



October 1, 2012

Arkansas Department of Environmental Quality
Water Division
Permits Sections/No Discharge permits
Water-Permit-Application@adeq.state.ar.us

RE: Allens, Inc. – Plant #1 (“Country Plant”, Siloam Springs, Arkansas)
Permit No. 4438 – WR – 4
Waste Storage and/or Land Application Permit Renewal
Updated Land Management Plan

Dear Sir or Madam:

Allens, Inc. (Allens) is submitting the required documents to renew the Waste Storage and/or Land Application Permit (currently Permit No. 4438 – WR – 4) for the vegetable processing facility in Siloam Springs (Benton County), Arkansas, called the Country Plant. This permit renewal is for an existing operation although the Land Management Plan has been updated to reflect the latest analytical data and practices. The company name was changed from Allen Canning Company to Allens, Inc. but this was not a change in company ownership. Some documents reflect the former company name.

The following items are included:

- Wastewater Permit Control Permit Application for Waste Storage and/or Land Application
- Disclosure Statement
- Certificate of Good Standings for Allens, Inc. and All Veg, LLC
- Proof of Ownership for Irrigation and Land Application Sites
- Land Management Plan, including these attachments:
 - USGS Map – Country Plant
 - Analytical Data Summaries – 2009, 2010, 2011
 - Additional Parameters – Lab Report
 - Maps of Irrigation and Land Application Sites
 - Soil Analysis – Spray Irrigation Fields – March 2012
 - Soil Analysis – Land Application Fields – March 2012

If ADEQ has any questions, please contact the undersigned at (479) 228-0102 or lmushinski@allens.com.

Sincerely,

Allens, Inc.

Laura J. Mushinski

Laura J. Mushinski, CHMM
Director – Environmental Quality

cc: Neelakandan Sathiyakumar, Allens
Sheri Herron, Herron Soil Interpretations
Ira Lane, Allens - Country

Arkansas Department of Environmental Quality
No-Discharge Section Permit Application
Waste Storage/Land Application

Permit No.:	AFIN:	SIC Code: 2033, 2032	NAICS Code: 311421, 311422
(Office Use Only)	(Office Use Only)		

1. Permit Action and Type *(Please check one of the following):*

Operator Type: <input checked="" type="checkbox"/> Corporation (State of Incorporation: _____) <input type="checkbox"/> Limited Liability Company (State of LLC: _____)	
<input type="checkbox"/> Partnership <input type="checkbox"/> Sole Proprietorship/Private <input type="checkbox"/> Other _____	
<input type="checkbox"/> New Permit <input checked="" type="checkbox"/> Renewal <input type="checkbox"/> Modification of Permit, Describe: _____	
<input type="checkbox"/> Biosolids <input checked="" type="checkbox"/> Industrial Waste <input type="checkbox"/> Oil and Gas Waste <input type="checkbox"/> Treated Effluent Residuals	
<input type="checkbox"/> Water Treatment Residuals <input type="checkbox"/> Water Based Drilling Fluids <input type="checkbox"/> Other _____	

2. Permittee Legal Name and Mailing Address: *(Must Match Arkansas's Secretary of State)*

Owner Name: Allens, Inc.		
Address: PO Box 250		Phone Number: (479) 524-1353
City: Siloam Springs	State: AR	Zip Code: 72761
Contact Person: <i>(Mr. / Mrs. / Ms.)</i> Ms. Laura Mushinski		Email: lmushinski@allens.com
Title: Director – Env Quality	Phone Number: (479) 228-0102	Cell Number: (479) 228-0102

3. Facility Location *(physical address is required; NO P.O. BOX):*

Facility Name: Allens, Inc. – Country Plant		
Address <i>(911 Address)</i> : 14961 Readings Road		Phone Number: (479) 524-6421
City: Siloam Springs	State: AR	Zip Code: 72761
1/4 Sec.: SE ¼ (for plant)	Section: 30	Township: T18N
		Range: R32W
Latitude: <u>36</u> Deg <u>12</u> Min <u>19</u> Sec.	Longitude <u>-94</u> Deg <u>25</u> Min <u>41</u> Sec.	Source Datum: Benton GIS
County: Benton	Nearest Town: Gallatin	
Nearest Stream: unnamed tributary (commonly called Butler Creek)	Distance: 0 (ft)	Stream Segment: 3J of Arkansas River Basin

4. Consultant Information:

Name: Sheri Herron		Consulting Firm: Herron Soil Interpretations LLC
Email: sheriherron@gmail.com		Phone Number: (479) 267-3991
Address: PO Box 1086		Cell Number:
City: Farmington	State: AR	Zip Code: 72730

Please read the following carefully and sign below.

I certify under penalty of law that this document and all attachments were prepared under my direction and supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware that there are significant penalties for submitting false information, which may include fines and/or imprisonment.

SIGNATORY REQUIREMENTS:

The information contained in this form must be certified by a **responsible official** as defined below:

Corporation: principal officer at least the level of vice president (must be an officer or register agent with the secretary of state)

Partnership: a general partner

Sole Proprietorship: the proprietor/owner

Municipal, state, federal, or other public facility: principal executive officer, or ranking elected official

Responsible Official: _____ Title: _____

Responsible Telephone: _____ Email: _____

Responsible Signature: _____ Date: _____

Cognizant Official is an individual that is given signature authority from the Responsible Official

Cognizant Official: Neelakandan Sathiyakumar Title: Vice President

Cognizant Telephone: (479) 220-2311 Email: nsathi@allens.com

Cognizant Signature:  Date: 9/28/2012

PERMIT REQUIREMENT VERIFICATION (Please check the following to verify the completion of permit requirements.)

- | Yes | No | |
|-------------------------------------|-------------------------------------|--|
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Submittal of Complete Application
Does the Owner name match the Secretary of State (Corporation or Limited Liability Company)?
Does the Responsible Official match the Secretary of State? |
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Submittal of Waste Management Plan
Stamped & Signed by an Arkansas Registered PE/ ADH Designated Representative
Are maps and site description included? |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Submittal of Closure Plan (Oil and Gas/Water Based Drilling Fluids)
Is the cost estimate included? |
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Submittal of Disclosure Statement (completed and executed)
Not required for public entity |
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Submittal of Land use Contract/Deed/Lease |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Arkansas Department of Health notification letter (letter transmitting documents to ADH)
(New permits or modified permits) |
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Provide Certificate of Good Standings with the Arkansas Secretary of State
(If foreign corporation, provide Certificate of Good Standings from the state of Origin) |

INSTRUCTIONS FOR DISCLOSURE STATEMENT

Arkansas Code Annotated Section 8-1-106 requires that all applicants for the issuance, or transfer of any permit, license, certification or operational authority issued by the Arkansas Department of Environmental Quality (ADEQ) file a disclosure statement with their applications. The filing of a disclosure statement is mandatory. No application can be considered complete without one.

Disclosure statement means a written statement by the applicant that contains:

- The full name and business address of the applicant and all affiliated persons;
- The full name and business address of any legal entity in which the applicant holds a debt or equity interest of at least five percent (5%) or that is a parent company or subsidiary of the applicant, and a description of the ongoing organizational relationships as they may impact operations within the state;
- A description of the experience and credentials of the applicant, including any past or present permits, licenses, certifications, or operational authorizations relating to environmental regulation;
- A listing and explanation of any civil or criminal legal actions by government agencies involving environmental protection laws or regulations against the applicant and affiliated persons in the ten (10) years immediately preceding the filing of the application, including administrative enforcement actions resulting in the imposition of sanctions, permit or license revocations or denials issued by any state or federal authority, actions that have resulted in a finding or a settlement of a violation, and actions that are pending;
- A listing of any federal environmental agency and any other environmental agency outside this state that has or has had regulatory responsibility over the applicant; and
- Any other information the Director of the Arkansas Department of Environmental Quality may require that relates to the competency, reliability, or responsibility of the applicant and affiliated persons.

Exemptions:

The following persons or entities are not required to file a disclosure statement:

- Governmental entities, consisting only of subdivisions or agencies of the federal government, agencies of the state government, counties, municipalities, or duly authorized regional solid waste authorities as defined by § 8-6-702. (This exemption shall not extend to improvement districts or any other subdivision of government which is not specifically instituted by an act of the General Assembly.)
- Applicants for a general permit to be issued by the department pursuant to its authority to implement the National Pollutant Discharge Elimination System for storm water discharge.
- If the applicant is a publicly held company required to file periodic reports under the Securities and Exchange Act of 1934 or a wholly owned subsidiary of a publicly held company, the applicant shall not be required to submit a disclosure statement, but shall submit the most recent annual and quarterly reports required by the Securities and Exchange Commission which provide information regarding legal proceedings in which the applicant has been involved. The applicant shall submit such other information as the director may require that relates to the competency, reliability, or responsibility of the applicant and affiliated persons.

ARKANSAS DEPARTMENT OF ENVIRONMENTAL QUALITY DISCLOSURE STATEMENT

Instructions for the Completion of this Document:

- A. Individuals, firms or other legal entities with no changes to an ADEQ Disclosure Statement, complete items 1 through 5 and 18.**
- B. Individuals who never submitted an ADEQ Disclosure Statement, complete items 1 through 4, 6, 7, and 16 through 18.**
- C. Firms or other legal entities who never submitted an ADEQ Disclosure Statement, complete 1 through 4, and 6 through 18.**

Mail to:
ADEQ
DISCLOSURE STATEMENT
[List Proper Division(s)]
5301 Northshore Drive
North Little Rock, AR 72118-5317

Hand Deliver to:
ADEQ
DISCLOSURE STATEMENT
[List Proper Division (s)]
5301 Northshore Drive
North Little Rock, AR 72118-5317

1. APPLICANT: (Full Name) Allens, Inc.
2. MAILING ADDRESS (Number and Street, P.O.Box Or Rural Route) : 305 East Main Street, PO Box 250
3. CITY, STATE, AND ZIPCODE: Siloam Springs, AR 72761
4. (check all that apply.) <input type="checkbox"/> Individual <input checked="" type="checkbox"/> Corporate or Other Entity <input checked="" type="checkbox"/> Permit <input type="checkbox"/> License <input type="checkbox"/> Certification <input type="checkbox"/> Operational Authority <input type="checkbox"/> New Application <input type="checkbox"/> Modification <input checked="" type="checkbox"/> Renewal Application (If no changes from previous disclosure statement, complete number 5 and 18.) <input type="checkbox"/> Air <input checked="" type="checkbox"/> Water <input type="checkbox"/> Hazardous Waste <input type="checkbox"/> Regulated Storage Tank <input type="checkbox"/> Mining <input type="checkbox"/> Solid Waste <input type="checkbox"/> Environmental Preservation and Technical Service
5. Declaration of No Changes: The violation history, experience and credentials, involvement in current or pending environmental lawsuits, civil and criminal, have not changed since the last Disclosure Statement I filed with ADEQ on _____ _____ Signature of Individual or Authorized Representative of Firm or Legal Entity (Also complete #18.)

6. Describe the experience and credentials of the Applicant, including the receipt of any past or present permits, licenses, certifications or operational authorization relating to environmental regulation. (Attach additional pages, if necessary.)

Allens, Inc. (formerly Allen Canning Company) has been in the vegetable processing industry in Arkansas for over 80 years. As necessitated in the industry, wastewater storage, treatment, and disposal has been an integral part of facility operations.

Environmental matters at Allens are managed jointly between corporate staff and facility staff. On the corporate level, 2 individuals have roles in environmental management:

1) Neelakandan Sathiyakumar, Ph.D., P.E., Vice President of Engineering & Environmental. Sathi has 34 years of experience in civil, water, wastewater, and environmental engineering projects. He has a Ph.D. from Texas Tech in Civil & Environmental Engineering.

2) Laura J. Mushinski, CHMM, Director - Environmental Quality. Laura has worked in the environmental management area for 23 years, including in the food processing industry and as a consultant. She has a B.S. degree in Biology and an M.S. degree in Microbiology.

7. List and explain all civil or criminal legal actions by government agencies involving environmental protection laws or regulations against the Applicant * in the last ten (10) years including:

1. Administrative enforcement actions resulting in the imposition of sanctions;
2. Permit or license revocations or denials issued by any state or federal authority;
3. Actions that have resulted in a finding or a settlement of a violation; and
4. Pending actions.

(Attach additional pages, if necessary.)

Siloam Springs, AR - CAO 04-037, proposed CAO in Nov. 2010(CAO 10-206)

Van Buren, AR - corrective action plan for pipeline replacement, ADEQ notice on unpermitted discharges from pipeline breaks and spills

Turkey, NC - Wastewater Permit No. WQ0004268 - exceeded minimum freeboard, irrigation exceedances, groundwater reporting; Air Permit No. 04298 & T09 - exceeded SO2 limit, failure to submit annual emission report, incomplete report submission, failure to notify of new boiler start-up

Pulaski, WI - pending enforcement action on wastewater permit exceedances and spills

Belle d'Eau, LA - accidental wastewater discharge in excess of permit limit, federal misdemeanor conviction, state enforcement action related to same and other wastewater issues (Settlement Tracking No. SA-WE-U-0020)

Moorhead, MS - Wastewater permit No. MS0042699 - missing analytical data, wastewater discharge in excess of permit limits, incomplete construction progress report

* Firms or other legal entities shall also include this information for all persons and legal entities identified in sections 8-16 of this Disclosure Statement.

8. List all officers of the Applicant. (Add additional pages, if necessary.) Additional listed after #17.

NAME: Roderick L. Allen TITLE: Chairman, CEO, President
STREET: PO Box 250
CITY, STATE, ZIP: Siloam Springs, AR 72761

NAME: Josh Allen TITLE: Executive Vice President
STREET: PO Box 250
CITY, STATE, ZIP: Siloam Springs, AR 72761

NAME: Nick Allen TITLE: Executive Vice President
STREET: PO Box 250
CITY, STATE, ZIP: Siloam Springs, AR 72761

9. List all directors of the Applicant. (Add additional pages, if necessary.)

NAME: Roderick L. Allen TITLE: Chairman, CEO, President
STREET: PO Box 250
CITY, STATE, ZIP: _____

NAME: Josh Allen TITLE: Executive Vice President
STREET: PO Box 250
CITY, STATE, ZIP: _____

NAME: Nick Allen TITLE: Executive Vice President
STREET: PO Box 250
CITY, STATE, ZIP: _____

10. List all partners of the Applicant. (Add additional pages, if necessary.)

NAME: _____ TITLE: _____
STREET: _____
CITY, STATE, ZIP: _____

NAME: _____ TITLE: _____
STREET: _____
CITY, STATE, ZIP: _____

NAME: _____ TITLE: _____
STREET: _____
CITY, STATE, ZIP: _____

11. List all persons employed by the Applicant in a supervisory capacity or with authority over operations of the facility subject to this application.

NAME: Ira Lane TITLE: Plant Manager (Siloam Springs, AR)
STREET: 14961 Readings Road
CITY, STATE, ZIP: Siloam Springs, AR 72761

NAME: _____ TITLE: _____
STREET: _____
CITY, STATE, ZIP: _____

NAME: _____ TITLE: _____
STREET: _____
CITY, STATE, ZIP: _____

12. List all persons or legal entities, who own or control more than five percent (5%) of the Applicant's debt or equity.

NAME: All Veg, LLC TITLE: _____
STREET: PO Box 250
CITY, STATE, ZIP: Siloam Springs, AR 72761

NAME: _____ TITLE: _____
STREET: _____
CITY, STATE, ZIP: _____

NAME: _____ TITLE: _____
STREET: _____
CITY, STATE, ZIP: _____

13. List all legal entities, in which the Applicant holds a debt or equity interest of more than five percent (5%).

NAME: _____ TITLE: _____
STREET: _____
CITY, STATE, ZIP: _____

NAME: _____ TITLE: _____
STREET: _____
CITY, STATE, ZIP: _____

NAME: _____ TITLE: _____
STREET: _____
CITY, STATE, ZIP: _____

14. List any parent company of the Applicant. Describe the parent company's ongoing organizational relationship with the Applicant.

NAME: All Veg, LLC
STREET: PO Box 250
CITY, STATE, ZIP: Siloam Springs, AR 72761

Organizational Relationship:

All Veg, LLC was authorized to transact business in the State of Arkansas as a limited liability company on May 21, 2012 and is the parent company of Allens, Inc.

15. List any subsidiary of the Applicant. Describe the subsidiary's ongoing organizational relationship with the Applicant.

NAME: _____
STREET: _____
CITY, STATE, ZIP: _____

Organizational Relationship:

16. List any person who is not now in compliance or has a history of noncompliance with the environmental laws or regulations of this state or any other jurisdiction and who through relationship by blood or marriage or through any other relationship could be reasonably expected to significantly influence the Applicant in a manner which could adversely affect the environment.

NAME: _____ TITLE: _____

STREET: _____

CITY, STATE, ZIP: _____

NAME: _____ TITLE: _____

STREET: _____

CITY, STATE, ZIP: _____

17. List all federal environmental agencies and any other environmental agencies outside this state that have or have had regulatory responsibility over the Applicant.

United States Environmental Protection Agency, Wisconsin Department of Natural Resources, Georgia Environmental Protection Division, North Carolina Department of Natural Resources, Louisiana Department of Environmental Quality, Mississippi Department of Environmental Quality

Other officers of the company: Jim Granacher (CFO), Neel Sathiyakumar (VP - Eng & Env), James Phillips (VP - Corp Services), Juan Cazorla (VP - Finance & Strategy), Danny Bolstad (VP - Science & Tech), Mark Towery (Treasurer & Tax Manager), Lori Sherrell (Controller/Secretary), Rod Penner (VP - Inventory Control), Reagan Russell (VP - Food Service), David Brown (VP - Retail Sales), Bob Myers (VP - Logistics)

18. VERIFICATION AND ACKNOWLEDGEMENT

The Applicant agrees to provide any other information the director of the Arkansas Department of Environmental Quality may require at any time to comply with the provisions of the Disclosure Law and any regulations promulgated thereto. The Applicant further agrees to provide the Arkansas Department of Environmental Quality with any changes, modifications, deletions, additions or amendments to any part of this Disclosure Statement as they occur by filing an amended Disclosure Statement.

DELIBERATE FALSIFICATION OR OMISSION OF RELEVANT INFORMATION FROM DISCLOSURE STATEMENTS SHALL BE GROUNDS FOR CIVIL OR CRIMINAL ENFORCEMENT ACTION OR ADMINISTRATIVE DENIAL OF A PERMIT, LICENSE, CERTIFICATION OR OPERATIONAL AUTHORIZATION.

State of Arkansas

County of Benton

I, James Phillips, swear and affirm that the information contained in this Disclosure Statement is true and correct to the best of my knowledge, information and belief.

APPLICANT SIGNATURE: James W. Phillips

COMPANY TITLE: Vice President - Corporate Services

DATE: 9/28/2012

SUBSCRIBED AND SWORN TO BEFORE ME THIS 28th DAY OF September 2012

Charlotte Henderson

NOTARY PUBLIC

MY COMMISSION EXPIRES:

March 18, 2013





ARKANSAS
SECRETARY OF STATE

Mark Martin

Search Incorporations, Cooperatives, Banks and Insurance Companies

[Subvhu#iuhqcd#fhwlcq](#)

LLC Member information is now confidential per Act 865 of 2007

Use your browser's back button to return to the Search Results

[Begin New Search](#)

[Tr#huyID#i#surfnw#Erqndfwkh#7hFuwdul#:#vdx*#i10h1](#)

Corporation Name	ALL VEG, LLC
Fictitious Names	
Filing #	811016201
Filing Type	Limited Liability Company
Filed under Act	Domestic LLC; 1003 of 1993
Status	Good Standing
Principal Address	
Reg. Agent	WALTER E. MAY
Agent Address	425 W. CAPITOL AVENUE, SUITE 1800 LITTLE ROCK, AR 72201
Date Filed	05/21/2012
Officers	WALTER E. MAY , Incorporator/Organizer
Foreign Name	N/A
Foreign Address	
State of Origin	N/A

[Purchase a Certificate of Good Standing for this Entity](#)

[Pay Franchise Tax for this corporation](#)



ARKANSAS
SECRETARY OF STATE

Mark Martin

Search Incorporations, Cooperatives, Banks and Insurance Companies

[Subvhu#iuhqcd#fhwlcq](#)

LLC Member information is now confidential per Act 865 of 2007

Use your browser's back button to return to the Search Results

[Begin New Search](#)

[Tru#huyJh#i#surFhw#FrqwdFwh#7hFuwhul#i#vwh*#iJh1](#)

Corporation Name	ALLENS, INC.
Fictitious Names	
Filing #	100001350
Filing Type	For Profit Corporation
Filed under Act	Dom Bus Corp; 576 of 1965
Status	Good Standing
Principal Address	
Reg. Agent	RODERICK L. ALLEN
Agent Address	305 EAST MAIN STREET SILOAM SPRINGS, AR 72761
Date Filed	01/02/1958
Officers	SEE FILE, Incorporator/Organizer RODERICK L. ALLEN , President LORI SHERRELL , Secretary JOSHUA C. ALLEN , Vice-President NICHOLAS E. ALLEN , Vice-President MARK TOWERY , Treasurer LORI SHERRELL , Controller
Foreign Name	N/A
Foreign Address	
State of Origin	N/A

[Purchase a Certificate of Good Standing for this Entity](#)

[Pay Franchise Tax for this corporation](#)



**Arkansas Secretary of State
Mark Martin**

State Capitol Building ♦ Little Rock, Arkansas 72201-1094 ♦ 501-682-3409

Certificate of Good Standing

I, Mark Martin, Secretary of State of the State of Arkansas, and as such, keeper of the records of domestic and foreign corporations, do hereby certify that the records of this office show

ALL VEG, LLC

authorized to transact business in the State of Arkansas as a Limited Liability Company, filed Articles of Organization in this office May 21, 2012.

Our records reflect that said entity, having complied with all statutory requirements in the State of Arkansas, is qualified to transact business in this State.



In Testimony Whereof, I have hereunto set my hand and affixed my official Seal. Done at my office in the City of Little Rock, this 12th day of June 2012.

Mark Martin

Mark Martin
Secretary of State

Online Certificate Authorization Code: 0a849abbe3a4acb

To verify the Authorization Code, visit sos.arkansas.gov



**Arkansas Secretary of State
Mark Martin**

State Capitol Building ♦ Little Rock, Arkansas 72201-1094 ♦ 501-682-3409

Certificate of Good Standing

I, Mark Martin, Secretary of State of the State of Arkansas, and as such, keeper of the records of domestic and foreign corporations, do hereby certify that the records of this office show

ALLENS, INC.

authorized to transact business in the State of Arkansas as a For Profit Corporation, filed Articles of Incorporation in this office January 2, 1958.

Our records reflect that said entity, having complied with all statutory requirements in the State of Arkansas, is qualified to transact business in this State.



In Testimony Whereof, I have hereunto set my hand and affixed my official Seal. Done at my office in the City of Little Rock, this 23rd day of May 2012.

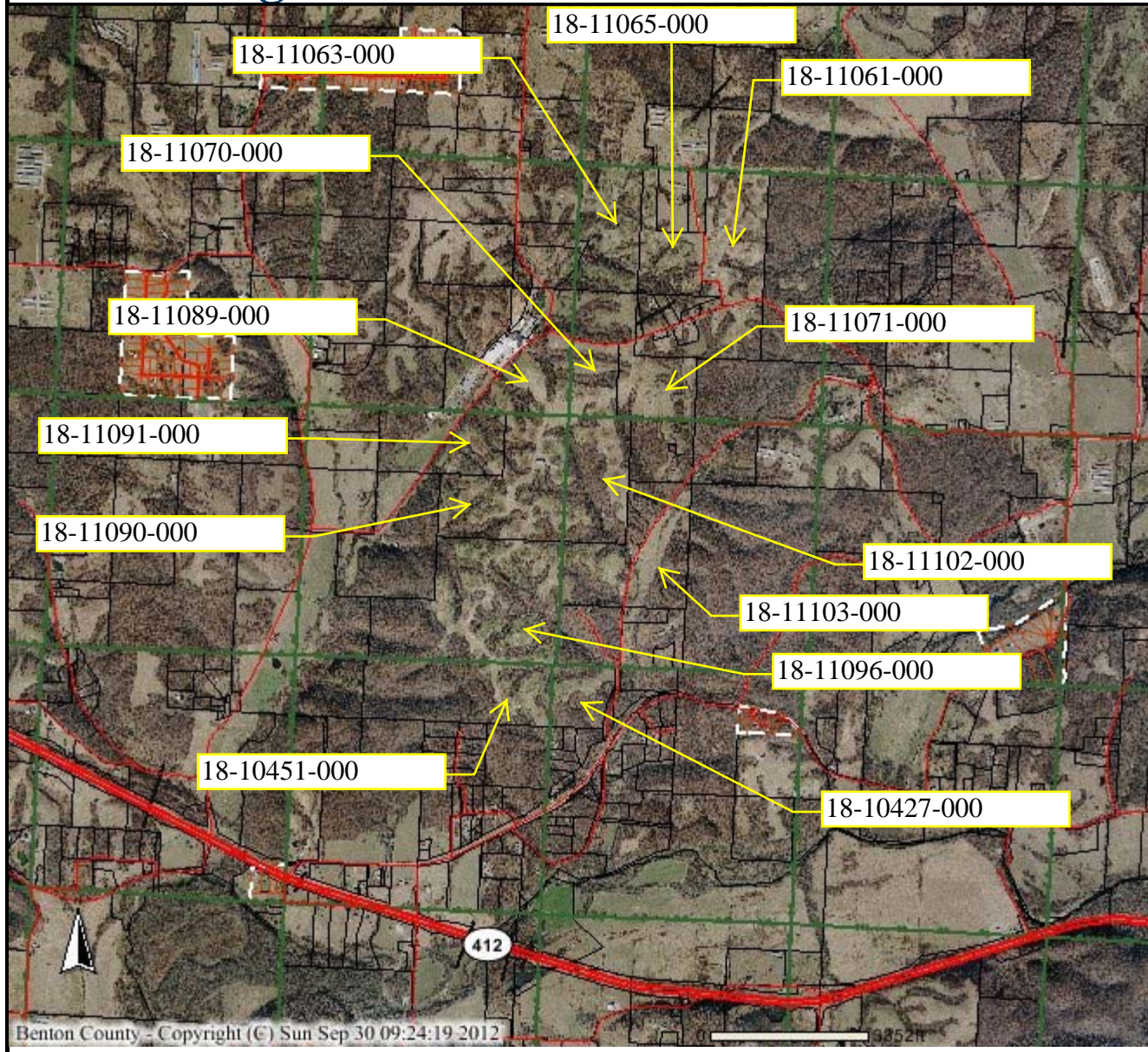
Mark Martin

Mark Martin
Secretary of State

Online Certificate Authorization Code: b3991ffe2621739

To verify the Authorization Code, visit sos.arkansas.gov

Irrigation Fields - Parcel Numbers



Benton County - Copyright (C) Sun Sep 30 09:24:19 2012



Benton County
 215 E Central Ave.
 Bentonville, AR 72712
<http://gis.co.benton.ar.us/>
 (479) 271-1749 x263

Legend

- Roads
- Railroads
- Streams
- Contours
- Locations
- Water Bodies
- Parcels
- Subdivisions
- Cities
- Sections

DISCLAIMER : This information has been developed from the best available sources. No guarantee of accuracy is granted, nor is any responsibility for reliance thereon assumed. In no event shall the County be liable for direct, indirect, incidental, consequential or special damages of any kind, including, but not limited to, loss of anticipated profits or benefits arising out of use of or reliance on the data. The map is considered a graphical representation only. The County is in no way responsible for or liable for any misrepresentation or re-use of this information. No guarantee, expressed or implied, is made by the County regarding the use of this map. Distribution of this map is intended for information purposes and should not be considered authoritative for engineering, legal and other site-specific uses.

PROPRIETARY INFORMATION: Any resale of this information is prohibited, except in accordance with a licensing agreement.

Allens, Inc. – Irrigation Parcel Ownership

This screenshot shows the Benton County Base Map interface. A red parcel is highlighted on the map, corresponding to the following data in the 'Parcels' table:

Rec	Alt County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Result	18-10451-000	ALLEN CANNING COMPANY	OFF BUTLER RD 3550		06-17-32

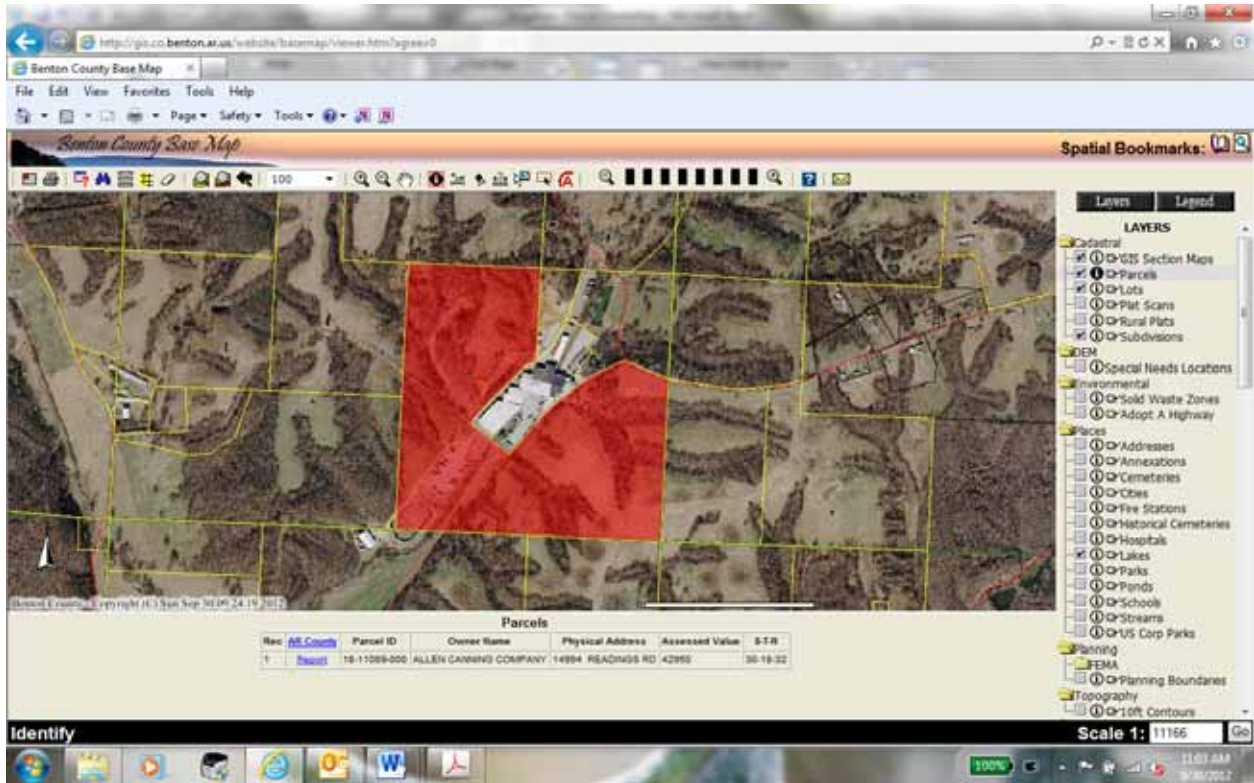
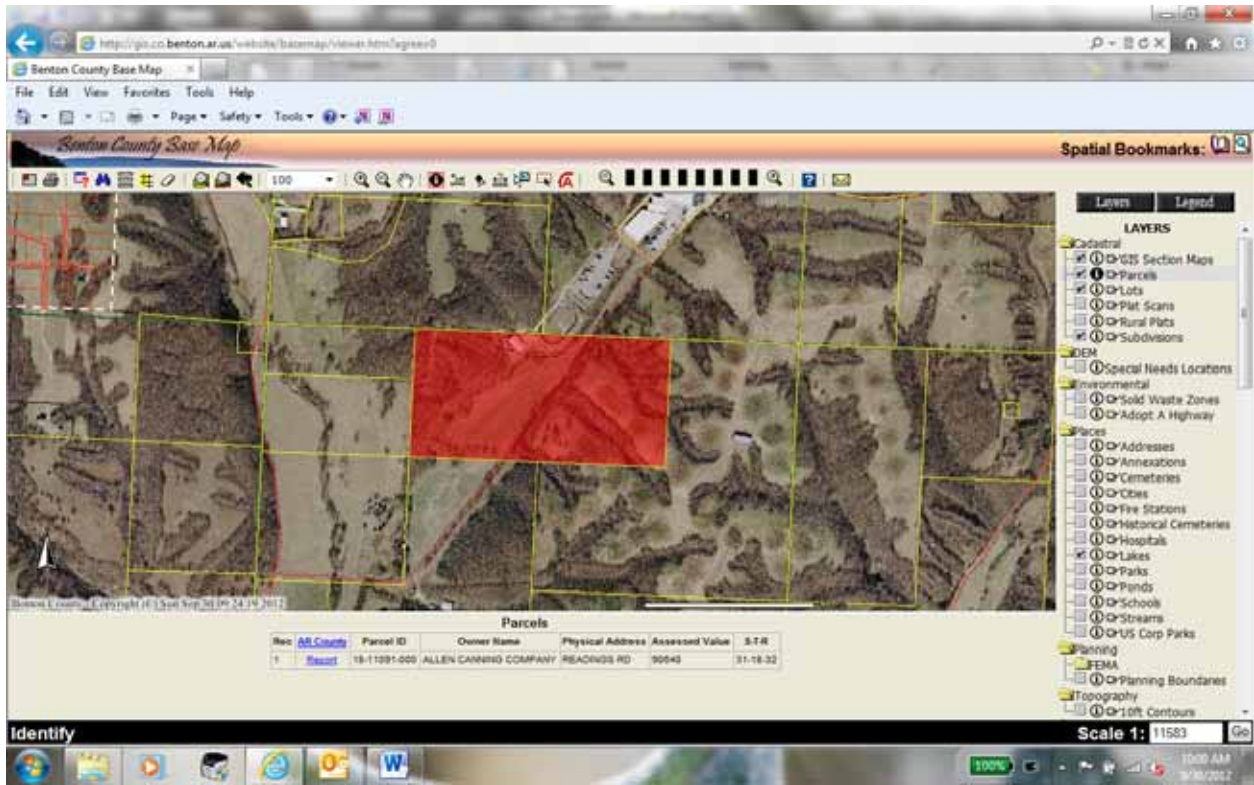
The interface includes a 'Layers' panel on the right with categories like Cadastrial, DEM, Environmental, Places, Planning, and Topography. The 'Scale' is set to 1:12000.

This screenshot shows the Benton County Base Map interface. A red parcel is highlighted on the map, corresponding to the following data in the 'Parcels' table:

Rec	Alt County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Result	18-11000-000	ALLEN CANNING COMPANY	TURKEY RD 1450		29-10-32

The interface includes a 'Layers' panel on the right with categories like Cadastrial, DEM, Environmental, Places, Planning, and Topography. The 'Scale' is set to 1:10919.

Allens, Inc. – Irrigation Parcel Ownership



Allens, Inc. – Irrigation Parcel Ownership

Parcels

Rec	All County	Parcel ID	Owner Name	Physical Address	Assessed Value	S-T-R
1	Reset	18-11183-005	ALLEN CANNING COMPANY	18649 BUTLER RD 3813		32-18-32

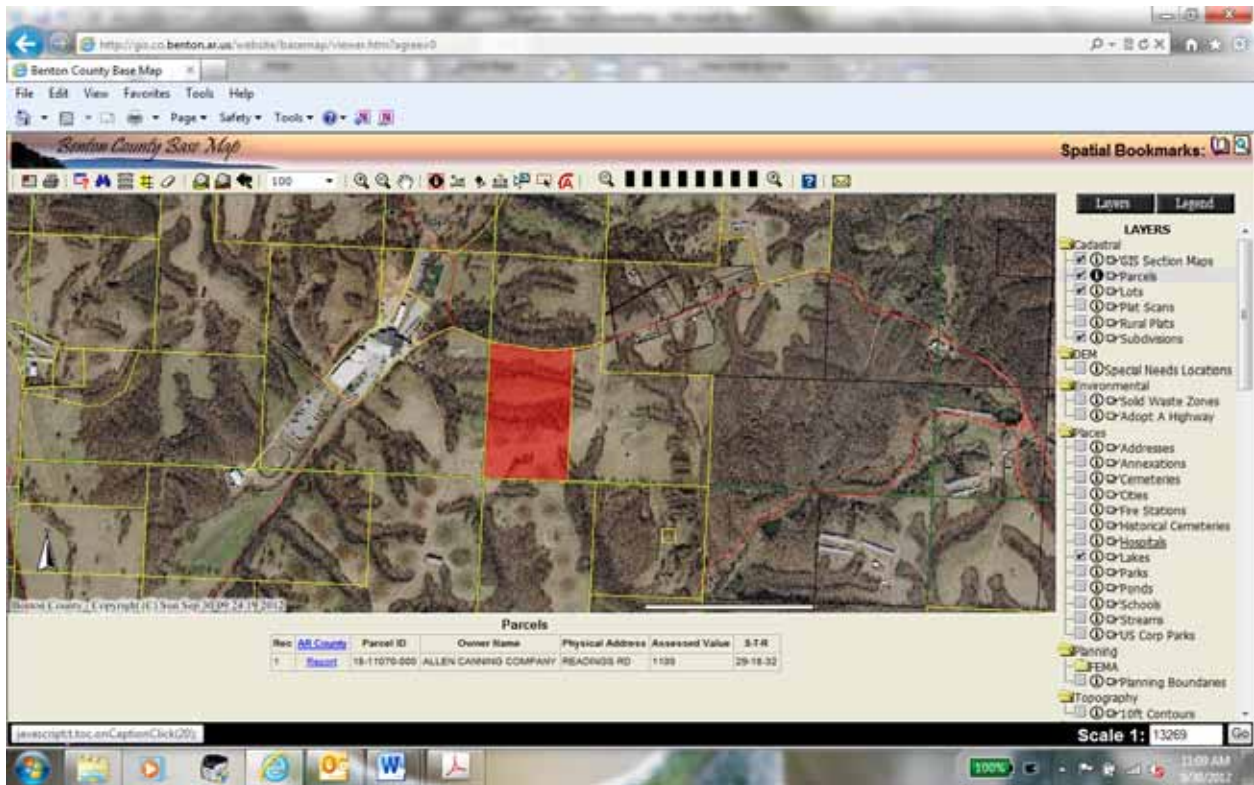
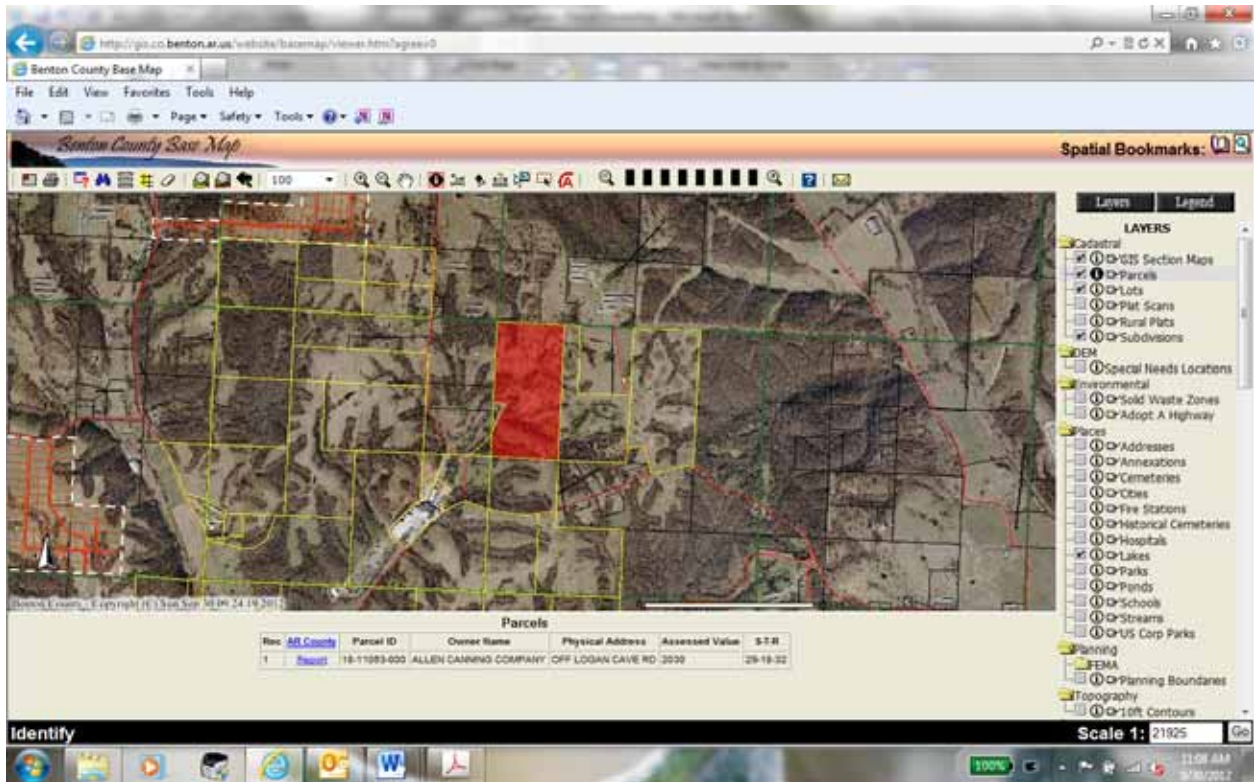
Scale 1: 21780

Parcels

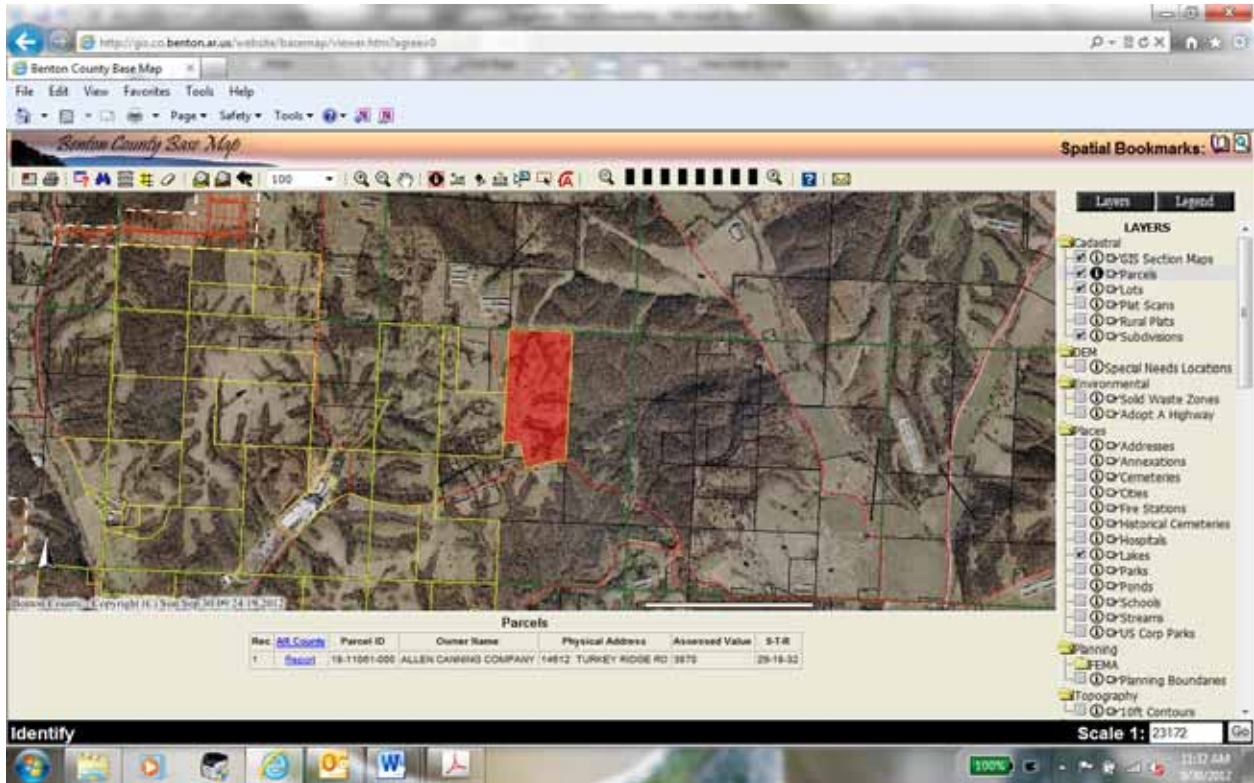
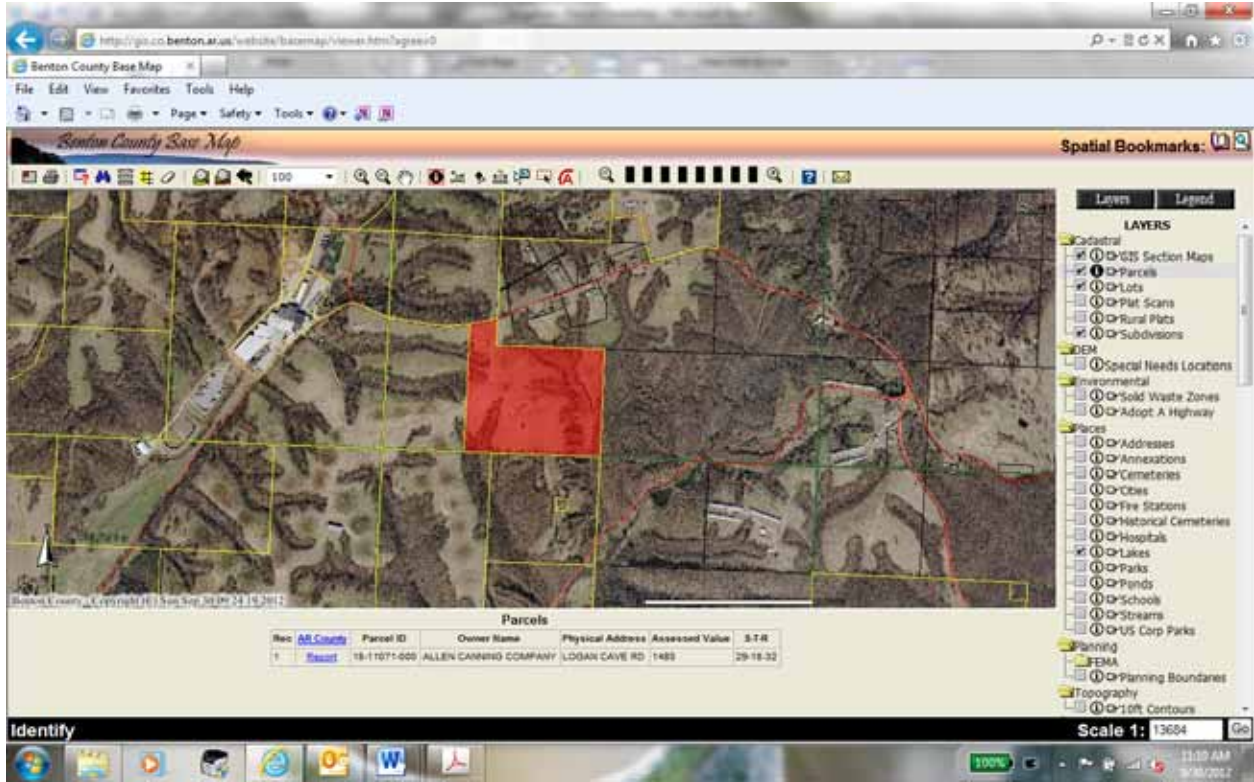
Rec	All County	Parcel ID	Owner Name	Physical Address	Assessed Value	S-T-R
1	Reset	18-10427-000	ALLEN CANNING COMPANY	BUTLER RD 1088		05-17-32

Scale 1: 10817

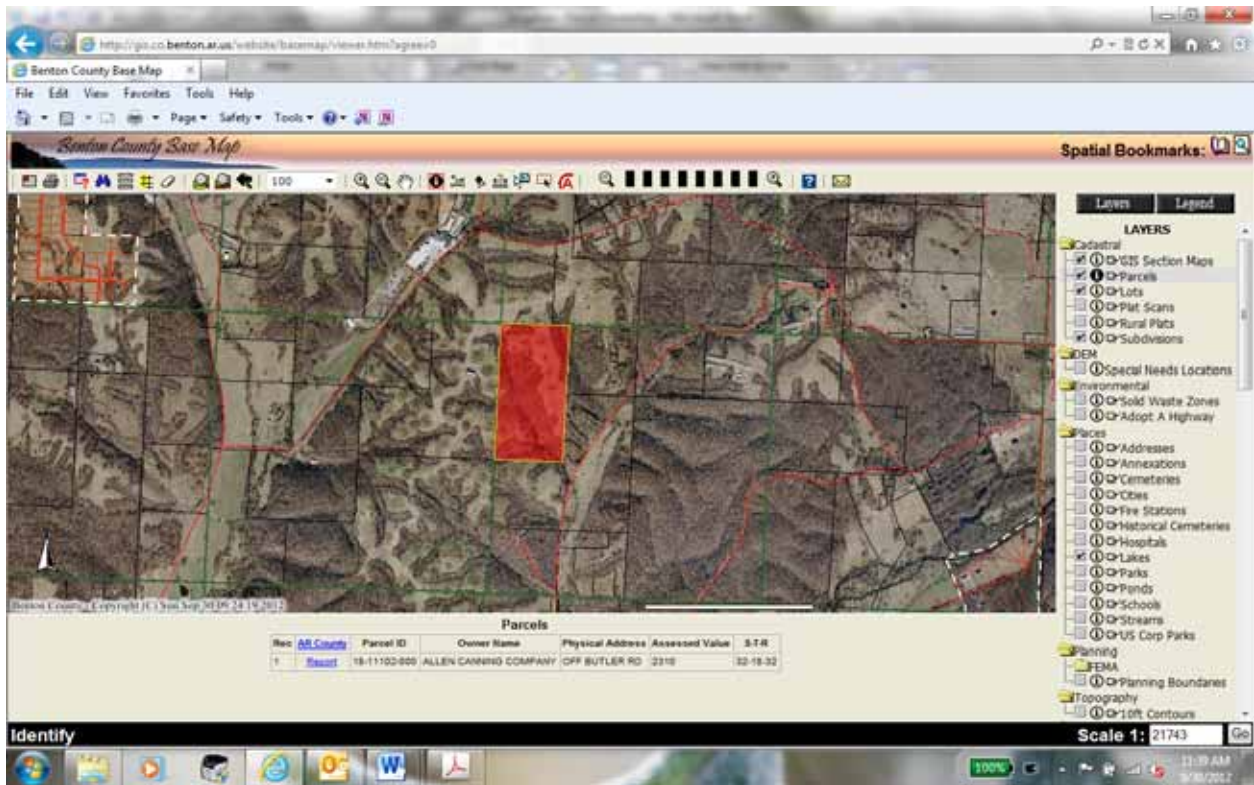
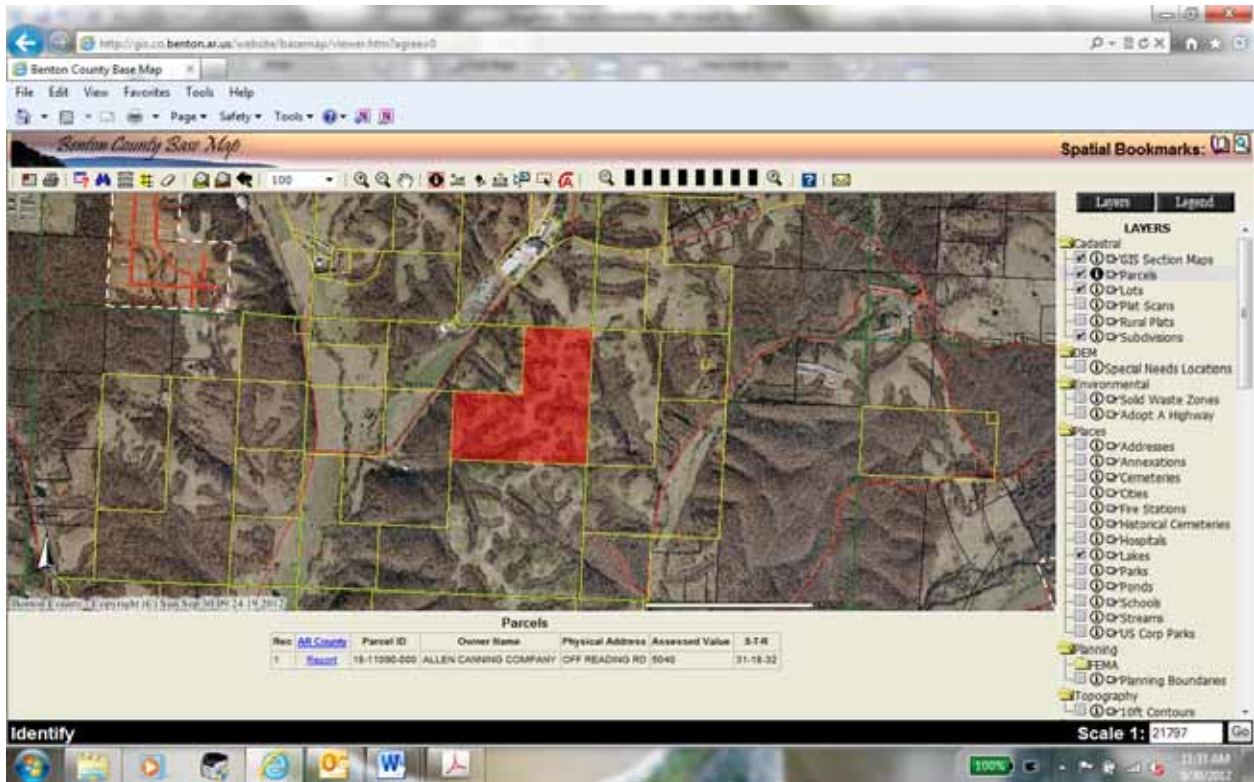
Allens, Inc. – Irrigation Parcel Ownership



Allens, Inc. – Irrigation Parcel Ownership



Allens, Inc. – Irrigation Parcel Ownership



Allens, Inc. – Irrigation Parcel Ownership

The screenshot displays the Benton County Base Map web application. The browser address bar shows the URL: <http://gis.co.benton.or.us/website/basemap/View.aspx?page=0>. The application title is "Benton County Base Map". The map shows a topographic view with a parcel highlighted in red. Below the map, a table titled "Parcels" provides details for the selected parcel.

Rec	AR Counts	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Result	18-11296-000	ALLEN CANNING COMPANY	OFF BUTLER RD	6648	31-18-32

The interface includes a "Layers" panel on the right with categories such as "Cadastral", "DEM", "Environmental", "Places", "Planning", and "Topography". The "Cadastral" layer is expanded, showing "Parcels" as selected. The "Identify" panel is visible at the bottom left, and the "Scale 1: 21766" is shown at the bottom right. The system tray at the bottom indicates the time as 11:39 AM on 9/8/2012.

Bottoms – parcel ownership

Parcels

Rec	All County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Reset	18-11091-000	ALLEN CANNING COMPANY	READINGS RD	90643	31-18-32

Scale 1: 11583

Parcels

Rec	All County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Reset	18-11294-000	ALLEN CANNING COMPANY	15538 READINGS RD	16880	31-18-32

Scale 1: 21819

Pond – parcel ownership

This screenshot shows the Benton County Base Map interface. A red-shaded parcel is highlighted on the map. The 'Layers' panel on the right includes categories such as Cadastrial, DEM, Environmental, Places, Planning, and Topography. A table at the bottom of the map displays the following data:

Rec	County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Basot	18-11070-001	ALLEN CANNING COMPANY	LOGAN CAVE RD 1030		29-18-32

The interface also shows a scale of 1:9266 and a timestamp of 12:04 PM on 9/8/2012.

This screenshot shows the same Benton County Base Map interface, but with a different scale of 1:9071. The red-shaded parcel is still visible, and the 'Layers' panel remains the same. The table at the bottom of the map displays the following data:

Rec	County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Basot	18-11087-001	ALLEN CANNING COMPANY	17800 LOGAN CAVE RD 28180		30-18-32

The interface also shows a scale of 1:9071 and a timestamp of 12:05 PM on 9/8/2012.

Old McReynolds – parcel ownership

Benton County Base Map

Layers Legend

LAYERS

- Cadastral
 - 1:25 Section Maps
 - Parcels
 - Lots
 - Plat Scans
 - Rural Plats
 - Subdivisions
- DEM
 - Special Needs Locations
- Environmental
 - Solid Waste Zones
 - Adopt A Highway
- Places
 - Addresses
 - Annexations
 - Cemeteries
 - Cities
 - Fire Stations
 - Historical Cemeteries
 - Hospitals
 - Lakes
 - Parks
 - Ponds
 - Schools
 - Streams
 - US Corp Parks
- Planning
 - FEMA
 - Planning Boundaries
- Topography
 - 1:10 Contours

Scale 1: 22333

Rec	All County	Parcel ID	Owner Name	Physical Address	Assessed Value	S-T-R
1	Basnet	18-11089-000	ALLEN CANNING COMPANY	14994 READINGS RD	42990	30-19-32

Benton County Base Map

Layers Legend

LAYERS

- Cadastral
 - 1:25 Section Maps
 - Parcels
 - Lots
 - Plat Scans
 - Rural Plats
 - Subdivisions
- DEM
 - Special Needs Locations
- Environmental
 - Solid Waste Zones
 - Adopt A Highway
- Places
 - Addresses
 - Annexations
 - Cemeteries
 - Cities
 - Fire Stations
 - Historical Cemeteries
 - Hospitals
 - Lakes
 - Parks
 - Ponds
 - Schools
 - Streams
 - US Corp Parks
- Planning
 - FEMA
 - Planning Boundaries
- Topography
 - 1:10 Contours

Scale 1: 10965

Rec	All County	Parcel ID	Owner Name	Physical Address	Assessed Value	S-T-R
1	Basnet	18-11083-000	ALLEN CANNING COMPANY	WATER TOWER RD	18279	30-19-32

Smith – parcel ownership

Benton County Base Map

Layers Legend

LAYERS

- Cadastral
 - 025 Section Maps
 - Parcels
 - Lots
 - Plat Scans
 - Rural Plats
 - Subdivisions
- DEM
 - Special Needs Locations
- Environmental
 - Solid Waste Zones
 - Adopt A Highway
- Places
 - Addresses
 - Annexations
 - Cemeteries
 - Cities
 - Fire Stations
 - Historical Cemeteries
 - Hospitals
 - Lakes
 - Parks
 - Ponds
 - Schools
 - Streams
 - US Corp Parks
- Planning
 - FEMA
 - Planning Boundaries
- Topography
 - 10ft Contours

Scale 1: 5662

Rec	All County	Parcel ID	Owner Name	Physical Address	S.T.R.
1	Search	18-11080-000	ALLEN CARWING COMPANY	14625 READINGS RD	30-18-32

Benton County Base Map

Layers Legend

LAYERS

- Cadastral
 - 025 Section Maps
 - Parcels
 - Lots
 - Plat Scans
 - Rural Plats
 - Subdivisions
- DEM
 - Special Needs Locations
- Environmental
 - Solid Waste Zones
 - Adopt A Highway
- Places
 - Addresses
 - Annexations
 - Cemeteries
 - Cities
 - Fire Stations
 - Historical Cemeteries
 - Hospitals
 - Lakes
 - Parks
 - Ponds
 - Schools
 - Streams
 - US Corp Parks
- Planning
 - FEMA
 - Planning Boundaries
- Topography
 - 10ft Contours

Scale 1: 4300

Rec	All County	Parcel ID	Owner Name	Physical Address	S.T.R.
1	Search	18-11080-002	ALLEN CARWING COMPANY	READINGS RD	30-18-32

Simmons – parcel ownership

Benton County Base Map

Layers Legend

LAYERS

- Cadastral
 - 025 Section Maps
 - Parcels
 - Lots
 - Plat Scans
 - Rural Plats
 - Subdivisions
- DEM
 - Special Needs Locations
- Environmental
 - Solid Waste Zones
 - Adopt A Highway
- Places
 - Addresses
 - Annexations
 - Cemeteries
 - Cities
 - Fire Stations
 - Historical Cemeteries
 - Hospitals
 - Lakes
 - Parks
 - Ponds
 - Schools
 - Streams
 - US Corp Parks
- Planning
 - FEMA
 - Planning Boundaries
- Topography
 - 10ft Contours

Scale 1: 1229

Rec	AL County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Result	18-11084-002	ALLEN CANNING COMPANY	FAIRMOUNT RD	1250	30-18-32

Benton County Base Map

Layers Legend

LAYERS

- Cadastral
 - 025 Section Maps
 - Parcels
 - Lots
 - Plat Scans
 - Rural Plats
 - Subdivisions
- DEM
 - Special Needs Locations
- Environmental
 - Solid Waste Zones
 - Adopt A Highway
- Places
 - Addresses
 - Annexations
 - Cities
 - Fire Stations
 - Historical Cemeteries
 - Hospitals
 - Lakes
 - Parks
 - Ponds
 - Schools
 - Streams
 - US Corp Parks
- Planning
 - FEMA
 - Planning Boundaries
- Topography
 - 10ft Contours

Scale 1: 0150

Rec	AL County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Result	18-12873-002	ALLEN CANNING COMPANY	FAIRMOUNT RD	300	30-18-33

Butler –parcel ownership

This screenshot shows the Benton County Base Map interface. A parcel is highlighted in red. The 'Layers' panel on the right includes categories like Cadastrial, DEM, Environmental, Places, Planning, and Topography. A table at the bottom displays the following data:

Rec	AL County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R
1	Result	18-11099-000	ALLEN CANNING COMPANY	FAIRMOUNT RD	2585	31-18-32

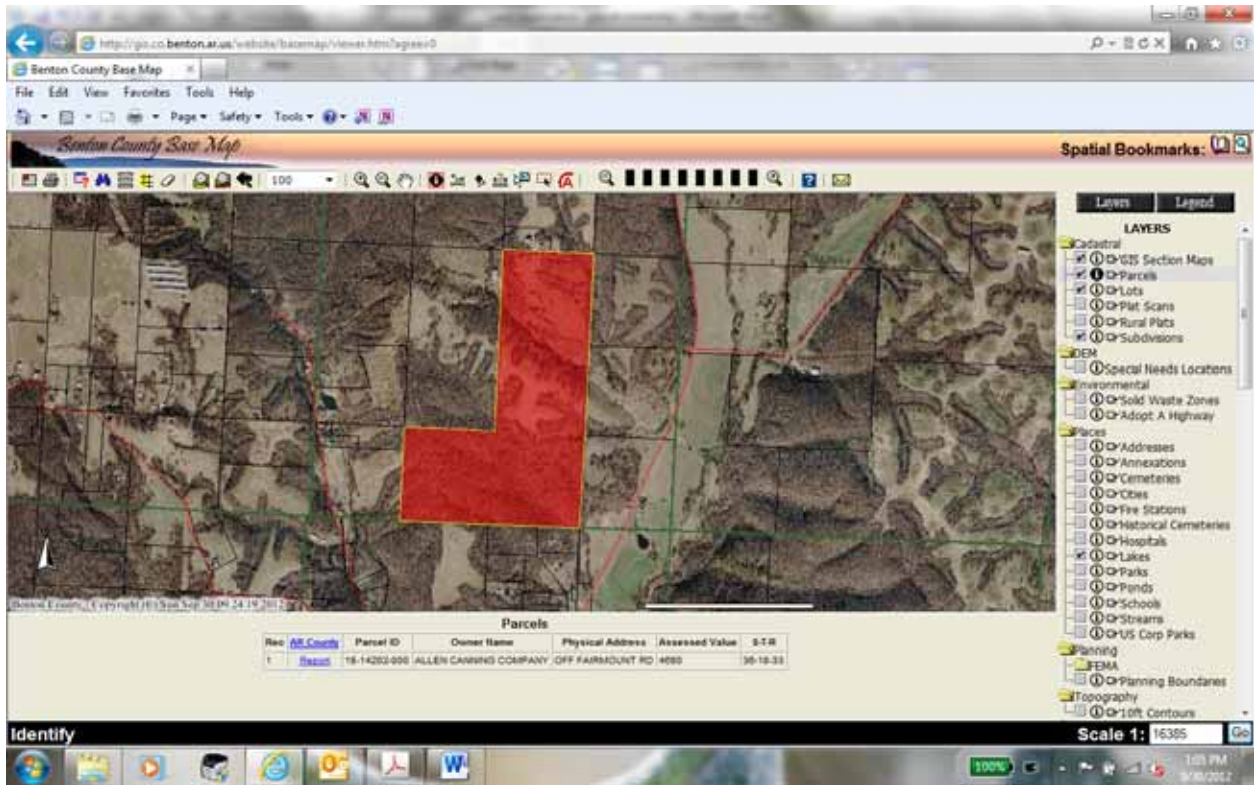
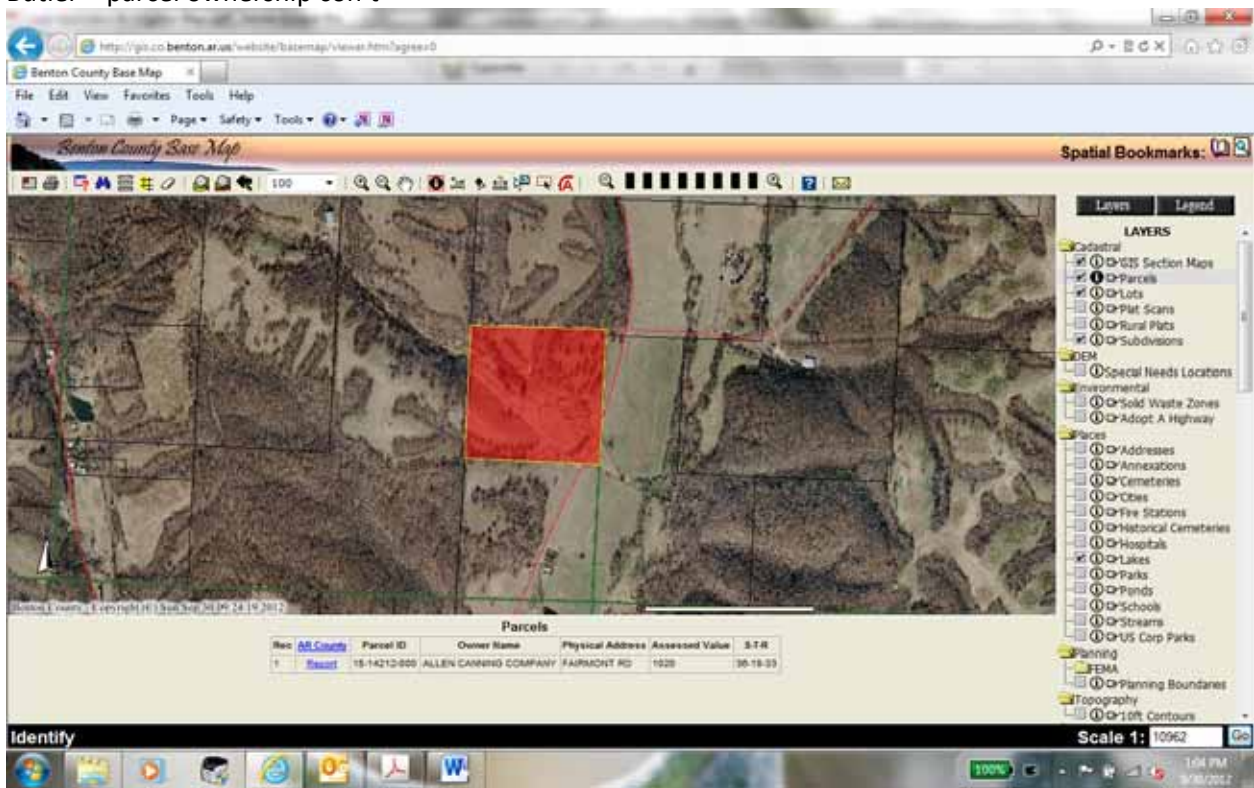
Identify Scale 1: 10715

This screenshot shows the Benton County Base Map interface with a different parcel highlighted in red. The 'Layers' panel on the right includes categories like Cadastrial, DEM, Environmental, Places, Planning, and Topography. A table at the bottom displays the following data:

Rec	AL County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R
1	Result	18-14213-800	ALLEN CANNING COMPANY	FAIRMOUNT RD	1796	30-18-33

Identify Scale 1: 11269

Butler – parcel ownership can't



Butler – parcel ownership can't

The screenshot shows the Benton County Base Map interface. A rectangular parcel is highlighted in red. Below the map, a table displays the following information:

Row	AB County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Butler	15-14208-000	ALLEN CARVING COMPANY	OFF FAIRMOUNT RD 8050	96-18-33	

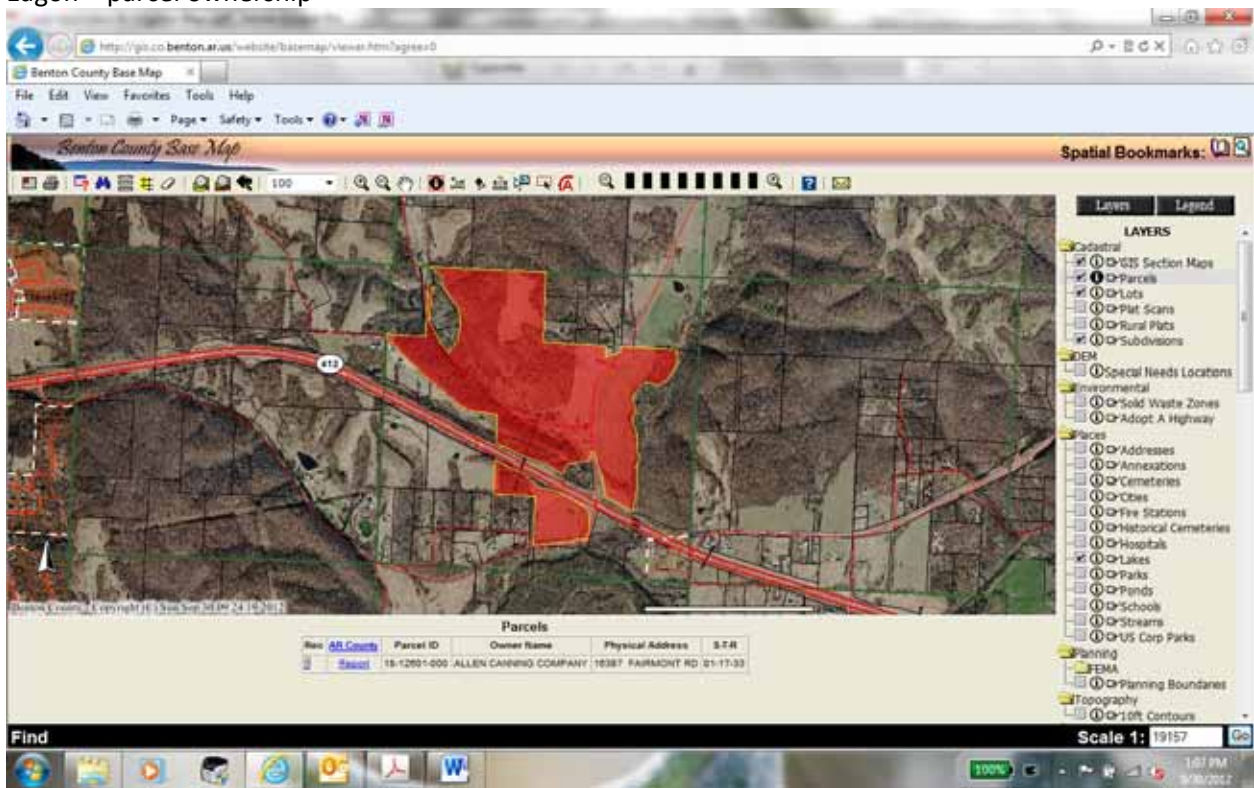
The interface includes a 'Layers' panel on the right with categories like Cadastrial, Environmental, Places, Planning, and Topography. The 'Identify' tool is active at the bottom.

The screenshot shows the Benton County Base Map interface. An irregularly shaped parcel is highlighted in red. Below the map, a table displays the following information:

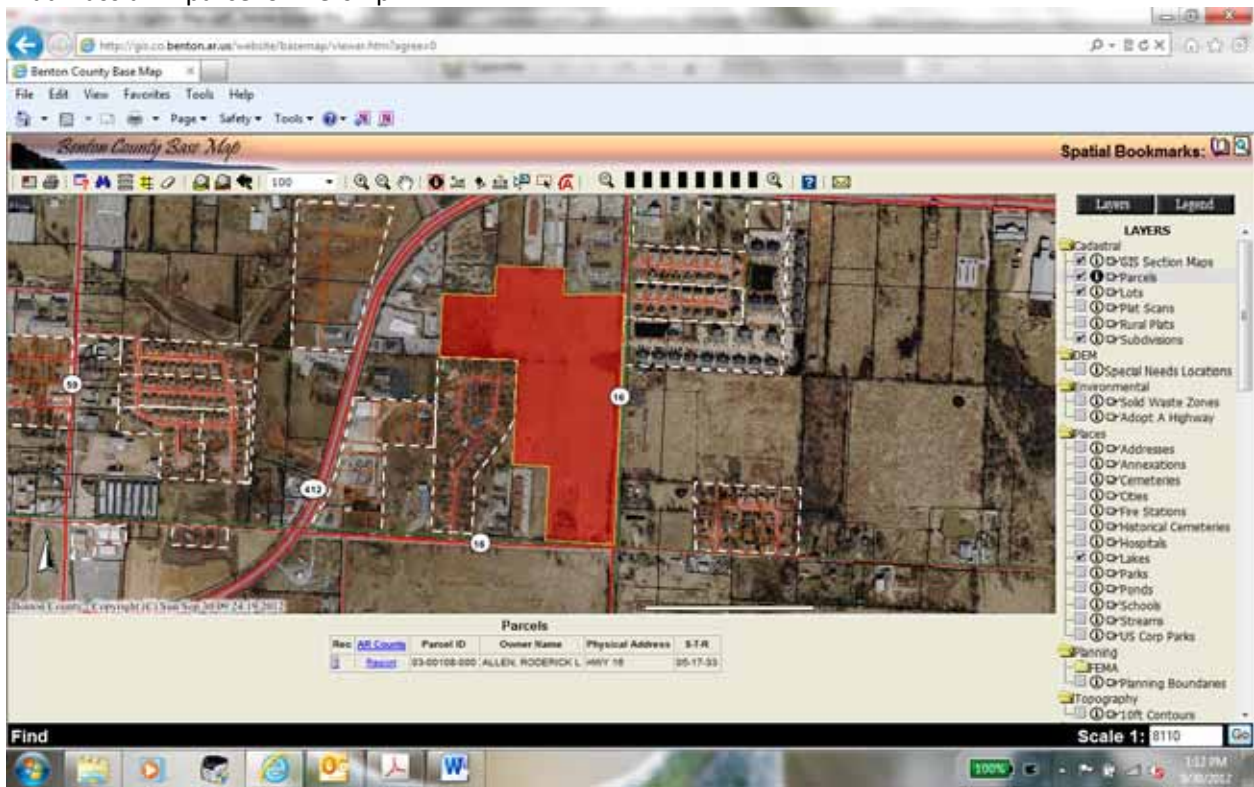
Row	AB County	Parcel ID	Owner Name	Physical Address	S.T.R.	
1	Butler	15-12601-000	ALLEN CARVING COMPANY	18387 FAIRMOUNT RD	01-17-33	

The interface includes a 'Layers' panel on the right and a 'Find' tool at the bottom.

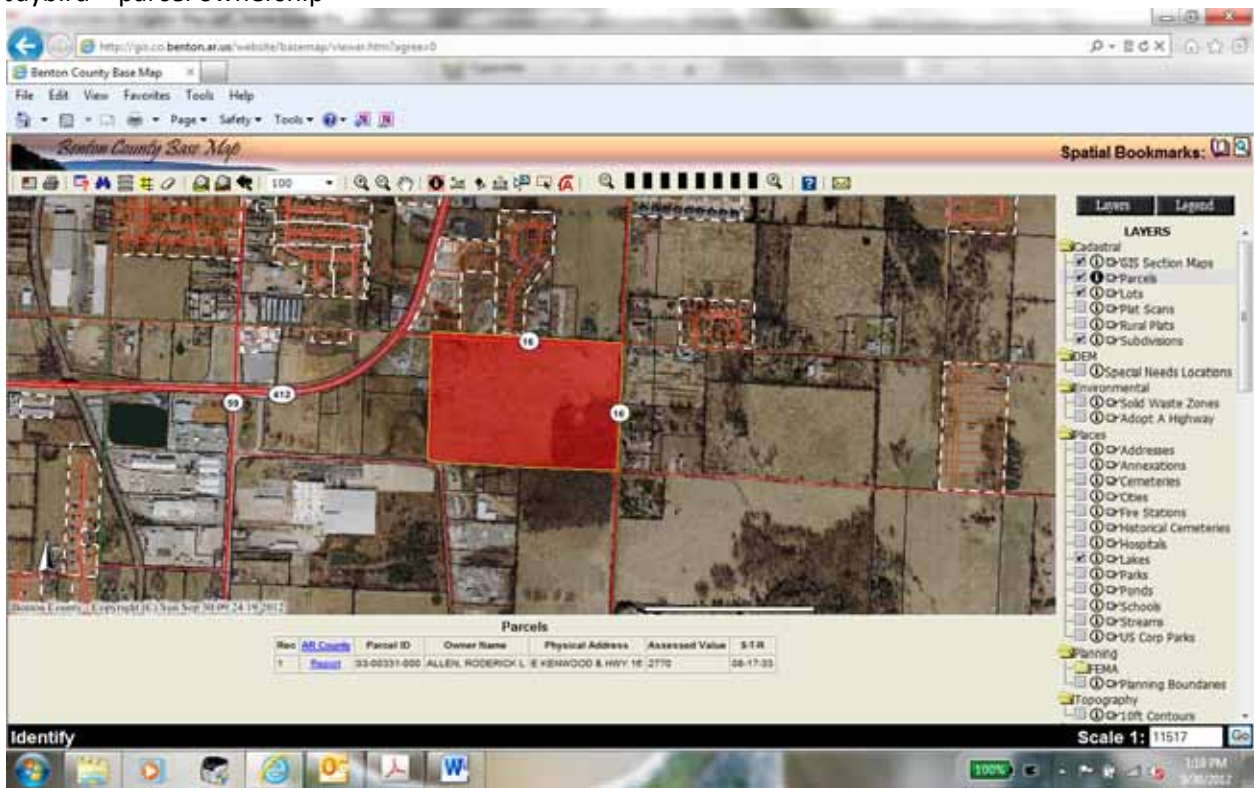
Eagon – parcel ownership



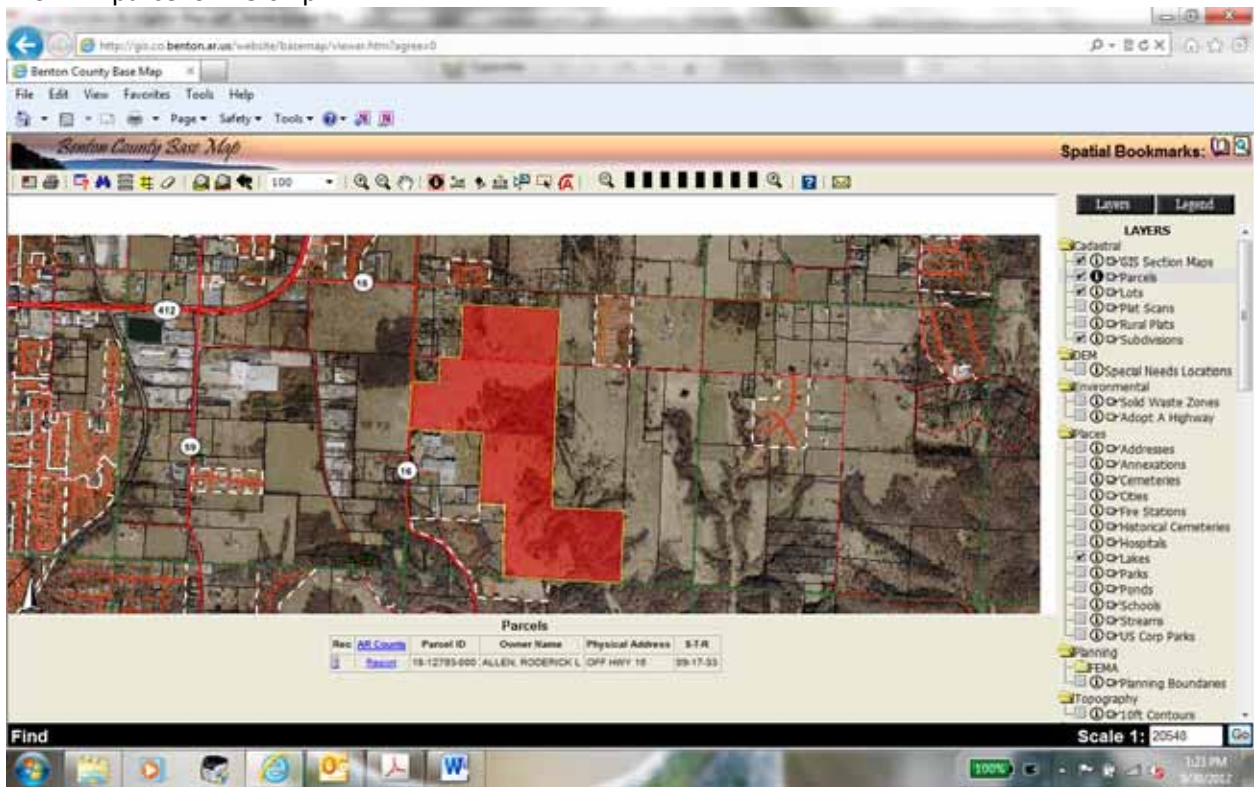
Mad Russian – parcel ownership



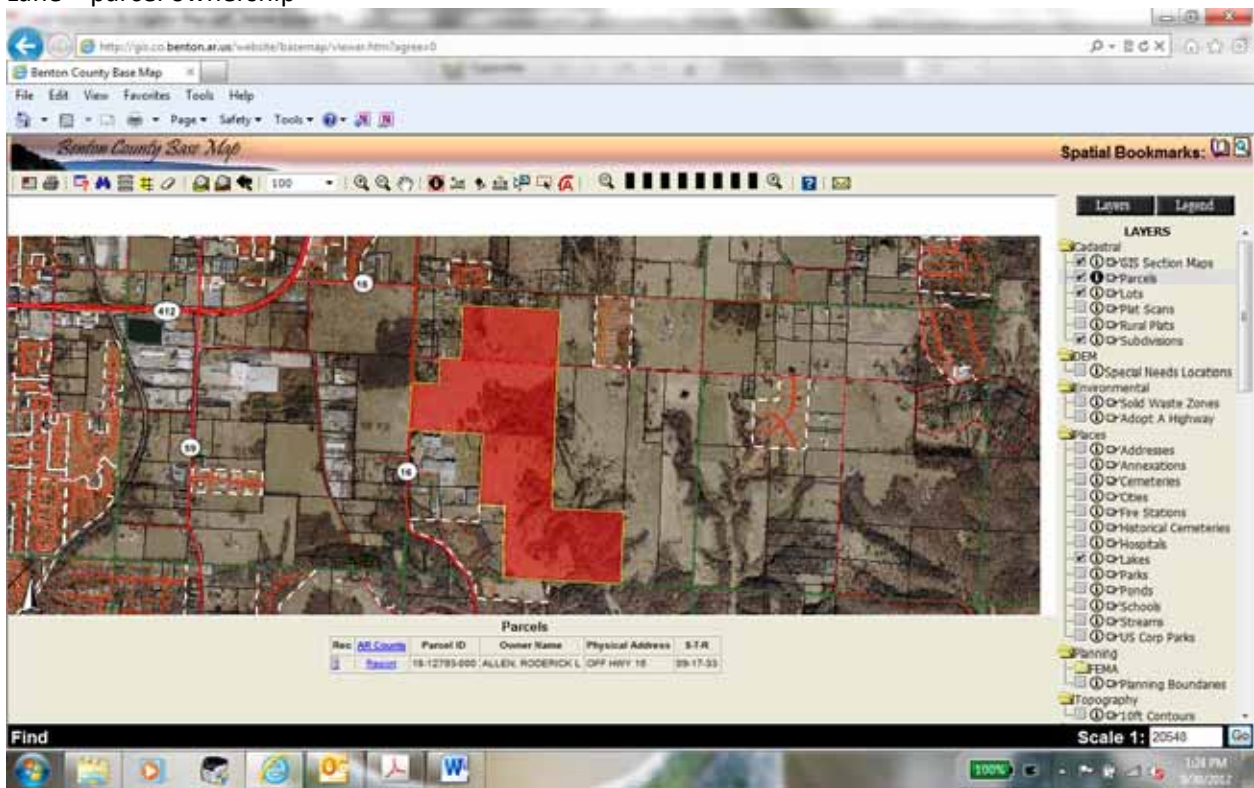
Jaybird – parcel ownership



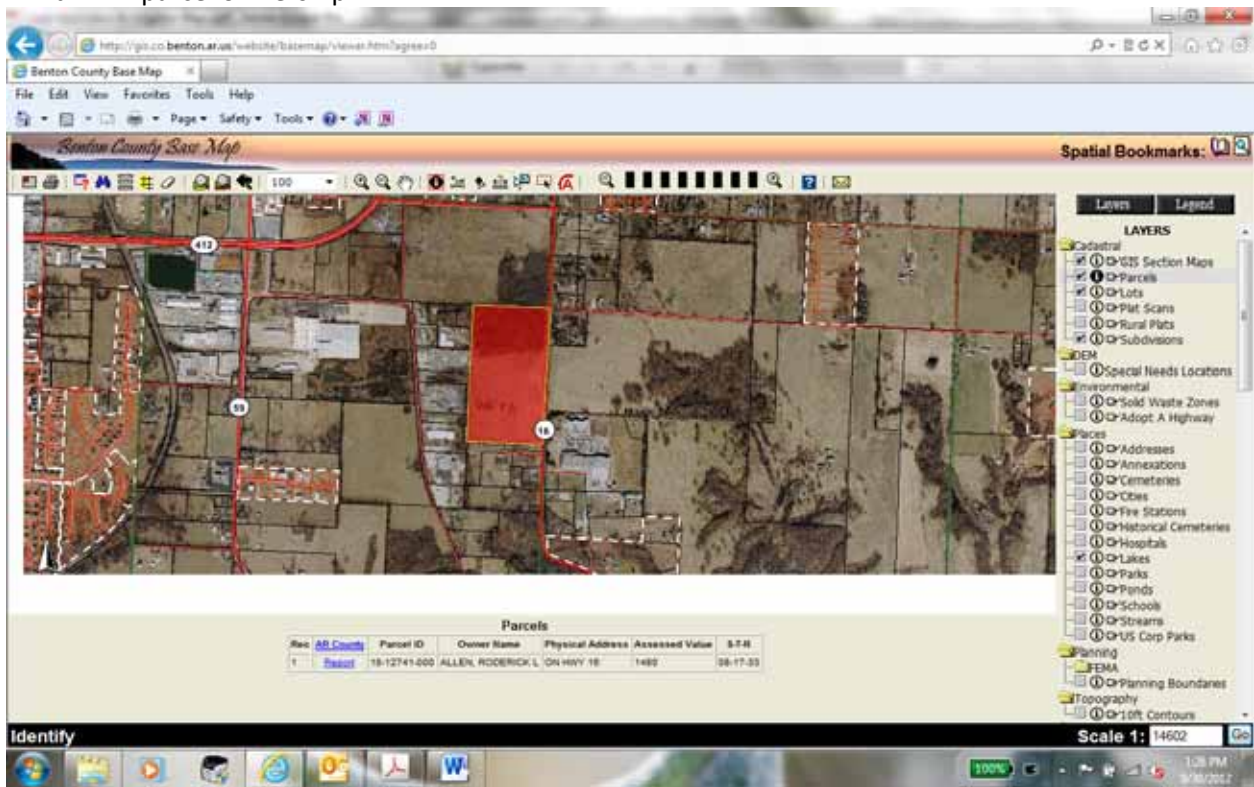
Brown – parcel ownership



Lane – parcel ownership



Windmill – parcel ownership



Zittle – parcel ownership

This screenshot shows the Benton County Base Map interface. The map displays a large parcel highlighted in red. Below the map, a table lists the parcel details:

Rec	Ad Counts	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Result	23-00088-000	ALLEN, RODERICK L	WALKERSHA RD	1480	08-17-03

The interface includes a toolbar with various map tools, a 'Layers' panel on the right, and a 'Scale 1: 10954' indicator at the bottom right.

This screenshot shows the Benton County Base Map interface. The map displays a large parcel highlighted in red. Below the map, a table lists the parcel details:

Rec	Ad Counts	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Result	18-12780-000	ALLEN, RODERICK L	WALKERSHA RD	770	08-17-03

The interface includes a toolbar with various map tools, a 'Layers' panel on the right, and a 'Scale 1: 10247' indicator at the bottom right.

Maysville – parcel ownership

Parcels

Rec	All Counts	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Result	19-18195-000	ALLEN, RODERICK L & TERESA W	23908 BUSSIE RD	47380	13-25-04

Identify Scale 1: 22782

Parcels

Rec	All Counts	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Result	19-10050-000	ALLEN, RODERICK L & TERESA W	HWY 72 W	8790	14-00-04

Identify Scale 1: 22595

Maysville – parcel ownership con't

Parcels

Rec	All County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Basic	18-18196-000	ALLEN, ROGERICK L & TERESA	W HWY 72	7270	14-28-34

Scale 1: 22489

Parcels

Rec	All County	Parcel ID	Owner Name	Physical Address	Assessed Value	S.T.R.
1	Basic	18-18194-000	ALLEN, ROGERICK L & TERESA	W HWY 72	3000	13-28-34

Scale 1: 22217

Speaks – parcel ownership

The screenshot shows a web browser displaying the Benton County Base Map. The URL is <http://gis.co.benton.or.us/website/basemap/Viewer.htm?agreed>. The map shows a grid of parcels with one parcel highlighted in red. The layers panel on the right includes categories like Cadstral, DEM, Environmental, Places, Planning, and Topography. Below the map, a table displays the details for the selected parcel.

Rec	All Counts	Parcel ID	Owner Name	Physical Address	Assessed Value	S.F.R.
1	Basco	18-12987-005	ALLEN, RODERICK L	OFF E KENWOOD RD 1225	18-17-33	

Scale 1: 11023

From: [Laura Mushinski](#)
To: [Water Permit Application](#)
Cc: [nsathi@allens.com](#); [ILane@allens.com](#); [Sheri Herron](#)
Subject: Allens, Inc. - Permit Application & Updated Management Plan - Part 1 of 2
Date: Monday, October 01, 2012 8:40:43 PM
Attachments: [Allens - Country - Wastewater Permit Application - Oct 2012 - less mgmt plan.pdf](#)

Attached please the permit application to renew the permit for the Allens, Inc. facility in Siloam Springs. The second e-mail will include the updated Management Plan. Thank you!

Laura J. Mushinski, CHMM
Director – Environmental Quality
Allens, Inc.
PO Box 250, Siloam Springs, AR 72761
Cell: (479) 228-0102 FAX: (479) 524-9591