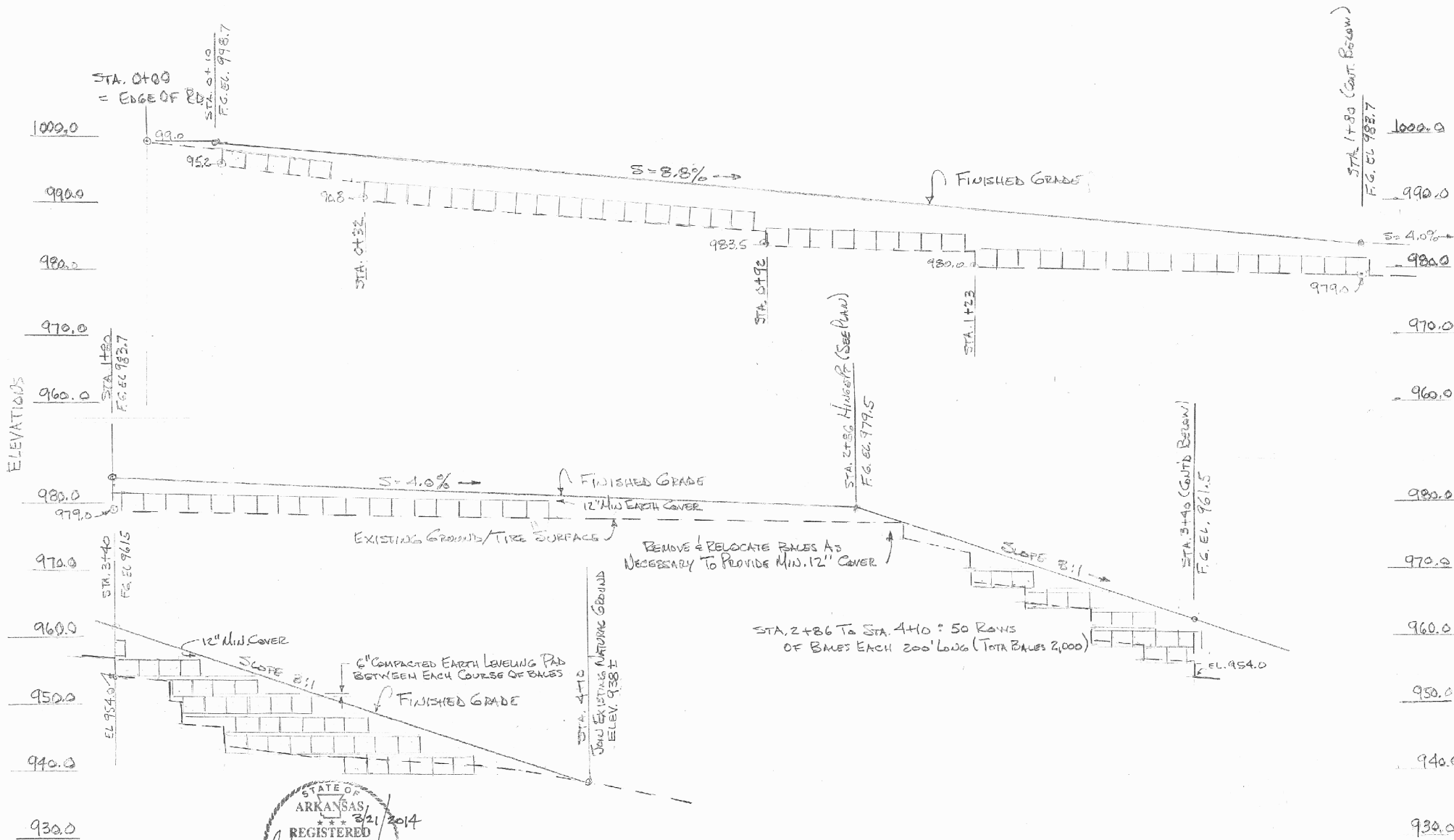




**NELSON ENGINEERING**  
 1601 Innsbrook Circle  
 Harrison, AR 72601

STA 2+40 Cross Section  
 SHOWING BALED TIRE DISPOSAL & FILL COMPLETION  
 SCALE: 1"=10'  
 \* ALL BALES ARE 2'-6" HIGH, 3'-4" WIDE AND 5'-0" LONG

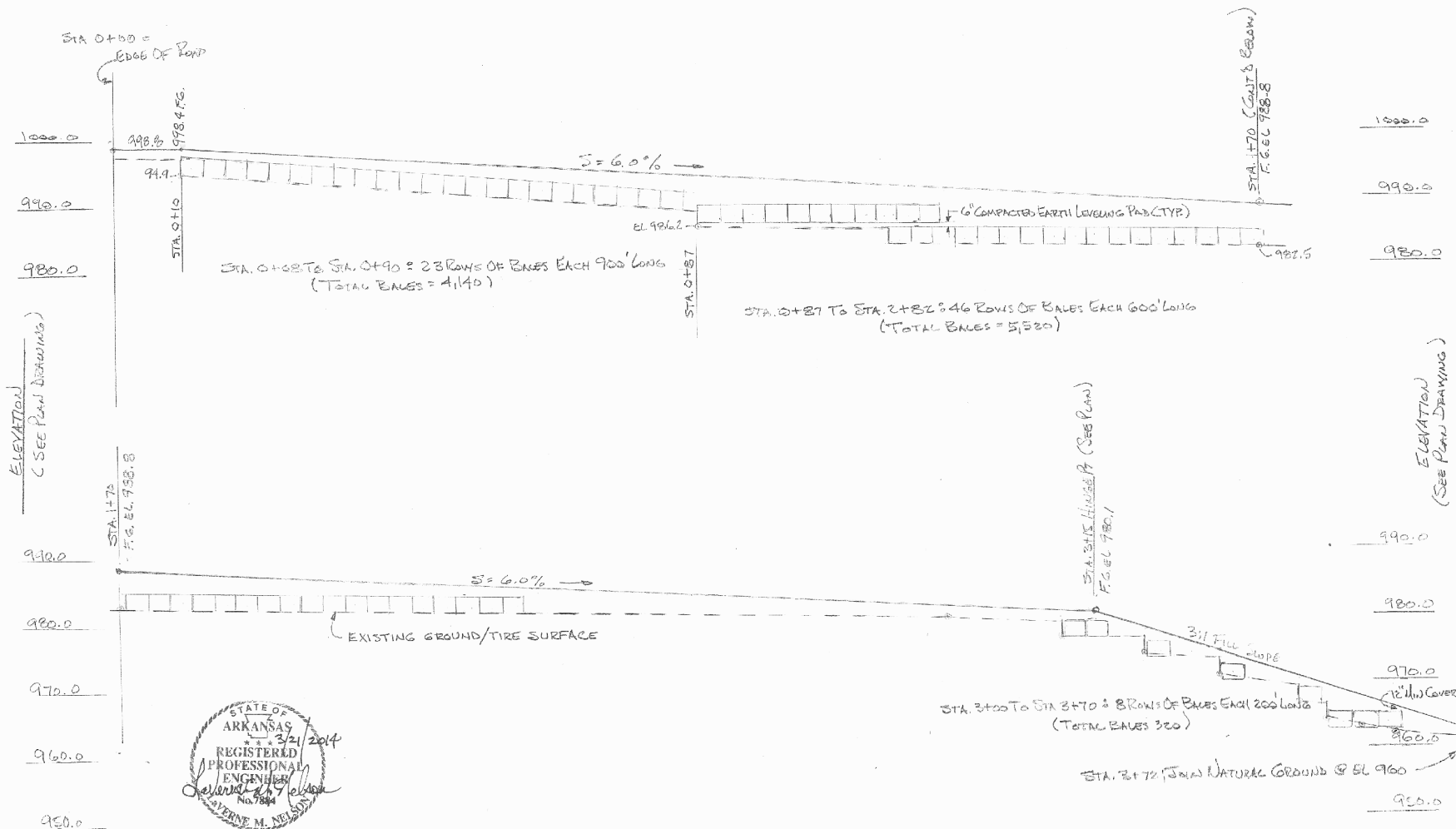
KENTON TREAT DAM  
 BAXTER COUNTY, AR. 3/20/2014  
 SHEET 2 OF 4



**NELSON ENGINEERING**  
1601 Innsbrook Circle  
Harrison, AR 72601

**STA. 4+40 CROSS SECTION**  
SHOWING BALED TIRE DISPOSAL & FILL COMPLETION  
SCALE 1"=10'  
\* ALL BALES ARE 2'-6" HIGH, 3'-4" WIDE AND 5'-0" LONG

KEPTON TREAT DAM  
BAXTER COUNTY, AR. 3/20/2014  
SHEET 2 OF 4



**NELSON ENGINEERING**  
1801 Innsbrook Circle  
Harrison, AR 72801

STA. 6+40 Cross Section

SHOWING BALED TIRE DISPOSAL & FILL COMPLETION

SCALE: 1"=10'

\* ALL BALES ARE 2'6" HIGH, 3'4" WIDE AND 5'6" LONG

KENTON TREAT DAM  
BAXTER COUNTY, AR 3/20/2014  
SHEET 4 OF 4